

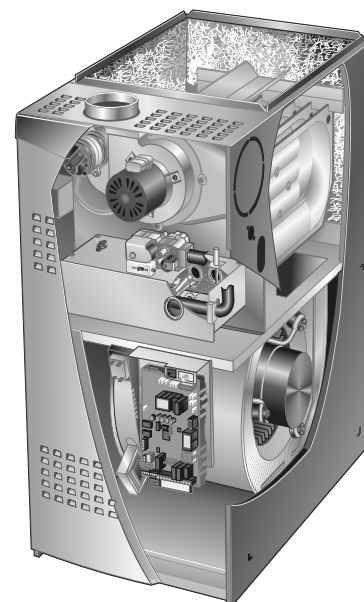


### SL280UHVK With R-454B SERIES UNITS

SL280UHVK series units are 80% efficiency gas furnaces used for upflow or horizontal applications only, manufactured with Lennox Duralok heat exchangers formed of aluminized steel. SL280UHVK units are available in heating capacities of 66,000 to 132,000 Btuh and cooling applications up to 5 tons. Refer to Engineering Handbook for proper sizing.

Units are factory equipped for use with natural gas. Kits are available for conversion to LPG operation. SL280UH-V(X) model units are equipped with a communicating SureLight® two-stage variable speed integrated control. SL280UHVK unit meets the California Nitrogen Oxides (NOx) Standards and California Seasonal Efficiency requirements. All units use a redundant gas valve to assure safety shut-off as required by C.S.A.

All specifications in this manual are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes. In the absence of local or state codes, the guidelines and procedures outlined in this manual (except where noted) are recommendations only and do not constitute code.



#### **! WARNING**

**This furnace is equipped with an ignition control factory enabled for use with A2L refrigerant systems. Disabling the refrigerant detection functionality on A2L system is prohibited by safety codes. Refer to furnace installation instructions for refrigerant system setup.**

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#### **! WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.

#### **! CAUTION**

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

#### **! CAUTION**

Failure to use properly sized wiring and circuit breaker may result in property damage. Size wiring and circuit breaker(s) per Product Specifications bulletin (EHB) and unit rating plate.

#### **! WARNING**

**Fire Hazard. Use of aluminum wire with this product may result in a fire, causing property damage, severe injury or death. Use copper wire only with this product.**

## SPECIFICATIONS

Gas Heating Performance	Model - Low NOx	Model	SL280UH070V36AK	SL280UH090V36BK	SL280UH090V48BK
			SL280UH070XV36AK	- - -	SL280UH090XV48BK
		<sup>1</sup> AFUE	80%	80%	80%
High Fire		Input - Btuh	66,000	88,000	88,000
		Output - Btuh	52,000	70,000	70,000
		Temperature rise range - °F	40 - 70	40 - 70	40 - 70
		Gas Manifold Pressure (in. w.g.)	3.5 / 10	3.5 / 10	3.5 / 10
		Nat. Gas / LPG/Propane			
Low Fire		Input - Btuh	43,000	57,000	57,000
		Output - Btuh	35,000	47,000	47,000
		Temperature rise range - °F	25 -55	25 -55	25 -55
		Gas Manifold Pressure (in. w.g.)	1.7 / 4.5	1.7 / 4.5	1.7 / 4.5
		Nat. Gas / LPG/Propane			
High static - in. w.g.		Heating	0.8	0.8	0.8
		Cooling	1.0	1.0	1.0
Connections		Flue connection – in. round	4	4	4
		Gas pipe size IPS	1/2	1/2	1/2
Indoor Blower		Wheel diameter x width - in.	10 X 8	10 X 9	11-1/2 X 9
		Motor output - hp	1/2	1/2	1.0
		Tons of add-on cooling	2 - 3	2 - 3.5	2.5 - 4
		Air Volume Range - cfm	606 - 1345	498 - 1393	679 - 2002
Electrical Data		Voltage	120 volts - 60 hertz - 1 phase		
		Blower motor full load amps	7.7	7.7	12.8
		Maximum overcurrent protection	15	15	20
Shipping Data		lbs. - 1 package	128	143	154

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

<sup>1</sup> Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

<sup>2</sup> Flue connection on the unit is 4 in. diameter. Most applications will require 5 in. venting and field supplied 4 x 5 in. adaptor. See Venting Tables in the Installation Instructions for detailed information.

