UNIT INFORMATION

LDT SERIES
2 to 5 ton

100124
01/2025

Service Literature

High Efficieny LDT036 through 072 with R454B

LDT036, 048, 060, and 072 are high efficiency packaged units equipped with variable speed direct drive blowers, a two-speed compressor, and a variable speed outdoor fan.

LDT036 are available in 65,000 to 108,000 Btuh (19 to 31 kW). LDT048 and 060 units are available in 65,000 to 150,000 Btuh (19 to 43.9 kW) heating inputs. LDT072 units are available in 65,000 to 150,000 Btuh (19 to 43.9 kW) heating inputs. Gas heat sections are designed with aluminized (stainless optional) steel tube heat exchangers. Cooling capacities range from 2 to 5 tons (7 to 17.5kW).

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

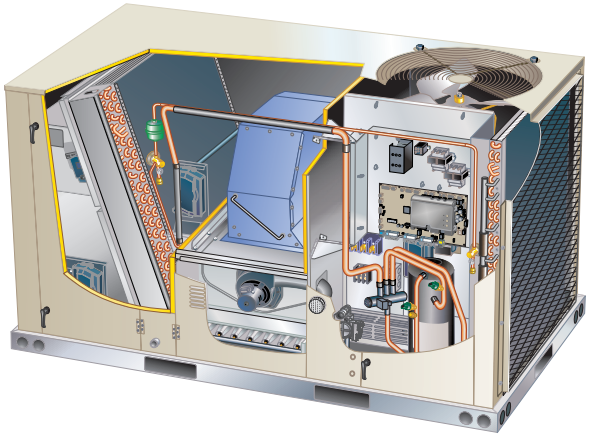
False ceilings or drop ceiling may be used as a return air plenum only if the unit being installed has a Refrigerant Detection System installed.

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out with work in confined spaces being avoided.

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.



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⚠ IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.

⚠ WARNING

To prevent serious injury or death:

1- Lock-out/tag-out before performing maintenance.

2- If system power is required (e.g., smoke detector maintenance), disable power to blower, remove fan belt where applicable, and ensure all controllers and thermostats are set to the "OFF" position before performing maintenance.

3- Always keep hands, hair, clothing, jewelry, tools, etc., away from moving parts.

⚠ WARNING

Only Manufacturer approved auxiliary devices are permitted to be installed in this unit.

⚠ CAUTION

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants.

⚠ WARNING

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

⚠ CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

⚠ WARNING

• This appliance must be installed in accordance with local and national wiring regulations.

• If the appliance is not fitted with an option for full disconnection from power, a means of disconnection must be incorporated in the fixed wiring in accordance with national and local wiring regulations.

⚠ CAUTION

The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction

⚠ CAUTION

Children should be supervised not to play with the appliance.

⚠ CAUTION

Servicing shall be performed only as recommended by the manufacturer.

⚠ CAUTION

Leak Detection System installed. Unit must be powered except for service.

⚠ WARNING

Ducts connected to an appliance shall not contain a potential ignition source.

⚠ IMPORTANT

Pipe work, including piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and be in compliance with national and local codes and standards, such as ASHRAE 15, ASHRAE 15.2, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection prior to being covered or enclosed.

⚠ IMPORTANT

Refrigerant sensors for refrigerant detection systems shall only be replaced with sensors specified by the appliance manufacture.

⚠ CAUTION

This unit is equipped with electrically powered safety measures. To be effective, the unit must be electrically powered at all times after installation, other than when servicing.

A2L Refrigerant Considerations

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects, taking into account the effects of aging or continual vibration from sources such as compressors or fans.

Under no circumstances shall potential sources of ignition be used when searching for or for detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25% maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practices be followed since flammability is a consideration. The following procedure shall be adhered to:

-Safely remove refrigerant following local and national regulations.

-Evacuate the circuit.

-Purge the circuit with inert gas.

-Evacuate.

-Purge the circuit with inert gas.

-Open the circuit

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerants purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

OPTIONS / ACCESSORIES

Item		Order Number	Size			
			036	048	060	072
COOLING SYSTEM						
Condensate Drain Trap	PVC	**22H54**	X	X	X	X
	Copper	**76W27**	X	X	X	X
Drain Pan Overflow Switch		**21Z07**	OX	OX	OX	OX
HEATING SYSTEM						
Combustion Air Intake Extensions		**19W51**	X	X	X	X
Gas Heat (Low NOx) Input	Standard Two-Stage- 53/65 kBtuh input	Factory	O	O	O	O
	Medium Two-Stage - 81/108 kBtuh input	Factory	O	O	O	O
	High Two-Stage - 113/150 kBtuh input	Factory		O	O	O
Low Temperature Vestibule Heater	208/230V-1 or 3ph	**21Z17**	X	X	X	X
	460V-3ph	**21Z18**	X	X	X	X
	575V-3ph	**21Z19**	X	X	X	X
LPG/Propane Conversion Kits	For two-stage standard models	**21Z24**	X	X	X	X
	For two-stage medium and high models	**21Z23**	X	X	X	X
Stainless Steel Heat Exchanger		Factory	O	O	O	O
Vertical Vent Extension		**31W62**	X	X	X	X
BLOWER - SUPPLY AIR						
Motors - Standard Static (All voltages)	Direct Drive ECM Blower - 0.50 HP	Factory	O			
	1.0 HP	Factory		O	O	
Motors - High Static (3 phase only)	DirectPlus™ Direct Drive ECM Blower System - 1.5 HP	Factory	O	O	O	O
CABINET						
Combination Coil/Hail Guards		**13T03**	OX	OX	OX	OX
Corrosion Protection		Factory	O	O	O	O
CONTROLS						
Blower Proving Switch		**21Z10**	OX	OX	OX	OX
Commercial Controls	LonTalk® Module	**54W27**	OX	OX	OX	OX
	Novar® LSE	Field	X	X	X	X
Dirty Filter Switch		**53W66**	OX	OX	OX	OX
Fresh Air Tempering		**21Z08**	OX	OX	OX	OX
Smoke Detector - Supply or Return (Power board and one sensor)		**21Z11**	OX	OX	OX	OX
Smoke Detector - Supply and Return (Power board and two sensors)		**21Z12**	OX	OX	OX	OX

NOTE - Order Numbers shown are for ordering field installed accessories.
OX - Configure To Order (Factory Installed) or Field Installed
O = Configure To Order (Factory Installed)
X = Field Installed

OPTIONS / ACCESSORIES

Item		Order Number	Size 036	048	060	072
ELECTRICAL						
Voltage	208/230V - 1 phase	Factory	O	O	O	
60 Hz	208/230V - 3 phase	Factory	O	O	O	O
	460V - 3 phase	Factory	O	O	O	O
	575V - 3 phase	Factory	O	O	O	O
HACR Circuit Breakers		Factory	O	O	O	O
[1] Short-Circuit Current Rating (SCCR) of 100kA (includes Phase/Voltage Detection)		Factory	O	O	O	O
Disconnect Switch	80 amp	**22A25**	O	O	O	O
GFI Service Outlets	15 amp non-powered, field-wired (208/230V, 460V only)	**74M70**	OX	OX	OX	OX
	15 amp factory-wired and powered (208/230V, 460V only)	Factory	O	O	O	O
	[2] 20 amp non-powered, field-wired (208/230V, 460V, 575V)	**67E01**	X	X	X	X
	[2] 20 amp non-powered, field-wired (575V)	Factory	O	O	O	O
Weatherproof Cover for GFI		**10C89**	X	X	X	X
Phase/Voltage Detection - 3 Phase Models Only		Factory	O	O	O	O
ECONOMIZER						
High Performance Economizer With Outdoor Air Hood (Sensible Control) (Approved for California Title 24 Building Standards / AMCA Class 1A Certified)						
High Performance Economizer - Includes Barometric Relief Dampers and Combination Hood		**20H48**	OX	OX	OX	OX
High Performance Economizer - No Exhaust Option		Factory	O	O	O	O
Economizer Accessories						
Horizontal Economizer Conversion Kit		**17W45**	X	X	X	X
Economizer Controls (Not for Title 24)						
Differential Enthalpy	Order 2	**21Z09**	OX	OX	OX	OX
Sensible Control	Sensor is Furnished	Factory	O	O	O	O
Outdoor Air CFM Control		**13J76**	X	X	X	X
Single Enthalpy		**21Z09**	OX	OX	OX	OX
Global Control	Sensor Field Provided	Factory	O	O	O	O
Building Pressure Control		**13J77**	X	X	X	X
POWER EXHAUST FAN						
Standard Static	208/230V-1 or 3ph	**21Z13**	OX	OX	OX	
*NOTE - Factory or Field installed Power Exhaust Fan requires "Barometric Relief Dampers for Power Exhaust Kit (**21Z21**)" for field installation.*	460V-3ph	**21Z14**	OX	OX	OX	
	575V-3ph	**21Z15**	OX	OX	OX	
BAROMETRIC RELIEF						
[3] Barometric Relief Dampers for Power Exhaust Kit		**21Z21**	X	X	X	X
[4] Horizontal Barometric Relief Dampers With Outdoor Air and Exhaust Hood		**19F01**	X	X	X	X
OUTDOOR AIR						
Outdoor Air Dampers With Outdoor Air Hood						
Motorized		**15D17**	OX	OX	OX	OX
Manual		**15D18**	X	X	X	X

[1] Disconnect Switch is furnished and factory installed with High SCCR option.
[2] Canada requires a minimum 20 amp circuit. Select 20 amp, non-powered, field wired GFI.
[3] Required when Economizer is factory installed with factory installed Power Exhaust Fan option.
[4] Required when Economizer is configured for horizontal airflow.

NOTE - Order Numbers shown are for ordering field installed accessories.
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OPTIONS / ACCESSORIES

Item		Order Number	Size			
			036	048	060	072
INDOOR AIR QUALITY						
Air Filters						
Healthy Climate® High Efficiency Air Filters 20 x 20 x 2 in.	MERV 8 (Order 4)	**54W21**	OX	OX	OX	OX
	MERV 13 (Order 4)	**52W39**	OX	OX	OX	OX
	MERV 16 (Order 4)	**21U40**	X	X	X	X
Replaceable Media Filter With Metal Mesh Frame (includes non-pleated filter media)	20 x 20 x 2 in. (Order 4)	**44N60**	X	X	X	X
Indoor Air Quality (CO_2) Sensors						
Sensor - Wall-mount, off-white plastic cover with LCD display		**77N39**	X	X	X	X
Sensor - Wall-mount, off-white plastic cover, no display		**23V86**	X	X	X	X
Sensor - Black plastic case, LCD display, rated for plenum mounting		**87N52**	X	X	X	X
Sensor - Black plastic case, no display, rated for plenum mounting		**23V87**	X	X	X	X
CO_2 Sensor Duct Mounting Kit - for downflow applications		**23Y47**	X	X	X	X
Aspiration Box - for duct mounting non-plenum rated CO_2 sensors (**77N39**)		**90N43**	X	X	X	X
Needlepoint Bipolar Ionization (NPBI)						
Needlepoint Bipolar Ionization (NPBI) Kit		**22U14**	X	X	X	X
UVC Germicidal Lamps						
[5] Healthy Climate® UVC Light Kit (110/230V-1ph)		**21A92**	X	X	X	X
Step-Down Transformers	460V primary, 230V secondary	**10H20**	X	X	X	X
	575V primary, 230V secondary	**10H21**	X	X	X	X
ROOF CURBS						
Hybrid Roof Curbs, Downflow						
8 in. height		**11F50**	X	X	X	X
14 in. height		**11F51**	X	X	X	X
18 in. height		**11F52**	X	X	X	X
24 in. height		**11F53**	X	X	X	X
Adjustable Pitched Curb						
14 in. height		**43W27**	X	X	X	X
Transition Curb						
Matches Enlight 036-072 Units to existing L Series® Curbs		**31B05**	X	X	X	X
CEILING DIFFUSERS						
Step-Down - Order one	RTD9-65S	**13K60**	X	X	X	
	RTD11-95S	**13K61**				X
Flush - Order one	FD9-65S	**13K55**	X	X	X	
	FD11-95S	**13K56**				X
Transitions (Supply and Return) - Order one	T1TRAN10AN1	**17W53**	X	X	X	
	T1TRAN20N-1	**17W54**				X

[5] Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

NOTE - Order Numbers shown are for ordering field installed accessories.
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SPECIFICATIONS

Model			LDT036H5E	LDT048H5E	LDT060H5E	LDT072H5E
Nominal Tonnage			3	4	5	6
Efficiency Type			High	High	High	High
Blower Type			MSAV® ECM Direct Drive	MSAV® ECM Direct Drive	MSAV® ECM Direct Drive	MSAV® ECM Direct Drive
Cooling Performance		Gross Cooling Capacity (Btuh)	38,000	46,800	60,000	70,000
		[1] Net Cooling Capacity (Btuh)	35,600	44,600	57,000	66,000
		[1] AHRI Rated Air Flow (cfm-high/low)	1400/935	1400/1100	1800/1300	2100/1500
		[1] SEER2 (Btuh/Watt)	16.0	15.6	15.2	- - -
		[1] EER2 (Btuh/Watt)	12.2	12.0	11.8	- - -
		[1] IEER (Btuh/Watt)	- - -	- - -	- - -	15.5
		[1] EER (Btuh/Watt)	- - -	- - -	- - -	11.0
		Total Unit Power (kW)	2.9	3.7	4.7	5.9
Heating Performance		[1] Total High Heating Capacity (Btuh)	34,000	44,000	57,000	66,000
		[1] AHRI Rated Air Flow (cfm)	1400/935	1400/1100	1800/1300	2100/1500
		[1] HSPF2 (Region IV)	7.2	7.2	7.2	- - -
		HSPF2 (Region V)	5.7	5.9	5.8	- - -
		[1] COP	3.5	3.5	3.5	3.5
		Total Unit Power (kW)	2.8	3.7	4.8	5.5
		[1] Total Low Heating Capacity (Btuh)	19,000	25,000	33,000	35,500
		[1] COP	2.1	2.1	2.2	2.25
		Total Unit Power (kW)	2.7	3.3	4.2	4.6
Sound Rating Number		dBA	75	75	82	82
Refrigerant		Refrigerant Type	R-454B	R-454B	R-454B	R-454B
			13 lbs. 9 oz.	13 lbs. 15 oz.	16 lbs. 2 oz.	13 lbs. 10 oz.
Gas Heat Available			See page 8			
Compressor Type (Number)			Two-Stage Scroll (1)			
Outdoor Coil		Net face area - ft.^{2}	19.3	19.3	19.3	19.3
		Tube Diameter - in.	3/8	3/8	3/8	3/8
		Rows	2	2	3	3
		Fins - in.	20	20	20	20
Outdoor Fan		Motor HP (number and type)	1/3 (1 ECM)	1/3 (1 ECM)	1/3 (1 ECM)	1/3 (1 ECM)
		Rpm	850/575	850/700	945/725	945/725
		Watts	70-240	140-240	140-310	140-310
		Diameter (Number) - in.	(1) 24	(1) 24	(1) 24	(1) 24
		Blades	3	3	3	3
		Total air volume - cfm	4060/2740	4060/3330	4400/3550	4400/3550
Indoor Coil		Net face area - ft.^{2}	9.7	9.7	9.7	9.7
		Tube Diameter - in.	3/8	3/8	3/8	3/8
		Rows	3	3	4	4
		Fins - in.	14	14	14	14
		Condensate drain size (NPT) - in.	(1) 1	(1) 1	(1) 1	(1) 1
		Expansion device type	Balanced Port Thermostatic Expansion Valve			
Indoor Blower	Standard Static (All Voltages)	Blower type	Direct Drive ECM			- - -
		Blade type	Forward Curved			- - -
		Nominal motor HP	0.50	1	1	- - -
		Wheel (Number) diameter x width - in.	(1) 10 X 10	(1) 11 X 10	(1) 11 X 10	- - -
	High Static (3ph Only)	Blower type	DirectPlus™ Direct Drive ECM			
		Blade type	Backward Curved			
		Nominal motor HP	1.5	1.5	1.5	1.5
		Wheel (Number) diameter x width - in.	(1) 14 X 5	(1) 14 X 5	(1) 14 X 5	(1) 14 X 5
Filters		Type	MERV 4, Disposable			
		Number and size - in.	(4) 20 x 20 x 2			
Line voltage data (Volts-Phase-Hz)			208/230-1-60 208/230-3-60 460-3-60 575-3-60			208/230-3-60 460-3-60 575-3-60

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

[1] AHRI Certified to AHRI Standard 210/240 (3-5 ton) or 340/360 (6 ton):

Cooling Ratings - 95°F outdoor air temperature and 80°F db/67°F wb entering indoor coil air.

High Temperature Heating Ratings - 47°F db/43°F wb outdoor air temperature and 70°F entering indoor coil air.

Low Temperature Heating Ratings - 17°F db/15°F wb outdoor air temperature and 70°F entering indoor coil air.

SPECIFICATIONS — LOW NOX GAS HEAT

Model		036, 048, 060	036, 048, 060, 072	036, 048, 060, 072	048, 060, 072
Heat Input Type		**Standard (2 Stage)**		**Medium (2 Stage)**	**High (2 Stage)**
Input Btuh	1st Stage	53,000		81,000	113,000
	2nd Stage	65,000		108,000	150,000
Output Btuh	1st Stage	43,000		66,000	92,000
	2nd Stage	52,000		87,000	121,000
Temperature Rise Range - °F	1st stage	5-35		25 - 55	30 - 60
	2nd Stage	35-65 (0.5 and 1 HP)	15-45 (1.5 HP)	30 - 70	45 - 75
Minimum air volume - cfm		960	1075	1150	1500
[1] AFUE (Single Phase)		81%		81%	81%
[2] Thermal Efficiency (Three Phase)		81%		81%	81%
Gas Supply Connections		1/2 in. NPT			
Recommended Gas Supply Pressure - Nat. / LPG		7 in. w.g. / 11 in. w.g.			
Gas Supply Pressure Range	Min./Max. (Natural)	4.5 - 10.5 in. w.g.			
	Min./Max. (LPG)	10.8 - 13.5 in. w.g.			

[1] Annual Fuel Utilization Efficiency based on U.S. DOE test procedures and FTC labeling regulations.
[2] Thermal Efficiency at full input.

HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 feet above sea level without any modifications.
At altitudes above 2000 feet units must be derated to match gas manifold pressures shown in table below.
At altitudes above 4500 feet unit must be derated 2% for each 1000 feet above sea level.

NOTE - This is the only permissible derate for these units.

Refer to the Installation Instructions for more detailed information.

Heat Input Type	Altitude Feet	Gas Manifold Pressure in. w.g.		Input Rate (Btuh)
		Natural Gas	LPG/ Propane	
Standard (2 stage)	2001 - 4500	1.6 / 3.4	4.4 / 9.7	51,000 / 62,000
Medium (2 stage)	2001 - 4500	1.6 / 3.4	4.4 / 9.7	78,000 /104,000
High (2 stage)	2001 - 4500	1.6 / 3.4	4.4 / 9.7	108,000 / 144,000

BLOWER DATA — 0.5 HP | 3 ROW (036)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 960 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

DOWNFLOW

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	819	47	403	1006	79	463	1192	111	523	1335	152	573	1477	193	622	1580	236	661	1682	279	699	1812	353	753	1876	400	783
0.1	723	48	485	919	82	539	1114	116	593	1264	159	637	1414	202	681	1522	246	715	1629	290	749	1767	365	797	1835	414	824
0.2	636	51	565	840	88	613	1044	124	660	1201	169	699	1357	213	738	1470	258	769	1582	303	799	1726	380	841	1797	429	865
0.3	557	57	641	769	96	683	981	134	725	1144	180	760	1306	226	794	1423	273	821	1540	319	848	1689	397	885	1761	446	906
0.4	485	65	713	704	106	750	923	146	787	1091	194	818	1259	241	848	1380	289	872	1500	336	895	1653	415	929	1725	463	948
0.5	418	73	783	644	116	815	870	158	846	1043	207	873	1215	256	900	1339	305	921	1462	353	942	1618	433	973	1689	481	991
0.6	355	82	849	587	127	876	819	171	903	996	222	927	1173	272	950	1299	321	969	1425	370	987	1582	451	1016	1651	499	1034
0.7	- - -	- - -	- - -	- - -	- - -	- - -	769	184	957	950	236	978	1131	287	998	1259	337	1015	1387	387	1032	1544	468	1058	1610	516	1077
0.8	- - -	- - -	- - -	- - -	- - -	- - -	720	195	1008	904	248	1026	1088	301	1044	1218	352	1060	1347	403	1075	1503	484	1101	1565	531	1121
0.9	- - -	- - -	- - -	- - -	- - -	- - -	670	206	1057	857	260	1073	1043	314	1088	1173	366	1102	1303	417	1116	1458	498	1142	- - -	- - -	- - -
1.0	- - -	- - -	- - -	- - -	- - -	- - -	617	214	1102	806	269	1116	994	324	1130	1125	376	1144	1255	428	1157	1406	510	1184	- - -	- - -	- - -
1.1	- - -	- - -	- - -	- - -	- - -	- - -	561	219	1145	751	276	1157	941	332	1169	1071	384	1183	1200	436	1196	1347	518	1225	- - -	- - -	- - -
1.2	- - -	- - -	- - -	- - -	- - -	- - -	500	221	1185	691	278	1196	881	335	1207	1010	388	1221	1139	441	1234	1280	522	1265	- - -	- - -	- - -
1.3	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	814	335	1242	942	388	1256	1069	441	1270	- - -	- - -	- - -	- - -	- - -	- - -
1.4	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	738	330	1276	864	384	1291	989	437	1305	- - -	- - -	- - -	- - -	- - -	- - -

HORIZONTAL

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	794	45	388	970	76	454	1146	107	519	1281	149	575	1416	191	630	1522	110	678	1627	293	726	1715	351	768	1802	408	810
0.1	709	44	460	895	78	519	1080	111	577	1223	155	627	1366	199	677	1477	251	721	1588	303	764	1681	362	804	1773	420	843
0.2	630	46	531	855	82	583	1019	117	634	1169	163	679	1318	208	723	1435	262	763	1552	315	803	1648	375	841	1743	434	878
0.3	556	51	602	759	88	646	961	125	690	1117	172	730	1273	219	769	1395	274	805	1516	328	841	1615	388	877	1714	448	912
0.4	486	58	671	696	97	709	906	135	746	1068	184	781	1230	232	815	1356	288	848	1481	343	880	1582	403	914	1683	463	948
0.5	420	66	740	637	107	771	854	147	802	1021	196	831	1188	245	860	1317	301	890	1446	357	919	1549	418	951	1652	478	983
0.6	- - -	- - -	- - -	- - -	- - -	- - -	804	159	856	946	209	881	1147	259	905	1279	316	932	1410	372	958	1514	432	989	1618	492	1019
0.7	- - -	- - -	- - -	- - -	- - -	- - -	756	172	910	932	223	930	1107	273	949	1241	330	973	1374	386	996	1478	446	1026	1582	506	1055
0.8	- - -	- - -	- - -	- - -	- - -	- - -	709	185	962	888	236	978	1066	287	993	1201	344	1014	1336	400	1034	1440	460	1063	1544	519	1091
0.9	- - -	- - -	- - -	- - -	- - -	- - -	663	197	1013	844	249	1025	1025	300	1036	1161	357	1054	1296	413	1072	1399	472	1100	1502	530	1127
1.0	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	982	313	1078	1118	369	1094	1254	424	1109	1355	482	1136	1456	540	1163
1.1	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	938	323	1119	1073	379	1133	1208	434	1146	1307	491	1172	1406	548	1198
1.2	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	892	332	1158	1026	387	1170	1159	441	1182	1255	497	1208	1351	553	1233
1.3	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	843	340	1197	975	393	1207	1106	446	1216	1198	501	1242	1290	555	1268
1.4	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	790	344	1234	920	396	1242	1049	448	1250	1137	501	1276	1224	553	1302

BLOWER DATA — 1.0 HP | 3 ROW (048)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 960 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

DOWNFLOW

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	1115	124	488	1344	200	572	1573	276	655	1747	377	724	1920	477	792	2041	581	844	2161	684	896	2304	852	964	2354	936	992
0.1	1012	101	536	1253	181	614	1493	261	691	1677	366	755	1860	471	819	1990	578	868	2119	685	916	2277	860	980	2339	951	1006
0.2	926	88	584	1177	172	656	1427	256	728	1619	365	788	1811	473	848	1949	583	894	2086	693	939	2256	873	999	2328	969	1024
0.3	854	86	634	1113	173	701	1372	260	767	1572	371	823	1772	482	878	1916	595	921	2059	707	963	2240	891	1019	2319	991	1043
0.4	794	91	684	1061	181	746	1328	270	807	1535	383	859	1741	496	910	1890	611	950	2038	725	989	2226	913	1042	2311	1014	1065
0.5	745	104	734	1019	195	791	1292	286	847	1504	401	895	1715	515	942	1868	631	979	2020	747	1016	2214	936	1066	2301	1039	1089
0.6	704	122	785	983	215	837	1262	307	888	1478	423	932	1693	538	976	1849	654	1011	2004	770	1045	2201	960	1092	2288	1063	1114
0.7	671	145	836	954	238	883	1237	331	929	1456	447	969	1674	562	1009	1831	678	1041	1988	794	1073	2185	983	1118	2270	1085	1140
0.8	643	171	886	929	264	928	1215	357	969	1435	472	1006	1655	587	1043	1813	703	1073	1970	818	1103	2164	1005	1145	2246	1104	1168
0.9	619	199	935	907	291	973	1194	383	1010	1415	498	1043	1635	612	1076	1792	726	1104	1948	840	1132	2138	1024	1173	2212	1119	1196
1.0	596	228	983	884	319	1016	1172	410	1049	1392	523	1079	1612	635	1109	1766	747	1135	1920	859	1161	2104	1038	1200	- - -	- - -	- - -
1.1	- - -	- - -	- - -	- - -	- - -	- - -	1148	434	1087	1366	545	1115	1583	655	1142	1734	765	1166	1885	874	1189	2060	1047	1227	- - -	- - -	- - -
1.2	- - -	- - -	- - -	- - -	- - -	- - -	1120	456	1124	1334	564	1149	1548	671	1173	1695	777	1195	1841	883	1217	2004	1050	1254	- - -	- - -	- - -
1.3	- - -	- - -	- - -	- - -	- - -	- - -	1085	474	1159	1295	578	1181	1505	681	1202	1646	784	1223	1786	886	1244	1935	1044	1280	- - -	- - -	- - -
1.4	- - -	- - -	- - -	- - -	- - -	- - -	1043	486	1192	1247	586	1211	1451	685	1230	1585	783	1250	1718	881	1269	1851	1029	1305	- - -	- - -	- - -

HORIZONTAL

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	1087	111	493	1304	184	579	1520	257	665	1689	368	738	1857	478	810	1972	588	864	2087	698	918	2196	844	975	2283	925	1000
0.1	1021	104	537	1246	180	618	1470	255	699	1646	368	768	1821	480	837	1941	592	888	2061	704	938	2179	852	992	2255	926	1017
0.2	961	102	582	1193	181	658	1425	259	734	1607	373	799	1789	487	864	1914	601	912	2039	714	960	2163	864	1012	2231	932	1034
0.3	906	106	628	1145	186	699	1384	266	769	1572	382	831	1759	498	892	1889	613	938	2018	728	984	2149	879	1033	2209	941	1053
0.4	855	113	674	1101	196	740	1347	278	806	1540	396	864	1732	513	921	1866	629	965	1999	744	1008	2134	896	1054	- - -	- - -	- - -
0.5	808	125	720	1060	209	781	1312	293	842	1509	412	896	1706	530	950	1843	646	992	1980	762	1033	2119	915	1077	- - -	- - -	- - -
0.6	764	139	766	1022	225	823	1279	310	879	1481	430	930	1682	549	980	1821	666	1019	1960	782	1058	2102	935	1101	- - -	- - -	- - -
0.7	722	155	812	985	242	864	1247	328	916	1452	449	964	1657	569	1011	1799	686	1048	1940	803	1084	2084	955	1125	- - -	- - -	- - -
0.8	682	172	858	949	260	906	1216	348	953	1424	469	997	1632	589	1041	1776	706	1076	1919	823	1111	2063	974	1150	- - -	- - -	- - -
0.9	643	191	903	914	279	946	1185	367	989	1396	489	1030	1606	610	1071	1751	727	1104	1895	843	1137	2039	992	1175	- - -	- - -	- - -
1.0	- - -	- - -	- - -	- - -	- - -	- - -	1153	386	1024	1366	508	1062	1579	629	1100	1724	745	1132	1869	861	1163	2011	1008	1201	- - -	- - -	- - -
1.1	- - -	- - -	- - -	- - -	- - -	- - -	1120	404	1059	1334	525	1095	1548	646	1130	1694	761	1160	1839	876	1189	1979	1021	1226	- - -	- - -	- - -
1.2	- - -	- - -	- - -	- - -	- - -	- - -	1085	420	1093	1300	541	1126	1515	661	1158	1660	775	1186	1805	889	1214	1941	1031	1250	- - -	- - -	- - -
1.3	- - -	- - -	- - -	- - -	- - -	- - -	1047	433	1126	1263	553	1156	1478	672	1186	1622	785	1213	1766	898	1239	1897	1037	1275	- - -	- - -	- - -
1.4	- - -	- - -	- - -	- - -	- - -	- - -	1005	442	1158	1221	561	1185	1436	680	1212	1579	792	1238	1721	903	1263	1847	1037	1298	- - -	- - -	- - -

BLOWER DATA — 1.0 HP | 4 ROW (060)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 960 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

DOWNFLOW

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	1101	120	494	1328	196	578	1555	272	662	1728	374	731	1901	475	800	2023	580	852	2145	684	903	2292	854	970	2348	942	998
0.1	1002	99	541	1241	180	620	1479	260	698	1662	366	763	1845	471	827	1976	579	876	2106	687	924	2268	865	987	2334	958	1013
0.2	918	88	589	1167	173	663	1416	257	736	1608	366	796	1800	475	856	1938	586	902	2076	697	947	2249	880	1006	2324	978	1031
0.3	848	86	638	1106	174	706	1364	261	774	1564	373	830	1763	485	886	1907	599	929	2051	712	972	2234	899	1028	2316	1000	1052
0.4	790	92	688	1056	183	751	1321	273	814	1527	387	866	1733	501	918	1882	617	958	2031	732	998	2221	921	1051	2307	1024	1074
0.5	742	105	738	1015	197	796	1287	289	854	1498	405	902	1709	520	950	1862	637	988	2014	754	1025	2208	944	1076	2296	1048	1099
0.6	703	124	788	981	217	841	1258	310	894	1473	427	939	1688	543	984	1843	660	1019	1998	777	1053	2194	968	1101	2281	1071	1124
0.7	670	146	838	952	240	887	1233	334	935	1451	451	976	1669	568	1017	1826	685	1050	1982	801	1082	2177	991	1128	2260	1092	1151
0.8	642	172	888	927	266	932	1211	360	975	1431	477	1013	1650	593	1051	1807	709	1081	1963	825	1111	2155	1012	1155	2233	1109	1178
0.9	618	200	937	904	294	976	1190	387	1015	1410	502	1050	1629	617	1084	1785	732	1112	1940	846	1140	2127	1029	1182	- - -	- - -	- - -
1.0	595	229	985	882	321	1020	1168	413	1054	1387	526	1086	1605	639	1117	1758	752	1143	1911	864	1169	2090	1042	1209	- - -	- - -	- - -
1.1	- - -	- - -	- - -	- - -	- - -	- - -	1144	437	1092	1360	548	1120	1576	659	1148	1725	769	1173	1874	878	1197	2043	1049	1236	- - -	- - -	- - -
1.2	- - -	- - -	- - -	- - -	- - -	- - -	1115	458	1129	1328	566	1154	1540	674	1179	1685	780	1202	1829	886	1225	1985	1049	1262	- - -	- - -	- - -
1.3	- - -	- - -	- - -	- - -	- - -	- - -	1080	475	1163	1288	579	1186	1496	683	1208	1634	785	1230	1772	887	1251	1913	1042	1288	- - -	- - -	- - -
1.4	- - -	- - -	- - -	- - -	- - -	- - -	1037	487	1196	1239	587	1216	1441	686	1236	1572	783	1256	1703	880	1275	1826	1024	1312	- - -	- - -	- - -

