# **ML13KC1**

**MERIT® SERIES** 

Single-Stage | Quantum™ Coil | R-454B | 3-Phase | 60Hz

COMMERCIAL PRODUCT SPECIFICATIONS (EHB)



3 to 5 Tons **SEER2 up to 15.5** Cooling Capacity | 31,800 to 59,000 Btuh

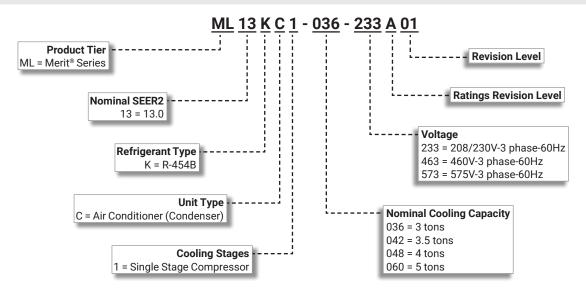






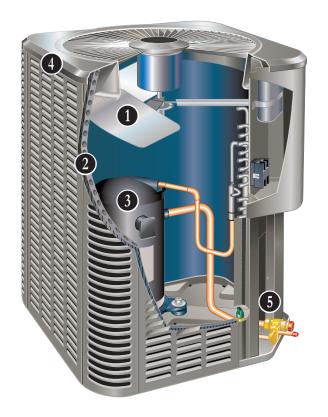


## MODEL NUMBER IDENTIFICATION



# **FEATURE HIGHLIGHTS**

- 1. Outdoor Coil Fan
- 2. Quantum™ Coil
- 3. Scroll Compressor
- 4. Heavy Gauge Steel Cabinet
- 5. Refrigerant Line Connections and Access



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#### APPROVALS AND WARRANTY

## **APPROVALS**

- AHRI Standard 210/240-2023 certified
- AHRI Certified system match-ups and expanded ratings, visit www.LennoxPros.com
- · Sound rated to AHRI Standard 270-2008 test conditions
- Tested in Lennox' Research Laboratory environmental test room
- Rated According to U.S. Department of Energy (DOE) test procedures
- · Unit and components ETL, NEC and CEC bonded for grounding to meet safety standards for servicing
- ETL certified (U.S. and Canada)
- ISO 9001 Registered Manufacturing Quality System

#### WARRANTY

- Compressor Limited five years
- All other covered components Limited one year

**NOTE** - Refer to Lennox® Basic Limited Warranty at <a href="www.Lennox.com">www.Lennox.com</a> for additional details.

## **FEATURES**

## **APPLICATIONS**

- 3 through 5 tons
- 208/230V, 460V, or 575V-3ph models
- Sound levels as low as 76 dBA
- Applicable to indoor air handlers or gas furnaces with indoor add-on coils
- · Shipped completely factory assembled, piped and wired

#### REFRIGERATION SYSTEM

## R-454B Refrigerant

- Low GWP (Global Warming Potential)
- Zero ODP (Ozone Depletion Potential)
- Low Toxicity/Lower Flammability A2L
- · Unit is factory pre-charged

## Outdoor Coil Fan

- Direct drive fan
- · Vertical air discharge
- · Totally enclosed fan motor
- Ball bearings
- Inherently protected
- · Louvered steel fan guard

## 2 Quantum™ Coil

- · Lennox designed and fabricated coil
- Enhanced aluminum alloy tube/enhanced fin coil
- Superior corrosion resistance
- · Ripple-edged aluminum fins
- Aluminum tube construction
- · Lanced fins for maximum fin surface exposure
- Fin collars grip tubing for maximum contact area
- Flared shoulder tubing connections
- Factory tested under high pressure
- Entire coil is accessible for cleaning

## High Capacity Liquid Line Drier

- · Furnished with unit for field installation
- · Drier traps moisture or dirt that could contaminate the system
- 100% molecular-sieve, bead type drier

#### High Pressure Switch

- Protects the system from high pressure conditions that can be a result of fan failure or a blocked/dirty coil.
- Automatic reset

## Low Pressure Switch

- · Shuts off unit if suction pressure falls below setting
- Loss of charge and freeze-up protection
- Automatic reset

#### **FEATURES**

## **REFRIGERATION SYSTEM (continued)**

## Optional Accessories

## **Expansion Valve Kits**

- Field installed on indoor units (if required)
- See TXV Usage table
- Chatleff-style fitting

## Loss of Charge Switch Kit

- Protects compressor from damage from low refrigerant charge conditions
- SPST, normally-closed
- · Automatic reset