## SPECIFICATIONS

Gas Heating Performance	Model - Low NOx	Model	SL280UH090V60CK	SL280UH110V60CK	SL280UH135V60DK
			SL280UH090XV60CK	SL280UH110XV60CK	- - -
		<sup>1</sup> AFUE	80%	80%	80%
High Fire		Input - Btuh	88,000	110,000	132,000
		Output - Btuh	70,000	87,000	105,000
		Temperature rise range - °F	35 - 65	35 - 65	40 - 70
		Gas Manifold Pressure (in. w.g.)	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0
		Nat. Gas / LPG/Propane			
Low Fire		Input - Btuh	57,000	72,000	86,000
		Output - Btuh	47,000	58,000	69,000
		Temperature rise range - °F	25 -55	25 -55	25 -55
		Gas Manifold Pressure (in. w.g.)	1.7 / 4.5	1.7 / 4.5	1.7 / 4.5
		Nat. Gas / LPG/Propane			
High static - in. w.g.		Heating	0.8	0.8	0.8
		Cooling	1.0	1.0	1.0
Connections		Flue connection – in. round	4	4	<sup>2</sup> 4
		Gas pipe size IPS	1/2	1/2	1/2
Indoor Blower		Wheel diameter x width - in.	11-1/2 X 10	11-1/2 X 10	11-1/2 X 11
		Motor output - hp	1.0	1.0	1.0
		Tons of add-on cooling	3 - 5	3 - 5	3.5 - 5
		Air Volume Range - cfm	826 - 2305	812 - 2125	828 - 2257
Electrical Data		Voltage	120 volts - 60 hertz - 1 phase		
		Blower motor full load amps	12.8	12.8	12.8
		Maximum overcurrent protection	20	20	20
Shipping Data		lbs. - 1 package	173	181	199

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

<sup>1</sup> Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

<sup>2</sup> Flue connection on the unit is 4 in. diameter. Most applications will require 5 in. venting and field supplied 4 x 5 in. adaptor. See Venting Tables in the Installation Instructions for detailed information.

## OPTIONAL ACCESSORIES - ORDER SEPARATELY

NOTE - FURNACES CANNOT BE TWINNED!

	"A" Width Models	"B" Width Models	"C" Width Models	"D" Width Models
<b>CABINET ACCESSORIES</b>				
Horizontal Suspension Kit - Horizontal only	51W10	51W10	51W10	51W10
Return Air Base - Upflow only	65W75	50W98	50W99	51W00
High Performance Economizer (Commercial Only)	10U53	10U53	10U53	10U53
<b>CONTROLS</b>				
S40 Smart Wi-Fi Thermostat	22V24	22V24	22V24	22V24
<sup>1</sup> Discharge Air Temperature Sensor	88K38	88K38	88K38	88K38
<sup>2</sup> Remote Outdoor Air Temperature Sensor (for dual fuel and Humiditrol®)	X2658	X2658	X2658	X2658
Transformer (75VA)	27J32	27J32	27J32	27J32
<b>REFRIGERANT DETECTION SENSOR</b>				
Refrigerant Detection System (RDS) Coil Sensor Kit (for indoor coils)	26Z69	26Z69	26Z69	26Z69
<b>FILTERS</b>				
<sup>3</sup> Air Filter and Rack Kit	Horizontal (end)	87L95	87L96	87L97
	Size of filter - in.	14 x 25 x 1	18 x 25 x 1	20 x 25 x 1
	Side Return	44J22	44J22	44J22
	Single	66K63	66K63	66K63
	Ten Pack	16 x 25 x 1	16 x 25 x 1	16 x 25 x 1
<b>VENTING</b>				
Vent Adaptor – 6 in. conn. size upflow applications only	18M79	18M79	18M79	18M79

<sup>1</sup> Optional for service diagnostics.

<sup>2</sup> Remote Outdoor Air Temperature Sensor is used with conventional (non-Lennox® Communicating) outdoor units (sensor is furnished with Lennox® Communicating outdoor units). Allows the thermostat to display outdoor temperature. Required in dual-fuel and EDA applications.

<sup>3</sup> Cleanable polyurethane, frame-type filter.

