ML180DFE(K)

MERIT® SERIES

Downflow | Constant Torque Blower | Refrigerant Detection | 60Hz

RESIDENTIAL PRODUCT SPECIFICATIONS (EHB)

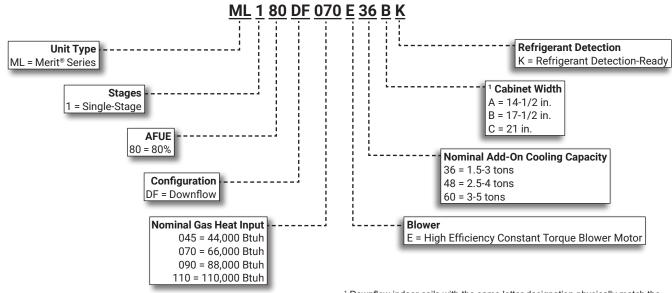
LENNOX .

AFUE - 80% Input - 44,000 to 110,000 Btuh Nominal Add-on Cooling - 1.5 to 5 Tons





MODEL NUMBER IDENTIFICATION



FEATURE HIGHLIGHTS

- 1. Lennox Duralok™ Heat Exchanger Assembly
- 2. Inshot Burners
- 3. SureLight® Hot Surface Ignitor
- 4. Gas Control Valve
- 5. Combustion Air Inducer
- 6. Flame Rollout Switches
- 7. Power Saver™ Constant Torque Blower
- 8. SureLight® Integrated Furnace Control
- 9. Insulated Cabinet
- 10. Safety Interlock Switch
- 11. Gas Piping And Electrical Inlets



NOTE - ML180DFE FURNACES ARE NOT AVAILABLE IN CANADA!

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APPROVALS AND WARRANTY

APPROVALS

- AHRI Certified
- Tested and rated according to US DOE test procedures and FTC labeling regulations
- "X" models approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J
- ISO 9001 Registered Manufacturing Quality System
- Blower data from unit tests conducted in Lennox Laboratory air test chamber
- All models meet UL 60335-2-40 Refrigerant Detector Requirements

NOTE - This furnace has not been CSA International design certified for installation in mobile homes, recreational vehicles, or outdoors.

California Only

• These furnaces **do not meet** the South Coast Air Quality Management District (SCAQMD) Rule 1111 and San Joaquin Valley Air Pollution Control District (SJVAPCD) Rule 4905 NOx emission limit (14 ng/J) and cannot be installed within the SCAQMD, SJVAPCD and Bay Area

WARRANTY

- · Heat Exchanger:
 - Limited twenty years in residential applications
 - · Limited ten years in non-residential applications
- · All other covered components:
 - · Limited five years in residential installations
 - · Limited one year in non-residential installations

NOTE - Refer to Lennox® Basic Limited Warranty at www.Lennox.com for additional details.

FEATURES

APPLICATIONS

- Input capacities of 44,000, 66,000, 88,000 and 110,000 Btuh
- Energy efficiency (AFUE) 80%
- Compact cabinet for downflow applications without any internal modifications to the unit
- Lennox add-on indoor coils, high-efficiency air cleaners and humidifiers can easily be added to furnace
- Shipped factory assembled with all controls installed and wired
- Each unit factory test operated to ensure proper operation

HEATING SYSTEM

1 Lennox Duralok™ Heat Exchanger Assembly

- Heavy gauge aluminized steel heat exchanger
- · Crimped seam clamshell type design
- Designed for normal expansion and contraction
- · Minimum resistance to air flow
- Laboratory life cycle tested in excess of industry standards
- Compact size permits low overall design of furnace cabinet

2 Inshot Burners

- Aluminized steel inshot burners provide efficient, troublefree operation
- Burner venturi mixes air and gas in correct proportion for proper combustion
- Burner assembly is removable from the unit as a single component for ease of service

3 SureLight® Hot Surface Ignitor

- Tough, reliable, long-life, trouble-free performance
- · Silicon nitride ignitor
- Cemented to steatite block for protection against current leakage
- Ignition leads are constructed of nickel plated copper and are enclosed in high temperature Teflon[®] insulation for dependable operation

