

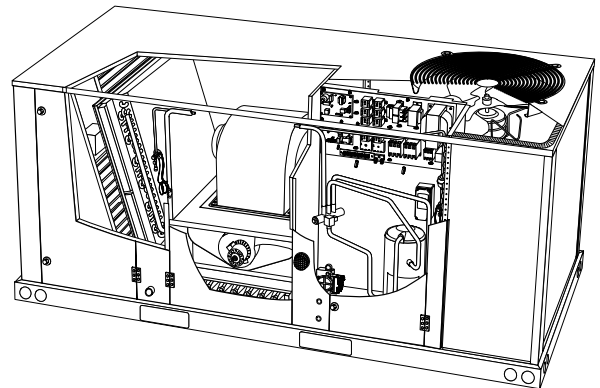
## KDB024 through 060

The KDB packaged dual fuel units are available in standard cooling and heating (024, 036, 048 and 060). Cooling capacities range from 23,600 to 58,000 Btuh and heating capacities range from 24,000 to 59,000 Btuh.

KDB are available in single and two-stage gas heating with capacities ranging from 65,000 to 150,000 Btuh. Gas heat sections are designed with Lennox stainless steel tube heat exchangers. The unit control automatically changes between heat pump and gas heat operation.

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

**⚠ CAUTION**

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

**⚠ CAUTION**

Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

**⚠ WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

**⚠ WARNING**

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

## Table of Contents

|                                     |         |
|-------------------------------------|---------|
| Options .....                       | Page 2  |
| Specifications .....                | Page 6  |
| Spec. Gas Heat / High Altitude ...  | Page 8  |
| Blower Data .....                   | Page 9  |
| Electrical Data .....               | Page 20 |
| I Unit Components .....             | Page 24 |
| II Placement and Installation ..... | Page 36 |
| III Start Up Operation .....        | Page 36 |
| IV Charging .....                   | Page 39 |
| V System Service Checks .....       | Page 43 |
| VI Maintenance .....                | Page 45 |
| VII Accessories .....               | Page 47 |
| VIII Diagrams .....                 | Page 53 |

## OPTIONS / ACCESSORIES

| Item  | Model No.   | Catalog No. | Unit Model No. |                |                |                |
|---|---|-------------|----------------|----------------|----------------|----------------|
|   |   |             | KDB 024        | KDB 036        | KDB 048        | KDB 060        |
| COOLING/HEATING SYSTEM                                |   |             |                |                |                |                |
| Condensate Drain Trap                                 | PVC - C1TRAP20AD2   | 76W26       | X              | X              | X              | X              |
|   | Copper - C1TRAP10AD2  | 76W27       | X              | X              | X              | X              |
| Drain Pan Overflow Switch                             | K1SNSR71AB1   | 74W42       | X              | X              | X              | X              |
| Low Ambient Kit                                       | K1SNSR34*A0   | 15C84       | X              | X              | X              | X              |
| Efficiency  |   | High        | O              | O              | O              | O              |
| Refrigerant Type                                      |   | R-410A      | O              | O              | O              | O              |
| GAS HEATING SYSTEM                                    |   |             |                |                |                |                |
| Bottom Gas Piping Kit                                 | T1GPKT01AN1   | 19W50       | X              | X              | X              | X              |
| Low Temperature Vestibule Heater                      | 208/230V-1 or 3 ph - T1CWKT01AN1Y                                       | 19W53       | X              | X              | X              | X              |
|   | 460V-3ph - T1CWKT01AN1G   | 19W54       |                | X              | X              | X              |
|   | 575V-3ph - T1CWKT01AN1J   | 19W62       |                | X              | X              | X              |
| Combustion Air Intake Extensions                      | T1EXTN10AN1   | 19W51       | X              | X              | X              | X              |
| Gas Heat Input  | Standard One-Stage - 65 kBtuh input                                     | Factory     | O              |                |                |                |
|   | Standard Two-Stage - 53/70 kBtuh input                                  | Factory     |                | <sup>1</sup> O | <sup>1</sup> O | <sup>1</sup> O |
|   | Medium Two Stage - 81/108 kBtuh input                                   | Factory     |                | O              | O              | O              |
|   | High Two-Stage - 113/150 kBtuh input                                    | Factory     |                |                | O              | O              |
| LPG/Propane Conversion Kits                           | For one-stage models - C1PROP10AP3                                      | 14N20       | X              | X              | X              | X              |
|   | For two-stage standard models - C1PROP28A11                             | 21A01       |                | X              | X              | X              |
|   | For two-stage medium and high models - C1PROP20AP3                      | 14N21       |                | X              | X              | X              |
| Vertical Vent Extension                               | C1EXTN20FF1   | 31W62       | X              | X              | X              | X              |
| BLOWER - SUPPLY AIR                                   |   |             |                |                |                |                |
| Motors  | Direct Drive - 0.33 hp (208/230V-1ph)                                   | Factory     | O              |                |                |                |
|   | Direct Drive - 0.50 hp (208/230V-1ph, 208/230V-3ph, 460V-3ph, 575V-3ph) | Factory     |                | O              |                |                |
|   | Direct Drive - 0.75 hp (208/230V-1ph, 208/230V-3ph, 460V-3ph, 575V-3ph) | Factory     |                |                | O              |                |
|   | Direct Drive - 1.0 hp (208/230V-1ph, 208/230V-3ph, 460V-3ph, 575V-3ph)  | Factory     |                |                |                | O              |
|   | Belt Drive - 0.75 hp (208/230V, 460V, 575V-3ph) ( 2 Speed)              | Factory     |                | O              | O              |                |
|   | Belt Drive - 1 hp (208/230V, 460V, 575V-3ph) ( 2 Speed)                 | Factory     |                | O              |                | O              |
|   | Belt Drive - 2 hp (208/230V, 460V, 575V-3ph) (2 Speed)                  | Factory     |                |                | O              | O              |
| Drive Kits<br>See Blower Data Tables<br>for selection | Kit A01 - T1DRKT001-1 - 673-1010 rpm                                    | Factory     |                | O              |                |                |
|   | Kit A02 - T1DRKT002-1 - 745-1117 rpm                                    | Factory     |                |                | O              |                |
|   | Kit A03 - T1DRKT003-1 - 833-1250 rpm                                    | Factory     |                |                |                | O              |
|   | Kit A05 - T1DRKT005-1 - 897-1346 rpm                                    | Factory     |                | O              |                |                |
|   | Kit A06 - T1DRKT006-1 - 1071-1429 rpm                                   | Factory     |                |                | O              |                |
|   | Kit A07 - T1DRKT007-1 - 1212-1548 rpm                                   | Factory     |                |                |                | O              |

<sup>1</sup> Standard Two-Stage Heat is only available with Low NOx option.

NOTE - The catalog and model numbers that appear here are for ordering field installed accessories only.

OX - Field Installed or Configure to Order (factory installed)

O - Configure to Order (Factory Installed)

X - Field Installed

## OPTIONS / ACCESSORIES

| Item  | Model No.                                | Catalog No. | Unit Model No. |         |         |         |
|---|--|-------------|----------------|---------|---------|---------|
|   |  |             | KDB 024        | KDB 036 | KDB 048 | KDB 060 |
| CABINET   |  |             |                |         |         |         |
| Combination Coil/Hail Guards  | C1GARD51A-1                              | 13R98       | X              | X       |         |         |
|   | C1GARD51AT1                              | 13T03       |                |         | X       | X       |
| Corrosion Protection  |  | Factory     | O              | O       | O       | O       |
| Hinged Access Panels  |  | Factory     | O              | O       | O       | O       |
| CONTROLS  |  |             |                |         |         |         |
| Commercial Controls   | L Connection® Building Automation System | - - -       | X              | X       | X       | X       |
| BACnet®   | K0CTRL31A-1                              | 96W14       | OX             | OX      |         |         |
|   | K0CTRL31AP1                              | 12B99       |                |         | OX      | OX      |
| BACnet® Thermostat with Display                                     | K0SNSR01FF1                              | 97W23       | X              | X       | X       | X       |
| BACnet® Thermostat without Display                                  | K0SNSR00FF1                              | 97W24       | X              | X       | X       | X       |
| Novar® 2051   | K0CTRL30A-1                              | 96W11       | OX             | OX      |         |         |
|   | K0CTRL30AP1                              | 12B98       |                |         | OX      | OX      |
| Plenum Cable (75 ft.)   | K0MISC00FF1                              | 97W25       | X              | X       | X       | X       |
| Smoke Detector - Supply or Return<br>(Power board and one sensor)   | C1SNSR44AP1                              | 53W78       | X              | X       | X       | X       |
| Smoke Detector - Supply and Return<br>(Power board and two sensors) | C1SNSR43AP1                              | 53W79       | X              | X       | X       | X       |

NOTE - The catalog and model numbers that appear here are for ordering field installed accessories only.

OX - Field Installed or Configure to Order (factory installed)

O - Configure to Order (Factory Installed)

X - Field Installed

## OPTIONS / ACCESSORIES

| Item                         | Catalog No. | Unit Model No. |         |         |         |
|------------------------------|-------------|----------------|---------|---------|---------|
|                              |             | KDB 024        | KDB 036 | KDB 048 | KDB 060 |
| CABINET                      |             |                |         |         |         |
| Combination Coil/Hail Guards | 13R98       | X              | X       |         |         |
|                              | 13T03       |                |         | X       |         |
|                              | 13T17       |                |         |         | X       |
| Corrosion Protection         | Factory     | O              | O       | O       | O       |
| Hinged Access Panels         | Factory     | O              | O       | O       | O       |

## CONTROLS

**NOTE - Also see Conventional Thermostat Control Systems on page 12 for Additional Options.**

|  |       |   |   |   |   |
|--|-------|---|---|---|---|
| Smoke Detector - Supply or Return (Power board and one sensor)   | 21Z11 | X | X | X | X |
| Smoke Detector - Supply and Return (Power board and two sensors) | 21Z12 | X | X | X | X |

## ECONOMIZER

### Standard Economizer With Outdoor Air Hood (Sensible Control) (Not for Title 24)

|   |         |    |    |    |    |
|---|---------|----|----|----|----|
| Standard Economizer   | 23T20   | OX | OX | OX | OX |
| Factory Installed Economizer - Includes Barometric Relief Dampers, Combination Outdoor Air/Exhaust Hood and Harness   |         |    |    |    |    |
| Field Installed Economizer - Barometric Relief Dampers, Combination Outdoor Air/Exhaust Hood and Harness are not furnished and must be ordered separately (see below) |         |    |    |    |    |
| Barometric Relief Dampers, Combination Hood and Harness for Field Installed Economizer  | 23B17   | X  | X  | X  | X  |
| Economizer - No Exhaust   | Factory | O  | O  | O  | O  |

### Standard Economizer Controls (Not for Title 24)

|   |       |    |    |    |    |
|---|-------|----|----|----|----|
| Single Enthalpy Control                 | 21Z09 | OX | OX | OX | OX |
| Differential Enthalpy Control (order 2) | 21Z09 | X  | X  | X  | X  |

### High Performance Economizer With Outdoor Air Hood (Sensible Control) (Approved for California Title 24 Building Standards / AMCA Class 1A Certified)

|  |         |    |    |    |    |
|--|---------|----|----|----|----|
| High Performance Economizer<br>(Includes Barometric Relief Dampers and Combination Outdoor Air/Exhaust Hood) | 23G22   | OX | OX | OX | OX |
| High Performance Economizer - No Exhaust   | Factory | O  | O  | O  | O  |

### High Performance Economizer Controls (Not for Title 24)

|   |       |    |    |    |    |
|---|-------|----|----|----|----|
| Single Enthalpy Control                 | 23G26 | OX | OX | OX | OX |
| Differential Enthalpy Control (order 2) | 23G26 | X  | X  | X  | X  |

## Economizer Accessories

|                                      |       |   |   |   |   |
|--------------------------------------|-------|---|---|---|---|
| Horizontal Economizer Conversion Kit | 17W45 | X | X | X | X |
|--------------------------------------|-------|---|---|---|---|

## POWER EXHAUST FAN

|   |                   |       |  |   |   |   |
|---|-------------------|-------|--|---|---|---|
| Standard Static   | 208/230V-1 or 3ph | 21Z13 |  | X | X | X |
| <i>NOTE - Field installed Power Exhaust Fan requires "Barometric Relief Dampers for Power Exhaust Kit" for field installation. See below.</i> | 460V-3ph          | 21Z14 |  | X | X | X |
|   | 575V-3ph          | 21Z15 |  | X | X | X |

## BAROMETRIC RELIEF

|   |       |   |   |   |   |
|---|-------|---|---|---|---|
| <sup>1</sup> Barometric Relief Dampers for Power Exhaust Kit        | 21Z21 |   | X | X | X |
| <sup>2</sup> Horizontal Barometric Relief Dampers With Exhaust Hood | 19F01 | X | X | X | X |

<sup>1</sup> Required when Economizer is factory installed with field installed Power Exhaust Fan option.

<sup>2</sup> Required when Economizer is configured for horizontal airflow.

NOTE - The catalog numbers that appear here are for ordering field installed accessories only.

OX - Field Installed or Configure to Order (factory installed)

O - Configure to Order (Factory Installed)

X - Field Installed

## OPTIONS / ACCESSORIES

| Item   | Model No.                            | Catalog No. | Unit Model No. |         |         |                |
|--|--------------------------------------|-------------|----------------|---------|---------|----------------|
|  |                                      |             | KDB 024        | KDB 036 | KDB 048 | KDB 060        |
| INDOOR AIR QUALITY   |                                      |             |                |         |         |                |
| Air Filters  |                                      |             |                |         |         |                |
| Healthy Climate® High Efficiency Air Filters<br>Order 4 per unit               | MERV 8 (16 x 20 x 2) - C1FLTR15A-1-  | 54W20       | X              | X       |         |                |
|  | MERV 13 (16 x 20 x 2) - T1FLTR40A-1- | 52W37       | X              | X       |         |                |
|  | MERV 8 (20 x 20 x 2) - C1FLTR15D-1-  | 54W21       |                |         | X       | X              |
|  | MERV 13 (20 x 20 x 2) - C1FLTR40D-1- | 52W39       |                |         | X       | X              |
| Indoor Air Quality (CO <sub>2</sub> ) Sensors                                  |                                      |             |                |         |         |                |
| Sensor - Wall-mount, off-white plastic cover with LCD display                  | C0SNSR50AS1L                         | 77N39       | X              | X       | X       | X              |
| Sensor - Wall-mount, black plastic case, no display, rated for plenum mounting | C0SNSR53AE1L                         | 87N54       | X              | X       | X       | X              |
| CO <sub>2</sub> Sensor Duct Mounting Kit - for downflow applications           |                                      | 85L43       | X              | X       | X       | X              |
| Aspiration Box - for duct mounting non-plenum rated CO2 sensor (77N39)         |                                      | 90N43       | X              | X       | X       | X              |
| UVC Germicidal Lamps   |                                      |             |                |         |         |                |
| <sup>1</sup> Healthy Climate® UVC Light Kit (208/230v-1ph)                     | E1UVCL10AN1                          | 50W90       | X              | X       | X       | X              |
| ROOF CURBS   |                                      |             |                |         |         |                |
| Hybrid Roof Curbs, Downflow  |                                      |             |                |         |         |                |
| 8 in. height   | C1CURB70A-1                          | 11F50       | X              | X       | X       | <sup>2</sup> X |
| 14 in. height  | C1CURB71A-1                          | 11F51       | X              | X       | X       | <sup>2</sup> X |
| 18 in. height  | C1CURB72A-1                          | 11F52       | X              | X       | X       | <sup>2</sup> X |
| 24 in. height  | C1CURB73A-1                          | 11F53       | X              | X       | X       | <sup>2</sup> X |
| Hybrid Roof Curbs, Full Perimeter, Downflow                                    |                                      |             |                |         |         |                |
| 8 in. height   | K1CURB70AP1                          | 11S47       |                |         |         | X              |
| 14 in. height  | K1CURB71AP1                          | 11S48       |                |         |         | X              |
| 18 in. height  | K1CURB72AP1                          | 11T01       |                |         |         | X              |
| 24 in. height  | K1CURB73AP1                          | 11T06       |                |         |         | X              |
| Adjustable Pitch Curb, Downflow  |                                      |             |                |         |         |                |
| 14 in. height  | C1CURB55AT1                          | 43W27       | X              | X       | X       | X              |
| CEILING DIFFUSERS  |                                      |             |                |         |         |                |
| Step-Down - Order one  | RTD9-65S                             | 13K60       | X              | X       | X       |                |
|  | RTD11-95S                            | 13K61       |                |         |         | X              |
| Flush - Order one  | FD9-65S                              | 13K55       | X              | X       | X       |                |
|  | FD11-95S                             | 13K56       |                |         |         | X              |
| Transitions (Supply and Return) - Order one                                    | T1TRAN10AN1                          | 17W53       | X              | X       | X       |                |
|  | T1TRAN20N-1                          | 17W54       |                |         |         | X              |

<sup>1</sup> Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

<sup>2</sup> 060 models will fit smaller roof curbs with overhang. See dimension drawing.

NOTE - The catalog and model numbers that appear here are for ordering field installed accessories only.

OX - Field Installed or Configure to Order (factory installed)

O - Configure to Order (Factory Installed)

X - Field Installed

## SPECIFICATIONS - DIRECT DRIVE BLOWER

| General Data                       |  | Nominal Tonnage | 2 Ton  | 3 Ton  | 4 Ton  | 5 Ton  |
|------------------------------------|--|-----------------|--|--|--|--|
|                                    |  | Model No.       | KDB024H4E  | KDB036H4E  | KDB048H4E  | KDB060H4E  |
|                                    |  | Efficiency Type | High   | High   | High   | High   |
|                                    |  | Blower Type     | Direct Drive-ECM   | Direct Drive-ECM   | Direct Drive-ECM   | Direct Drive-ECM   |
| Cooling Performance                | Gross Cooling Capacity - Btuh                |                 | 23,800   | 35,700   | 46,800   | 59,400   |
|                                    | <sup>1</sup> Net Cooling Capacity - Btuh     |                 | 23,600   | 35,200   | 46,000   | 58,000   |
|                                    | AHRI Rated Air Flow - cfm                    |                 | 800/560  | 1200/800   | 1430/1120  | 1650/1210  |
|                                    | <sup>2</sup> Sound Rating Number (SRN) (dBA) |                 | 74   | 75   | 77   | 77   |
|                                    | Total Unit Power - kW                        |                 | 1.8  | 2.8  | 3.6  | 4.7  |
|                                    | <sup>1</sup> SEER (Btuh/Watt)                |                 | 16.5   | 16.0   | 16.0   | 16.0   |
|                                    | <sup>1</sup> EER (Btuh/Watt) - 208/230V      |                 | 13.0   | 12.7   | 12.8   | 12.5   |
|                                    | <sup>1</sup> EER (Btuh/Watt) - 460V/575V     |                 | 13.0   | 12.4   | 12.8   | 12.5   |
| Refrigerant                        | Type   |                 | R-410A   | R-410A   | R-410A   | R-410A   |
|                                    | Charge Furnished                             |                 | 13 lbs. 0 oz.  | 12 lbs. 13 oz.   | 14 lbs. 0 oz.  | 20 lbs. 0 oz.  |
| Heating Performance                | Total High Heating Capacity - Btuh           |                 | 24,000   | 35,000   | 46,000   | 59,000   |
|                                    | Total Unit Power - kW                        |                 | 1.8  | 2.6  | 3.4  | 4.7  |
|                                    | <sup>1</sup> COP                             |                 | 3.88   | 3.90   | 3.90   | 3.70   |
|                                    | <sup>1</sup> HSPF - Region IV (Region V)     |                 | 8.30   | 8.50   | 8.50   | 8.50   |
|                                    | Total Low Heating Capacity - Btuh            |                 | 13,000   | 19,200   | 26,000   | 34,000   |
|                                    | Total Unit Power - kW                        |                 | 1.6  | 2.3  | 3.0  | 4.0  |
|                                    | COP  |                 | 2.34   | 2.40   | 2.46   | 2.46   |
| Gas Heating Options - See page 8   |  |                 | Standard (1 Stage)   | Standard (2 Stage) or Medium (2 Stage)                         | Standard (2 Stage), Medium (2 Stage) or High (2 Stage)         |  |
| Compressor Type (one per unit)     |  |                 | Two-Stage Scroll   | Two-Stage Scroll   | Two-Stage Scroll   | Two-Stage Scroll   |
| Outdoor Coil                       | Net face area - sq. ft.                      |                 | 15.6   | 15.6   | 19.3   | 28.0   |
|                                    | Tube diameter - in.                          |                 | 3/8  | 3/8  | 3/8  | 3/8  |
|                                    | Number of rows                               |                 | 2  | 2  | 2  | 2  |
|                                    | Fins / inch                                  |                 | 20   | 20   | 20   | 20   |
| Outdoor Coil Fan                   | Motor - (No.) HP                             |                 | (1) 1/3  | (1) 1/3  | (1) 1/3  | (1) 1/3  |
|                                    | Motor rpm                                    |                 | 725/500  | 775/650  | 850/700  | 930/785  |
|                                    | Total Motor Input - watts                    |                 | 165/60   | 193/125  | 251/140  | 236/145  |
|                                    | Diameter - (No.) in. / No. of blades         |                 | 24 - 3   | 24 - 3   | 24 - 3   | 24 - 3   |
|                                    | Total air volume - cfm                       |                 | 3340/2240  | 3500/2970  | 4060/3330  | 4135/3385  |
| Indoor Coil                        | Net face area - sq. ft.                      |                 | 7.8  | 7.8  | 9.7  | 9.7  |
|                                    | Tube diameter - in.                          |                 | 3/8  | 3/8  | 3/8  | 3/8  |
|                                    | Number of rows                               |                 | 3  | 3  | 3  | 4  |
|                                    | Fins / inch                                  |                 | 14   | 14   | 14   | 14   |
|                                    | Drain Connection (no.) and size - in.        |                 | (1) 1 NPT  | (1) 1 NPT  | (1) 1 NPT  | (1) 1 NPT  |
|                                    | Expansion device type                        |                 | Balanced Port Thermostatic Expansion Valve, removable power head |  |  |  |
| Indoor Blower                      | Nominal Motor HP                             |                 | 0.33   | 0.50   | 0.75   | 1  |
|                                    | Wheel nom. diameter x width - in.            |                 | (1) 10 x 10  | (1) 10 x 10  | (1) 10 x 10  | (1) 11 x 10  |
| Filters                            | Type   |                 | Disposable   |  | Disposable   |  |
|                                    | Number and size - in.                        |                 | (4) 16 x 20 x 2  |  | (4) 20 x 20 x 2  |  |
| Electrical Characteristics - 60 hz |  |                 | 208/230V<br>1 phase  | 208/230V<br>1 phase<br><br>208/230V,<br>460V & 575V<br>3 phase | 208/230V<br>1 phase<br><br>208/230V,<br>460V & 575V<br>3 phase | 208/230V<br>1 phase<br><br>208/230V,<br>460V & 575V<br>3 phase |

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

<sup>1</sup> AHRI Certified to AHRI Standard 210/240:

**Cooling Ratings** - 95°F outdoor air temperature and 80°F db/67°F wb entering indoor coil air.

**High Temperature Heating Ratings** - 47°F db/43°F wb outdoor air temperature and 70°F entering indoor coil air.

**Low Temperature Heating Ratings** - 17°F db/15°F wb outdoor air temperature and 70°F entering indoor coil air.

<sup>2</sup> Sound Rating Number (SRN) rated in accordance with test conditions included in AHRI Standard 270-95.

## SPECIFICATIONS - BELT DRIVE BLOWER

| General Data                                 |  | Nominal Tonnage  |  | 3 Ton  | 4 Ton                                 | 5 Ton                |
|--|--|------------------|--|--|---------------------------------------|----------------------|
|  |  | Model No.        |  | KDB036H4T  | KDB048H4T                             | KDB060H4T            |
|  |  | Efficiency Type  |  | High   | High                                  | High                 |
|  |  | Blower Type      |  | Two Speed Belt Drive                                   | Two Speed Belt Drive                  | Two Speed Belt Drive |
| Cooling Performance                          | Gross Cooling Capacity - Btuh                |                  | 36,200   | 47,600   | 59,600                                |                      |
|  | <sup>1</sup> Net Cooling Capacity - Btuh     |                  | 35,000   | 46,000   | 57,500                                |                      |
|  | AHRI Rated Air Flow - cfm                    |                  | 1200   | 1600   | 1800                                  |                      |
|  | <sup>2</sup> Sound Rating Number (SRN) (dBA) |                  | 75   | 77   | 77                                    |                      |
|  | Total Unit Power - kW                        |                  | 3.0  | 3.8  | 4.9                                   |                      |
|  | <sup>1</sup> SEER (Btuh/Watt) - 208/230V     |                  | 15.0   | 15.0   | 15.0                                  |                      |
|  | <sup>1</sup> SEER (Btuh/Watt) - 460V/575V    |                  | 14.8   | 14.8   | 15.0                                  |                      |
|  | <sup>1</sup> EER (Btuh/Watt) - 208/230V      |                  | 12.0   | 12.0   | 12.0                                  |                      |
| <sup>1</sup> EER (Btuh/Watt) - 460V/575V     |  | 11.8             | 11.9   | 11.8   |                                       |                      |
| Refrigerant                                  |  | Type             | R-410A   | R-410A   | R-410A                                |                      |
|  |  | Charge Furnished | 12 lbs. 13 oz.   | 14 lbs. 0 oz.  | 20 lbs. 0 oz.                         |                      |
| Heating Performance                          | Total High Heating Capacity - Btuh           |                  | 35,000   | 46,000   | 59,000                                |                      |
|  | Total Unit Power - kW                        |                  | 2.8  | 3.5  | 4.7                                   |                      |
|  | <sup>1</sup> COP                             |                  | 3.64   | 3.82   | 3.64                                  |                      |
|  | HSPF - Region IV (Region V)                  |                  | 8.30   | 8.30   | 8.30                                  |                      |
|  | Total Low Heating Capacity - Btuh            |                  | 19,200   | 26,000   | 34,000                                |                      |
|  | Total Unit Power - kW                        |                  | 2.3  | 3.0  | 4.0                                   |                      |
|  | <sup>1</sup> COP                             |                  | 2.22   | 2.38   | 2.46                                  |                      |
| Gas Heating Options - See page 8             |  |                  | Standard (2 Stage) or Medium (2 Stage)                           | Standard (2 Stage), Medium (2 Stage) or High (2 Stage) |                                       |                      |
| Compressor Type (one per unit)               |  |                  | Two-Stage Scroll   | Two-Stage Scroll                                       | Two-Stage Scroll                      |                      |
| Outdoor Coil                                 | Net face area - sq. ft.                      |                  | 15.6   | 19.3   | 28.0                                  |                      |
|  | Tube diameter - in. - Number of rows         |                  | 3/8 - 2  | 3/8 - 2  | 3/8 - 2                               |                      |
|  | Fins / inch                                  |                  | 20   | 20   | 20                                    |                      |
| Outdoor Coil Fan                             | Motor - (No.) HP                             |                  | 1/3  | 1/3  | 1/3                                   |                      |
|  | Motor rpm                                    |                  | 775/650  | 850/700  | 930/785                               |                      |
|  | Total Motor Input - watts                    |                  | 195/125  | 251/140  | 235/145                               |                      |
|  | Diameter - (No.) in. / No. of blades         |                  | 24 - 3   | 24 - 3   | 24 - 3                                |                      |
|  | Total air volume - cfm                       |                  | 3500/2970  | 4060/3330  | 4135/3385                             |                      |
| Indoor Coil                                  | Net face area - sq. ft.                      |                  | 7.8  | 9.7  | 9.7                                   |                      |
|  | Tube diameter - in. - Number of rows         |                  | 3/8 - 3  | 3/8 - 3  | 3/8 - 3                               |                      |
|  | Fins / inch                                  |                  | 14   | 14   | 14                                    |                      |
|  | Drain Connection (no.) and size - in.        |                  | (1) 1 NPT  | (1) 1 NPT  | (1) 1 NPT                             |                      |
| Expansion device type                        |  |                  | Balanced Port Thermostatic Expansion Valve, removable power head |  |                                       |                      |
| <sup>3</sup> Indoor Blower & Drive Selection | Nominal Motor HP                             |                  | 0.75 hp (low),<br>1 hp (high)                                    | 0.75 hp (low),<br>2 hp (high)                          | 1 hp (low),<br>2 hp (high)            |                      |
|  | Maximum Usable Motor HP                      |                  | 0.86 hp (low),<br>1.15 hp (high)                                 | 0.86 hp (low),<br>2.3 hp (high)                        | 1.15 hp (low),<br>2.3 hp (high)       |                      |
|  | Available Drive Kits                         |                  | A01<br>low 449-673<br>high 673-1010                              | A02<br>low 497-673<br>high 745-1117                    | A03<br>low 555-833<br>high 833-1250   |                      |
|  |  |                  | A05<br>low 598-897<br>high 897-1346                              | A06<br>low 714-953<br>high 1071-1429                   | A07<br>low 808-1032<br>high 1212-1548 |                      |
|  |  |                  |  |  |                                       |                      |
| Wheel nominal diameter x width - in.         |  |                  | (1) 10 x 10  | (1) 10 x 10  | (1) 10 x 10                           |                      |
| Filters                                      | Type   |                  | Disposable   | Disposable   |                                       |                      |
|  | Number and size - in.                        |                  | (4) 16 x 20 x 2  | (4) 20 x 20 x 2  |                                       |                      |
| Electrical Characteristics - 60 hz           |  |                  | 208/230V,<br>460V & 575V<br>3 phase                              | 208/230V,<br>460V & 575V<br>3 phase                    | 208/230V,<br>460V & 575V<br>3 phase   |                      |

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

<sup>1</sup> AHRI Certified to AHRI Standard 210/240:

**Cooling Ratings** - 95°F outdoor air temperature and 80°F db/67°F wb entering indoor coil air.

**High Temperature Heating Ratings** - 47°F db/43°F wb outdoor air temperature and 70°F entering indoor coil air.

**Low Temperature Heating Ratings** - 17°F db/15°F wb outdoor air temperature and 70°F entering indoor coil air.

<sup>2</sup> Sound Rating Number (SRN) rated in accordance with test conditions included in ARI Standard 270-95.

<sup>3</sup> Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor hp required. Maximum usable hp of motors furnished are shown. In Canada, nominal motor hp is also maximum usable motor hp. If motors of comparable hp are used, be sure to keep within the service factor limitations outlined on the motor nameplate.