**BLOWER DATA****SL280UH070V36A BLOWER PERFORMANCE (less filter)****BOTTOM RETURN AIR**

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

**HEATING**

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1045	1145
+18%	985	1080
+12%	940	1035
+6%	880	960
Factory Default	850	925
-6%	785	875
-12%	745	815
-18%	680	745

**COOLING**

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	781	819	872	981	1045	1139	1219	1372
Factory Default	695	734	797	883	943	1005	1114	1260
-	645	674	720	815	847	922	991	1144

**SL280UH070V36A BLOWER PERFORMANCE (less filter)****SINGLE SIDE RETURN AIR**

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

**HEATING**

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1050	1165
+18%	1000	1110
+12%	940	1040
+6%	895	975
Factory Default	820	935
-6%	775	855
-12%	735	805
-18%	685	750

**COOLING**

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	764	802	886	977	1035	1122	1248	1360
Factory Default	704	725	793	899	949	1029	1135	1257
-	642	680	717	812	874	933	1021	1133

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 250 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 250 cfm.

## BLOWER DATA

SL280UH090V36B BLOWER PERFORMANCE (less filter)

BOTTOM RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1300	1420
+18%	1250	1335
+12%	1185	1285
+6%	1145	1240
Factory Default	1070	1170
-6%	1015	1100
-12%	970	1035
-18%	880	980

### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	616	755	846	980	1018	1197	1291	1399
Factory Default	571	698	767	886	909	1083	1197	1284
-	489	627	681	812	834	968	1081	1179

## BLOWER DATA

SL280UH090V36B BLOWER PERFORMANCE (less filter)

SINGLE SIDE RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1305	1425
+18%	1250	1350
+12%	1195	1290
+6%	1135	1230
Factory Default	1070	1165
-6%	995	1100
-12%	935	1030
-18%	870	960

### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	611	731	830	971	995	1160	1274	1376
Factory Default	575	674	748	870	889	1075	1160	1270
-	519	604	691	786	808	952	1056	1147

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 250 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 250 cfm.

## BLOWER DATA

### SL280UH090V48B BLOWER PERFORMANCE (less filter)

#### BOTTOM RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1280	1410
+18%	1220	1340
+12%	1155	1270
+6%	1095	1205
Factory Default	1035	1135
-6%	970	1070
-12%	910	1000
-18%	845	930

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	670	890	1040	1210	1030	1335	1550	1755
Factory Default	605	815	965	1090	940	1205	1405	1,600
-	525	690	850	985	795	1060	1260	1435

### SL280UH090V48B BLOWER PERFORMANCE (less filter)

#### SINGLE SIDE RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1280	1410
+18%	1220	1340
+12%	1155	1270
+6%	1095	1205
Factory Default	1035	1135
-6%	970	1070
-12%	910	1000
-18%	845	930

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	640	900	1015	1175	1005	1295	1500	1670
Factory Default	570	780	930	1040	895	1160	1345	1500
-	530	700	810	955	795	1050	1210	1405

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 380 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 380 cfm.

## BLOWER DATA

SL280UH090V48B BLOWER PERFORMANCE (less filter)

SIDE RETURN AIR WITH OPTIONAL RETURN AIR BASE

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1295	1425
+18%	1235	1355
+12%	1170	1290
+6%	1110	1220
Factory Default	1045	1150
-6%	980	1080
-12%	920	1010
-18%	855	945

### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	660	905	1030	1175	985	1290	1495	1675
Factory Default	600	760	930	1045	905	1125	1345	1525
-	535	700	850	970	815	1040	1225	1385

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 380 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 380 cfm.

## BLOWER DATA

### SL280UH090V60C BLOWER PERFORMANCE (less filter)

BOTTOM RETURN AIR, RETURN AIR FROM BOTH SIDES OR RETURN AIR FROM BOTTOM AND ONE SIDE

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1420	1565
+18%	1355	1490
+12%	1285	1415
+6%	1215	1335
Factory Default	1145	1260
-6%	1080	1185
-12%	1010	1110
-18%	940	1035

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	1110	1205	1420	1680	1575	1740	2000	2305
Factory Default	1005	1100	1280	1545	1440	1595	1820	2125
-	890	1015	1125	1380	1295	1450	1610	1930

### SL280UH090V60C BLOWER PERFORMANCE (less filter)

SINGLE SIDE RETURN AIR – Air volumes in **bold** require Optional Return Air Base and field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1360	1500
+18%	1295	1425
+12%	1230	1355
+6%	1165	1280
Factory Default	1100	1210
-6%	1030	1135
-12%	965	1065
-18%	900	990

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	1050	1165	1335	1620	1515	1680	<b>1915</b>	<b>2225</b>
Factory Default	955	1060	1215	1480	1390	1545	1735	<b>2060</b>
-	840	945	1090	1290	1220	1385	1580	<b>1825</b>

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 450 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 450 cfm.