## Refrigerant Line Kits

- Refrigerant lines are shipped refrigeration clean
- Lines are cleaned, dried, pressurized and sealed at factory
- Suction line fully insulated
- · Lines are stubbed at both ends

## **INDOOR REFRIGERANT DETECTION SYSTEM (RDS)**

- Complies with UL 60335-2-40 approved standard
- Required for all systems using R-454B refrigerant
- · Factory or field installed on all indoor units
- · Consists of a RDS refrigerant detection sensor and a mitigation control in the indoor unit
- Ensures safe operation for systems equipped with R-454B refrigerant
- Indoor sensor will detect any R-454B refrigerant
- If R-454B refrigerant is detected, the refrigerant detection system will stop compressor operation and operate the blower to reduce concentrations in the conditioned space
- Once safe levels are reached the HVAC system will resume normal operation
- Refer to indoor unit Product Specifications documents for additional details

## **COMPRESSOR**



# 3 Single-Stage Scroll Compressor

- High volumetric efficiency
- · Uniform suction flow
- · Constant discharge flow
- High efficiency
- Quiet operation
- Low gas pulses during compression reduces operational sound levels.
- Compressor motor is internally protected from excessive current and temperature
- Muffler in discharge line reduces operating sound levels
- Compressor is installed in the unit on resilient rubber mounts for vibration free operation

## Scroll Compressor Operation

- Two involute spiral scrolls matched together generate a series of crescent-shaped gas pockets between them
- During compression, one scroll remains stationary while the other scroll orbits around it
- · Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates
- As the spiral movement continues, gas pockets are pushed to the center of the scrolls. Volume between the pockets is simultaneously reduced
- When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls
- During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle
- Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency
- · Compressor is tolerant to the effects of slugging and contaminants. If this occurs, scrolls separate, allowing liquid or contaminants to be worked toward the center and discharged

## Compressor Crankcase Heater

 Prevents migration of liquid refrigerant into compressor and ensures proper compressor lubrication

## Optional Accessories

## Compressor Sound Cover

- Reinforced vinyl compressor cover
- 1-1/2 inch thick batt fiberglass insulation
- · All open edges are sealed with a one-inch wide hook and loop fastening tape

#### **FEATURES**

## **COMPRESSOR** (continued)

## Optional Accessories (continued)

## Compressor Low Ambient Cut-Off Switch

- Non-adjustable switch (low ambient cut-out)
- Prevents compressor operation when outdoor temperature is below 35°F

## Compressor Time-Off Control

- Kit prevents compressor short-cycling
- · Allows time for suction and discharge pressure to equalize.
- Permits compressor start-up in an unloaded condition.
- Automatic reset with 5 minute delay between compressor shut-off and start-up

## **CONTROLS**

## **Optional Accessories**

## Indoor Blower Off Delay Relay

• Delays the indoor blower-off time during the cooling cycle

#### Low Ambient Kit

- Air conditioners can operate down to 45°F outdoor air temperature without additional controls
- Two low ambient control options are available for field installation:
- 1. Low Ambient Control Kit (30°F)
- 2. Low Ambient Control (speed control) (0°F) (Available for 208/230V models only)

**NOTE** - Freezestat should be installed on compressors equipped with a low ambient kit.

#### Freezestat

- Installs on or near the suction line of the indoor coil or on the suction line
- Senses suction line temperature and cycles the compressor off when suction line temperature falls below it's setpoint
- Opens at 29°F and closes at 58°F

#### **Thermostats**

• For thermostat options, see Optional Conventional Temperature Control Systems on page 8

#### **CABINET**



- 4 Heavy gauge steel construction
  - Louvered heavy gauge steel panels surround unit on all four sides
  - Pre-painted powder paint cabinet finish
  - · Control box is conveniently located with all controls factory wired
  - Corner patch plate allows access to compressor components
  - Drainage holes are provided in base section for moisture removal

#### Zinc-Coated Steel Unit Base

Resists rust and corrosion

## Refrigerant Line Connections, Electrical Inlets, Service Valves

- Sweat connection suction and liquid lines
- · Located on corner of unit cabinet
- Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
- Refrigerant line connections and field wiring inlets are located in one central area of the cabinet
- See dimension drawing

## Braze-Free/Press Fitting Flexibility

 Units can accommodate braze-free or press fittings for installation versatility

## **Optional Accessories**

## Unit Stand-Off Kit

- · Black high density polyethylene feet raise unit off of mounting surface
- Four feet are furnished per order number

