

# VRF (Variable Refrigerant Flow) Installation manual

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**VBCC\*\*\*S4-4P**

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- Thank you for purchasing this Lennox Product.
- Before operating this unit, please read this manual carefully and retain it for future reference.



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## Safety precautions

California Proposition 65 Warning (US)

 **WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Carefully follow the precautions listed below because they are essential to guarantee the safety of the equipment.



### WARNING

- Always disconnect the product from the power supply before servicing it or accessing its internal components.
- Verify that installation and testing operations are performed by qualified personnel.
- Verify that the product is not installed in an easily accessible area.

## General information

- ▶ Carefully read the content of this manual before installing the product and store the manual in a safe place in order to be able to use it as reference after installation.
- ▶ For maximum safety, installers should always carefully read the following warnings.
- ▶ Store the operation and installation manual in a safe location and remember to hand it over to the new owner if the product is sold or transferred.
- ▶ The use of other types of units with different control systems may damage the units and invalidate the warranty. The manufacturer shall not be responsible for damages arising from the use of non compliant units.
- ▶ This product has been determined to be in compliance with the Low Voltage Directive (2006/95/EC), the Electromagnetic Compatibility Directive (2004/108/EC) and the Machinery Directive (2006/42/EC) of the European Union.
- ▶ The manufacturer shall not be responsible for damage originating from unauthorized changes or the improper connection of electric and requirements set forth in the "Operating limits" table, included in the manual, shall immediately invalidate the warranty.
- ▶ The product should be used only for the applications for which it has been designed: the indoor unit is not suitable to be installed in areas used for laundry.
- ▶ Do not use the units if damaged. If problems occur, switch the unit off and disconnect it from the power supply.
- ▶ In order to prevent electric shocks, fires or injuries, always stop the unit, disable the protection switch and contact Lennox's technical support if the unit produces smoke, if the power cable is hot or damaged or if the unit is very noisy.
- ▶ Always remember to inspect the unit, electric connections, refrigerant tubes and protections regularly. These operations should be performed by qualified personnel only.
- ▶ The unit contains moving parts, which should always be kept out of the reach of children.
- ▶ Do not attempt to repair, move, alter or reinstall the unit. If performed by unauthorized personnel, these operations may cause electric shocks or fires.
- ▶ Do not place containers with liquids or other objects on the unit.
- ▶ All the materials used for the manufacture and packaging of the product are recyclable.
- ▶ The packing material and exhaust batteries of the remote controller(optional) must be disposed of in accordance with current laws.

- ▶ The product contains a refrigerant that has to be disposed of as special waste. At the end of its life cycle, the product must be disposed of in authorized centers or returned to the retailer so that it can be disposed of correctly and safely.
- ▶ Wear protective equipment (such as safety gloves, goggles, and headgear) during installation and maintenance works. Installation/repair technicians may be injured if protective equipment is not properly equipped.

## Installing the unit

**IMPORTANT:** When installing the unit, always remember to connect first the refrigerant tubes, then the electrical lines.

Always disassemble the electric lines before the refrigerant tubes.

- ▶ Upon receipt, inspect the product to verify that it has not been damaged during transport. If the product appears damaged, DO NOT INSTALL it and immediately report the damage to the carrier or retailer (if the installer or the authorized technician has collected the material from the retailer.)
- ▶ After completing the installation, always carry out a functional test and provide the instructions on how to operate the product to the user.
- ▶ Do not use the product in environments with hazardous substances or close to equipment that release free flames to avoid the occurrence of fires, explosions or injuries.
- ▶ Our units should be installed in compliance with the spaces shown in the installation manual, to ensure accessibility from both sides and allow repairs or maintenance operations to be carried out. The unit's components should be accessible and easy to disassemble without endangering people and objects.

For this reason, when provisions of the installation manual are not complied with, the cost required to access and repair the units (in SAFETY CONDITIONS, as set out in prevailing regulations) with harnesses, ladders, scaffolding or any other elevation system will NOT be considered part of the warranty and will be charged to the end customer.

## Power supply line, fuse or circuit breaker

- ▶ Always make sure that the power supply is compliant with current safety standards. Always install the product in compliance with current local safety standards.
- ▶ Always verify that a suitable grounding connection is available.
- ▶ Verify that the voltage and frequency of the power supply comply with the specifications and that the installed power is sufficient to ensure the operation of any other domestic appliance connected to the same electric lines.
- ▶ Always verify that the cut-off and protection switches are suitably dimensioned.
- ▶ Verify that the product is connected to the power supply in accordance with the instructions provided in the wiring diagram included in the manual.
- ▶ Always verify that electric connections (cable entry, section of leads, protections...) are compliant with the electric specifications and with the instructions provided in the wiring scheme. Always verify that all connections comply with the standards applicable to the installation of products.
- ▶ Devices disconnected from the power supply should be completely disconnected in the condition of overvoltage category.















- Make sure that you earth the cables.
  - Do not connect the earth wire to the gas pipe, water pipe, lighting rod or telephone wire. If earthing is not complete, electric shock or fire may occur.
- Install the circuit breaker.
  - If the circuit breaker is not installed, electric shock or fire may occur.
- Make sure that the condensed water dripping from the drain hose runs out properly and safely.
- Install the power cable and communication cable of the indoor and outdoor unit at least 1m away from the electric appliance.
- Install the indoor unit away from lighting apparatus using the ballast.
  - If you use the wireless remote controller, reception error may occur due to the ballast of the lighting apparatus.
- Do not install the product in following places.
  - Place where there is mineral oil or arsenic acid. Resin parts flame and the accessories may drop or water may leak. The capacity of the heat exchanger may reduce or the product may be out of order.
  - The place where corrosive gas such as sulfurous acid gas generates from the vent pipe or air outlet.
- The copper pipe or connection pipe may corrode and refrigerant may leak.
  - The place where there is a machine that generates electromagnetic waves. The product may not operate normally due to control system.
  - The place where there is a danger of existing combustible gas, carbon fiber or flammable dust.
- The place where thinner or gasoline is handled. Gas may leak and it may cause fire.

# Selecting the installation location

## Accessories

- ▶ The following accessories are supplied with the indoor unit.  
The type and quantity may differ depending on the specifications.

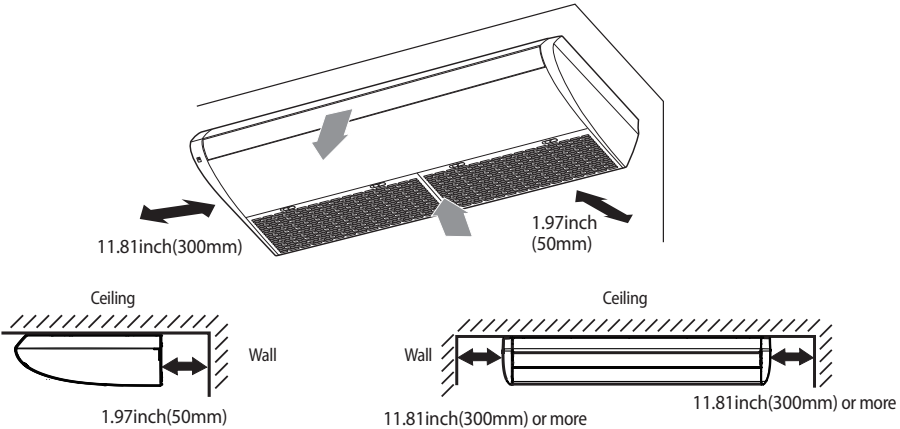
Pattern sheet 	Insulation cover pipe A 	Insulation cover pipe B 	Insulation drain 	Flexible hose clamp 
Flexible hose 	Cable-tie 	User manual 	Install manual 	Reducer 
Insulation 	Rubber 			

## Indoor Unit

- ▶ Select a convenient location that permits the air to reach every corner of the area to be cooled.
- ▶ Pre-plan for easy and short routing of the refrigerant tubing and wiring to the outdoor unit.
- ▶ There should be no flammable gas, alkaline, substances present in the air.
- ▶ Avoid location where obstacles preventing good air circulation are present.
- ▶ Noise prevention should be considered in determining the unit's location.
- ▶ The structure, where the unit is to be installed should be strong enough to support the weight of the unit.
- ▶ Rigid wall without vibration.
- ▶ Where it is not exposed to direct sunshine.
- ▶ Where the air filter can be removed and cleaned easily.