4 Gas Control Valve

 24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control

Combustion Air Inducer

- Shaded pole heavy duty blower prepurges heat exchanger and safely vents flue products
- Pressure switch proves blower operation before allowing gas valve to open
- Operates only during heating cycle

6 Flame Rollout Switch

- Factory installed inside burner box
- Switches provides protection from abnormal operating conditions
- · Manual reset

Limit Controls

- Primary limit factory installed on vestibule panel
- Secondary limit factory installed on blower housing
- Automatic reset

FEATURES

HEATING SYSTEM (continued)

Optional Accessories

High Altitude Pressure Switch Kit

 Required on most units for proper unit operation at altitudes from 4,501 to 7500 ft.

Natural Gas to LPG/Propane Conversion Kit

 Required for field changeover from natural gas to LPG/ Propane

LPG/Propane to Natural Gas Conversion Kit

 Required for field changeover from LPG/Propane to natural gas

CABINET

- Low-profile, narrow width cabinet allows easy installation in downflow applications
- Heavy-gauge, cold rolled steel construction
- Pre-painted cabinet finish
- Flanges provided on supply air opening for ease of plenum connection or alignment with indoor coil
- Insulated with foil faced insulation on sides and back of heating compartment
- Complete service access
- Safety interlock switch automatically shuts off power to unit when blower compartment access panel is removed
- Gas piping and electrical inlets are provided in both sides of cabinet

Low Leakage Cabinet

- · All models have less than 2% air leakage
- Meets ANSI/ASHRAE Standard 193-2010 "Method of Test for Determining the Air Tightness of HVAC Equipment"

Coil Match-up

 All Lennox downflow indoor coils will physically match the furnace supply air opening with the same letter designation (A, B, C, D) as in the furnace model number

Optional Accessories

Downflow Combustible Flooring Base

- Required for heating only units installed on combustible floors
- Not required in add-on cooling applications
- See Dimension Drawing

FILTER

Filter and provisions for external mounting must be field provided

Optional Accessories

Downflow Filter Cabinet

- · Filter cabinet mounts directly on top of furnace
- "A" width cabinet includes one filter
- "B and "C" width cabinets have two filters
- · Filter rails are furnished
- · Front access for servicing
- Cleanable filter(s) are furnished
 ML180DFE(K) | Page 4

BLOWER

10 Power Saver™ Constant Torque Blower Motor

- Programmable high efficiency multi-speed blower motor.
 By maintaining constant torque output, blower motor can deliver more uniform (but not constant) airflow over the static pressure range
- Programmable multi-speed operation is achieved by the use of an ECM (Electronically Commutated Motor) motor
- Leadless blower motor features simple plug-in connections
- Controlled by the Integrated Furnace Control
- Blower speeds are easily changed on the integrated furnace control. See Blower Data tables

Blower Assembly

- · Lennox designed and built, direct drive blower
- Each blower is statically and dynamically balanced as an assembly before installation in the unit
- Blower motor is resiliently mounted to blower assembly
- · Blower is easily removed for servicing

CONTROLS

SureLight® Integrated Furnace Control

- Contains all necessary controls and relays to operate Contains all necessary controls and relays to operate furnace
- Combustion air inducer is operated by the integrated furnace control. Prior to ignition, a pre-purge cycle for 15 seconds is initiated
- After the main burners are turned off, a post-purge cycle for 5 seconds is run
- Flame sensor assures safe and reliable operation
- Should loss of flame occur, the integrated furnace control will initiate 4 re-attempts at ignition before locking out unit operation for 60 minutes
- Watchguard type circuit automatically resets ignition controls after one hour of continuous thermostat demand after unit lockout, eliminating nuisance calls for service
- Display LED Seven segment LED displays numeric information related to diagnostics as well as system operation and status
 - Diagnostic codes are held in non-volatile memory, immune from power interruptions
 - Holds up to ten diagnostic codes in order of occurrence for recall on demand
 - Port on blower door allows for easy viewing
- Fan control consists of adjustable blower timed-off delay (60, 90, 120, 180 seconds - factory setting 120 seconds) and fixed blower timed-on delay (30 seconds heating, 2 seconds cooling)
- For air-conditioning applications, blower is automatically energized on thermostat demand for cooling
- Two accessory terminals furnished for additional power supply requirements for 120 volt (less than 1 amp) power humidifiers and powered air cleaners