## BLOWER DATA

### SL280UH110V60C BLOWER PERFORMANCE (less filter)

BOTTOM RETURN AIR, RETURN AIR FROM BOTH SIDES OR RETURN AIR FROM BOTTOM AND ONE SIDE

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1690	1855
+18%	1605	1765
+12%	1525	1675
+6%	1445	1585
Factory Default	1360	1495
-6%	1280	1405
-12%	1200	1315
-18%	1115	1230

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	1060	1220	1330	1565	1535	1710	1910	2210
Factory Default	970	1075	1180	1430	1400	1565	1715	2015
-	875	980	1070	1255	1260	1400	1560	1815

### SL280UH110V60C BLOWER PERFORMANCE (less filter)

SINGLE SIDE RETURN AIR – Air volumes in **bold** require Optional Return Air Base and field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
+24%	1640	<b>1805</b>
+18%	1560	1715
+12%	1480	1630
+6%	1400	1545
Factory Default	1325	1455
-6%	1245	1370
-12%	1165	1280
-18%	1085	1195

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
+	1020	1160	1285	1550	1505	1690	<b>1855</b>	<b>2125</b>
Factory Default	940	1050	1155	1400	1375	1525	1685	<b>1935</b>
-	835	945	1020	1250	1235	1380	1505	1730

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 450 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 450 cfm.

## BLOWER DATA

### SL280UH135V60D BLOWER PERFORMANCE (less filter)

**BOTTOM RETURN AIR, RETURN AIR FROM BOTH SIDES OR RETURN AIR FROM BOTTOM AND ONE SIDE**

**0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range**

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
<b>+24%</b>	1875	2065
<b>+18%</b>	1785	1965
<b>+12%</b>	1695	1865
<b>+6%</b>	1605	1765
<b>Factory Default</b>	1515	1665
<b>-6%</b>	1425	1565
<b>-12%</b>	1330	1465
<b>-18%</b>	1240	1365

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
<b>+</b>	1025	1120	1325	1650	1500	1600	1840	2235
<b>Factory Default</b>	965	1015	1180	1490	1420	1510	1700	2110
<b>-</b>	875	930	1060	1350	1225	1320	1505	1840

### SL280UH135V60D BLOWER PERFORMANCE (less filter)

**SINGLE SIDE RETURN AIR** – Air volumes in **bold** require Optional Return Air Base and field fabricated transition to accommodate 20 x 25 x 1 in. air filter in order to maintain proper air velocity.

**0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range**

#### HEATING

<sup>1</sup> Heating Speed DIP Switch Settings	First Stage Heating Speed - cfm	Second Stage Heating Speed - cfm
<b>+24%</b>	1850	<b>2035</b>
<b>+18%</b>	1760	<b>1935</b>
<b>+12%</b>	1670	<b>1835</b>
<b>+6%</b>	1580	1740
<b>Factory Default</b>	1490	1640
<b>-6%</b>	1400	1540
<b>-12%</b>	1310	1445
<b>-18%</b>	1225	1345

#### COOLING

<sup>1</sup> Cooling Speed DIP Switch Settings	First Stage Cooling Speed - cfm				Second Stage Cooling Speed - cfm			
	Low	Medium-Low	Medium-High	<sup>2</sup> High	Low	Medium-Low	Medium-High	<sup>2</sup> High
<b>+</b>	1030	1105	1305	1635	1525	1600	<b>1840</b>	<b>2255</b>
<b>Factory Default</b>	960	1005	1175	1480	1355	1435	1635	<b>2035</b>
<b>-</b>	845	925	1050	1340	1240	1315	1520	<b>1850</b>

<sup>1</sup> Cooling and heating speeds are based on a combination of DIP switch settings on the furnace control. Refer to Installation Instructions for specific DIP Switch Settings.

<sup>2</sup> Factory default setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 91% of the same second stage HEAT.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is selectable at 28% and 38% of the selected second stage cooling speed - minimum 450 cfm.

Lennox iHarmony® Zoning System Applications - Minimum blower speed is 450 cfm.