## SPECIFICATIONS - GAS HEAT - THREE PHASE MODELS

| Model No.                               |           | 036,<br>048,<br>060    | 036,<br>048,<br>060 | 048,<br>060       |
|---|-----------|------------------------|---------------------|-------------------|
| Heat Input Type                         |           | Standard<br>(2 Stage)  | Medium<br>(2 Stage) | High<br>(2 Stage) |
| Input<br>Btuh                           | 1st Stage | 53,000                 | 81,000              | 113,000           |
|   | 2nd Stage | 70,000                 | 108,000             | 150,000           |
| Output<br>Btuh                          | 1st Stage | 43,000                 | 65,000              | 90,000            |
|   | 2nd Stage | 57,000                 | 86,000              | 120,000           |
| Temperature<br>Rise Range - °F          | 1st stage | 5 - 35                 | 25 - 55             | 30 - 60           |
|   | 2nd Stage | 15 - 45                | 30 - 70             | 45 - 75           |
| <sup>1</sup> Thermal Efficiency         |           | 80%                    | 80%                 | 80%               |
| Gas Supply Connections                  |           | 1/2 in. NPT            |                     |                   |
| Rec. Gas Supply Pressure -<br>Nat./ LPG |           | 7 in.w.g. / 11 in.w.g. |                     |                   |

<sup>1</sup> Thermal Efficiency at full input.

## SPECIFICATIONS - LOW NOX GAS HEAT - SINGLE AND THREE PHASE MODELS

| Model No.  |           | 024                    | 036,<br>048,<br>060   | 036,<br>048,<br>060 | 048,<br>060       |
|--|-----------|------------------------|-----------------------|---------------------|-------------------|
| Heat Input Type                                  |           | Standard<br>(1 Stage)  | Standard<br>(2 Stage) | Medium<br>(2 Stage) | High<br>(2 Stage) |
| Input<br>Btuh                                    | 1st Stage | 65,000                 | 53,000                | 81,000              | 113,000           |
|  | 2nd Stage | - - -                  | 70,000                | 108,000             | 150,000           |
| Output<br>Btuh                                   | 1st Stage | 52,000                 | 43,000                | 66,000              | 92,000            |
|  | 2nd Stage | - - -                  | 57,000                | 87,000              | 121,000           |
| Temperature<br>Rise Range - °F                   | 1st stage | 35 - 65                | 5 - 35                | 25 - 55             | 30 - 60           |
|  | 2nd Stage | - - -                  | 15 - 45               | 30 - 70             | 45 - 75           |
| <sup>1</sup> AFUE (single phase)                 |           | 81%                    | 81%                   | 81%                 | 81%               |
| <sup>2</sup> Thermal Efficiency<br>(three phase) |           | - - -                  | 81%                   | 81%                 | 81%               |
| Gas Supply Connections                           |           | 1/2 in. NPT            |                       |                     |                   |
| Rec. Gas Supply Pressure -<br>Nat./ LPG          |           | 7 in.w.g. / 11 in.w.g. |                       |                     |                   |

<sup>1</sup> Annual Fuel Utilization Efficiency based on U.S. DOE test procedures and FTC labeling regulations - 1 phase models only.

<sup>2</sup> Thermal Efficiency at full input.

## HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 ft. above sea level without any modifications. At altitudes above 2000 ft. units must be derated to match information in the table shown. At altitudes above 4500 ft. unit must be derated 2% for each 1000 ft. above sea level.

NOTE - This is the only permissible derate for these units.

| Heat Input Type    | Altitude Feet | Gas Manifold Pressure<br>in. w.g. |              | Input Rate (Btuh) |
|--------------------|---------------|-----------------------------------|--------------|-------------------|
|                    |               | Natural Gas                       | LPG/ Propane |                   |
| Standard (1 stage) | 2001 - 4500   | 3.0                               | 9.0          | 60,000            |
| Standard (2 stage) | 2001 - 4500   | 3.0/1.7                           | 9.0/5.1      | 65,000 / 49,000   |
| Medium (2 stage)   | 2001 - 4500   | 3.0/1.7                           | 9.0/5.1      | 100,000 / 75,000  |
| High (2 stage)     | 2001 - 4500   | 3.0/1.7                           | 9.0/5.1      | 139,000 / 104,000 |



**BLOWER DATA - DIRECT DRIVE - HIGH EFFICIENCY****2 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (economizer, wet coil, etc.) See page 19.

2 - Any field installed accessories air resistance (electric heat, duct resistance, diffuser, etc.) See page 19.

| External Static<br>Pressure in. w.g. | Air Volume at Specific Blower Taps (cfm) |       |       |       |                  |
|--------------------------------------|--|-------|-------|-------|------------------|
|                                      | Tap 1                                    | Tap 2 | Tap 3 | Tap 4 | Tap 5            |
| <b>DOWNFLOW</b>                      |  |       |       |       | <b>KDB024H4E</b> |
| 0.0                                  | 635                                      | 728   | 918   | 1121  | 1336             |
| 0.1                                  | 547                                      | 689   | 861   | 1071  | 1290             |
| 0.2                                  | 433                                      | 607   | 806   | 1031  | 1253             |
| 0.3                                  | 371                                      | 528   | 749   | 986   | 1212             |
| 0.4                                  | 280                                      | 460   | 677   | 927   | 1166             |
| 0.5                                  | 217                                      | 380   | 605   | 868   | 1120             |
| 0.6                                  | ---                                      | ---   | 548   | 819   | 1071             |
| 0.7                                  | ---                                      | ---   | 491   | 773   | 1029             |
| 0.8                                  | ---                                      | ---   | 442   | 714   | 983              |
| 0.9                                  | ---                                      | ---   | 393   | 653   | 929              |
| 1.0                                  | ---                                      | ---   | ---   | 604   | 879              |
| <b>HORIZONTAL</b>                    |  |       |       |       | <b>KDB024H4E</b> |
| 0.0                                  | 602                                      | 715   | 908   | 1096  | 1302             |
| 0.1                                  | 509                                      | 663   | 852   | 1057  | 1263             |
| 0.2                                  | 413                                      | 588   | 793   | 1007  | 1227             |
| 0.3                                  | 340                                      | 507   | 736   | 964   | 1189             |
| 0.4                                  | 266                                      | 438   | 679   | 918   | 1142             |
| 0.5                                  | 220                                      | 355   | 620   | 864   | 1100             |
| 0.6                                  | ---                                      | ---   | 560   | 809   | 1061             |
| 0.7                                  | ---                                      | ---   | 500   | 752   | 1015             |
| 0.8                                  | ---                                      | ---   | 444   | 706   | 964              |
| 0.9                                  | ---                                      | ---   | 390   | 661   | 913              |
| 1.0                                  | ---                                      | ---   | 352   | 612   | 872              |

**BLOWER DATA - DIRECT DRIVE - HIGH EFFICIENCY****3 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (economizer, wet coil, etc.) See page 19.

2 - Any field installed accessories air resistance (electric heat, duct resistance, diffuser, etc.) See page 19.

| External Static Pressure in. w.g. | Air Volume at Specific Blower Taps (cfm) |       |       |       |                  |
|-----------------------------------|--|-------|-------|-------|------------------|
|                                   | Tap 1                                    | Tap 2 | Tap 3 | Tap 4 | Tap 5            |
| <b>DOWNFLOW</b>                   |  |       |       |       | <b>KDB036H4E</b> |
| 0.0                               | 893                                      | 1035  | 1375  | 1600  | 1840             |
| 0.1                               | 838                                      | 965   | 1330  | 1574  | 1780             |
| 0.2                               | 768                                      | 895   | 1277  | 1543  | 1748             |
| 0.3                               | 705                                      | 800   | 1253  | 1505  | 1712             |
| 0.4                               | 645                                      | 750   | 1200  | 1473  | 1677             |
| 0.5                               | 575                                      | 690   | 1150  | 1435  | 1638             |
| 0.6                               | ---                                      | ---   | 1095  | 1390  | 1608             |
| 0.7                               | ---                                      | ---   | 1052  | 1345  | 1577             |
| 0.8                               | ---                                      | ---   | 1004  | 1302  | 1528             |
| 0.9                               | ---                                      | ---   | 950   | 1260  | 1491             |
| 1.0                               | ---                                      | ---   | 900   | 1218  | 1455             |
| <b>HORIZONTAL</b>                 |  |       |       |       | <b>KDB036H4E</b> |
| 0.0                               | 900                                      | 1045  | 1379  | 1599  | 1810             |
| 0.1                               | 828                                      | 970   | 1305  | 1549  | 1749             |
| 0.2                               | 777                                      | 900   | 1264  | 1504  | 1718             |
| 0.3                               | 702                                      | 800   | 1216  | 1479  | 1677             |
| 0.4                               | 635                                      | 750   | 1173  | 1434  | 1649             |
| 0.5                               | 553                                      | 685   | 1131  | 1399  | 1622             |
| 0.6                               | ---                                      | ---   | 1078  | 1359  | 1577             |
| 0.7                               | ---                                      | ---   | 1038  | 1315  | 1544             |
| 0.8                               | ---                                      | ---   | 986   | 1280  | 1509             |
| 0.9                               | ---                                      | ---   | 933   | 1236  | 1471             |
| 1.0                               | ---                                      | ---   | 885   | 1196  | 1438             |

**BLOWER DATA - DIRECT DRIVE - HIGH EFFICIENCY****4 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (economizer, wet coil, etc.) See page 19.

2 - Any field installed accessories air resistance (electric heat, duct resistance, diffuser, etc.) See page 19.

| External Static Pressure in. w.g. | Air Volume at Specific Blower Taps (cfm) |       |       |       |                  |
|-----------------------------------|--|-------|-------|-------|------------------|
|                                   | Tap 1                                    | Tap 2 | Tap 3 | Tap 4 | Tap 5            |
| <b>DOWNFLOW</b>                   |  |       |       |       |                  |
|                                   |  |       |       |       | <b>KDB048H4E</b> |
| 0.0                               | 1225                                     | 1310  | 1561  | 2015  | 2168             |
| 0.1                               | 1167                                     | 1254  | 1514  | 1995  | 2143             |
| 0.2                               | 1112                                     | 1203  | 1473  | 1977  | 2126             |
| 0.3                               | 1052                                     | 1145  | 1424  | 1942  | 2097             |
| 0.4                               | 1000                                     | 1098  | 1387  | 1917  | 2078             |
| 0.5                               | 939                                      | 1040  | 1343  | 1888  | 2049             |
| 0.6                               | 894                                      | 996   | 1300  | 1854  | 2020             |
| 0.7                               | 840                                      | 941   | 1250  | 1819  | 1991             |
| 0.8                               | 780                                      | 883   | 1201  | 1787  | 1952             |
| 0.9                               | 734                                      | 839   | 1159  | 1749  | 1914             |
| 1.0                               | 681                                      | 784   | 1115  | 1704  | 1856             |
| <b>HORIZONTAL</b>                 |  |       |       |       |                  |
|                                   |  |       |       |       | <b>KDB048H4E</b> |
| 0.0                               | 1185                                     | 1265  | 1504  | 1983  | 2120             |
| 0.1                               | 1130                                     | 1213  | 1467  | 1957  | 2098             |
| 0.2                               | 1085                                     | 1171  | 1432  | 1932  | 2077             |
| 0.3                               | 1035                                     | 1125  | 1395  | 1906  | 2054             |
| 0.4                               | 978                                      | 1069  | 1347  | 1870  | 2023             |
| 0.5                               | 929                                      | 1023  | 1304  | 1841  | 1992             |
| 0.6                               | 880                                      | 977   | 1267  | 1811  | 1962             |
| 0.7                               | 822                                      | 920   | 1224  | 1776  | 1931             |
| 0.8                               | 764                                      | 863   | 1175  | 1740  | 1900             |
| 0.9                               | 718                                      | 820   | 1133  | 1710  | 1869             |
| 1.0                               | 549                                      | 712   | 1096  | 1652  | 1772             |

**BLOWER DATA - DIRECT DRIVE - HIGH EFFICIENCY****5 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (economizer, wet coil, etc.) See page 19.

2 - Any field installed accessories air resistance (electric heat, duct resistance, diffuser, etc.) See page 19.

| External Static Pressure in. w.g. | Air Volume at Specific Blower Taps (cfm) |       |       |       |                  |
|-----------------------------------|--|-------|-------|-------|------------------|
|                                   | Tap 1                                    | Tap 2 | Tap 3 | Tap 4 | Tap 5            |
| <b>DOWNFLOW</b>                   |  |       |       |       | <b>KDB060H4E</b> |
| 0.0                               | 1351                                     | 1405  | 1801  | 1982  | 2339             |
| 0.1                               | 1303                                     | 1359  | 1769  | 1956  | 2310             |
| 0.2                               | 1254                                     | 1314  | 1736  | 1928  | 2281             |
| 0.3                               | 1206                                     | 1268  | 1703  | 1900  | 2253             |
| 0.4                               | 1158                                     | 1222  | 1669  | 1870  | 2224             |
| 0.5                               | 1109                                     | 1177  | 1634  | 1838  | 2195             |
| 0.6                               | 1061                                     | 1131  | 1598  | 1806  | 2166             |
| 0.7                               | 1012                                     | 1085  | 1561  | 1772  | 2137             |
| 0.8                               | 964                                      | 1040  | 1524  | 1736  | 2108             |
| 0.9                               | 915                                      | 994   | 1486  | 1700  | 2080             |
| 1.0                               | 867                                      | 949   | 1446  | 1662  | 2051             |
| <b>HORIZONTAL</b>                 |  |       |       |       | <b>KDB60H4E</b>  |
| 0.0                               | 1329                                     | 1353  | 1728  | 1886  | 2206             |
| 0.1                               | 1284                                     | 1320  | 1708  | 1872  | 2189             |
| 0.2                               | 1239                                     | 1285  | 1685  | 1859  | 2174             |
| 0.3                               | 1193                                     | 1258  | 1661  | 1832  | 2157             |
| 0.4                               | 1147                                     | 1218  | 1636  | 1814  | 2135             |
| 0.5                               | 1100                                     | 1178  | 1608  | 1796  | 2118             |
| 0.6                               | 1052                                     | 1125  | 1579  | 1770  | 2102             |
| 0.7                               | 1004                                     | 1085  | 1548  | 1743  | 2080             |
| 0.8                               | 955                                      | 1044  | 1516  | 1716  | 2058             |
| 0.9                               | 906                                      | 991   | 1481  | 1689  | 2036             |
| 1.0                               | 856                                      | 938   | 1445  | 1654  | 2020             |

**BLOWER DATA - BELT DRIVE****3 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**DOWNFLOW****KDB036H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 700                  | 447                        | 0.09 | 517  | 0.12 | 589  | 0.15 | 663  | 0.17 | 739  | 0.19 | 815  | 0.20 | 883  | 0.23 | 938  | 0.25 |
| 800                  | 465                        | 0.10 | 534  | 0.14 | 605  | 0.17 | 678  | 0.19 | 753  | 0.21 | 825  | 0.23 | 890  | 0.25 | 946  | 0.27 |
| 900                  | 486                        | 0.12 | 554  | 0.16 | 623  | 0.20 | 695  | 0.22 | 767  | 0.23 | 836  | 0.25 | 897  | 0.28 | 953  | 0.30 |
| 1000                 | 508                        | 0.15 | 576  | 0.19 | 643  | 0.22 | 713  | 0.24 | 783  | 0.26 | 848  | 0.28 | 907  | 0.30 | 961  | 0.33 |
| 1100                 | 533                        | 0.18 | 599  | 0.22 | 665  | 0.25 | 733  | 0.27 | 800  | 0.28 | 863  | 0.31 | 919  | 0.34 | 971  | 0.36 |
| 1200                 | 560                        | 0.21 | 625  | 0.25 | 689  | 0.28 | 755  | 0.30 | 820  | 0.32 | 879  | 0.34 | 932  | 0.37 | 983  | 0.40 |
| 1300                 | 591                        | 0.24 | 654  | 0.28 | 716  | 0.31 | 779  | 0.33 | 841  | 0.35 | 897  | 0.38 | 948  | 0.41 | 996  | 0.44 |
| 1400                 | 631                        | 0.26 | 690  | 0.30 | 748  | 0.34 | 807  | 0.36 | 864  | 0.39 | 916  | 0.42 | 964  | 0.46 | 1011 | 0.49 |
| 1500                 | 676                        | 0.28 | 729  | 0.33 | 782  | 0.36 | 835  | 0.40 | 887  | 0.43 | 935  | 0.47 | 981  | 0.50 | 1028 | 0.54 |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 700                  | 988                        | 0.27 | 1039 | 0.29 | 1088 | 0.31 | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 800                  | 996                        | 0.30 | 1047 | 0.32 | 1098 | 0.34 | 1144 | 0.36 | 1185 | 0.39 | 1224 | 0.42 | ---  | ---  | ---  | ---  |
| 900                  | 1004                       | 0.33 | 1055 | 0.35 | 1106 | 0.37 | 1152 | 0.40 | 1193 | 0.43 | 1232 | 0.46 | 1269 | 0.49 | 1305 | 0.52 |
| 1000                 | 1011                       | 0.36 | 1062 | 0.38 | 1111 | 0.41 | 1157 | 0.43 | 1199 | 0.47 | 1238 | 0.50 | 1276 | 0.53 | 1311 | 0.56 |
| 1100                 | 1020                       | 0.39 | 1070 | 0.41 | 1118 | 0.44 | 1163 | 0.47 | 1206 | 0.51 | 1245 | 0.54 | 1282 | 0.58 | 1318 | 0.61 |
| 1200                 | 1031                       | 0.43 | 1079 | 0.45 | 1127 | 0.48 | 1171 | 0.52 | 1213 | 0.55 | 1252 | 0.59 | 1289 | 0.62 | 1324 | 0.66 |
| 1300                 | 1044                       | 0.47 | 1091 | 0.49 | 1137 | 0.53 | 1181 | 0.56 | 1221 | 0.60 | 1259 | 0.64 | 1296 | 0.68 | 1330 | 0.71 |
| 1400                 | 1058                       | 0.51 | 1105 | 0.54 | 1150 | 0.57 | 1191 | 0.61 | 1231 | 0.65 | 1268 | 0.69 | 1303 | 0.73 | 1337 | 0.77 |
| 1500                 | 1074                       | 0.56 | 1120 | 0.59 | 1163 | 0.63 | 1203 | 0.67 | 1241 | 0.71 | 1277 | 0.75 | 1312 | 0.79 | 1345 | 0.82 |

**BLOWER DATA - BELT DRIVE****3 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**HORIZONTAL****KDB036H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 700                  | 445                        | 0.08 | 516  | 0.11 | 591  | 0.13 | 670  | 0.15 | 753  | 0.16 | 820  | 0.19 | 870  | 0.22 | 918  | 0.24 |
| 800                  | 463                        | 0.09 | 534  | 0.12 | 608  | 0.14 | 685  | 0.16 | 766  | 0.18 | 830  | 0.21 | 878  | 0.24 | 926  | 0.27 |
| 900                  | 485                        | 0.11 | 554  | 0.14 | 627  | 0.16 | 703  | 0.18 | 780  | 0.21 | 841  | 0.23 | 888  | 0.27 | 935  | 0.30 |
| 1000                 | 509                        | 0.13 | 578  | 0.16 | 649  | 0.19 | 722  | 0.21 | 796  | 0.23 | 854  | 0.26 | 900  | 0.29 | 947  | 0.33 |
| 1100                 | 537                        | 0.16 | 605  | 0.19 | 674  | 0.21 | 744  | 0.24 | 813  | 0.26 | 868  | 0.29 | 913  | 0.33 | 959  | 0.36 |
| 1200                 | 567                        | 0.19 | 633  | 0.22 | 700  | 0.24 | 768  | 0.27 | 833  | 0.30 | 884  | 0.33 | 928  | 0.37 | 974  | 0.40 |
| 1300                 | 599                        | 0.22 | 664  | 0.25 | 729  | 0.28 | 793  | 0.30 | 853  | 0.33 | 902  | 0.37 | 945  | 0.41 | 990  | 0.44 |
| 1400                 | 634                        | 0.26 | 697  | 0.29 | 758  | 0.31 | 819  | 0.34 | 875  | 0.38 | 921  | 0.42 | 964  | 0.46 | 1008 | 0.49 |
| 1500                 | 669                        | 0.30 | 730  | 0.33 | 789  | 0.36 | 846  | 0.39 | 897  | 0.42 | 941  | 0.47 | 983  | 0.51 | 1028 | 0.54 |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 700                  | 969                        | 0.27 | 1021 | 0.29 | 1071 | 0.32 | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 800                  | 977                        | 0.29 | 1030 | 0.32 | 1082 | 0.34 | 1128 | 0.37 | 1169 | 0.40 | 1205 | 0.42 | ---  | ---  | ---  | ---  |
| 900                  | 986                        | 0.32 | 1039 | 0.35 | 1090 | 0.37 | 1137 | 0.40 | 1177 | 0.43 | 1214 | 0.46 | 1248 | 0.49 | 1280 | 0.51 |
| 1000                 | 997                        | 0.35 | 1048 | 0.38 | 1098 | 0.41 | 114  | 0.44 | 1184 | 0.47 | 1221 | 0.50 | 1255 | 0.53 | 1287 | 0.56 |
| 1100                 | 1008                       | 0.39 | 1059 | 0.41 | 1107 | 0.44 | 1150 | 0.47 | 1191 | 0.51 | 1228 | 0.54 | 1263 | 0.57 | 1295 | 0.60 |
| 1200                 | 1022                       | 0.43 | 1071 | 0.45 | 1117 | 0.48 | 1160 | 0.52 | 1200 | 0.55 | 1237 | 0.59 | 1271 | 0.62 | 1303 | 0.66 |
| 1300                 | 1037                       | 0.47 | 1058 | 0.50 | 1130 | 0.53 | 1171 | 0.57 | 1210 | 0.60 | 1246 | 0.64 | 1280 | 0.68 | 1312 | 0.71 |
| 1400                 | 1054                       | 0.52 | 1100 | 0.54 | 1144 | 0.58 | 1183 | 0.62 | 1221 | 0.66 | 1256 | 0.70 | 1290 | 0.73 | 1321 | 0.77 |
| 1500                 | 1073                       | 0.57 | 1117 | 0.60 | 1159 | 0.64 | 1197 | 0.67 | 1234 | 0.71 | 1268 | 0.75 | 1301 | 0.79 | 1332 | 0.83 |

**BLOWER DATA - BELT DRIVE****4 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**DOWNFLOW****KDB048H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 900                  | 466                        | 0.10 | 525  | 0.14 | 586  | 0.17 | 646  | 0.20 | 729  | 0.20 | 821  | 0.19 | 899  | 0.20 | 953  | 0.23 |
| 1000                 | 484                        | 0.12 | 543  | 0.16 | 603  | 0.19 | 664  | 0.22 | 745  | 0.23 | 834  | 0.23 | 908  | 0.24 | 959  | 0.26 |
| 1100                 | 505                        | 0.15 | 563  | 0.18 | 622  | 0.22 | 682  | 0.25 | 762  | 0.26 | 847  | 0.26 | 917  | 0.27 | 966  | 0.30 |
| 1200                 | 527                        | 0.18 | 584  | 0.21 | 643  | 0.25 | 702  | 0.28 | 779  | 0.30 | 860  | 0.30 | 927  | 0.31 | 973  | 0.34 |
| 1300                 | 550                        | 0.21 | 607  | 0.25 | 664  | 0.29 | 722  | 0.32 | 797  | 0.33 | 875  | 0.34 | 937  | 0.35 | 981  | 0.38 |
| 1400                 | 574                        | 0.25 | 630  | 0.29 | 687  | 0.32 | 744  | 0.35 | 817  | 0.37 | 890  | 0.38 | 949  | 0.39 | 991  | 0.42 |
| 1500                 | 603                        | 0.28 | 659  | 0.32 | 714  | 0.36 | 770  | 0.39 | 839  | 0.41 | 907  | 0.42 | 962  | 0.44 | 1002 | 0.47 |
| 1600                 | 651                        | 0.29 | 703  | 0.33 | 754  | 0.37 | 806  | 0.41 | 867  | 0.43 | 927  | 0.45 | 976  | 0.48 | 1014 | 0.51 |
| 1700                 | 708                        | 0.30 | 754  | 0.34 | 800  | 0.38 | 846  | 0.42 | 898  | 0.46 | 949  | 0.49 | 992  | 0.53 | 1028 | 0.57 |
| 1800                 | 764                        | 0.31 | 804  | 0.36 | 844  | 0.40 | 884  | 0.45 | 927  | 0.49 | 970  | 0.54 | 1008 | 0.58 | 1044 | 0.63 |
| 1900                 | 812                        | 0.34 | 847  | 0.39 | 881  | 0.44 | 916  | 0.49 | 953  | 0.54 | 990  | 0.59 | 1025 | 0.64 | 1061 | 0.69 |
| 2000                 | 857                        | 0.42 | 889  | 0.47 | 920  | 0.52 | 952  | 0.57 | 986  | 0.62 | 1020 | 0.68 | 1055 | 0.73 | 1091 | 0.77 |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 900                  | ---                        | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 1000                 | 996                        | 0.31 | 1034 | 0.35 | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 1100                 | 1001                       | 0.34 | 1040 | 0.38 | 1083 | 0.42 | 1128 | 0.46 | 1176 | 0.49 | ---  | ---  | ---  | ---  | ---  | ---  |
| 1200                 | 1008                       | 0.38 | 1047 | 0.42 | 1089 | 0.46 | 1133 | 0.49 | 1180 | 0.53 | 1224 | 0.56 | 1261 | 0.60 | ---  | ---  |
| 1300                 | 1017                       | 0.42 | 1055 | 0.46 | 1097 | 0.50 | 1139 | 0.53 | 1184 | 0.57 | 1228 | 0.60 | 1264 | 0.63 | 1295 | 0.67 |
| 1400                 | 1026                       | 0.46 | 1065 | 0.50 | 1106 | 0.54 | 1147 | 0.57 | 1191 | 0.61 | 1233 | 0.64 | 1269 | 0.68 | 1300 | 0.71 |
| 1500                 | 1038                       | 0.51 | 1076 | 0.55 | 1117 | 0.59 | 1157 | 0.62 | 1199 | 0.65 | 1240 | 0.69 | 1275 | 0.72 | 1305 | 0.76 |
| 1600                 | 1050                       | 0.56 | 1089 | 0.60 | 1129 | 0.64 | 1168 | 0.67 | 1209 | 0.71 | 1249 | 0.74 | 1282 | 0.78 | 1312 | 0.82 |
| 1700                 | 1065                       | 0.61 | 1103 | 0.65 | 1142 | 0.69 | 1181 | 0.73 | 1221 | 0.76 | 1259 | 0.80 | 1292 | 0.83 | 1320 | 0.88 |
| 1800                 | 1081                       | 0.67 | 1118 | 0.71 | 1156 | 0.75 | 1194 | 0.79 | 1234 | 0.82 | 1271 | 0.86 | 1302 | 0.90 | 1330 | 0.94 |
| 1900                 | 1098                       | 0.73 | 1135 | 0.77 | 1172 | 0.81 | 1209 | 0.85 | 1248 | 0.88 | 1284 | 0.92 | 1314 | 0.97 | 1341 | 1.01 |
| 2000                 | 1128                       | 0.82 | 1164 | 0.86 | 1201 | 0.89 | 1239 | 0.93 | 1276 | 0.97 | 1310 | 1.01 | 1336 | 1.06 | 1362 | 1.10 |



**BLOWER DATA - BELT DRIVE****4 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**HORIZONTAL****KDB048H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 900                  | 464                        | 0.10 | 514  | 0.13 | 576  | 0.15 | 644  | 0.17 | 728  | 0.18 | 817  | 0.19 | 893  | 0.21 | 951  | 0.24 |
| 1000                 | 482                        | 0.12 | 533  | 0.15 | 595  | 0.17 | 662  | 0.19 | 744  | 0.21 | 829  | 0.22 | 902  | 0.24 | 957  | 0.27 |
| 1100                 | 504                        | 0.14 | 556  | 0.17 | 617  | 0.20 | 683  | 0.22 | 762  | 0.24 | 843  | 0.25 | 912  | 0.28 | 965  | 0.31 |
| 1200                 | 528                        | 0.17 | 581  | 0.20 | 641  | 0.23 | 706  | 0.25 | 782  | 0.27 | 859  | 0.29 | 924  | 0.31 | 974  | 0.34 |
| 1300                 | 556                        | 0.21 | 609  | 0.24 | 669  | 0.26 | 731  | 0.29 | 804  | 0.31 | 877  | 0.33 | 938  | 0.35 | 985  | 0.38 |
| 1400                 | 592                        | 0.24 | 645  | 0.27 | 702  | 0.30 | 763  | 0.32 | 830  | 0.35 | 898  | 0.37 | 953  | 0.39 | 997  | 0.43 |
| 1500                 | 641                        | 0.26 | 692  | 0.29 | 746  | 0.33 | 801  | 0.36 | 862  | 0.38 | 921  | 0.41 | 970  | 0.44 | 1011 | 0.48 |
| 1600                 | 696                        | 0.28 | 743  | 0.32 | 792  | 0.35 | 842  | 0.39 | 894  | 0.42 | 945  | 0.45 | 988  | 0.49 | 1027 | 0.53 |
| 1700                 | 750                        | 0.31 | 792  | 0.35 | 836  | 0.39 | 880  | 0.43 | 924  | 0.47 | 968  | 0.51 | 1007 | 0.55 | 1043 | 0.59 |
| 1800                 | 799                        | 0.35 | 837  | 0.39 | 875  | 0.43 | 913  | 0.48 | 952  | 0.52 | 990  | 0.56 | 1026 | 0.61 | 1061 | 0.65 |
| 1900                 | 840                        | 0.40 | 873  | 0.45 | 907  | 0.49 | 941  | 0.54 | 976  | 0.58 | 1011 | 0.63 | 1045 | 0.67 | 1080 | 0.72 |
| 2000                 | 883                        | 0.48 | 913  | 0.53 | 944  | 0.57 | 976  | 0.62 | 1009 | 0.67 | 1043 | 0.71 | 1078 | 0.76 | 1112 | 0.8  |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 900                  | 995                        | 0.28 | 1034 | 0.31 | 1077 | 0.35 | 1121 | 0.38 | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 1000                 | 999                        | 0.31 | 1038 | 0.34 | 1081 | 0.38 | 1124 | 0.41 | 1168 | 0.44 | 1211 | 0.47 | ---  | ---  | ---  | ---  |
| 1100                 | 1006                       | 0.34 | 1044 | 0.38 | 1086 | 0.41 | 1129 | 0.44 | 1171 | 0.47 | 1213 | 0.50 | 1253 | 0.53 | 1293 | 0.56 |
| 1200                 | 1014                       | 0.38 | 1052 | 0.42 | 1093 | 0.45 | 1135 | 0.48 | 1176 | 0.51 | 1217 | 0.54 | 1257 | 0.58 | 1296 | 0.61 |
| 1300                 | 1023                       | 0.42 | 1061 | 0.46 | 1102 | 0.50 | 1143 | 0.53 | 1184 | 0.56 | 1224 | 0.59 | 1263 | 0.62 | 1302 | 0.66 |
| 1400                 | 1035                       | 0.47 | 1073 | 0.51 | 1112 | 0.54 | 1153 | 0.57 | 1193 | 0.61 | 1232 | 0.64 | 1271 | 0.67 | 1309 | 0.71 |
| 1500                 | 1048                       | 0.52 | 1086 | 0.56 | 1125 | 0.59 | 1164 | 0.63 | 1204 | 0.66 | 1243 | 0.69 | 1280 | 0.73 | 1317 | 0.77 |
| 1600                 | 1063                       | 0.57 | 1100 | 0.61 | 1139 | 0.65 | 1178 | 0.68 | 1216 | 0.71 | 1254 | 0.75 | 1291 | 0.79 | 1326 | 0.83 |
| 1700                 | 1079                       | 0.63 | 1116 | 0.67 | 1154 | 0.71 | 1192 | 0.74 | 1230 | 0.78 | 1267 | 0.81 | 1302 | 0.85 | 1337 | 0.89 |
| 1800                 | 1097                       | 0.69 | 1133 | 0.73 | 1171 | 0.77 | 1209 | 0.80 | 1246 | 0.84 | 1281 | 0.88 | 1315 | 0.92 | 1349 | 0.96 |
| 1900                 | 1116                       | 0.76 | 1152 | 0.80 | 1189 | 0.84 | 1226 | 0.87 | 1262 | 0.91 | 1296 | 0.95 | 1329 | 0.99 | 1361 | 1.03 |
| 2000                 | 1148                       | 0.84 | 1183 | 0.88 | 1220 | 0.92 | 1257 | 0.96 | 1291 | 1.00 | 1323 | 1.04 | 1354 | 1.08 | 1385 | 1.12 |