FEATURES

CONTROLS (continued)

- One additional terminal is furnished for power supply requirements for 24V (less than 0.5 amp) low voltage accessories
- Ignition control has a single red LED to indicate status

Twinning

 Terminal furnished on furnace control for twinning two furnaces together

24 Volt Transformer (40VA)

- Furnished and factory installed on outside of control box
- · Circuit breaker (furnished) is wired in series

Field Wiring Make-Up Box

- Furnished for line voltage wiring
- · Factory installed internally on left side of furnace
- Box may be installed internally on right side of furnace

Refrigeration Detection System (RDS)

(Part of the SureLight® Integrated Furnace Control)

- Complies with UL 60335-2-40 approved standard
- Required for all systems using R-454B refrigerant
- · Plug-in connection to the RDS Coil Sensor
- Supports up to two RDS Coil Sensors (factory setting)
- Used as an interface between indoor unit and thermostat to control system
- Ensures safe operation for systems equipped with R-454B refrigerant
- If R-454B refrigerant is detected, the refrigerant detection system will stop compressor and/or heating operation and operate the blower to reduce concentrations in the conditioned space
- Once safe levels are reached the HVAC system will resume normal operation
- · Low GWP test button for troubleshooting
- Alarm/Zone relay interface can trigger an external alarm if R-454B refrigerant is detected and open all zone dampers (if part of a zoning system) if R-454B refrigerant is detected
- Power is disabled to non-communicating thermostats to prevent demand if R-454B refrigerant is detected
- On system start-up blower will run for five minutes and any thermostat demands are disabledOptional Accessories

Optional Accessories

M30 Smart Wi-Fi Thermostat

- Wi-Fi-enabled, electronic 7-day, universal, multi-stage, programmable, touchscreen thermostat
- · 4 Heat/2 Cool
- Auto-changeover
- Dual-fuel control with optional outdoor sensor
- Controls dehumidification during cooling mode and humidification during heating mode



- Offers enhanced capabilities including humidification / dehumidification / dewpoint measurement and control, Humiditrol® control, and equipment maintenance reminders
- Easy to read 4.3 in. color touchscreen (measured diagonally)
- LCD display with backlight shows the current and set temperature, time, inside relative humidity, system status (operating mode and schedules) and outside temperature (optional outdoor sensor required)
- Smooth Setback Recovery starts system early to achieve setpoint at start of program period
- Compressor short-cycle protection (5 minutes)
- Up to four separate schedules are available plus Schedule IO™
- One-Touch Away Mode A quick and easy way to set the cooling and heating setpoints while away
- Smart Away[™] Uses geo-fencing technology to determine when the homeowner is within a predetermined distance from the home to operate the system when leaving, away and arriving
- Wi-Fi remote monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or tablets
- Smart home automation compatible with Amazon Alexa® and Google Assistant
- Service Dashboard features online real-time monitoring of installed Lennox® thermostats

NOTE - See the M30 Smart Wi-Fi Thermostat Product Specifications bulletin in the Controls section for more information.

Remote Outdoor Temperature Sensor

- · Used with the M30 Smart Thermostat
- Outdoor sensor allows thermostat to display outdoor temperature

NOTE - Sensor is required for the Enhanced Dehumidification Accessory (EDA).