HORIZONTAL

External Static Press. in. w.g.	Percentage of Total Motor Torque																										
	20%			30%			40%			50%			60%			70%			80%			90%			100%		
	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM
0	1077	113	502	1282	175	585	1486	237	668	1670	363	746	1854	489	823	1993	623	884	2131	757	944	2216	882	995	2268	926	1009
0.1	1016	109	546	1227	172	624	1437	234	701	1626	361	775	1814	488	848	1956	623	906	2098	757	964	2194	887	1011	2242	928	1026
0.2	962	111	591	1177	174	663	1392	236	735	1585	364	805	1777	492	874	1923	627	930	2069	762	985	2175	895	1029	2218	935	1044
0.3	913	118	636	1133	181	703	1352	244	770	1548	372	836	1744	500	902	1893	636	955	2042	772	1007	2157	907	1048	2196	945	1063
0.4	868	130	682	1092	193	744	1315	256	806	1515	384	868	1714	512	930	1866	648	980	2018	784	1030	2139	922	1069	- - -	- - -	- - -
0.5	827	146	728	1054	209	785	1281	271	842	1484	399	901	1687	526	959	1841	663	1007	1995	799	1054	2121	938	1090	- - -	- - -	- - -
0.6	789	165	775	1019	227	827	1249	288	879	1455	416	934	1660	543	988	1816	679	1034	1972	815	1079	2102	955	1113	- - -	- - -	- - -
0.7	752	185	821	986	247	869	1219	308	916	1427	435	967	1634	562	1018	1792	698	1061	1949	833	1104	2081	972	1136	- - -	- - -	- - -
0.8	718	208	867	954	268	910	1189	328	953	1399	455	1000	1608	581	1047	1767	716	1088	1925	851	1129	2058	989	1160	- - -	- - -	- - -
0.9	684	231	913	922	290	951	1160	349	989	1371	475	1033	1581	600	1077	1741	734	1116	1900	868	1154	2031	1004	1185	- - -	- - -	- - -
1.0	- - -	- - -	- - -	- - -	- - -	- - -	1129	369	1025	1341	494	1066	1553	618	1106	1713	751	1143	1872	884	1179	2001	1017	1209	- - -	- - -	- - -
1.1	- - -	- - -	- - -	- - -	- - -	- - -	1097	388	1060	1310	511	1098	1522	634	1135	1682	766	1170	1841	898	1204	1966	1028	1233	- - -	- - -	- - -
1.2	- - -	- - -	- - -	- - -	- - -	- - -	1063	405	1095	1276	527	1129	1488	648	1163	1647	779	1196	1806	909	1228	1925	1034	1257	- - -	- - -	- - -
1.3	- - -	- - -	- - -	- - -	- - -	- - -	1026	420	1128	1239	540	1159	1451	659	1190	1609	788	1221	1767	917	1252	1879	1036	1281	- - -	- - -	- - -
1.4	- - -	- - -	- - -	- - -	- - -	- - -	985	431	1160	1197	548	1188	1409	665	1216	1566	793	1245	1723	920	1274	1825	1033	1304	- - -	- - -	- - -

BLOWER DATA

1.5 HP | 3 ROW (036, 048)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 1075 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

DOWNFLOW

Total Air cfm	Total Static Pressure - in. w.g.																									
	0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8		0.9		1.0		1.1		1.2		1.3	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
400	718	19	803	41	878	60	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
600	845	50	929	72	1008	92	1080	111	1149	127	1226	129	1307	126	1386	124	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
800	971	79	1057	101	1138	123	1214	143	1286	160	1362	168	1439	173	1510	181	1574	197	1630	220	1681	250	1731	279	1779	307
1000	1136	113	1215	135	1293	157	1367	177	1438	196	1510	209	1579	222	1642	239	1697	263	1747	293	1796	324	1844	353	1890	379
1200	1335	151	1406	172	1476	193	1544	213	1611	232	1675	250	1735	272	1788	299	1834	332	1878	368	1923	400	1970	428	2015	454
1400	1560	177	1617	204	1675	231	1732	257	1788	283	1841	310	1891	339	1936	371	1978	405	2019	439	2063	469	2108	496	2152	522
1600	1742	245	1792	278	1842	311	1892	344	1940	376	1988	406	2035	434	2080	461	2125	486	2169	513	2213	541	2256	570	2297	601
1800	1922	330	1970	363	2017	395	2064	426	2110	457	2155	485	2200	512	2244	539	2287	568	2328	600	2369	634	2408	671	2447	708
2000	2112	405	2158	438	2202	471	2246	503	2289	536	2331	568	2373	602	2413	640	2452	681	2490	723	2527	766	2564	809	2599	851
2200	2305	493	2347	531	2389	569	2429	608	2469	648	2508	691	2546	737	2582	784	2619	832	2654	878	2690	923	2724	965	2758	1007
2400	2499	617	2539	660	2578	704	2615	748	2652	794	2688	841	2722	890	2757	939	2791	986	2825	1031	2858	1075	2891	1117	2923	1158
2600	2697	773	2733	818	2769	864	2803	911	2837	957	2871	1005	2903	1052	2936	1099	2968	1143	3000	1186	3031	1228	3062	1270	3092	1311
2800	2896	944	2929	990	2962	1036	2993	1082	3025	1128	3056	1173	3087	1216	3118	1259	3147	1300	3177	1341	3206	1382	3236	1423	3264	1463
3000	3093	1115	3124	1160	3154	1205	3184	1249	3214	1293	3243	1335	3272	1376	3300	1416	3327	1456	3355	1495	3383	1536	3410	1576	3437	1615

Total Air cfm	Total Static Pressure - in. w.g.													
	1.4		1.5		1.6		1.7		1.8		1.9		2.0	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
800	1826	333	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
1000	1935	403	1979	424	2021	444	2064	464	2106	485	2149	509	2191	533
1200	2058	476	2100	498	2142	518	2184	541	2226	565	2267	592	2308	619
1400	2194	548	2235	574	2275	601	2316	629	2356	658	2395	689	2433	720
1600	2337	632	2377	665	2415	698	2453	733	2490	768	2527	803	2563	839
1800	2484	746	2521	785	2557	824	2592	863	2627	902	2661	942	2695	981
2000	2634	894	2668	935	2701	977	2735	1018	2768	1058	2802	1099	2834	1139
2200	2790	1049	2823	1090	2855	1130	2887	1170	2919	1210	2952	1250	2984	1289
2400	2954	1200	2986	1240	3017	1280	3048	1320	3080	1360	3111	1399	3142	1437
2600	3123	1351	3153	1391	3184	1431	3215	1470	3245	1509	3276	1548	3306	1586
2800	3294	1502	3323	1542	3352	1580	3382	1619	3412	1658	3442	1696	3472	1734
3000	3464	1653	3492	1691	3520	1729	3549	1767	3578	1805	3608	1844	3638	1882

BLOWER DATA

1.5 HP | 3 ROW (036, 048)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 1075 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

HORIZONTAL

Total Air cfm	Total Static Pressure - in. w.g.																									
	0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8		0.9		1.0		1.1		1.2		1.3	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
400	708	16	793	37	872	53	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
600	835	46	918	65	1000	82	1077	95	1149	107	1221	109	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
800	981	75	1064	92	1144	109	1221	124	1294	139	1365	148	1434	154	1497	163	1555	179	1607	200	1656	226	1704	254	- - -	- - -
1000	1166	105	1241	124	1315	141	1387	159	1454	176	1520	191	1582	207	1638	227	1689	252	1737	279	1783	308	1829	335	1873	362
1200	1374	142	1440	162	1506	182	1569	203	1630	224	1687	246	1739	271	1787	299	1832	330	1876	361	1920	391	1964	419	2007	444
1400	1591	183	1647	209	1701	235	1755	263	1806	291	1854	320	1899	351	1942	382	1984	412	2026	442	2068	469	2110	496	2153	520
1600	1778	258	1827	290	1876	323	1923	355	1970	386	2015	416	2059	444	2102	470	2144	494	2185	519	2227	545	2268	572	2309	600
1800	1973	352	2018	383	2063	415	2107	445	2151	476	2194	504	2237	531	2279	557	2319	584	2359	613	2397	645	2435	679	2471	713
2000	2182	437	2224	468	2265	499	2306	531	2346	563	2385	596	2424	630	2461	666	2496	705	2530	745	2564	786	2598	826	2631	866
2200	2388	540	2426	576	2464	613	2500	651	2536	691	2571	731	2605	774	2637	819	2668	863	2700	907	2732	949	2764	990	2795	1029
2400	2589	679	2624	719	2658	761	2691	803	2724	846	2756	890	2786	935	2816	980	2846	1025	2876	1068	2907	1109	2937	1149	2967	1188
2600	2787	845	2819	887	2850	930	2881	973	2911	1017	2941	1060	2970	1104	2999	1147	3028	1189	3057	1230	3087	1270	- - -	- - -	- - -	- - -
2800	2983	1021	3013	1063	3042	1106	3070	1149	3099	1191	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -

Total Air cfm	Total Static Pressure - in. w.g.													
	1.4		1.5		1.6		1.7		1.8		1.9		2.0	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
800	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
1000	1916	386	1957	408	1998	428	2037	447	2077	465	- - -	- - -	- - -	- - -
1200	2049	468	2089	490	2128	510	2168	529	2207	549	2246	569	2285	591
1400	2194	543	2235	565	2274	588	2313	611	2350	637	2387	664	2423	694
1600	2349	627	2387	657	2423	688	2457	722	2490	757	2522	793	2554	830
1800	2506	749	2539	787	2571	825	2602	864	2632	903	2662	942	2692	981
2000	2663	906	2694	945	2725	985	2755	1024	2785	1063	2815	1101	2845	1138
2200	2826	1068	2857	1107	2887	1146	2916	1184	2946	1221	2975	1259	3005	1296
2400	2997	1227	3027	1266	3056	1304	3085	1342	- - -	- - -	- - -	- - -	- - -	- - -
2600	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
2800	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -

BLOWER DATA

1.5 HP | 4 ROW (060 | 072)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 1075 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

DOWNFLOW

Total Air cfm	Total Static Pressure - in. w.g.																									
	0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8		0.9		1.0		1.1		1.2		1.3	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
400	720	20	805	41	880	60	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
600	849	51	933	73	1011	93	1083	112	1152	128	1229	130	1310	126	1389	125	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
800	978	81	1064	103	1145	124	1220	144	1291	162	1367	170	1443	175	1514	183	1578	198	1634	222	1684	252	1734	281	1783	309
1000	1147	116	1225	138	1302	159	1376	179	1446	198	1517	211	1586	224	1648	242	1703	266	1753	296	1801	327	1849	356	1896	382
1200	1347	154	1418	175	1487	196	1555	216	1620	235	1684	253	1743	275	1795	302	1841	336	1884	373	1930	405	1976	433	2021	458
1400	1571	182	1629	209	1686	236	1742	262	1798	288	1850	315	1899	346	1943	380	1984	417	2025	453	2068	485	2113	512	2156	537
1600	1753	252	1803	286	1853	318	1902	351	1951	383	1998	415	2043	447	2087	478	2130	508	2173	539	2216	568	2259	595	2302	621
1800	1935	339	1983	371	2030	403	2076	434	2122	465	2167	495	2210	524	2253	554	2295	586	2337	618	2378	650	2418	682	2458	714
2000	2127	415	2172	448	2217	481	2260	513	2303	546	2345	579	2385	614	2425	653	2464	693	2503	734	2541	774	2578	814	2614	855
2200	2321	507	2363	545	2404	583	2444	623	2484	664	2522	707	2560	753	2596	801	2632	848	2667	895	2703	939	2737	981	2770	1023
2400	2516	635	2556	679	2594	723	2631	767	2668	813	2703	861	2737	909	2772	958	2805	1005	2839	1050	2872	1093	2905	1135	2936	1176
2600	2715	796	2751	841	2786	887	2820	933	2854	980	2887	1027	2919	1074	2952	1120	2983	1164	3015	1207	3046	1249	3077	1290	3107	1330
2800	2915	970	2947	1016	2979	1062	3011	1107	3042	1152	3073	1197	3104	1240	3134	1282	3164	1323	3193	1364	3222	1404	3251	1445	3280	1485
3000	3112	1142	3142	1187	3172	1232	3202	1276	3232	1319	3261	1361	3289	1401	3317	1441	3344	1480	3371	1520	3399	1560	3426	1600	3453	1638

Total Air cfm	Total Static Pressure - in. w.g.													
	1.4		1.5		1.6		1.7		1.8		1.9		2.0	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
800	1830	335	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
1000	1940	405	1983	426	2026	446	2068	466	2111	488	2154	512	2196	536
1200	2064	480	2106	501	2148	522	2190	544	2232	569	2273	595	2314	623
1400	2199	560	2241	584	2282	608	2323	634	2363	664	2402	694	2440	726
1600	2344	647	2384	675	2424	706	2462	740	2498	776	2535	811	2571	848
1800	2497	749	2533	788	2568	829	2602	872	2636	914	2671	953	2705	992
2000	2648	898	2681	941	2714	986	2746	1030	2779	1072	2812	1112	2845	1152
2200	2803	1064	2835	1105	2867	1145	2899	1186	2931	1225	2964	1265	2995	1303
2400	2968	1217	2999	1258	3031	1298	3062	1337	3093	1377	3124	1415	3156	1454
2600	3138	1371	3168	1411	3199	1450	3229	1489	3260	1528	3290	1566	3321	1604
2800	3309	1524	3338	1563	3368	1602	3398	1640	3428	1678	3458	1717	3488	1755
3000	3481	1677	3508	1715	3537	1752	3566	1790	3595	1828	3625	1866	3655	1904

BLOWER DATA

1.5 HP | 4 ROW (060 | 072)

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

Minimum Air Volume Required For Different Gas Heat Sizes:
Standard Heat - 1075 cfm; Medium Heat - 1150 cfm; High Heat - 1500 cfm

See page 16 for wet coil and options/accessory air resistance data.

HORIZONTAL

Total Air cfm	Total Static Pressure - in. w.g.																									
	0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8		0.9		1.0		1.1		1.2		1.3	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
400	711	16	796	38	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
600	840	47	924	66	1006	83	1083	96	1154	107	1226	109	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
800	990	76	1072	94	1153	111	1230	126	1301	140	1372	148	1441	155	1503	165	1560	181	1612	203	1661	229	- - -	- - -	- - -	- - -
1000	1179	108	1253	126	1326	144	1397	161	1464	178	1530	194	1590	210	1646	231	1696	255	1744	283	1790	312	1836	340	1880	365
1200	1388	146	1454	166	1519	186	1582	207	1641	228	1697	251	1749	276	1797	305	1842	336	1885	367	1929	397	1973	424	2016	450
1400	1606	189	1661	216	1715	242	1768	270	1818	298	1866	328	1911	358	1953	390	1995	420	2037	449	2079	476	2121	503	2163	527
1600	1794	268	1842	301	1890	333	1938	364	1984	396	2029	426	2073	453	2115	479	2157	503	2199	528	2240	553	2281	581	2321	609
1800	1991	364	2035	395	2079	426	2123	456	2167	486	2210	515	2252	541	2294	568	2334	596	2374	625	2412	657	2448	692	2484	727
2000	2202	451	2242	482	2283	513	2323	545	2363	577	2402	611	2440	646	2477	683	2512	722	2546	763	2579	804	2613	844	2645	884
2200	2408	559	2446	596	2483	633	2520	672	2555	712	2590	753	2623	796	2655	841	2686	885	2717	928	2748	970	2780	1010	2812	1050
2400	2609	703	2644	744	2678	786	2711	829	2744	872	2776	916	2806	961	2835	1006	2865	1050	2895	1092	2925	1133	2955	1172	2985	1212
2600	2808	874	2840	916	2871	959	2902	1003	2932	1046	2961	1090	2990	1133	3019	1176	3048	1217	3077	1257	3106	1297	3135	1336	3164	1374
2800	3006	1054	3035	1096	3064	1139	3092	1181	3121	1223	3149	1265	3177	1305	3205	1344	3234	1383	3262	1421	3290	1460	3317	1498	3345	1536
3000	3202	1228	3229	1270	3257	1312	3284	1353	3312	1394	3339	1433	3366	1472	3393	1509	3419	1547	3446	1584	3472	1622	3499	1660	3525	1698

Total Air cfm	Total Static Pressure - in. w.g.													
	1.4		1.5		1.6		1.7		1.8		1.9		2.0	
	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts
800	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
1000	1923	389	1964	411	2004	431	2043	450	2083	468	- - -	- - -	- - -	- - -
1200	2057	473	2097	494	2136	514	2176	534	2215	553	2254	574	2293	596
1400	2205	549	2245	571	2284	594	2322	618	2360	644	2396	672	2432	702
1600	2360	637	2398	667	2434	699	2468	733	2501	768	2532	805	2563	842
1800	2519	763	2552	801	2583	840	2614	879	2644	918	2674	957	2704	995
2000	2677	924	2708	963	2739	1003	2769	1041	2799	1080	2829	1118	2859	1155
2200	2842	1089	2873	1127	2902	1166	2932	1203	2962	1241	2991	1278	3021	1315
2400	3015	1250	3044	1289	3074	1327	3103	1364	3132	1402	3162	1439	3192	1476
2600	3192	1412	3221	1450	3250	1488	3279	1525	3308	1562	3337	1599	3367	1635
2800	3372	1574	3400	1611	3428	1648	3456	1685	3485	1721	3514	1758	3543	1794
3000	3552	1735	3578	1772	3605	1808	3633	1844	3660	1880	3689	1916	3717	1952

BLOWER DATA

FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

Air Volume cfm	Wet Indoor Coil		Gas Heating			Economizer	Filters		
	036, 048	060	Standard Heat	Medium Heat	High Heat		MERV 8	MERV 13	MERV 16
800	0.01	- - -	0.02	0.02	0.02	0.04	0.04	0.05	0.04
1000	0.02	0.02	0.02	0.02	0.02	0.04	0.04	0.07	0.05
1200	0.03	0.04	0.02	0.02	0.02	0.04	0.04	0.07	0.05
1400	0.04	0.05	0.02	0.02	0.03	0.04	0.04	0.07	0.06
1600	0.05	0.07	0.02	0.03	0.04	0.04	0.04	0.07	0.08
1800	0.06	0.08	0.03	0.04	0.05	0.05	0.04	0.07	0.09
2000	0.08	0.10	0.03	0.04	0.06	0.05	0.05	0.08	0.10
2200	- - -	0.11	0.04	0.04	0.07	0.05	0.05	0.08	0.11
2400	- - -	0.13	0.04	0.05	0.08	0.05	0.05	0.08	0.12

POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm
0.00	2000
0.05	1990
0.10	1924
0.15	1810
0.20	1664
0.25	1507
0.30	1350
0.35	1210

BLOWER DATA

CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

Air Volume cfm	RTD9-65S Step–Down Diffuser			FD9-65S Flush Diffuser	RTD11-95S Step–Down Diffuser			FD11-95S Flush Diffuser
	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open		2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	
800	0.15	0.13	0.11	0.11	- - -	- - -	- - -	- - -
1000	0.19	0.16	0.14	0.14	- - -	- - -	- - -	- - -
1200	0.25	0.20	0.17	0.17	- - -	- - -	- - -	- - -
1400	0.33	0.26	0.20	0.20	- - -	- - -	- - -	- - -
1600	0.43	0.32	0.20	0.24	- - -	- - -	- - -	- - -
1800	0.56	0.40	0.30	0.30	0.13	0.11	0.09	0.09
2000	0.73	0.50	0.36	0.36	0.15	0.13	0.11	0.10
2200	0.95	0.63	0.44	0.44	0.18	0.15	0.12	0.12
2400	- - -	- - - -	- - -	- - -	0.21	0.18	0.15	0.14
2600	- - -	- - - -	- - -	- - -	0.24	0.21	0.18	0.17
2800	- - -	- - - -	- - -	- - -	0.27	0.24	0.21	0.20
3000	- - -	- - - -	- - -	- - -	0.32	0.29	0.25	0.25

CEILING DIFFUSER AIR THROW DATA

Air Volume - cfm	[1] Effective Throw - ft.	
Model	**RTD9-65S**	**FD9-65S**
800	10 - 17	14 - 18
1000	10 - 17	15 - 20
1200	11 - 18	16 - 22
1400	12 - 19	17 - 24
1600	12 - 20	18 - 25
1800	13 - 21	20 - 28
2000	14 - 23	21 - 29
2200	16 - 25	22 - 30
Model	**RTD11-95S**	**FD11-95S**
2600	24 - 29	19 - 24
2800	25 - 30	20 - 28
3000	27 - 33	21 - 29

[1] Effective throw based on terminal velocities of 75 ft. per minute.

ELECTRICAL DATA — 3 TON

Model		LDT036H5						
[1] Voltage - 60Hz		208/230V - 1 Ph	208/230V - 3 Ph		460V - 3 Ph		575V - 3 Ph	
Compressor (Non-Inverter)	Rated Load Amps	14.6	9.9		4.8		3.5	
	Locked Rotor Amps	90	82		44.3		28.7	
Outdoor Fan Motor	Full Load Amps (1 ECM)	2.8	2.8		1.4		1.1	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4		1.3		1	
Service Outlet 115V GFI (amps)		15	15		15		20	
Indoor Blower Motor	HP	0.5	0.5	1.5	0.5	1.5	0.5	1.5
	Full Load Amps	4.3	4.3	4.4	2.2	2.3	1.7	2.3
[2] Maximum Overcurrent Protection (MOCP)	Unit Only	35	25	25	15	15	15	15
	With (1) 0.33 HP Power Exhaust	40	30	30	15	15	15	15
[3] Minimum Circuit Ampacity MCA)	Unit Only	26	20	20	10	10	8	8
	With (1) 0.33 HP Power Exhaust	28	22	22	11	12	9	9

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

[1] Extremes of operating range are plus and minus 10% of line voltage.

[2] HACR type breaker or fuse.

[3] Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA — 4 TON

Model		LDT048H5						
[1] Voltage - 60Hz		208/230V - 1 Ph	208/230V - 3 Ph		460V - 3 Ph		575V - 3 Ph	
Compressor (Non-Inverter)	Rated Load Amps	18.3	11.9		6.8		4.8	
	Locked Rotor Amps	138	112		61.8		39	
Outdoor Fan Motor	Full Load Amps (1 ECM)	2.8	2.8		1.4		1.1	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4		1.3		1	
Service Outlet 115V GFI (amps)		15	15		15		20	
Indoor Blower Motor	HP	1	1	1.5	1	1.5	1	1.5
	Full Load Amps	7.4	7.4	4.4	3.7	2.3	3	2.3
[2] Maximum Overcurrent Protection (MOCP)	Unit Only	50	35	30	20	15	15	15
	With (1) 0.33 HP Power Exhaust	50	35	35	20	20	15	15
[3] Minimum Circuit Ampacity MCA)	Unit Only	34	26	23	14	13	11	11
	With (1) 0.33 HP Power Exhaust	36	28	25	15	14	11	12

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

[1] Extremes of operating range are plus and minus 10% of line voltage.

[2] HACR type breaker or fuse.

[3] Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA — 5 TON

Model		LDT060H5						
[1] Voltage - 60Hz		208/230V - 1 Ph	208/230V - 3 Ph		460V - 3 Ph		575V - 3 Ph	
Compressor (Non-Inverter)	Rated Load Amps	25.2	13.8		6.9		5.8	
	Locked Rotor Amps	147.3	150		58		47.8	
Outdoor Fan Motor	Full Load Amps (1 ECM)	2.8	2.8		1.4		1.1	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4		1.3		1	
Service Outlet 115V GFI (amps)		15	15		15		20	
Indoor Blower Motor	HP	1	1	1.5	1	1.5	1	1.5
	Full Load Amps	7.4	7.4	4.4	3.7	2.3	3	2.3
[2] Maximum Overcurrent Protection (MOCP)	Unit Only	60	40	35	20	15	15	15
	With (1) 0.33 HP Power Exhaust	60	40	40	20	20	15	15
[3] Minimum Circuit Ampacity MCA)	Unit Only	42	28	25	14	13	12	11
	With (1) 0.33 HP Power Exhaust	45	30	27	16	14	13	12

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

[1] Extremes of operating range are plus and minus 10% of line voltage.

[2] HACR type breaker or fuse.

[3] Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA — 6 TON

Model		LDT072H5		
[1] Voltage - 60Hz		208/230V - 3 Ph	460V - 3 Ph	575 - 3Ph
Compressor	Rated Load Amps	19.2	9.1	6.2
	Locked Rotor Amps	162.3	70.8	58.2
Outdoor Fan Motor	Full Load Amps (1 ECM)	2.8	1.4	1.1
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	1.3	1
Service Outlet 115V GFI (amps)		15	15	20
Indoor Blower Motor	HP	1.5	1.5	1.5
	Full Load Amps	4.4	2.3	2.3
[2] Maximum Overcurrent Protection (MOCP)	Unit Only	50	20	15
	With (1) 0.33 HP Power Exhaust	50	25	15
[3] Minimum Circuit Ampacity (MCA	Unit Only	32	16	12
	With (1) 0.33 HP Power Exhaust	34	17	13

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

[1] Extremes of operating range are plus and minus 10% of line voltage.

[2] HACR type breaker or fuse.