**BLOWER DATA - BELT DRIVE****5 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**DOWNFLOW****KDB060H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 1100                 | 512                        | 0.15 | 571  | 0.19 | 630  | 0.23 | 690  | 0.26 | 770  | 0.26 | 854  | 0.26 | 922  | 0.27 | 970  | 0.30 |
| 1200                 | 535                        | 0.18 | 593  | 0.22 | 651  | 0.26 | 710  | 0.30 | 788  | 0.30 | 868  | 0.30 | 933  | 0.31 | 978  | 0.34 |
| 1300                 | 559                        | 0.22 | 616  | 0.26 | 674  | 0.29 | 732  | 0.34 | 807  | 0.34 | 883  | 0.34 | 944  | 0.35 | 987  | 0.38 |
| 1400                 | 584                        | 0.26 | 641  | 0.29 | 698  | 0.33 | 755  | 0.37 | 827  | 0.37 | 899  | 0.38 | 956  | 0.40 | 997  | 0.43 |
| 1500                 | 615                        | 0.29 | 671  | 0.33 | 726  | 0.36 | 782  | 0.41 | 850  | 0.41 | 917  | 0.42 | 970  | 0.44 | 1009 | 0.47 |
| 1600                 | 665                        | 0.30 | 716  | 0.34 | 768  | 0.38 | 819  | 0.44 | 879  | 0.44 | 937  | 0.46 | 985  | 0.49 | 1022 | 0.52 |
| 1700                 | 723                        | 0.31 | 768  | 0.35 | 814  | 0.39 | 860  | 0.47 | 910  | 0.47 | 959  | 0.50 | 1001 | 0.54 | 1037 | 0.58 |
| 1800                 | 779                        | 0.32 | 818  | 0.37 | 857  | 0.41 | 897  | 0.50 | 939  | 0.50 | 980  | 0.55 | 1018 | 0.59 | 1054 | 0.64 |
| 1900                 | 826                        | 0.36 | 859  | 0.41 | 894  | 0.45 | 928  | 0.56 | 964  | 0.56 | 1000 | 0.61 | 1036 | 0.66 | 1072 | 0.70 |
| 2000                 | 857                        | 0.42 | 889  | 0.47 | 920  | 0.52 | 952  | 0.62 | 986  | 0.62 | 1020 | 0.68 | 1055 | 0.73 | 1091 | 0.77 |
| 2100                 | 878                        | 0.49 | 909  | 0.54 | 940  | 0.59 | 973  | 0.70 | 1006 | 0.70 | 1041 | 0.75 | 1076 | 0.80 | 1112 | 0.85 |
| 2200                 | 897                        | 0.55 | 929  | 0.61 | 961  | 0.66 | 994  | 0.78 | 1028 | 0.78 | 1063 | 0.83 | 1099 | 0.89 | 1134 | 0.93 |
| 2300                 | 918                        | 0.62 | 950  | 0.68 | 983  | 0.74 | 1017 | 0.86 | 1052 | 0.86 | 1087 | 0.92 | 1122 | 0.97 | 1157 | 1.02 |
| 2400                 | 941                        | 0.70 | 974  | 0.77 | 1008 | 0.83 | 1042 | 0.96 | 1077 | 0.96 | 1111 | 1.01 | 1146 | 1.06 | 1181 | 1.11 |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 1100                 | 1006                       | 0.35 | 1045 | 0.39 | 1089 | 0.43 | 1134 | 0.46 | ---  | ---  | ---  | ---  | ---  | ---  | ---  | ---  |
| 1200                 | 1013                       | 0.38 | 1053 | 0.42 | 1095 | 0.46 | 1139 | 0.50 | 1186 | 0.53 | 1230 | 0.57 | 1266 | 0.60 | ---  | ---  |
| 1300                 | 1022                       | 0.42 | 1062 | 0.46 | 1104 | 0.50 | 1146 | 0.54 | 1192 | 0.57 | 1234 | 0.60 | 1269 | 0.64 | 1301 | 0.68 |
| 1400                 | 1033                       | 0.47 | 1072 | 0.51 | 1114 | 0.55 | 1155 | 0.58 | 1199 | 0.61 | 1240 | 0.65 | 1275 | 0.68 | 1305 | 0.72 |
| 1500                 | 1045                       | 0.52 | 1085 | 0.56 | 1125 | 0.60 | 1165 | 0.63 | 1208 | 0.66 | 1248 | 0.69 | 1281 | 0.73 | 1311 | 0.77 |
| 1600                 | 1059                       | 0.57 | 1098 | 0.61 | 1138 | 0.65 | 1177 | 0.68 | 1218 | 0.71 | 1257 | 0.75 | 1290 | 0.79 | 1319 | 0.83 |
| 1700                 | 1074                       | 0.62 | 1113 | 0.66 | 1152 | 0.70 | 1190 | 0.74 | 1231 | 0.77 | 1268 | 0.80 | 1299 | 0.84 | 1328 | 0.89 |
| 1800                 | 1091                       | 0.68 | 1129 | 0.72 | 1167 | 0.76 | 1205 | 0.80 | 1244 | 0.83 | 1280 | 0.87 | 1310 | 0.91 | 1338 | 0.95 |
| 1900                 | 1109                       | 0.75 | 1146 | 0.79 | 1183 | 0.82 | 1221 | 0.86 | 1260 | 0.90 | 1294 | 0.94 | 1323 | 0.98 | 1349 | 1.02 |
| 2000                 | 1128                       | 0.82 | 1164 | 0.86 | 1201 | 0.89 | 1239 | 0.93 | 1276 | 0.97 | 1310 | 1.01 | 1336 | 1.06 | 1362 | 1.10 |
| 2100                 | 1148                       | 0.89 | 1185 | 0.93 | 1221 | 0.97 | 1258 | 1.01 | 1294 | 1.05 | 1325 | 1.09 | 1351 | 1.14 | 1376 | 1.19 |
| 2200                 | 1170                       | 0.97 | 1206 | 1.01 | 1242 | 1.05 | 1277 | 1.09 | 1311 | 1.14 | 1341 | 1.18 | 1365 | 1.23 | 1390 | 1.28 |
| 2300                 | 1193                       | 1.06 | 1228 | 1.09 | 1262 | 1.14 | 1295 | 1.19 | 1327 | 1.24 | 1355 | 1.29 | 1380 | 1.33 | 1406 | 1.37 |
| 2400                 | 1216                       | 1.15 | 1250 | 1.19 | 1282 | 1.24 | 1313 | 1.30 | 1343 | 1.36 | 1371 | 1.40 | 1396 | 1.44 | 1423 | 1.48 |

**BLOWER DATA - BELT DRIVE****5 TON****BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.**

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (larger gas heat section, economizer, wet coil, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and page 19 for wet coil and options/accessory air resistance data.

**HORIZONTAL****KDB060H4T**

| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|----------------------|----------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
|                      | 0.10                       |      | 0.20 |      | 0.30 |      | 0.40 |      | 0.50 |      | 0.60 |      | 0.70 |      | 0.80 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 1100                 | 509                        | 0.15 | 562  | 0.18 | 624  | 0.20 | 691  | 0.22 | 771  | 0.24 | 852  | 0.25 | 919  | 0.28 | 970  | 0.31 |
| 1200                 | 535                        | 0.18 | 589  | 0.21 | 650  | 0.23 | 715  | 0.25 | 792  | 0.27 | 869  | 0.29 | 932  | 0.32 | 980  | 0.35 |
| 1300                 | 564                        | 0.21 | 618  | 0.24 | 678  | 0.27 | 741  | 0.29 | 815  | 0.31 | 887  | 0.33 | 946  | 0.36 | 991  | 0.39 |
| 1400                 | 604                        | 0.24 | 657  | 0.27 | 715  | 0.30 | 775  | 0.33 | 842  | 0.35 | 908  | 0.37 | 962  | 0.40 | 1004 | 0.43 |
| 1500                 | 656                        | 0.26 | 706  | 0.30 | 760  | 0.33 | 814  | 0.36 | 874  | 0.39 | 931  | 0.41 | 979  | 0.45 | 1019 | 0.48 |
| 1600                 | 712                        | 0.29 | 758  | 0.32 | 807  | 0.36 | 855  | 0.39 | 906  | 0.43 | 955  | 0.46 | 997  | 0.50 | 1035 | 0.54 |
| 1700                 | 766                        | 0.32 | 808  | 0.36 | 850  | 0.40 | 892  | 0.44 | 936  | 0.47 | 978  | 0.51 | 1016 | 0.56 | 1052 | 0.60 |
| 1800                 | 814                        | 0.36 | 851  | 0.40 | 888  | 0.44 | 925  | 0.49 | 963  | 0.53 | 1000 | 0.57 | 1035 | 0.62 | 1071 | 0.66 |
| 1900                 | 853                        | 0.41 | 886  | 0.46 | 919  | 0.50 | 952  | 0.55 | 986  | 0.60 | 1021 | 0.64 | 1056 | 0.69 | 1091 | 0.73 |
| 2000                 | 883                        | 0.48 | 913  | 0.53 | 944  | 0.57 | 976  | 0.62 | 1009 | 0.67 | 1043 | 0.71 | 1078 | 0.76 | 1112 | 0.80 |
| 2100                 | 906                        | 0.56 | 936  | 0.60 | 967  | 0.65 | 999  | 0.70 | 1033 | 0.75 | 1067 | 0.79 | 1101 | 0.84 | 1135 | 0.88 |
| 2200                 | 930                        | 0.64 | 960  | 0.68 | 991  | 0.73 | 1024 | 0.78 | 1058 | 0.83 | 1092 | 0.88 | 1126 | 0.92 | 1160 | 0.96 |
| 2300                 | 954                        | 0.72 | 985  | 0.77 | 1017 | 0.82 | 1051 | 0.87 | 1085 | 0.92 | 1119 | 0.96 | 1152 | 1.00 | 1186 | 1.04 |
| 2400                 | 981                        | 0.81 | 1013 | 0.86 | 1046 | 0.91 | 1079 | 0.96 | 1113 | 1.00 | 1180 | 1.05 | 1180 | 1.09 | 1213 | 1.13 |
| Air<br>Volume<br>cfm | External Static - in. w.g. |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|                      | 0.90                       |      | 1.00 |      | 1.10 |      | 1.20 |      | 1.30 |      | 1.40 |      | 1.50 |      | 1.60 |      |
|                      | RPM                        | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  | RPM  | BHP  |
| 1100                 | 1010                       | 0.35 | 1049 | 0.38 | 1091 | 0.42 | 1134 | 0.45 | 1176 | 0.48 | 1218 | 0.51 | 1258 | 0.54 | 1297 | 0.57 |
| 1200                 | 1019                       | 0.38 | 1058 | 0.42 | 1099 | 0.46 | 1141 | 0.49 | 1182 | 0.52 | 1223 | 0.55 | 1263 | 0.58 | 1302 | 0.61 |
| 1300                 | 1030                       | 0.43 | 1068 | 0.47 | 1108 | 0.50 | 1149 | 0.53 | 1190 | 0.56 | 1230 | 0.59 | 1270 | 0.63 | 1308 | 0.66 |
| 1400                 | 1042                       | 0.47 | 1080 | 0.51 | 1120 | 0.55 | 1160 | 0.58 | 1200 | 0.61 | 1240 | 0.65 | 1278 | 0.68 | 1315 | 0.72 |
| 1500                 | 1056                       | 0.53 | 1094 | 0.57 | 1133 | 0.60 | 1172 | 0.63 | 1212 | 0.67 | 1250 | 0.70 | 1288 | 0.74 | 1324 | 0.77 |
| 1600                 | 1071                       | 0.58 | 1109 | 0.62 | 1147 | 0.66 | 1186 | 0.69 | 1225 | 0.72 | 1263 | 0.76 | 1299 | 0.80 | 1334 | 0.83 |
| 1700                 | 1088                       | 0.64 | 1126 | 0.68 | 1164 | 0.72 | 1202 | 0.75 | 1240 | 0.78 | 1276 | 0.82 | 1311 | 0.86 | 1345 | 0.90 |
| 1800                 | 1107                       | 0.70 | 1143 | 0.74 | 1181 | 0.78 | 1219 | 0.81 | 1256 | 0.85 | 1290 | 0.89 | 1324 | 0.93 | 1357 | 0.97 |
| 1900                 | 1126                       | 0.77 | 1163 | 0.81 | 1200 | 0.85 | 1237 | 0.88 | 1273 | 0.92 | 1306 | 0.96 | 1339 | 1.00 | 1371 | 1.04 |
| 2000                 | 1148                       | 0.84 | 1183 | 0.88 | 1220 | 0.92 | 1257 | 0.96 | 1291 | 1.00 | 1323 | 1.04 | 1354 | 1.08 | 1385 | 1.12 |
| 2100                 | 1170                       | 0.92 | 1206 | 0.96 | 1242 | 1.00 | 1277 | 1.04 | 1310 | 1.08 | 1340 | 1.13 | 1370 | 1.17 | 1401 | 1.21 |
| 2200                 | 1195                       | 1.00 | 1230 | 1.04 | 1265 | 1.08 | 1299 | 1.13 | 1330 | 1.18 | 1359 | 1.23 | 1388 | 1.27 | 1418 | 1.31 |
| 2300                 | 1220                       | 1.08 | 1254 | 1.13 | 1288 | 1.17 | 1320 | 1.23 | 1350 | 1.28 | 1378 | 1.34 | 1406 | 1.38 | 1435 | 1.42 |
| 2400                 | 1245                       | 1.18 | 1278 | 1.22 | 1311 | 1.28 | 1341 | 1.33 | 1370 | 1.40 | 1397 | 1.45 | 1425 | 1.50 | 1454 | 1.54 |

## BLOWER DATA

### BELT DRIVE KIT SPECIFICATIONS

| Model No. | Motor HP |         | No. of Speeds | Drive Kits and RPM Range     |                              |                              |                              |                               |                                |
|-----------|----------|---------|---------------|------------------------------|------------------------------|------------------------------|------------------------------|-------------------------------|--------------------------------|
|           | Nominal  | Maximum |               | A01                          | A02                          | A03                          | A05                          | A06                           | A07                            |
| 036       | 0.75     | 0.86    | 2             | low 449-673<br>high 673-1010 | ---                          | ---                          | ---                          | ---                           | ---                            |
|           | 1        | 1.15    | 2             | ---                          | ---                          | ---                          | low 598-897<br>high 897-1346 | ---                           | ---                            |
| 048       | 0.75     | 0.86    | 2             | ---                          | low 497-673<br>high 745-1117 | ---                          | ---                          | ---                           | ---                            |
|           | 2        | 2.3     | 2             | ---                          | ---                          | ---                          | ---                          | low 714-953<br>high 1071-1429 | ---                            |
| 060       | 1        | 1.15    | 2             |                              |                              | low 555-833<br>high 833-1250 |                              |                               |                                |
|           | 2        | 2.3     | 2             |                              |                              |                              |                              |                               | low 808-1032<br>high 1212-1548 |

NOTE - Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor hp required. Maximum usable hp of motors furnished are shown. In Canada, nominal motor hp is also maximum usable motor hp. If motors of comparable hp are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

### OPTIONS / ACCESSORIES AIR RESISTANCE - in. w.g.

| Air Volume cfm | Wet Indoor Coil |      | Gas Heat     |            | Economizer | Filters |         |
|----------------|-----------------|------|--------------|------------|------------|---------|---------|
|                | 024 036, 048    | 060  | Medium Input | High Input |            | MERV 8  | MERV 13 |
| 800            | 0.01            | 0.01 | 0.02         | 0.02       | 0.04       | 0.04    | 0.05    |
| 1000           | 0.02            | 0.01 | 0.02         | 0.02       | 0.04       | 0.04    | 0.07    |
| 1200           | 0.02            | 0.01 | 0.02         | 0.02       | 0.04       | 0.04    | 0.07    |
| 1400           | 0.03            | 0.02 | 0.02         | 0.03       | 0.04       | 0.04    | 0.07    |
| 1600           | 0.04            | 0.03 | 0.03         | 0.04       | 0.04       | 0.04    | 0.07    |
| 1800           | 0.05            | 0.04 | 0.03         | 0.05       | 0.05       | 0.05    | 0.07    |
| 2000           | 0.06            | 0.05 | 0.04         | 0.06       | 0.05       | 0.05    | 0.08    |
| 2200           | 0.08            | 0.06 | 0.04         | 0.07       | 0.05       | 0.05    | 0.08    |
| 2400           | 0.09            | 0.07 | 0.05         | 0.08       | 0.05       | 0.05    | 0.08    |
| 2600           | 0.10            | 0.08 | 0.05         | 0.09       | 0.06       | 0.05    | 0.08    |
| 2800           | 0.11            | 0.09 | 0.06         | 0.10       | 0.06       | 0.05    | 0.08    |
| 3000           | 0.13            | 0.10 | 0.07         | 0.11       | 0.06       | 0.05    | 0.08    |

### CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

| Air Volume cfm | RTD9-65S Step-Down Diffuser |                      |                       | FD9-65S Flush Diffuser |
|----------------|-----------------------------|----------------------|-----------------------|------------------------|
|                | 2 Ends Open                 | 1 Side & 2 Ends Open | All Ends & Sides Open |                        |
| 800            | 0.15                        | 0.13                 | 0.11                  | 0.11                   |
| 1000           | 0.19                        | 0.16                 | 0.14                  | 0.14                   |
| 1200           | 0.25                        | 0.20                 | 0.17                  | 0.17                   |
| 1400           | 0.33                        | 0.26                 | 0.20                  | 0.20                   |
| 1600           | 0.43                        | 0.32                 | 0.20                  | 0.24                   |
| 1800           | 0.56                        | 0.40                 | 0.30                  | 0.30                   |
| 2000           | 0.73                        | 0.50                 | 0.36                  | 0.36                   |
| 2200           | 0.95                        | 0.63                 | 0.44                  | 0.44                   |

### CEILING DIFFUSER AIR THROW DATA

| Air Volume - cfm<br>Model No. | 1 Effective Throw - ft. |         |
|-------------------------------|-------------------------|---------|
|                               | RTD9-65S                | FD9-65S |
| 800                           | 10 - 17                 | 14 - 18 |
| 1000                          | 10 - 17                 | 15 - 20 |
| 1200                          | 11 - 18                 | 16 - 22 |
| 1400                          | 12 - 19                 | 17 - 24 |
| 1600                          | 12 - 20                 | 18 - 25 |
| 1800                          | 13 - 21                 | 20 - 28 |
| 2000                          | 14 - 23                 | 21 - 29 |
| 2200                          | 16 - 25                 | 22 - 30 |

### POWER EXHAUST FAN PERFORMANCE

| Return Air System Static Pressure - in. w.g. | Air Volume Exhausted cfm |
|--|--------------------------|
| 0.00   | 2000                     |
| 0.05   | 1990                     |
| 0.10   | 1924                     |
| 0.15   | 1810                     |
| 0.20   | 1664                     |
| 0.25   | 1507                     |
| 0.30   | 1350                     |
| 0.35   | 1210                     |

<sup>1</sup> Effective throw based on terminal velocities of 75 ft. per minute.

| ELECTRICAL DATA                             |                                |                 | 2 - 3 TON       |                 |             |             |
|---|--------------------------------|-----------------|-----------------|-----------------|-------------|-------------|
| DIRECT DRIVE BLOWER                         |                                | KDB024H         | KDB036H         |                 |             |             |
| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 1 Ph | 208/230V - 1 Ph | 208/230V - 3 Ph | 460V - 3 Ph | 575V - 3 Ph |
| Compressor 1                                | Rated Load Amps                | 11.7            | 15.3            | 11.6            | 5.7         | 4           |
|   | Locked Rotor Amps              | 58.3            | 83              | 73              | 38          | 25.6        |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             | 2.8             | 2.8             | 1.4         | 1.1         |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             | 2.4             | 2.4             | 1.3         | 1           |
| Service Outlet 115V GFI (amps)              |                                | 15              | 15              | 15              | 15          | 20          |
| Indoor Blower Motor                         | Horsepower                     | 0.33            | 0.50            | 0.50            | 0.50        | 0.50        |
|   | Type                           | Direct          | Direct          | Direct          | Direct      | Direct      |
|   | Full Load Amps                 | 2.6             | 4.6             | 4.6             | 2.3         | 1.8         |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 30              | 40              | 30              | 15          | 15          |
|   | with (1) 0.33 HP Power Exhaust | - - -           | 40              | 35              | 15          | 15          |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 21              | 27              | 22              | 11          | 8           |
|   | with (1) 0.33 HP Power Exhaust | - - -           | 29              | 25              | 13          | 9           |
| ELECTRICAL ACCESSORIES                      |                                |                 |                 |                 |             |             |
| Disconnect                                  | Standard Access                | 20W15           | 20W15           | 20W15           | 20W15       | 20W15       |
|   | Hinged Access                  | 20W21           | 20W21           | 20W21           | 20W21       | 20W21       |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

| ELECTRICAL DATA                             |                                |                 | 4 TON           |             |             |
|---|--------------------------------|-----------------|-----------------|-------------|-------------|
| DIRECT DRIVE BOWER - KDB048H                |                                |                 |                 |             |             |
| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 1 Ph | 208/230V - 3 Ph | 460V - 3 Ph | 575V - 3 Ph |
| Compressor                                  | Rated Load Amps                | 21.2            | 14              | 6.4         | 4.6         |
|   | Locked Rotor Amps              | 104             | 83.1            | 41          | 33          |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             | 2.8             | 1.4         | 1.1         |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             | 2.4             | 1.3         | 1           |
| Service Outlet 115V GFI (amps)              |                                | 15              | 15              | 15          | 20          |
| Indoor Blower Motor                         | Horsepower                     | 0.75            | 0.75            | 0.75        | 0.75        |
|   | Type                           | Direct          | Direct          | Direct      | Direct      |
|   | Full Load Amps                 | 6.3             | 6.3             | 3.2         | 2.5         |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 50              | 40              | 15          | 15          |
|   | with (1) 0.33 HP Power Exhaust | 50              | 40              | 20          | 15          |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 36              | 27              | 13          | 10          |
|   | with (1) 0.33 HP Power Exhaust | 38              | 29              | 14          | 11          |
| ELECTRICAL ACCESSORIES                      |                                |                 |                 |             |             |
| Disconnect                                  | Standard Access                | 20W18           | 20W18           | 20W18       | 20W18       |
|   | Hinged Access                  | 20W24           | 20W24           | 20W24       | 20W24       |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

**ELECTRICAL DATA****5 TON****DIRECT DRIVE BOWER - KDB060H**

| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 1 Ph | 208/230V - 3 Ph | 460V - 3 Ph | 575V - 3 Ph |
|---|--------------------------------|-----------------|-----------------|-------------|-------------|
| Compressor                                  | Rated Load Amps                | 27.1            | 16.5            | 7.2         | 5.5         |
|   | Locked Rotor Amps              | 152.9           | 110             | 52          | 38.9        |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             | 2.8             | 1.4         | 1.1         |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             | 2.4             | 1.3         | 1           |
| Service Outlet 115V GFI (amps)              |                                | 15              | 15              | 15          | 20          |
| Indoor Blower Motor                         | Horsepower                     | 1               | 1               | 1           | 1           |
|   | Type                           | Direct          | Direct          | Direct      | Direct      |
|   | Full Load Amps                 | 7.4             | 7.4             | 3.7         | 3.0         |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 70              | 45              | 20          | 15          |
|   | with (1) 0.33 HP Power Exhaust | 70              | 45              | 20          | 15          |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 45              | 31              | 15          | 11          |
|   | with (1) 0.33 HP Power Exhaust | 47              | 34              | 16          | 12          |

**ELECTRICAL ACCESSORIES**

|            |                 |       |       |       |       |
|------------|-----------------|-------|-------|-------|-------|
| Disconnect | Standard Access | 20W18 | 20W18 | 20W18 | 20W18 |
|            | Hinged Access   | 20W24 | 20W24 | 20W24 | 20W24 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.<sup>2</sup> HACR type breaker or fuse.<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.**ELECTRICAL DATA****3 TON****BELT DRIVE BLOWER - KDB036H**

| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 3 Ph |      | 460V - 3 Ph |      | 575V - 3 Ph |      |
|---|--------------------------------|-----------------|------|-------------|------|-------------|------|
| Compressor                                  | Rated Load Amps                | 11.6            |      | 5.7         |      | 4           |      |
|   | Locked Rotor Amps              | 73              |      | 38          |      | 25.6        |      |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             |      | 1.4         |      | 1.1         |      |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             |      | 1.3         |      | 1           |      |
| Service Outlet 115V GFI (amps)              |                                | 15              |      | 15          |      | 20          |      |
| Indoor Blower Motor                         | Horsepower                     | 0.75            | 1    | 0.75        | 1    | 0.75        | 1    |
|   | Type                           | Belt            | Belt | Belt        | Belt | Belt        | Belt |
|   | Full Load Amps                 | 3.5             | 4.6  | 1.6         | 2.1  | 1.3         | 1.7  |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 30              | 30   | 15          | 15   | 15          | 15   |
|   | with (1) 0.33 HP Power Exhaust | 30              | 35   | 15          | 15   | 15          | 15   |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 21              | 22   | 11          | 11   | 8           | 8    |
|   | with (1) 0.33 HP Power Exhaust | 24              | 25   | 12          | 12   | 9           | 9    |

**ELECTRICAL ACCESSORIES**

|            |                 |       |       |       |       |
|------------|-----------------|-------|-------|-------|-------|
| Disconnect | Standard Access | 20W15 | 20W15 | 20W15 | 20W15 |
|            | Hinged Access   | 20W21 | 20W21 | 20W21 | 20W21 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.<sup>2</sup> HACR type breaker or fuse.<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

**ELECTRICAL DATA****4 TON****BELT DRIVE BLOWER - KDB048H**

| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 3 Ph |      | 460V - 3 Ph |      | 575V - 3 Ph |      |
|---|--------------------------------|-----------------|------|-------------|------|-------------|------|
| Compressor                                  | Rated Load Amps                | 14              |      | 6.4         |      | 4.6         |      |
|   | Locked Rotor Amps              | 83.1            |      | 41          |      | 33          |      |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             |      | 1.4         |      | 1.1         |      |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             |      | 1.3         |      | 1           |      |
| Service Outlet 115V GFI (amps)              |                                | 15              |      | 15          |      | 20          |      |
| Indoor Blower Motor                         | Horsepower                     | 0.80            | 2    | 0.75        | 2    | 0.75        | 2    |
|   | Type                           | Belt            | Belt | Belt        | Belt | Belt        | Belt |
|   | Full Load Amps                 | 3.5             | 7.5  | 1.6         | 3.4  | 1.3         | 2.7  |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 35              | 40   | 15          | 15   | 15          | 15   |
|   | with (1) 0.33 HP Power Exhaust | 40              | 40   | 15          | 20   | 15          | 15   |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 24              | 28   | 11          | 13   | 9           | 10   |
|   | with (1) 0.33 HP Power Exhaust | 27              | 31   | 13          | 15   | 10          | 11   |

**ELECTRICAL ACCESSORIES**

|            |                 |       |       |       |       |
|------------|-----------------|-------|-------|-------|-------|
| Disconnect | Standard Access | 20W18 | 20W18 | 20W18 | 20W18 |
|            | Hinged Access   | 20W24 | 20W24 | 20W24 | 20W24 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.<sup>2</sup> HACR type breaker or fuse.<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.**ELECTRICAL DATA****5 TON****BELT DRIVE BLOWER - KDB060H**

| <sup>1</sup> Voltage - 60hz                 |                                | 208/230V - 3 Ph |      | 460V - 3 Ph |      | 575V - 3 Ph |      |
|---|--------------------------------|-----------------|------|-------------|------|-------------|------|
| Compressor                                  | Rated Load Amps                | 16.5            |      | 7.2         |      | 5.5         |      |
|   | Locked Rotor Amps              | 110             |      | 52          |      | 38.9        |      |
| Outdoor Fan Motors (1)                      | Full Load Amps (total)         | 2.8             |      | 1.4         |      | 1.1         |      |
| Power Exhaust (1) 0.33 HP                   | Full Load Amps (total)         | 2.4             |      | 1.3         |      | 1           |      |
| Service Outlet 115V GFI (amps)              |                                | 15              |      | 15          |      | 20          |      |
| Indoor Blower Motor                         | Horsepower                     | 1               | 2    | 1           | 2    | 1           | 2    |
|   | Type                           | Belt            | Belt | Belt        | Belt | Belt        | Belt |
|   | Full Load Amps                 | 4.6             | 7.5  | 2.1         | 3.4  | 1.7         | 2.7  |
| <sup>2</sup> Maximum Overcurrent Protection | Unit Only                      | 40              | 45   | 15          | 20   | 15          | 15   |
|   | with (1) 0.33 HP Power Exhaust | 45              | 45   | 20          | 20   | 15          | 15   |
| <sup>3</sup> Minimum Circuit Ampacity       | Unit Only                      | 29              | 31   | 13          | 14   | 10          | 11   |
|   | with (1) 0.33 HP Power Exhaust | 31              | 34   | 14          | 16   | 11          | 12   |