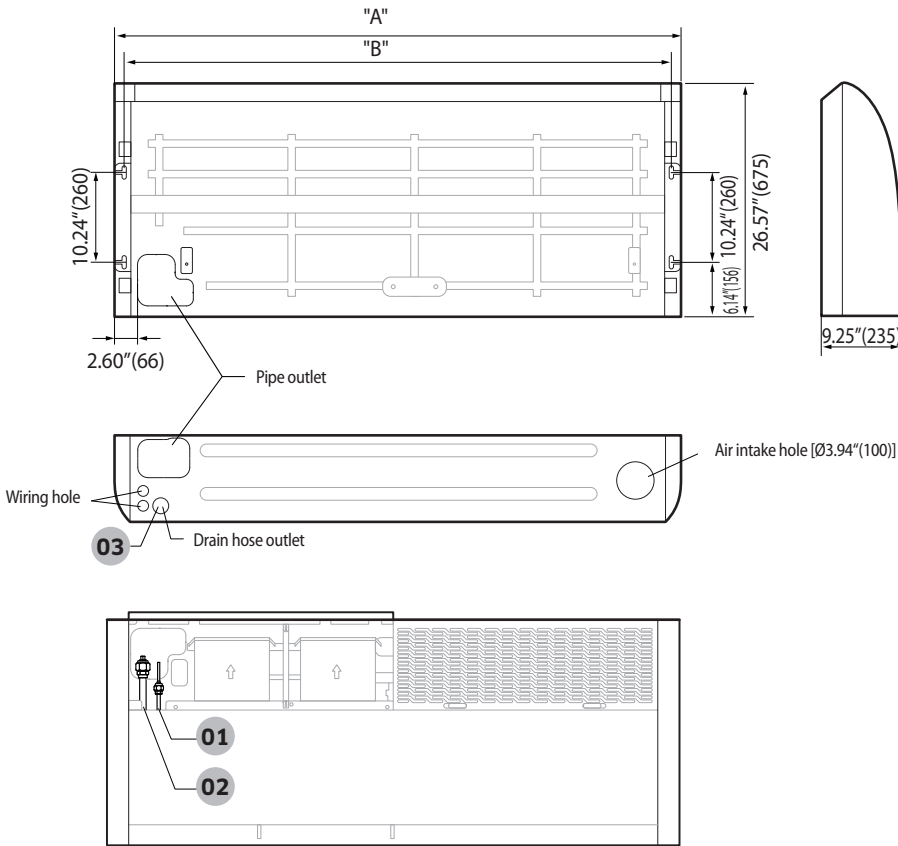
## Space Requirements for Indoor Unit

### Ceiling installation



# Dimension of the indoor unit

Unit:Inch(mm)



Model	Dimension	
	"A"	"B"
VBCC036S4-4P	53.15"(1350)	51.10"(1298)
VBCC048S4-4P	64.96"(1650)	62.91"(1598)

No.	Name	Description
1	Liquid pipe connection	ø9.52 (3/8")
2	Gas pipe connection	ø15.88 (5/8")
3	Drain pipe connection	3/4"(ODØ1.05"(26.67))

# Ceiling installation

***It is recommended to install the Y-joint before installing the indoor unit.***

## 1 Select pipe directions.

When the directions are selected, drill 3-1/8"-[3.94inch(100mm), for pipe and cables] and 1-3/4"-[1.54inch(40mm), for drain hose] diameter holes on the wall so that it slants slightly downwards toward the outdoor for smooth water flow.



NOTE

Use the template to select pipe directions.

## 2 Drill holes for anchor bolts according to the distance and mount them.



NOTE

Use the template.

## 3 Install the unit onto the ceiling. Be sure to arrange the drain hose so that it is leveled lower than the drain hose connecting port of the indoor unit.

## 4 Install the suspension bolts depending on the ceiling type.



CAUTION

- Ensure that the ceiling is strong enough to support the weight of the indoor unit. Before hanging the unit, test the strength of each attached suspension bolt.
- If the length of suspension bolt is more than 4.92ft(1.5m), it is required to prevent vibration.
- If this is not possible, create an opening on the false ceiling in order to be able to use it to perform the required operations on the indoor unit.

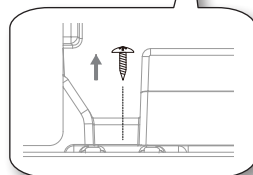
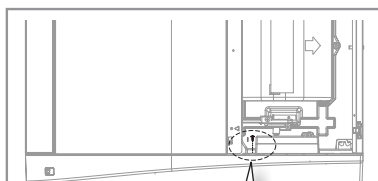
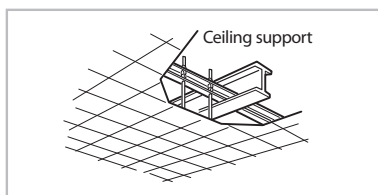
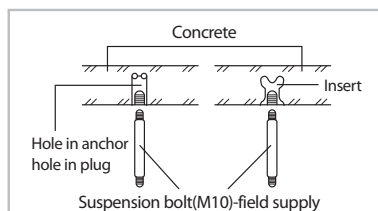
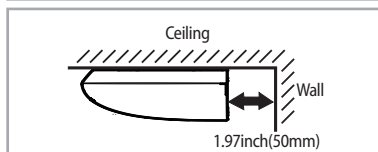
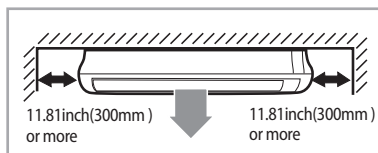
## 5 Screw eight nuts to the suspension bolts making space for hanging the indoor unit.



NOTE

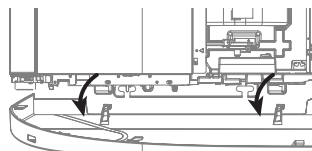
- You must install all the suspension rods.

## 6 When Hanging the Set, firstly unscrew the screws from the both of sides, and then disassemble the Case-sides, or else the case-side will be damaged by disassembling it directly.



Unscrew two screws from the both of sides.

- 7 Reassemble the Case-sides, tightening the screws after hanging the set.



Remove the Case-sides from the both of sides.

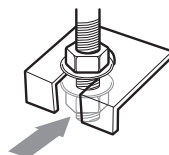
- 8 Hang the indoor unit to the suspension bolts between two nuts.



- Piping must be laid and connected inside the ceiling when suspending the unit. If the ceiling is already constructed, lay the piping into position for connection to the unit before placing the unit inside the ceiling.



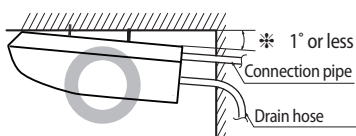
- 9 Screw the nuts to suspend the unit.



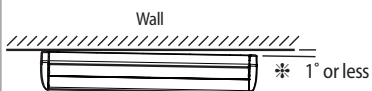
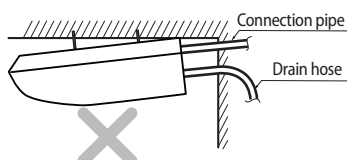
- 10 Adjust level of the unit by using measurement plate for all 4 sides.



- For proper drainage of condensate, give a 1° or less slant to the side of the unit which will be connected with the drain hose as shown in the figure. [The gap between the lower end of the indoor unit and the ceiling should be 0.47 inch(12 mm) or less.]



- The gap between the lower end of the indoor unit and the ceiling should be 0.47inch(12 mm) or less.



- VBCC036S4-4P: The gap between the lower end of the indoor unit and the ceiling should be 1° [0.91 inch(23 mm)] or less.
- VBCC048S4-4P: The gap between the lower end of the indoor unit and the ceiling should be 1° [1.10 inch(28 mm)] or less.

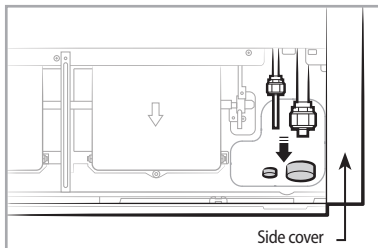
# Purging the unit

**On delivery, the indoor unit is loaded with inert Nitrogen gas. All this gas must therefore be purged before connecting the assembly piping. To purge the inert gas, proceed as follows.**

- 1 Unscrew the caps at the end of each pipe.  
**Result:** All inert gas escapes from the indoor unit.  
 Loosen but do not remove completely the flare nuts with plastic caps.  
 - You should hear gas escaping.