Thermostat

- · Thermostat is not furnished with unit
- · Lennox Price Book for selection

Blower Relay Kit

(For Use With Two-Stage Outdoor Units)

 Allows furnace blower speed changes when matched with two-stage air conditioners or heat pumps

Transformer (75VA)

- Recommended when furnace is used with zoning or dual-fuel systems and other 24V accessories requiring a higher VA rating
- · Circuit breaker (furnished) is wired in series
- Replaces the standard 40VA transformer



INDOOR AIR QUALITY PRODUCTS

Healthy Climate® PureAir® Air Purification System

- Filtration The Carbon Clean 16® (MERV 16) media filter captures more than 95% of particles 0.3 microns and larger and more than 90% of particles 0.01 microns and larger
- Highest airflow performance and lowest pressure drop when compared to a leading brand.
- Long life filters up to 1 year

Healthy Climate® Media Air Cleaner

- High performance in a narrow 7 in. cabinet
- · Available with MERV 11, 13, or 16 rated filters
- Multi-position heavy gauge steel cabinet will support furnace/coil or air handler and associated duct work
- Tool-less entry
- Tool-less assembly for quick installation





Healthy Climate® Whole Home In Duct Air Purifiers

- Compact Duct Mounted Design
- · Effective against odors and VOC's
- · Certified Ozone free
- UVC lamp and carbon cells

Healthy Climate® Ultraviolet Germicidal Lights

- Compact duct mounted design
- Single or dual applications
- · Certified ozone free
- Effective against odors to help keep the system clean
- Safety Interlocks (Additional UVC Compliance Kit for UL 60335-2-40 is available for A2L applications)
- Low power consumption
- Available for 24V or 110/230V
- Up to 1340 microwatts /cm² output (dual lamp model)

NOTE - Please refer to the individual Product Specifications for these products for full information.

NOTE - Please refer to the individual Product Specifications for these products for full information.



INDOOR AIR QUALITY PRODUCTS - ORDERING

NOTE - Refer to the individual Product Specifications documents for additional accessories and maintenance items.

Description	Dimensions	Order Number		
Healthy Climate® PureAir® Air Purification S	System			
PCO3-14-16	21.125 x 8.75 x 23.75	Y6601		
PCO3-16-16	17.5 x 8.75 x 26.5	Y6598		
PCO3-20-16	21.125 x 8.75 x 26.5	Y6595		
Healthy Climate® Media Air Cleaner				
HCC14-23 (Cabinet)	21.25 x 23 x 7	X7930		
HCF14-16 (Filter) MERV 16	20 x 20 x 5	X7935		
HCXF14-16 (Expandable Filter) MERV 16	20 x 20 x 5	X8308		
HCF14-13 MERV 13	20 x 20 x 5	19L14		
HCF14-11 (Filter) MERV 11	20 x 20 x 5	X0585		
HCXF14-11 (Expandable Filter) MERV 11	20 x 20 x 5	X8305		
HCC16-28 (Cabinet)	17.5 x 28.5 x 7	Y2920		
HCC16-28 (Cabinet) 4-pack	17.5 x 28.5 x 7	Y2921		
HCF16-16 (Filter) MERV 16	16 x 25 x 5	X6672		
HCXF16-16 (Expandable Filter) MERV 16	16 x 25 x 5	X8306		
HCF16-13 MERV 13	16 x 25 x 5	19L16		
HCF16-11 (Filter) MERV 11	16 x 25 x 5	X6670		
HCXF16-11 (Expandable Filter) MERV 11	16 x 25 x 5	X8303		
HCC20-28 (Cabinet)	21 x 28.5 x 7	X6661		
HCC20-28 (Cabinet) 4-pack	21 x 28.5 x 7	X7751		
HCF20-16 (Filter) MERV 16	20 x 25 x 5	X6675		
HCXF20-16 (Expandable Filter) MERV 16	20 x 25 x 5	X8307		
HCF20-13 MERV 13	20 x 25 x 5	19L17		
HCF20-11 (Filter) MERV 11	20 x 25 x 5	X6673		
HCXF20-11 (Expandable Filter) MERV 11	20 x 25 x 5	X8304		
Healthy Climate® Whole Home In Duct Air F	Purifiers			
HCWHAP1	8 x 7 x 16.5	23V99		
Healthy Climate® Ultraviolet Germicidal Lig	hts			
UVC-24V (24V) 17.5 in.	Ballast 4.75 x 2.25 x 2	X9423		
UVC-41W-S (110/230V) 17.5 in.	Ballast 11.75 x 2.75 x 1.625	X9424		
UVC-41W-D (110/230V) 17.5 in.	Ballast 11.75 x 2.75 x 1.625	X9425		