## Parts Arrangement

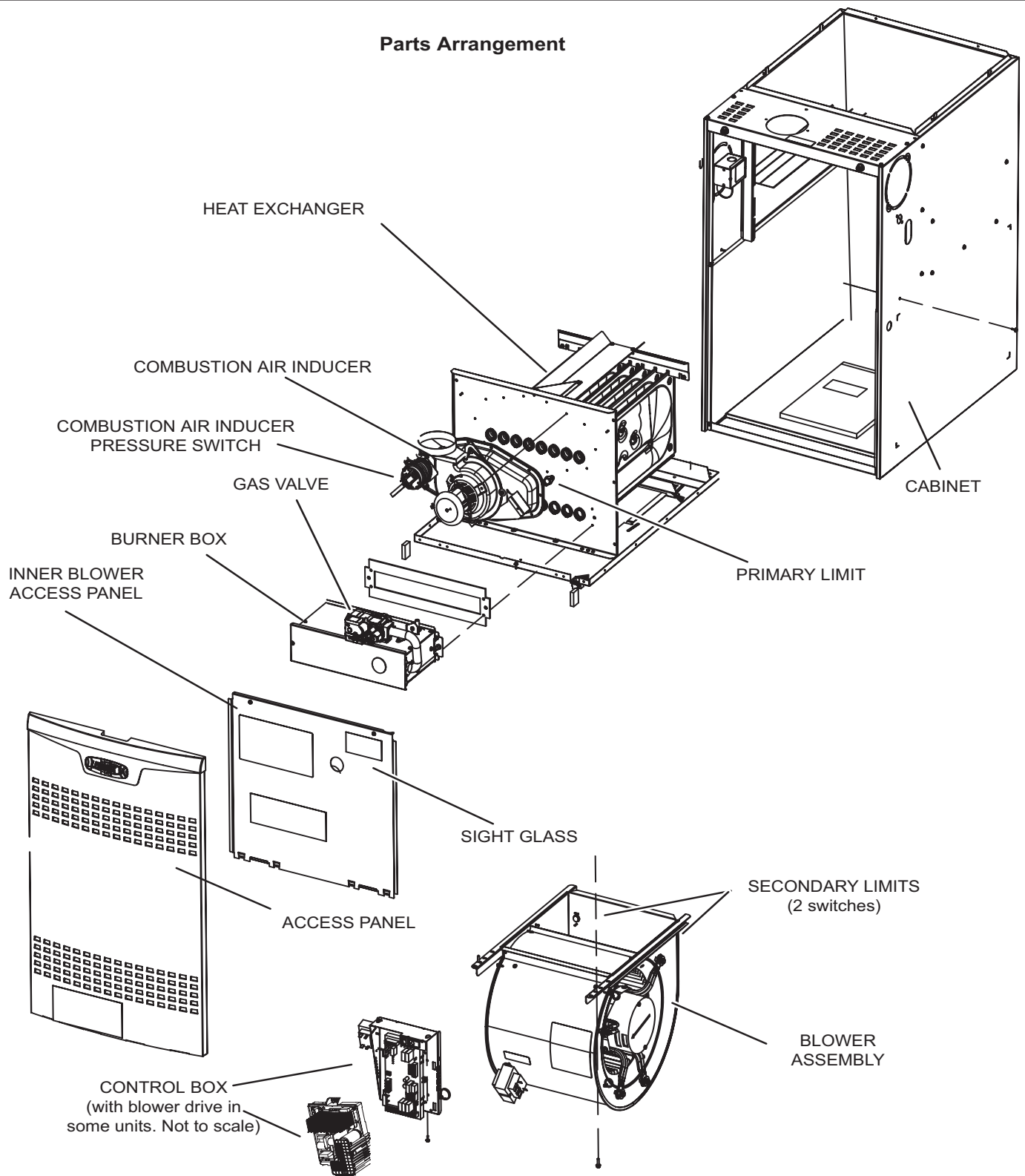


FIGURE 1

## I-UNIT COMPONENTS

Unit components are shown in FIGURE 1. The gas valve, combustion air inducer and burners can be accessed by removing the access panel. Electrical components are in the control box (FIGURE 2) found in the blower section.

Units are factory equipped with a bottom return air panel in place. The panel is designed to be field removed as required for bottom air return. Markings are provided for side return air and may be cut out in the field.

### ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

#### ⚠ CAUTION



Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

## A- Control Box

### 1. Control Transformer (T1)

A transformer located in the control box provides power to the low voltage section of the unit. Transformers on all models are rated 40VA with a 120V primary and a 24V secondary.

#### ⚠ IMPORTANT

When matching this gas furnace with zoning, dual fuel or other 24V accessories, it is recommended to replace the factory installed transformer with kit 27J32.

Kit 27J32 contains a 75VA transformer, so you do not overload the original 40VA transformer.