- To prevent dirt or foreign objects from getting into the pipes during installation, do NOT remove the caps completely until you are ready to connect the piping.



※ The designs and shape are subject to change according to the model.

## Connecting the refrigerant pipe

**There are two refrigerant pipes of differing diameters:**

- ▶ **A smaller one for the liquid refrigerant**
- ▶ **A larger one for the gas refrigerant**
- ▶ **The inside of copper pipe must be clean & has no dust.**

- 1 Before connecting the refrigerant pipe, remove the side covers.
- 2 Remove the pinch pipe on the pipes and connect the assembly pipes to each pipe, tightening the nuts, first manually and then with a torque wrench, a spanner applying the following torque.

Outer Diameter (D)		Torque	
mm	inch	N·m	lbf·ft
ø 6.35	1/4	18	13.3
ø 9.52	3/8	42	31.0
ø 12.7	1/2	55	40.6
ø 15.88	5/8	65	47.9
ø 19.05	3/4	100	73.8

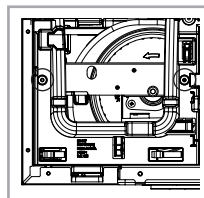
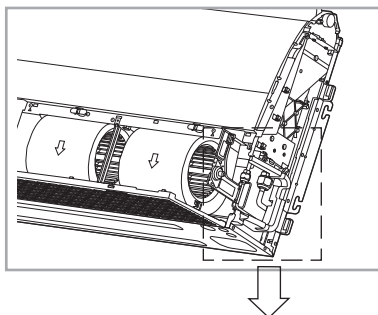
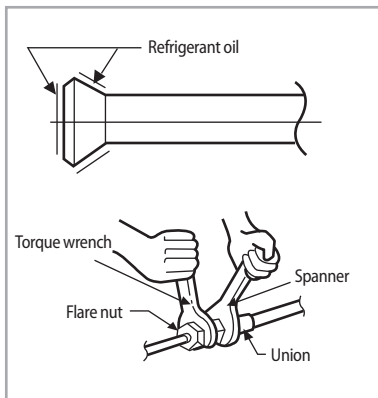


Must apply refrigerant oil on the flaring area to prevent a leak.

- 3 Be sure that there must be no crack or kink on the bended area.

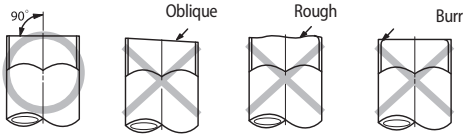
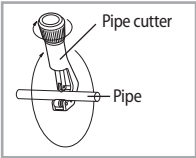


If necessary, the right side hanging bracket can be removed to aid installation, by removing two screws. Remember to refit the bracket.

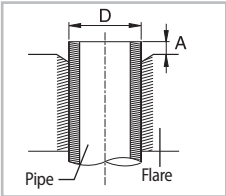


# Cutting/Flaring the pipes

- 1. Make sure that you have the required tools available. (pipe cutter, reamer, flaring tool and pipe holder)
- 2. If you wish to shorten the pipes, cut it with a pipe cutter, taking care to ensure that the cut edge remains at a 90° angle with the side of the pipe. Refer to the illustrations below for examples of edges cut correctly and incorrectly.

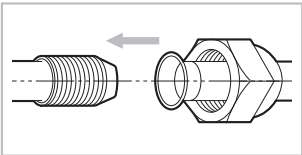


- 3. To prevent any gas from leaking out, remove all burrs at the cut edge of the pipe, using a reamer.
- 4. Slide a flare nut on to the pipe and modify the flare.



Outer Diameter (D)		Depth (A)	
mm	inch	mm	inch
ø 6.35	1/4	1.3	0.05
ø 9.52	3/8	1.8	0.07
ø 12.70	1/2	2.0	0.08
ø 15.88	5/8	2.2	0.09
ø 19.05	3/4	2.2	0.09

- 5. Check that the flaring is correct, referring to the illustrations below for examples of incorrect flaring.



- 6. Align the pipes and tighten the flare nuts first manually and then with a torque wrench, applying the following torque.

Valve	Flare nut		Valve cap		Pressure port cap		Valve needle		Pressure port	
	Wrench(mm)	N·m	Wrench(mm)	N·m	Wrench(mm)	N·m	Wrench(mm)	N·m	Wrench(mm)	N·m
1/4"	17	18	23	20	18	16~18	Allen(hex.) 5	9	-	0.34
3/8"	22	42	23	20	18	16~18	Allen(hex.) 5	9	-	0.34
1/2"	26	55	29	40	18	16~18	Allen(hex.) 5	13	-	0.34
5/8"	29	65	29	40	18	16~18	Allen(hex.) 5	13	-	0.34
3/4"	36	100	38	40	18	16~18	Allen(hex.) 5	13	-	0.34



- If the pipes require brazing, ensure that OFN (Oxygen Free Nitrogen) is flowing through the system. If it is not flowing, Comp or valve can be damaged.
- Nitrogen blowing pressure range is 0.02 ~ 0.05MPa.

# Performing leak test & insulation

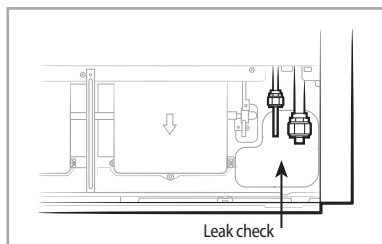
## Leak test

### **LEAK TEST WITH NITROGEN (before opening valves)**

*In order to detect basic refrigerant leaks, before recreating the vacuum and recirculating the R-410A, it's responsible of installer to pressurize the whole system with nitrogen (using a cylinder with pressure reducer) at a pressure above 40 bar (gauge).*

### **LEAK TEST WITH R-410A (after opening valves)**

*Before opening valves, discharge all the nitrogen into the system and create vacuum. After opening valves check leaks using a leak detector for refrigerant R-410A.*



✱ The designs and shape are subject to change according to the model.

## Insulation

**Once you have checked that there are no leaks in the system, you can insulate the piping and hose.**

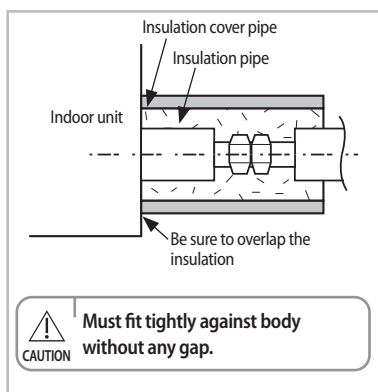
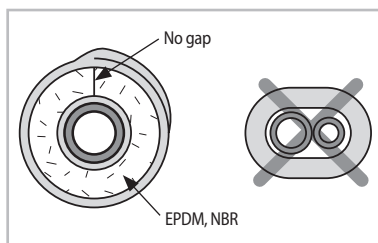
- 1 To avoid condensation problems, place Acrylonitrile Butadien Rubber separately around each refrigerant pipe.



NOTE

Always make the seam of pipes face upwards.

- 2 Wind insulating tape around the pipes and drain hose avoiding to compress the insulation too much.
- 3 Finish wrapping insulating tape around the rest of the pipes leading to the outdoor unit.
- 4 The pipes and electrical cables connecting the indoor unit with the outdoor unit must be fixed to the wall with suitable ducts.



CAUTION

**Must fit tightly against body without any gap.**



CAUTION

All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.

5 Select the insulation of the refrigerant pipe.

- ▶ Insulate the gas side and liquid side pipe referring to the thickness according to the pipe size.
- ▶ Indoor temperature of 30°C(86°F) and humidity of 85 % is the standard condition.  
If installing in a high humidity condition, use one grade thicker insulator by referring to the table below.  
If installing in an unfavorable conditions, use thicker one.
- ▶ Insulator's heat-resistance temperature should be more than 120 °C(248 °F).

