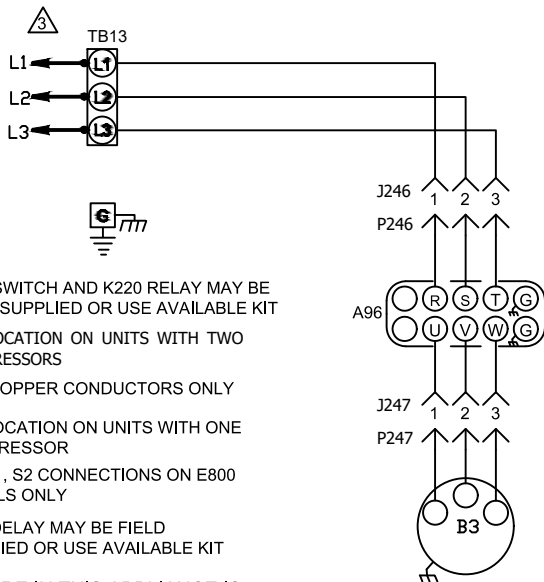
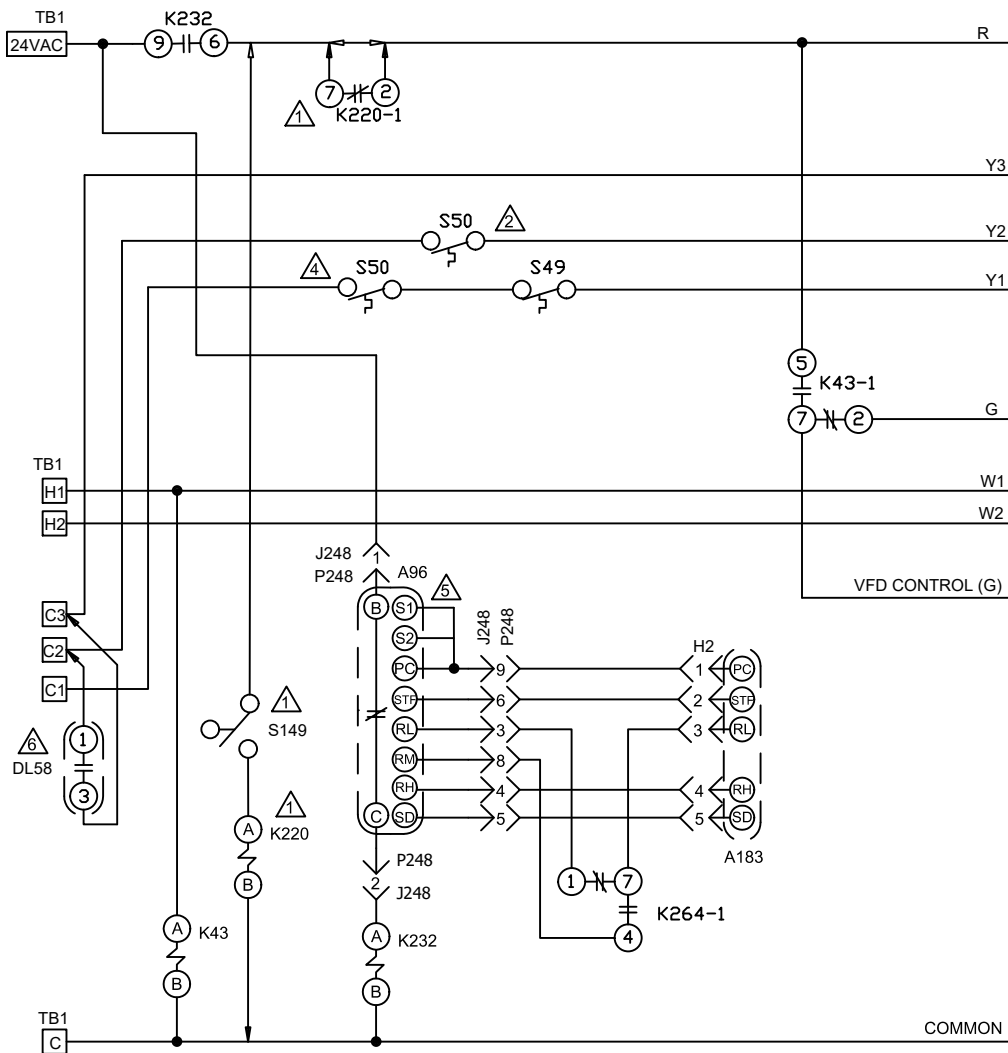




- ⚠ S149 SWITCH AND K220 RELAY MAY BE FIELD SUPPLIED OR USE AVAILABLE KIT
- ② S50 LOCATION ON UNITS WITH TWO COMPRESSORS
- ③ USE COPPER CONDUCTORS ONLY
- ④ S50 LOCATION ON UNITS WITH ONE COMPRESSOR
- ⑤ A96-S1, S2 CONNECTIONS ON E800 MODELS ONLY
- ⑥ DL58 DELAY MAY BE FIELD SUPPLIED OR USE AVAILABLE KIT

IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING, INSULATION THICKNESS AND TERMINATION

WARNING-ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES

DISCONNECT ALL POWER BEFORE SERVICING

KEY	COMPONENT
A96	CONTROL, INVERTER
A183	CONTROL, VFD BOARD
B3	MOTOR-BLOWER
DL58	DELAY, ADJUSTABLE, ON MAKE
K43,-1	RELAY-ECONOMIZER BLOWER
K220,-1	RELAY-OVERFLOW
K232,-1	RELAY-INVERTER PROTECTION
K264,-1	RELAY-A96 SIGNAL SWITCHING
J/P246	JACK/PLUG POWER TO VFD
J/P247	JACK/PLUG VFD TO MTR
J/P248	JACK/PLUG VFD CONTROL
S49	SWITCH-FREEZESTAT COMPRESSOR 1
S50	SWITCH-FREEZESTAT COMPRESSOR 2
S149	SWITCH-OVERFLOW
TB1	TERMINAL STRIP, CLASS II VOLTAGE
TB13	TERMINAL BLOCK, POWER DISTRIBUTOR

— DENOTES OPTIONAL COMPONENTS
 - - - CLASS II FIELD WIRING

2022/10		WIRING DIAGRAM	10/22
	537900-02		
	BLOWER		
EL072-240XA - Y,G,J WITH VFD ID BLOWER			
SECTION B1			REV. 2
Supersedes		New Form No.	
537900-01		537900-02	