SPECIFICATIO	NS													
Size					036		04	12		048			060	
Nominal Tonnage					3		3.	5		4			5	
Sound Rating Numb	Sound Rating Number dBA						76		78		80			
Connections		Liquid line	e (OD) - in.		3/8		3/	/8	3/8		3/8			
(Sweat)		Suction line	e (OD) - in.		7/8		7/	′8	7/8		1-1/8			
Compressor Type				1-St	tage S	croll	1-Stage Scroll		1-Stage Scroll		1-Stage Scroll			
Refrigerant (15 ft. Lin	ne Set) <sup>1</sup> R	-454B charge	e furnished	5 lk	os. 10	OZ.	6 lbs.	2 oz.	7 I	bs. 10	0Z.	6	lbs. 8 d	DZ.
Indoor Unit Expansion	on Valve (T)	(V)			26 <b>Z</b> 70		262	<b>2</b> 71		26Z71			26 <b>Z</b> 72	
Outdoor	Net fac	e area - ft.²	Outer coil		18.67		21.	00		16.33			21.00	
Coil			Inner coil					· <b>-</b>		16.33			20.25	
		Tube dia	meter - in.		5/16		5/	16		5/16			5/16	
			Rows		1		1			2			2	
			Fins - in.		26		2	6		22			22	
Outdoor			HP		1/6		1/	'3		1/4			1/6	
Fan		Dia	meter - in.		22		2	2		22			22	
			Blades		3		3	3		3			4	
			Cfm		2800		29	85		2875			3250	
			Rpm		825		19	85		2875		3250		
			Watts	190 150		160		280						
Shipping Data - Ibs.					161	195		95	215		218			
ELECTRICAL D	ATA													
Line voltage data (Volts-3 Phase-60Hz)			ase-60Hz)	208/ 230V	460V	575V	208/ 230V	460V	208/ 230V	460V	575V	208/ 230V	460V	575V
<sup>2</sup> Maximum overcurrent protection (MOCP) amps			25	10	10	25	15	25	15	10	35	15	15	
	<sup>3</sup> Minimum	circuit ampa	city (MCA)	17.0	6.9	6.1	17.8	9.8	16.9	8.9	7.1	21.7	9.7	8.7
Compressor			load amps	12.8	5.1	4.5	12.2	5.8	12.2	6.4	5.1	16.0	7.0	6.4
		Locked	rotor amps	97.5	44.3	27.1	102.8	50	120.4	50	41	156.4	69	47.8
Fan Motor			load amps	1	.5	.45	2.6	2.6	1.7	0.9	0.7	1.7	0.9	0.7
		Locked	rotor amps	1.9	1.2	0.7			3.2	2.3	1.6	3.2	2.3	1.6
OPTIONAL AC	CESSORI	ES - ORD	ER SEP	ARA	ΓELY	•	,							
Compressor Low Amb	ient Cut-Off	Switch	45F08		•		•	•		•			•	
Compressor Sound	Cover		18J42		•		•	•		•		•		
Compressor Timed-0	Compressor Timed-Off Control 47J27				•		٠	•		•			•	
Freezestat         3/8 in.         93G35					•		٠	•		•			•	
Indoor Blower Off Delay Relay 58M81					•		٠	•		•			•	
Loss of Charge Switch Kit 84M23					•		٠	•		•			•	
<sup>4</sup> Low Ambient Kit (F		(30°F)	34M72		•		٠	•		•			•	
<sup>4</sup> Low Ambient Contr (208/230V only)	ol (0°F)	Speed Control	X5867	•			•		•			•		
Refrigerant		3/8   30 ft.	89J60											
Liquid v Sustian OD I		3/8   40 ft.	89J61		•		•	•		•				
Liquid x Suction OD   Insulation Thickness	3/8 x 7/8	3/8   50 ft.	89J62											
Length 3/8 x 1-1/8   3/8   50 ft. <b>73P91</b>													•	
Unit Stand-Off Kit			94J45		•		•			•			•	
NOTE 5														

NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

<sup>&</sup>lt;sup>1</sup> Refrigerant charge sufficient for the line set length listed in parenthesis. For longer line set requirements see the Installation Instructions or unit Charging Label for information about line set length and additional refrigerant charge required.

 $<sup>^{\</sup>rm 2}$  HACR type breaker or fuse.

<sup>&</sup>lt;sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

 $<sup>^{\</sup>mbox{\tiny 4}}$  Freezestat is recommended with Low Ambient Kit.

## OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

## **CS7500 Commercial 7-Day Programmable Thermostat**



- Premium Universal Thermostat
- Full Color Touchscreen Interface
- Up To 4 Heat / 3 Cool
- Built-In Sensors For Temperature and Humidity
- Remote Sensors Options For Temperature, Discharge Air, Outdoor Air
- 5-2 or 7-Day Scheduling
- · Smooth Setback Recovery
- · Heat/Cool Auto-Changeover
- FDD, ASHRAE, IECC Compliant

#### CS3000 Commercial 5-2 Day Programmable Thermostat



- · Conventional Multi-Stage Thermostat
- Intuitive Display
- Push-Button Operation
- Up To 2 Heat / 2 Cool
- Built-In Temperature Sensor
- · Remote Temperature Sensing
- Up to 5-2 Day Scheduling
- Smooth Setback Recovery
- · Heat/Cool Auto-changeover

## L40 Smart Wi-Fi ProgrammableThermostat

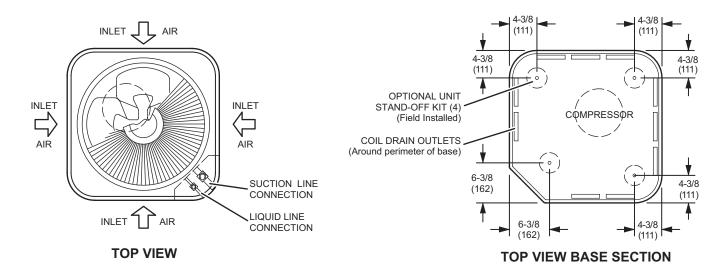


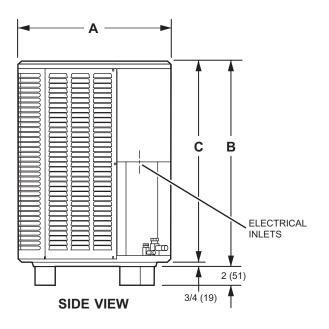
- Two-Stage Heating / One-Stage Cooling
- Universal Gas, electric and heat pumps for singlestage heating or cooling systems (including dual-fuel operation)
- · Intuitive Touchscreen Interface
- · Automatic Changeover between Heating and Cooling
- Up to four separate schedules are available plus Schedule IQ™ (available in Lennox® Home App)
- One-Touch Away Mode
- Smooth Setback Recovery (SSR)
- Compressor Short-Cycle Protection
- Maintenance Reminders
- ENERGY STAR® certified Factory preset program settings conform to EPA ENERGY STAR® recommended setpoints
- Control temperature, fan operation, set programs/ schedules and set Away mode in the Lennox<sup>®</sup> Home App
- All thermostat commissioning and settings are made in the Lennox® Smart Tech App
- Smart home automation compatible with Amazon Alexa® and Google Assistant
- Works with Control4® and Building36® integration

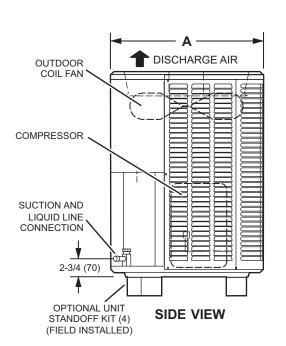
# OPTIONAL CONVENTIONAL TEMPERATURE CONTROL SYSTEMS

Description		Catalog No.
CS7500 Commercial 7-Day Programmable Thermostat		'
CS7500 7-Day Thermostat		24K41
Sensors/Accessories	<sup>1</sup> Remote non-adjustable wall-mount 20k	47W36
	<sup>1</sup> Remote non-adjustable wall-mount 10k	47W37
	Remote non-adjustable discharge air (duct mount)	19L22
	Outdoor temperature sensor	X2658
CS3000 5-2 Day Programmable		
CS3000 5-2 Day Thermostat		11Y05
Sensor/Accessories	Remote non-adjustable wall mount 10k averaging	47W37
	Thermostat wall mounting plate	X2659
L40 Smart Wi-Fi Thermostat Programmable		
L40 Smart Wi-Fi Thermostat		27V51
Universal Thermostat Guard with Lock (clear)		
	Inside Dimensions (H x W) 5 7/8 x 8 3/8 in.	39P21

<sup>&</sup>lt;sup>1</sup> Remote wall-mount sensors can be applied in any of the following combinations: One Sensor - (1) 47W36, Two Sensors - (2) 47W37, Three Sensors - (2) 47W36 and (1) 47W37 Four Sensors - (4) 47W36, Five Sensors - (3) 47W36 and (2) 47W37