[3] Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

FIELD WIRING NOTES

- For use with copper wiring only
- Field wiring not furnished
- All wiring must conform to NEC or CEC and local electrical codes
- For specific wiring information, please refer to the installation instructions

Minimum R454B Space and CFM Requirements

Minimum Airflow[1]		
Unit	**Q_{min}(CFM)**	**Q_{min}(m^3h)**
LDT036	360	610
LDT048	369	626
LDT060	427	725
LDT072	361	612

Refrigerant Charge R-454B		
Unit	**M_c(lbs)**	**M_c(kg)**
LDT036	13.56	6.15
LDT048	13.94	6.32
LDT060	16.13	7.31
LDT072	13.63	6.18

[1] ***NOTE -*** *The minimum airflow is the lowest CFM allowed during venting operation (leak mitigation).*

Minimum Room Area of Conditioned Space[2]		
Unit	**TA_{min}(ft^2)**	**TA_{min}(m^2)**
LDT036	198.68	18.46
LDT048	204.17	18.97
LDT060	236.21	21.94
LDT072	199.59	18.54

[2] ***NOTE -*** *The minimum room area of conditioned space is the smallest area the unit can service.*

Altitude Adjustment Factor[3]									
Halt	0	200	400	600	800	1000	1200	1400	1600
AF	1	1	1	1	1.02	1.05	1.04	1.1	1.12
Halt	1600	1800	2000	2200	2400	2600	2800	3000	3200
AF	1.12	1.15	1.18	1.21	1.25	1.28	1.32	1.36	1.4

[3] ***NOTE -*** *Use the Altitude Adjustment Factor to adjust the values in the tables above to different altitudes. Find the relevant altitude above sea level in the two "Halt" rows and then multiply the value needed from the tables above by the altitude factor number. Example: For the minimum airflow in CFM for an LDT036 at 1000 ft. above see level, multiply 360 by 1.05 to get 378 CFM as the new Q_{min}.*

Parts Arrangement

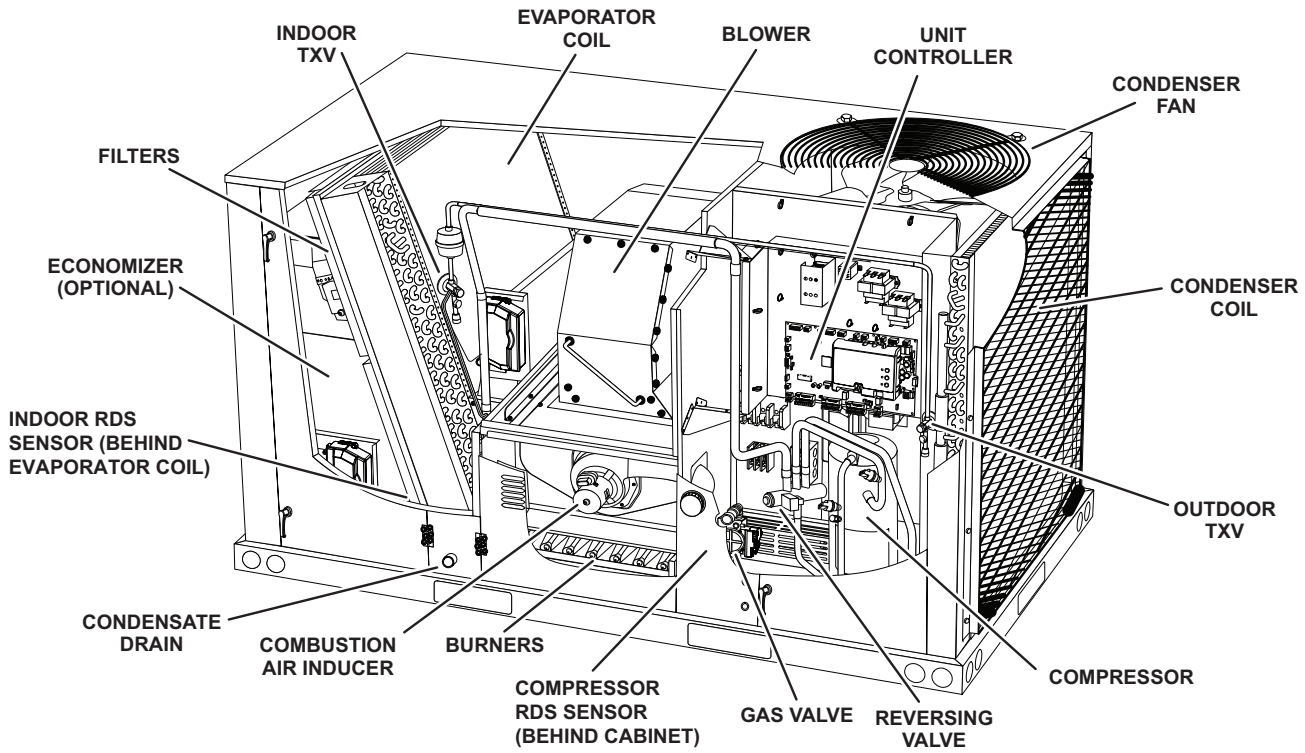


FIGURE 1

HINGED CONTROL PANEL

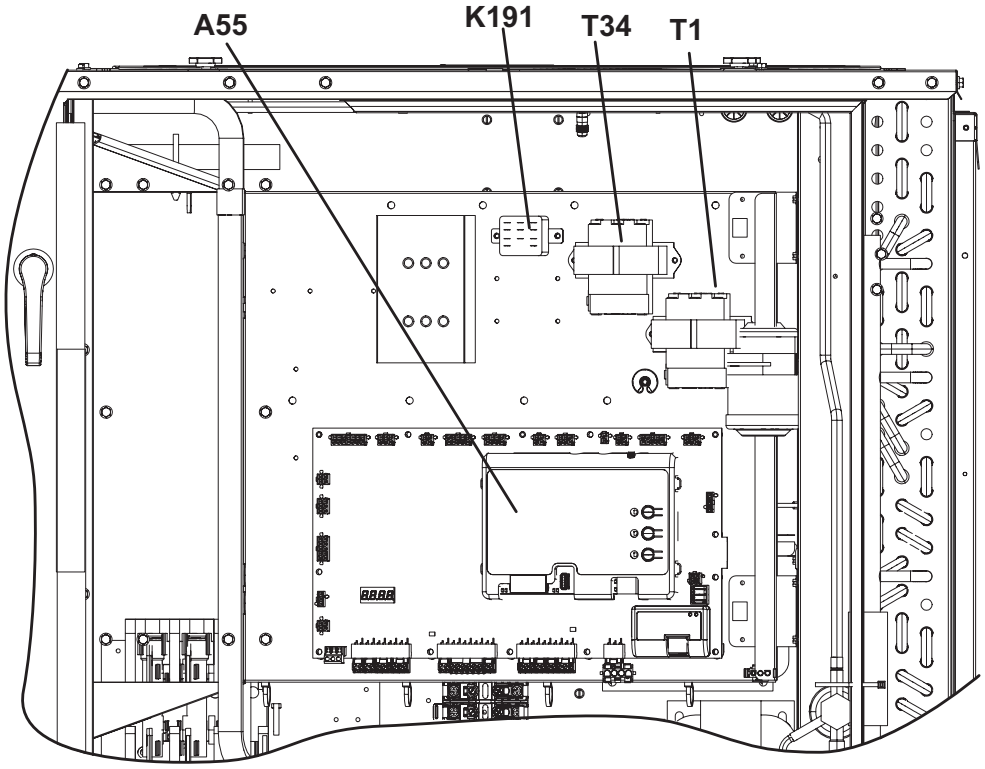


FIGURE 2

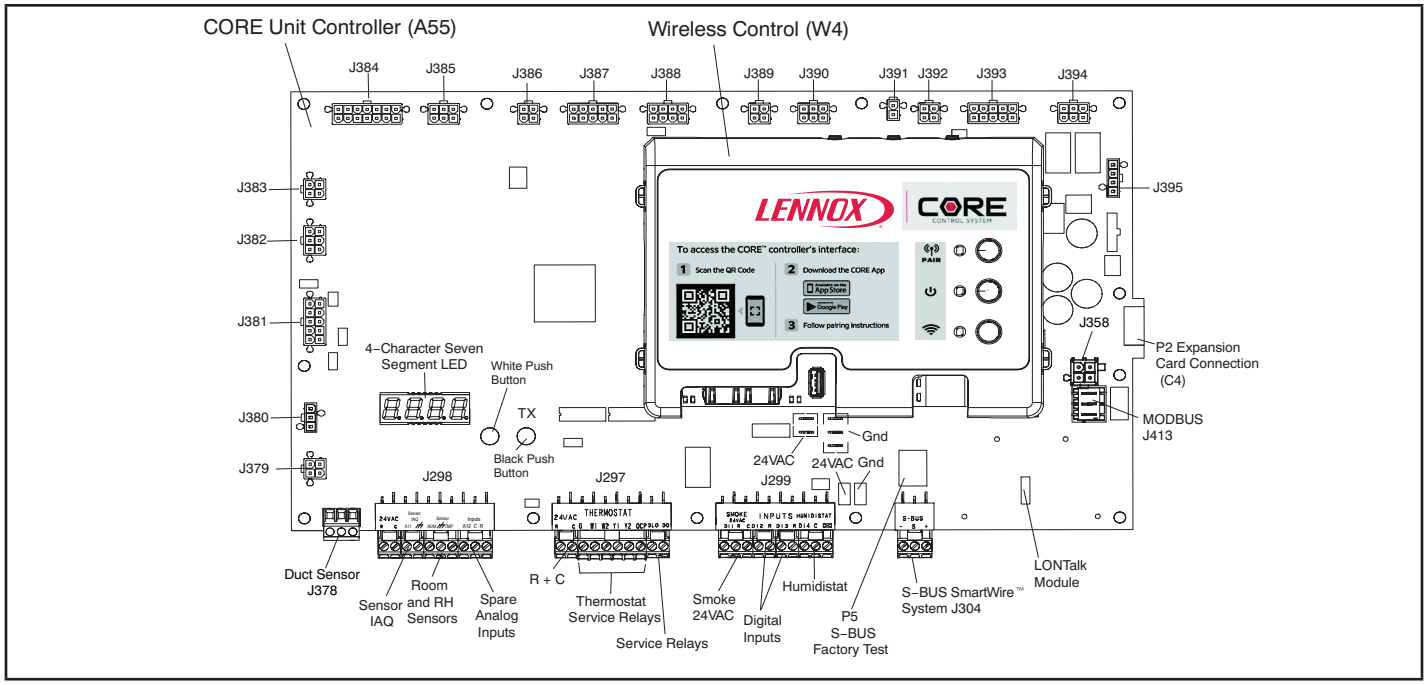


FIGURE 3

I-UNIT COMPONENTS

ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

⚠ CAUTION

Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

All 2 through 6 ton (7 through 15.5 kW) units are configure to order units (CTO). The LDT unit components are shown in FIGURE 1. All units come standard with hinged unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

A-Control Box Components

LCT control box components are shown in FIGURE 2. The control box is located in the upper right portion of thecompressor compartment.

1-Control Transformers T1/T43

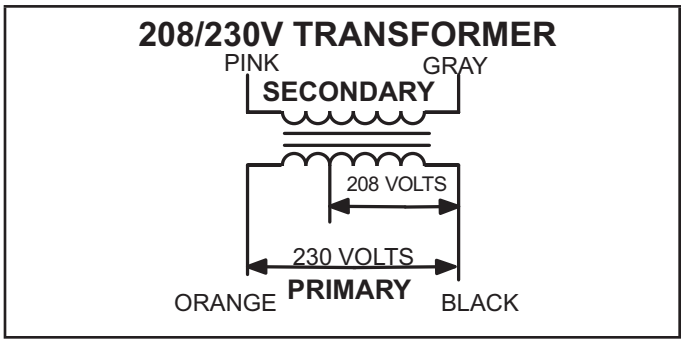


FIGURE 4

All use a single line voltage to 24VAC transformer mounted on the hinged control panel. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit (CB8). The 208/230 voltage transformers use two primary voltage taps as shown in FIGURE 4, while the 460 (G) voltage transformer use a single primary voltage tap. T43 is used for units with hot gas reheat for additional 24VAC.

2-Transformer T4 (J voltage)

All J volt units are equipped with a line voltage to 460V 3-phase transformer to power the indoor blower motor. T4 is mounted in the back panel of the compressor section above T5.

3-Transformer T5 (G and J voltage)

All units use transformer T5 mounted in the back panel in the compressor section. T5 is a line voltage to 230V transformer to power the combustion air inducer, outdoor fan motor, and optional UVC light ballast.. It is connected to line voltage and is powered at all times.

4-Unit Controller A55 (FIGURE 3)

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters, and USB verification and profile sharing. The unit controller can only be interfaced with via the CORE Service mobile app. Refer to the Unit controller instructions provided for additional details on pairing and app functions

Attention!

Use this QR code to download the mobile service app. Follow the prompts to pair the app with the unit control system and configure the unit. Refer to the “Download Mobile App” section in this manual and the Setup Guide provided with this unit. The QR code is also available in the unit control area.

The app can be downloaded from the appropriate iOS or Android store. Look for the following

The Unit Controller uses input from a zone/room sensor cooling, a thermostat, or a third-party controller to operate the unit. Zone/room sensor, thermostat, and third-party controller wires are connected to J297 on the Unit Controller.

Many default Unit Controller settings are adjustable. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

The Unit Controller is configured to identify optional kits and accessories for proper function. Each character in the configuration ID represents a different option. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

5-Compressor Contactor K1

The Unit Controller closes n.o. K1 contacts to provide power to the inverter control board (A192). The contactor does not energize the compressor in the same manner as a traditional cooling system. Three phase units use three pole double break contactors with a 24 volt coil.

6-Crankcase Heater Relay K191

All units use relay K191 to control crnkcase heater HR1.

7-Power Exhaust Relay K65 (PED units)

Power exhaust relay K65 is a N.O. DPDT relay with a 24VAC coil. K65 is used in all LDT units equipped with the optional power exhaust dampers. K65 is energized by the economizer control panel (A56), after the economizer dampers reach 50% open (adjustable in ECTO). When K65 closes, the exhaust fan B10 is are energized.

B-Cooling Components

All units use a single cooling circuit consisting of a two-speed compressor, all aluminum condenser coil and evaporator coil. See FIGURE 5. All units use one draw-through type condenser fan and a single direct drive blower. The blower draws air across the evaporator during unit operation.

Cooling may be supplemented by a factory- or field-installed economizer. The evaporator coil is slab type and uses a thermostatic expansion valve as the primary refrigerant metering device. The compressor is protected by a high pressure switch (S4) on the discharge line, a high temperature limit switch (S5) on the compressor, and a low pressure switch (S87) on the suction line. See FIGURE 5.

1-High Pressure Switch S4

The high pressure switch is an auto-reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired to the A55 Unit Controller. When discharge pressure rises to 640 ± 10 psig (4412 ± 69 kPa) (indicating a problem in the system) the switch opens and the compressor inverter is de-energized (the economizer can continue to operate). The switch automatically resets at 475 + 10 psig.

2-Low Pressure Switch S87

The compressor circuit is protected by a loss of charge switch located on the suction line. Switch opens at 40 psig ± 5 psig (276 ± 34 kPa) and automatically resets at 90 psig ± 5 psig (621 kPa ± kPa).

3-High Temperature Limit Switch S5

The variable speed compressor is equipped with a compressor- mounted normally closed temperature switch that prevents compressor damage due to overheating caused by internal friction. The switch is located on top of the compressor casing. This switch senses the compressor casing temperature and opens at 239-257°F to shut-off compressor operation. The auto-reset switch closes when the compressor casing temperature falls to 151-187°F, and the compressor is re-energized. This switch is a single-pole, single-throw (SPST) bi-metallic switch and is wired to the A55 Unit Controller.

4- Reversing Valve

A refrigerant reversing valve with a 24 volt solenoid coil is used to reverse refrigerant flow during unit operation in all LDT units. The reversing valve is connected in the vapor line of the refrigerant circuit. The reversing valve coil is energized during cooling demand and during defrost. Reversing valve L1 is controlled by the A55 Control board in response to cooling demand or by defrost.

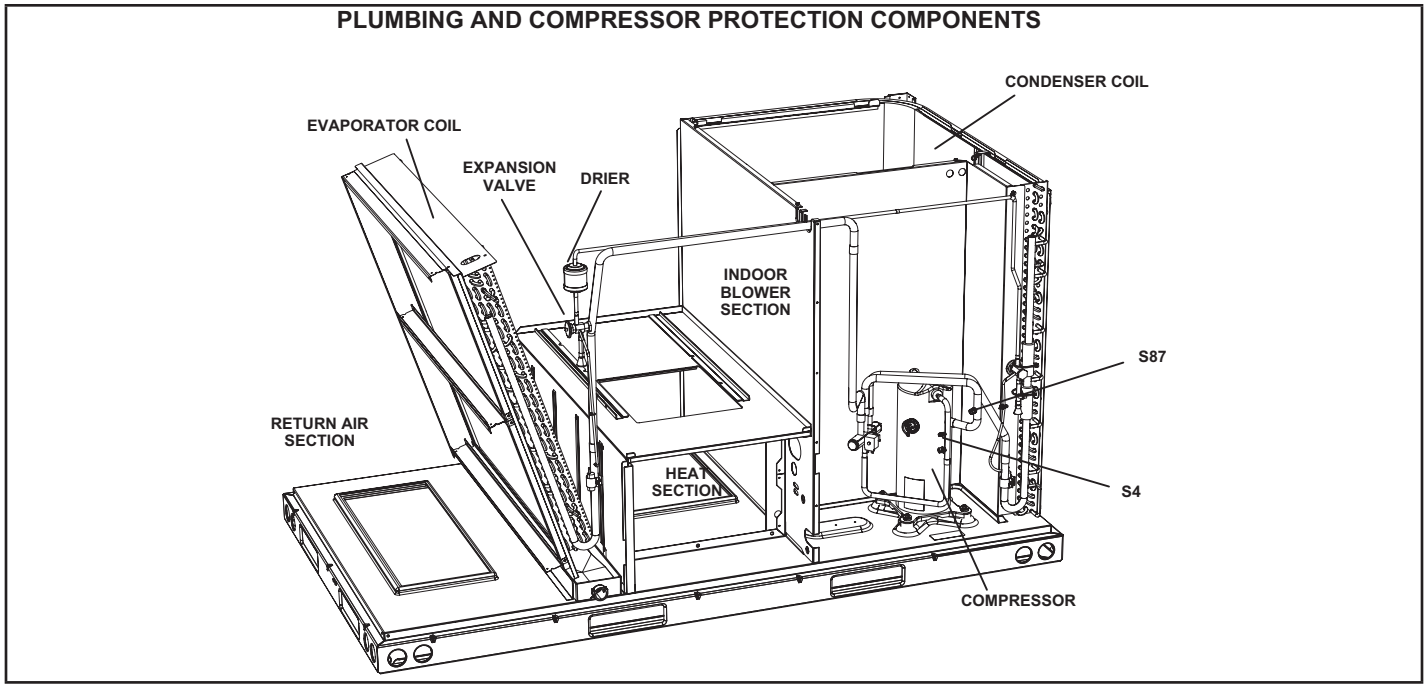


FIGURE 5

5-Thermistors

Units are equipped with two factory-installed thermistors (RT46 and RT48) located on different points on the refrigerant circuit.

The thermistors provide the Unit Controller with constant temperature readings of two specific locations on the refrigeration circuit. These temperatures are used as feedback in certain modes of unit operation. In addition, the Unit Controller uses these temperatures to initiate alarms such as loss of condenser or evaporator airflow and loss of charge.

Each thermistor must be specifically placed for proper unit operation and to initiate valid alarms. See TABLE 1 for proper locations.

A-Freezesat

Thermistor RT46 monitors the temperature on the return bend of the indoor coil. If the temperature is measured below 32°F ± 3°F(0°C ± 1.7°C) for more than 3 minutes, the M4 control board will display a alarm, and will shut down compressor operation until coil warms sufficiently to melt any accumulated frost. At 58°F ± 4°F (14.4°C ± 2.2°C), the M4 control board will energize compressor. If compressor is frequently turning off due to coil icing, check the airflow, filters, and unit charge before allowing unit back in operation. Make sure to eliminate conditions which promote indoor coil ice buildup.

TABLE 1
THERMISTOR LOCATION

Unit	Sensor Yellow	Figure
036, 048, 060, 072 Indoor Coil	RT46	FIGURE 6
048 Outdoor Coil	RT48	FIGURE 7
060, 072 Outdoor Coil	RT48	FIGURE 8

B-Low Ambient Operation

When Outdoor Air Temperature (OAT) drops below 62°F (16.6°C) while in cooling operation, the Unit will modulate OD fan in order to maintain coil temperature observed on RT48. Once OAT exceeds 65°F (18.3°C), unit will resume normal operation. The intermittent fan operation results in higher evaporating temperature allowing the system to operate without icing the evaporator coil and losing capacity.

C-Defrost Control

The defrost control ensures that the heat pump outdoor coil does not ice excessively during the heating mode. The defrost control uses input from the coil and ambient sensor to uses demand defrost cycles from the M4 board. If system fails to do calibration or obtain readings for demand defrost, it will run timed defrost at customer setting. If electric heat is installed, it is energized during defrost cycle.

LDT036, 048, 060, 072
EVAPORATOR COIL
RT46

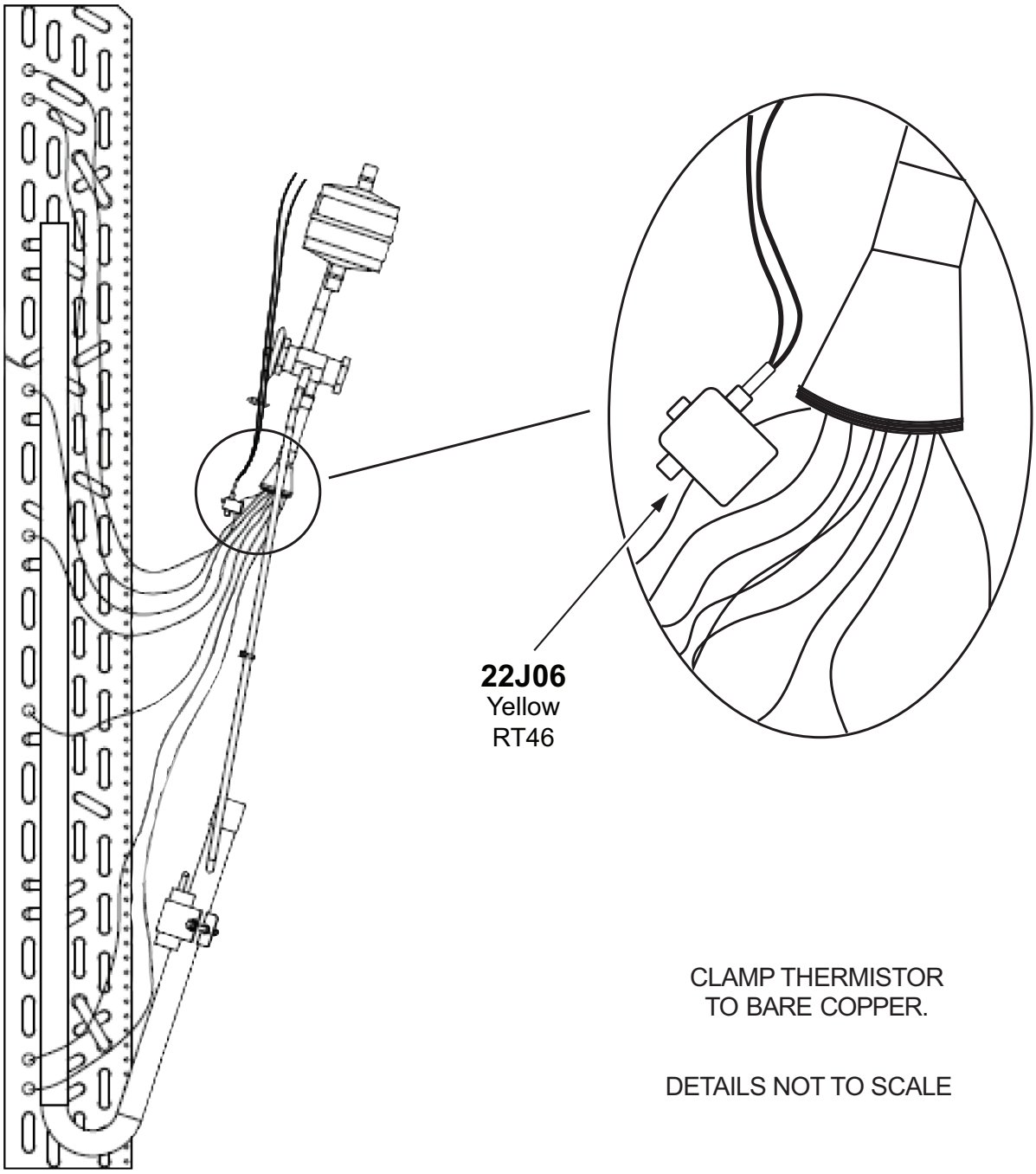


FIGURE 6

LDT036, 048
OUTDOOR COIL
RT48

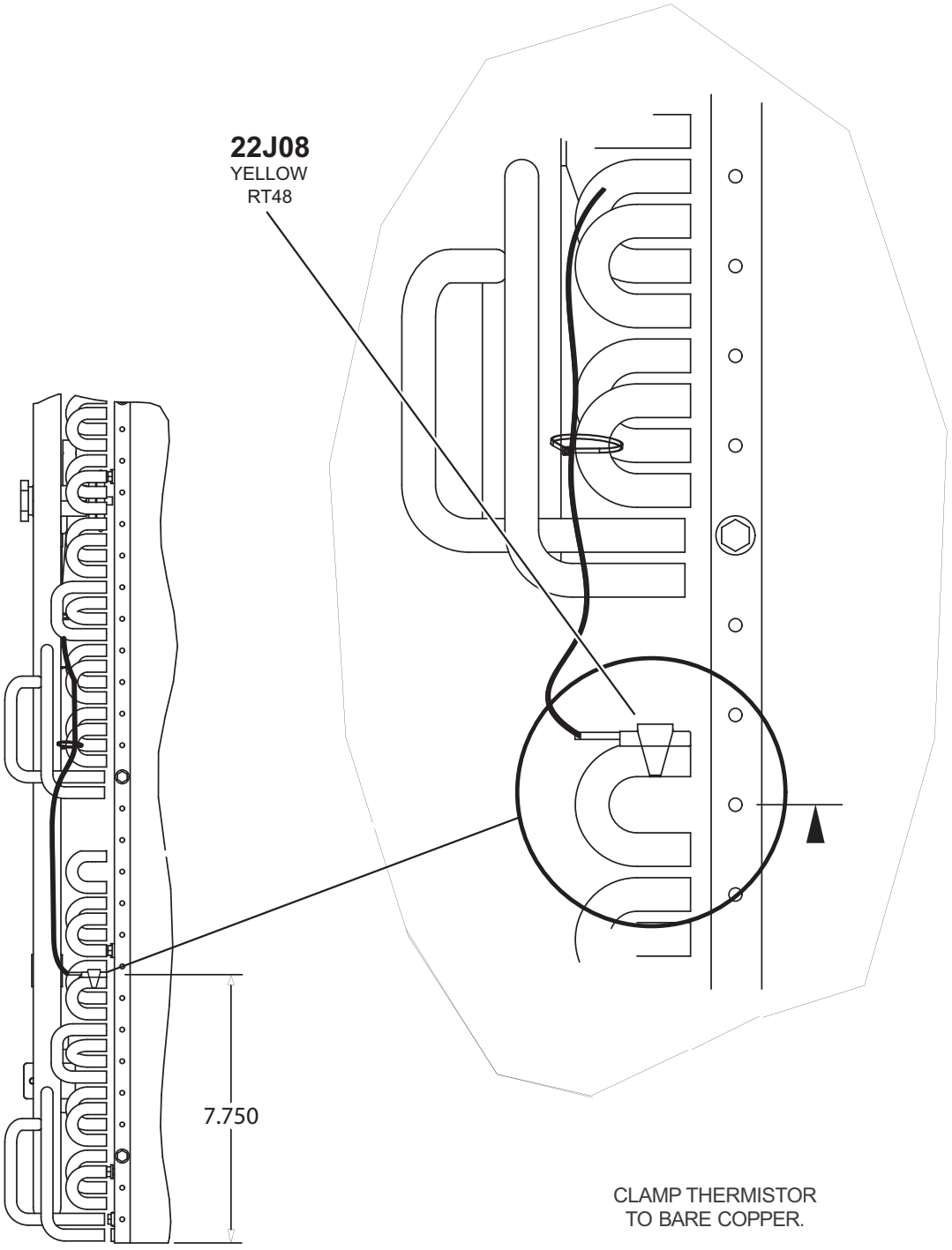


FIGURE 7

LDT060, 072
OUTDOOR COIL
RT48

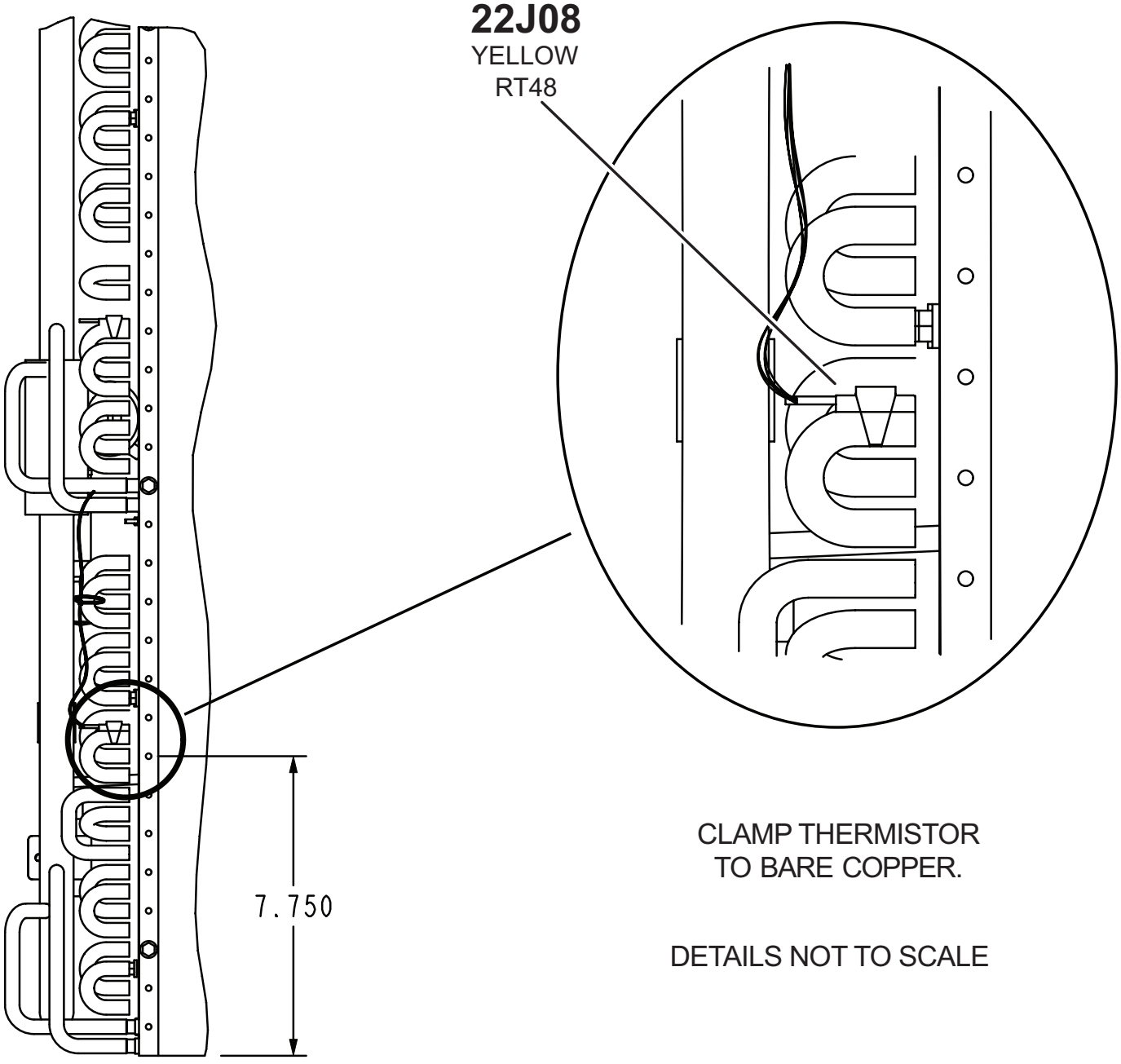


FIGURE 8

6-RDS Sensors

Units are equipped with factory-installed RDS Sensors located on different points on the unit. The RDS sensors provide the Unit Controller with continuous readings for leaked refrigerant concentration levels and sensor health status (Good or Fault). These readings are used to modify unit operation to disperse the leaked refrigerant and to remove possible ignition sources. In addition, the Unit Controller uses these readings to initiate alarms to alert the operator of a refrigerant leak or faulty sensor(s).