SPECIFIC	ATIONS				
Gas	Model	ML180DF045E36AK	ML180DF070E36AK	ML180DF070E36BK	
Heating	¹ AFUE	80%	80%	80%	
Performance	Input - Btuh	44,000	66,000	66,000	
	Output - Btuh	36,000	53,000	54,000	
	Temperature rise range - °F	15 - 45	30 - 60	30 - 60	
Gas	s Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0	
High Static - i	n. w.g.	0.50	0.50	0.50	
Connections	Flue connection - in. round	4	4	4	
	Gas pipe size IPS	Gas pipe size IPS 1/2 1/2		1/2	
Indoor	Wheel diameter x width - in.	10 x 8	10 x 10	10 x 10	
Blower	Motor Type	DC Brushless	DC Brushless	DC Brushless	
	Motor output - hp	1/2	1/2	1/2	
	Tons of add-on cooling	1.5 - 3	1.5 - 3	1.5 - 3	
	Air Volume Range - cfm	355 - 1430	675 - 1460	430 - 1475	
Electrical Dat	a Voltage		120 volts - 60 hertz - 1 phase		
	Blower motor full load amps	6.8	6.8	6.8	
Max	kimum overcurrent protection	15	15	15	
Shipping Data	lbs 1 package	113	119	128	

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

Gas	Model	ML180DF090E48BK	ML180DF110E60CK		
Heating	¹ AFUE	80%	80%		
Performance	Input - Btuh	88,000	110,000		
	Output - Btuh	72,000	90,000		
	Temperature rise range - °F	30 - 60	30 - 60		
Gas	s Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10.0	3.5 / 10.0		
High Static - i	n. w.g.	0.50	0.50		
Connections	Flue connection - in. round	4	4		
	Gas pipe size IPS	1/2	1/2		
Indoor	Wheel diameter x width - in.	10 x 10	11-1/2 x 10		
Blower	Motor Type	DC Brushless	DC Brushless		
	Motor output - hp	3/4	1		
	Tons of add-on cooling	2.5 - 4	3 - 5		
	Air Volume Range - cfm	680 - 1750	990 - 2410		
Electrical Dat	a Voltage	120 volts - 60	hertz - 1 phase		
	Blower motor full load amps	8.4	10.9		
Max	kimum overcurrent protection	15	15		
Shipping Data	lbs 1 package	140	160		

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

¹ Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

OPTIONAL ACCESSORIES - ORDER SEPARATELY			
	"A" Width Models	"B" Width Models	"C" Width Models
CABINET ACCESSORIES			
Downflow Combustible Flooring Base	11M59	11M60	11M61
CONTROLS			
M30 Smart Wi-Fi Thermostat	15 Z 69	15 Z 69	15 Z 69
Remote Outdoor Air Temperature Sensor	X2658	X2658	X2658
Blower Relay Kit (for two-stage outdoor units)	85W66	85W66	85W66
Transformer (75VA)	27J32	27J32	27J32
FILTERS			
¹ Downflow Filter Cabinet	51W06	51W07	51W08
No. and Size of filter - in.	(1) 20 x 20 x 1	(2) 20 x 16 x 1	(2) 20 x 16 x 1

¹ Cleanable polyurethane, frame-type filter.

GAS H	EAT ACCES	SORIES					
Input	F	High Altitude Pressure Switch			l Gas to opane Kit	LPG/Propane to Natural Gas Kit	Natural Gas High Altitude Orifice Kit
	0 - 4500 ft.	4501 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	7501 - 10,000 ft.
045	No Change	No Change	80W51	11K49	11K44	73W81	73W37
070	No Change	80W52	80W51	11K49	11K44	73W81	73W37
090	No Change	No Change	80W51	11K49	11K44	73W81	73W37
110	No Change	80W52	80W51	11K49	11K44	73W81	73W37

HIGH ALTITUDE DERATE

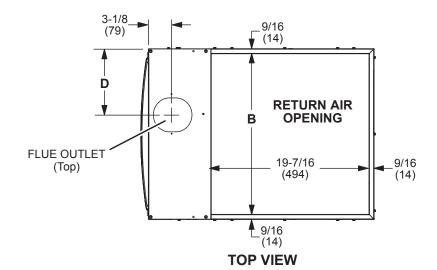
NOTE - Units may be installed at altitudes up to 4500 ft. above sea level without any modifications.