Pipe	Pipe size		Insulation Type (Heating/Cooling)				Remarks
			General [30°C(86°F), 85%]		High humidity [30°C(86°F), over 85%]		
			EPDM, NBR				
	mm	inch	mm	inch	mm	inch	
Liquid pipe	6.35 ~ 9.52	1/4~3/8	9	3/8	9	3/8	Heating resisting temperature over 120°C(248°F)
	12.7 ~ 19.05	1/2~3/4	13	1/2	13	1/2	
Gas pipe	6.35	1/4	13	1/2	19	3/4	
	9.52	3/8	19	3/4	25	1	
	12.7	1/2	19	3/4	25	1	
	15.88	5/8	19	3/4	25	1	
	19.05	3/4	19	3/4	25	1	

- ▶ When installing insulation in places and conditions below, use the same insulation that is used for high humidity conditions.

<Geological condition>

- High humidity places such as shoreline, hot spring, near lake or river, and ridge (when the part of the building is covered by earth and sand.)

<Operation purpose condition>

- Restaurant ceiling, sauna, swimming pool etc.

<Building construction condition>

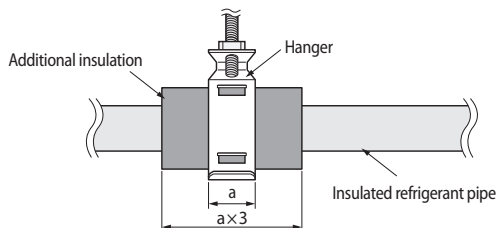
- The ceiling frequently exposed to moisture and cooling is not covered.

e.g. The pipe installed at a corridor of a dormitory and studio or near an exit that opens and closes frequently.

- The place where the pipe is installed is highly humid due to the lack of ventilation system.



- Install the insulation not to get wider and use the adhesives on the connection part of it to prevent moisture from entering.
- Wind the refrigerant pipe with insulation tape if it is exposed to outside sunlight.
- Install the refrigerant pipe respecting that the insulation does not get thinner on the bent part or hanger of pipe.
- Add the additional insulation if the insulation plate gets thinner.

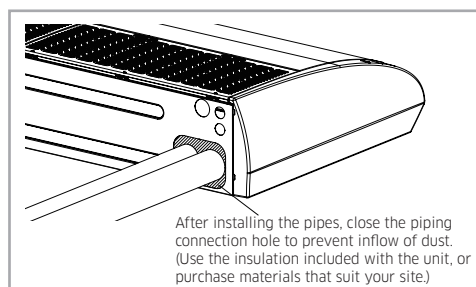
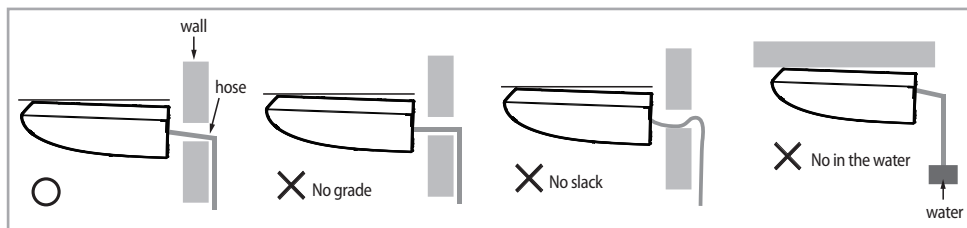
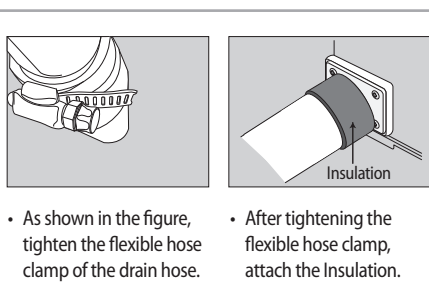
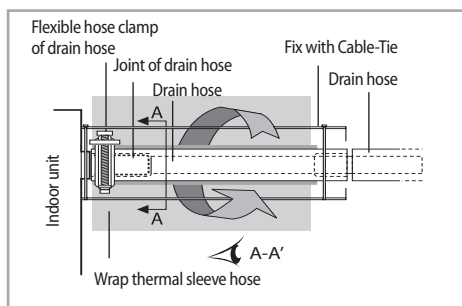


# Drain hose installation

**Care must be taken when installing the drain hose from the indoor unit to ensure that any condensate water is correctly drained outside.**

**The drain hose can be installed to the right of the base pan.**

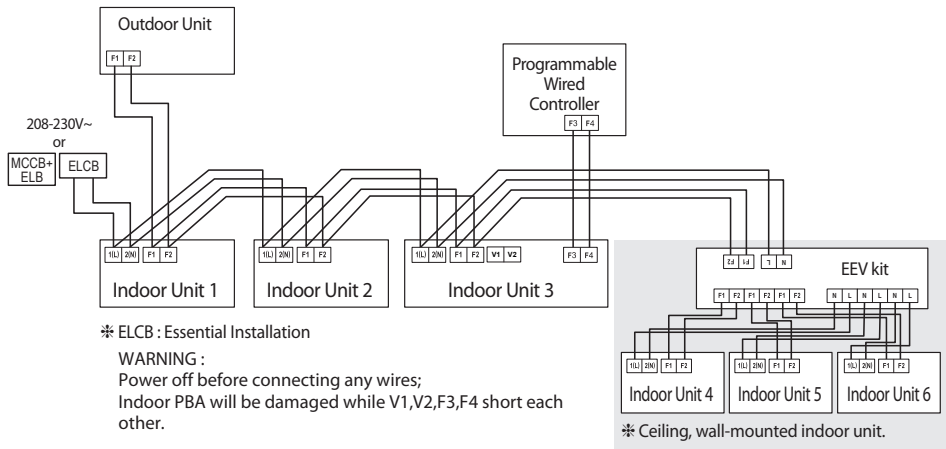
- 1 Installing the drain hose should be the shorter, the better.
  - ▶ In order to discharge condensate water, a downward gradient should be maintained.
  - ▶ Fix the drain hose with Cable-Tie, so that it will not separate from the machine.
- 2 Insulate and fix the drain hose according to the figure.
  - ▶ Insert the drain hose to bottom of the outfall of water basin.
  - ▶ Lock flexible hose clamp of the drain hose according to the figure.
  - ▶ Wind and wrap flexible hose clamp and drain hose fully with thermal insulation sponge; fix both ends of external layer with ribbon for thermal insulation.
  - ▶ After being installed, drain hose must be insulated fully by heat insulating material. (To be provided at site.)



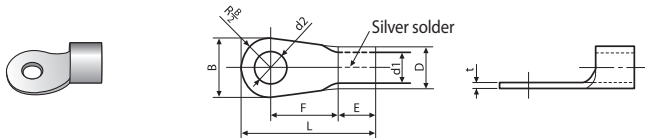
# Wiring work

## Power and communication cable connection

- 1 Before wiring work, you must turn off all power source.
- 2 Indoor unit power should be supplied through the breaker( ELCB or MCCB+ELB ) separated by the outdoor power.  
ELCB:Earth Leakage Circuit Breaker  
MCCB:Molded Case Circuit Breaker  
ELB:Earth Leakage Breaker
- 3 The power cable should be used only copper wires.
- 4 Connect the power cable{1(L), 2(N)} among the units within maximum length and communication cable(F1, F2) each.
- 5 Connect F3, F4(for communication) when installing the programmable wired controller.



## Selecting compressed ring terminal



Normal dimensions for cable (inch <sup>2</sup> )	Normal dimensions for screw (inch)	B		D		d1		E	F	L	d2		t
		Standard dimension (inch)	Allowance (inch)	Standard dimension (inch)	Allowance (inch)	Standard dimension (inch)	Allowance (inch)				Standard dimension (inch)	Allowance (inch)	
0.0023	0.16	0.26	±0.0079	0.13	+0.012 -0.0079	0.067	±0.0079	0.16	0.24	0.63	0.17	+0.0079 0	0.028
	0.16	0.31											
0.0039	0.16	0.26	±0.0079	0.17	+0.012 -0.0079	0.091	±0.0079	0.24	0.24	0.69	0.17	+0.0079 0	0.031
	0.16	0.33											
0.0062	0.16	0.37	±0.0079	0.22	+0.012 -0.0079	0.134	±0.0079	0.24	0.20	0.79	0.17	+0.0079 0	0.035

# Wiring work

## Specification of electronic wire

Power supply	MCCB	ELB or ELCB	Power cable	Earth cable	Communication cable
Max : 253V Min : 187V	X A	X A, 30mA 0.1 sec	0.0039inch <sup>2</sup> (2.5mm <sup>2</sup> )	0.0039inch <sup>2</sup> (2.5mm <sup>2</sup> )	0.0012~0.0023inch <sup>2</sup> (0.75~1.5mm <sup>2</sup> )