Each sensor must be specifically placed for proper unit operation and to initiate valid alarms. To identify sensor locations see TABLE 2. For a list of sensor alarms see TABLE 3

TABLE 2

RDS Sensor Figures			
Model	**Qty.**	**Type**	**Figure**
LDT036-072	2 sensors	ID SENSOR	FIGURE 9
		COMPRESSOR SENSOR	FIGURE 10

TABLE 3

Alarm	Alarm description	RDS Sensor Location
257	Refrigerant leak sensor fault in the Indoor section (sensor #1)	Indoor compartment
258	Refrigerant leak sensor fault in the control panel/compressor section (sensor #2)	"Control/Compressor or Compressor compartment"

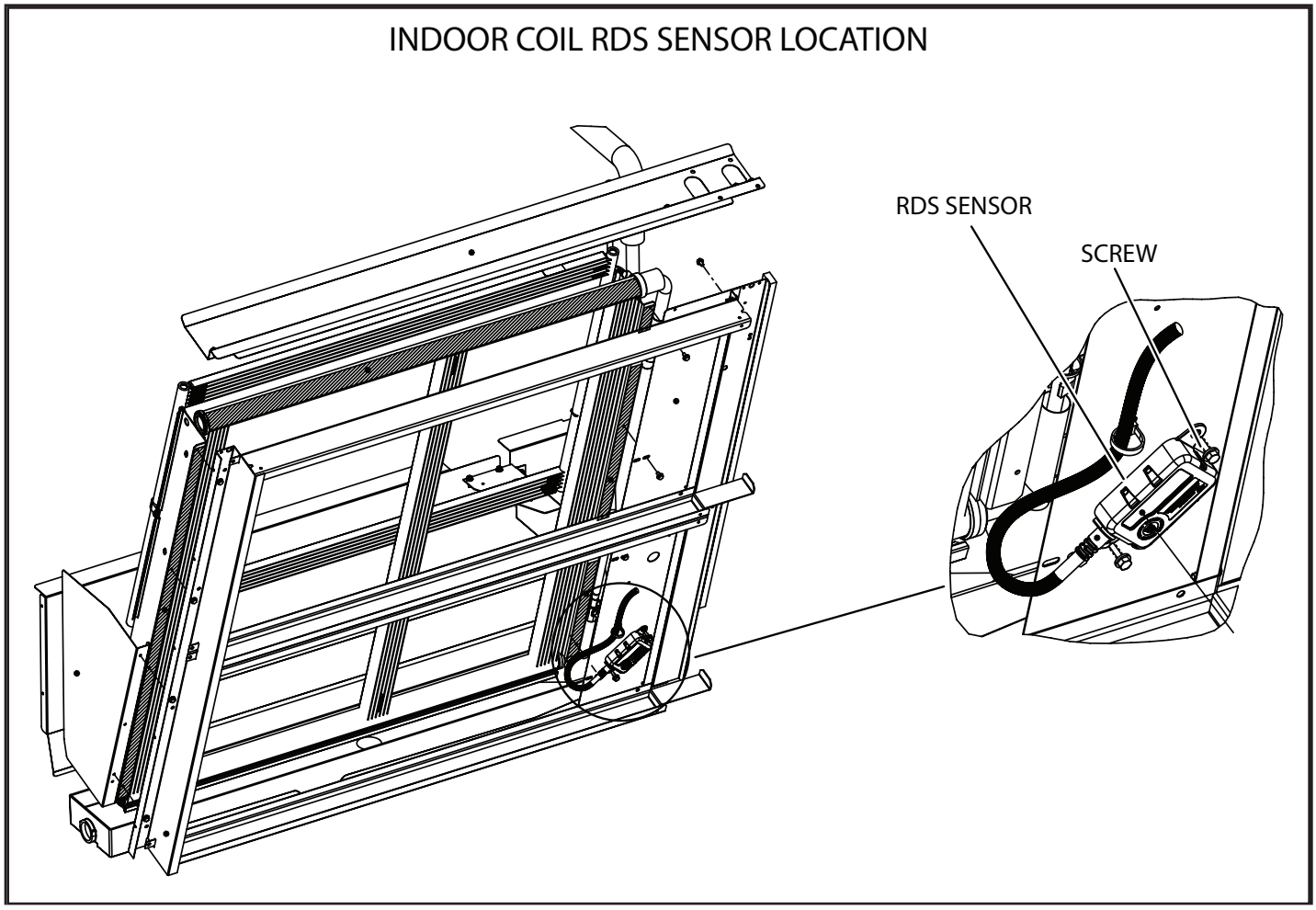


FIGURE 9

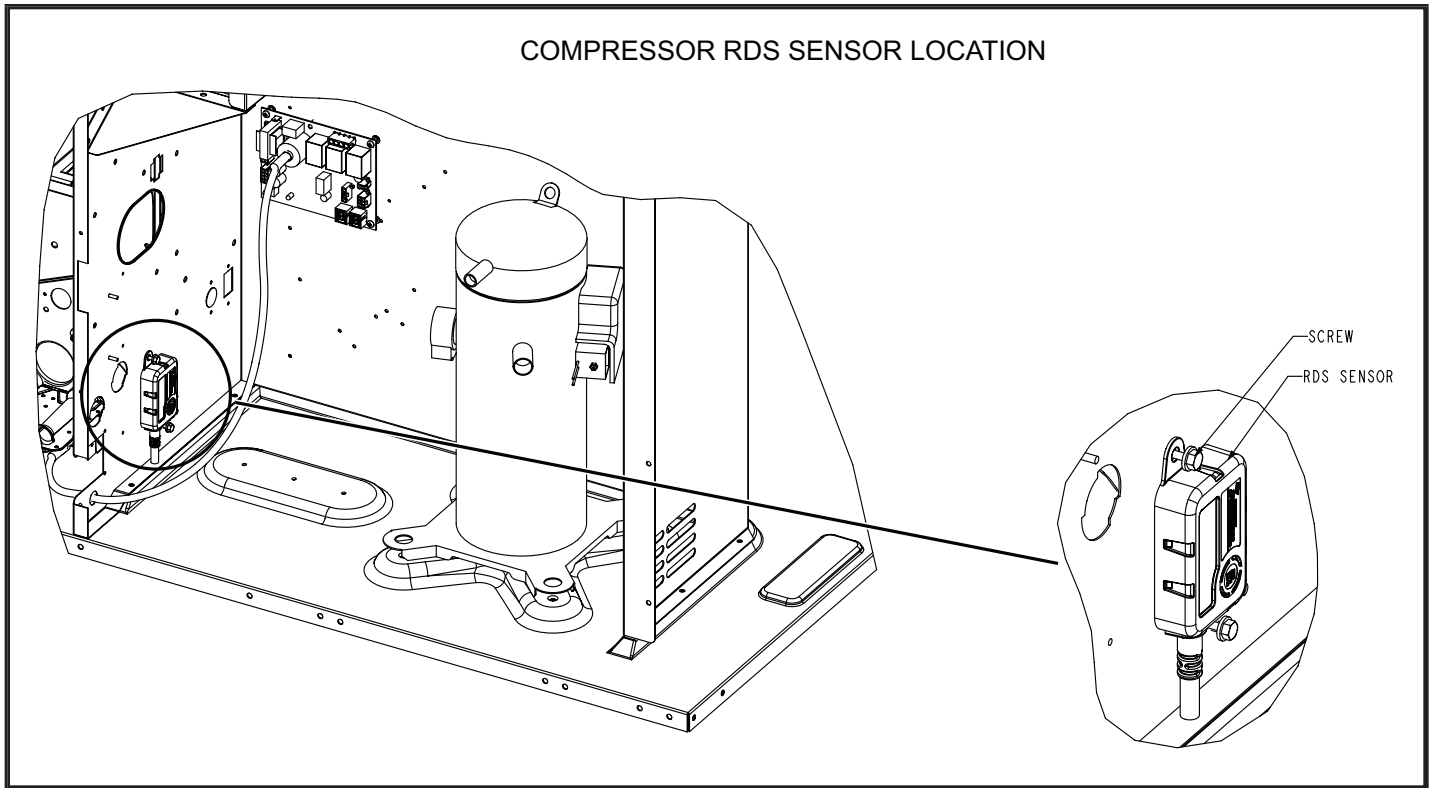


FIGURE 10

⚠ WARNING

Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.

7-Two-Speed Compressor B1

All units use one two-speed scroll compressor. See “SPECIFICATIONS” and “ELECTRICAL DATA” (table of contents) or compressor nameplate for compressor specifications.

8-Compressor Crankase Heater (HR1)

Crankcase heater must be energized at all times to prevent compressor damage due to refrigerant migration. Energize crankcase heater 24 hours before unit start-up by setting thermostat so that there is no cooling demand (to prevent compressor from cycling) and apply power to unit.

C-GAS HEAT COMPONENTS

LDT units are available with two stages of gas heat. See SPECIFICATION - GAS HEAT

The ignition control provides three main functions: gas valve control, ignition, and flame sensing. The control has a red LED to show control status (TABLE 4).

IGNITION CONTROL A3

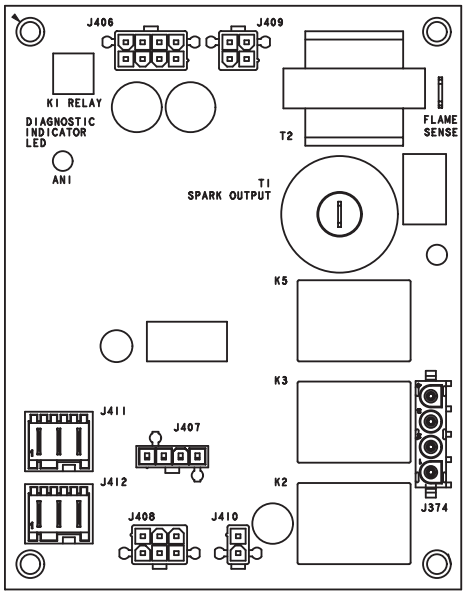


FIGURE 11

TABLE 4

LED Flashes	Indicates
Steady Off	No power or control hardware fault.
Steady On	Power applied. Control OK.
3 Flashes	Ignition lockout from too many trials.
4 Flashes	Ignition lockout from too many flame losses within single call for heat.
5 Flashes	Control hardware fault detected.

Flame rectification sensing is used on all LDT units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

⚠ WARNING

Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.

1-Operation

On a heating demand, the ignition control checks for a closed limit switch. Once this check is complete and conditions are correct, the ignition control then allows 30 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over,

the ignition control activates the gas valve(s), the spark electrode and the flame sensing electrode. At the start of the ignition sequence, the adjustable 40 second (default) indoor blower delay period begins. Sparking stops immediately after flame is sensed or at the end of the 8 second trial for ignition. If flame is not sensed, A3 or A12 will wait 5 minutes before attempting ignition again. If the third trial fails, A3 or A12 will lock-out for one hour. The A55 counts this as a first strike. After the first lock-out hour elapses, A3 or A12 will attempt ignition three more times. If flame is still not sensed, A3 or A12 will lock-out for the second hour. A55 counts this as the second strike. After the second lockout hour, A3 or A12 will attempt ignition three more times. If ignition fails, A55 considers this the third strike and will lockout unit operation. Service relay contacts close and alarm 59 or 69 is displayed. The unit will remain in lock-out until:

1-A55 is reset

or

2-The alarm condition is cleared AND the alarm status is read through the SBUS command.

Once the flame is sensed, the ignition control then proceeds to “steady state” mode where all inputs are monitored to ensure the limit switch, roll-out switch and prove switch are closed as well as flame is present. When the heat call is satisfied the gas valve and combustion air inducer are de-energized. An adjustable 120-second (default) blower off delay begins.

2-Primary High Temperature Limits S10

S10 is a SPST N.C. high temperature primary limit for gas heat. Limits are located in the control box area next to the discharge air sensor (FIGURE 12) or on the vestibule panel for units with an ECM Blower (FIGURE 13).

Limits are wired to the A3 ignition control. N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment.

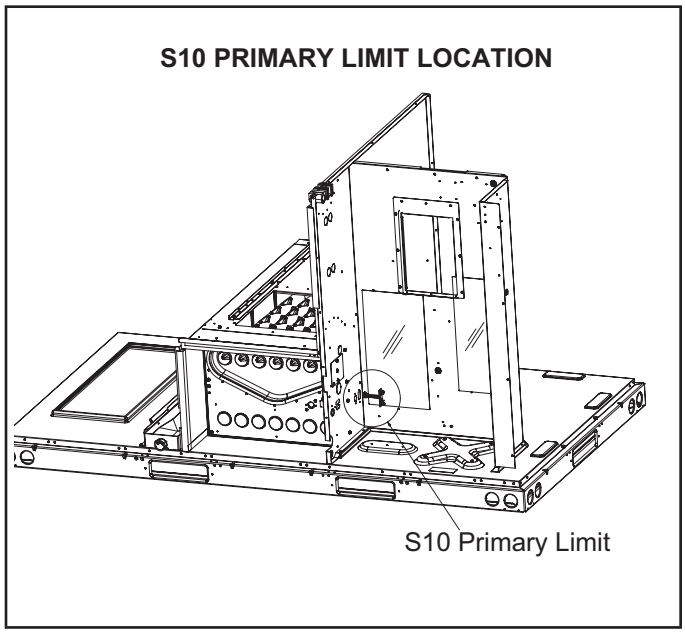


FIGURE 12

3-Heat Exchanger FIGURE 13

The LDT units use aluminized steel inshot burners with tubular aluminized (stainless is optional) steel heat exchangers and redundant gas valve. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn upward through each tube by the combustion air inducer, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blower forces air across the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange.

The gas valves on two stage units accomplish staging by allowing more or less gas to the burners as called for by heating demand.

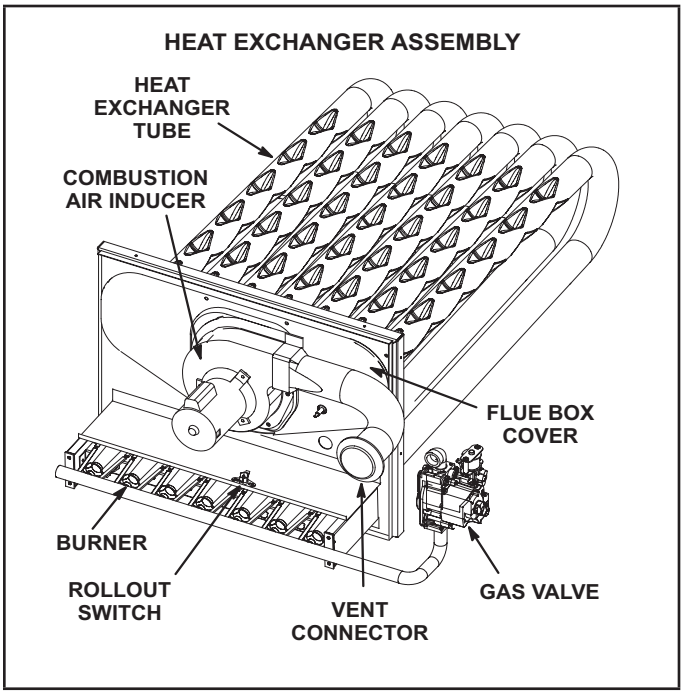


FIGURE 13

4-Burner Box Assembly FIGURE 14

The burner assembly consists of a spark electrode, flame sensing electrode and gas valve. Ignition board A3 and A12 control all functions of the assembly.

Burners

All units use inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place.

Burners can be removed individually for service on older units. On newer units, burners are connected and the entire assembly can be removed. Burner maintenance and service is detailed in the SERVICE CHECKS section of this manual. See FIGURE 14 for burner removal. See FIGURE 15 for number of burners.

Orifice

Each burner uses an orifice which is matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service once the mounting screws are removed from the burners.

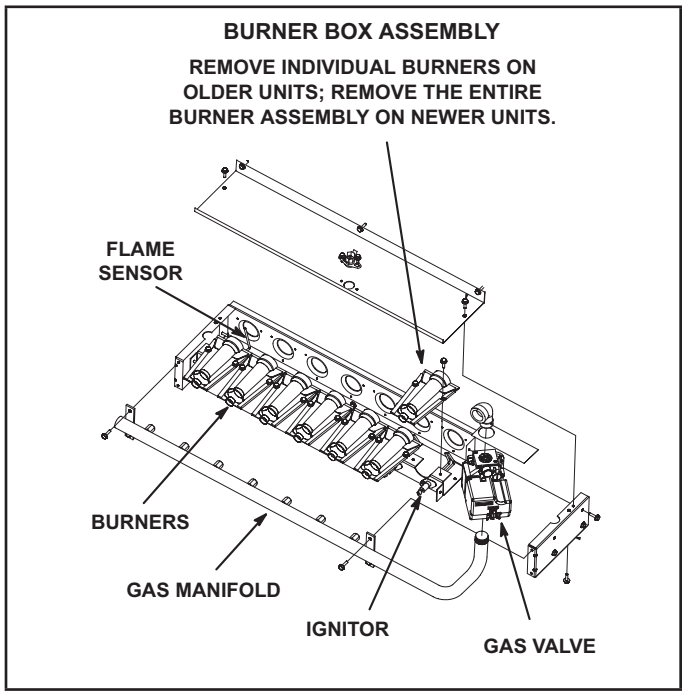


FIGURE 14

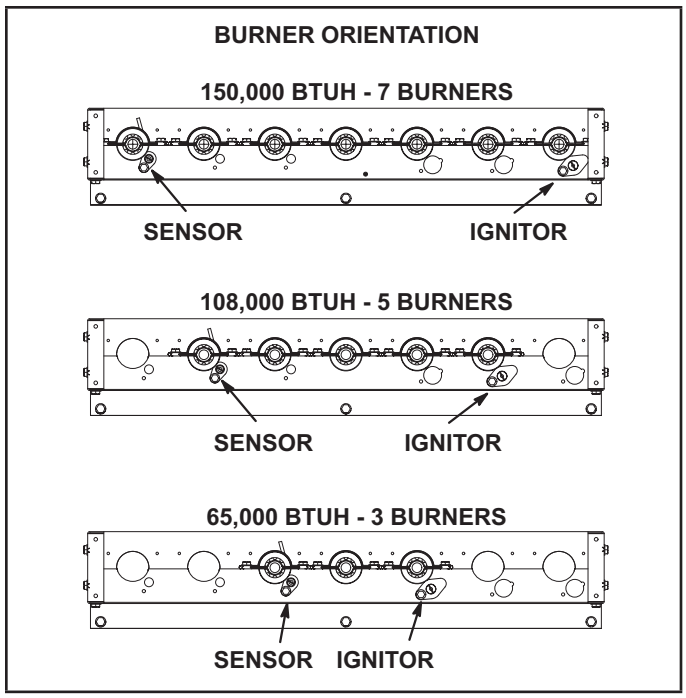


FIGURE 15

5-Flame Roll-out Limit Switch S47

The flame roll-out limit switch is a SPST N.C. high temperature limit located just above the burner air intake opening in the burner enclosures. The switch is wired to the A3 ignition controller. When the limit switch senses flame roll-out (indicating a blockage in the combustion air passages), the flame roll-out limit trips, and the Unit Controller immediately closes the gas valve.

Limit is factory preset to open at 340F $\pm$ 16F on a temperature rise on all units. All flame roll-out limits are manual reset.

6-Combustion Air Prove Switch S18

Prove switch S18 is a SPST N.O. switch located to the right of the induced draft assembly. See FIGURE 16. S18 monitors combustion air inducer operation. Switch S18 is wired to A3 ignition controller which checks its status upon a call for heating. The switch closes at *negative* 0.10"W.C. $\pm$ 0.05" (24.8 Pa $\pm$ 12.4 Pa) on pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable.

7-Combustion Air Motor Capacitor C3

The combustion air inducer motors in all LDT units require run capacitors. Capacitor C3 is connected to combustion air inducer B6. Ratings will be on side of capacitor or combustion air motor nameplate.

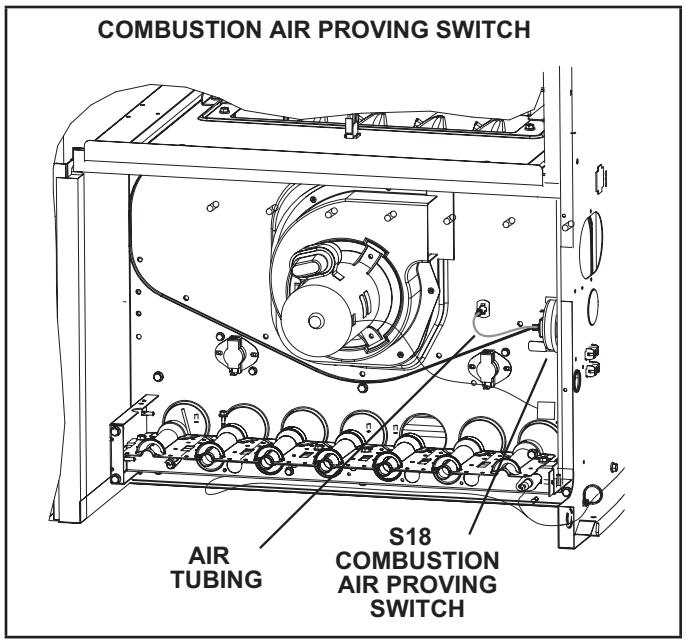


FIGURE 16

8-Combustion Air Inducer B6

Combustion air inducers provide air to the corresponding burners while clearing the combustion chamber of exhaust gases. The inducer begins operating immediately upon receiving a thermostat demand and is de-energized when thermostat demand is satisfied.

The inducer uses a 208/230V single-phase PSC motor and a 5.24 in. x .96in. blower wheel. All motors operate at 3300RPM and are equipped with auto-reset overload protection. Two-speed units have reduced RPM for low speed. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

The ignition control board energizes an internal relay to route power to the combustion air blower motor. A3 then allows 30 to seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes, proving that the combustion air inducer is operating before allowing the ignition sequence to continue. When the combustion air prove switch is closed and the delay is over, the A3 ignition control activates the appropriate stage operator of the gas valve, the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed or at the end of the eight second trial for ignition.

On two-stage natural gas units, the inducer will operate on low speed for first stage heat (W1) and ramp up to high speed for second stage heat (W2). All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be removed from the heat section for cleaning.

9-Gas Valves GV1

Units are equipped with a two-stage gas valve. When a heating demand is present, the valve is energized in low fire by the ignition control at the same time as the spark electrode.

If the heating demand increases, the high fire signal is provided by the ignition controller. Both the low fire and high fire signals are required for the gas valve to operate in high fire.

A shut-off knob/switch is provided on the valve for manual shut-off. The shut-off knob/switch will immediately close both stages without delay.

Both low fire and high fire (if applicable) valve outputs are adjustable. FIGURE 20 shows gas valve components. TABLE 5 shows factory gas valve operating manifold pressures.

TABLE 5

Operating Manifold Pressure

Natural		Propane	
Low	High	Low	High
2.0 ± 0.3" W.C.	3.5 ± 0.3" W.C.	5.9" ± 0.3" W.C	10.5" ± 0.5" W.C.

The gas manifold pressure should be adjusted when the unit is installed at altitudes higher than 2000 feet. See HIGH ALTITUDE table in SPECIFICATIONS - GAS HEAT.

10-Spark Electrode (Ignitor) FIGURE 17

An electrode assembly is used for ignition spark. The electrode is inserted through holes in the burner support. See FIGURE 15. The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (FIGURE 17) and ignites the appropriate burner depending on the heating stage. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" (6.35 mm)female quick connect on both ends of the wire.

NOTE - *If electrode wire must be replaced, wire and suppression must be same type cable.*

The spark electrode assembly can be removed for inspection by removing the screw securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly. Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between 0.125" ± 0.015" (3.2 mm ± .4 mm).

⚠ IMPORTANT

In order to maximize spark energy to electrode, high voltage wire should touch unit cabinet as little as possible.

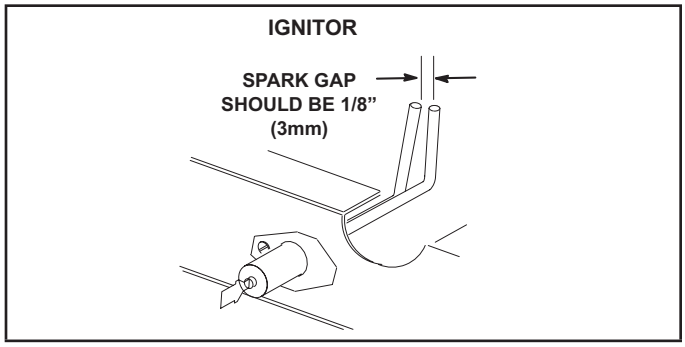


FIGURE 17

11-Flame Sensor FIGURE 18

The flame sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the appropriate burner. See FIGURE 15 for location. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately or after the eight second trial for ignition. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.

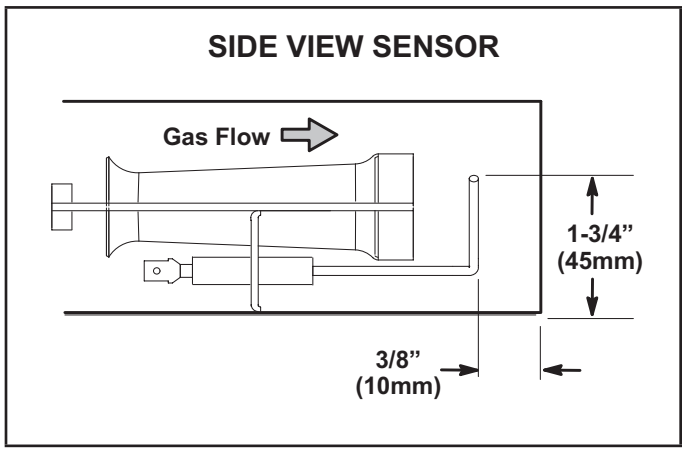


FIGURE 18

D-BLOWER COMPARTMENT

⚠ IMPORTANT

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

Units are equipped with a variable speed, direct drive blower. The installer is able to enter the design-specified supply air CFM into the Unit Controller for optimal efficiency. The Unit Controller calibrates the supply air volume which eliminates the need to manually take duct static measurements.

Indoor Blower Motor B3

All direct drive blower motors are electronically commutated, brushless, DC motors. CFM adjustments are made by changing Unit Controller parameters via the service app. Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Motors come with premounted aluminum impellers.

1-Blower Operation

Refer to the Unit Controller Setup Guide to energize blower. Use the mobile service app menu; see RTU MENU > COMPONENT TEST > BLOWER > START TEST.

⚠ WARNING

1-Make sure that unit is installed in accordance with the installation instructions and applicable codes.

2-Inspect all electrical wiring, both field- and factoryinstalled, for loose connections. Tighten as required.

3-Check to ensure that refrigerant lines do not rub against the cabinet or against other refrigerant lines.

4-Check voltage at disconnect switch. Voltage must be within range listed on nameplate. If not, consult power company and have voltage condition corrected before starting unit.

5-Make sure filters are new and in place before start-up.

Direct-drive motor may not immediately stop when power is interrupted to the Unit Controller. Disconnect unit power before opening the blower compartment. The Controller's digital inputs must be used to shut down the blower. See Unit Controller manual for operation sequences.

2-Determining Unit CFM

1 - The following measurements must be made with air filters in place.

2 - With all access panels in place, measure static pressure external to unit (from supply to return). Blower performance data is based on static pressure readings taken in locations shown in FIGURE 19.

Note - *Static pressure readings can vary if not taken where shown.*

3 - Measure the indoor blower wheel RPM.

4 - Referring to the Blower Data tables, use static pressure and RPM readings to determine unit CFM. Use the Accessory Air Resistance tables when installing units with any of the options or accessories listed. Refer to TABLE 6 for minimum airflow when electric heat is installed.

5 - From the mobile service app, use TEST & BALANCE > BLOWER menu to modify the following blower parameters:

- HEATING HIGH CFM

This is the percentage of torque for blower heating speed.

- HEATING LOW CFM

This is the percentage of torque for blower heating low speed on single phase gas heating units only.

- COOLING HIGH CFM

This is the percentage of torque for blower cooling high speed. For 024 units, this is the only cooling speed.

- COOLING LOW CFM

This is the percentage of torque for blower cooling low speed (036, 048, and 060 units only) and vent speed for standard static blowers (all units).

- VENTILATION CFM

This is the percentage of torque for high static blower ventilation speed.

TABLE 6

ELECTRIC HEAT MINIMUM AIRFLOW

kW	CFM	
	Direct Drive	Direct Drive (Impeller-Style)
5	600	n/a
7.5	600	1200
10	600	n/a
15	1100	1500
22.5	1600	2000

3-Adjusting Unit CFM

The supply CFM can be adjusted by changing Unit Controller settings. Refer to TABLE 7 for menu paths and default settings. Record any CFM changes on the parameter settings label located on the inside of the compressor access panel.

IMPORTANT - *The default value for Cooling Low CFM is lower than a traditional singe- or two-speed blower. If operating the unit with a 2- or 3-stage controller (2- or 3-stage thermostat, DDC controller, etc.), it is recommended to increase the Cooling Low CFM default value to a suitable level for part load cooling (typically 60% of full load CFM).*

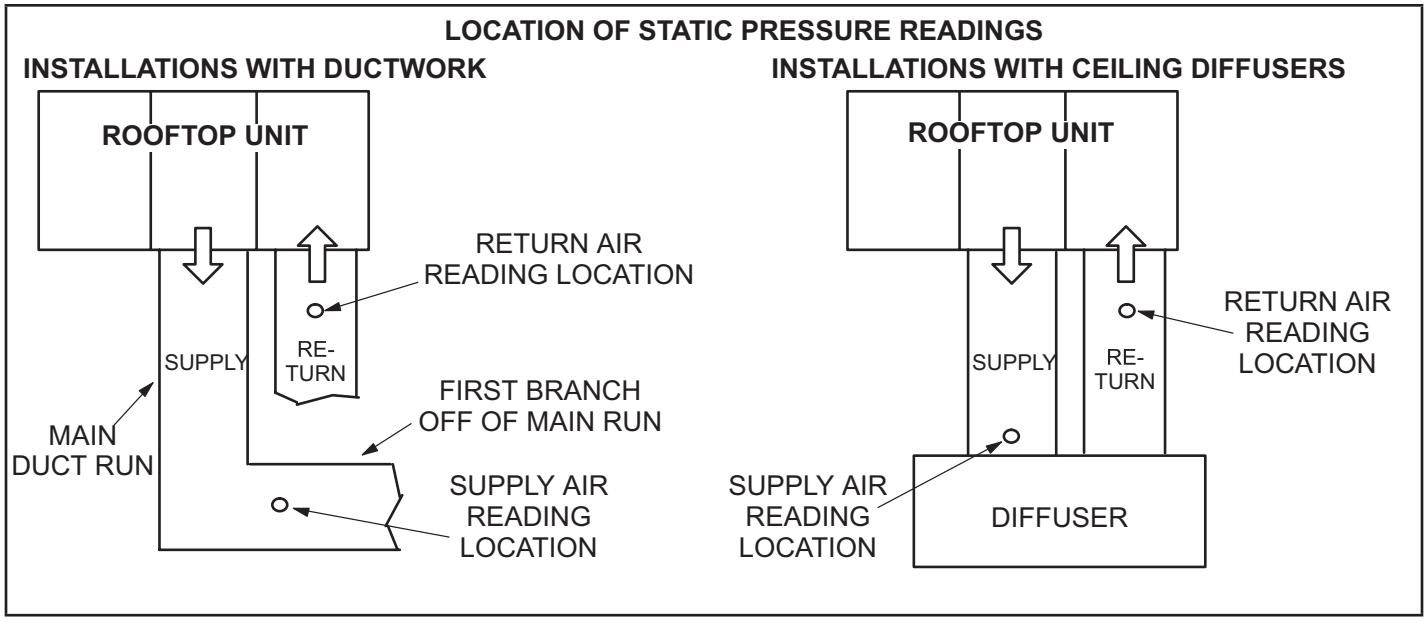


FIGURE 19

TABLE 7

BLOWER PARAMETER SETTINGS - 581102-01

Parameter	Field Setting	Description
Note: Any changes to Smoke CFM setting must be adjusted before the other CFM settings. Use SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 12 for EBM, 6 for ECM		
BLOWER SMOKE CFM	%	Percentage of torque for blower smoke speed.
SETUP > TEST & BALANCE > BLOWER		
BLOWER HEATING HIGH CFM	%	Percentage of torque for blower heating high speed.
BLOWER HEATING LOW CFM	%	Percentage of torque for blower heating low speed (P volt gas heat only).
BLOWER COOLING HIGH CFM	%	Percentage of torque for blower cooling high speed.
BLOWER COOLING LOW CFM	%	Percentage of torque for blower cooling low speed and vent speed for standard static blowers.
BLOWER VENTILATION CFM	%	Percentage of torque for high static blower ventilation speed.
SETUP > TEST & BALANCE > DAMPER		
BLOWER HIGH CFM DAMPER POS %	%	Minimum damper position for high speed blower operation. Default 0%.
BLOWER LOW CFM DAMPER POS %	%	Minimum damper position for low speed blower operation. Default 0%.
POWER EXHAUST DAMPER POS %	%	Minimum damper position for low power exhaust operation. Default 50%.
SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 216		
POWER EXHAUST DEADBAND %	%	Deadband % for power exhaust operation. Default 10%.
SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 10 (Applies to Thermostat Mode ONLY)		
FREE COOLING STAGE-UP DELAY	sec	Number of seconds to hold blower at low speed before switching to blower at high speed. Default 300 seconds.

Installer: Record any parameter changes under “Field Setting” column. Settings need to be recorded by installer for use when Unit Controller is replaced or reprogrammed.