### 2. Door Interlock Switch (S51)

A door interlock switch rated 14A at 125VAC is wired in series with line voltage. When the inner blower access panel is removed the unit will shut down.

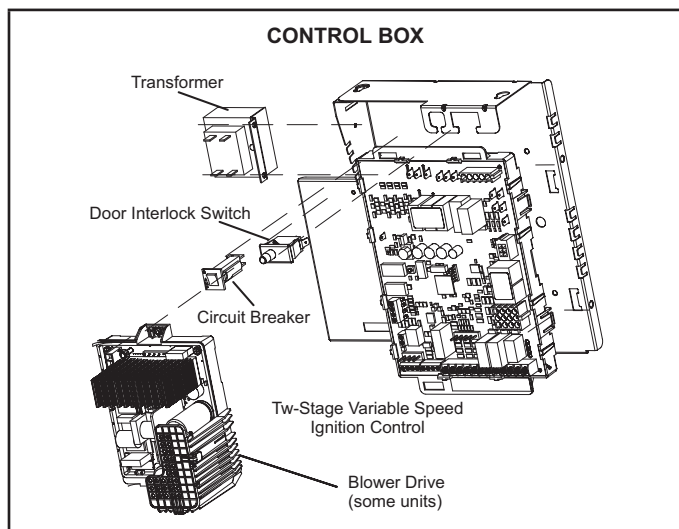


FIGURE 2

### 3. Circuit Breaker (CB8)

A 24V circuit breaker is also located in the control box. The switch provides overcurrent protection to the transformer (T1). The breaker is rated 3A at 32V. If the current exceeds this limit the breaker will trip and all unit operation will shutdown. The breaker can be manually reset by pressing the button on the face. See FIGURE 3.

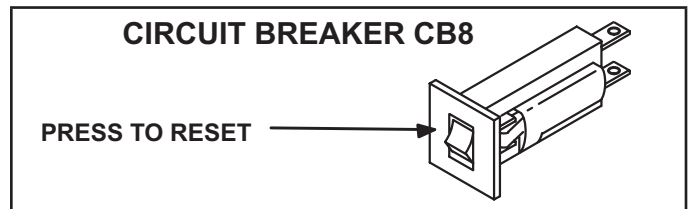


FIGURE 3

#### ⚠ WARNING

Shock hazard.

Disconnect power before servicing. Integrated control is not field repairable. If control is inoperable, simply replace entire control. Can cause injury or death. Unsafe operation will result if repair is attempted.

### 4. Integrated Control (A92)

Units are equipped with a communicating two-stage, variable speed integrated control. This control is used with any communicating enabled thermostat as part of a communicating comfort system. The control can also operate with a non-communicating conventional single or two-stage thermostat. The system consists of a ignition / blower control (FIGURE 4) with control pin designations in TABLE 1, TABLE 2, TABLE 3, TABLE 4 and ignitor.

The control and ignitor work in combination to ensure furnace ignition and ignitor durability. The control provides gas ignition, safety checks and indoor blower control with two-stage gas heating.

The furnace combustion air inducer, gas valve and indoor blower are controlled in response to various system inputs such as thermostat signal, pressure and limit switch signal and flame signal. The control features a seven-segment LED display, indicating furnace status (including indoor blower) and error codes. The LED flashes in single digits. For example using TABLE 5 under LIMIT CODE, an "E" followed by "2" followed by "5" followed by "0", the limit switch circuit is open. The control also has two unpowered (dry) 1/4" contacts for a humidifier and a 120 volt accessory terminal. Both rated at (1) one amp each.

#### Electronic Ignition

At the beginning of the heat cycle the integrated control monitors the first stage and second stage combustion air inducer prove switch. The control will not begin the heating cycle if the first stage prove switch is closed (by-passed). Likewise the integrated control will not begin the second stage heating cycle if the second stage prove switch is closed, and will remain in first stage heat. However, if the second stage prove switch closes during the first stage heat pre-purge, the control will allow second stage heat.

**NOTE** - During abnormal conditions such as low supply voltage or low outdoor temperatures and the low fire pressure switch does not close, the combustion air inducer will switch to high fire. After a 15 second pre-purge the high fire pressure switch will close and the unit will begin operation on high fire. After 10 to 20 seconds of high fire operation the unit will switch to low fire.