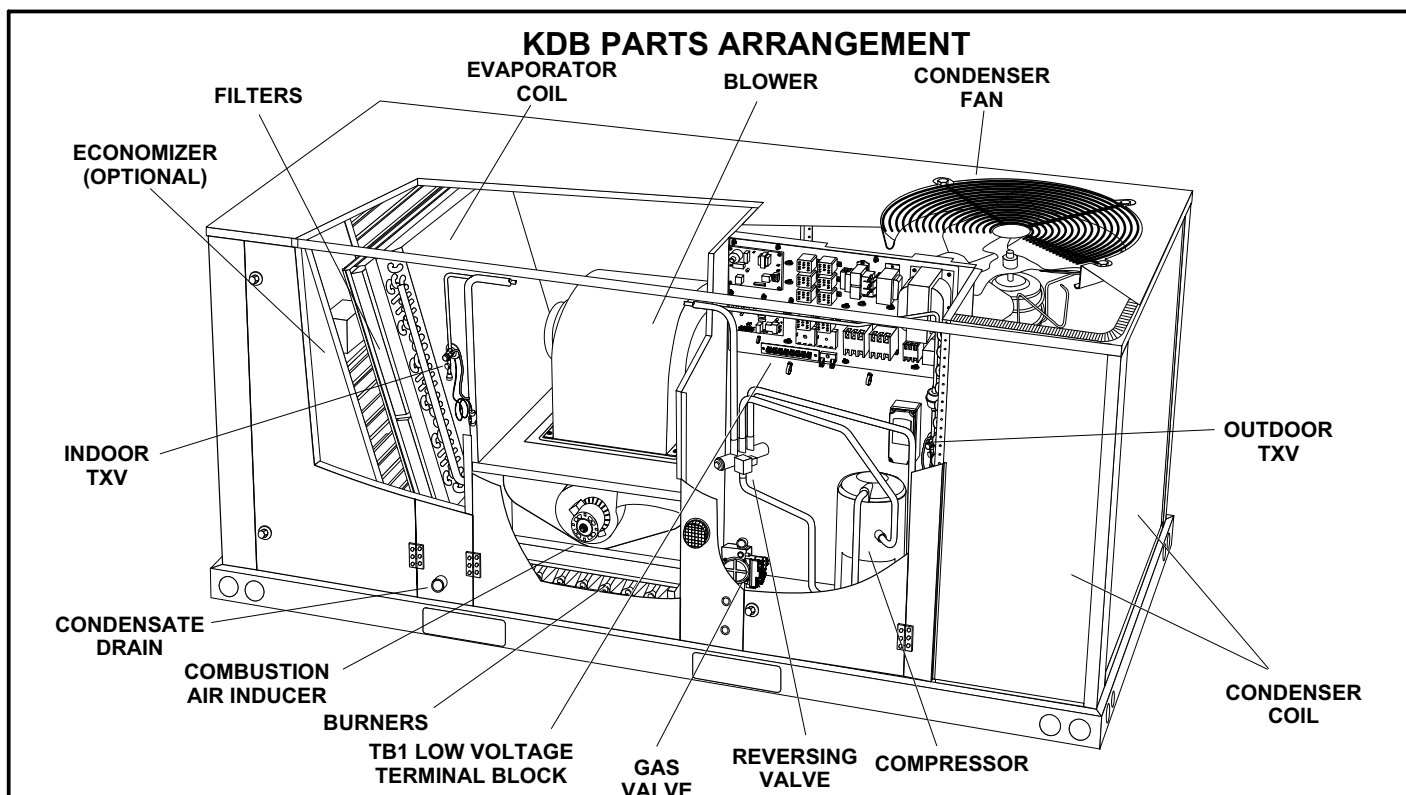
**ELECTRICAL ACCESSORIES**

|            |                 |       |       |       |       |
|------------|-----------------|-------|-------|-------|-------|
| Disconnect | Standard Access | 20W18 | 20W18 | 20W18 | 20W18 |
|            | Hinged Access   | 20W24 | 20W24 | 20W24 | 20W24 |

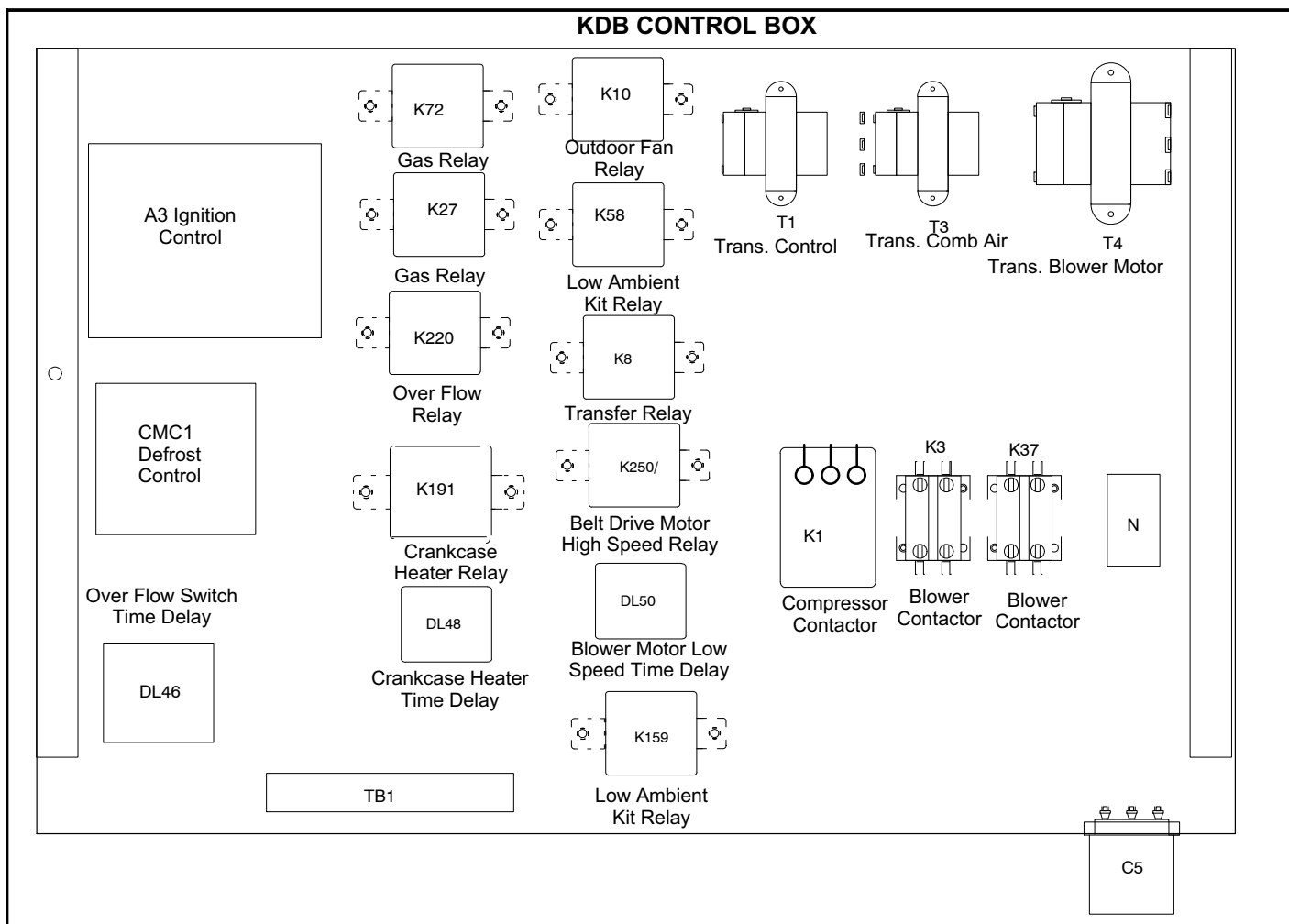
NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.<sup>2</sup> HACR type breaker or fuse.<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.





**FIGURE 1**



**FIGURE 2**

## I-UNIT COMPONENTS

All 2 through 5 ton units are built to order units (BTO). The KDB unit components are shown in figure 1. All units come standard with removable unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

### A-Control Box Components

KDB control box components are shown in figure 2. The control box is located in the upper right portion of the compressor compartment.

#### 1-Control Transformer T1

All use a single line voltage to 24VAC transformer mounted in the control box. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformers use two primary voltage taps as

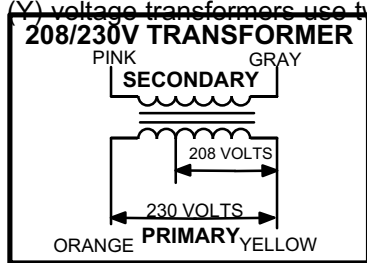


FIGURE 3

shown in figure 3, while 460 (G) and 575 (J) voltage transformers use a single primary voltage tap.

#### 2-C. A. I. Transformers T3 (G, J voltage)

All (G) 460 and 575 (J) voltage units use transformer T3 mounted in the control box. The transformers have an output rating of 0.75A. T3 transformer supplies 230 VAC power to the combustion air inducer motor (B6).

#### 3-Transformer T4 (G & J)

All (G) 460 and (J) 575 voltage direct drive units use transformer T4 mounted in the control box. T4 is a line voltage to 230V transformer to power the indoor blower. It is connected to line voltage and is powered at all times.

#### 4-Low Ambient Kit Relay K58, K159 (with low ambient switches S11 & S185)

Y1 or Y2 energizes K58. When liquid pressure rises to 300±10 psig, S185 closes sending 24VAC through the N.C. K159-2 contacts energizing condenser fan B1 on extra low speed. ( Y1, or Y2 demand).

When liquid pressure rises to 450±10 psig, S11 closes, energizing K159. 24VAC energizes K159-9 (Y1) and K159-7 (Y2). Condenser fan runs at low speed with Y1 demand, and runs at high speed with demand Y2.

#### 5-Blower Delay DL50 (belt drive units only)

DL50 causes a 1.5 second delay switching from high speed to low speed to allow the blower to slow down before energizing low speed windings.

#### 6-Condenser Fan Relay K10

Outdoor fan relay K10 is an optional DPDT relay with a 24VAC coil. K10 energizes condenser fan B4.

## 7-Terminal Strip TB1

All indoor thermostat connections will be to TB1 located in the control box. Thermostats without “occupied “ and “un-occupied” modes and installed with economizer or motorized outdoor air equipped units, should have a jumper across terminals “R” and “OC”.

### 8-Transfer Relay K8

K8 is a three -pole relay with a 24V coil used to de-energize the reversing valve during a heat call. On a first stage heat call K8-1 closes de-energizing the reversing valve and K8-2 closes energizing Y1 on the CMC1 board. Without K8 the reversing valve would remain energized at all times.

### 9-Compressor Contactor K1

In all KDB units, K1 energizes compressors B1 in response to thermostat demand. Three phase units use three pole double break contactors with a 24 volt coil. Single phase units use single pole double break contactors with a 24 volt coil.

### 10-Relay K250 (belt drive units)

Relay K250 passes the “G” signal to contactor K3 energizing the blower on low speed. On a Y2 call K250 passes the signal to K37 energizing the blower on high speed. L34 is energized by CMC1 (Y2-out), when there is Y2 or W1 thermostat call.

### 11-Blower Contactor K37 (belt drive units)

On two-speed operation K37 acts as the high speed blower contactor and K3 acts as the low speed contactor in response to blower demand.

### 12-Blower Contactor K3 (belt drive units)

On three phase units, K3 is a two pole double-break contactor with a 24VAC coil. K3 energizes the indoor blower motor B3 in response to blower demand.

### 13-Crankcase Heater Delay DL48 & Crankcase Heater Relay K191

Delay DL48 and relay K191 keep crankcase heater de-energized during and immediately following compressor shut down. They ensure the crankcase heater is off while compressor is energized.

### 14-Gas Relay K72 (two stage units)

Relay K72 is normally closed and controls combustion air inducer B6. K72 switches the inducer B6 to high speed in response to two stage heat demand.

### 15-Transfer 2 Relay K27

K27 relay is a two-pole relay with a 24V coil and is energized with a W2 heating thermostat demand. High gas heat is energized via J2-7. K27-1 N.O. terminals 7 and 4 close to energize low gas heat via J2-2. K27-1 N.C. terminals 7 and 1 open to discontinue 1st stage heat pump operation.

**Note** - If the outdoor ambient is above A19 setpoint (35°F default) **AND** the thermostat demand increases from W1 to W2, the unit will change from heat pump heating to high gas heat. If the outdoor ambient is below A19 setpoint **AND** the thermostat demand increases from W1 to W2, the unit will change from low gas heat to high gas heat.

## 16-Burner Control A3



# ! WARNING

**Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.**

The main control box (see figure 2) houses the burner control A3.

The ignition control provides four main functions: gas valve control, blower control, ignition, and flame sensing. The control has a green LED to show control status (table 1). The unit will usually ignite on the first trial and A3 allows three trials for ignition before locking out. The lockout time is 1 hour. After lockout, the ignition control automatically resets and provides three more attempts at ignition. Manual reset after lockout requires removing power from the control for more than 1 second or removing the thermostat call for heat for more than 1 second but no more than 20 seconds. 24 volt thermostat connections (P2) and heating component connections (J1) are made through separate jack/plugs. See table 2 for thermostat terminations and table 3 for heating component terminations.

Flame rectification sensing is used on all units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

**TABLE 1**

| LED        | STATUS   |
|------------|--|
| Slow Flash | Normal operation. No call for heat.                                |
| Fast Flash | Normal operation. Call for heat.                                   |
| Steady Off | Internal Control Fault, No Power To Board or Gas Valve Relay Fault |
| Steady On  | Control Internal Failure.  |
| 2 Flashes  | Lockout. Failed to detect or sustain flame.                        |
| 3 Flashes  | Rollout switch open / Prove switch open or closed.                 |
| 4 Flashes  | Primary High Limit switch open.                                    |
| 5 Flashes  | Flame sensed but gas valve not open.                               |

**TABLE 2**

| P2 TERMINAL DESIGNATIONS |                            |
|--------------------------|----------------------------|
| Pin #                    | Function                   |
| 1                        | R 24 Volts to thermostat   |
| 2                        | W1 Heat Demand             |
| 3                        | Y Cool Demand              |
| 4                        | C Common                   |
| 5                        | G Indoor Blower            |
| 6                        | BL OUT Indoor Blower Relay |
| 7                        | W2 Second Stage Heat       |

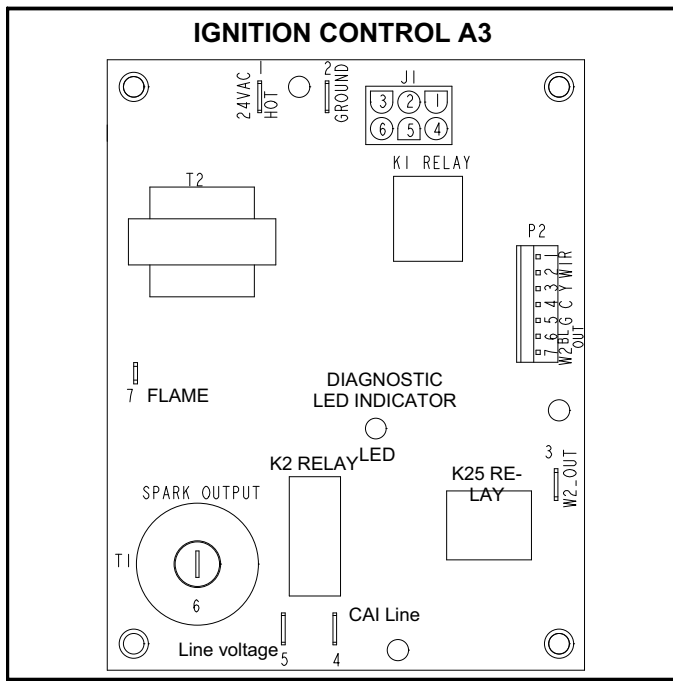
**TABLE 3**

| J1 TERMINAL DESIGNATIONS |                                   |
|--------------------------|-----------------------------------|
| Pin #                    | Function                          |
| 1                        | Limit Switch Out                  |
| 2                        | Rollout Switch / Prove Switch Out |
| 3                        | Gas Valve Common                  |
| 4                        | Gas Valve Out                     |
| 5                        | Rollout Switch / Prove Switch In  |
| 6                        | Limit Switch In                   |

## Operation

On a heating demand, the ignition control checks for a closed limit switch and open combustion air prove switch. Once this check is complete and conditions are correct, the ignition control then allows 30 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the gas valve, the spark electrode and the flame sensing electrode. Once the gas valve is energized the non-adjustable 20 second indoor blower delay period begins. Sparking stops immediately after flame is sensed or at the end of the 8 second trial for ignition.

The control then proceeds to “steady state” mode where all inputs are monitored to ensure the limit switch, roll-out switch and prove switch are closed as well as flame is present. When the heat call is satisfied and the gas valve is de-energized, a combustion air inducer post purge period of 45 seconds begins along with a 180 second blower off delay.



## 17-Defrost Control CMC1

The defrost system includes three components: an outdoor coil / outdoor ambient sensor, defrost thermostat and a defrost control. See unit wiring diagram to determine which controls are used in each unit. Optional controls are identified on wiring diagrams by arrows at junction points.

The defrost control ensures that the heat pump outdoor coil does not ice excessively during the heating mode. The defrost control uses input from the outdoor coil sensor and ambient temperature sensor on 100135 series defrost control boards.

Low gas heat is energized by CMC1 W1 24VAC contacts during defrost.

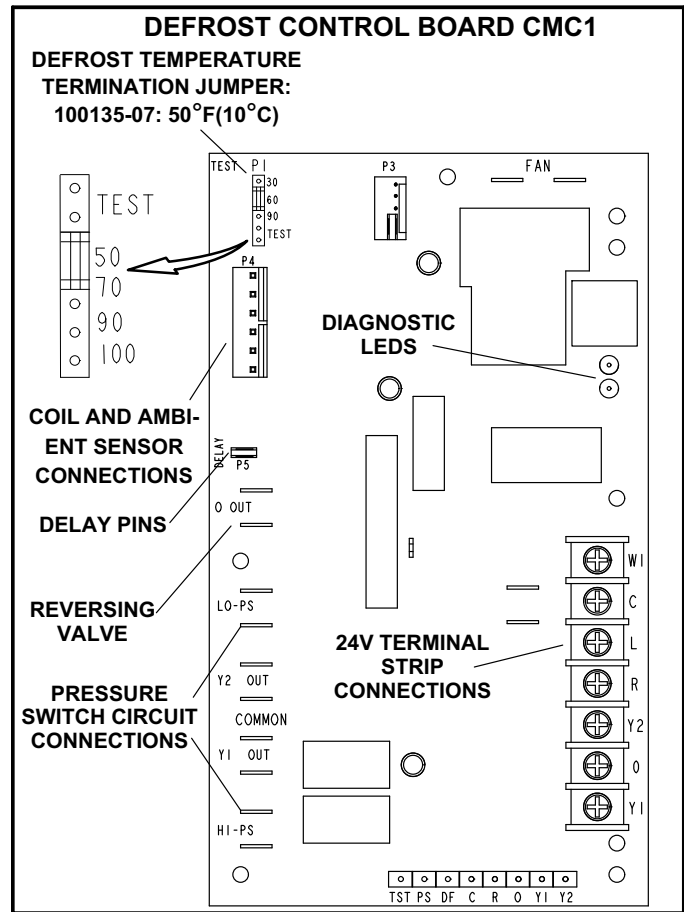
**Series 100135 (Figure 5)**

After 34 minutes of heating mode operation, if the difference between the ambient temperature (RT13) and the coil temperature (RT21) is higher than the maximum difference allowed by the control, the defrost control will initiate defrost. The defrost control will also initiate defrost after 6 hours of heating mode operation when coil temperatures remain below 35°F (2°C). The defrost cycle ends when the coil temperature is higher than the termination temperature (50°F default) or after 14 minutes of operation. If the defrost is terminated by the 14-minute timer, another defrost cycle will be initiated after 34 minutes of run time.

**Note** - The defrost termination temperature can be adjusted to 50, 70, 90 or 100 °F. The jumper termination pin is factory-set at 50 °F (10 °C). If the temperature jumper is not installed, the default termination temperature is 90 °F (32 °C). See figure 5.

### Ambient and Coil Temperature Sensors (RT13, RT21)

Both sensors provide input to the defrost control which cycles defrost. The ambient sensor is located on the inside of the corner mullion on the back of the outdoor coil section. The coil sensor is located on a return bend on the front of the outdoor coil.



## Defrost Test Option

A TEST option is provided for troubleshooting. The TEST mode may be started any time the unit is in the heating mode and the defrost thermostat is closed or jumpered. If the timing jumper is in the TEST position at power-up, the defrost control will ignore the test pins. When the jumper is placed across the TEST pins for two seconds, the control will enter the defrost mode. If the jumper is removed before an additional 5-second period has elapsed (7 seconds total), the unit will remain in defrost mode until the defrost pressure switch opens or 14 minutes have passed. If the jumper is not removed until after the additional 5-second period has elapsed, the defrost will terminate and the test option will not function again until the jumper is removed and re-applied.

## Diagnostic LEDs

The defrost board uses two LEDs for diagnostics. The LEDs flash a sequence according to the condition.

TABLE 1

| Defrost Control Board Diagnostic LED    |                         |               |
|---|-------------------------|---------------|
| Mode                                    | Green LED (DS2)         | Red LED (DS1) |
| No power to control                     | OFF                     | OFF           |
| Normal operation / power to control     | Simultaneous Slow FLASH |               |
| Anti-short cycle lockout                | Alternating Slow FLASH  |               |
| Low pressure switch, freezestat fault   | OFF                     | Slow FLASH    |
| Low pressure switch, freezestat lockout | OFF                     | ON            |
| High pressure switch fault              | Slow FLASH              | OFF           |
| High pressure switch lockout            | ON                      | OFF           |
| Ambient sensor fault                    | Simultaneous FAST flash |               |
| Coil sensor fault                       | Alternating FAST flash  |               |

## B-Cooling Components

All units use independent cooling circuits consisting of separate compressor, condenser coil and evaporator coil. See figure 6. One draw-through type condenser fan is used in KDB024-060 units. Units are equipped with belt-drive or direct drive blowers which draw air across the evaporator during unit operation.

Cooling may be supplemented by a factory- or field-installed economizer. The evaporator coil is slab type and uses a thermostatic expansion valve or fixed orifice assembly as the primary refrigerant metering device. Each evaporator is also equipped with enhanced fins and rifled tubing. In all units each compressor is protected by a freezestat (S49) on the evaporator coil and a high pressure switch (S4) on the discharge line. See figure 6. Low ambient switches (S11) and (S185) are available as a field accessory for additional compressor protection.

## 1-Compressor B1

### ⚠ IMPORTANT

**The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.**

All KDB024/060 units use one scroll compressor. See "SPECIFICATIONS" and "ELECTRICAL DATA" (table of contents) or compressor nameplate for compressor specifications.

### ⚠ WARNING

**Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.**

Each compressor is energized by a corresponding compressor contactor.

*NOTE-Refer to the wiring diagram section for specific unit operation.*

If Interlink compressor replacement is necessary, call 1-800-4-LENNOX (1-800-453-6669).

### ⚠ IMPORTANT

**Some scroll compressors have an internal vacuum protector that will unload scrolls when suction pressure goes below 20 psig. A hissing sound will be heard when the compressor is running unloaded. Protector will reset when low pressure in system rises above 40 psig. DO NOT REPLACE COMPRESSOR.**

## 2-Freezestat S49

Each unit is equipped with a low temperature switch (freezestat) located on a return bend of each evaporator coil.

The freezestat is wired in series with the compressor contactor K1. The freezestat is a SPST N.C. auto-reset switch which opens at  $29^{\circ}\text{F} \pm 3^{\circ}\text{F}$  ( $-1.7^{\circ}\text{C} \pm 1.7^{\circ}\text{C}$ ) on a temperature drop and closes at  $58^{\circ}\text{F} \pm 4^{\circ}\text{F}$  ( $14.4^{\circ}\text{C} \pm 2.2^{\circ}\text{C}$ ) on a temperature rise. To prevent coil icing, freezestats open during compressor operation to temporarily disable the respective compressor until the coil temperature rises.

If the freezestats are tripping frequently due to coil icing, check the airflow / filters, economizer position and unit charge before allowing unit back in operation. Make sure to eliminate conditions which might promote evaporator ice buildup.

### 3-High Pressure Switch S4

The high pressure switch is an auto reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired in series with the compressor contactor coil.

When discharge pressure rises to  $640 \pm 20$  psig ( $4412 \pm 138$  kPa) (indicating a problem in the system) the switch opens and the respective compressor is de-energized (the economizer can continue to operate). When discharge pressure drops to  $475 \pm 30$  psig ( $3275 \pm 206$  kPa), the switch closes.

### 4-Low Ambient Switches S11 & S185 (option)

The low ambient switches are auto-reset SPST N.O. pressure switches which allow for mechanical cooling operation at low outdoor temperatures. In all models the switches are installed on a valve depressor tee, which is located in each liquid line prior to the indoor coil section and wired in series with outdoor fan relay K10 coil.

S185 opens at  $180 \pm 10$  psig, and closes at  $300 \pm 10$  psig. S11 opens at  $240 \pm 10$  psig, and closes at  $450 \pm 10$  psig.

When liquid pressure rises to  $300 \pm 10$  psig, the S185 switch closes and the condenser fan runs at extra low speed (300 rpm). When liquid pressure rises to  $450 \pm 10$  psig, the S11 switch closes and the condenser fan runs normal cooling speed (low or high). When the liquid pressure drops to  $240 \pm 10$  psig, the S11 switch opens and the condenser fan runs at extra low speed (300rpm). When the liquid pressure drops to  $180 \pm 10$  psig, the S185 switch opens and the condenser fan is de-energized. This intermittent fan operation results in higher evaporating temperature allowing the system to operate without icing the evaporator coil and losing capacity.

### 5-Reversing Valve L1

A refrigerant reversing valve with a 24 volt solenoid coil is used to reverse refrigerant flow during unit operation in all KDB units. The reversing valve is connected in the vapor line of the refrigerant circuit. The reversing valve coil is energized during cooling demand and during defrost.

Reversing valve L1 is controlled by the CMC1 board and transfer relay K8 in response to cooling demand or by defrost.

### 6-Condenser Fan Motor B4

See specifications section of this manual for specifications of condenser fan B4. B4 is energized by K10. All motors are ball bearing type variable speed EC motors. The fans may be removed for servicing and cleaning by removing the fan grilles.

### 7-Filter Drier (all units)

All units have a filter drier located in the liquid line of the refrigerant circuit at the exit of the condenser coil (outdoor coil in KDB units). The drier removes contaminants and moisture from the system. Replacement must be suitable for R-410A refrigerant.

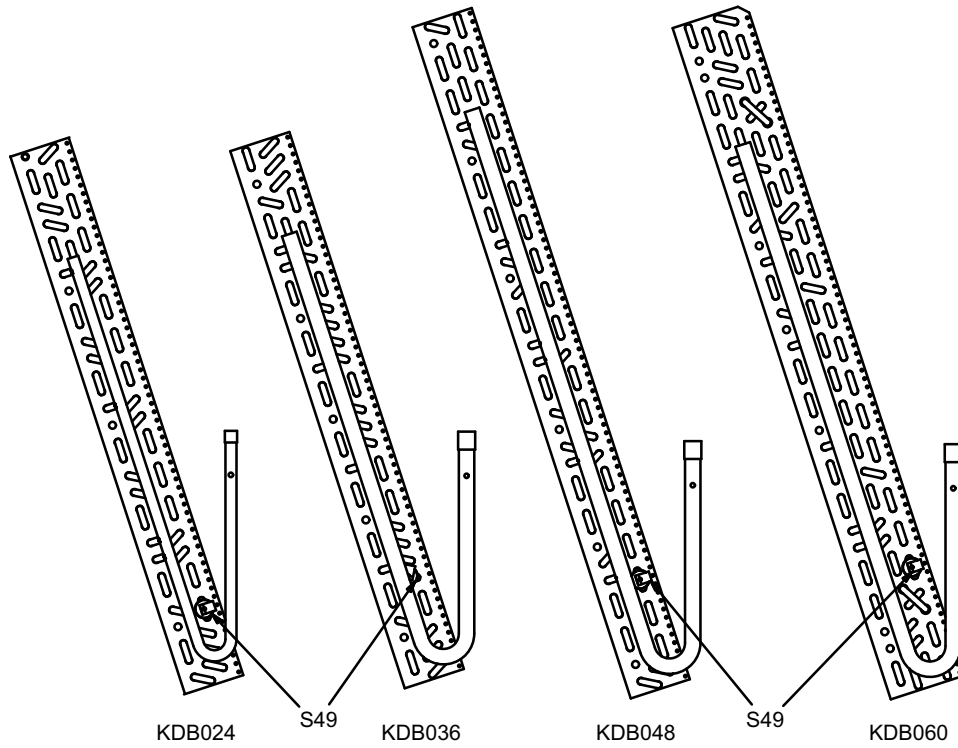
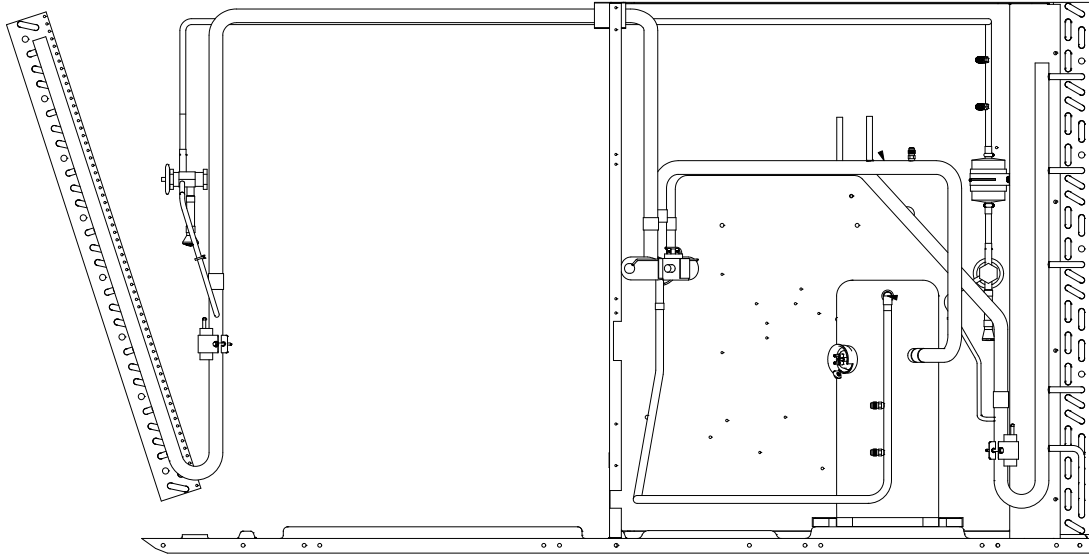
### 8-Crankcase Heater HR1

All units have a crankcase heater. HR1 prevents migration of liquid refrigeration into the compressor and ensures proper compressor lubrication.

### 9-Crankcase Heater Delay DL48 & Crankcase Heater Relay K191

Delay DL48 and relay K191 keep crankcase heater de-energized during and immediately following compressor shut down. They ensure the crankcase heater is off while compressor is energized.

# **KDB PLUMBING and S49 FREEZESTAT LOCATION**



**FIGURE 6**



## C-Blower Compartment

KDB024 is equipped with direct drive blowers only. The , 036, 048 and 060 units are equipped with either direct drive blowers or belt drive blowers. See unit nameplate for blower type. The blower compartment in all units is located between the evaporator coil and the compressor compartment.

### 1-Blower Wheels

KDB024, 036, 048 direct drive units and KDB036, 048, 060 belt drive units use 10" x 10" blower wheels. KDB060 direct drive units use 11" x 10" blower wheels.