II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (T1CURB-AN or C1CURB-AN).

III-START UP - OPERATION

A-Preliminary and Seasonal Checks

1 - Make sure the unit is installed in accordance with the installation instructions and applicable codes.

2 - Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.

3 - Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.

4 - Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.

5 - Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.

B-Heating Start up

HeatPump

In heat pump heating, 024 units will automatically stage-up for outdoor temperatures below 40F (for increased performance and efficiency). No external demand is required, this operation is completely automatic. At temperatures above 40F, compressor will automatically stage-down to maintain operational efficiency.

Note - L1 reversing valve is de-energized in the heating mode.

1 - Set thermostat or temperature control device to initiate a first-stage heating demand.

2 - Outdoor Temperature **ABOVE** Balance Point Setpoint (35F default):

A first-stage heating demand (W1) will energize compressor **heat pump heating**, the outdoor fan, and the blower.

A second-stage heating demand (W2) will de-energize compressor heat pump heating through K27. **High gas heat** will be energized.

3 - Outdoor Temperature **BELOW** Balance Point Setpoint (35F default):

A first-stage heating demand (W1) will energize **low gas heat** and the blower motor.

A second-stage heating demand (W2) will energize **high gas heat.**

FOR YOUR SAFETY READ BEFORE LIGHTING

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

⚠ WARNING

Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.

⚠ WARNING

Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

⚠ CAUTION

SMOKE POTENTIAL

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

⚠ WARNING

Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

⚠ WARNING

Danger of explosion and fire. Can cause injury or product or property damage. You must follow these instructions exactly.

The gas valve may be equipped with either a gas control lever or gas control knob. Use only your hand to push the lever or turn the gas control knob. Never use tools. If the the lever will not move or the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or attempted repair may result in a fire or explosion.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

Placing Unit In Operation

Gas Valve Operation (FIGURE 20)

1 - Set thermostat to lowest setting.

2 - Turn off all electrical power to appliance.

3 - This appliance is equipped with an ignition device(s) which automatically lights the burner. Do not try to light the burner by hand.

4 - Open or remove the heat section access panel.

5 - Move gas valve switch(es) to OFF. See FIGURE 20.

6 - Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Immediately call your gas supplierer from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.

7 - Move gas valve switch(es) to **ON**. See FIGURE 20.

8 - Close or replace the control access panel.

9 - Turn on all electrical power to appliance.

10 - Set thermostat to desired setting.

NOTE - *When unit is initially started, steps 1 through 9 may need to be repeated to purge air from gas line.*

11 - The ignition sequence will start.

12 - If the furnace does not light the first time (gas line not fully purged), it will attempt up to two more ignitions before locking out.

13 - If lockout occurs, repeat steps 1 through 10.

14 - If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

Turning Off Gas to Unit

1 - If using an electromechanical thermostat, set to the lowest setting.

2 - Before performing any service, turn off all electrical power to the appliance.

3 - Open or remove the control access panel.

4 - Move gas valve switch(es) to **OFF.**

5 - Close or replace the control access panel

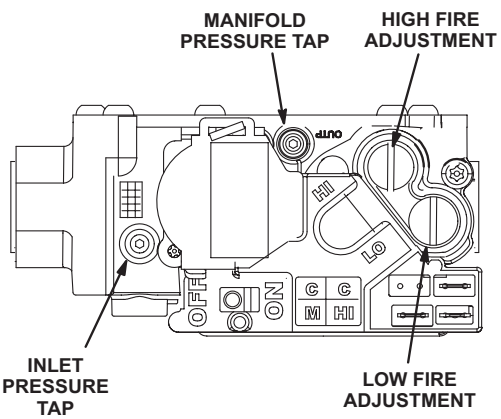


FIGURE 20

C-Cooling Start up

Operation

1 - Initiate full load cooling operation using the following mobile service app menu path:

RTU>COMPONENT TEST> COOLING>COOLING STAGE 2

2 - Units contain one refrigerant circuit or stage.

3 - Unit is charged with R-410A refrigerant. See unit rating plate for correct amount of charge.

4 - Refer to charging section method to check refrigerant charge.

D-Safety or Emergency Shutdown

Turn off power to unit. Close manual and main gas valves.

IV-CHARGING

A-Refrigerant Charge and Check - Fin/Tube

WARNING-Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, *reclaim the charge, evacuate the system, and add required nameplate charge.*

Refrigerant Charge R-454B		
Unit	M_c(lbs)	M_c(kg)
LDT036	13.56	6.15
LDT048	13.94	6.32
LDT060	16.13	7.31
LDT072	13.63	6.18

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.

- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the unit is earth grounded prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the unit.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

- When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.
- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i. e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-of f valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

NOTE - *System charging is not recommended below 60°F (15°C). In temperatures below 60°F (15°C), the charge must be weighed into the system.*

If weighing facilities are not available, or to check the charge, use the following procedure:

1 - Make sure outdoor coil is clean. Attach gauge manifolds and operate unit at full CFM in cooling mode with economizer disabled until system stabilizes (approximately five minutes). Make sure all outdoor air dampers are closed.

2 - Compare the normal operating pressures to the pressures obtained from the gauges. Check unit components if there are significant differences.

3 - Measure the outdoor ambient temperature and the suction pressure. Refer to the charging curve to determine a target liquid temperature.

NOTE - *Pressures are listed for sea level applications.*

4 - Use the same thermometer to accurately measure the liquid temperature (in the outdoor section).

- If measured liquid temperature is higher than the target liquid temperature, add refrigerant to the system.
- If measured liquid temperature is lower than the target liquid temperature, recover some refrigerant from the system..

5 - Add or remove charge in increments. Allow the system to stabilize each time refrigerant is added or removed.

6 - Continue the process until measured liquid temperature agrees with the target liquid temperature. Do not go below the target liquid temperature when adjusting charge. Note that suction pressure can change as charge is adjusted.

Charge Verification - Approach Method - AHRI Testing

1 - Using the same thermometer, compare liquid temperature to outdoor ambient temperature.

Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.

2 - Approach temperature should be 3.8°F ± 1 (2.1°C ± 0.5). An approach temperature greater than this value indicates an under-charge. An approach temperature less than this value indicates an overcharge.

3 - The approach method is not valid for grossly over or undercharged systems. Use TABLE 8 through TABLE 11 as a guide for typical operating pressures and TABLE 12 as a guide to typical subcooling temperatures.

TABLE 8 581066-02
036 NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge ± 10 psig	Suction ± 5 psig
65°F	226	137
75°F	261	139
85°F	302	141
95°F	349	143
100°F	395	145
115°F	460	148

TABLE 9 581067-02
048 NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge ± 10 psig	Suction ± 5 psig
65°F	235	126
75°F	272	127
85°F	314	129
95°F	359	130
100°F	401	132
115°F	456	135

TABLE 10 581068-02
060 NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge ± 10 psig	Suction ± 5 psig
65°F	244	124
75°F	287	132
85°F	330	135
95°F	377	137
100°F	430	140
115°F	491	143

TABLE 11 581240-01
072 NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge ± 10 psig	Suction ± 5 psig
65°F	258	125
75°F	299	128
85°F	342	130
95°F	387	133
100°F	444	135
115°F	498	137

TABLE 12
SUBCOOLING TEMPERATURE

Unit	Outdoor Coil Entering Temp	Subcooling Temp
036	95°F	8.5°F ± 1 (4.7°C ± 0.5)
048	95°F	8.4°F ± 1 (4.7°C ± 0.5)
060	95°F	9.6°F ± 1 (5.3°C ± 0.5)
072	95°F	6.8°F ± 1 (3.8°C ± 0.5)

V- SYSTEMS SERVICE CHECKS

A-Heating System Service Checks

All LDT units are C.S.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LDT Installation instruction for more information.

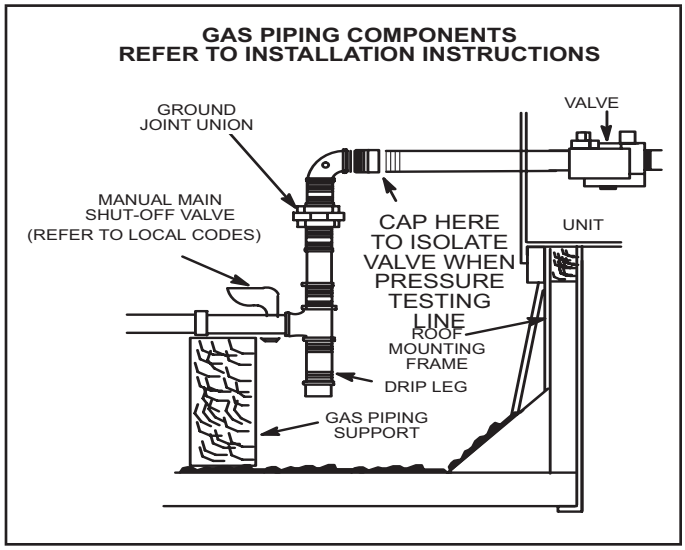


FIGURE 21

1-Gas Piping

Gas supply piping must not allow more than 0.5”W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

2-Testing Gas Piping

NOTE-In case shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig [14”W.C. (3481 Pa)]. See FIGURE 22.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strongly recommended.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

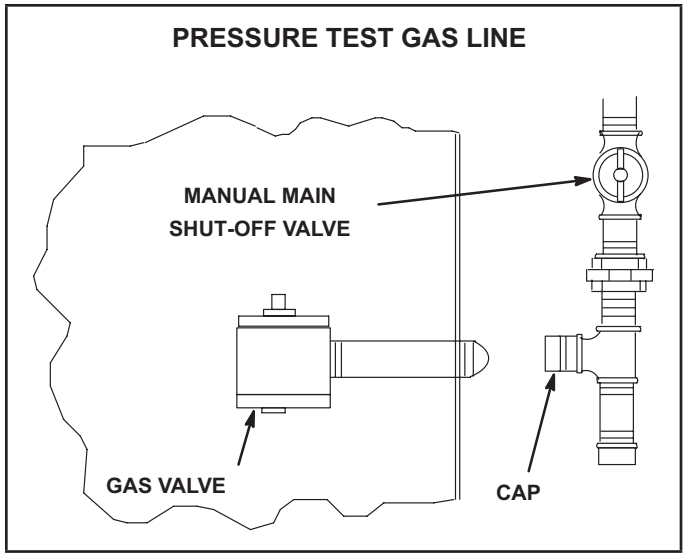


FIGURE 22

3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or “under fire.” High pressure can result in permanent damage to the gas valve or “over fire.” For natural gas units, operating pressure at the unit gas connection must be between 4.5”W.C. and 10.5”W.C. For L.P. gas units, operating pressure at the unit gas connection must be between 10.5”W.C. and 13.0”W.C.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See FIGURE 20 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. See TABLE 5. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See FIGURE 20 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob/switch can be used to immediately shut off gas supply.

⚠ CAUTION

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

Manifold Adjustment Procedure

1 - Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.

2 - While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.

3 - After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in TABLE 5. On two-stage units, check low fire, make adjustments, and recheck high fire before recording values.

Combustion gases

Flue products must be analyzed and compared to the unit specifications. Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

5-Proper Gas Flow

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in TABLE 13. Seconds in TABLE 13 are based on a 1 ft.3. dial and gas value of 1000 Btu/ft3 for natural and 2500 Btu/ft3' for LP. Adjust manifold pressure on gas valve to match time needed.

NOTE - *To obtain accurate reading, shut off all other gas appliances connected to meter.*

TABLE 13

Unit Input Rate	Seconds for Natural	Seconds for Propane
65,000	55	138
105,000	34	86
150,000	24	60

⚠ IMPORTANT

Disconnect heating demand as soon as an accurate reading has been obtained.

6-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

1 - Turn off gas and electric power.

2 - 2- Remove access panel(s) and unit center mullion.

3 - 3- Remove gas valve, manifold assembly and burners.

4 - Remove combustion air inducer. Pay careful attention to the order in which gaskets and orifice are removed.

5 - Support heat exchanger (to prevent it from falling when final screws are removed.)

6 - Remove screws supporting heat exchanger.

7 - To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

7-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

NOTE-*Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.*

1 - Disconnect power to unit.

2 - Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.

3 - Reconnect power and adjust thermostat for heating demand.

4 - When flame is established, microamp reading should be 0.5 to 1.0. Do not bend electrodes. *Drop out signal is .09 or less.*

5 - Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

NOTE-*If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.*

B-Cooling System Service Checks

LDT units are factory charged and require no further adjustment; however, charge should be checked periodically using the approach method. The approach method compares actual liquid temperature with the outdoor ambient temperature. See section IV- CHARGING.

NOTE-*When unit is properly charged discharge line pressures should approximate those in TABLE 8 through TABLE 11.*

VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.

⚠ WARNING

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

⚠ IMPORTANT

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

⚠ WARNING

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants

Prior to beginning work on systems containing refigerant to ensure the risk of ignition is minimized:

- All work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i. e. non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, the appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
- No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. “No Smoking” signs shall be displayed.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

- Where electrical components are being changed, service technicians shall be fit for the purpose and to the correct specification. At all times the manufacturer’s maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer’s technical department for assistance. The following checks shall be applied to installations using flameable refrigerants as applicable:

1 - The actual refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed.

2 - The ventilation machinery and outlets are operating adequately and are not obstructed.

3 - If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.

4 - Markings on the equipment should be visible and legible. Markings and signs that are illegible shall be corrected.

5 - Refrigerating pipes or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

- For systems containing refigerant all repair and maintenance to electrical components shall include initial safety checks and component inspection procedures such as that capacitors are discharged in a safe manner to avoid possibility of sparking, that no live electrical components and wiring are exposed while charging, recovering, or purging the system, and that there is continuity of earth bonding. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used that is reported to the owner of the equipment, so all parties are advised.***NOTE -*** *Sealed electrical components shall be replaced, not repaired.*

  NOTE - *Intrinsically safe components must be replaced, not repaired.*
- Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall

be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

- Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.
- When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:
  a. Safely remove refrigerant following local and national regulations,
  b. Evacuate the circuit,
  c. Purge the circuit with inert gas,
  d. Evacuate,
  e. Purge with inert gas,
  f. Open the circuit.
- The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

A-Filters

Units are equipped with temporary filters which must be replaced prior to building occupation. See FIGURE 23. All units have 20 X 20 X 2 in. (508 X 508 X 51mm) filters. Refer to local codes or appropriate jurisdiction for approved filters.

NOTE-*Filters must be U.L.C. certified or equivalent for use in Canada.*

B-Lubrication

All motors are lubricated at the factory. No further lubrication is required.

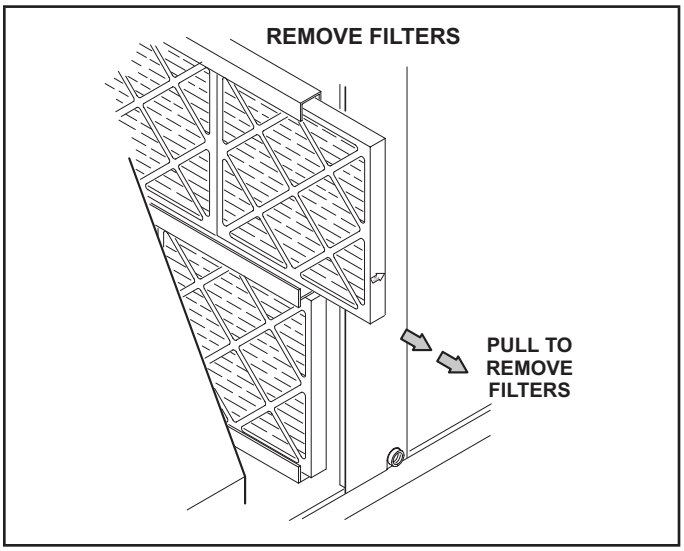


FIGURE 23

C-Burners

Periodically examine burner flames for proper appearance during the heating season. Before each heating season examine the burners for any deposits or blockage which may have occurred.

Clean burners as follows:

1 - Turn off both electrical power and gas supply to unit.
2 - Remove burner compartment access panel.
3 - Remove top burner box panel.
4 - Remove two screws securing burners to burner support and lift the burners from the orifices. See FIGURE 14. Clean as necessary.

⚠ WARNING

Danger of explosion. Can cause injury or death. Do not overtighten main burner mounting screws. Snug tighten only.

D-Combustion Air Inducer

A combustion air proving switch checks combustion air inducer operation before allowing power to the gas controller.

Gas controller will not operate if inducer is obstructed. Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule.

Clean combustion air inducer as follows:

1 - Shut off power supply and gas to unit.

2 - Remove the mullion on the right side of the heat section.

3 - Disconnect pressure switch air tubing from combustion air inducer port.

4 - Remove and retain screws securing combustion air inducer to flue box. Remove vent connector. See FIGURE 13.

5 - Clean inducer wheel blades with a small brush and wipe off any dust from housing. Take care not to damage exposed fan blades. Clean accumulated dust from front of flue box cover.

6 - Return combustion air inducer motor and vent connector to original location and secure with retained screws. It is recommended that gaskets be replaced during reassembly.

7 - Replace mullion.

8 - Clean combustion air inlet louvers on heat access panel using a small brush.

E-Flue Passageway and Flue Box

Remove flue box cover only when necessary for equipment repair. Clean inside of flue box cover and heat exchanger tubes with a wire brush when flue box cover has to be removed. Install a new flue box cover gasket and replace cover. Make sure edges around flue box cover are tightly sealed.

F-Evaporator Coil

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser.

Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

G-Condenser Coil

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

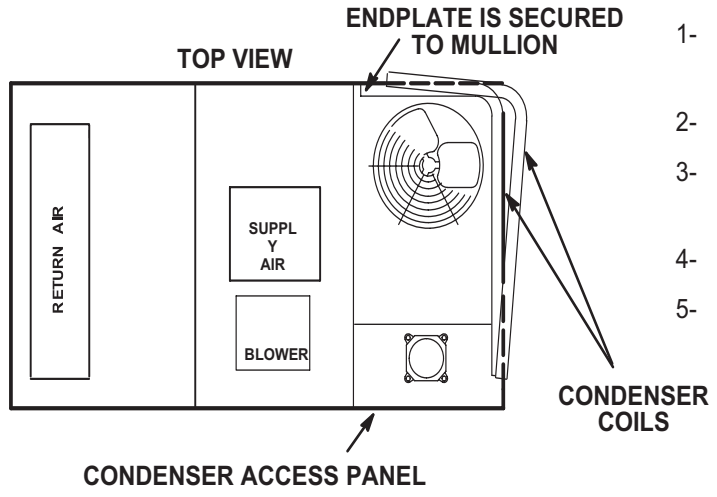
Condenser coils are made of single and two formed slabs. On units with two slabs, dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See FIGURE 24. Flush coils with water following cleaning.

Note - *Remove all screws and gaskets prior to cleaning procedure and replace upon completion.*

H-Supply Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.

CLEAN CONDENSER COIL



1- Remove unit top panel and condenser section access panel.

2- Remove screws securing coil end plate to mullion.

3- Remove wire ties connecting coils slabs and separate slabs 3-4" (76-102mm).

4- Clean coils with detergent or commercial coil cleaner.

5- Rinse thoroughly with water and reassemble. Use field-provided wire ties to connect coil slabs.

FIGURE 24

VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory- or fieldinstalled to the LDT units.

A-C1/T1CURB

When installing the LDT units on a combustible surface for downflow discharge applications, the C1/T1CURB 8 inch, 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the LDT units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

The assembled mounting frame is shown in FIGURE 25. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in FIGURE 26. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

B-Transitions

Optional supply/return transitions are available for use with the LDT 2, 3, 4 and 5 ton units (refer to EHB for appropriate transition model). Transition must be installed in the C1/T1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

C-Outdoor Air Dampers

Optional outdoor air dampers are available for use with the LDT 2, 3, 4 and 5 ton units in both manually operated (FIGURE 27) and motorized (FIGURE 28) options (refer to EHB for appropriate transition model). Both sets include the outdoor air hood. The manual damper is set at a fixed point to bring outside air into the building anytime the blower is operating. The motorized damper opens when the blower is operating and the thermostat is sending an occupied signal to the Unit Controller. If the thermostat signal is unoccupied, the motorized damper will not open. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to re-installation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.

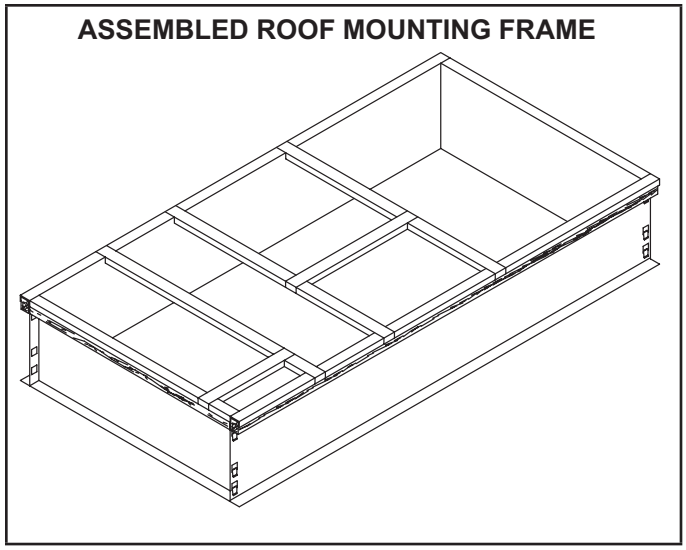


FIGURE 25

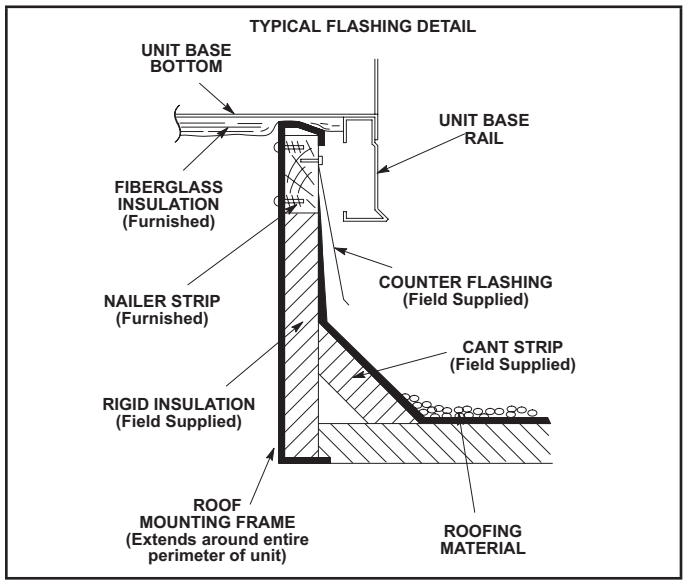


FIGURE 26

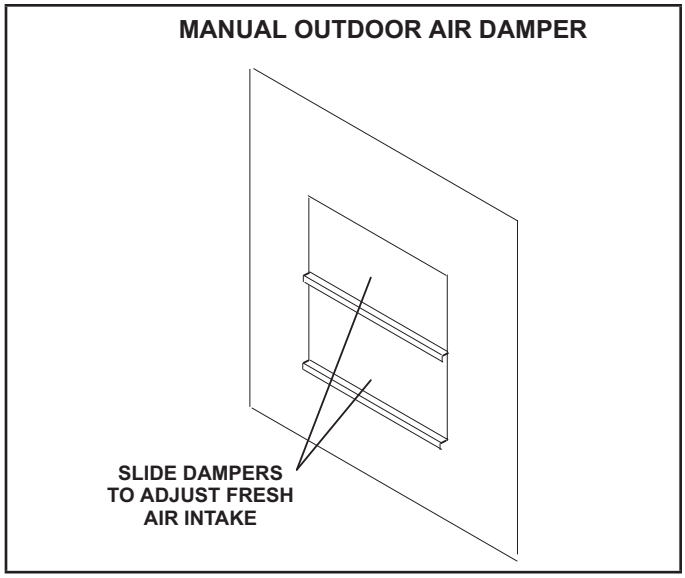


FIGURE 27

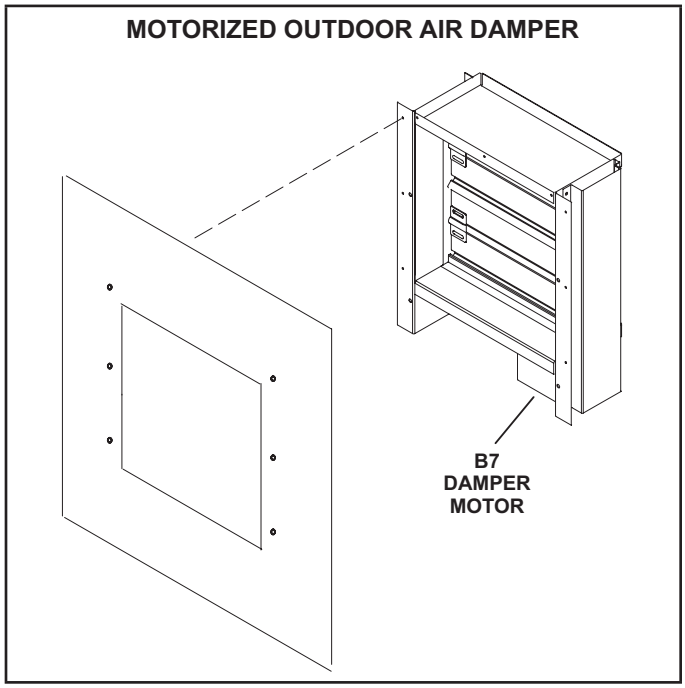


FIGURE 28

D-Supply and Return Diffusers

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all LDT units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

E-Economizer

(Optional Field- or Factory-Installed)

The economizer uses outdoor air for free cooling when temperature is suitable. See FIGURE 29.

When outdoor air is suitable, the Unit Controller will modulate the economizer dampers to maintain 55°F discharge air (RT6). Refer to unit controller manual for menu paths to adjust economizer setpoints

Sensors

Units are equipped with the following factory-installed, CEC Title 24 approved sensors:

RT17 - Outside Air Temperature

RT16 - Return Air Temperature

RT6 - Discharge Air Temperature

See FIGURE 30 for sensor location.

Optional field-provided sensors may be used instead of unit sensors to determine whether outdoor air is suitable for free cooling. Refer to TABLE 14. TEMP OFFSET is the default mode.

Note - *Network OAS signal and California Title 24 Compliance options use either TEMPERATURE OFFSET or TEMPERATURE SETPT mode.*

Minimum Position

The Unit Controller will move the dampers to minimum position during the following:

Ventilation mode (G demand only)

Outdoor air is NOT suitable for free cooling

The damper position will vary linearly with blower speed based on the damper position settings for high and low CFM. Damper calibration must be initiated in the mobile service app to set high and low damper positions.

GED (Gravity Exhaust / Barometric Relief Dampers) Field-Installed Option

The GED is located in the economizer except in downflow applications or when a PEF (power exhaust fan) is NOT installed. In horizontal airflow applications or when a PEF is installed, the GED is located in the exhaust air hood.

Horizontal Air Discharge Economizers

The economizer is located in the unit the same as downflow applications but note the position of the return air duct. The duct attaches to a duct transition and duct inlet on the end of the unit. An optional GED is located in the duct transition. See FIGURE 31.