- ◆ Decide the capacity of ELCB(or MCCB+ELB) by below formula.
- ◆ Power supply cords of parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cord.  
(Code designation IEC:60245 IEC 57 / CENELEC:H05RN-F or IEC:60245 IEC 66 / H07RN-F)

The capacity of ELCB(or MCCB+ELB)  $X [A] = 1.25 \times 1.1 \times \sum A_i$

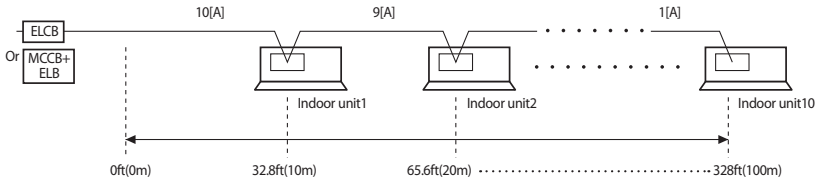
- \* X: The capacity of ELCB(or MCCB+ELB).
- \*  $\sum A_i$ : Sum of Rating currents of each indoor unit.
- \* Refer to each installation manual about the rating current of indoor unit.
- ◆ Decide the power cable specification and maximum length within 10% power drop among indoor units.

$$\sum_{k=1}^n \left( \frac{\text{Coef} \times 35.6 \times L_k \times i_k}{1000 \times A_k} \right) < 10\% \text{ of input voltage [V]}$$

\* coef: 1.55  
\*  $L_k$ : Distance among each indoor unit[m(ft)],  $A_k$ : Power cable specification[mm<sup>2</sup> (inch<sup>2</sup>)]  
\*  $i_k$ : Running current of each unit[A]

### Example of Installation

- Total power cable length L = 328ft(100m) , Running current of each units 1[A]
- Total 10 indoor units were installed

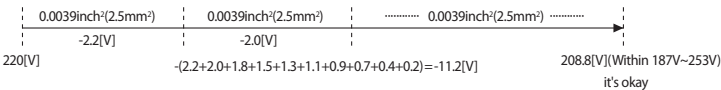


- ◆ Apply following equation.

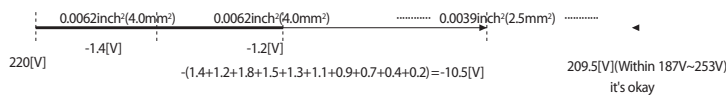
$$\sum_{k=1}^n \left( \frac{\text{Coef} \times 35.6 \times L_k \times i_k}{1000 \times A_k} \right) < 10\% \text{ of input voltage [V]}$$

### \* Calculation

- Installing with 1 sort wire.



- Installing with 2 different sort wire.

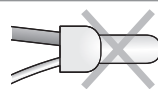


## Rating current

Unit	Model	Rating current
VBCC***S4-4P	*036*	0.94A
	*048*	1.45A



- In case of extending the electric wire, please DO NOT use a round-shaped pressing socket.
- Incomplete wire connections can cause electric shock or a fire.








- Select the power cable in accordance with relevant local and national regulations.
- Wire size must comply with local and national code.
- For the power cable, use the grade of H07RN-F or H05RN-F materials.
- You should connect the power cable into the power cable terminal and fasten it with a clamp.
- The unbalanced power must be maintained within 10% of supply rating among whole indoor units.
- If the power is unbalanced greatly, it may shorten the life of the condenser. If the unbalanced power is exceeded over 10% of supply rating, the indoor unit is protected, stopped and the error mode indicates.
- To protect the product from water and possible shock, you should keep the power cable and the connection cord of the indoor and outdoor units in the iron pipe.
- Connect the power cable to the auxiliary circuit breaker.  
An all pole disconnection from the power supply must be incorporated in the fixed wiring[ $\geq 1/8"$ (3mm)].
- You must keep the cable in a protection tube.
- Keep distances of 2"(50mm) or more between power cable and communication cable.
- Maximum length of power cables are decided within 10% of power drop. If it exceeds, you must consider another power supplying method.
- The circuit breaker(ELCB or MCCB+ELB) should be considered more capacity if many indoor units are connected from one breaker.
- Use round pressure terminal for connections to the power terminal block.
- For wiring, use the designated power cable and connect it firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.
- See the table below for tightening torque for the terminal screws.

Tightening torque		
M3.5	0.8~1.0 N·m	0.59~0.74 lbf·ft
M4	1.2~1.5 N·m	0.89~1.1 lbf·ft

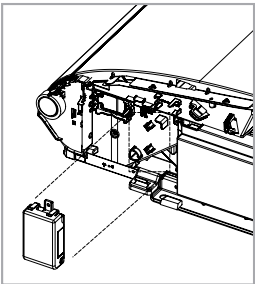
# Interface module Installation (Optional)

## Accessories

Interface module : VSTAT10P-1

External Control	PCB Case	Haness Wire(2P)	Haness Wire (4P)	Screw
				

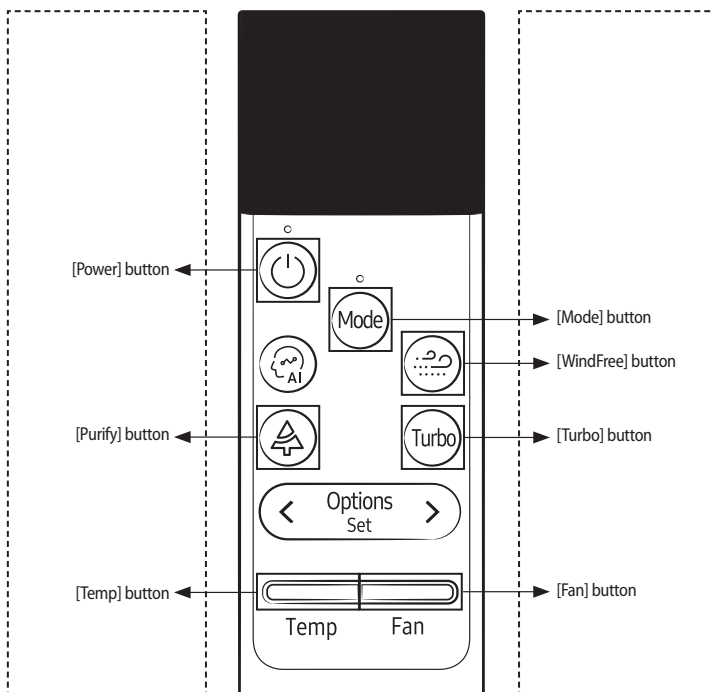
1. Fix the case at with bolts on the side of the control box in the indoor unit.(See the picture)
2. Attach the Interface module PCB to the case in the control box of the indoor unit, then connect the power and the communication cable between the Interface module and the indoor unit;
3. If you install a Interface module to an indoor unit, every outdoor unit which is connected to an indoor unit can be controlled simultaneously.
4. Each indoor unit connected to the same centralized controller has its own Interface module.



# Setting an indoor unit address and installation option

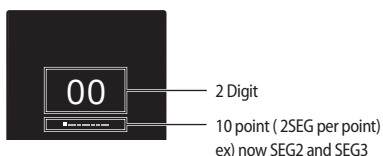
- Set the indoor unit address and installation option with wireless remote control option. Set the each option separately since you cannot set the ADDRESS setting and indoor unit installation setting option at the same time. You need to set twice when setting indoor unit address and installation option.

## The procedure of option setting



- The wireless remote controller display and buttons may vary depending on the model.

1. Enter the mode for setting the options.
  - 1) Reset remote control: button Down + button Down + Press for 10 seconds
  - 2) You can see the "SW Initialization" message and enter the following in 5 seconds.
  - 3) Press button and button for 5 seconds.
  - 4) Make sure that you are entered to the mode for setting options.