### 2-Indoor Blower Motor B3

All direct drive units use single phase EC motors. Belt drive units use three phase motors (same as supply voltage). CFM adjustments on belt drive units are made by adjusting the motor pulley (sheave). CFM adjustments on direct drive units are made by changing speed taps. Motors are equipped with sealed ball bearings. All motor specifications are listed in the Specifications (table of contents) section in the front of this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

## ! IMPORTANT

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

#### A-Blower Operation

Initiate blower demand at thermostat according to instructions provided with thermostat. Unit will cycle on thermostat demand. The following steps apply to applications using a typical electro-mechanical thermostat.

- 1- Blower operation is manually set at the thermostat sub-base fan switch. With fan switch in **ON** position, blowers will operate continuously.
- 2- With fan switch in **AUTO** position, the blowers will cycle with demand. Blowers and entire unit will be off when system switch is in **OFF** position.

#### Belt Drive Blowers

- 1- Loosen the reusable wire tie which secures the blower wiring to the blower motor mounting plate.
- 2- Remove and retain screws on either side of sliding frame. Pull frame toward outside of unit.
- 3- Slide frame back into original position when finished servicing. Reattach the blower wiring in the previous location on the blower motor base using the wire tie.
- 4- Replace retained screws on either side of the sliding frame.

#### Direct Drive Blowers

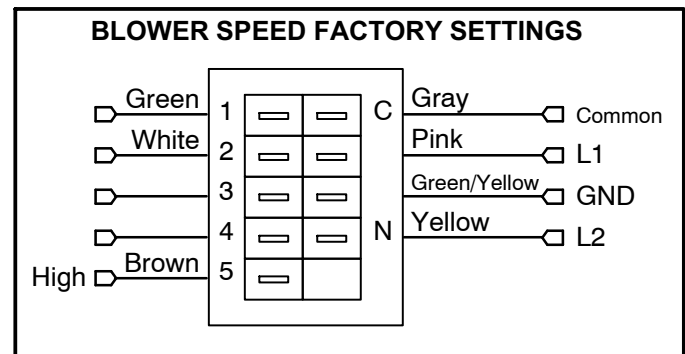
- 1- Loosen the reusable wire tie which secures the controls and high voltage blower wiring to the blower housing.
- 2- Remove and retain screws in front and on either side of blower housing. Pull frame toward outside of unit.
- 3- Slide frame back into original position when finished servicing. Reattach the blower wiring in the previous location on the blower motor base using the wire tie.
- 4- Replace retained screws in front and on either side of the blower housing.

#### B-Determining Unit CFM - Direct Drive Blowers

- 1- The following measurements must be made with air filters in place.
- 2- With all access panels in place, measure static pressure external to unit (from supply to return). Add any additional air resistance for options and accessories shown in accessory air resistance tables. Blower performance data is based on static pressure readings taken in locations shown in figure 8.

*Note - Static pressure readings can vary if not taken where shown.*

- 3- Use figure 7 to determine the factory-set blower speed.



**FIGURE 7**

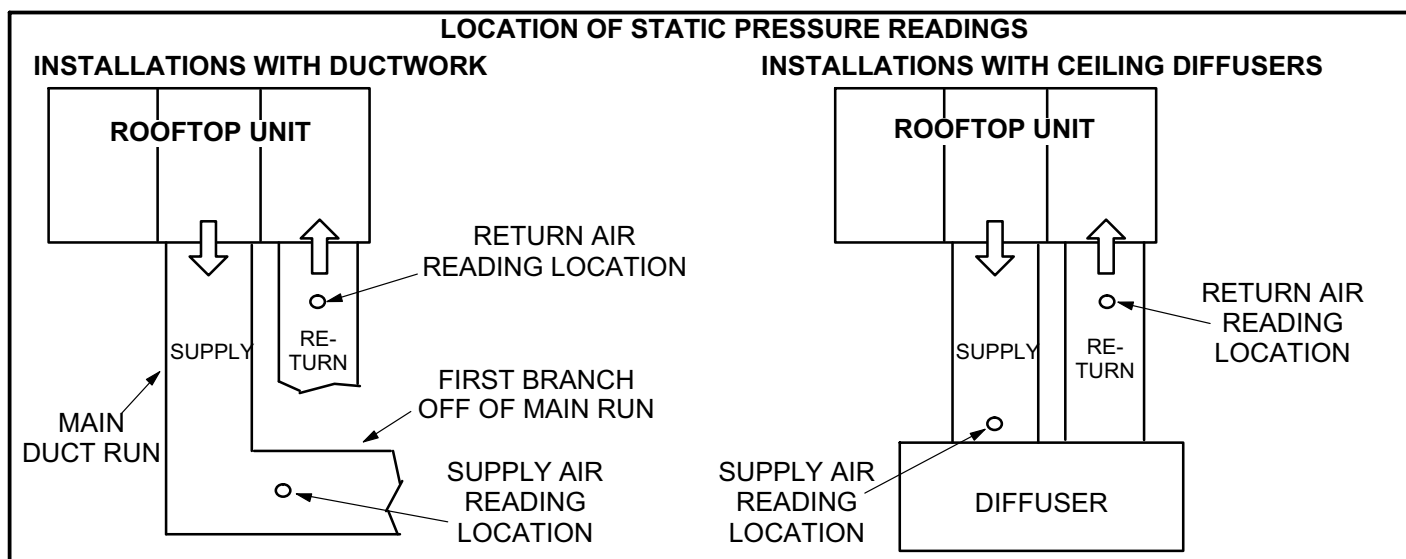
- 4- Use direct drive blower tables, the measured static pressure and the factory-set blower speed to determine CFM. If CFM is lower or higher than the design specified CFM, move the leads as shown in figure 7.

#### C-Determining Unit CFM - Belt Drive Blowers

*IMPORTANT - Direct drive multi-tap ECM blower unit CFM is determined by the blower motor speed tap. Refer to the Direct Drive Variable Speed Start-Up section.*

- 1- The following measurements must be made with a dry indoor coil. Run blower without a cooling demand. Measure the indoor blower shaft RPM. Air filters must be in place when measurements are taken.
- 2- With all access panels in place, measure static pressure external to unit (from supply to return). Blower performance data is based on static pressure readings taken in locations shown in figure 8.

*Note - Static pressure readings can vary if not taken where shown.*



**FIGURE 8**

- 3- Referring to blower data tables (table of contents) use static pressure and RPM readings to determine unit CFM.
- 4- The blower RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise to increase CFM. Turn counterclockwise to decrease CFM. See figure 10. Do not exceed minimum and maximum number of pulley turns as shown in table 4.

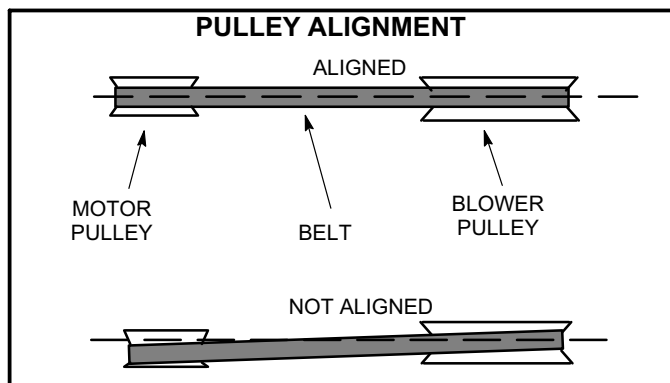
**TABLE 4  
MINIMUM AND MAXIMUM PULLEY ADJUSTMENT**

| Belt      | Minimum Turns Open | Maximum Turns Open |
|-----------|--------------------|--------------------|
| A Section | 0                  | 5                  |

\*No minimum number of turns open when B belt is used on pulleys 6" O.D. or larger.

#### D-Blower Belt Adjustment

Maximum life and wear can be obtained from belts only if proper pulley alignment and belt tension are maintained. Tension new belts after a 24-48 hour period of operation. This will allow belt to stretch and seat in the pulley grooves. Make sure blower and motor pulleys are aligned as shown in figure 9.



**FIGURE 9**

- 1- Loosen four bolts securing motor base to mounting frame. See figure 10.

- 2- *To increase belt tension -*  
Slide blower motor downward to tighten the belt. This increases the distance between the blower motor and the blower housing.

*To loosen belt tension -*  
Slide blower motor upward to loosen the belt. This decreases the distance between the blower motor and the blower housing.

- 3- Tighten four bolts securing motor base to the mounting frame.

#### E-Check Belt Tension

Overtensioning belts shortens belt and bearing life. Check belt tension as follows:

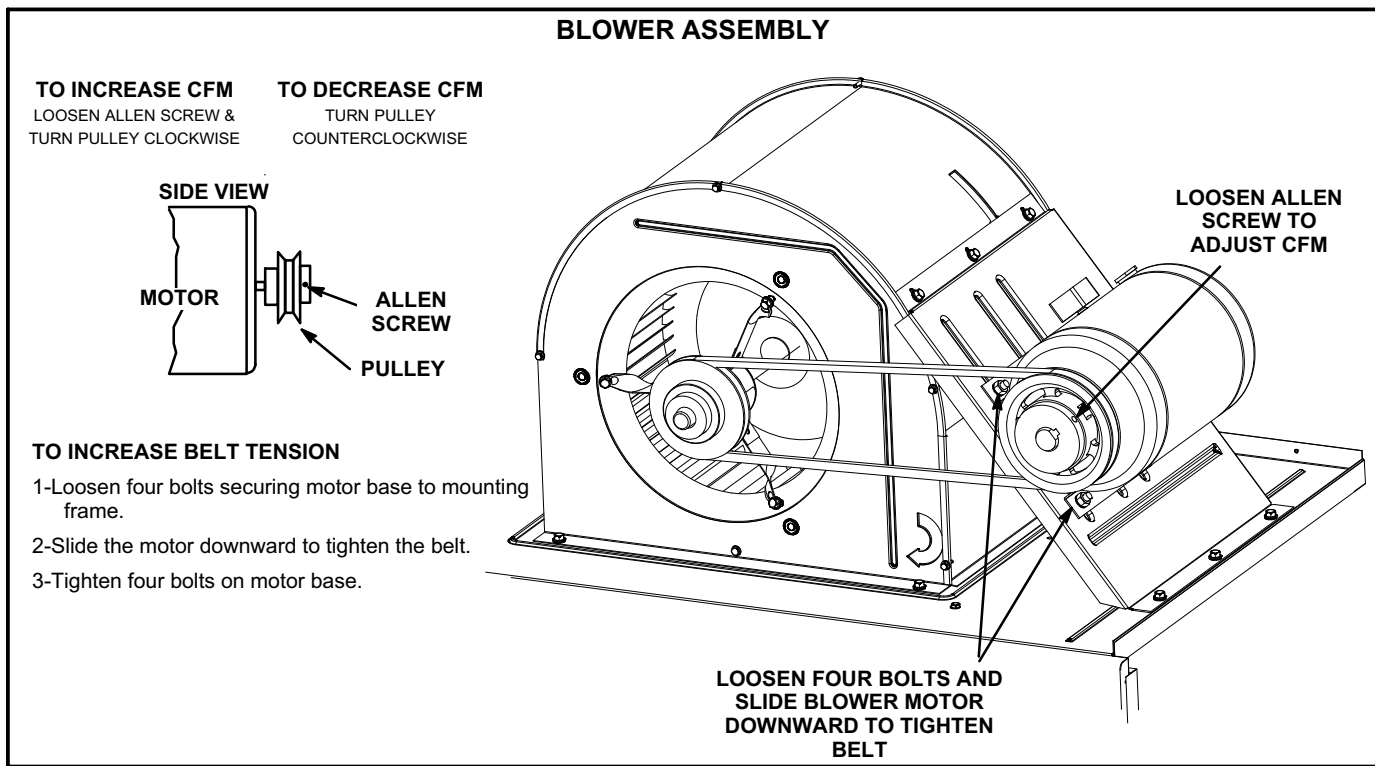
- 1- Measure span length X. See figure 11.
- 2- Apply perpendicular force to center of span (X) with enough pressure to deflect belt 1/64" for every inch of span length or 1.5mm per 100mm of span length.

Example: Deflection distance of a 40" span would be 40/64" or 5/8".

Example: Deflection distance of a 400mm span would be 6mm.

- 3- Measure belt deflection force. For a new 2 and 3hp belt, the deflection force should be 5.0-7.0 lbs. (35-48kPa).

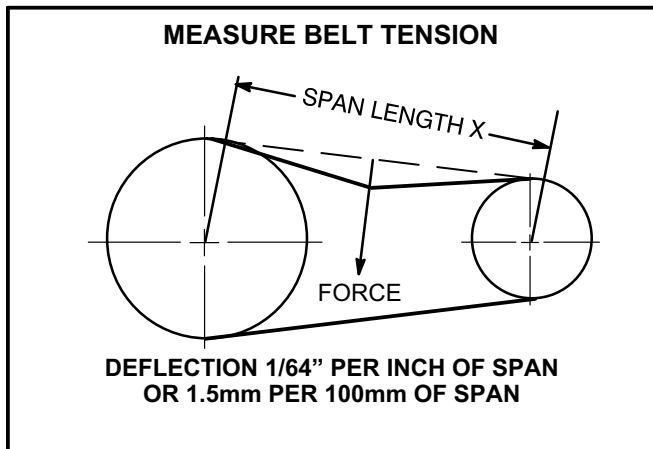
A force below these values indicates an undertensioned belt. A force above these values indicates an overtensioned belt.



**FIGURE 10**

**F-Field-Furnished Blower Drives**

For field-furnished blower drives, use blower data tables to determine BHP and RPM required. Reference table 5 for drive component manufacturer's numbers.



**FIGURE 11**

**TABLE 5  
MANUFACTURER'S NUMBERS**

| Drive No. | DRIVE COMPONENTS |              |               |              |              |              |
|-----------|------------------|--------------|---------------|--------------|--------------|--------------|
|           | MOTOR PULLEY     |              | BLOWER PULLEY |              | BELTS        |              |
|           | Browning No.     | OEM Part No. | Browning No.  | OEM Part No. | Browning No. | OEM Part No. |
| A01       | 1VP34 X 7/8      | 31K6901      | AK54 X 1      | 100244-19    | A40          | 100245-17    |
| A02       | 1VP34 X 7/8      | 31K6901      | AK49 X 1      | 100244-18    | A39          | 100245-16    |
| A03       | 1VP34 X 7/8      | 31K6901      | AK44X 1       | 100244-16    | A39          | 100245-16    |
| A04       | 1VP40 X 7/8      | 79J0301      | AK49 X 1      | 100244-18    | A41          | 100245-18    |
| A05       | 1VP34 X 7/8      | 31K6901      | AK41 X 1      | 100244-15    | A39          | 100245-16    |
| A06       | 1VP44 X 7/8      | P-8-1488     | AK51 X 1      | 18L2201      | A41          | 100245-18    |
| A07       | 1VP50 X 7/8      | P-8-2187     | AK54 X 1      | 100244-19    | AX43         | 73K8201      |
| A08       | 1VP44 X 7/8      | P-8-1488     | AK46 X 1      | 100244-17    | A40          | 100245-17    |

## D-GAS HEAT COMPONENTS

KDB024 units are available in single stage heat and 036, 048 and 060 are available in two-stage heat.

See Gas Heat Specifications for more detail.

### 1-Heat Exchanger Figure 12

The KDB units use aluminized steel inshot burners with tubular stainless steel heat exchangers and redundant gas valve. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn upward through each tube by the combustion air inducer, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blower forces air across the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange.

The gas valves on two stage units accomplish staging by allowing more or less gas to the burners as called for by heating demand.

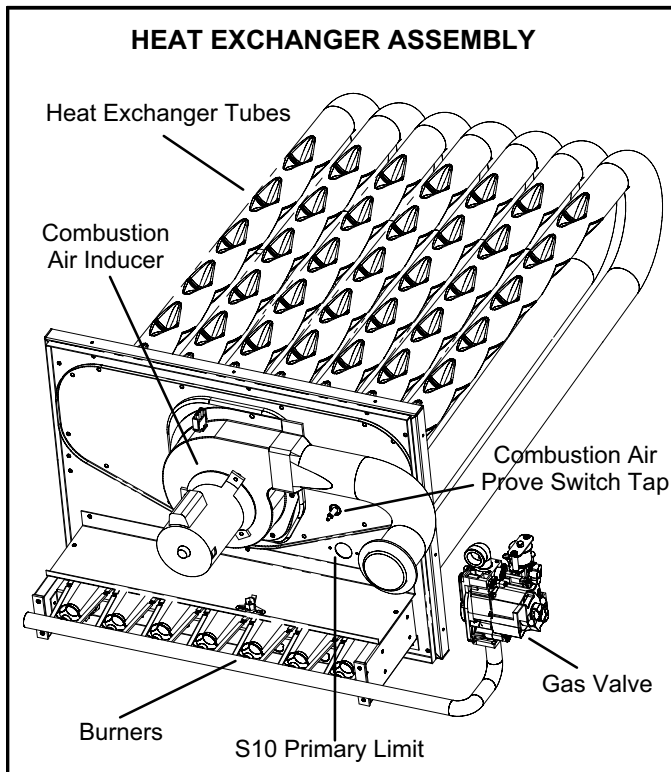


FIGURE 12

### 2-Burner Box Assembly (Figure 13)

The burner assembly consists of a spark electrode, flame sensing electrode and gas valve. Ignition board A3 controls all functions of the assembly.

#### Burners

All units use inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place.

Burners can be removed individually for service. Burner maintenance and service is detailed in the SERVICE CHECKS section of this manual.

#### Orifice

Each burner uses an orifice which is matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service once the mounting screws are removed from the burners.

*NOTE-Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices.*

Each orifice and burner are sized specifically to the unit. Refer to Lennox Repair Parts Listing for correct sizing information.

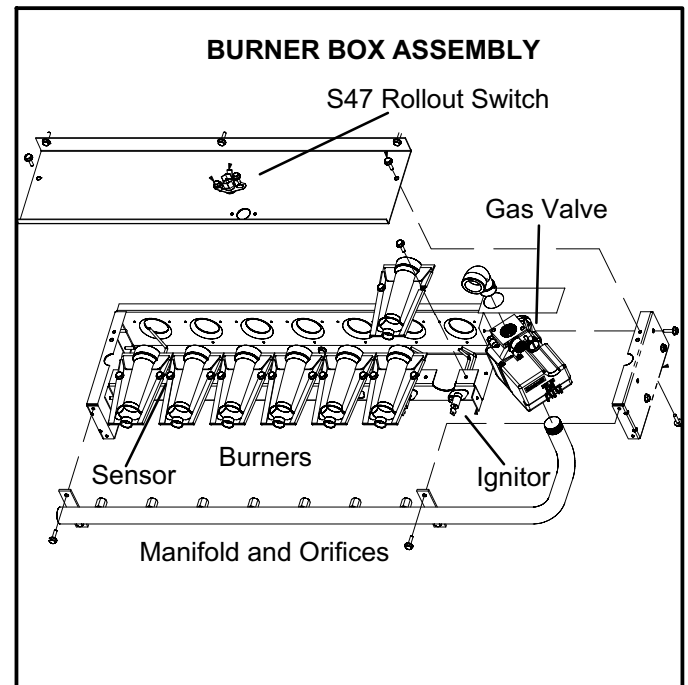


FIGURE 13

3-Primary High Temperature Limit S10

S10 is a SPST N.C. high temperature primary limit for gas heat in KDB024-060 units. S10 is located on the vestibule panel. See figure 12.

Primary limit S10 is wired to the ignition control A3. Its N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment. If the limit trips the blower relay coil K3 will be energized by ignition control A3. Limit set points are factory set and cannot be adjusted. See Lennox Repair Parts for set point and replacement.

4-Flame Rollout Limit Switch S47

Flame rollout limit switch S47 is a SPST N.C. high temperature limit located just above the burner air intake opening in the burner enclosures (see figure 13 ). S47 is wired to the ignition control A3. When S47 senses flame rollout (indicating a blockage in the combustion air passages), the flame rollout limit trips, and the ignition control immediately closes the gas valve.

Limit S47 is factory preset to open at 340°F ± 16°F on a temperature rise on all units. All flame rollout limits are manual reset.

5-Combustion Air Prove Switch S18

Prove switch S18 is a SPST N.O. switch located to the right of the induced draft assembly. S18 monitors combustion air inducer operation. Switch S18 is wired to the ignition control A3. The switch closes at *negative* 0.10"W.C. ± 0.05" (24.8 Pa ± 12.4 Pa) on pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable.

6-Combustion Air Inducer B6

Combustion air inducers provide air to the corresponding burners while clearing the combustion chamber of exhaust gases. The inducer begins operating immediately upon receiving a thermostat demand and is de-energized when thermostat demand is satisfied.

The inducer uses a 208/230V single-phase PSC motor and a 5.24 in. x .96in. blower wheel. All motors operate at 3300RPM and are equipped with auto-reset overload protection. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

On a heating demand (W1), the ignition control A3 initiates the heating cycle. A3 then allows 30 to seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes, proving that the combustion air inducer is operating before allowing the ignition sequence to continue. When the combustion air prove switch is closed and the delay is over, the ignition control activates the first stage operator of the gas valve

(low fire), the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed or at the end of the eight second trial for ignition.

On two stage natural gas units the inducer will operate on low speed for first stage heat (W1) and ramp up to high speed for second stage heat (W2).

All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be disassembled for cleaning.

7-Combustion Air Motor Capacitor C3

The combustion air inducer motors in all KDB units require run capacitors. Capacitor C3 is connected to combustion air inducer B6. Ratings will be on side of capacitor or combustion air motor nameplate.

8-Gas Valves GV1

KDB036, 048 and 060 units are equipped with a two stage gas valve. KDB024 units use a single stage gas valve only. On a call for first stage heat (low fire), the valve is energized by the ignition control simultaneously with the spark electrode. On a call for second stage heat (high fire), the second stage operator is energized directly from A3. A manual shut-off knob is provided on the valve for shut-off. Manual shut-off knob immediately closes both stages without delay. On both valves first stage (low fire) is quick opening (on and off in less than 3 seconds).

Both valves are adjustable for manifold pressure. Figures 19 and 20 show gas valve components. Table 6 shows factory gas valve regulation for KDB series units.

TABLE 6

| Operating Manifold Pressure |                 |                 |                   |
|-----------------------------|-----------------|-----------------|-------------------|
| Natural                     |                 | L.P.            |                   |
| Low                         | High            | Low             | High              |
| 2.0 ± 0.3" W.C.             | 3.5 ± 0.3" W.C. | 5.9" ± 0.3" W.C | 10.5" ± 0.5" W.C. |

9-Spark Electrode (Ignitor) Figure 14

An electrode assembly is used for ignition spark. The electrode is mounted through holes under the right most burner location. The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (figure 14) and ignites the right burner. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 20 Ga nickel plated copper conductor. The wire uses 1/4" (6.35 mm)female quick connect on both ends of the wire.

*NOTE - If electrode wire must be replaced, wire and suppression must be same type cable. See Lennox Repair Part Handbook for replacement.*

The spark electrode assembly can be removed for inspection by removing the screw securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between  $0.125" \pm 0.015"$  ( $3.2 \text{ mm} \pm .4 \text{ mm}$ ). See figure 14.

## ⚠ IMPORTANT

**In order to maximize spark energy to electrode, high voltage wire should touch unit cabinet as little as possible.**

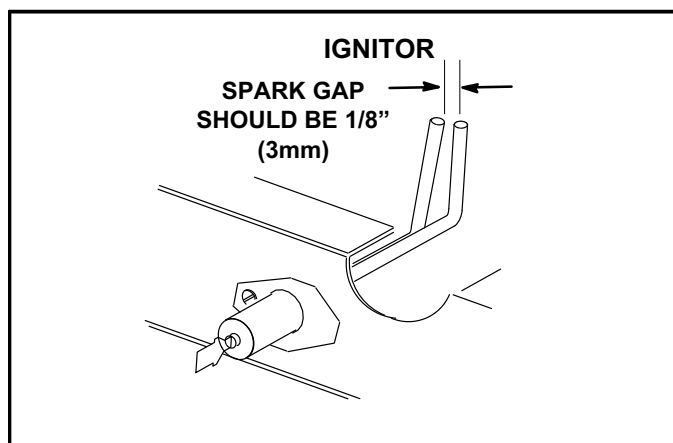


FIGURE 14

## 10-Flame Sensor Figure 15

A flame sensor is located under the left most side burner. The sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the left most burner. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately or after the eight second trial for ignition. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.

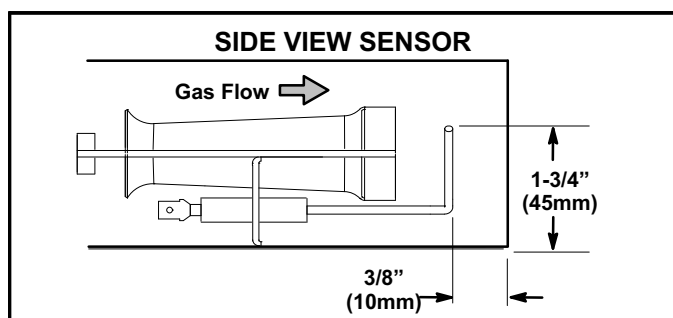


FIGURE 15

## 11-Balance Point Thermostat A19

A19 thermostat is an electronic temperature control. When outdoor air temperature is above setpoint ( $35^{\circ}\text{F} + 5^{\circ}\text{F}$  default), the unit will operate in heat pump mode. When outdoor air temperature falls below setpoint, the unit will operate in gas heat mode. See figure 16. See figure 17 for A19 location on 024-048 units and figure 18 for A19 location on 060 units.

**Note** - Only stage one is used; stage 2 is not used.

Although the recommended balance point setpoint is  $35^{\circ}\text{F}$ , the setpoint can be adjusted. Weigh the comfort / cost benefit when increasing the setpoint.

Use the thermostat LCD display and SET and arrow buttons to adjust balance point thermostat as follows:

- 1- F/C - Press SET button and use arrow keys to select C (Celsius) or F (Fahrenheit). Press SET to confirm.
- 2- S1 - Push SET button to adjust the changeover setpoint. "S1" will blink on the display. Use arrow keys to change setpoint. Press SET to confirm. Factory default is  $35^{\circ}\text{F}$ .

**Note** - The setpoint is adjustable between  $1-55^{\circ}\text{F}$ .

- 3- DIF 1 - Push SET button to adjust the differential range. "DIF 1" will blink on the display. Use arrow keys to change the differential range. Press SET to confirm. Factory default is  $5^{\circ}\text{F}$ .
- 4- C1/H1 - Push SET button and arrow keys to select Cooling (C1) mode. C1 will apply the setpoint differential above the setpoint. Press SET to confirm.

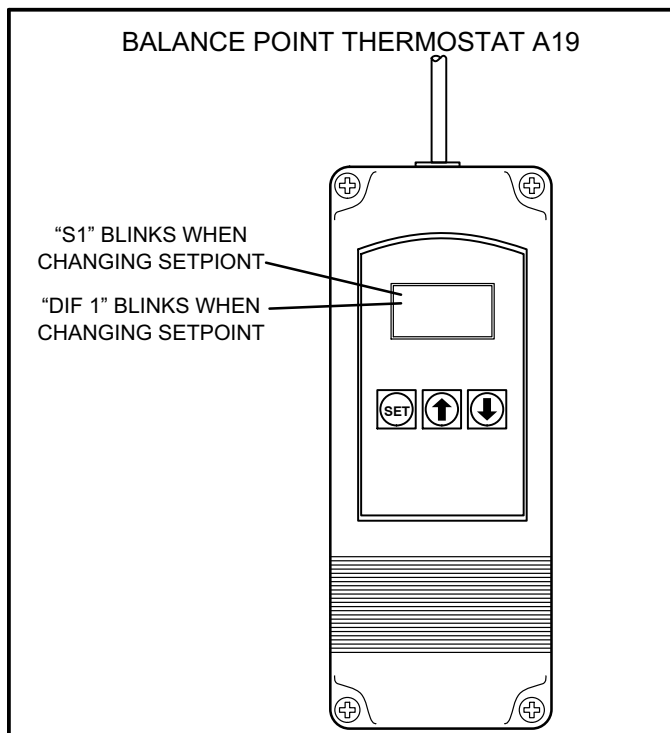
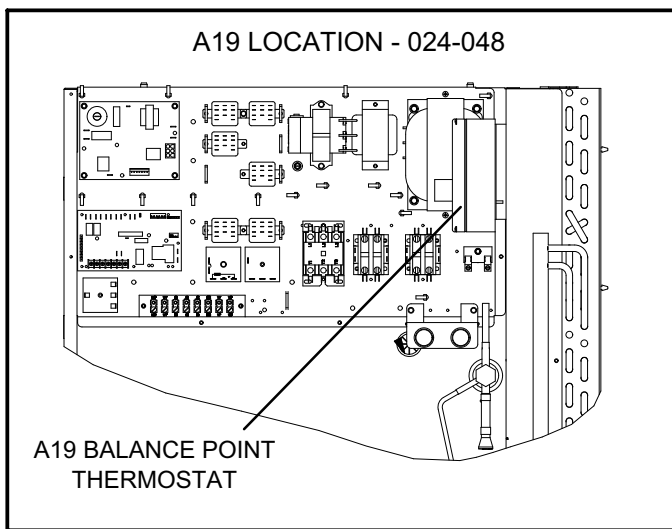
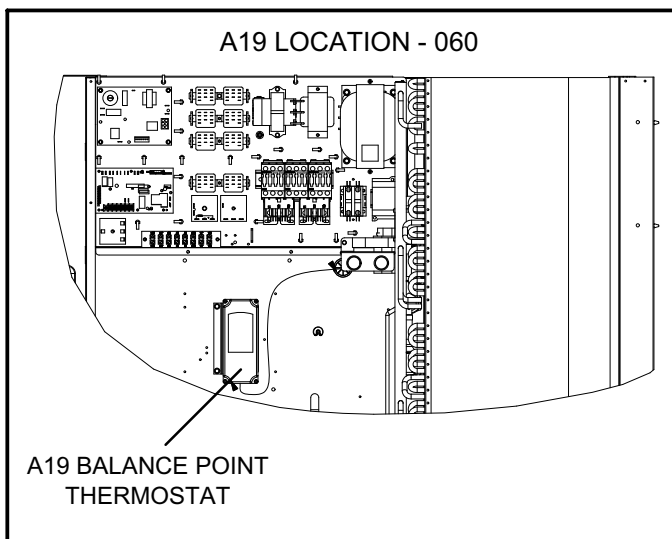


FIGURE 16



**FIGURE 17**



**FIGURE 18**

## II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (C1CURB-A1 or K1CURB-AP1).

## III-START UP - OPERATION

### A-Preliminary and Seasonal Checks

- 1- Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2- Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.
- 3- Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4- Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.
- 5- Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.
- 6- Inspect and adjust blower belt (see section on Blower Compartment - Blower Belt Adjustment).

### B-Heat Pump Start Up

*Note - The outdoor air ambient temperature must be above the balance point thermostat (A19) setpoint (35°F default) to enable heat pump operation.*

- 1- Set thermostat or temperature control device to initiate a first-stage heating demand.

A first-stage heating demand (W1) will energize the compressor. The outdoor fan is energized with a W1 demand.