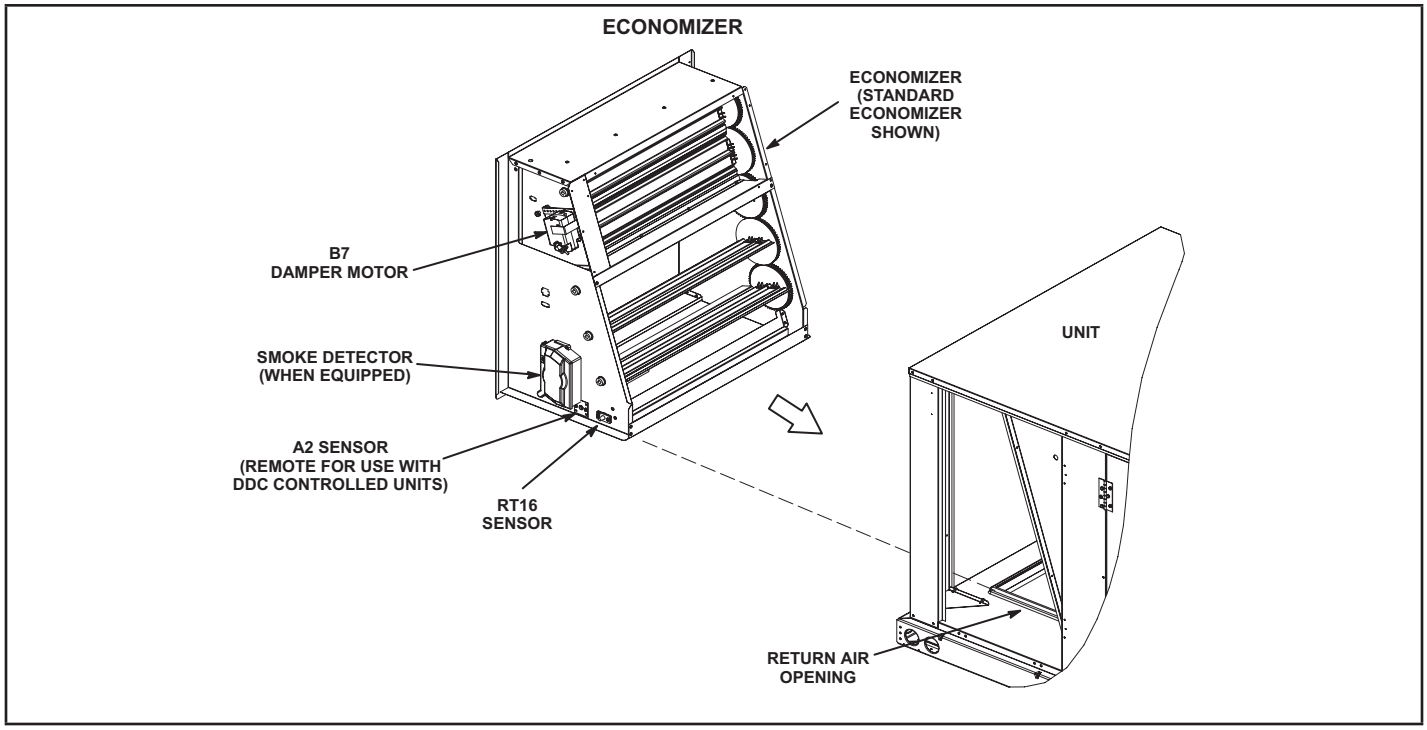


FIGURE 29

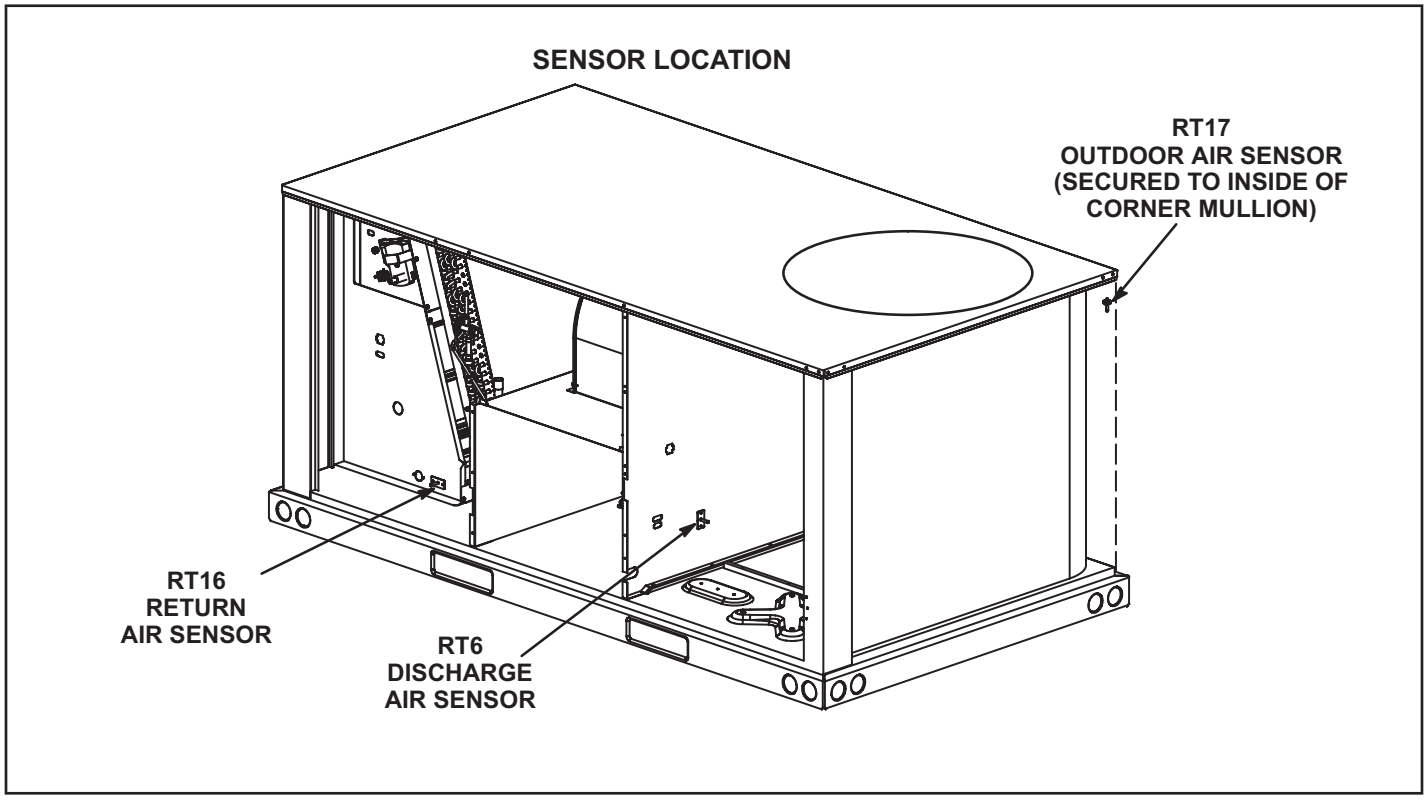


FIGURE 30

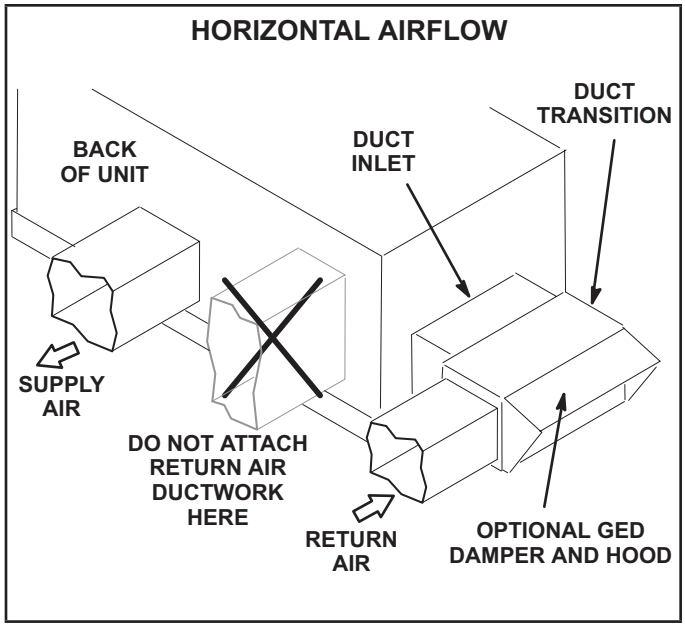


FIGURE 31

TABLE 14
ECONOMIZER MODES AND SETPOINT

Free| Cooling Mode	Free Cooling Setpoint	Field-Provide Sensors	**Dampers will modulate to 55°F discharge air (RT6) when outdoor air is suitable:**	Permitted Inputs
TEMP	OFFSET	None Needed	Outdoor air temperature (RT17) is less than return air temperature (RT16) by at least the OFFSET value.	0-40°F
TEMP	OAT STPT	None Needed	Outdoor air temperature (RT17) is less than the OAT STPT value.	41-75°F
Remote	Remote	Eneergy Management System**	Either of the TEMP modes can be used when a network OAS signal is provided by an energy management or building control system, via BACnet, LonTalk, or L Connection. The network can command OAS, NOT OAS, or AUTO. AUTO returns to local control of OAS, which is the selected TEMP mode.	NA
ENTH	DIFF OFFSET	(Two) C7400	Outdoor air enthalpy* (A7) is less than return air enthalpy (A62) by at least the OFFSET value.	0mA-4mA
ENTH	ODE STPT	C7400	Outdoor air enthalpy (A7) is less than free cooling setpoint.	12-19mA
GLOBAL	GLOBAL	24VAC Input Signal	Global input is energized by (P297-9). This setting is also used for outdoor air damper applications. Global input also brings on the blower. (This mode is NOT used when OAS signal is provided via network connection. GLO is only used when a 24VAC signal is used to energize the P297-9 GLO input.)	NA

Outdoor Air Damper and Economizer Operation

Note: *Direct drive units feature ECM condenser fans that are staged to match the compressor's capacity. The condenser fans speed linearly follows the compressor speed.*

Modulating Outdoor Air Damper:

Damper minimum positions #1 and 2 are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed

-Supply fan is on low speed and the outdoor air damper is at minimum position 1

-Supply fan is on high speed and the outdoor air damper is at minimum position 2

[1]Outdoor Air is Suitable

Note: *When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.*

1-Economizer With Outdoor Air Suitable

Low Cooling Demand -

Compressor Off
Blower Low
Dampers Modulate

High Cooling Demand -

Compressor Low (036, 048, 060 only)
Compressor On (024 only)
Blower High
Dampers Full Open

Note - *Compressor is energized after damper has been at full open for three minutes.*

Note - *Free cooling is locked out when a dehumidification demand is received. The unit operates in dehumidification mode as if the outdoor air is not suitable.*

2-No Economizer or Outdoor Air Not Suitable

Low Demand -

Compressor Low (036, 048, 060 only)
Compressor On (024 only)
Blower Low
Damper Minimum Position

High Cooling Demand -

Compressor High (036, 048, 060 only)
Compressor On (024 only)
Blower High
Damper Minimum Position

F-Power Exhaust Relay K6 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all LDT units equipped with the optional power exhaust dampers. K65 is energized by the Unit Controller after the economizer dampers reach 50% open (adjustable). When K65 closes, exhaust fan B10 is energized.

G-Power Exhaust Fans

Optional power exhaust fans are available for use with the LDT 2, 3, 4 and 5 ton units to provide exhaust air pressure relief (refer to EHB for appropriate transition model). See FIGURE 32 and installation instructions for more detail.

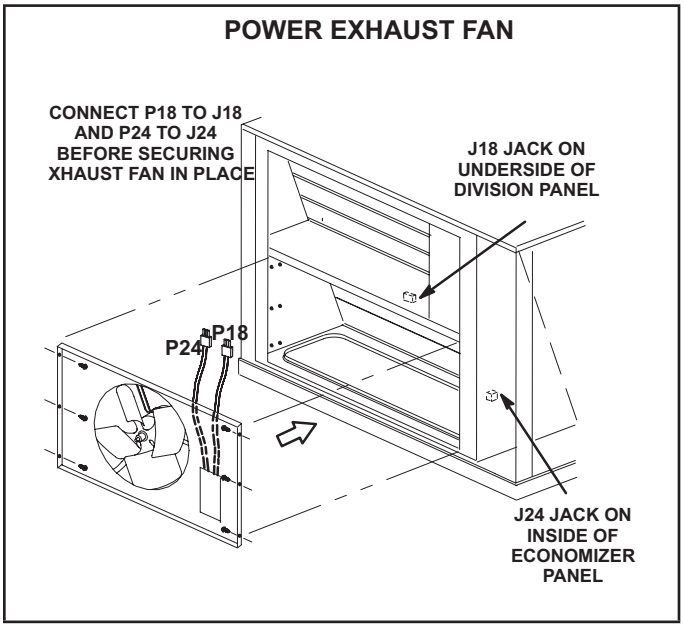


FIGURE 32

H-Optional UVC Lights

The germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts, and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp.

Refer closely to UVC light installation instruction warnings when servicing units.

J-Needlepoint Bipolar Ionizer (Optional)

The optional, brush-type ionizer produces positive and negative ions to clean air and reduce airborne contaminants. The ionizer was designed to be low maintenance. The device should be checked semi-annually to confirm the brushes are clean for maximum output. The ionizer is located behind on the blower deck to the left of the blower. See FIGURE 34.

1 - On the back side of the unit, remove the screw securing the back of the ionizer bracket. See FIGURE 33. Retain the screw to secure the back side of the ionizer bracket.

2 - Remove two screws securing the front side of the ionizer bracket and pull out of unit and clean brushes.

3 - Replace ionizer in the reverse order it was removed.

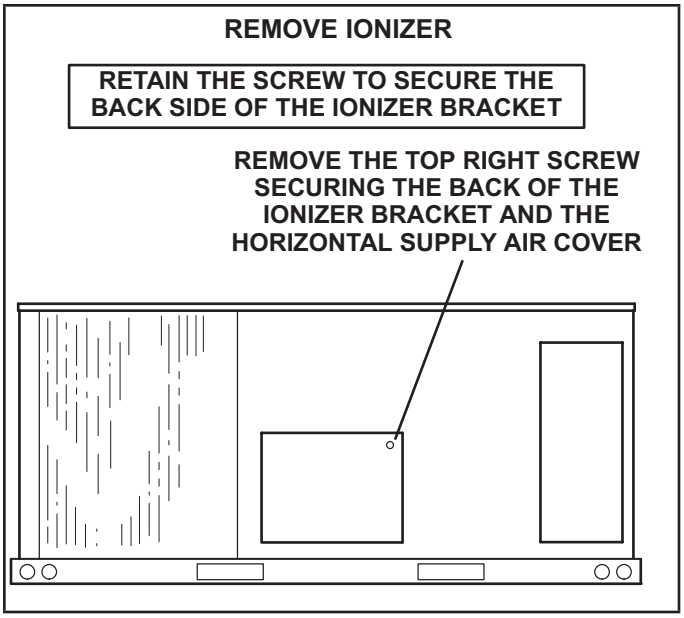


FIGURE 33

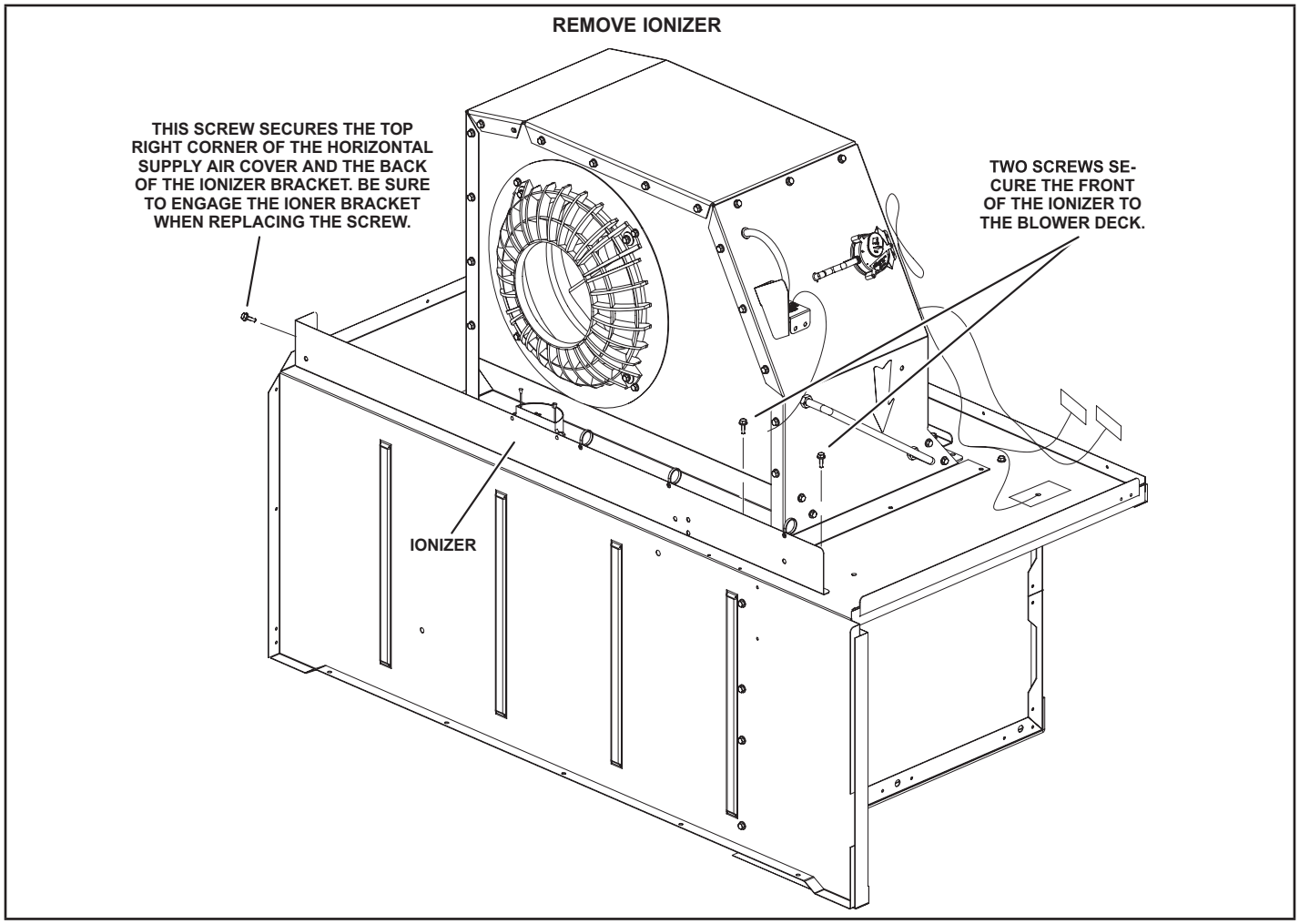


FIGURE 34

I-Optional Cold Weather Kit

An electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.S.A. certified to allow cold weather operation of unit down to -60° F (-50° C).

The kit includes the following parts:

1 - The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts

2 - A thermostat mounting box is installed on the wall of the compressor compartment. Included in the box are the following thermostat switches:

a. Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30° F (-35° C) the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (-12° C).

b. Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with HR6. When the temperature rises above 20° F (-7° C) the switch opens and the electric heater is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (23.3° C).

c. Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with HR6. When temperature drops below 20° F (-7° C) the switch closes and electric heater is energized. The switch automatically opens when heating compartment temperature reaches 70° F (21° C).

J-Smoke Detectors A171 and A172

Photoelectric smoke detectors are a factory- or field-installed option. The smoke detectors can be installed in the supply air duct (A172), return air section (A171), or in both the supply duct and return air section.

K-Indoor Air Quality (CO2) Sensor A63

The indoor air quality sensor monitors CO2 levels and reports the levels to the Unit Controller. The Unit Controller adjusts the economizer dampers according to the CO2 levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment.

L-LP / Propane Kit

All units operated on LP/Propane require a natural to LP propane kit. The kit for single-stage units include one LP spring, seven burner orifices, and three stickers.

Two-stage kits include the same but has a prove switch used to lock out first stage on the combustion air inducer. Four-stage units require (2) two-stage kits. For more detail refer to the natural to LP gas changeover kit installation instructions.

M-Drain Pan Overflow Switch S149 (optional)

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.O. overflow switch is controlled by K220 and DL46 relays, located in the unit control panel. When the overflow switch closes, 24VAC power is interrupted and after a fivesecond delay unit compressors are de-energized. Once the condensate level drops below the set level, the switch will open. After a five-minute delay the compressor will be energized.

N-Dirty Filter Switch S27

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1” W.C. (248.6 Pa) The switch is mounted in the supply air section on the evaporator coil seal.

VIII-Decomissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available befor the task is commenced.

Steps to ensure this are:

- Become familiar with the equipment and its operation,
- Isolate the system electrically,
- Ensure that before attempting the procedure that mechanical handling equipment is available, if required, for handling refrigerant cylinders, and that all personal protective equipment is available and being used correctly while the recovery process is supervised at all times by a competent person and that the recovery equipment and cylinders conform to the appropriate standards.

Additionally, pump down refrigerant system, if possible, and if a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system. Make sure that cylinders are situated on the scales before recovery takes place. Start the recovery machine and operate in accordance with instructions. Do not overfill cylinders (no more than 80 % volume liquid charge). Do not exceed the maximum working pressure of the cylinder, even temporarily. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labeled stating that it has been decommissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

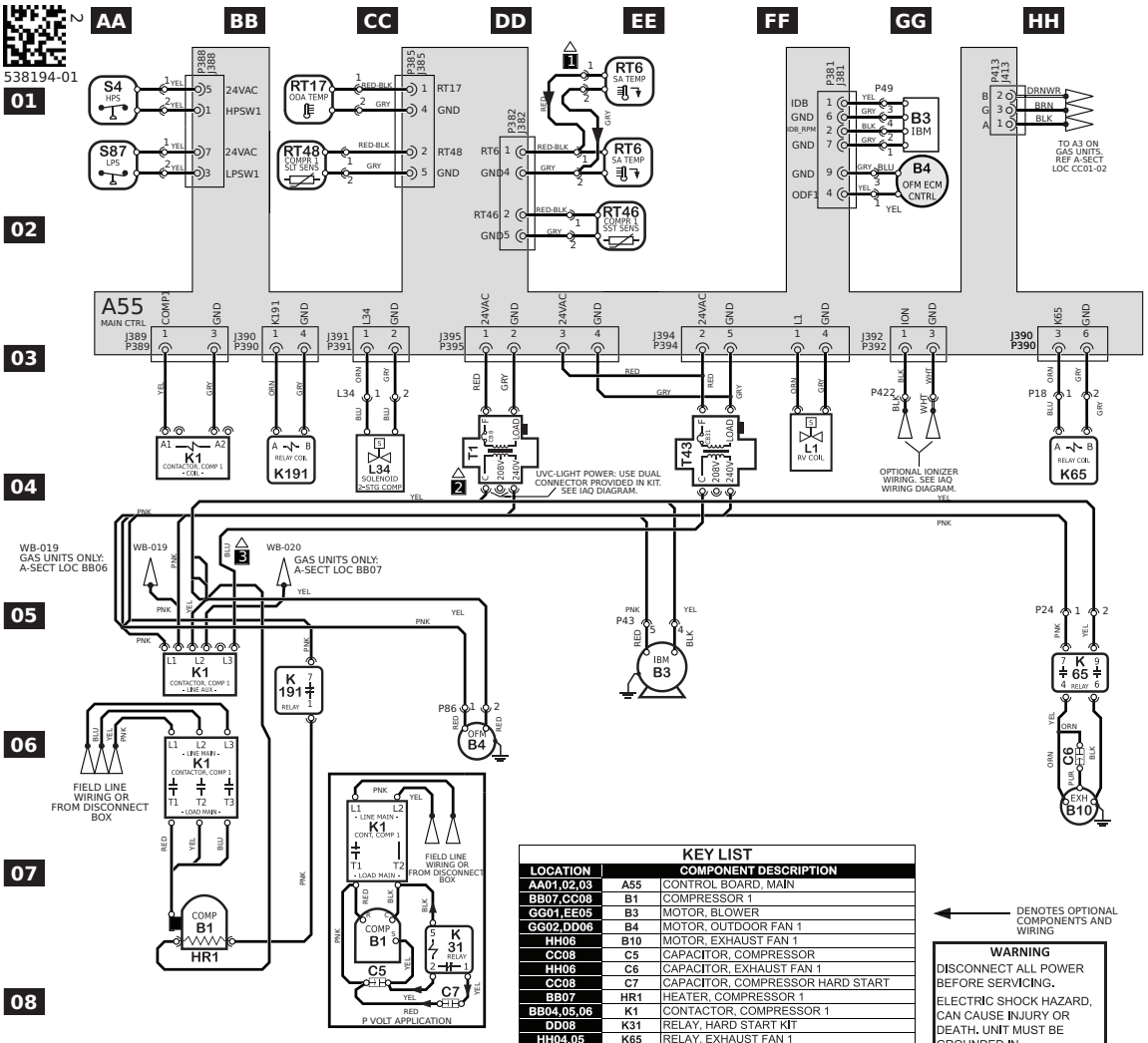
Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

- Safely remove refrigerant following local and national regulations,
- Evacuate the circuit,
- Purge the circuit with inert gas,
- Evacuate,
- Purge with inert gas,
- Open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

LDT 036-060 P & Y VOLT DIAGRAM
ECM BLOWER - NO HIGHER SCCR



NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS
3	P-VOLT UNITS - CONNECT T43-C TO K1-L2

KEY LIST		
LOCATION	COMPONENT DESCRIPTION	
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07,CC08	B1	COMPRESSOR 1
GG01,EE05	B3	MOTOR, BLOWER
GG02,DD06	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
CC08	C5	CAPACITOR, COMPRESSOR
HH06	C6	CAPACITOR, EXHAUST FAN 1
CC08	C7	CAPACITOR, COMPRESSOR HARD START
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
DD08	K31	RELAY, HARD START KIT
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,05	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

Model: LDT, LHT 024H - 060H P, Y VOLT
HEATPUMP - ECM BLOWER WITHOUT HIGHER S...
Voltage: 208-240V/1~/60Hz(P), 208-240V/3~/60Hz(Y)
Supersedes: N/A Form No: 538194-01 Rev: 2

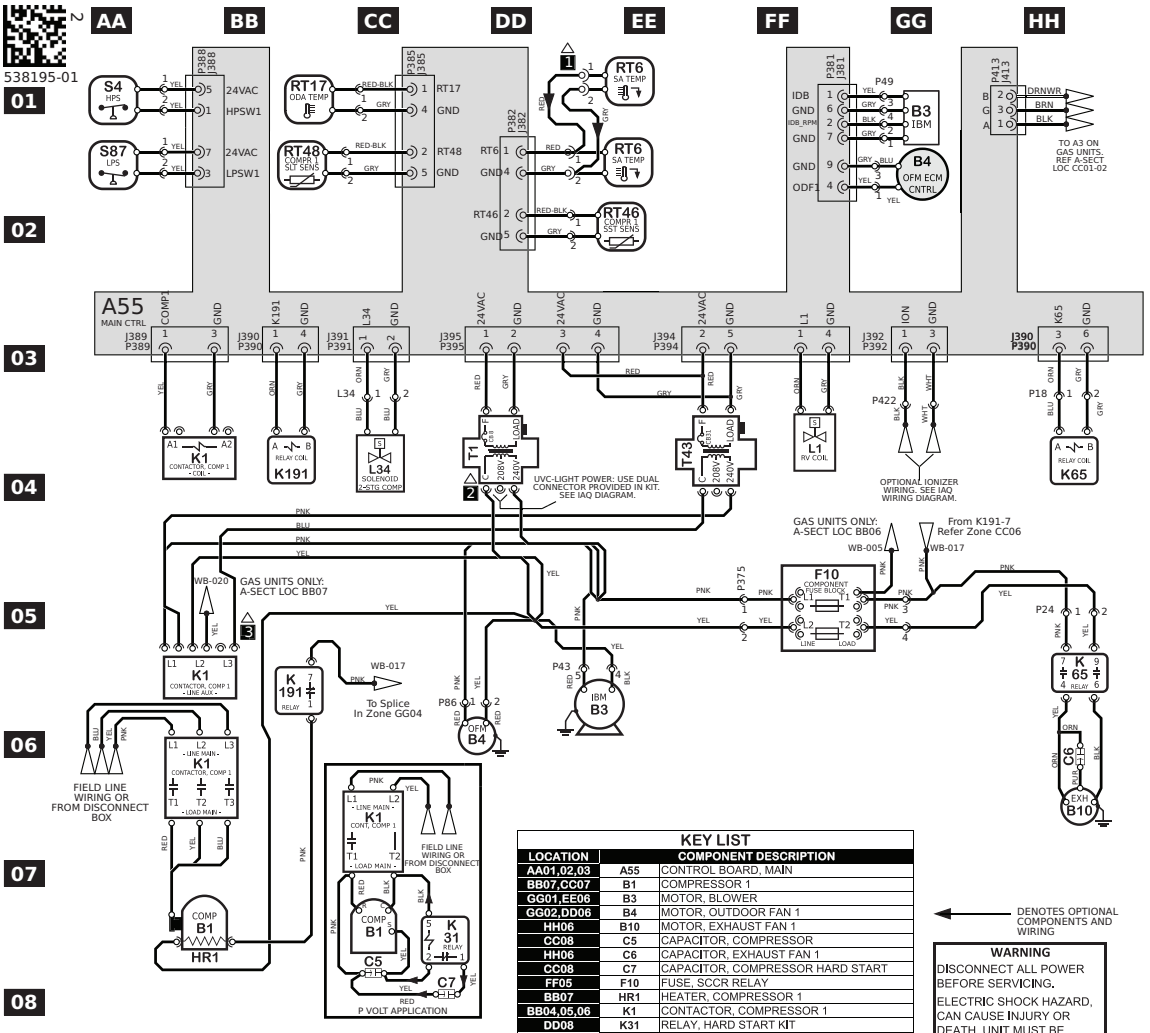
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	03/06/2024	AXL	AAH	A) P381 PIN 1 CALLOUT WAS RT6, NOW IDB. UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-060 P & Y VOLT DIAGRAM
ECM BLOWER - WITH HIGHER SCCR



KEY LIST		
LOCATION	COMPONENT	DESCRIPTION
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07,CC07	B1	COMPRESSOR 1
GG01,EE06	B3	MOTOR, BLOWER
GG02,DD06	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
CC08	C5	CAPACITOR, COMPRESSOR
HH06	C6	CAPACITOR, EXHAUST FAN 1
CC08	C7	CAPACITOR, COMPRESSOR HARD START
FF05	F10	FUSE, SCCR RELAY
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
DD08	K31	RELAY, HARD START KIT
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS
3	P-VOLT UNITS - CONNECT T43-C TO K1-L2

HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

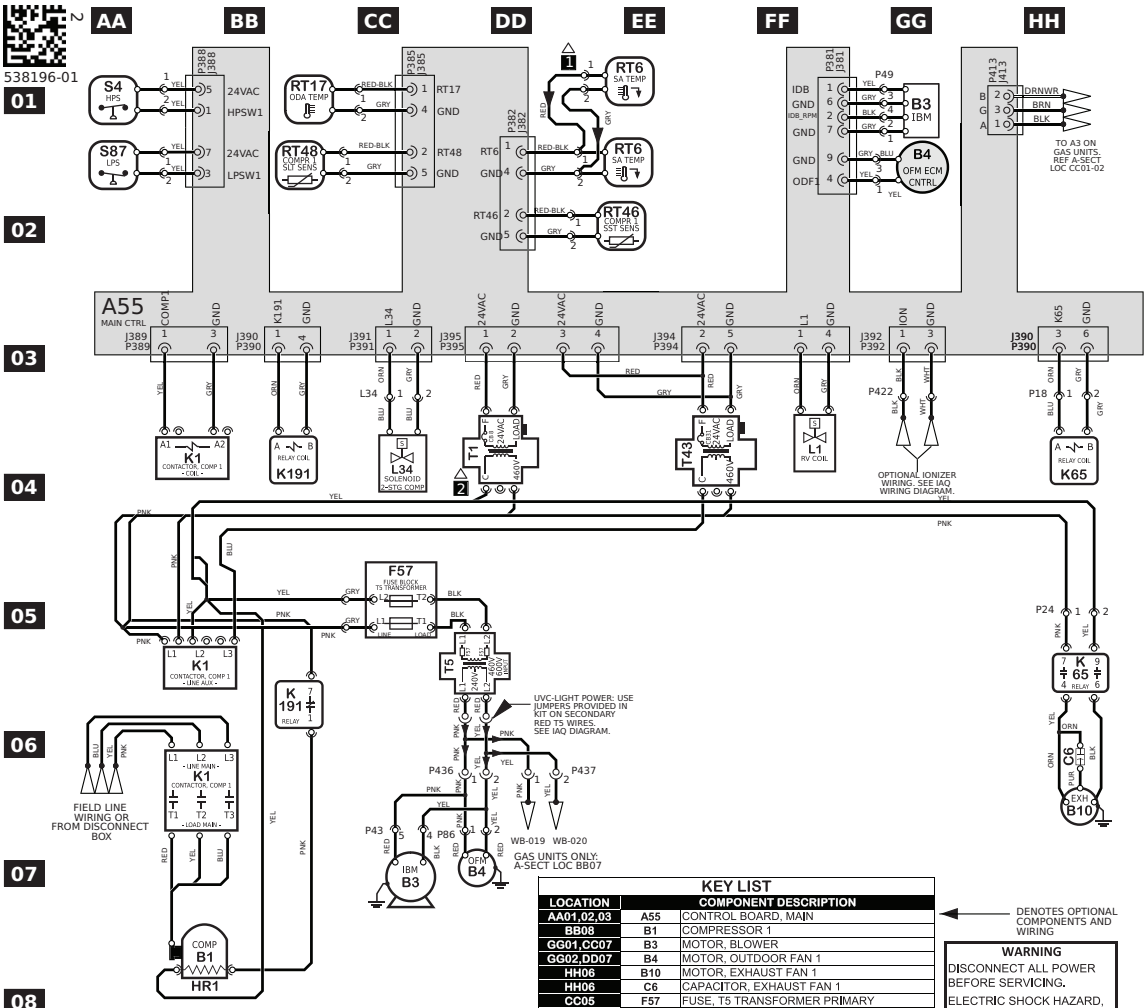
WIRING DIAGRAM FLOW

Model: LDT, LHT 024H - 060H P, Y VOLT
HEATPUMP - ECM BLOWER WITH HIGHER SCCR
Voltage: 208-240V/1~/60Hz(P), 208-240V/3~/60Hz(Y)
Supersedes: N/A Form No: 538195-01 Rev: 2

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	03/06/2024	AXL	AAH	A) P381 PIN 1 CALLOUT WAS RT6, NOW IDB. UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-060 G & J VOLT DIAGRAM
ECM BLOWER - NO HIGHER SCCR