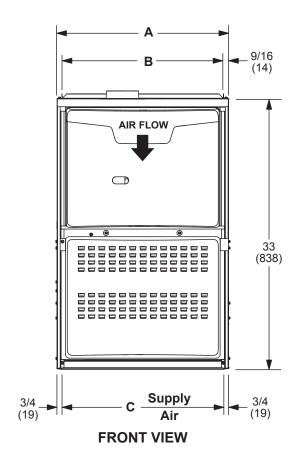
At altitudes above 4500 ft. units must be derated to match information in the shaded areas shown below.

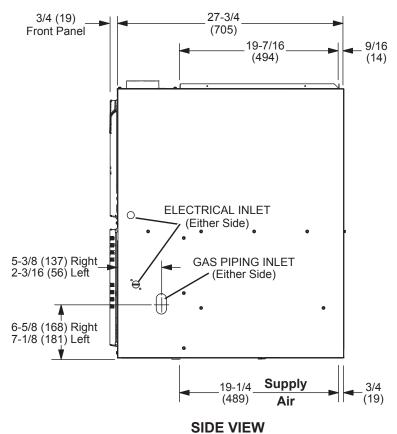
NOTE - This is the only permissible derate for these units.

		Gas Ma	Line Pressure - in. w.g.						
Input	0 - 4500 Feet		4501 - 7500 Feet		7501 - 10,000 ft.		Mini		
	Natural Gas	LPG/ Propane	Natural Gas	LPG/ Propane	¹ Natural Gas	LPG/ Propane	Natural Gas	LPG/ Propane	Maximum
045	3.5	10	3.5	10	3.5	10	4.5	11	13
070	3.5	10	3.3	10	3.5	10	4.5	11	13
090	3.5	10	3.3	10	3.5	10	4.5	11	13
110	3.5	10	3.3	10	3.5	10	4.5	11	13

¹ Natural Gas High Altitude Orifice Kit required.

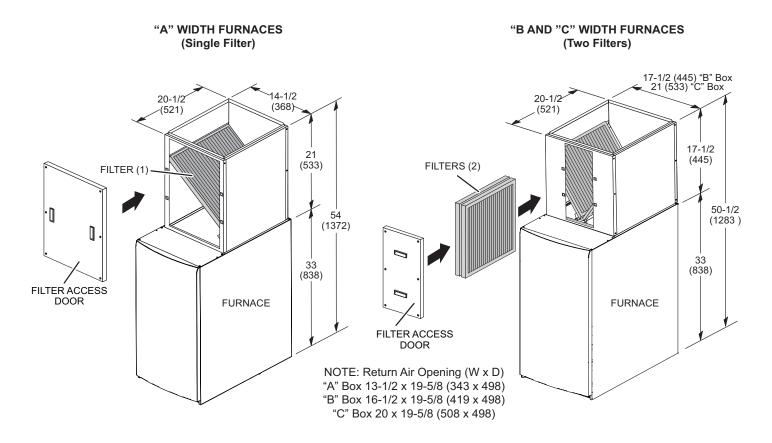






Model No.	Α		В		С		D	
woder No.	in.	mm	in.	mm	in.	mm	in.	mm
ML180DF045E36AK ML180UH070E36AK	14-1/2	368	13-3/8	340	13	330	4-3/4	121
ML180DF070E36BK ML180DF090E48BK	17-1/2	446	16-3/8	416	16	406	6-1/4	159
ML180DF110E60CK	21	533	19-7/8	505	19-1/2	495	8	203

DOWNFLOW FILTER CABINET



INSTALLATION	INSTALLATION CLEARANCES								
Vent Type	Type B1	Type C							
Sides	0 in. (0 mm)	1 0 (0)							
Rear	0 in. (0 mm)	0 (0)							
Тор	1 in. (25 mm)	1 (25)							
Front	2-1/4 in. (57 mm)	2-1/4 (57)							
Front (service/alcove)	24 in. (610 mm)	24 (610)							
Floor	² Combustible	² Combustible							
Flue	1 in. (25 mm)	6 (152)							

NOTE – Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ANSI-Z223.1).