*Note - L1 reversing valve is de-energized in the heating mode.*

- 2- An increased heating demand (W2) will energize high gas heat and de-energize heat pump operation. Low gas heat is energized during the defrost mode.



## C-Heating Start up

### FOR YOUR SAFETY READ BEFORE LIGHTING

#### ⚠ WARNING



Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.

#### ⚠ WARNING



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

#### ⚠ WARNING



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

#### ⚠ WARNING

##### SMOKE POTENTIAL

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve may be equipped with either a gas control lever or gas control knob. Use only your hand to push the lever or turn the gas control knob. Never use tools. If the lever will not move or the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or attempted repair may result in a fire or explosion.

#### ⚠ WARNING



Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

### A-Placing Unit In Operation

#### ⚠ WARNING



Danger of explosion and fire. Can cause injury or product or property damage. You must follow these instructions exactly.

### Gas Valve Operation (figures 19 and 20)

- 1- Set balance point thermostat setpoint above the outdoor ambient temperature to disable heat pump operation.
- 2- Set thermostat to lowest setting.
- 3- Turn off all electrical power to appliance.
- 4- This appliance is equipped with an ignition device which automatically lights the burner. Do **not** try to light the burner by hand.
- 5- Open or remove the heat section access panel.

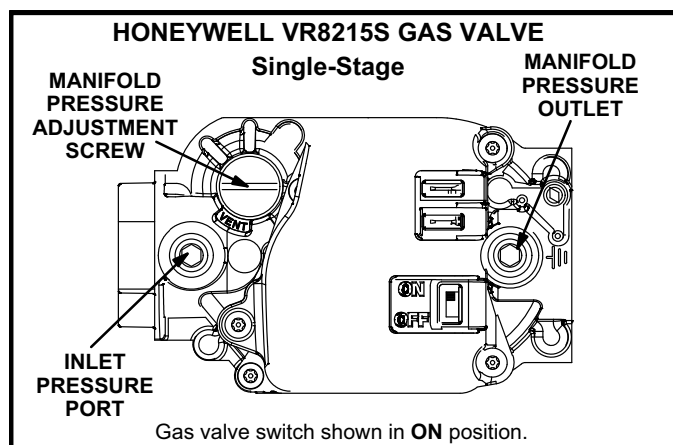


FIGURE 19

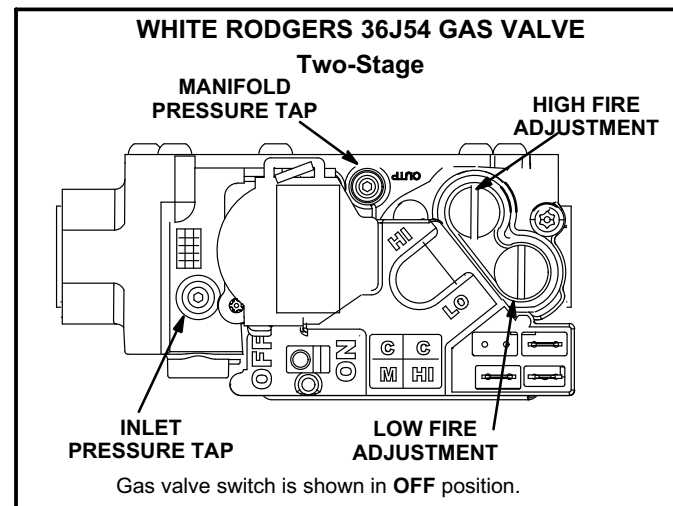


FIGURE 20

- 6- Honeywell VR8215S Gas Valve with ON/OFF Lever - Switch gas valve lever to **OFF**. See figure 19.
- 7- White Rodgers 36J54 Gas Valve with ON/OFF Lever - Switch gas valve lever to **OFF**. See figure 20.

- 8- Wait five (5) minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.
- 9- *Honeywell VR8215S Gas Valve with ON/OFF Lever* - Switch gas valve lever to **ON**. See figure 19.
- 10- *White Rodgers 36J54 Gas Valve with ON/OFF Lever* - Switch gas valve lever to **ON**. See figure 20.
- 11- Close or replace the heat section access panel.
- 12- Turn on all electrical power to appliance.
- 13- Set thermostat to desired setting.

*NOTE - When unit is initially started, steps 1 through 9 may need to be repeated to purge air from gas line.*

- 14- If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

### Turning Off Gas to Unit

- 1- If using an electromechanical thermostat, set to the lowest setting.
- 2- Before performing any service, turn off all electrical power to the appliance.
- 3- Open or remove the heat section access panel.
- 4- *Honeywell VR8215S, White Rodgers 36J54 Gas Valve with ON/OFF Lever* - Switch gas valve lever to **OFF**.
- 5- Close or replace the heat section access panel.

## D-Cooling Start up

### Operation

- 1- Initiate first and second stage cooling demands according to instructions provided with thermostat. See table 7 for operation.
- 2- Units contain one refrigerant circuit or stage.

*Note - Units are equipped with two-stage compressors.*

- 3- Unit is charged with R-410A refrigerant. See unit rating plate for correct amount of charge.
- 4- Refer to Refrigerant Charge and Check section for proper method to check refrigerant charge.

**TABLE 7  
COOLING OPERATION**

| T'Stat Demand                           | Energized                          |                 |
|---|------------------------------------|-----------------|
| No Economizer or Outdoor Air Unsuitable |                                    |                 |
| Y1                                      | Compressor Low Speed*              | OD Fan Low Sp.  |
| Y2                                      | Compressor High Speed**            | OD Fan High Sp. |
| Unit Equipped With An Economizer        |                                    |                 |
| Y1                                      | Economizer                         | na              |
| Y2                                      | Economizer + Compressor Low Speed* | OD Fan Low Sp.  |

\*67% of full capacity

\*\*100% of full capacity

*Note - The reversing valve is energized at the same time as the compressor.*

### Three Phase Scroll Compressor Voltage Phasing

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower rotation and operation. Compressor and blower are wired in phase at the factory. Power wires are color-coded as follows: line 1-red, line 2-yellow, line 3-blue.

- 1- Observe suction and discharge pressures and blower rotation on unit start-up.
- 2- Suction pressure must drop, discharge pressure must rise, and blower rotation must match rotation marking.

If pressure differential is not observed or blower rotation is not correct:

- 3- Disconnect all remote electrical power supplies.
- 4- Reverse any two field-installed wires connected to the line side of K1 contactor. Do not reverse wires at blower contactor.

Make sure the connections are tight.

Discharge and suction pressures should operate at their normal start-up ranges.

### E-Safety or Emergency Shutdown

Turn off power to unit. Close manual and main gas valves.

## IV-CHARGING

**WARNING-Do not exceed nameplate charge under any condition.**

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, re-claim the charge, evacuate the system, and add required nameplate charge.

**NOTE** - System charging is not recommended below 60°F (15°C). In temperatures below 60°F (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

### IMPORTANT - Charge unit in standard cooling mode.

- 1- Make sure outdoor coil is clean. Attach gauge manifolds and operate unit at full CFM in cooling mode with economizer disabled until system stabilizes (approximately five minutes). Make sure all outdoor air dampers are closed.
- 2- Compare the normal operating pressures (see table 8 through 11) to the pressures obtained from the gauges. Check unit components if there are significant differences.
- 3- Measure the outdoor ambient temperature and the suction pressure. Refer to the appropriate circuit

charging curve to determine a target liquid temperature.

*Note - Pressures are listed for sea level applications.*

- 4- Use the same thermometer to accurately measure the liquid temperature (in the outdoor section).
  - If measured liquid temperature is higher than the target liquid temperature, add refrigerant to the system.
  - If measured liquid temperature is lower than the target liquid temperature, recover some refrigerant from the system.
- 5- Add or remove charge in increments. Allow the system to stabilize each time refrigerant is added or removed.
- 6- Continue the process until measured liquid temperature agrees with the target liquid temperature. Do not go below the target liquid temperature when adjusting charge. Note that suction pressure can change as charge is adjusted.
- 7- Example KDB024: At 95°F outdoor ambient and a measured suction pressure of 130psig, the target liquid temperature is 102°F. For a measured liquid temperature of 112°F, add charge in increments until measured liquid temperature agrees with the target liquid temperature.

**TABLE 8**

| KDB024H Normal Operating Pressures    |             |             |             |             |             |             |             |             |             |             |             |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Outdoor Coil Entering Air Temperature |             |             |             |             |             |             |             |             |             |             |             |
| 65 °F                                 |             | 75 °F       |             | 85 °F       |             | 95 °F       |             | 105 °F      |             | 115 °F      |             |
| Suct (psig)                           | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) |
| 113                                   | 217         | 114         | 254         | 117         | 295         | 119         | 342         | 121         | 395         | 124         | 455         |
| 120                                   | 222         | 125         | 259         | 123         | 304         | 128         | 349         | 130         | 401         | 133         | 459         |
| 141                                   | 226         | 143         | 262         | 142         | 303         | 145         | 353         | 148         | 404         | 154         | 465         |
| 154                                   | 233         | 162         | 270         | 167         | 312         | 170         | 358         | 171         | 410         | 175         | 466         |

**TABLE 9**

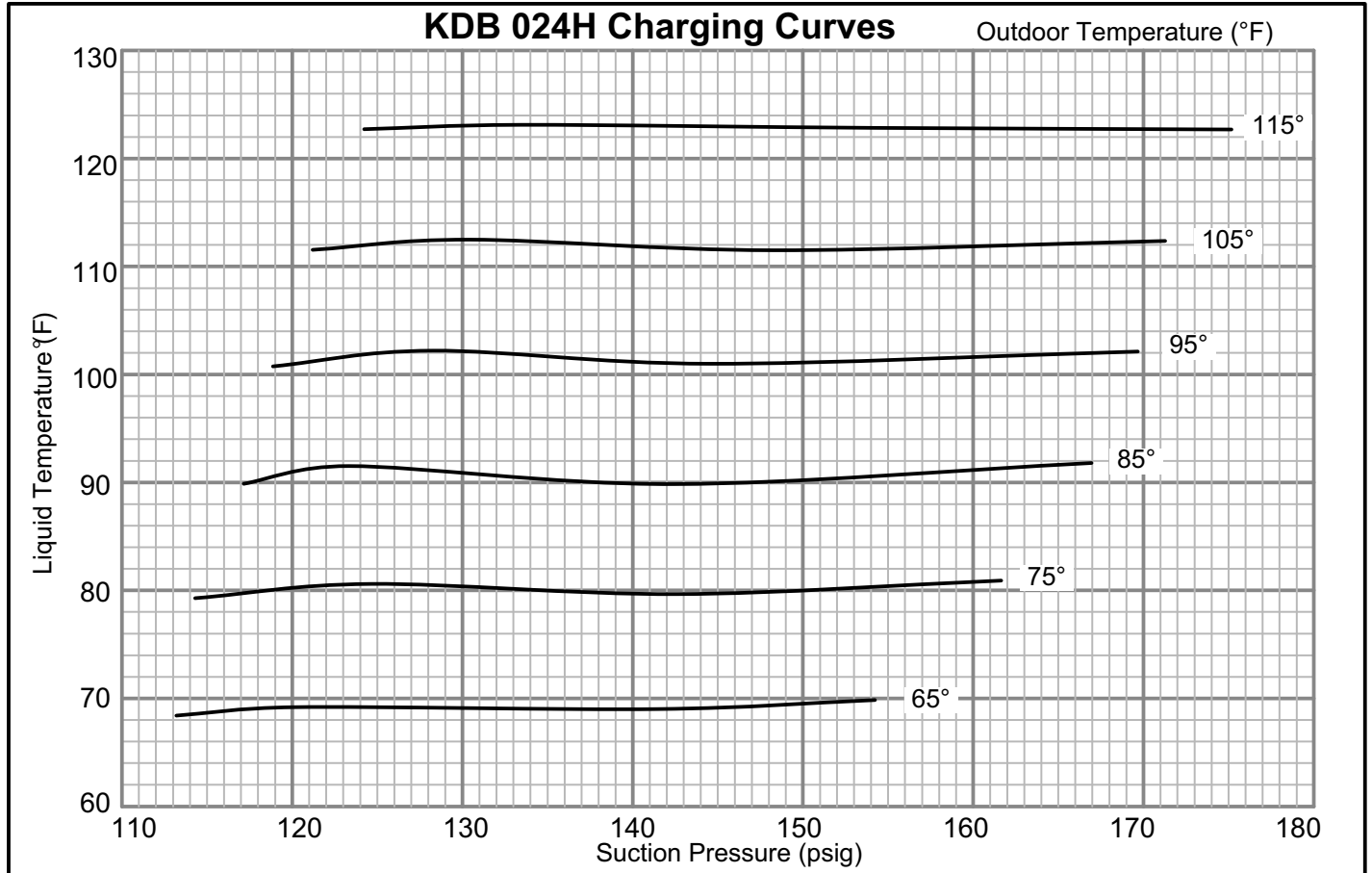
| KDB036H Normal Operating Pressures    |             |             |             |             |             |             |             |             |             |             |             |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Outdoor Coil Entering Air Temperature |             |             |             |             |             |             |             |             |             |             |             |
| 65 °F                                 |             | 75 °F       |             | 85 °F       |             | 95 °F       |             | 105 °F      |             | 115 °F      |             |
| Suct (psig)                           | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) |
| 113                                   | 230         | 115         | 268         | 117         | 310         | 119         | 358         | 121         | 412         | 121         | 471         |
| 121                                   | 233         | 123         | 273         | 125         | 314         | 128         | 364         | 130         | 417         | 130         | 476         |
| 142                                   | 240         | 142         | 278         | 144         | 321         | 146         | 370         | 149         | 425         | 151         | 483         |
| 157                                   | 247         | 163         | 286         | 165         | 330         | 168         | 378         | 170         | 431         | 173         | 491         |

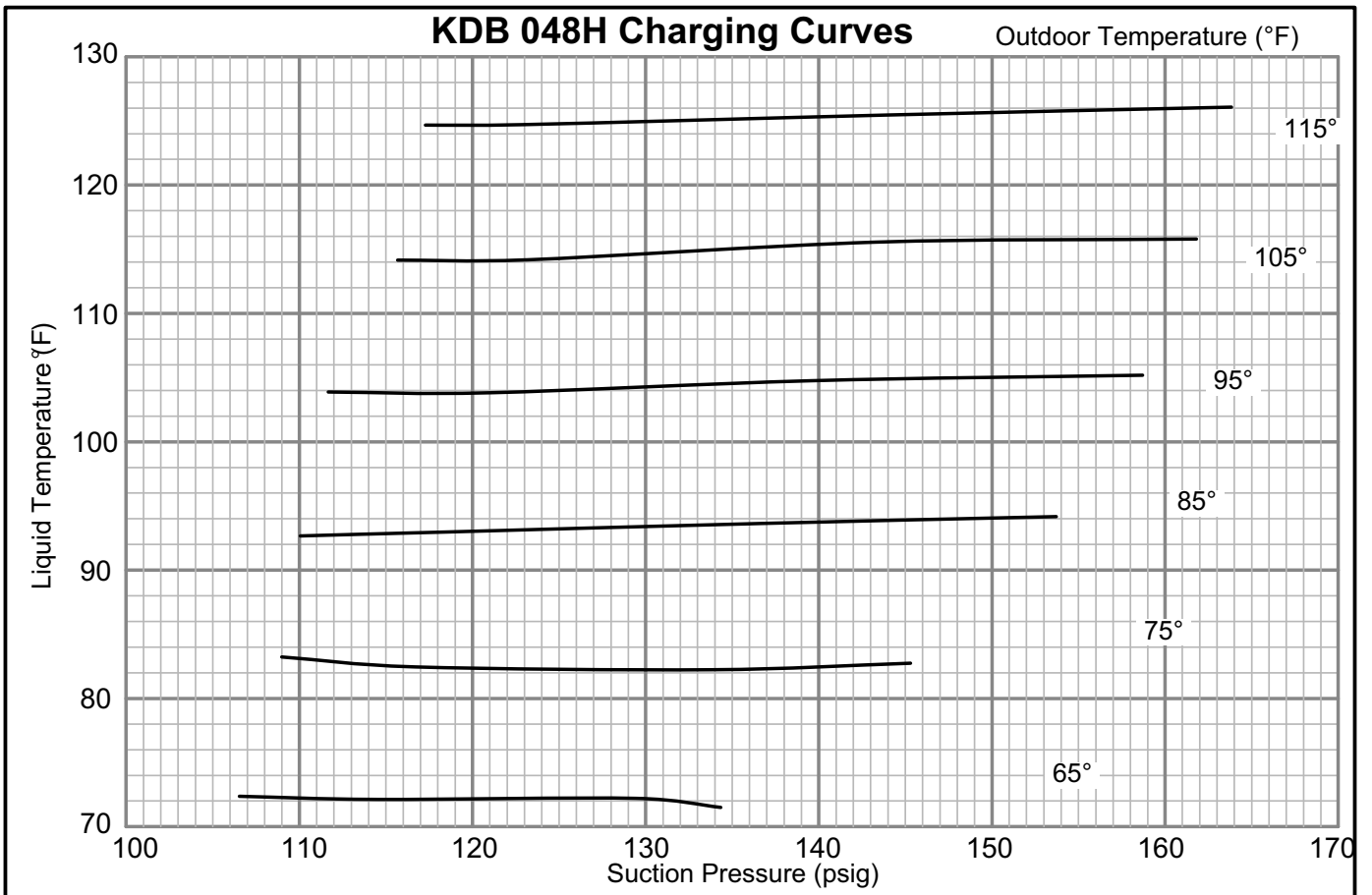
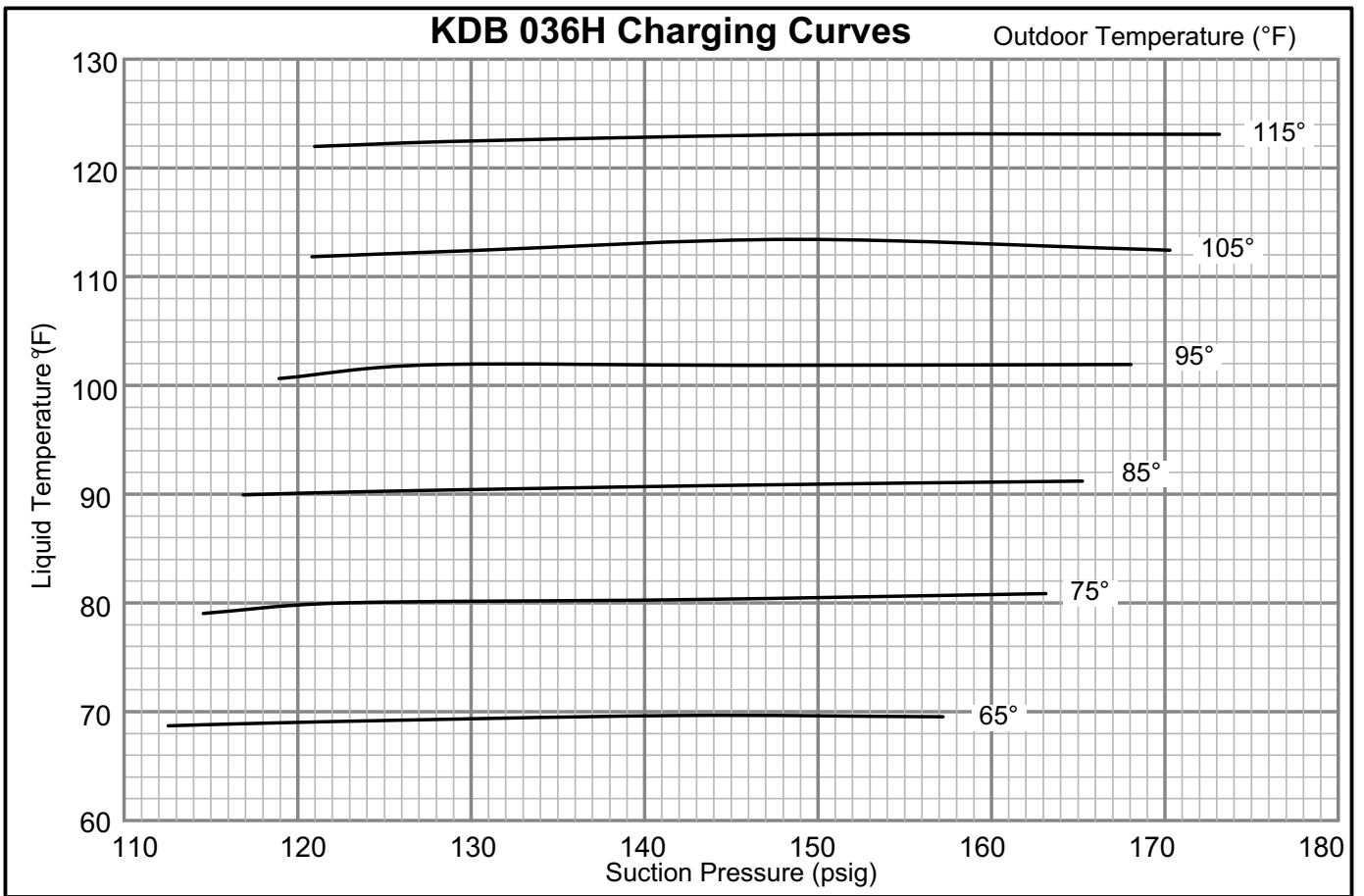
**TABLE 10**

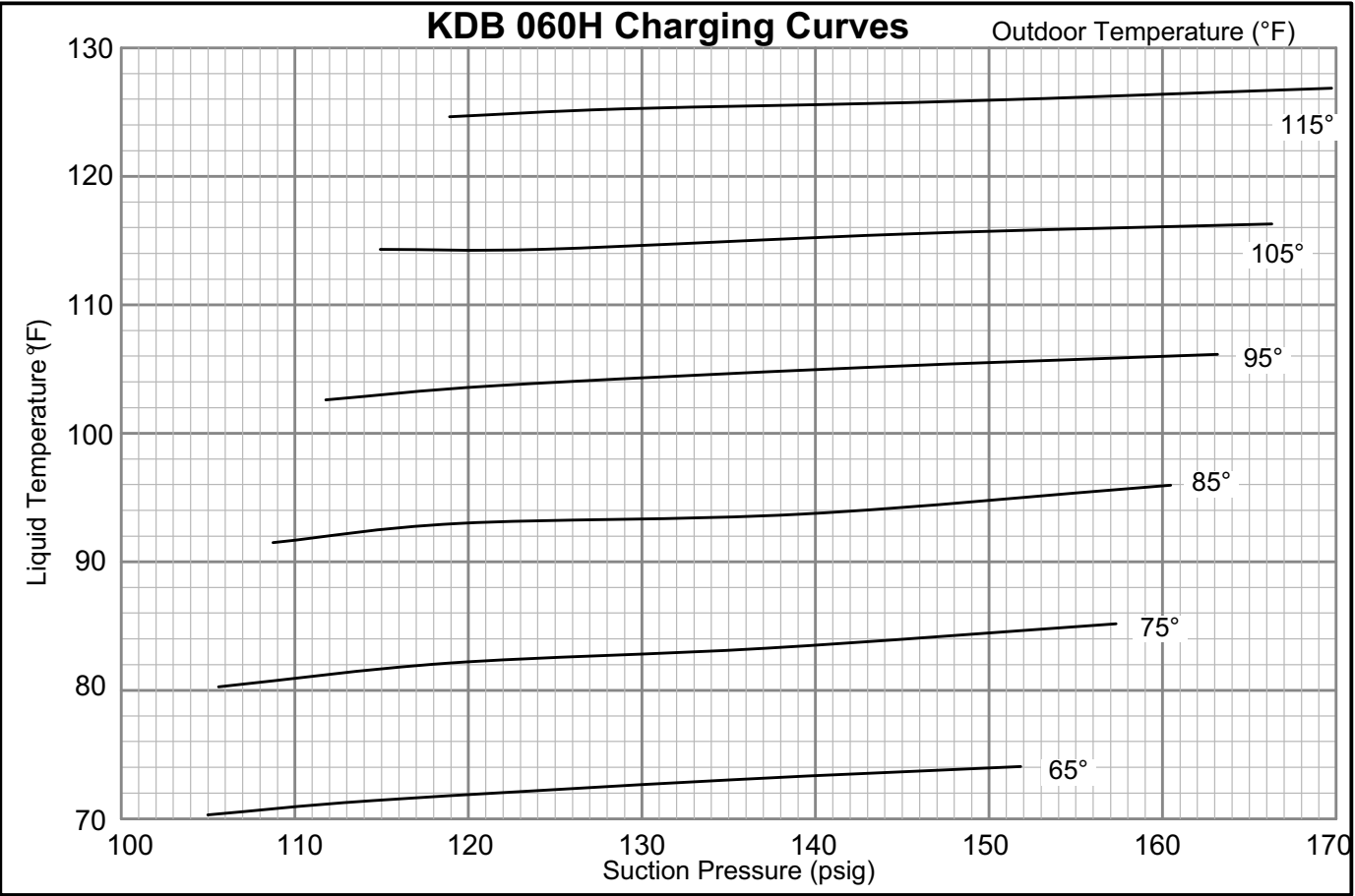
| <b>KDB048H Normal Operating Pressures</b> |             |             |             |             |             |             |             |             |             |             |             |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Outdoor Coil Entering Air Temperature     |             |             |             |             |             |             |             |             |             |             |             |
| 65 °F                                     |             | 75 °F       |             | 85 °F       |             | 95 °F       |             | 105 °F      |             | 115 °F      |             |
| Suct (psig)                               | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) |
| 107                                       | 234         | 109         | 272         | 110         | 314         | 112         | 363         | 116         | 409         | 117         | 462         |
| 115                                       | 242         | 117         | 279         | 119         | 321         | 121         | 366         | 123         | 415         | 123         | 470         |
| 129                                       | 247         | 134         | 284         | 137         | 328         | 140         | 375         | 143         | 425         | 144         | 480         |
| 134                                       | 251         | 145         | 292         | 154         | 335         | 159         | 382         | 162         | 432         | 164         | 489         |

**TABLE 11**

| <b>KDB060H Normal Operating Pressures</b> |             |             |             |             |             |             |             |             |             |             |             |
|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Outdoor Coil Entering Air Temperature     |             |             |             |             |             |             |             |             |             |             |             |
| 65 °F                                     |             | 75 °F       |             | 85 °F       |             | 95 °F       |             | 105 °F      |             | 115 °F      |             |
| Suct (psig)                               | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) | Suct (psig) | Disc (psig) |
| 105                                       | 236         | 106         | 274         | 109         | 317         | 112         | 365         | 115         | 419         | 119         | 474         |
| 115                                       | 243         | 119         | 280         | 119         | 324         | 122         | 372         | 124         | 422         | 129         | 480         |
| 135                                       | 251         | 137         | 289         | 139         | 332         | 142         | 381         | 146         | 432         | 148         | 489         |
| 152                                       | 261         | 157         | 300         | 160         | 344         | 163         | 392         | 166         | 443         | 170         | 500         |







## V- SYSTEM SERVICE CHECKS

### A-Heating System Service Checks

All KDB units are C.S.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the KDB Installation instruction for more information.

#### 1-Gas Piping

Gas supply piping must not allow more than 0.5"W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

#### 2-Testing Gas Piping

*NOTE-In case emergency shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.*

When pressure testing gas lines, the gas valve must be disconnected and isolated. **Gas valves can be damaged if subjected to more than 0.5 psig [14"W.C. (3481 Pa)].** See figure 21.

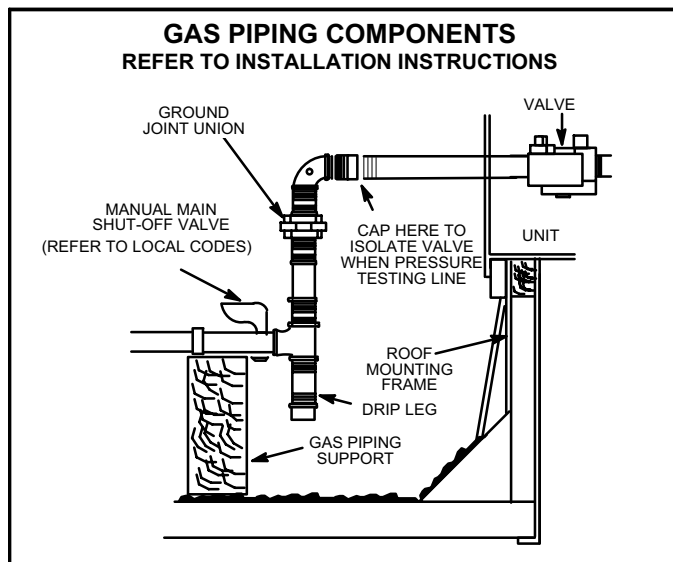


FIGURE 21

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strongly recommended. It is available through Lennox under part number 31B2001. See CORP 8411-L10, for further details.

**Do not use matches, candles, flame or any other source of ignition to check for gas leaks.**

#### 3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in

erratic operation or "underfire." High pressure can result in permanent damage to the gas valve or "overfire." For natural gas units, operating pressure at the unit gas connection must be between 4.5"W.C. and 10.5"W.C. For L.P. gas units, operating pressure at the unit gas connection must be between 10.5"W.C. and 13.0"W.C.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

#### 4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See figures 19 and 20 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. See table 6. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See figure 19 and 20 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob can be used to immediately shut off gas supply.

### CAUTION

**For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.**

#### Manifold Adjustment Procedure

- 1- Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2- While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.
- 3- After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in table 6.

#### 5-Proper Gas Flow

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in table 12. Seconds in table 12 are based on a 1 cu. ft. dial and gas value of 1000 btu/ft<sup>3</sup> for natural and 2500 btu/ft<sup>3</sup> for LP. Adjust manifold pressure on gas valve to match time needed.

*NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.*

**TABLE 12**

| Unit Input Rate | Seconds for Natural | Seconds for Propane |
|-----------------|---------------------|---------------------|
| 65,000          | 55                  | 138                 |
| 70,000          | 51                  | 129                 |
| 108,000         | 33                  | 83                  |
| 150,000         | 24                  | 60                  |

## **IMPORTANT**

**Disconnect heating demand as soon as an accurate reading has been obtained.**

### 6-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

- 1- Turn off gas and electric power.
- 2- Remove access panel(s) and unit center mullion.
- 3- Remove gas valve, manifold assembly and burners.
- 4- Remove combustion air inducer. Pay careful attention to the order in which gaskets and orifice are removed.
- 5- Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6- Remove screws supporting heat exchanger.
- 7- To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

### 7-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

*NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.*

- 1- Disconnect power to unit.
- 2- Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3- Reconnect power and adjust thermostat for heating demand.
- 4- When flame is established, microamp reading should be 0.5 to 1.0. Do not bend electrodes.  
*Drop out signal is .09 or less.*
- 5- Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

*NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.*

### B-Cooling System Service Checks

KDB units are factory charged and require no further adjustment; however, charge should be checked periodically. See section IV- CHARGING.