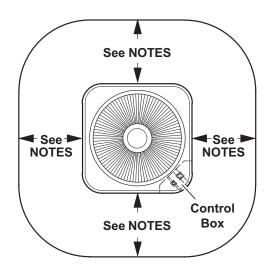






Size	Width ar	A nd Depth	_	3 ght	С		
	inches	mm	inches	mm	inches	mm	
036	28-1/4	718	33-1/4	845	32-1/2	826	
042	28-1/4	718	37-1/4	946	36-1/2	927	
048	28-1/4	718	29-1/4	743	28-1/2	724	
060	28-1/4	718	37-1/4	946	36-1/2	927	

## **INSTALLATION CLEARANCES**



## **NOTES:**

- Service Clearance 30 in. (762 mm) on one of the sides adjacent to the Control Box.
- One of other three sides must be 36 in. (914 mm).
- One of the two remaining sides may be 12 in. (305 mm).
- The remaining side may be 6 in. (152 mm).
- 48 in. (1219 mm) clearance required on top of unit
- 24 in. (610 mm) required between two units

SOUN	SOUND DATA												
Octave Band Sound Power Levels dBA, re 10 <sup>-12</sup> Watts Center Frequency - HZ							<sup>1</sup> Sound Rating				ssure Le at distan		
Oize	125	250	500	1000	2000	4000	8000	Number (dBA)	3	5	10	15	50
036	58	67.5	71.5	70.5	66.5	61.5	55	76	69	64	58	55	44
042	56	65	71	71.5	67.5	62	55	76	69	64	58	55	44
048	61.5	68	73.5	72.5	69	64	56.5	78	71	66	60	57	46
060	63.5	70	75	75	70.5	68	61	80	73	68	62	59	48

NOTE - the octave sound power data does not include tonal correction.

<sup>&</sup>lt;sup>1</sup> Tested according to AHRI Standard 270-2008 test conditions.

<sup>&</sup>lt;sup>2</sup> Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

#### **TXV USAGE**

All Lennox coils and air handlers are shipped with a factory installed TXV. In most cases, no substitution is needed. If a different size TXV is required, it will be listed in the "TXV SUBSTITUTION" table by size. The correct TXV must be ordered separately and field installed.

Size	Order Number
036	26Z70
042	26Z71
048	26Z71
060	26Z72

#### AHRI STANDARD 210-240-2023

Standard Ratings relating to cooling or heating capacities shall be net values, including the effects of circulating-fan heat, but not including supplementary electric heat. Power input used for calculating efficiency shall be the Total Power.

Standard Ratings of units which do not have indoor aircirculating fans furnished as part of the model, i.e., Coilonly System, shall be established by subtracting from the total cooling capacity 1,505 Btu/h per 1,000 SCFM, and by adding the same amount to the heating capacity for non-mobile-home, non-Space Constrained units. Total Power for both heating and cooling shall be increased by 441 W per 1,000 SCFM of indoor air circulated.

#### TXV SUBSTITUTION - R-454B

A general guide for replacing the factory installed R-454B TXV if the indoor unit (coil/air handler) is larger or smaller than the outdoor unit.

Outdo	or Unit	Indoo	r Unit	Indoor	Indoor	
Size	Tons	Size	Tons	TXV	TXV	
				Furnished	Replacement	
036	3	42	3.5	26Z71	26Z70	
036	3	48	4	26Z71	26Z70	
036	3	49	4	26Z71	26Z70	
036	3	50/60	4/5	26Z71	26Z70	
036	3	51/61	4/5	26Z71	26Z70	
036	3	60	5	26Z72	26Z70	
042	3.5	24	2	26Z70	26Z71	
042	3.5	30	2.5	26Z70	26Z71	
042	3.5	30/36	2.5/3	26Z70	26Z71	
042	3.5	36	3	26Z70	26Z71	
042	3.5	60	5	26Z72	26Z71	
048	4	30/36	2.5/3	26Z70	26Z71	
048	4	36	3	26Z70	26Z71	
048	4	60	5	26Z72	26Z71	
060	5	50/60	4/5	26Z71	26Z72	
060	5	51/61	4/5	26Z71	26Z72	

#### **TXV Ranges:**

- **26Z70** 1.5 to 3 ton systems Use on 3 ton (036) and lower systems.
- **26Z71** 3.5-4 ton systems Use on 4 ton (048) and down to 3.5 ton (042) systems.
- **26Z72** 5 ton systems Use on 5 ton (060) systems only.

REVISIONS				
Sections	Description of Change			
Optional Conventional Temperature Control Systems	Added L40 Smart Thermostat option.			









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Contact us at 1-800-4-LENNOX