# Setting an indoor unit address and installation option

## 2. Set the option values.































- The total number of available options are 24 : SEG1 to SEG24
- Because SEG1, SEG7, SEG13 and SEG19 are the page options used by the previous remote control models, the modes to set values for these options are skipped automatically.
- Set a 2-digit value for each option pair in the following order.
- You can see 20 SEG ( except SEG1, SEG7, SEG13, SEG19) SEG2 → ... → SEG6 → SEG8 → ..... → SEG12 → SEG14 → .... → SEG18 → SEG20 → ... → SEG24

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6	SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
0	X	X	X	X	X	1	X	X	X	X	X
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18	SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
2	X	X	X	X	X	3	X	X	X	X	X



































- You can set the next SEG by pressing the button.
- You can change the digit value through the following operation.  
Left value: up or down, range : 0 ~ F  
Right value: up or down, range : 0 ~ F



































Take the steps presented in the following table:

Steps	Remote control display
<p>1. Set the SEG2 and SEG3 values:</p> <p>1) Set the SEG2 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG3 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:  →  → ... →  → </p>	<div> SEG2</div> <div> SEG3</div>
<p>2. Press the  button to move to the next page.</p>	<div></div>
<p>3. Set the SEG4 and SEG5 values:</p> <p>1) Set the SEG4 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG5 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:  →  → ... →  → </p>	<div> SEG4</div> <div> SEG5</div>

Steps	Remote control display
<p>4. Press the  button to move to the next page.</p>	
<p>5. Set the SEG6 and SEG8 values:</p> <p>1) Set the SEG6 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG8 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ... →  → </p>	 <p>SEG6</p>  <p>SEG8</p>
<p>6. Press the  button to move to the next page.</p>	
<p>7. Set the SEG9 and SEG10 values:</p> <p>1) Set the SEG9 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG10 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ... →  → </p>	 <p>SEG9</p>  <p>SEG10</p>
<p>8. Press the  button to move to the next page.</p>	
<p>9. Set the SEG11 and SEG12 values:</p> <p>1) Set the SEG11 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p>	 <p>SEG11</p>

# Setting an indoor unit address and installation option

Steps	Remote control display
<p>2) Set the SEG12 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ... →  → </p>	 <p>SEG12</p>
10. Press the  button to move to the next page.	
<p>11. Set the SEG14 and SEG15 values:</p> <p>1) Set the SEG14 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG15 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ... →  → </p>	 <p>SEG14</p>  <p>SEG15</p>
12. Press the  button to move to the next page.	
<p>13. Set the SEG16 and SEG17 values:</p> <p>1) Set the SEG16 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG17 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ... →  → </p>	 <p>SEG16</p>  <p>SEG17</p>
14. Press the  button to move to the next page.	

Steps	Remote control display
<p>15. Set the SEG18 and SEG20 values:</p> <p>1) Set the SEG18 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG20 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ...  → </p>	 <p>SEG18</p>  <p>SEG20</p>
<p>16. Press the  button to move to the next page.</p>	
<p>17. Set the SEG21 and SEG22 values:</p> <p>1) Set the SEG21 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG22 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ...  → </p>	 <p>SEG21</p>  <p>SEG22</p>
<p>18. Press the  button to move to the next page.</p>	
<p>19. Set the SEG23 and SEG24 values:</p> <p>1) Set the SEG23 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>2) Set the SEG24 value by pressing the  button repeatedly until the value you want to set appears on the remote control display.</p> <p>When you press the  or  button, values appear in the following order:   →  → ...  → </p>	 <p>SEG23</p>  <p>SEG24</p>

# Setting an indoor unit address and installation option

3. Check whether the option values you have set are correct by pressing the (Mode) button repeatedly.



EX) VBCC\*\*\*S4-4P

020010-100000-200000-300000

4. Save the option values into the indoor unit:

Point the remote control to the remote control sensor on the indoor unit and then press the (Power) button on the remote control twice.

Make sure that this command is received by the indoor unit. When it is successfully received, you can hear a short sound from the indoor unit. If the command is not received, press the (Power) button again.

5. Check whether the mini-split operates following the option values you have set:

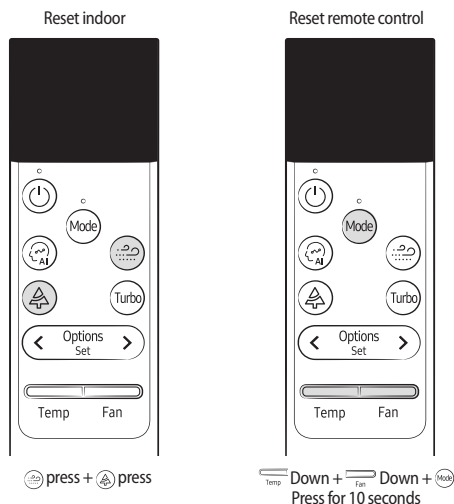
- 1) Reset the indoor or outdoor unit.

- Indoor Unit : Press (Power) button + (Fan) button for 5 seconds

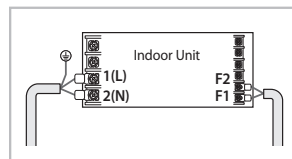
- Outdoor Unit : Press the K3 button

- 2) Reset remote control: (Temp) button Down + (Fan) button Down + (Mode) Press for 10 seconds

You can see the "SW Initialization" message.



## Setting an indoor unit address (MAIN/RMC)



1. Check whether power is supplied or not.  
- When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.
2. The panel(display) should be connected to an indoor unit to receive option.
3. Before installing the indoor unit, assign an address to the indoor unit according to the air conditioning system plan.
4. Assign an indoor unit address by wireless remote controller.  
- The initial setting status of indoor unit ADDRESS(MAIN/RMC) is "0A0000-100000-200000-300000".

### Option No. : 0AXXXX-1XXXXX-2XXXXX-3XXXXX

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		Mode		Setting Main address		100-digit of indoor unit address		10-digit of indoor unit		The unit digit of an indoor unit	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		A		0	No Main address	0~9	100-digit	0~9	10-digit	0~9	A unit digit
					1	Main address setting mode						
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12	
Explanation	PAGE		—		Setting RMC address		—		Group channel(*16)		Group address	
Indication and Details	Indication	Details			Indication	Details			Indication	Details	Indication	Details
	1				0	No RMC address			RMC1	0~F	RMC2	0~F
					1	RMC address setting mode						

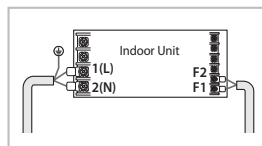


CAUTION

- When "A"~"F" is entered to SEG5~6, the indoor unit MAIN ADDRESS is not changed.
- If you set the SEG 3 as 0, the indoor unit will maintain the previous MAIN ADDRESS even if you input the option value of SEG5~6.
- If you set the SEG 9 as 0, the indoor unit will maintain previous RMC ADDRESS even if you input the option value of SEG11~12.
- You cannot set SEG11 and SEG12 as F value at the same time.

# Setting an indoor unit address and installation option

## Setting an indoor unit installation option (suitable for the condition of each installation location)



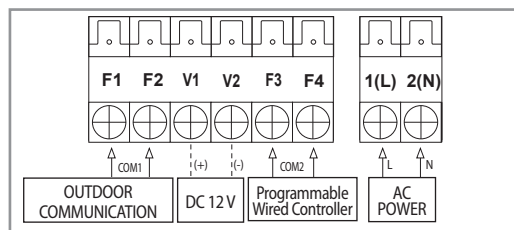
1. Check whether power is supplied or not.  
- When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.
2. The panel(display) should be connected to an indoor unit to receive option.
3. Set the installation option according to the installation condition of an air conditioner.  
- The default setting of an indoor unit installation option is "020010-100000- 200000-300000".  
- Individual control of a remote controller(SEG20) is the function that controls an indoor unit individually when there is more than one indoor unit.
4. Set the indoor unit option by wireless remote control.

## 02 series installation option

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	2	--	External room temperature sensor / Minimizing fan operation when thermostat is off	Central control	FAN RPM compensation
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	Drain pump	Hot water heater	--	EEV Step when heating stops	--
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	External control	External control output / External heater On or Off signal	S-Plasma ion	Buzzer	Number of hours using filter
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	Individual control of a remote controller	Heating setting compensation / Removing condensed water in heating mode	EEV Step of stopped unit during oil return/ defrost mode	Motion detect sensor	--

- ◆ 1WAY/2WAY/4WAY MODEL : Drain pump(SEG8) will be set to 'USE + 3minute delay' even if the drain pump is set to 0.
- ◆ 1 WAY/2WAY/4WAY, DUCT MODEL : Number of hours using filter(SEG18) will be set to '1000hour' even if the SEG18 is set to except for 2 or 6.
- ◆ When setting the option other than above SEG values, the option will be set as "0".
- ◆ SEG5 central control option is basically set as 1 (Use), so you don't need to set the central control option additionally.  
However, if the central control is not connected but it doesn't indicate an error message, you need to set the central control option as 0 (Disuse) to exclude the indoor unit from the central control.