After the 15-second pre-purge period, the SureLight ignitor warms up for 20 seconds after which the gas valve opens for a 4-second trial for ignition. The ignitor energizes during the trial until flame is sensed. If ignition is not proved during the 4-second period, the control will try four more times with an inter purge and warm-up time between trials of 35 seconds. After a total of five trials for ignition (including the initial trial), the control goes into Watchguard-Flame Failure mode. After a 60-minute reset period, the control will begin the ignition sequence again.

### Two Stage Operation / Thermostat Selection DIP Switch

The control can be utilized in two modes: SINGLE-STAGE thermostat or TWO-STAGE thermostat. The thermostat selection is made using a DIP switch and must be positioned for the particular application. DIP switch 1, labeled T<sup>h</sup>STAT HEAT STAGE is factory-set in the OFF position for use with a two-stage thermostat. Move the DIP switch to ON for use with a single stage thermostat.

While in the single-stage thermostat mode, the burners will always fire on first-stage heat. The combustion air inducer will operate on low speed and indoor blower will operate on low heat speed. The unit will switch to second stage heat after a "recognition period". DIP switch 2, labeled SECOND STAGE DELAY, is factory set in the OFF position for a 7 minute recognition period. The switch can be moved to the ON position for a 12 minute recognition period, after which time the unit will switch to secondstage heat.

While in the two-stage thermostat mode (two DIP switch setting) the burners will fire on first-stage heat. The combustion air inducer will operate on low speed and indoor blower will operate on low heat speed. The unit will switch to second-stage heat on call from the indoor thermostat. If there is a simultaneous call for first and second stage heat, the unit will fire an first stage heat and switch to second stage heat after 30 seconds of operation. See Sequence of Operation flow charts in the back of this manual for more detail.

**TABLE 1**

1/4"QUICK CONNECT TERMINALS	
HUM	120 VAC OUTPUT TO HUMIDIFIER
XMFR	120 VAC OUTPUT TO TRANSFORMER
L1	120 VAC INPUT TO CONTROL
CIRC	120 VAC OUTPUT TO CIRCULATING BLOWER
ACC	120 VAC TO ELECTRICAL AIR CLEANER
NEUTRALS (5)	120 VAC NEUTRAL

**TABLE 2**

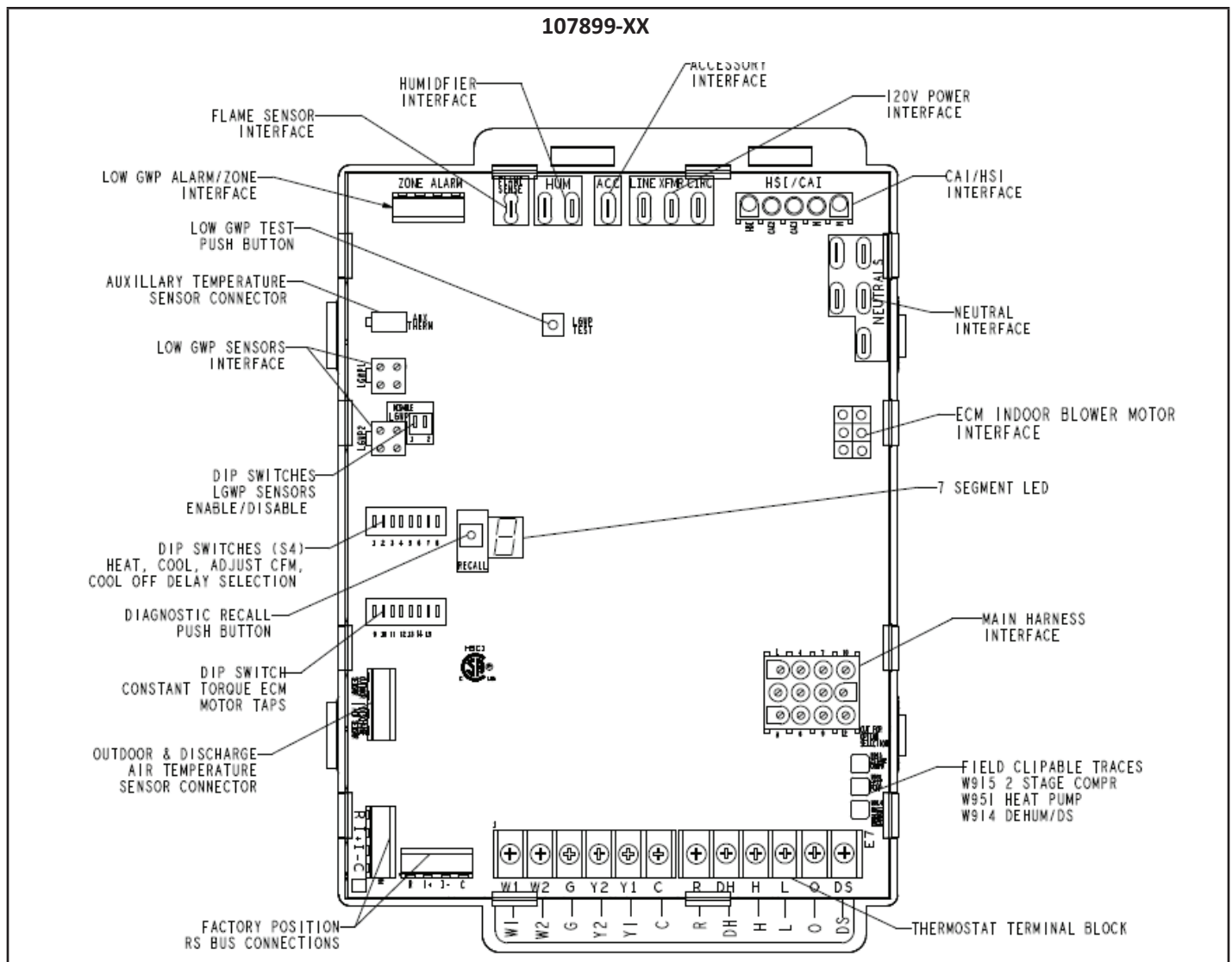
12 PIN MAIN HARNESS	
1	MAIN VALVE HIGH
2	HIGH PRESSURE SWITCH
3	ROLLOUT INPUT
4	GROUND
5	24VAC HOT
6	HIGH LIMIT SWITCH
7	MAIN VALVE LOW
8	MAIN VALVE COMMON
9	24VAC RETURN
10	GROUND
11	ROLLOUT SWITCH OUTPUT
12	LOW PRESSURE SWITCH