KEY LIST		
LOCATION	COMPONENT DESCRIPTION	
AA01,02,03	A55	CONTROL BOARD, MAIN
BB08	B1	COMPRESSOR 1
GG01,CC07	B3	MOTOR, BLOWER
GG02,DD07	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
CC05	F57	FUSE, T5 TRANSFORMER PRIMARY
BB08	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
DD05	T5	TRANSFORMER, MOTOR
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

NOTES
1 RT6 REMOTE MOUNT WIRING
2 MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

Model: LDT, LHT 036H - 060H G, J VOLT
HEATPUMP - ECM BLOWER WITHOUT HIGHER S...
Voltage: 460V/3~/60Hz (G), 575V/3~/60Hz (J)
Supersedes: N/A Form No: 538196-01 Rev: 2

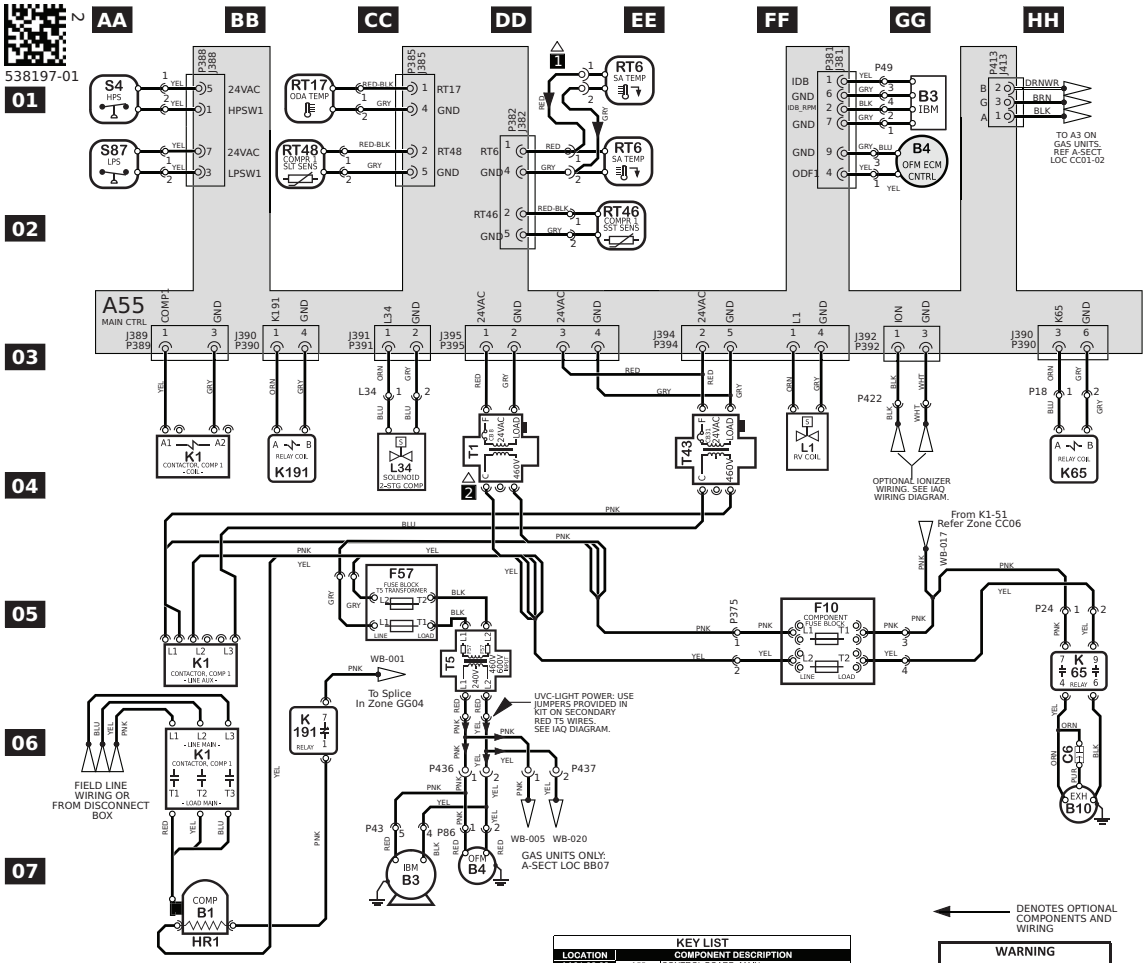
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

R...	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AHL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	03/06/2024	AXL	AAH	A) P381 PIN 1 CALLOUT WAS RT6, NOW IDB. UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-060 G & J VOLT DIAGRAM
ECM BLOWER - WITH HIGHER SCCR



DENOTES OPTIONAL COMPONENTS AND WIRING

KEY LIST	
LOCATION	COMPONENT DESCRIPTION
AA01,02,03	A55 CONTROL BOARD, MAIN
BB07	B1 COMPRESSOR 1
GG01,CC07	B3 MOTOR, BLOWER
GG02,DD07	B4 MOTOR, OUTDOOR FAN 1
HH06	B10 MOTOR, EXHAUST FAN 1
HH06	C6 CAPACITOR, EXHAUST FAN 1
FF05	F10 FUSE, SCCR RELAY
CC05	F57 FUSE, T5 TRANSFORMER PRIMARY
BB07	HR1 HEATER, COMPRESSOR 1
BB04,05,06	K1 CONTACTOR, COMPRESSOR 1
HH04,05	K65 RELAY, EXHAUST FAN 1
BB04,06	K191 RELAY, CRANKCASE HEATER 1
FF04	L1 VALVE, REVERSING 1
CC04	L34 VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6 SENSOR, A55 DISCHARGE (IMC)
CC01	RT17 SENSOR, OUTSIDE AIR TEMP
EE02	RT46 SENSOR, SAT, SUCT. TEMP., COMP 1
CC02	RT48 SENSOR, SAT, LIQUID TEMP., COMP 1
AA01	S4 LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87 SWITCH, LOW PRESS., COMP 1
DD04	T1 TRANSFORMER, CONTROL
DD05	T5 TRANSFORMER, MOTOR
EE04	T43 TRANSFORMER, REHEAT

NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

Model: LDT, LHT 036H - 060H G, J VOLT
HEATPUMP - ECM BLOWER WITH HIGHER SCCR

Voltage: 460V/3~/60Hz (G), 575V/3~/60Hz (J)

Supersedes: N/A Form No: 538197-01 Rev: 2

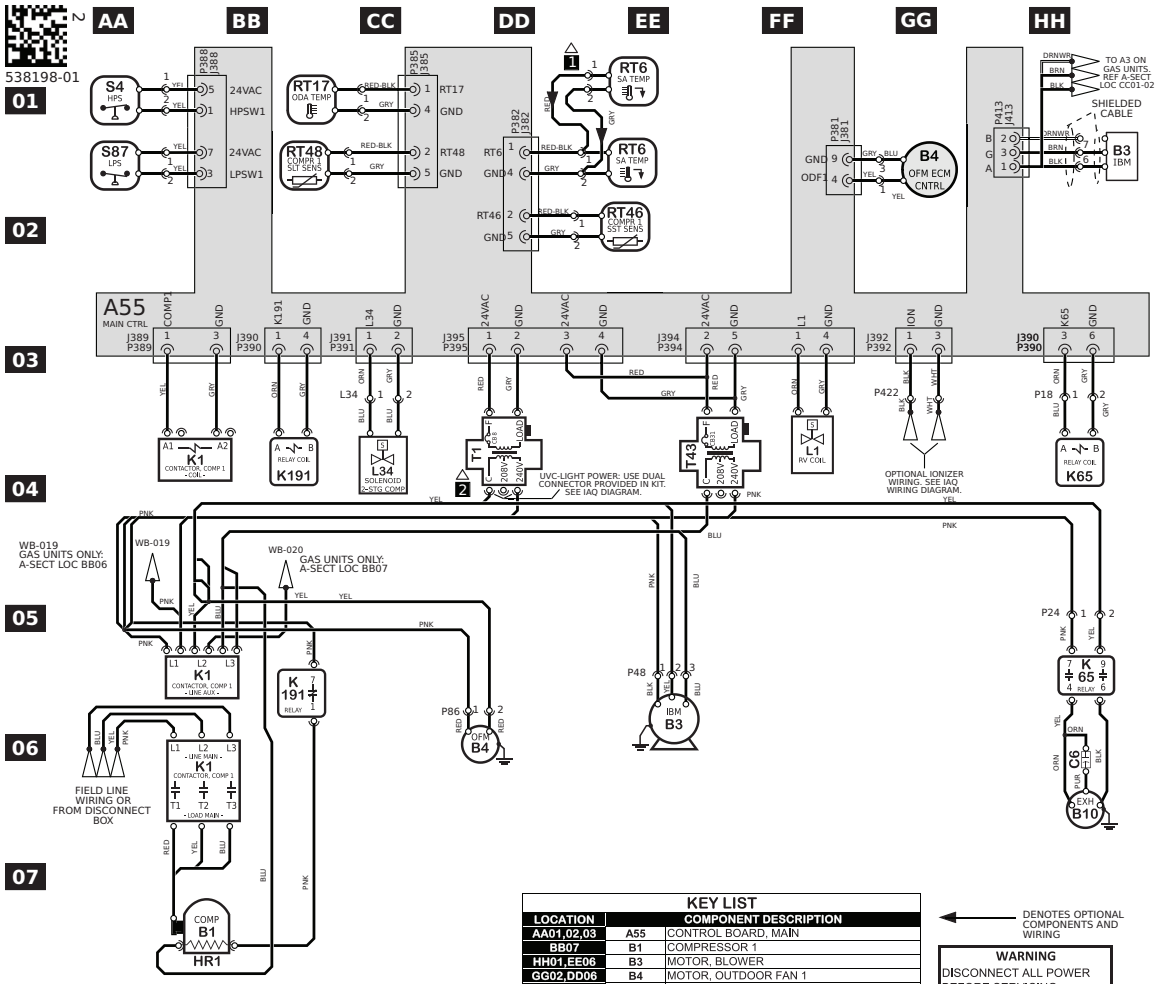
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AHL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	03/06/2024	AXL	AAH	A) P381 PIN 1 CALLOUT WAS RT6, NOW IDB. UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 Y VOLT DIAGRAM
EBM BLOWER - NO HIGHER SCCR



NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

KEY LIST

LOCATION		COMPONENT DESCRIPTION
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07	B1	COMPRESSOR 1
HH01,EE06	B3	MOTOR, BLOWER
GG02,DD06	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

Model: LDT, LHT 036H - 072H Y VOLT
HEATPUMP - EBM BLOWER WITHOUT HIGHER S...
Voltage: 208-240V/3~/60Hz (Y)
Supersedes: N/A Form No: 538198-01 Rev: 2

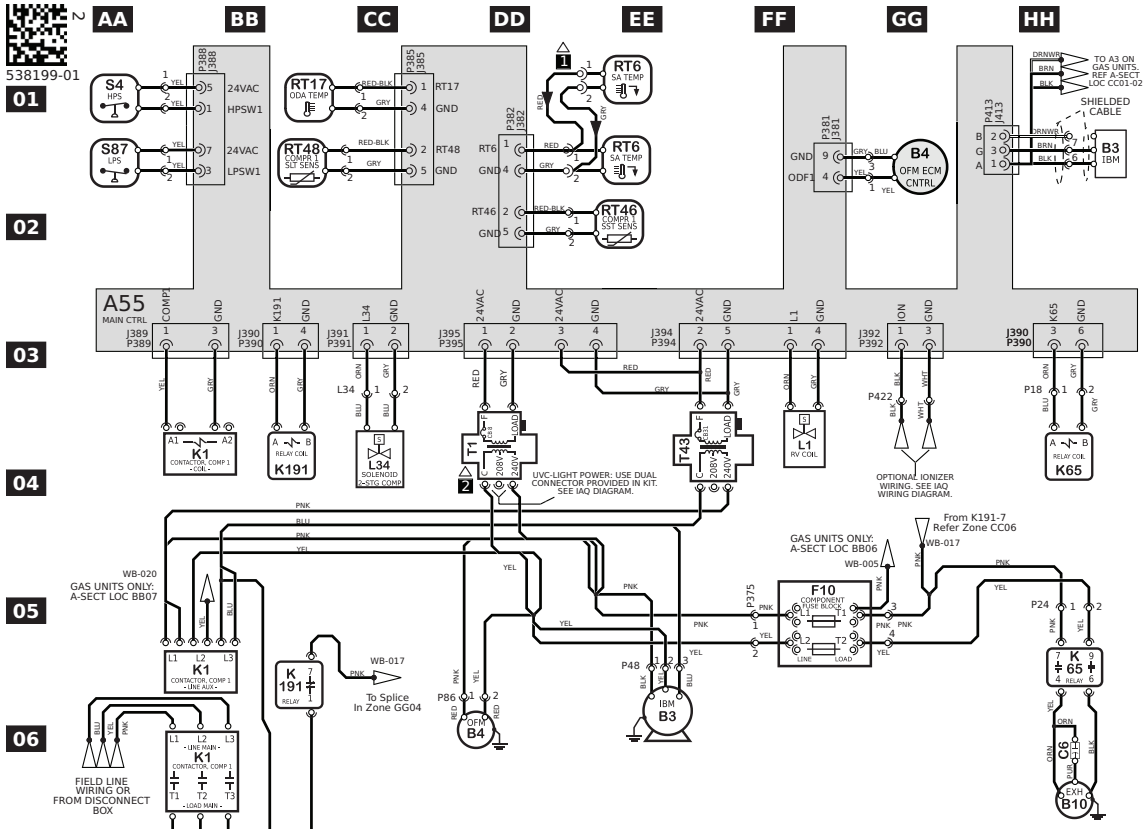
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 Y VOLT DIAGRAM
EBM BLOWER - WITH HIGHER SCCR



KEY LIST	
LOCATION	**COMPONENT DESCRIPTION**
AA01,02,03	A55 CONTROL BOARD, MAIN
BB07	B1 COMPRESSOR 1
HH01,EE06	B3 MOTOR, BLOWER
GG02,DD06	B4 MOTOR, OUTDOOR FAN 1
HH06	B10 MOTOR, EXHAUST FAN 1
HH06	C6 CAPACITOR, EXHAUST FAN 1
FF05	F10 FUSE, COMPONENT
BB07	HR1 HEATER, COMPRESSOR 1
BB04,05,06	K1 CONTACTOR, COMPRESSOR 1
HH04,05	K65 RELAY, EXHAUST FAN 1
BB04,06	K191 RELAY, CRANKCASE HEATER 1
FF04	L1 VALVE, REVERSING 1
CC04	L34 VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6 SENSOR, A55 DISCHARGE (IMC)
CC01	RT17 SENSOR, OUTSIDE AIR TEMP
EE02	RT46 SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48 SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4 LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87 SWITCH, LOW PRESS., COMP 1
DD04	T1 TRANSFORMER, CONTROL
EE04	T43 TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

Model: LDT, LHT 036H - 072H Y VOLT
HEATPUMP - EBM BLOWER WITH HIGHER SCCR
Voltage: 208-240V/3~/60Hz (Y)
Supersedes: N/A Form No: 538199-01 Rev: 2

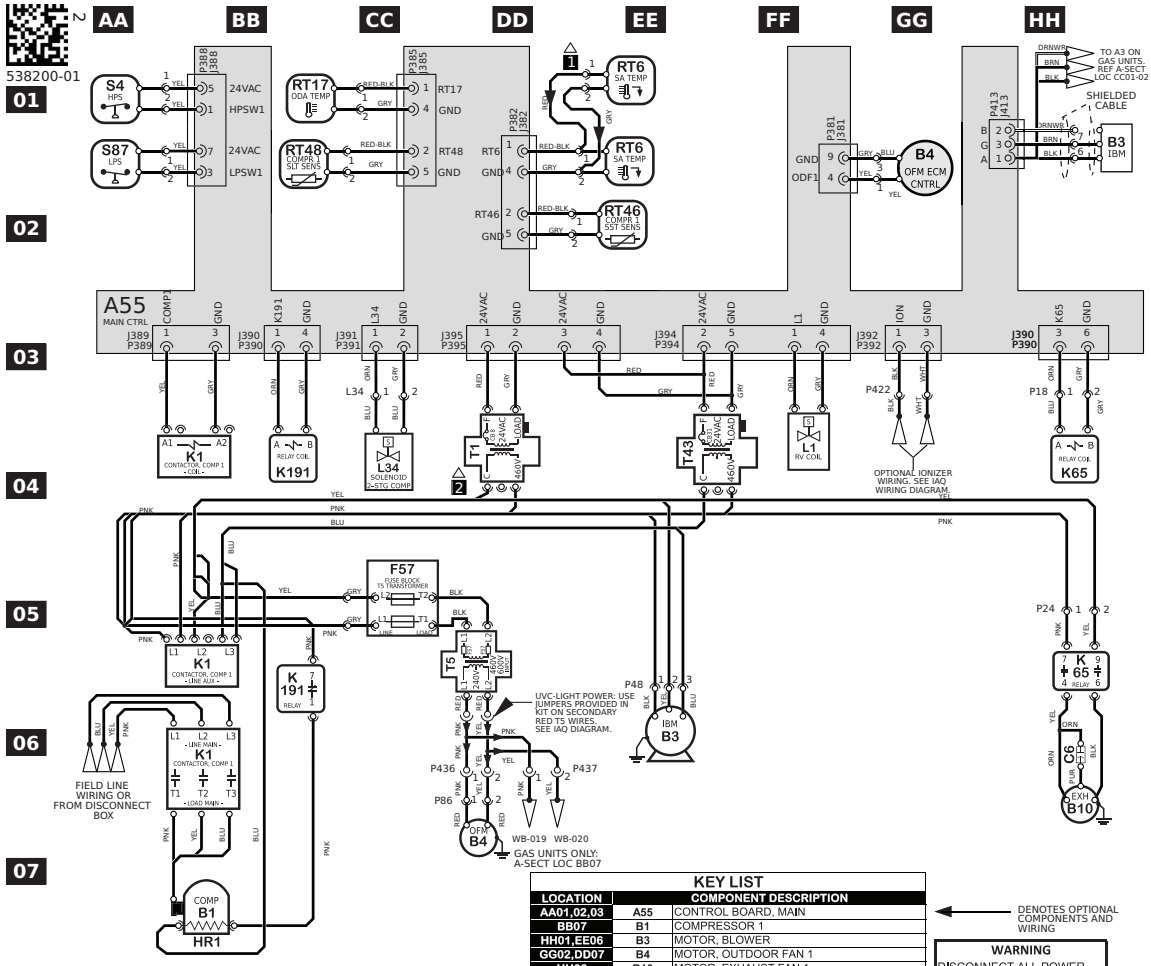
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 G VOLT DIAGRAM
EBM BLOWER - NO HIGHER SCCR



NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

KEY LIST

LOCATION		COMPONENT DESCRIPTION
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07	B1	COMPRESSOR 1
HH01,EE06	B3	MOTOR, BLOWER
GG02,DD07	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
CC05	F57	FUSE, T5 TRANSFORMER PRIMARY
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
DD05	T5	TRANSFORMER, MOTOR
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

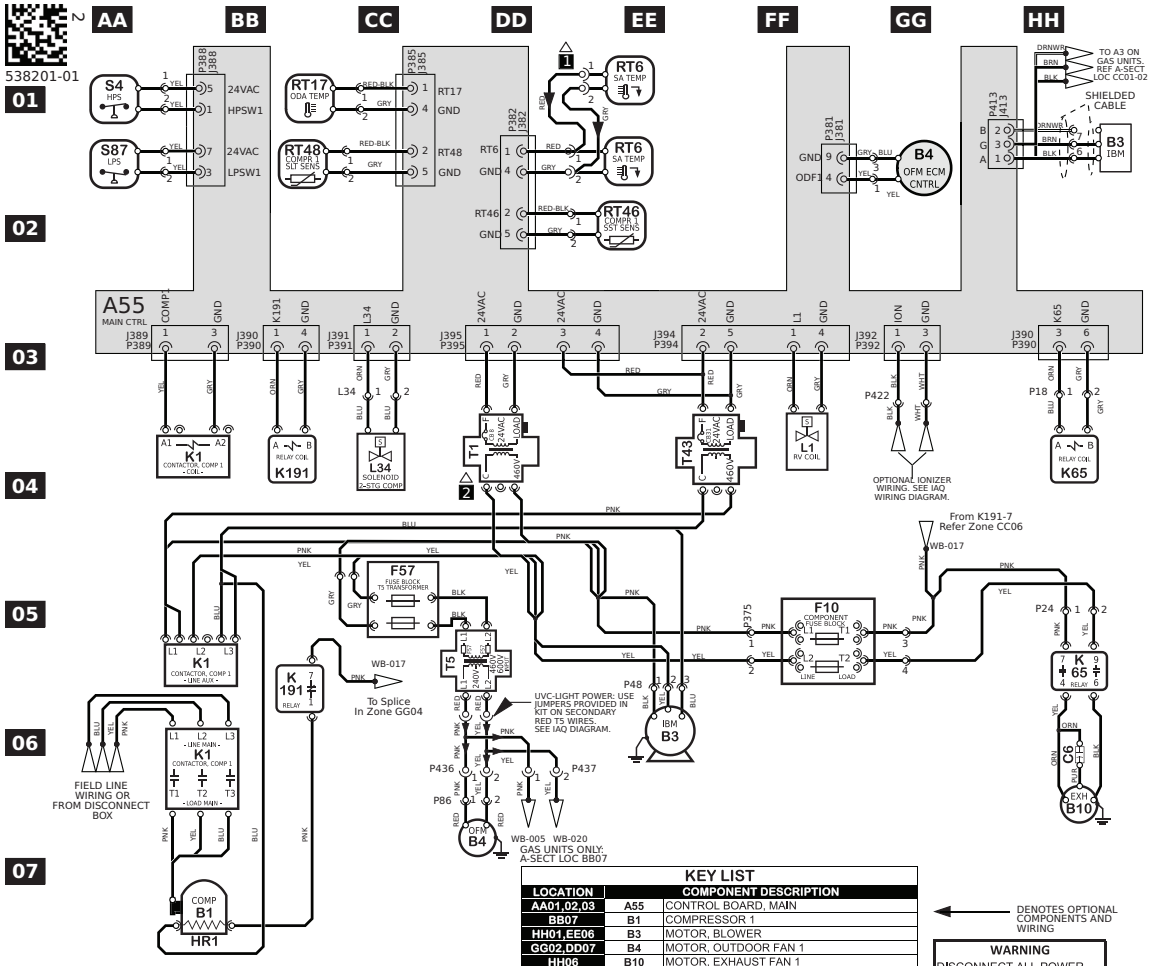
WIRING DIAGRAM FLOW

Model: LDT, LHT 036H - 072H G VOLT
HEATPUMP - EBM BLOWER WITHOUT HIGHER S...
Voltage: 460V/3~/60Hz (G)
Supersedes: N/A Form No: 538200-01 Rev: 2

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 G VOLT DIAGRAM
EBM BLOWER - WITH HIGHER SCCR



KEY LIST		
LOCATION	COMPONENT DESCRIPTION	
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07	B1	COMPRESSOR 1
HH01,EE06	B3	MOTOR, BLOWER
GG02,DD07	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
FF05	F10	FUSE, COMPONENT
CC05	F57	FUSE, T5 TRANSFORMER PRIMARY
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT, SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT, LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS, SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
DD05	T5	TRANSFORMER, MOTOR
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

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FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

Model: LDT, LHT 036H - 072H G VOLT
HEATPUMP - EBM BLOWER WITH HIGHER SCCR

Voltage: 460V/3~/60Hz (G)

Supersedes: N/A Form No: 538201-01 Rev: 2

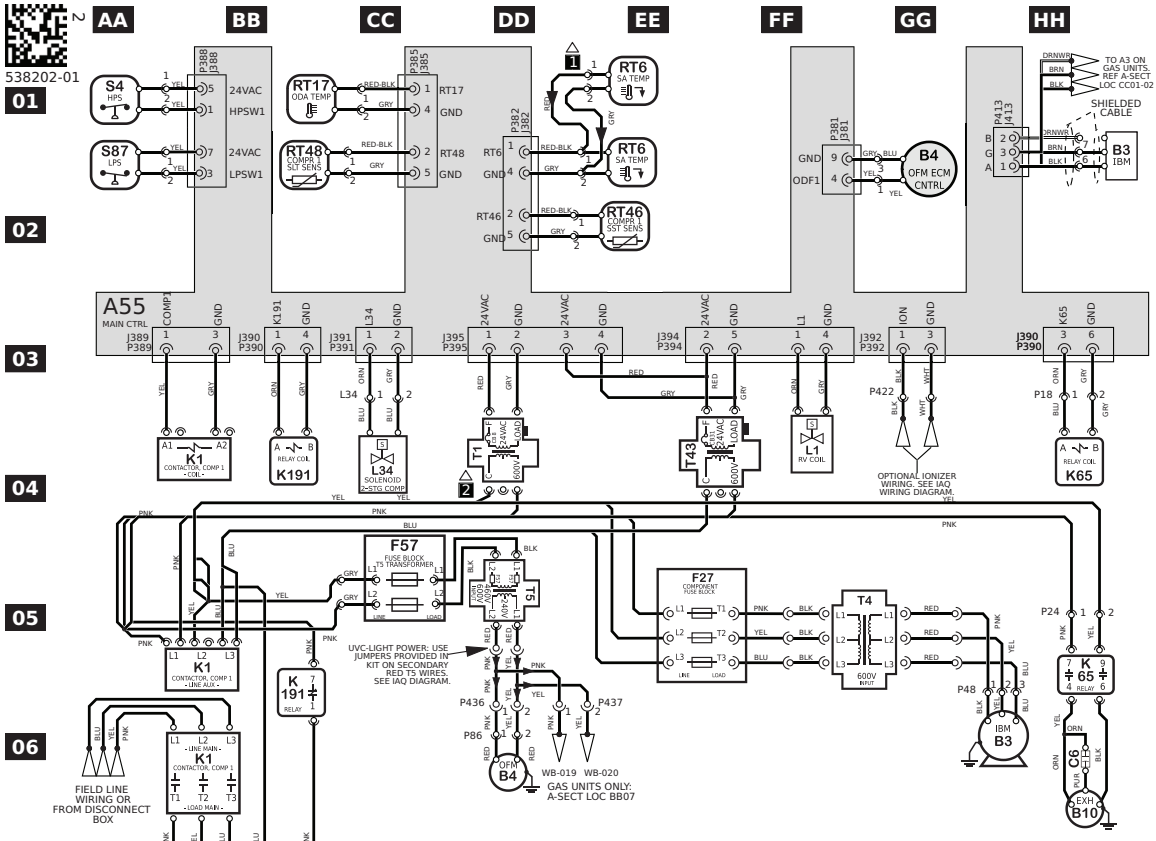
HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/8/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 J VOLT DIAGRAM
EBM BLOWER - NO HIGHER SCCR



KEY LIST

LOCATION		COMPONENT DESCRIPTION
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07	B1	COMPRESSOR 1
HH01,HH06	B3	MOTOR, BLOWER
GG02,DD06	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
EE05	F27	FUSE, T4 TRANSFORMER PRIMARY
CC05	F57	FUSE, T5 TRANSFORMER PRIMARY
BB07	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT, SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT, LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
GG05	T4	TRANSFORMER, BLOWER
DD05	T5	TRANSFORMER, MOTOR
EE04	T43	TRANSFORMER, REHEAT

DENOTES OPTIONAL COMPONENTS AND WIRING

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

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IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

NOTES

1. RT6 REMOTE MOUNT WIRING
2. MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

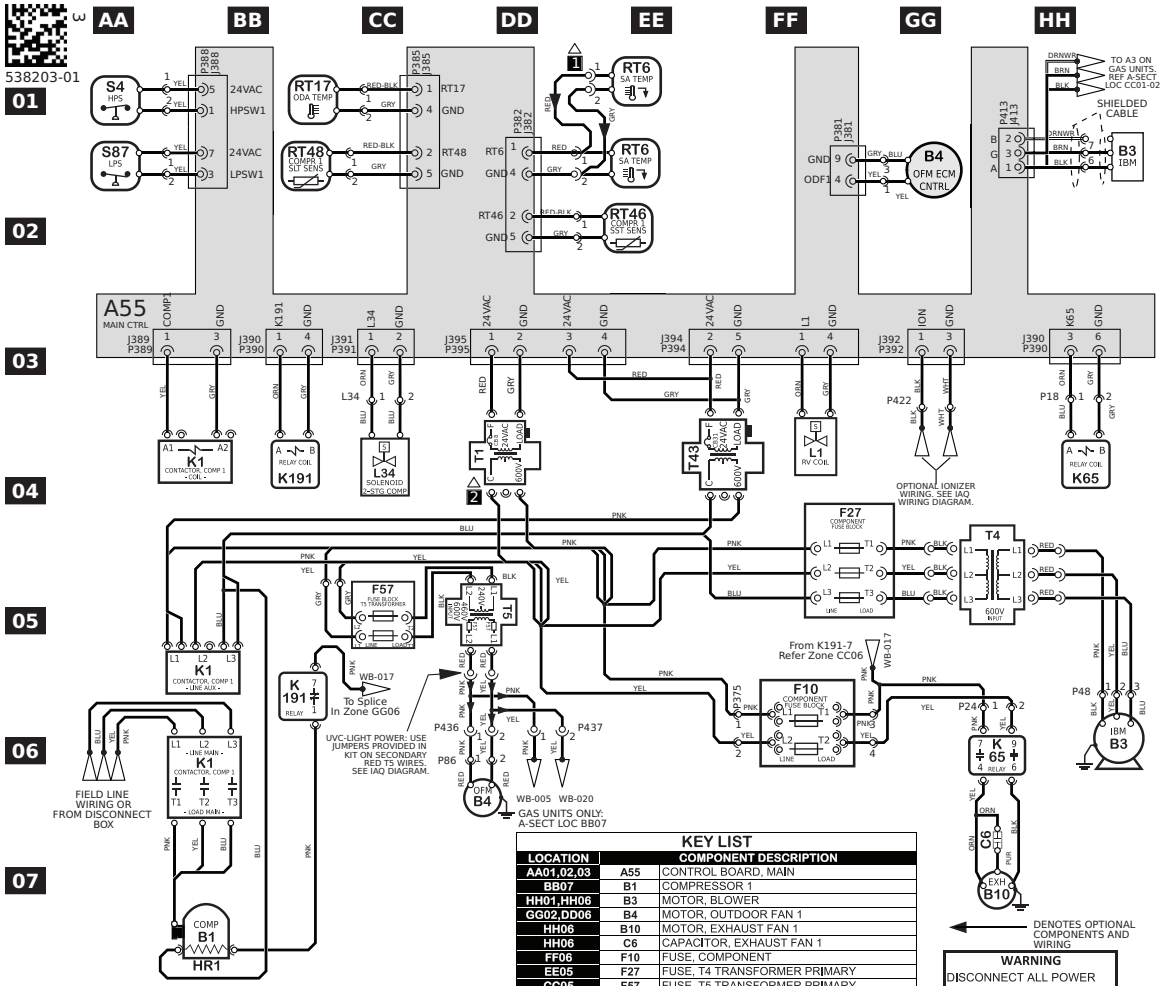
Model: LDT, LHT 036H - 072H J VOLT
HEATPUMP - EBM BLOWER WITHOUT HIGHER S...
Voltage: 575V/3~/60Hz (J)
Supersedes: N/A Form No: 538202-01 Rev: 2

8.5 X 10 CUT SIZE

R...	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
002	CN-013185	1/13/2025	AXL	AAH	A) REMOVED AM1/AM2

LDT 036-072 J VOLT DIAGRAM
EBM BLOWER - WITH HIGHER SCCR

538203-01



KEY LIST		
LOCATION	COMPONENT DESIGNATION	DESCRIPTION
AA01,02,03	A55	CONTROL BOARD, MAIN
BB07	B1	COMPRESSOR 1
HH01,HH06	B3	MOTOR, BLOWER
GG02,DD06	B4	MOTOR, OUTDOOR FAN 1
HH06	B10	MOTOR, EXHAUST FAN 1
HH06	C6	CAPACITOR, EXHAUST FAN 1
FF06	F10	FUSE, COMPONENT
EE05	F27	FUSE, T4 TRANSFORMER PRIMARY
CC05	F57	FUSE, T5 TRANSFORMER PRIMARY
BB08	HR1	HEATER, COMPRESSOR 1
BB04,05,06	K1	CONTACTOR, COMPRESSOR 1
HH04,05	K65	RELAY, EXHAUST FAN 1
BB04,06	K191	RELAY, CRANKCASE HEATER 1
FF04	L1	VALVE, REVERSING 1
CC04	L34	VALVE, SOLENOID, 2 STG COMPRESSOR
EE01	RT6	SENSOR, A55 DISCHARGE (IMC)
CC01	RT17	SENSOR, OUTSIDE AIR TEMP
EE02	RT46	SENSOR, SAT. SUCT TEMP., COMP 1
CC02	RT48	SENSOR, SAT. LIQUID TEMP., COMP 1
AA01	S4	LIMIT, HI PRESS. SWITCH, COMP 1
AA01	S87	SWITCH, LOW PRESS., COMP 1
DD04	T1	TRANSFORMER, CONTROL
GG05	T4	TRANSFORMER, BLOWER
DD05	T5	TRANSFORMER, MOTOR
EE04	T43	TRANSFORMER, REHEAT

NOTES	
1	RT6 REMOTE MOUNT WIRING
2	MOVE WIRES FROM 240 TO 208 TAP ON TRANSFORMER FOR 208 VOLT APPLICATIONS

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD. CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

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HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3	SECTION C	SECTION D

WIRING DIAGRAM FLOW

Model: LDT, LHT 036H - 072H J VOLT
HEATPUMP - EBM BLOWER WITH HIGHER SCCR
Voltage: 575V/3~/60Hz (J)
Supersedes: N/A Form No: 538203-01 Rev: 3

8.5 x 10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-008852	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX
002	CN-012457P	3/26/2024	AXL	AAH	A) UPDATED MODEL DESC, WAS "036H-060H". UPDATED GROUND IMAGE ON B3/B4/B10
003	CN-013185	1/13/2025	AXL	AAH	A) REMOVED AM1/AM2

Cooling Sequence of Operation

Power:

1- Line voltage energizes transformer T1. T1 provides 24VAC power to the A55 Unit Controller. A55 provides 24VAC to the unit cooling, heating and blower controls.