- ◆ The output of hot water heater in SEG9 is generated from the hot coil part of the terminal board in duct models.



\* The output of hot coil terminal is AC 220 V / 230 V  
(The same as Indoor Unit's input Power)

- ◆ The external output of SEG15 is generated by VSTAT10P-1 connection. (Refer to the manual of VSTAT10P-1.)

## ■ 02 series installation option(Detailed)

### Option No. : 02XXXX-1XXXX-2XXXX-3XXXX

Option	SEG1		SEG2		SEG3		SEG4			SEG5		SEG6	
Explanation	PAGE		MODE		Use of robot cleaning		Use of external room temperature sensor / Minimizing fan operation when thermostat is off			Use of central control		FAN RPM compensation	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details
	0	2	0	Disuse	0	Disuse		Disuse	0				
					1	Use	Disuse	1		Use	2	High ceiling KIT	
			1	2	1	Use	2	Disuse	Use (?)	1	Use	2	High ceiling KIT
							3	Use	Use (?)				
	Option	SEG7		SEG8		SEG9		SEG10			SEG11		SEG12
Explanation	PAGE		Use of drain pump		Use of hot water heater					EEV Step when heating stops			
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details
	1		0	Disuse	0	Disuse				0	Default value		
			1	Use	1	Use (?)				1	Noise decreasing setting		
			2	When an indoor unit stops, drain pump will operate for 3min	2	--							
					3	Use (?)							
	Indication and Details	1		2	When an indoor unit stops, drain pump will operate for 3min	3	Use (?)				1	Noise decreasing setting	

# Setting an indoor unit address and installation option

Option	SEG13		SEG14		SEG15			SEG16		SEG17		SEG18		
Explanation	PAGE		Use of external control		Setting the output of external control / External heater On/Off signal			S-Plasma ion		Buzzer control		Hours of filter usage		
Indication and Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details	Indication	Details	
	2		0	Disuse	0	Thermo on	-	0	Disuse	0	Use buzzer	2	1000 Hour	
			1	ON/OFF control	1	Operation on	-	1	Use	1	Disuse buzzer	6	2000 Hour	
			2	OFF control	2	-	Use <sup>(*)</sup>							
			3	Window ON/OFF control	3	-	Use <sup>(*)</sup>							
Option	SEG19		SEG20		SEG21			SEG22		SEG23		SEG24		
Explanation	PAGE		Individual control of a remote controller		Heating setting compensation / Removing condensated water in heating mode			EEV Step of stopped unit during oil return/ defrost mode		Motion detect sensor		-		
Indication and Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details			
	3		0 or 1	channel 1	0	Default <sup>(*)</sup>	Disuse	0	Default value	1	Oil return or Noise decreasing in defrost mode	0	Disuse	
			1					1	Turn out in 30min. without motion					
			2	channel 2	1	2 °C (3.6 °F)	Disuse	2	Turn out in 60min. without motion					
			3	channel 3	2	5 °C (9 °F)	Disuse	3	Turn out in 120min. without motion					
			4	channel 4	3	Default <sup>(*)</sup>	Use <sup>(*)</sup>	4	Turn out in 180min. without motion					
					4	2 °C (3.6 °F)	Use <sup>(*)</sup>	5	Turn out in 30min. without motion or *advanced function					
					5	5 °C (9 °F)	Use <sup>(*)</sup>	6	Turn out in 60min. without motion or *advanced function					
								7	Turn out in 120min. without motion or *advanced function					
							8	Turn out in 180min. without motion or *advanced function						

\* Advanced function: Controlling cooling/heating current or power saving with motion detect.

(\*1) Minimizing fan operation when thermostat is off

- Fan operates for 20 seconds at an interval of 5 minutes in heat mode.

(\*2) 1: Fan is turned on continually when the hot water heater is turned on,

3: Fan is turned off when the hot water heater is turned on with cooling only indoor unit

(\*3) When the following 2 or 3 is used as external heater On/Off signal, the signal for monitoring external contact control will not be output.

2: Fan is turned on continually when the external heater is turned on,

3: Fan is turned off when the external heater is turned on with cooling only indoor unit

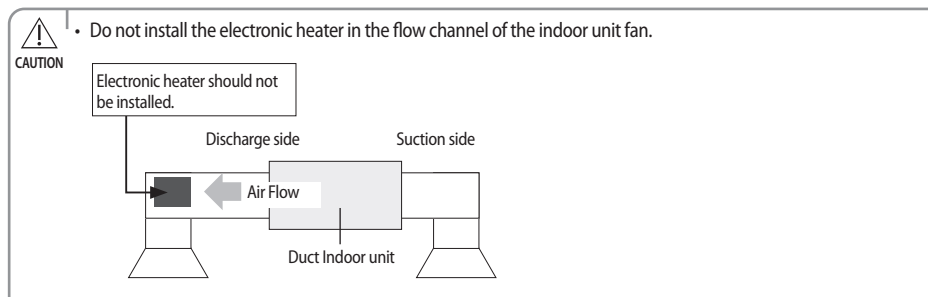
- If Fan is set to off for cooling only indoor unit by setting the SEG9=3 or SEG15=3, you need to use an external sensor or programmable wired controller sensor to detect indoor temperature exactly.

(\*4) Default setting value

- 4Way Cassette, Mini 4Way Cassette: 9 °F(5 °C)

- Other indoor units: 3.6 °F(2 °C)

(\*5) This function can be applied to 4 Way Cassette and Mini 4 Way Cassette only. If the product operates the heating mode immediately after finishing the cooling mode, the condensed water in the drain pan becomes water vapor by the heat of the indoor unit heat exchanger. Since the water vapor might be condensed on the indoor unit, which may fall into a living space, use this function to get rid of the water vapor out of the indoor unit by operating the fan (for maximum 20 minutes) even when the indoor unit is turned off after cooling mode is turned to heating mode.



## ■ 05 series installation option

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	5	Use of Auto Change Over for HR only in Auto mode	(When setting SEG3) Standard heating temp. Offset	(When setting SEG3) Standard cooling temp. Offset	(When setting SEG3) Standard for mode change Heating → Cooling
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	(When setting SEG3) Standard for mode change Cooling → Heating	(When setting SEG3) Time required for mode change	Compensation option for Long pipe or height difference between indoor units	-	-
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	-	-	-	-	Control variables when using hot water / external heater
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	-	-	-	-	-