*NOTE-When unit is properly charged discharge line pressures should approximate those in tables 8 through 11.*



## VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.

### WARNING



**Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.**

### CAUTION

**Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.**

## A-Filters

Units are equipped with temporary filters which must be replaced prior to building occupation. See table 13 for correct filter size. Refer to local codes or appropriate jurisdiction for approved filters. Approved filters should be checked monthly and replaced when necessary. Take note of air flow direction marking on filter frame when reinstalling filters

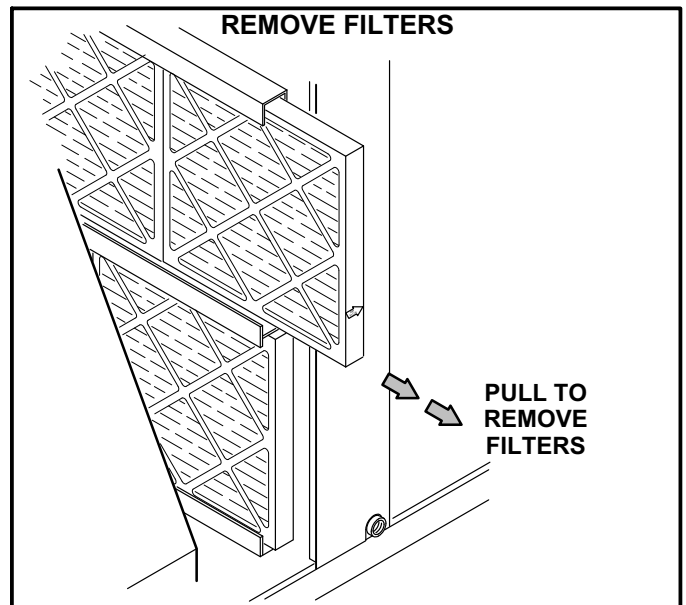
**TABLE 13**

| Unit     | Qty | Filter Size - inches (mm)    |
|----------|-----|------------------------------|
| 024, 036 | 4   | 16 X 20 X 2 (406 X 508 X 51) |
| 048, 060 | 4   | 20 X 20 X 2 (508 X 508 X 51) |

*NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.*

## B-Lubrication

All motors are lubricated at the factory. No further lubrication is required.



**FIGURE 22**

## C-Burners

Periodically examine burner flames for proper appearance during the heating season. Before each heating season examine the burners for any deposits or blockage which may have occurred.

Clean burners as follows:

- 1- Turn off both electrical power and gas supply to unit.
- 2- Remove burner compartment access panel.
- 3- Remove top burner box panel.
- 4- Remove two screws securing burners to burner support and lift the burners from the orifices. See figure 13. Clean as necessary.

### WARNING



**Danger of explosion. Can cause injury or death. Do not overtighten main burner mounting screws. Snug tighten only.**

## D-Combustion Air Inducer

A combustion air proving switch checks combustion air inducer operation before allowing power to the gas controller. Gas controller will not operate if inducer is obstructed.

Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule.

Clean combustion air inducer as follows:

- 1- Shut off power supply and gas to unit.
- 2- Remove the mullion on the right side of the heat section.
- 3- Disconnect pressure switch air tubing from combustion air inducer port.
- 4- Remove and retain screws securing combustion air inducer to flue box. Remove vent connector. See figure 12.
- 5- Clean inducer wheel blades with a small brush and wipe off any dust from housing. Take care not to damage exposed fan blades. Clean accumulated dust from front of flue box cover.
- 6- Return combustion air inducer motor and vent connector to original location and secure with retained screws. It is recommended that gaskets be replaced during re-assembly.
- 7- Replace mullion.

- 8- Clean combustion air inlet louvers on heat access panel using a small brush.

## E-Flue Passageway and Flue Box

Remove flue box cover only when necessary for equipment repair. Clean inside of flue box cover and heat exchanger tubes with a wire brush when flue box cover has to be removed. Install a new flue box cover gasket and replace cover. Make sure edges around flue box cover are tightly sealed.

## F-Supply Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.

## G-Evaporator or Indoor Coil

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

## H-Condenser or Outdoor Coil

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

Condenser coils are made of two formed slabs. Dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See figure 23. Flush coils with water following cleaning.

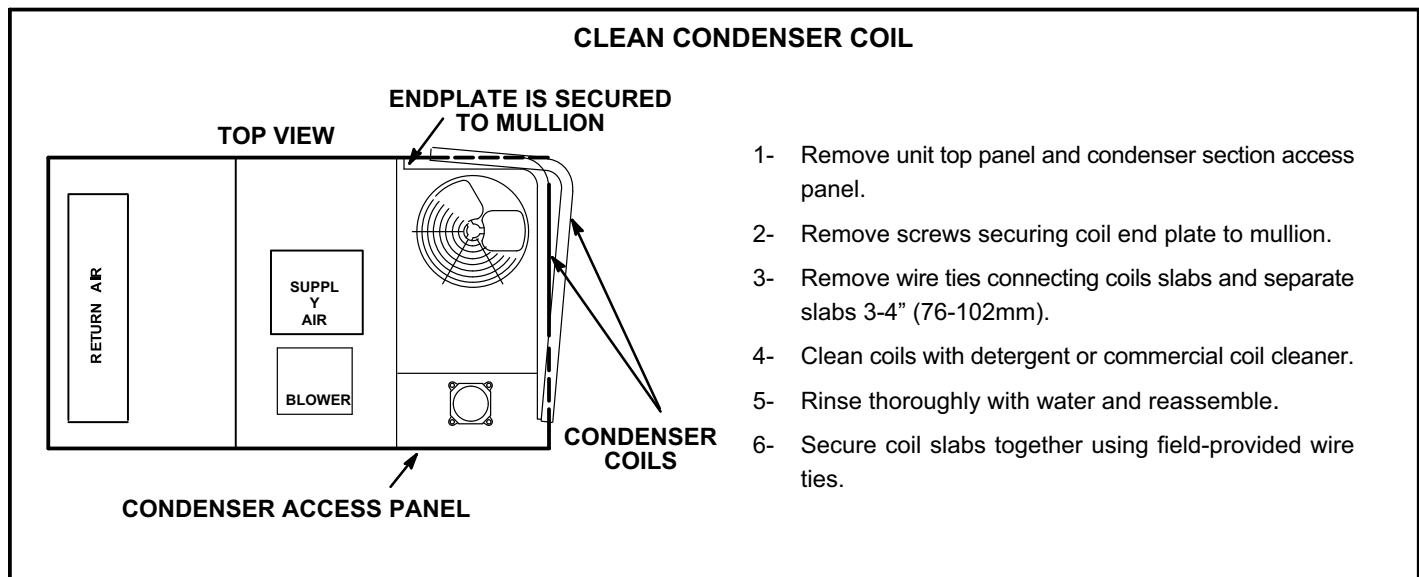


FIGURE 23

## VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory or field installed to the KDB units.

### A-C1CURB / K1CURB

When installing the KDB units on a combustible surface for downflow discharge applications, the Lennox C1CURB / K1CURB 8 inch, 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the KDB units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

The assembled mounting frame is shown in figure 24. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in figure 25. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

### B-Transitions

Optional supply/return transitions T1TRAN10AN1 is available for use with the KDB 2, 3, 4 ton units and the T1TRAN20N-1 is available for the 5 ton units utilizing optional K1CURB roof mounting frames. Transition must be installed in the K1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

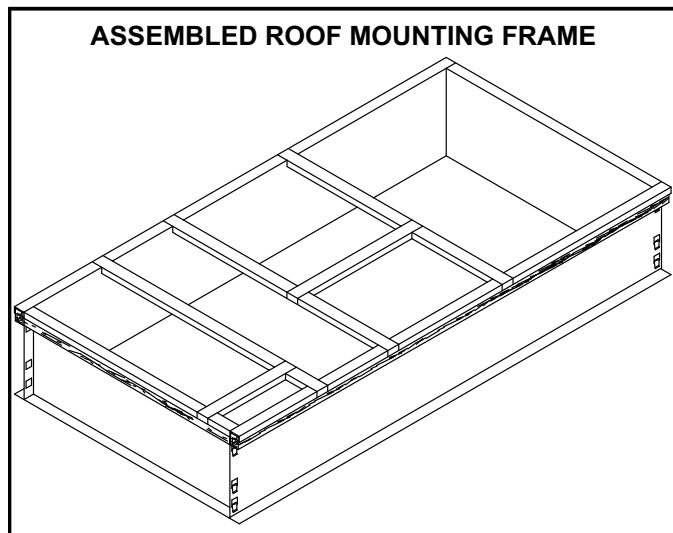


FIGURE 24

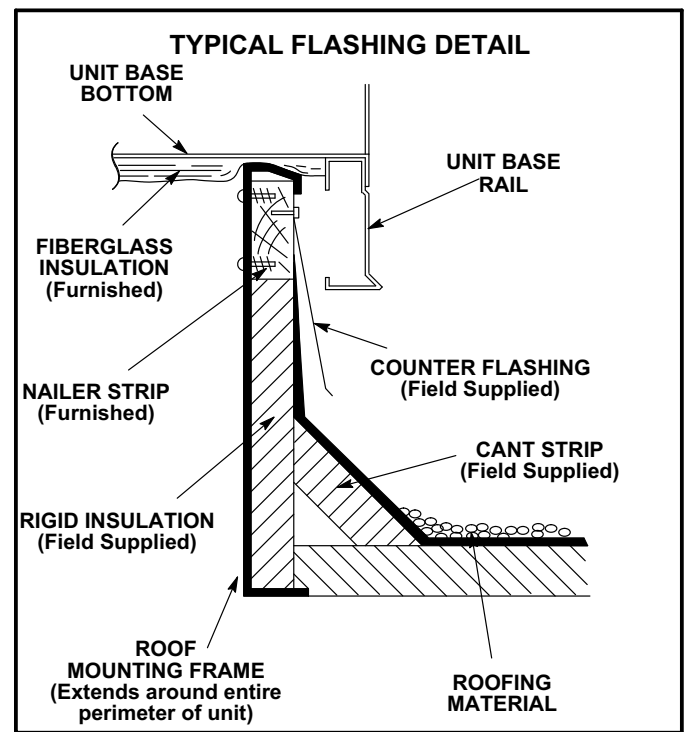
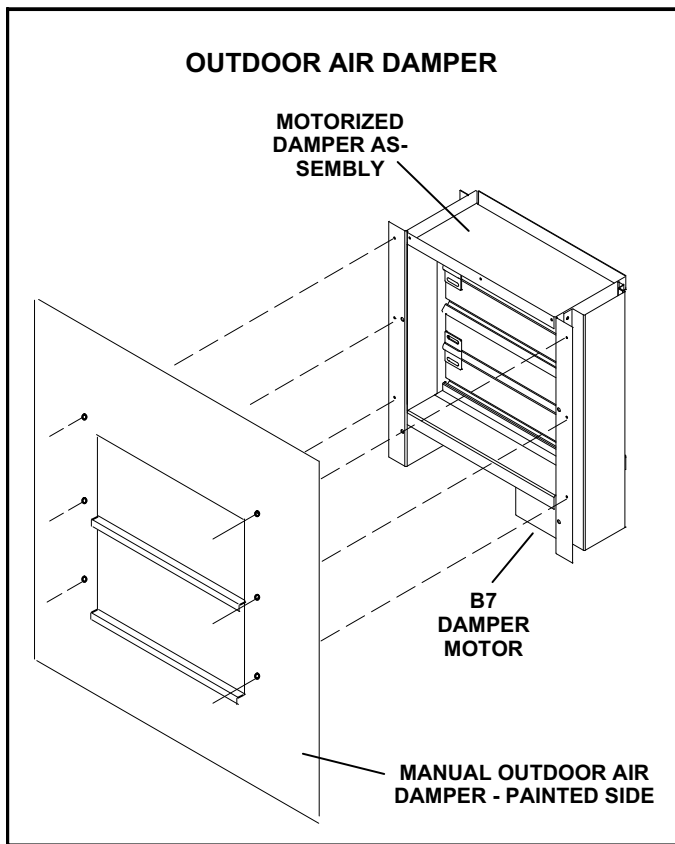


FIGURE 25

### C-Outdoor Air Dampers

C1DAMP11A-2 is available for KDB 2, 3, 4 and 5 ton unit. Both sets include the outdoor air hood. A motorized kit (C1DAMP21A-1) can be ordered separately for all KDB unit sizes. The dampers may be manually or motor (M) operated to allow up to 25 percent outside air into the system at all times (see figure 26). Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to re-installation. Filter Handicoater is R.P. Products coating no. 418 and is available as Lennox Part No. P-8-5069.



**FIGURE 26**

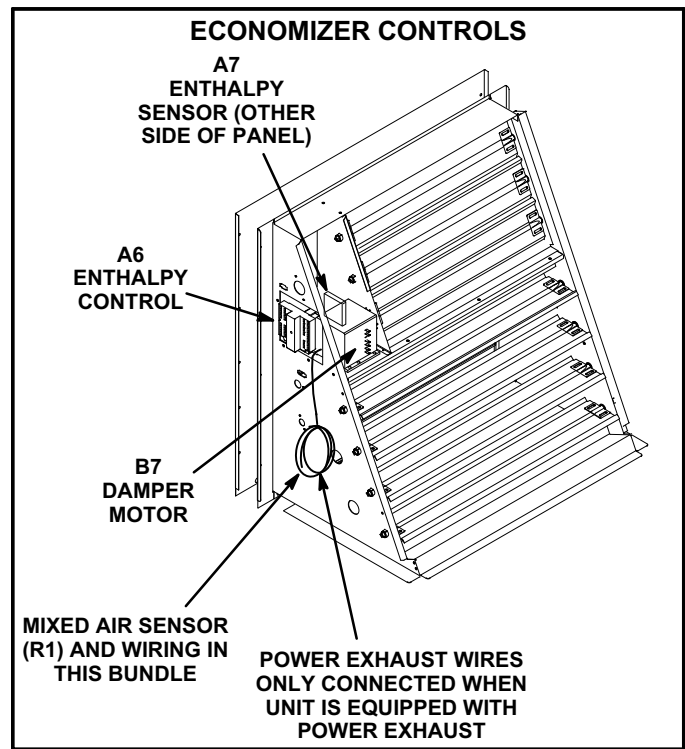
### **D-Supply and Return Diffusers (all units)**

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all KDB units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

### **E-Economizer (Field or Factory Installed)**

Unit may contain an optional factory-installed economizer equipped with an A6 enthalpy control and an A7 outdoor enthalpy sensor. The modulating economizer opens fully to use outdoor air for free cooling when temperature is suitable and opens to minimum position during the occupied time period.

The A6 enthalpy control is located in the economizer access area. See figure 27. The A7 enthalpy sensor is located on the division panel between horizontal supply and return air sections.



**FIGURE 27**

### **Optional Sensors**

An optional differential sensor (A62) may be used with the A7 outdoor sensor to compare outdoor air enthalpy to return air enthalpy. When the outdoor air enthalpy is below the return air enthalpy, outdoor air is used for free cooling.

Mixed air sensor (R1) may be used to modulate dampers to 55°F (13°C) discharge air.

An optional IAQ sensor (A63) may be used to lower operating costs by controlling outdoor air based on CO<sub>2</sub> level or room occupancy (also called demand control ventilation or DCV). Damper minimum position can be set lower than traditional minimum air requirements; dampers open to traditional ventilation requirements when CO<sub>2</sub> level reaches DCV (IAQ) setpoint.

Refer to instructions provided with sensors for installation.

### **A6 Enthalpy Control LEDs**

A steady green Free Cool LED indicates that outdoor air is suitable for free cooling.

When an optional IAQ sensor is installed, a steady green DCV LED indicates that the IAQ reading is higher than setpoint requiring more fresh air. See figure 28.

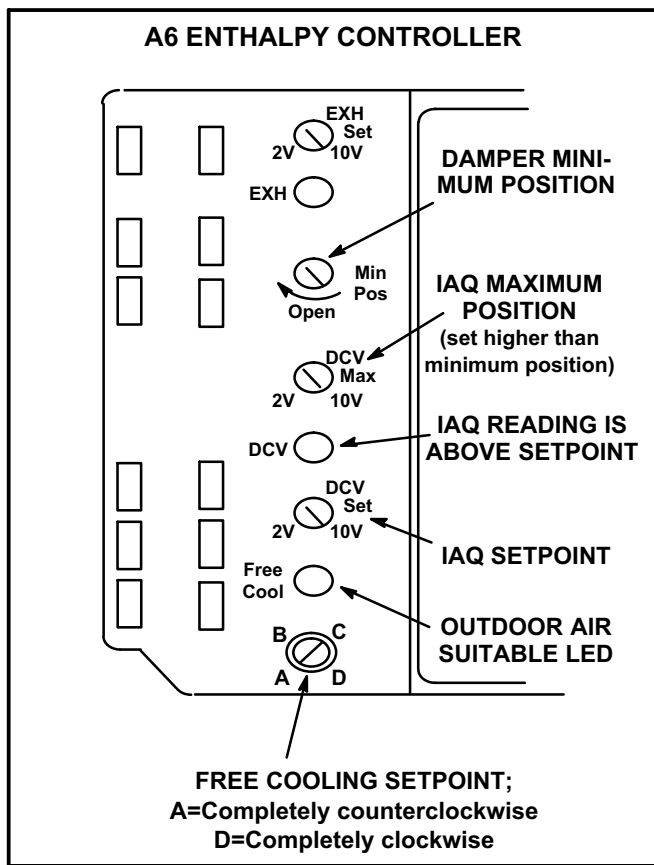


FIGURE 28

### Free Cooling Setpoint

Outdoor air is considered suitable when temperature and humidity are less than the free cooling setpoints shown in table 14. Setting A is recommended. See figure 28. At setting A, free cooling will be energized when outdoor air is approximately 73°F (23°C) and 50% relative humidity. If indoor air is too warm or humid, lower the setpoint to B. At setting B, free cooling will be energized at 70°F (21°C) and 50% relative humidity.

When an optional A62 differential sensor is installed, turn A6 enthalpy control free cooling setpoint potentiometer completely clockwise to position "D".

TABLE 14  
ENTHALPY CONTROL SETPOINTS

| Control Setting | Free Cooling Setpoint At 50% RH |
|-----------------|---------------------------------|
| A               | 73° F (23° C)                   |
| B               | 70° F (21° C)                   |
| C               | 67° F (19° C)                   |
| D               | 63° F (17° C)                   |

### Damper Minimum Position

**NOTE** - A jumper is factory-installed between TB1 R and OC terminals to maintain occupied status (allowing minimum fresh air). When using an electronic thermostat or energy management system with an occupied/unoccupied feature, remove jumper.

- 1- Set thermostat to occupied mode if the feature is available. Make sure jumper is in place between TB1 terminals R and OC if using a thermostat which does not have the feature.
- 2- Rotate MIN POS SET potentiometer to approximate desired fresh air percentage.

*Note* - Damper minimum position can be set lower than traditional minimum air requirements when an IAQ sensor is specified. Dampers will open to DCV MAX setting (if CO<sub>2</sub> is above setpoint) to meet traditional ventilation requirements.

- 3- Measure outdoor air temperature. Mark the point on the bottom line of chart 1 and label the point "A" (40°F, 4°C shown).
- 4- Measure return air temperature. Mark that point on the top line of chart 1 and label the point "B" (74°F, 23°C shown).
- 5- Measure mixed air (outdoor and return air) temperature. Mark that point on the top line of chart 1 and label point "C" (70°F, 21°C shown).
- 6- Draw a straight line between points A and B.
- 7- Draw a vertical line through point C.
- 8- Draw a horizontal line where the two lines meet. Read the percent of fresh air intake on the side.
- 9- If fresh air percentage is less than desired, adjust MIN POS SET potentiometer higher. If fresh air percentage is more than desired, adjust MIN POS SET potentiometer lower. Repeat steps 3 through 8 until calculation reads desired fresh air percentage.

### DCV Set and Max Settings

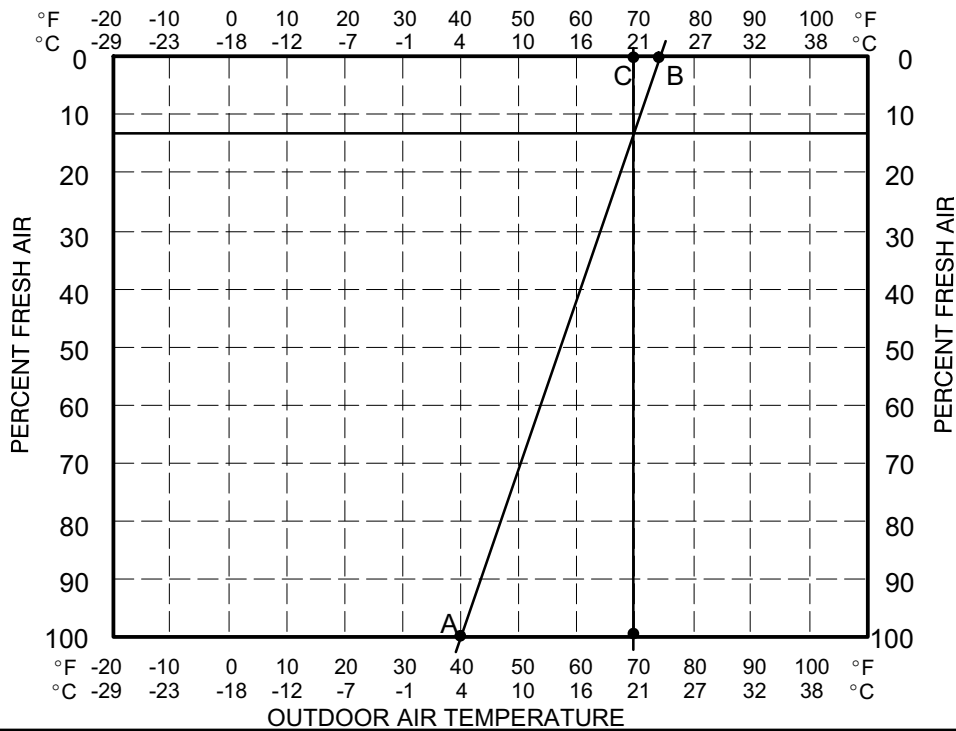
Adjust settings when an optional IAQ sensor is installed.

The DCV SET potentiometer is factory-set at approximately 50% of the potentiometer range. Using a standard 1-2000ppm CO<sub>2</sub> sensor, dampers will start to open when the IAQ sensor reads approximately 1000ppm. Adjust the DCV SET potentiometer to the approximate setting specified by the controls contractor. Refer to figure 28.

The DCV MAX potentiometer is factory-set at approximately 50% of the potentiometer range or 6VDC. Dampers will open approximately half way when CO<sub>2</sub> rises above setpoint. Adjust the DCV MAX potentiometer to the approximate setting specified by the controls contractor. Refer to figure 28.

*Note* - DCV Max must be set higher than economizer minimum position setting for proper demand control ventilation.

**CHART 1**  
**CALCULATE MINIMUM FRESH AIR PERCENTAGE**  
 MIXED AND RETURN AIR TEMPERATURE



#### Economizer Operation

The occupied time period is determined by the thermostat or energy management system.

#### Outdoor Air Not Suitable:

During the unoccupied time period dampers are closed.

During the occupied time period a cooling demand will open dampers to minimum position and mechanical cooling functions normally.

During the occupied time period dampers will open to DCV MAX when IAQ reading is above setpoint (regardless of thermostat demand or outdoor air suitability).

#### Outdoor Air Suitable:

See table 15 for economizer operation with a standard two-stage thermostat.

During the occupied period, dampers will open to DCV MAX when IAQ reading is above setpoint (regardless of thermostat demand or outdoor air suitability). DCV MAX will NOT override damper full-open position. When an R1 mixed air sensor for modulating dampers is installed, DCV MAX may override damper free cooling position when occupancy is high and outdoor air temperatures are low. If R1 senses discharge air temperature below 45°F (7°C), dampers will move to minimum position until discharge air temperature rises to 48°F (9°C).

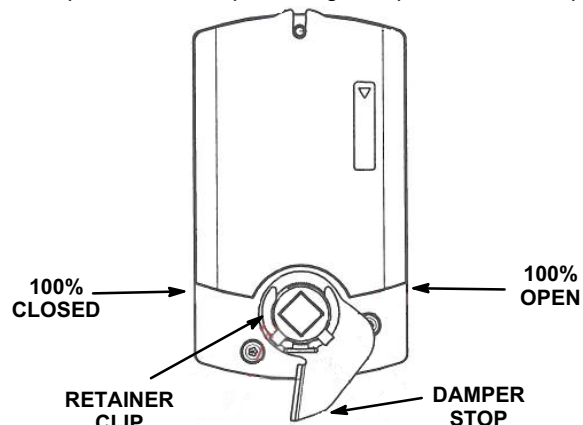
#### B-Outdoor Air Dampers

Optional manual and motorized outdoor air dampers provide fresh outdoor air. The motorized damper assembly opens to minimum position during the occupied time period and remains closed during the unoccupied period. Manual damper assembly is set at installation and remains in that position.

Set damper minimum position in the same manner as economizer minimum position. Adjust motorized damper position as shown in figure 29. Manual damper fresh air intake percentage can be determined in the same manner.

#### INTERLINK DAMPER MOTOR

Damper stops are factory-set at 100% outdoor air and are adjustable in five degree increments. To adjust fresh air percentage, remove retainer clip and adjust damper stop to desired air percentage. Replace retainer clip.



**FIGURE 29**

**TABLE 15**  
**ECONOMIZER OPERATION**

OUTDOOR AIR IS SUITABLE FOR FREE COOLING -- FREE COOL LED "ON"

| THERMOSTAT DEMAND | DAMPER POSITION |          | MECHANICAL COOLING |
|-------------------|-----------------|----------|--------------------|
|                   | UNOCCUPIED      | OCCUPIED |                    |
| OFF               | CLOSED          | CLOSED   | NO                 |
| G                 | CLOSED          | MINIMUM  | NO                 |
| Y1                | OPEN*           | OPEN*    | NO                 |
| Y2                | OPEN*           | OPEN*    | STAGE 1            |

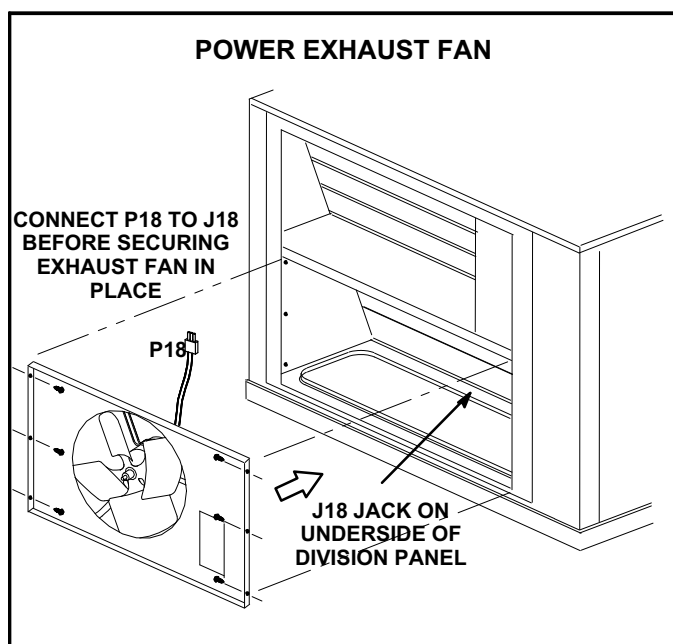
\*Dampers will modulate to maintain 55°F (13°C) supply air when an R1 mixed air sensor is installed.

### F-Power Exhaust Relay K65 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all KDB units equipped with the optional power exhaust dampers. K65 is energized by the economizer enthalpy control A6, after the economizer dampers reach 50% open (adjustable) When K65 closes, exhaust fan B10 is energized.

### G-Power Exhaust Fans

T1PWRE10A available for KDB 3, 4 and 5 ton units and T1PWRE10N available for 6 and 7-1/2 ton units, provide exhaust air pressure relief and also run when return air dampers are closed and supply air blowers are operating. See figure 30 and installation instructions for more detail.



**FIGURE 30**

### H-Optional Cold Weather Kit

Electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.S.A. certified to allow cold weather operation of unit down to -60°F (-50°C).

The kit includes the following parts:

- 1- The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts

- 2- A thermostat mounting box is installed on the wall of the compressor compartment. Included in the box are the following thermostat switches:

- a - Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30°F (-35°C) the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10°F (-12°C).
- b - Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with HR6. When the temperature rises above 20°F (-7°C) the switch opens and the electric heater is de-energized. The switch automatically resets when the heating compartment temperature reaches -10°F (23.3°C).
- c - Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with HR6. When temperature drops below 20°F (-7°C) the switch closes and electric heater is energized. The switch automatically opens when heating compartment temperature reaches 70°F (21°C).

### I-Control Systems

All thermostat wiring is connected to TB1 located in the control box. Each thermostat has additional control options available. See thermostat installation instructions for more detail.

- 1- Electro-mechanical thermostat

The electro-mechanical thermostat is a two stage heat / two stage cool thermostat with dual temperature levers. A non-switching or manual system switch subbase may be used.

- 2- Electronic thermostat

Any two stage heat / two stage cool electronic thermostat may be used.

### J-Smoke Detectors A17 and A64

Photoelectric smoke detectors are a field installed option. The smoke detectors can be installed in the supply air duct (A64), return air section (A17), or in both the supply duct and return air section.

### **K-Dirty Filter Switch S27**

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. (248.6 Pa) The switch is mounted in the filter section on the left unit mullion.

### **L-Indoor Air Quality (CO<sub>2</sub>) Sensor A63**

The indoor air quality sensor monitors CO<sub>2</sub> levels and reports the levels to the economizer enthalpy control A6. Controller A6 adjusts the economizer dampers according to the CO<sub>2</sub> levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment.

### **M-LP / Propane Kit**

All units require a natural to LP /propane kit. The kit for single stage units include one LP spring , seven burner orifices, and three stickers. Two stage kits include the same but has a prove switch used to lock out first stage on the combustion air inducer. For more detail refer to the natural to LP gas changeover kit installation instructions.