2- Line voltage provides voltage to compressor crankcase heater relay K191-1 N.C. contacts, compressor contactor K1, blower motor B3, and outdoor fan motor B4 (on G volt units line voltage is supplied to two fuses F27, transformer T4, blower motor B3, and outdoor fan motor B4).

Blower Operation:

3- The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor B3 via programmed motor settings. Motor settings are field-adjustable.

First Stage Cooling

4- A55 Unit Controller receives Y1 and G cooling demand.

5- After A55 proves n.c. low pressure switch S87, n.c. SST, and n.c. high pressure switch S4, reversing valve (L1), compressor contactor K1 and Blower B3 are energized.

6- N.O. contacts K1-1 close energizing the compressor B1 (Low for 036, 048, -060 units and On for -024 units)

7- SLT prove below 62°F. A55 energized outdoor fan motor B4 to modulate. If above 65°F, outdoor fan motor B4 will be set to low speed.

Second Stage Cooling

8- A55 received a Y2 and G cooling demand and energizes blower B3 on high speed.

9- A55 Energizes compressor solenoid L34, switching compressor to high speed (036, 048 and 060 units only)

Power Exhaust Fan Operation

10- A55 receives a position feedback signal from the economizer damper motor and energizes exhaust fan relay K65 with 24VAC at 50% outside air damper open (adjustable).

11- N.O. contact K65-1 & 2 close, energizing exhaust fan motor B10.

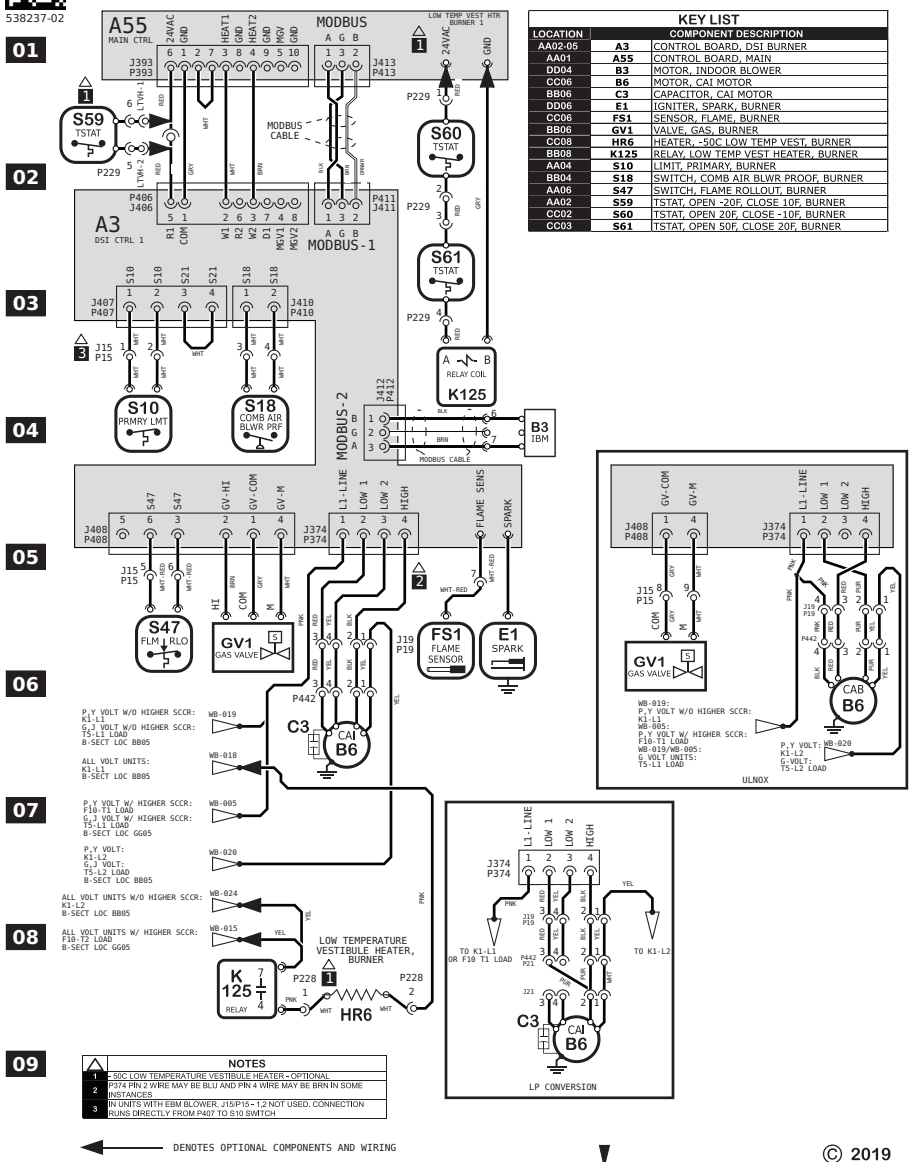
TWO STAGE GAS HEAT FOR UNITS

Rev 0

538237-02

AA BB CC DD EE FF

01 02 03 04 05 06 07 08 09 10



KEY LIST		
LOCATION		COMPONENT DESCRIPTION
AA02-05	A3	CONTROL BOARD, DSI BURNER
AA01	A55	CONTROL BOARD, MAIN
DD04	B3	MOTOR, INDOOR BLOWER
CC06	B6	MOTOR, CAI MOTOR
BB06	C3	CAPACITOR, CAI MOTOR
DD06	E1	IGNITER, SPARK, BURNER
CC06	FS1	SENSOR, FLAME, BURNER
BB06	GV1	VALVE, GAS, BURNER
CC08	HR6	HEATER, -50C LOW TEMP VEST, BURNER
BB08	K125	RELAY, LOW TEMP VEST HEATER, BURNER
AA04	S10	LIMIT, PRIMARY, BURNER
BB04	S18	SWITCH, COMB AIR BLWR PROOF, BURNER
AA06	S47	SWITCH, FLAME ROLLOUT, BURNER
AA02	S59	TSTAT, OPEN -20F, CLOSE 10F, BURNER
CC02	S60	TSTAT, OPEN 20F, CLOSE -10F, BURNER
CC03	S61	TSTAT, OPEN 50F, CLOSE 20F, BURNER

NOTES
1 - 50C LOW TEMPERATURE VESTIBULE HEATER - OPTIONAL
2 P374 PIN 2 WIRE MAY BE BLU AND PIN 4 WIRE MAY BE BRN IN SOME INSTANCES
3 IN UNITS WITH EBM BLOWER, J15/P15 - 1,2 NOT USED. CONNECTION RUNS DIRECTLY FROM P407 TO S10 SWITCH

DENOTES OPTIONAL COMPONENTS AND WIRING

Model: LG, LDT SERIES RTU - GAS HEAT
Input Heat Capacity 60k - 150k Btuh

Voltage: 208-240/1/60(P),208-240/3/60(Y),460/3/60(G), 575/3/60(J)

Supersedes: N/A Form No: 538237-02 Rev: 0

HEATING SECTION A	COOLING SECTION B	COOLING SECTION B3	ACCS SECTION C	ACCS SECTION D

WIRING DIAGRAM FLOW

7x10 CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
--	CN-011764	06/01/2022	AXL	AAH	ORIGINATED AT PD&R CARROLLTON, TX

HEATING SEQUENCE OF OPERATION

Heating Type Determination

1 - The thermostat initiates W1 heating demand

2 - If outdoor air temperature above Balance Point Set Point, proceed to Heat Pump Heat. If outdoor temperature below Balance Point Set Point, proceed to First Stage Heat.

Blower Operation

3 - The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor B3 via programmed motor settings. Motor settings are field-adjustable.

Heat Pump Heat

1 - A55 Unit Controller receives W1 and G heating demand.

2 - After A55 proves n.c. low pressure switch S87, n.c. high pressure switch S4, OAT above Balance Point Set Point, compressor contactor K1, Blower, and Fan is energized.

NOTE - For 024 units in Mechanical Heating, the unit will automatically stage up for outdoor temperatures below 40°F for increased performance and efficiency. No external intervention is required, operation is automatic. At temperatures above 40°F, compressor will stage down to maintain operation efficiency.

First Stage Heat

1 - The thermostat initiates W1 heating demand.

2 - 24VAC is routed to controller A3. A3 proves N.C. primary limit S10.

3 - Control board A3 energizes combustion air inducer B6. After B6 has reached full speed, the combustion air blower proving switch S18 contacts close.

4 - After a 30 second delay A3 energizes the ignitor and gas valve GV1 on first stage.

Second Stage Heat

5 - With first stage heat operating, an additional heating demand from the thermostat initiates W2.

6 - A second stage heating demand is received by A55.

7 - A3 energizes HI terminal (high fire) of gas valve.

8 - A3 energizes combustion air inducer B6 on high speed.

End of Second Stage Heat

9 - Heating demand is satisfied. Terminal HI (second stage) is de-energized.

10 -Second stage heat is de-energized on GV1.

11 -Combustion air inducer B6 is now on low speed.

End of First Stage Heat

12 -Heating demand is satisfied. Terminal W1 (first stage) is de-energized.

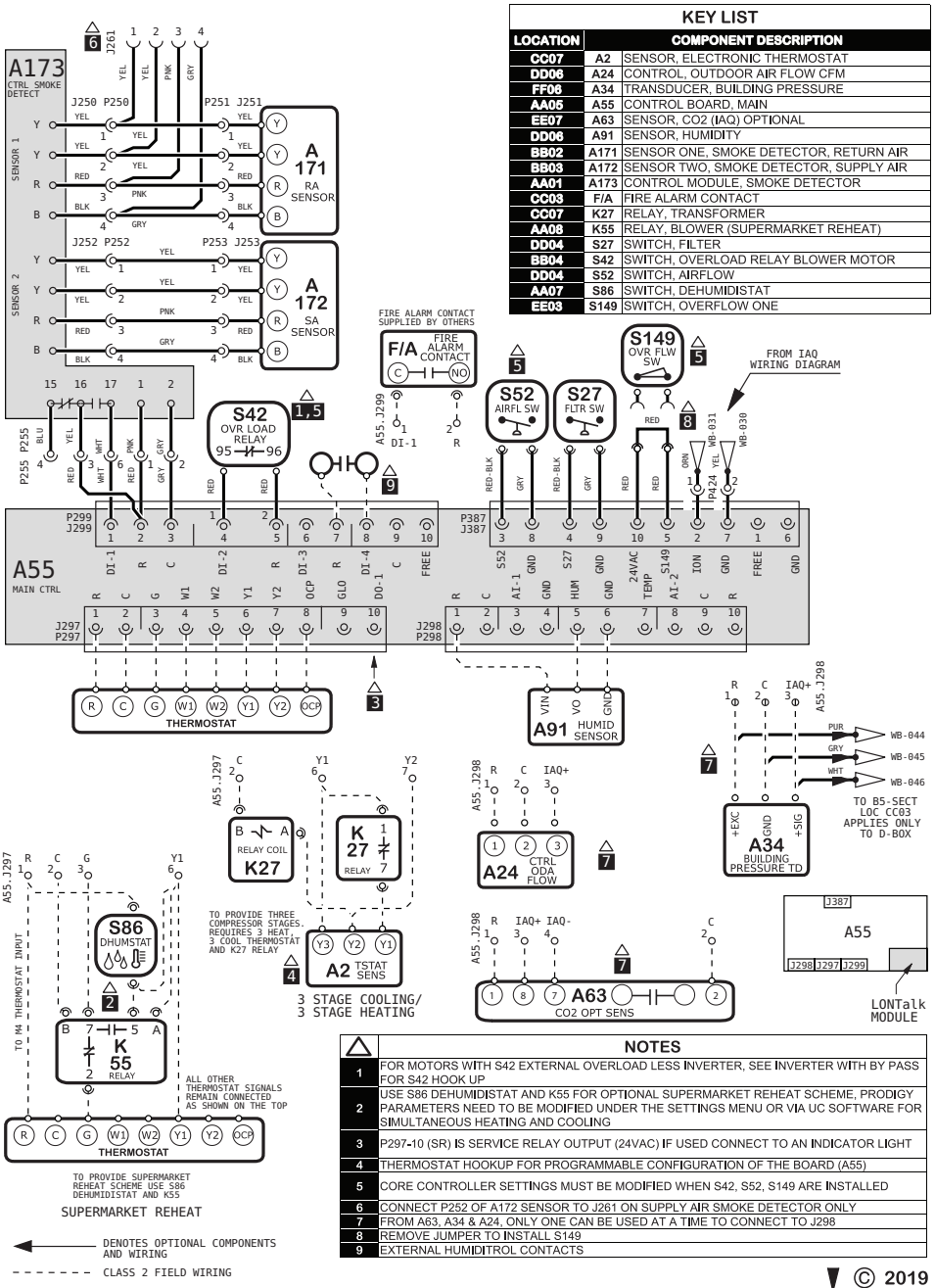
13 -Ignition A3 is de-energized in turn de-energizing gas valve GV1 and combustion air inducer B6.

Optional Low Ambient Kit: (C.S.A. -50° C Low Ambient Kit)

14 -Line voltage is routed through the N.C. low ambient kit thermostats S60 and S61, to energize low ambient kit heater HR6.

THERMOSTAT

KEY LIST		
LOCATION	**COMPONENT DESCRIPTION**	
CC07	A2	SENSOR, ELECTRONIC THERMOSTAT
DD06	A24	CONTROL, OUTDOOR AIR FLOW CFM
FF08	A34	TRANSDUCER, BUILDING PRESSURE
AA05	A55	CONTROL BOARD, MAIN
EE07	A63	SENSOR, CO2 (IAQ) OPTIONAL
DD06	A91	SENSOR, HUMIDITY
BB02	A171	SENSOR ONE, SMOKE DETECTOR, RETURN AIR
BB03	A172	SENSOR TWO, SMOKE DETECTOR, SUPPLY AIR
AA01	A173	CONTROL MODULE, SMOKE DETECTOR
CC03	F/A	FIRE ALARM CONTACT
CC07	K27	RELAY, TRANSFORMER
AA08	K55	RELAY, BLOWER (SUPERMARKET REHEAT)
DD04	S27	SWITCH, FILTER
BB04	S42	SWITCH, OVERLOAD RELAY BLOWER MOTOR
DD04	S52	SWITCH, AIRFLOW
AA07	S86	SWITCH, DEHUMIDISTAT
EE03	S149	SWITCH, OVERFLOW ONE



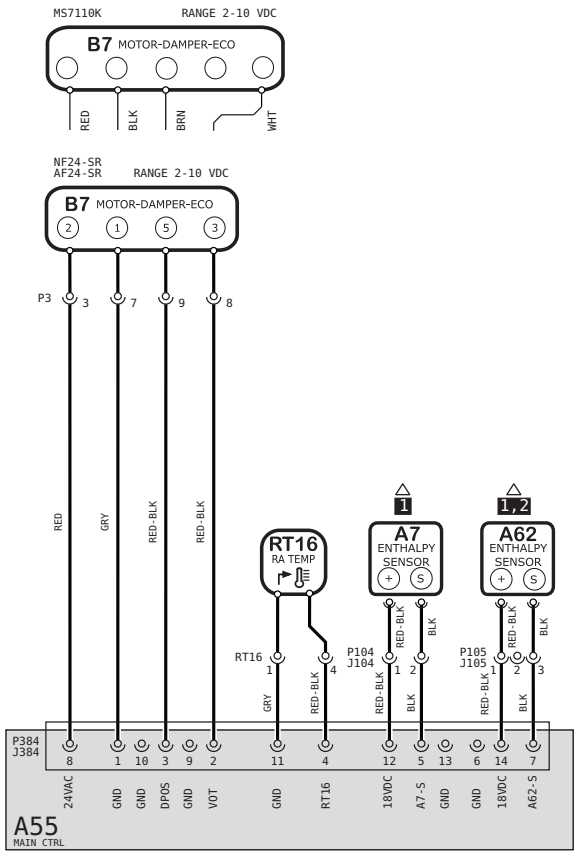
NOTES	
1	FOR MOTORS WITH S42 EXTERNAL OVERLOAD LESS INVERTER, SEE INVERTER WITH BY PASS FOR S42 HOOK UP
2	USE S86 DEHUMIDISTAT AND K55 FOR OPTIONAL SUPERMARKET REHEAT SCHEME, PRODIGY PARAMETERS NEED TO BE MODIFIED UNDER THE SETTINGS MENU OR VIA UC SOFTWARE FOR SIMULTANEOUS HEATING AND COOLING
3	P297-10 (SR) IS SERVICE RELAY OUTPUT (24VAC) IF USED CONNECT TO AN INDICATOR LIGHT
4	THERMOSTAT HOOKUP FOR PROGRAMMABLE CONFIGURATION OF THE BOARD (A55)
5	CORE CONTROLLER SETTINGS MUST BE MODIFIED WHEN S42, S52, S149 ARE INSTALLED
6	CONNECT P252 OF A172 SENSOR TO J261 ON SUPPLY AIR SMOKE DETECTOR ONLY
7	FROM A63, A34 & A24, ONLY ONE CAN BE USED AT A TIME TO CONNECT TO J298
8	REMOVE JUMPER TO INSTALL S149
9	EXTERNAL HUMIDITROL CONTACTS

Model: LC, LG, LH, LD Series RTU
Thermostat
Voltage: All Voltages
Supersedes: 538078-01 Form No: 538078-02 Rev: 0

HEATING	COOLING	COOLING	ACCS	ACCS
SECTION A	SECTION B	SECTION B3/5	SECTION C	SECTION D

WIRING DIAGRAM FLOW

ECONOMIZER



△	NOTES
1	A7 AND A62 NOT USED FOR SENSIBLE TEMPERATURE CONTROL
2	FOR UNIT DIFFERENTIAL ENTHALPY CONTROL, ADD A62 RETURN AIR ENTHALPY SENSOR

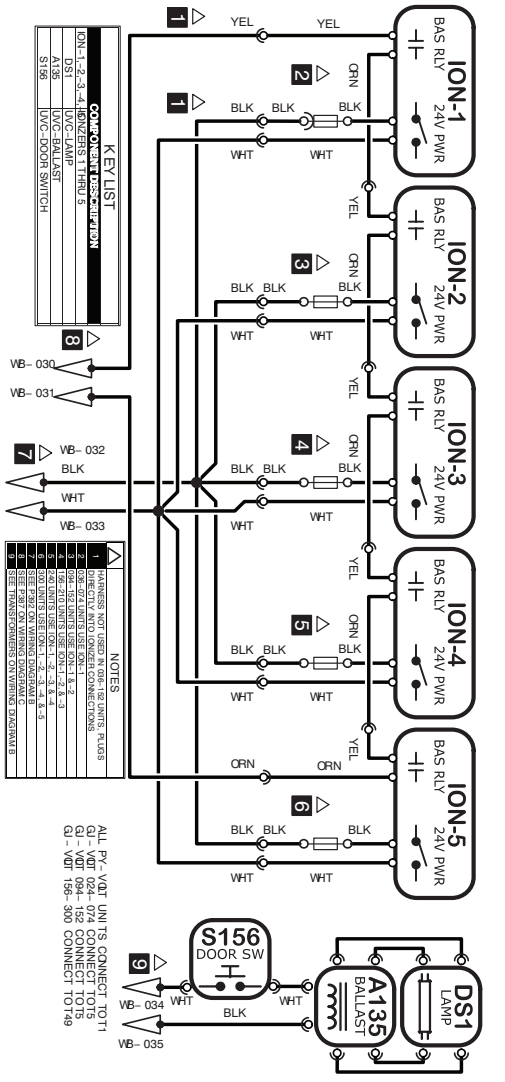
KEY LIST		
LOCATION	**COMPONENT DESCRIPTION**	
CC05	A7	SENSOR, SOLID STATE ENTHALPY
AA06	A55	CONTROL BOARD, MAIN
DD05	A62	SENSOR, ENTHALPY INDOOR
BB02	B7	MOTOR, DAMPER ECONOMIZER
CC05	RT16	SENSOR, RETURN AIR TEMP

HTG SEC A	CLG SEC B	CLG SEC B3	ACCS SEC C	ACCS SEC D

WIRING DIAGRAM FLOW

Model: LC,LG,LH,LD,SC,SG Series
Economizer & Motorized OAD
Voltage: All Voltages
Supersedes: N/A Form No: 538072-01 Rev: 2

IAQ



MDL: IAQ WIRING DIAGRAM
IONIZERS & UVC

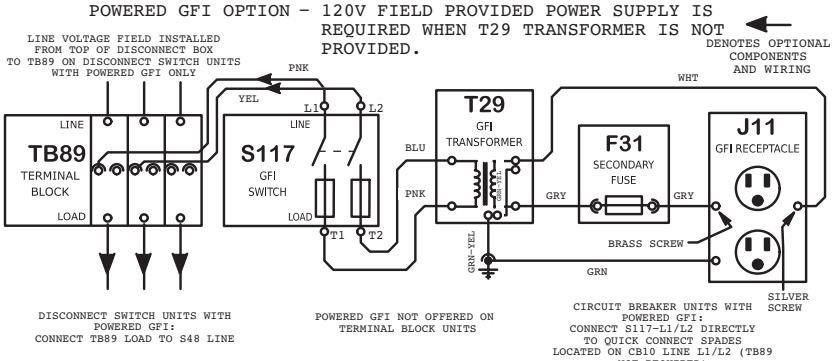
VOLT: Y, G, J VOLT Rev: 0

SUPSDS: N/A NO: 538151– 03

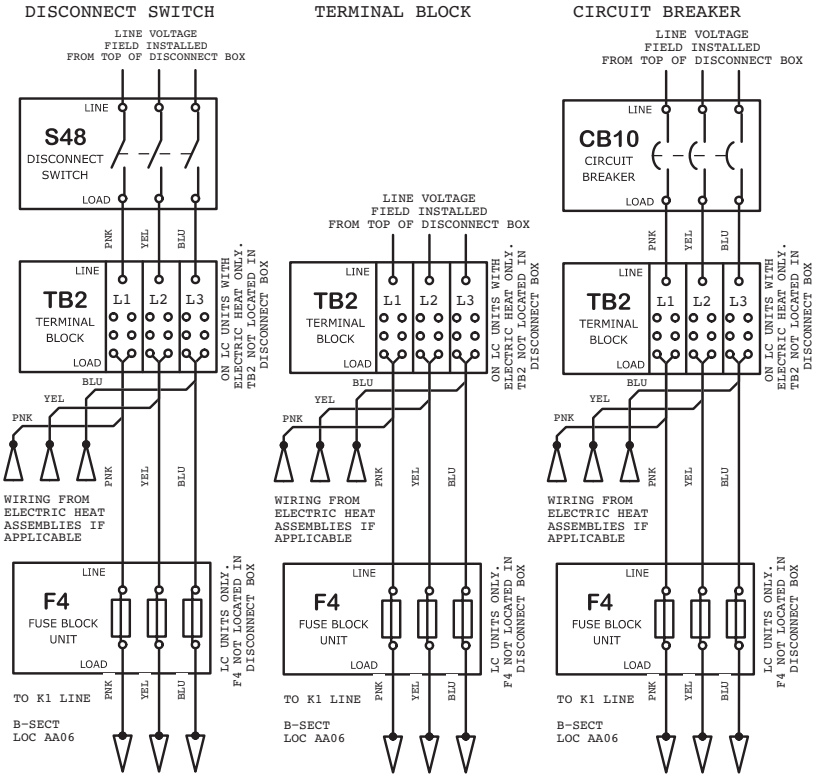
Rev 0

538151–03

POWER ENTRY NON-SCCR

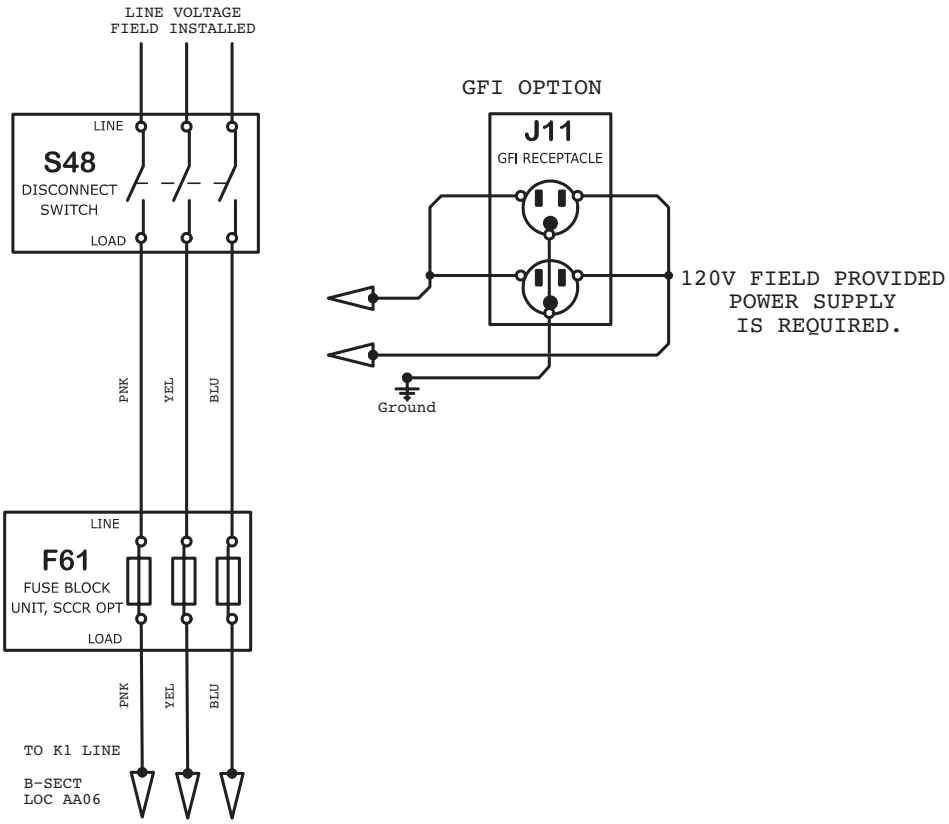


----------POWER ENTRY OPTIONS----------



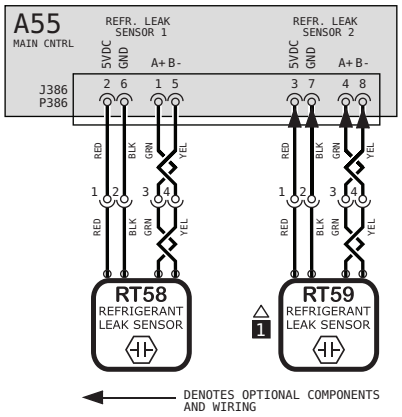
Model: LCT, LGT, LHT, LDT Series RTU
Power Entry Options 024-074
Voltage: All Voltages
Supersedes: XXXXXX-XX Form No: 538234-01 Rev: 0

POWER ENTRY WITH SCCR



Model: LG, LD Series RTU WITH SCCR
Power Entry Options 024 - 074
Voltage: All Voltages
Supersedes: N/A Form No: 538113-0 Rev: 1

RDS SENSOR



KEY LIST	
COMPONENT	**DESCRIPTION**
A55	CONTROL BOARD, MAIN
RT58	SENSOR 1, REFR. LEAK DETECTION
RT59	SENSOR 2, REFR. LEAK DETECTION

△	NOTES
1	REFRIGERANT LEAK SENSOR 2 (RT59), MAY NOT BE PRESENT IN ALL UNITS.

WARNING

DISCONNECT ALL POWER BEFORE SERVICING.

ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING AND INSULATION THICKNESS.

MODEL: Units w/CORE Contr.
Refr. Leak Detection
VOLT: All
SUPSDS: N/A NO: 538440-01

Rev 0

3 x 7
CUT SIZE

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
---	CN-012295C	04-03-2024	MXR6	MXT5	ORIGINATED AT PD&R CARROLLTON, TX