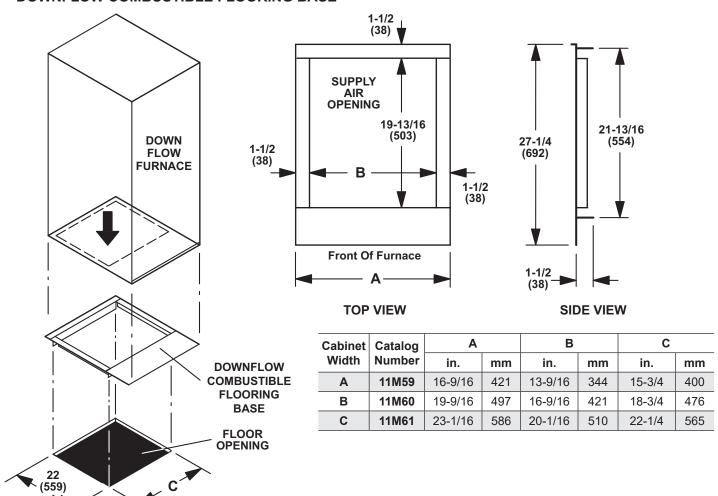
NOTE – In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or applicable provisions of local building codes.

¹ Left side requires 4 in. if single wall vent is used on 14-1/2 in. "A" width cabinets, 2 in. on 17-1/2 in. "B" width cabinets.

² Clearance for installation on combustible floor if Optional Downflow Combustible Flooring Base is installed between furnace and combustible floor. Not required in add-on cooling applications if installed in accordance with local codes, National Fuel Gas Code ANSI-Z223.1 or National Standard of Canada CAN/CSA-B149.1 and CAN/CSA-B149.2 Installation Code for Gas Burning Appliances". Do not install the furnace directly on carpeting, tile, or other combustible materials other than wood flooring.

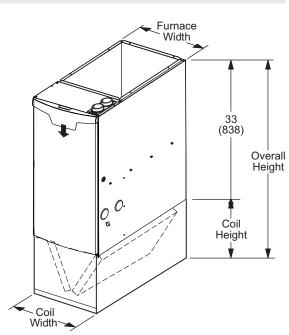
DIMENSIONS - OPTIONAL ACCESSORIES

DOWNFLOW COMBUSTIBLE FLOORING BASE



DIMENSIONS - FURNACE/COIL COMBINED DIMENSIONS

Model	Coil/Fu	ırnace dth	Co Hei		Overall Height		
CK40DT	CRX35	in.	mm	in.	mm	in.	mm
CK40DT-24A	CRX35-24A	14-1/2	368	18	457	51	1295
CK40DT-24B	CRX35-24B	17-1/2	445	18	457	51	1295
CK40DT-30/36B	CRX35-30/36B	17-1/2	445	23-1/2	597	56-1/2	1435
CK40DT-30/36C	CRX35-30/36C	21	533	23-1/2	597	56-1/2	1435
CK40DT-42B	CRX35-42B	17-1/2	445	23-1/2	597	56-1/2	1435
CK40DT-48C	CRX35-48C	21	533	27-1/2	699	60-1/2	1537
CK40CT-50/60C	CRX35-50/60C	21	533	27-1/2	699	60-1/2	1537



BLOWER DATA

ML180DF045E36AK PERFORMANCE (Less Filter)