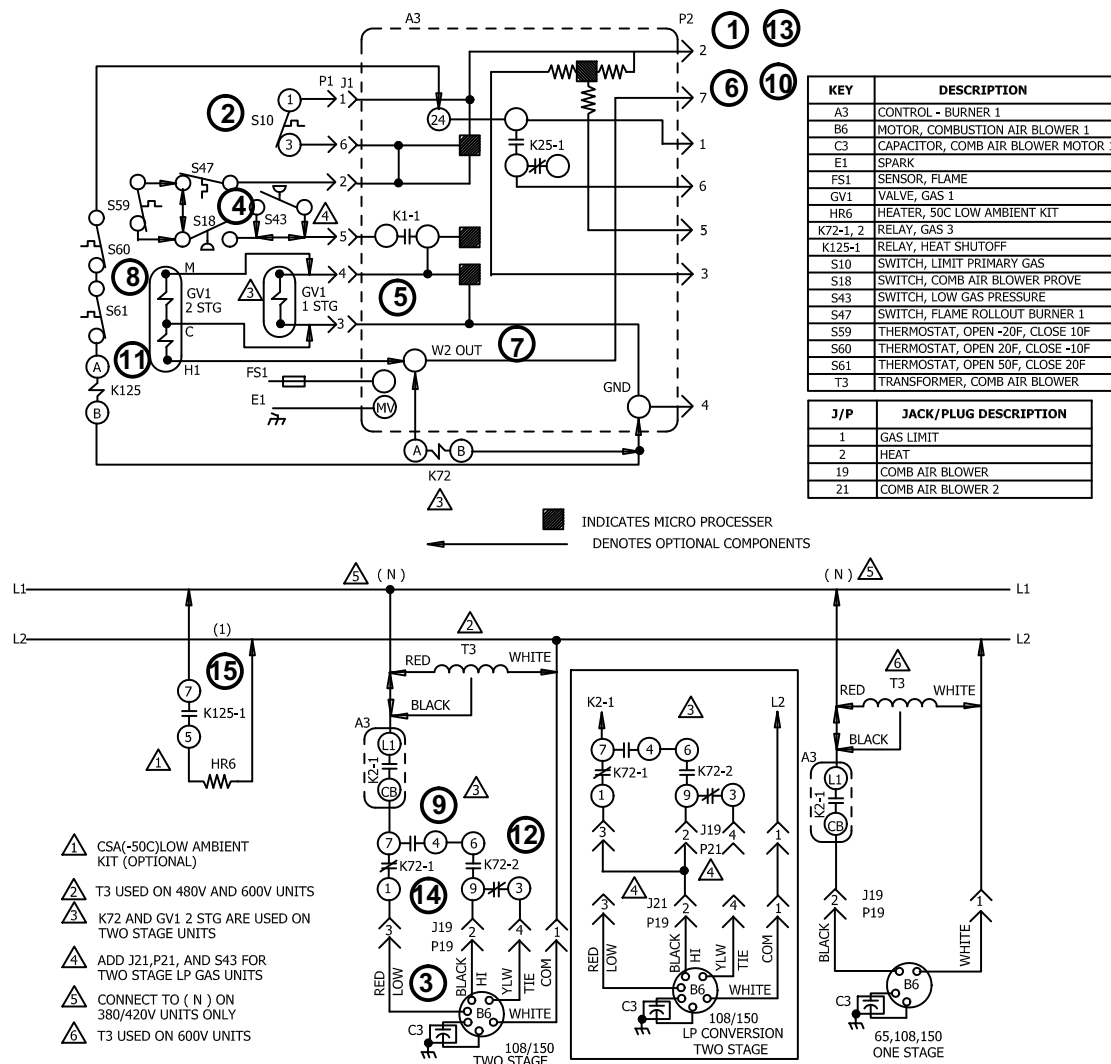
### **N-Drain Pan Overflow Switch S149**

#### **(optional)**

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.O. overflow switch is controlled by K220 and DL46 relays, located in the unit control panel. When the overflow switch closes, 24VAC power is interrupted and after a five-second delay unit compressors are de-energized. Once the condensate level drops below the set level, the switch will open. After a five-minute delay the compressor will be energized.



## GAS HEAT FOR KDB024/060 UNITS



### First Stage Heat:

- The thermostat initiates W1 heating demand.
- 24VAC is routed from TB1 to ignition control A3. A3 proves N.C. primary limit S10 and N.C. rollout switch S47.
- Combustion air inducer blower B6 is energized.
- After the combustion air inducer B6 has reached full speed, the combustion air proving switch S18 contacts close.
- After a 30 second delay A3 energizes the ignitor and gas valve GV1 on first stage.

### Second Stage Heat:

- With first stage heat operating, an additional heating demand from the thermostat initiates W2.
- A second stage heating demand is received by ignition control A3.
- A3 energizes gas valve GV1 on second stage.
- Relay K72-1 terminals 1 and 7 open, 7 and 4 close. K72-2 terminals 6 and 9 close and 9 and 3 open, energizing combustion air inducer B6 on high speed.

### End of Second Stage Heat:

- Heating demand is satisfied. Terminal W2 (second stage) is de-energized.
- Second stage heat is de-energized on GV1 by ignition control A3.
- K72 terminals 4 and 7 open and 1 and 7 close. K72 terminals 6 and 9 open, 9 and 3 close. Combustion air inducer B6 is now on low speed.

### End of First Stage Heat:

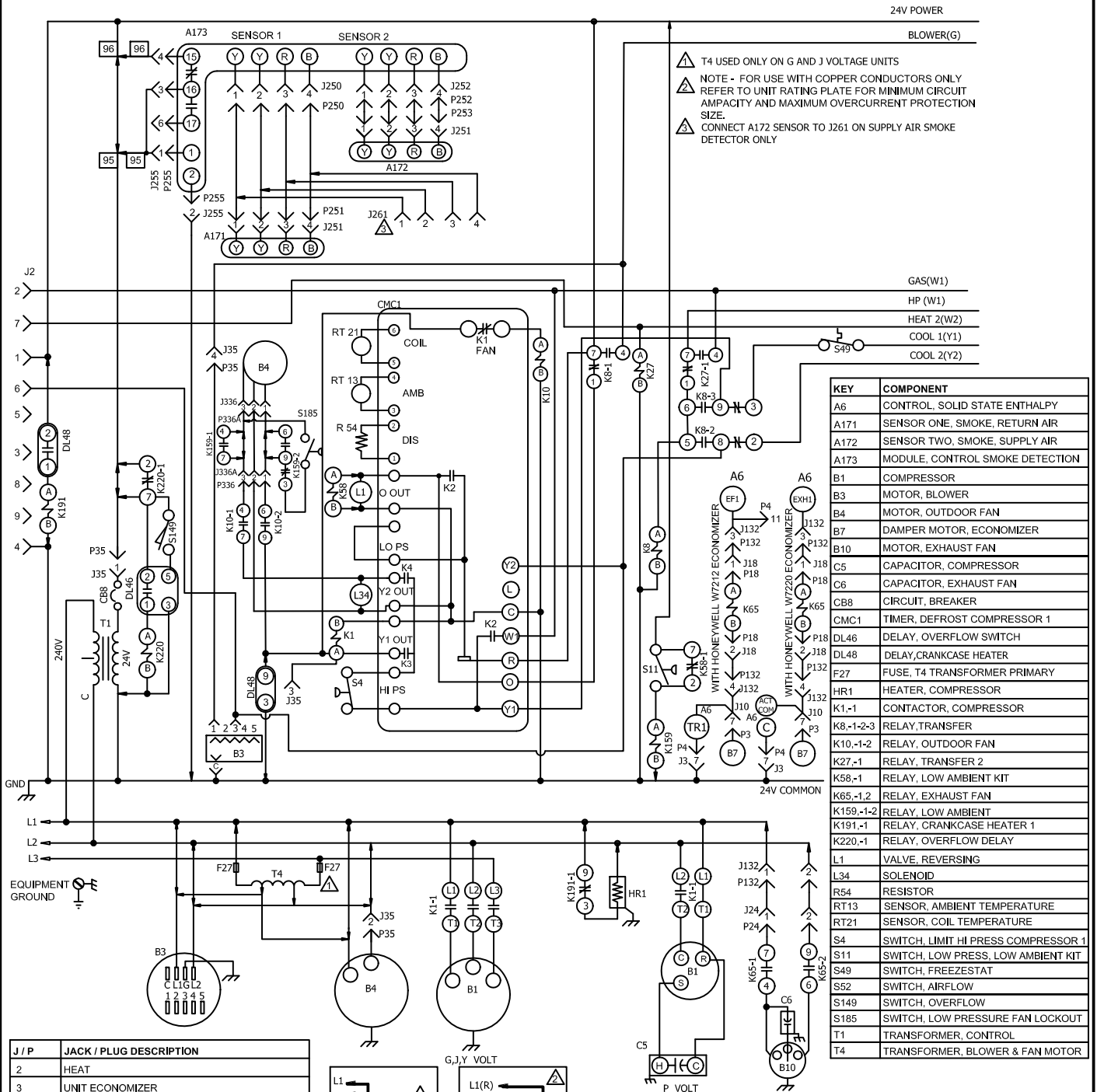
- Heating demand is satisfied. Terminal W1 (first stage) is de-energized.
- Ignition A3 is de-energized in turn de-energizing gas valve GV1 and combustion air inducer B6.

### Optional Low Ambient Kit:

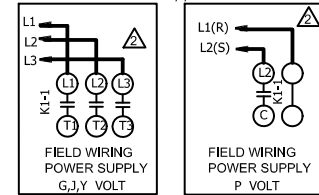
#### (C.S.A. -50° C Low Ambient Kit)

- Line voltage is routed through the N.C. low ambient kit thermostats S60 and S61, to energize low ambient kit heater HR6.

# KDB024/060 With Direct Drive



| J / P    | JACK / PLUG DESCRIPTION         |
|----------|---------------------------------|
| 2        | HEAT                            |
| 3        | UNIT ECONOMIZER                 |
| 4        | UNIT ECONOMIZER                 |
| 10       | ECONOMIZER                      |
| 18       | EXHAUST FAN                     |
| 24       | EXHAUST FAN                     |
| 35       | TEST                            |
| 132      | BLOWER, EXHAUST FAN MOTOR       |
| 250      | SMOKE ONE                       |
| 251      | SENSOR ONE                      |
| 252      | SMOKE TWO                       |
| 253      | SENSOR TWO                      |
| 255      | MODULE, CONTROL SMOKE DETECTION |
| 261      | SMOKE DETECTOR JUMPER           |
| 336,336A | OUTDOOR FAN CONTROL, B4         |



— DENOTES OPTIONAL COMPONENTS  
 — LINE VOLTAGE FIELD INSTALLED

09/16

WIRING DIAGRAM

09/16

537857-01

COOLING

KDB - 024H, 036H, 048H, 060H - G,J,P,Y  
DIRECT DRIVE

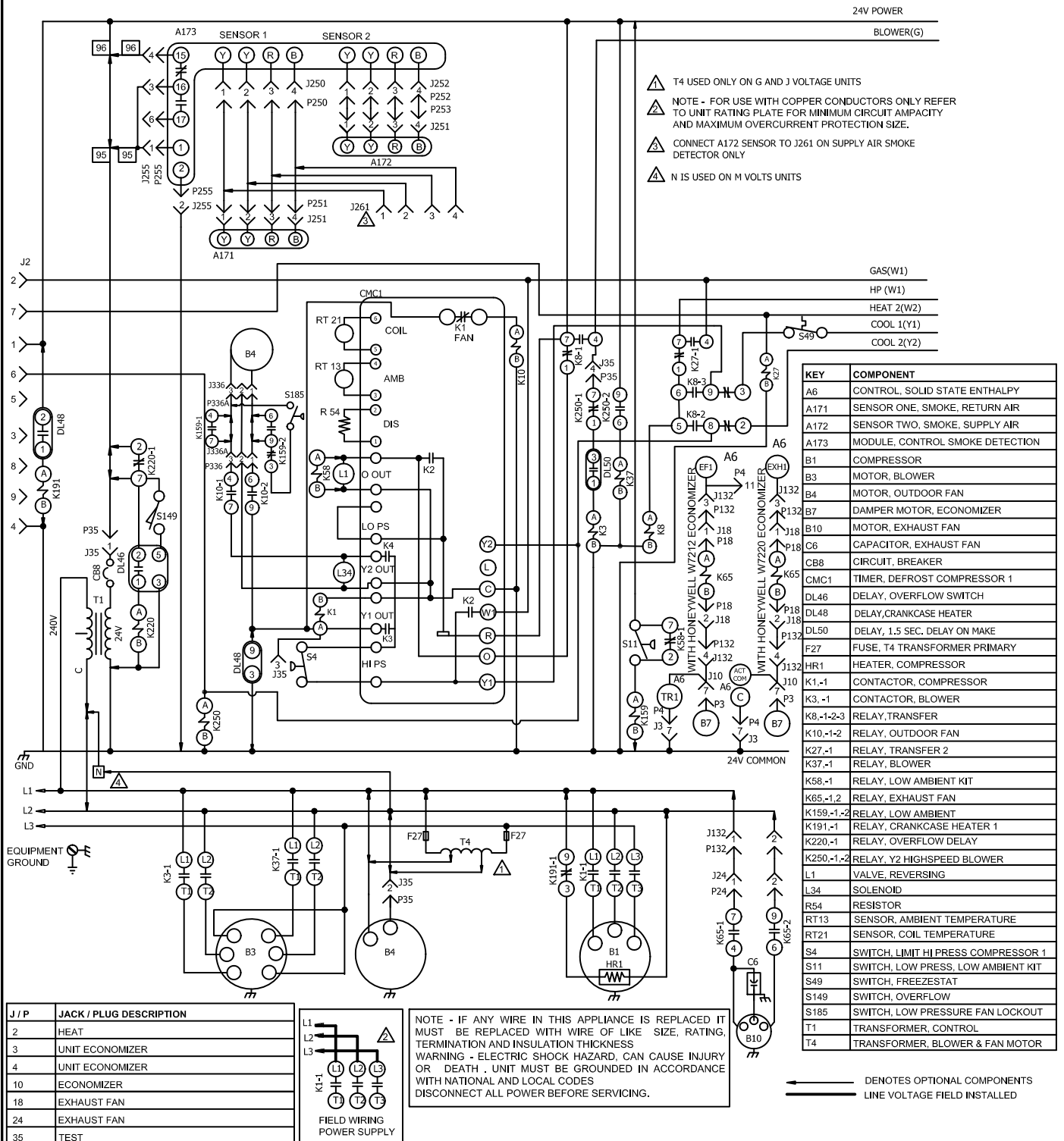
SECTION B

REV 1

Supersedes

New Form No.  
537857-01

# KDB024/060 With Belt Drive



|                                  |                        |       |
|----------------------------------|------------------------|-------|
| 09/16                            | WIRING DIAGRAM         | 09/16 |
| 537858-01                        |                        |       |
| COOLING                          |                        |       |
| KDB - 036H, 048H, 060H - G,J,M,Y |                        |       |
| BELT DRIVE                       |                        |       |
| SECTION B                        |                        | REV 1 |
| Supersedes                       | New Form No, 537858-01 |       |

## SEQUENCE OF OPERATION KDB024/060

### Power:

- 1- Line voltage from unit disconnect energizes transformer T1. T1 provides 24VAC power to terminal strip TB1 found in the control box. TB1 provides 24VAC to the unit cooling, heating and blower controls.

### Blower Operation:

- 2- Belt drive motors: Indoor thermostat terminal "G" energizes contactor K3. K3 closes, energizing blower B3. Direct drive motors: Indoor thermostat terminal "G" energizes blower B3 directly.

### Economizer Operation:

- 3- The EXH (power exhaust set point) found on the face of A6, is factory set at approximate 50% of the dial range. Economizer control module A6 receives a demand and opens outside dampers 50%. Power exhaust fan relay K65 is energized 30 seconds after dampers are 50% open. K65-1 and K65-2 close, energizing power exhaust fan B10.

### Cooling Demand

*First Stage Cooling demand energizes Y1 and G in the thermostat. G energizes blower (see step 2-)*

- 4- Indoor thermostat COOLING mode energizes reversing valve L1.
- 5- CMC1 proves optional N.C. high pressure switch S4 to energize compressor contactor K1.
- 6- K1 closes energizing compressor B1.
- 7- Thermostat Y2 energizes blower B3 on high speed. CMC1 Y2 energizes compressor solenoid L34, transferring 24VAC to K10. K10-7 and K10-9 close energizing condenser fan B4 on high speed.
- 8- Low ambient option: cooling mode energizes K58, when liquid pressure rises to  $300 \pm 10$  psig, S185 closes, 24VAC passes through the N.C. K159-2 contacts energizing condenser fan at extra low speed. (Y1, or Y2 demand).  
When liquid pressure rises to  $450 \pm 10$  psig, S11 closes, energizing K159. 24VAC passes through K159-9 to condenser fan (Y1), and to K159-7 (Y2). Condenser fan runs at low speed with Y1 demand, and runs at high speed with demand Y2.

### First Stage Heat - OD Temp **ABOVE** A19 Balance Point (35°F Default)

*NOTE: On heating demand after unit has been in cooling mode, indoor thermostat in HEATING mode will de-energize reversing valve L1.*

- 9- A19 N.O. contacts close when temperature is above setpoint providing a W1(HP) demand.
- 10- Relay K8 is energized. N.C. K8-1 opens, de-energizing reversing valve L1. K8-2 energizes blower and enables compressor for high speed. K8-3 energizes compressor.
- 11- CMC1 proves optional N.C. high pressure switches S4. Compressor contactor K1 and outdoor fan relay K10 is energized.
- 12- CMC1 Y2 OUT energizes compressor solenoid L34 for high speed.
- 13- CMC1 energizes condenser fan relay K10 (with "K1 fan" closes). 24VAC passes through the N.O. K10 contacts, from K10-9 to J336-3, from K10-7 to J336-1. condenser fan runs high speed.

### Second Stage Heat - OD Temp **ABOVE** A19 Balance Point (35°F Default)

- 14- Second stage heat demand energizes W2 in the thermostat. K27 relay coil is energized opening K27-1 N.C. contacts to stop heat pump operation. In addition, W2 is routed to J2-7 to initiate high gas heat.
- 15- See sequence of operation for gas heat.

### First Stage Heat - OD Temp **BELOW** A19 Balance Point (35°F Default)

- 16- A19 N.C. contacts remain closed when temperature is below setpoint providing a W1(Gas) low gas heat demand to J2-2.
- 17- See sequence of operation for gas heat.

### Second Stage Heat - OD Temp **BELOW** A19 Balance Point (35°F Default)

- 18- Second stage heat demand energizes W2 in the thermostat. K27 relay coil is energized opening K27-1 N.C. contacts to stop heat pump operation. In addition, W2 is routed to J2-7 to initiate high gas heat.
- 19- See sequence of operation for gas heat.

**Defrost Mode:****DEFROST OPERATION:**

- 20- The need for a defrost cycle while in Demand Defrost operation is determined by one of two factors: Time or Frost Detection.

Should six hours of compressor run time elapse without a defrost cycle and the coil temperature is below the frost accumulation temperature, a defrost will be initiated. If this defrost is terminated on time rather than temperature, the controller shall establish a new clear coil temperature condition. If the defrost is terminated on temperature the unit will continue with demand mode operations. The compressor run time will be reset when the defrost cycle is complete.

The control shall be capable of detecting frost accumulation on the outdoor coil and initiate a defrost cycle when the initial clear coil  $\Delta T$  has been increased by  $2.3F^{\circ}$  ( $IE - Target \Delta T = clear\ coil\ \Delta T + 2.3F^{\circ}$ ). In addition, the Target  $\Delta T$ , once established, is adjusted as the ambient temperature changes to compen-

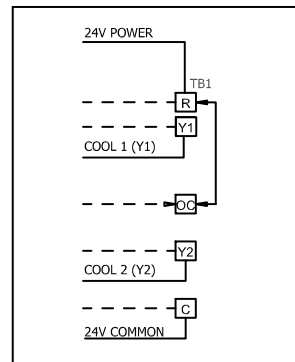
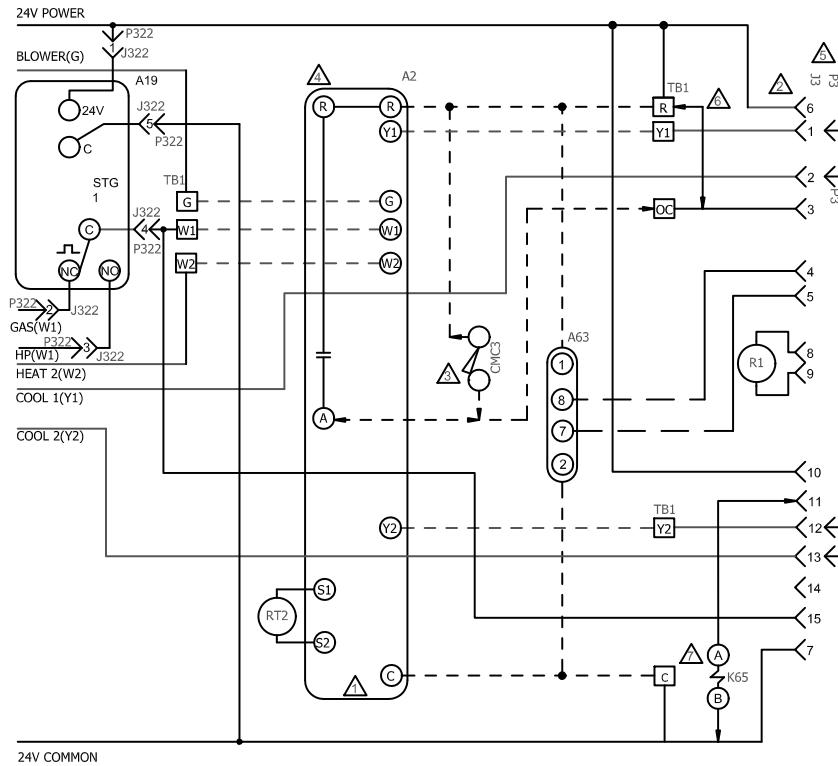
sate for expected changes in the coil temperature. For every  $8F^{\circ}$  increase in ambient temperature, the target  $\Delta T$  value is increased by  $1F^{\circ}$ ; and, for every  $8F^{\circ}$  decrease in ambient temperature, the target  $\Delta T$  value is decreased by  $1F^{\circ}$ .

**DEFROST MODE OPERATION:**

- 21- When operating in the defrost mode, the control will activate the compressor contactor, reversing valve, and auxiliary heat outputs (W1 low gas heat). The condenser fan relay contacts will be open, de-energizing the fan motor. The accumulated defrost time is monitored while in the defrost mode and compressor stays energized.

When a defrost cycle has been initiated, if the W1 thermostat input is removed, the current defrost cycle will be suspended, but the accumulated defrost time is frozen, and the control will resume defrost operation at the start of the next heating cycle (W1 active and coil temperature is below  $35_F$ ) without delay. The accumulated defrost time resumes when the compressor output is re-energized.

# ELECTRONIC OR ELECTROMECHANICAL THERMOSTAT



△ CONNECTION SCHEME FOR KDB UNITS WITHOUT ECONOMIZER ONLY

| KEY  | COMPONENT                        |
|------|----------------------------------|
| A2   | SENSOR, ELECTRONIC THERMOSTAT    |
| A63  | SENSOR, CO2                      |
| CMC3 | CLOCK, TIME                      |
| J3   | JACK, UNIT ECONOMIZER            |
| J322 | JACK, A19 OUTDOOR THERMOSTAT     |
| K65  | RELAY, EXHAUST FAN               |
| P3   | PLUG, ECONOMIZER                 |
| P322 | PLUG, A19 OUTDOOR THERMOSTAT     |
| R1   | SENSOR, MIXED AIR OR SUPPLY AIR  |
| RT2  | SENSOR, REMOTE THERMOSTAT        |
| TB1  | TERMINAL STRIP, CLASS II VOLTAGE |

△ THERMOSTAT SUPPLIED BY USER

△ J3 MAXIMUM LOAD 20VA 24VAC CLASS II

△ TIME CLOCK CONTACTS ( OPT ) CLOSED OCCUPIED

△ TOUCHSCREEN THERMOSTAT

△ J3 AND P3 ARE USED ON KDB UNITS WITH ECONOMIZER

△ REMOVE JUMPER BETWEEN TB1-R AND TB1-OCF WHEN USING A NITE SETBACK THERMOSTAT

△ 092-122 UNITS ONLY

— DENOTES OPTIONAL COMPONENTS  
- - - CLASS II FIELD WIRING

|   |                           |       |
|---|---------------------------|-------|
| 09/16                                   | WIRING DIAGRAM            | 09/16 |
| 537847-01                               |                           |       |
| CONTROL - KDB                           |                           |       |
| ELECTRONIC/ELECTROMECHANICAL THERMOSTAT |                           |       |
| SECTION C                               |                           | REV 1 |
| Supersedes                              | New Form No.<br>537847-01 |       |

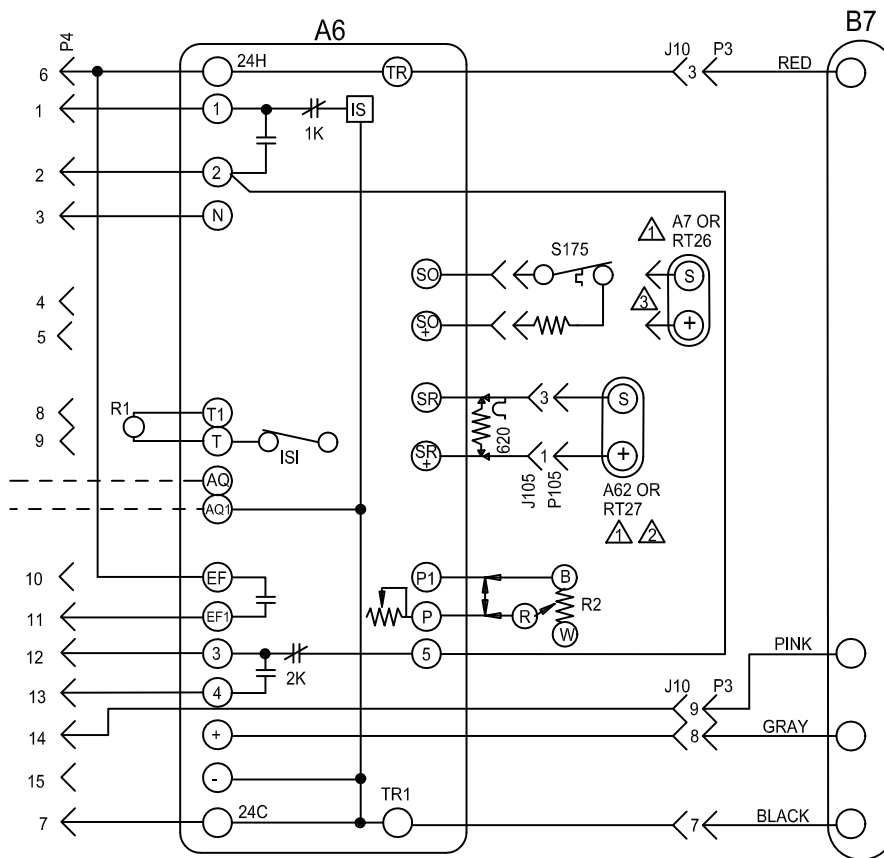
## POWER:

1- Terminal strip TB1 found in the main control box supplies thermostat components with 24VAC.

## OPERATION:

2- TB1 receives data from the electronic thermostat A2 (Y1, Y2, W1, W2, G) and energizes the appropriate components for heat or cool demand.

## ECONOMIZER




| KEY  | COMPONENT                      |
|------|--------------------------------|
| A6   | CONTROL-SOLID STATE ENTHALPY   |
| A7   | SENSOR-SOLID STATE ENTHALPY    |
| A62  | SENSOR-ENTHALPY, INDOOR        |
| B7   | MOTOR-DAMPER, ECONOMIZER       |
| J10  | JACK, ECONOMIZER               |
| P3   | PLUG, ECONOMIZER               |
| P4   | PLUG-ECONOMIZER                |
| R1   | SENSOR-MIXED AIR OR SUPPLY AIR |
| R2   | POT-MINIMUM POSITION           |
| RT26 | SENSOR-OUTDOOR AIR TEMP        |
| RT27 | SENSOR-INDOOR AIR TEMP         |
| S175 | THERMOSTAT, SENSIBLE AIR       |

 RT26 AND RT27, TEMPERATURE SENSORS MAY BE USED INSTEAD OF A7 AND A62 ENTHALPY SENSORS

 A62 ENTHALPY SENSOR OR RT27 USED FOR DIFFERENTIAL SENSING

3 OPTIONAL OUTDOOR AIR THERMOSTAT TO REPLACE  
RT26 SENSIBLE SENSOR


 DESIGNATES OPTIONAL WIRING  
 CLASS II FIELD WIRING

|                                  |  |                           |       |
|----------------------------------|--|---------------------------|-------|
| 08/15                            |  | 537620-01                 | 08/15 |
| ACCESSORIES                      |  |                           |       |
| ECONOMIZER LANDMARK A-BOX        |  |                           |       |
| SECTION D1                       |  |                           | REV 1 |
| Supersedes Form No.<br>537484-01 |  | New Form No.<br>537620-01 |       |

## SEQUENCE OF OPERATION

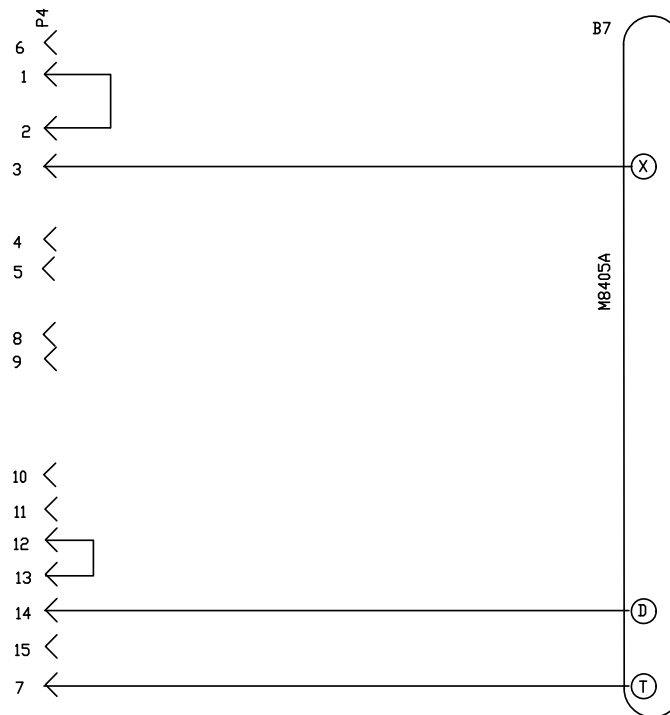
**POWER:**

- 1- Terminal strip TB1 found in the main control panel energizes the economizer components with 24VAC.

**OPERATION:**


- 2- Enthalpy sensor A7 and A62 (if differential enthalpy is used) communicates to the economizer control module A6 when to power the damper motor B7.
- 3- Economizer control module A6 supplies B7 with 0 - 10 VDC to control the positioning of economizer.
- 4- ~~The damper actuator provides 2 to 10 VDC position feedback.~~

## OUTDOOR AIR DAMPER



| DESCRIPTION |                          |
|-------------|--------------------------|
| KEY         | COMPONENT                |
| B7          | MOTOR-DAMPER, ECONOMIZER |
| P4          | PLUG-ECONOMIZER          |

←————→ DESIGNATES OPTIONAL WIRING  
 - - - - - CLASS II FIELD WIRING

|   |  |                          |       |
|---|--|--------------------------|-------|
|  |  | WIRING DIAGRAM           | 11/07 |
| ACCESSORIES   |  |                          |       |
| MOTORIZED OAD FOR<br>KCA/KGA,TCA/TGA UNITS  |  |                          |       |
| ECONOMIZER SECTION D2   |  |                          |       |
| Supersedes Form No.   |  | New Form No.<br>534,489W |       |

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## SEQUENCE OF OPERATION

### OPERATION:

#### Occupied Mode

1. 24 volt signal from terminal "OC" on TB1 opens B7 dampers to minimum position.

#### Unoccupied Mode

2. Dampers remain closed.