# Setting an indoor unit address and installation option

## ■ 05 series installation option(Detailed)

Option No. : 05XXXX-1XXXXX-2XXXXX-3XXXXX

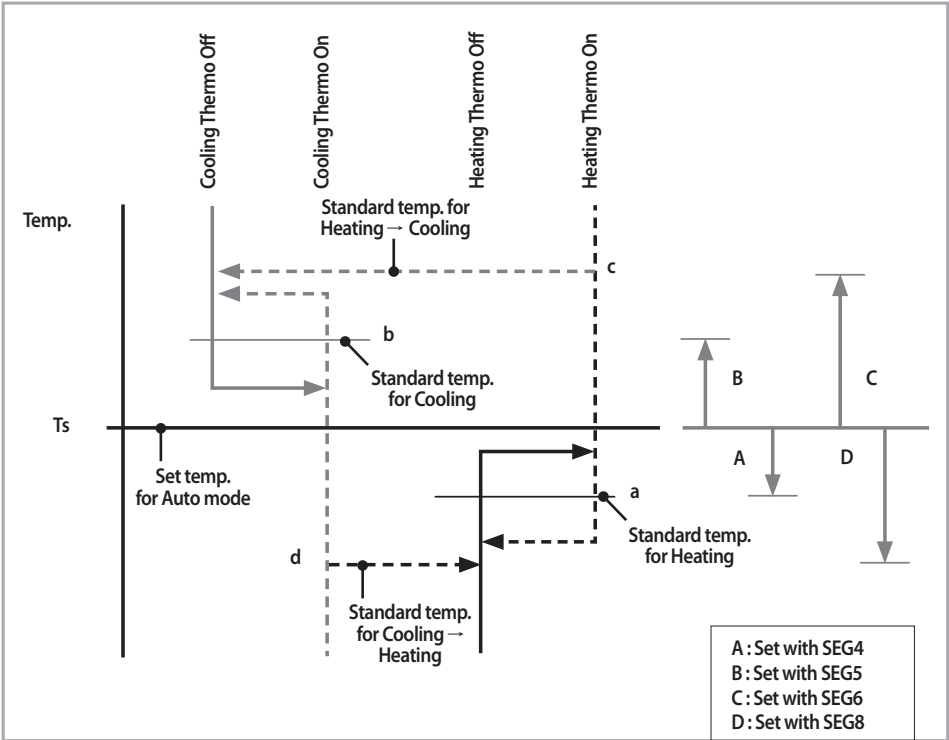
Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		MODE		Use of Auto Change Over for HR only in Auto mode		(When setting SEG3) Standard heating temp. Offset		(When setting SEG3) Standard cooling temp. Offset		(When setting SEG3) Standard for mode change Heating → Cooling	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		5		0	Follow product option	0	0°F(0°C)	0	0°F(0°C)	0	1.8°F(1°C)
					1	Use Auto Change Over for HR only	1	0.9°F(0.5°C)	1	0.9°F(0.5°C)	1	2.7°F(1.5°C)
							2	1.8°F(1°C)	2	1.8°F(1°C)	2	3.6°F(2°C)
							3	2.7°F(1.5°C)	3	2.7°F(1.5°C)	3	4.5°F(2.5°C)
							4	3.6°F(2°C)	4	3.6°F(2°C)	4	5.4°F(3°C)
							5	4.5°F(2.5°C)	5	4.5°F(2.5°C)	5	6.3°F(3.5°C)
							6	5.4°F(3°C)	6	5.4°F(3°C)	6	7.2°F(4°C)
	7	6.3°F(3.5°C)	7	6.3°F(3.5°C)	7	8.1°F(4.5°C)						
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12	
Explanation	PAGE		(When setting SEG3) Standard for mode changing Cooling → Heating mode		(When setting SEG3) Time required for mode change		Compensation option for Long pipe or height difference between indoor units					
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details				
	1		0	1.8°F(1°C)	0	5 min.	0	Use default value	1	1) Height difference <sup>1)</sup> is more than 30m or 2) Distance <sup>2)</sup> is longer than 110m		
			1	2.7°F(1.5°C)	1	7 min.						
			2	3.6°F(2°C)	2	9 min.						
			3	4.5°F(2.5°C)	3	11 min.	2	1) Height difference <sup>1)</sup> is 15~30m or 2) Distance <sup>2)</sup> is 50~110m				
			4	5.4°F(3°C)	4	13 min.						
			5	6.3°F(3.5°C)	5	15 min.						
			6	7.2°F(4°C)	6	20 min.						
	7	8.1°F(4.5°C)	7	30 min.								



# Setting an indoor unit address and installation option

## SEG 3, 4, 5, 6, 8, 9 additional information

When the SEG 3 is set as "1" and follow Auto Change Over for HR only operation, it will operate as follows.



Cooling/Heating mode can be changed when Thermo Off status is maintained during the time with SEG9.

## Changing a particular option

**You can change each digit of set option.**

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Explanation	PAGE		MODE		The option mode you want to change		The tens' digit of an option SEG you will change		The unit digit of an option SEG you will change		Changed value	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		D		Option mode	1~6	Tens' digit of SEG	0~9	Unit digit of SEG	0~9	The changed value	0~F



NOTE

• When changing a digit of an indoor unit address setting option, set the SEG3 as 'A'.

• When changing a digit of indoor unit installation option, set the SEG3 as '2'.

*Ex) When setting the 'buzzer control' into disuse status.*

Option	SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
Explanation	PAGE	MODE	The option mode you want to change	The tens' digit of an option SEG you will change	The unit digit of an option SEG you will change	Changed value
Indication	0	D	2	1	7	1



CAUTION

• If you are using heat pump model, mixed operation mode (two or more indoor units operating in different operation mode simultaneously) is not available when the indoor units are connected to same outdoor unit. If you set an indoor unit as the main indoor unit by using the remote control, the outdoor unit automatically operates in the current mode of the main indoor unit.





















# Troubleshooting

## Detection of errors

- ▶ If an error occurs during the operation, one or more LED flickers and the operation is stopped except the LED.
- ▶ If you re-operate the product, it operates normally at first, then detect an error again.

## LED Display on the indoor unit

### LED Display

Abnormal conditions	Indicators				Remarks
	Blue	Green	Orange	Red	
Power reset		×	×	×	0.5[S]=On, 0.5[S]=Off
Operation on		×	×	×	
Operation off	×	×	×	×	
Reservation	×		×	×	
Filter sign	×	×		×	
Defrosting		×	×	×	1[S]=On, 9[S]=Off
Smart install Error	×	×	×		
Communication error between indoor units	×		×	×	
EEPROM error /EEPROM option error		×	×		
Error of temperature sensor in indoor unit (open/short)	×	×	×		
Error of outdoor Unit/Self-Diagnosis	×	×		×	
Error of the indoor unit pipe sensor	×		×		
High pressure blockage error	×	×		×	
Indoor fan error			×	×	
Thermal fuse open error		×		×	
Indoor unit float S/W 2nd detection	×			×	

● On     Flickering    × Off

- ▶ If you turn off the product when the LED is flickering, the LED is also turned off.
- ▶ If you re-operate the product, it operates normally at first, then detects an error again.
- ▶ If the LED displays only one color, it is turned on for a second and turned off for a second.
- ▶ If the LED displays more than two colors, each color is shown for a second alternately.

## Programmable wired controller

- ▶ If an error occurs, (!) is displayed on the programmable wired controller.
- ▶ If you would like to see an error code, press the Test button.

Display	Explanation
E108	Error due to repeated communication address
E121	Error on room temperature sensor of indoor unit (Short or Open)
E122	Error on EVA IN sensor of indoor unit (Short or Open)
E123	Error on EVA OUT sensor of indoor unit (Short or Open)
E153	Error on float switch (2nd detection)
E154	Indoor fan error
E198	Error on thermal fuse of indoor unit (Open)
E201	Communication error between indoor unit and outdoor unit (Pre tracking failure or when actual number of indoor units are different from the indoor unit quantity setting on the outdoor unit) Error due to communication tracking failure after initial power is supplied.
E202	Communication error between indoor unit and outdoor unit (When there is no response from indoor units after tracking is completed)
E203	Communication error between outdoor unit inv - main micom (For PF #4~#6 controller, error will be determined from the time when compressor is turned on)
E221	Error on outdoor temperature sensor (Short or Open)
E231	Error on outdoor COND OUT sensor (Short or Open)
E251	Error on discharge temperature sensor of compressor 1 (Short or Open)
E320	Error on OLP sensor (Short or Open)
E403	Compressor down due to freeze protection control
E404	System stop due to overload protection control
E416	System stop due to discharge temperature
E422	Blockage detected on high pressure pipe
E425	Reverse phase or open phase
E440	Heating operation restricted at outdoor temperature over Theat_high value [default: 30°C(86°F)]
E441	Cooling operation restricted at outdoor temperature below Tcool_low value [default: 0 °C(0 °F)]
E458	Fan speed error
E461	Error due to operation failure of inverter compressor
E462	System stop due to full current control
E463	Over current trip / PFC over current error
E464	IPM Over Current(O.C)
E465	Comp. Over load error
E466	DC-Link voltage under/over error
E467	Error due to abnormal rotation of the compressor or unconnected wire of compressor
E468	Error on current sensor (Short or Open)

# Troubleshooting

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Display	Explanation
E469	Error on DC-Link voltage sensor (Short or Open)
E470	Outdoor unit EEPROM Read/Write error (Option)
E471	Outdoor unit EEPROM Read/Write error (H/W)
E472	AC Line Zero Cross Signal out
E473	Comp Lock error
E474	Error on IPM Heat Sink sensor of inverter 1 (Short or Open)
E475	Error on inverter fan 2
E484	PFC Overload (Over current) Error
E485	Error on input current sensor of inverter 1 (Short or Open)
E500	IPM over heat error on inverter 1
E508	Smart install is not installed
E554	Gas leak detected
E556	Error due to mismatching capacity of indoor and outdoor unit
E557	DPM remote controller option error
E590	Inverter EEPROM CheckSum error
E660	Inverter Boot Code error