External				Air Volume	/ Watts at \	/arious Blo	wer Speeds	3		
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.10	1347	278	1137	179	947	120	880	94	787	76
0.20	1310	288	1110	188	924	129	818	102	707	77
0.30	1278	301	1066	198	878	135	771	109	645	84
0.40	1259	312	1027	204	831	143	713	115	587	89
0.50	1210	323	995	214	785	149	669	121	530	95
0.60	1183	330	941	220	742	156	615	127	478	100
0.70	1155	338	902	228	702	164	570	134	430	105
0.80	1085	333	873	236	654	170	522	139	384	110
0.90	992	313	831	244	615	176	478	145	-	-
1.00	879	286	796	250	574	182	437	150	-	-

ML180DF070E36AK PERFORMANCE (Less Filter)

External	ernal Air Volume / Watts at Various Blower				wer Speeds	;				
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.10	1444	316	1262	219	1162	176	1144	169	986	119
0.20	1403	327	1227	228	1121	185	1112	179	939	127
0.30	1373	337	1186	236	1078	194	1064	187	894	132
0.40	1350	348	1151	244	1045	202	1034	196	861	143
0.50	1321	361	1117	255	1012	212	992	205	816	150
0.60	1279	371	1082	263	969	219	948	212	773	157
0.70	1250	382	1049	272	937	230	914	222	730	165
0.80	1214	384	1018	283	898	238	872	229	682	172
0.90	1131	370	966	291	862	247	840	238	639	179
1.00	1029	343	930	300	825	255	798	247	595	186

ML180DF070E36BK PERFORMANCE (Less Filter)

External	Air Volume / Watts at Various Blower Speeds										
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.10	1526	302	1291	192	1202	158	1166	146	1003	97	
0.20	1480	314	1241	202	1156	166	1117	154	928	109	
0.30	1434	327	1194	212	1089	178	1059	164	860	116	
0.40	1388	338	1163	219	1040	187	1003	174	804	125	
0.50	1353	350	1095	231	986	195	951	183	736	133	
0.60	1309	360	1046	244	928	205	900	189	642	137	
0.70	1237	355	1000	251	878	213	842	202	567	149	
0.80	1123	330	947	262	816	223	750	209	488	154	
0.90	969	298	888	268	723	231	673	219	444	161	
1.00	753	264	700	251	635	236	609	226	-	-	

BLOWER DATA

ML180DF090E48BK PERFORMANCE (Less Filter)

External	Air Volume / Watts at Various Blower Speeds										
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.10	1711	333	1499	237	1372	192	1328	175	1183	131	
0.20	1668	347	1451	247	1336	204	1281	186	1132	142	
0.30	1643	362	1421	262	1307	214	1240	196	1077	148	
0.40	1601	371	1389	273	1261	227	1198	206	1036	160	
0.50	1559	390	1352	287	1215	235	1152	219	984	170	
0.60	1527	401	1312	297	1181	249	1113	228	934	181	
0.70	1486	414	1265	309	1139	262	1062	239	887	191	
0.80	1456	428	1236	321	1096	273	1024	251	843	201	
0.90	1407	432	1195	335	1055	284	982	264	778	212	
1.00	1277	403	1152	348	1005	294	940	273	716	222	

ML180DF110E60CK PERFORMANCE (Less Filter)

External	Air Volume / Watts at Various Blower Speeds										
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.10	2335	581	2049	400	1798	283	1664	228	1476	169	
0.20	2276	602	2007	416	1767	296	1603	241	1410	176	
0.30	2243	613	1971	428	1709	308	1563	253	1347	188	
0.40	2183	632	1917	441	1654	322	1500	263	1280	198	
0.50	2164	645	1864	458	1598	331	1439	275	1222	207	
0.60	2120	670	1818	474	1561	347	1391	286	1153	217	
0.70	2083	682	1777	485	1496	355	1333	296	1100	228	
0.80	2032	693	1728	499	1450	369	1272	305	1022	239	
0.90	2008	712	1690	513	1395	380	1211	320	928	250	
1.00	1962	730	1634	520	1345	393	1150	330	863	260	

REVISIONS				
Sections	Description of Change			
Blower Data	Updated.			
New Section	IAQ Products added.			







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