**TABLE 3**

THERMOSTAT INPUT TERMINALS	
W1	LOW STAGE HEAT
W2	HIGH STAGE HEAT
G	FAN
Y1	LOW STAGE COOL
Y2	HIGH STAGE COOL
C	THERMOSTAT COMMON / GROUND
R	24VAC POWER TO THE THERMOSTAT
DH	DEHUMIDIFICATION (COMM ONLY)
H	24V HUMIDIFIER OUTPUT
L	LSOM (COMM ONLY)
O	HEAT PUMP REVERSING VALVE
DS	DEHUMIDIFICATION (NON-COMM ONLY)

**TABLE 4**

LOW GWP INTERFACE	
LGWP1	LOW GWP SENSOR #1 INTERFACE
LGWP2	LOW GWP SENSOR # 2 INTERFACE
ALARM	INTERFACE TO LOW GWP LEAK AUDIBLE ALARM (DRY CONTACT)
ZONE	INTERFACE TO ZONING CONTROL (DRY CONTACT)
LGWP TEST	PUSH BUTTON TO TEST LOW GWP FUNCTIONALITY



### Diagnostic LED (FIGURE 4)

The seven-segment diagnostic LED displays operating status, target airflow, error codes and other information. The table beginning on Page 45 lists diagnostic LED codes.

### Diagnostic Push Button (FIGURE 4)

The diagnostic push button is located adjacent to the seven-segment diagnostic LED. This button is used to enable the Error Code Recall "E" mode and the Flame Signal "F" mode. Press the button and hold it to cycle through a menu of options. Every five seconds a new menu item will be displayed. When the button is released, the displayed item will be selected. Once all items in the menu have been displayed, the menu resumes from the beginning until the button is released.

### Error Code Recall Mode

Select "E" from the menu to access the most recent 10 error codes. Select "c" from the Error Code Recall menu to clear all error codes. Button must be pressed a second time while "c" is flashing to confirm command to delete codes. Press the button until a solid "≡" is displayed to exit the Error Code Recall mode.

### Flame Signal Mode

Select "F" from the menu to access the flame signal mode. The integrated control will display the flame current on 7 segment LED in micro amps (uA).

- Flame signal mode is exited after the following:
- Power is reset
- Pressing and holding push button until 3 horizontal lines "≡" are displayed
- 10 minutes of entering the flame sense mode.



TABLE 5

<b>DIAGNOSTIC CODES / STATUS OF FURNACE</b>	<b>CODE</b>
IDLE MODE (DECIMALBLINKS AT 1 HERTZ -- 0.5 SECONDS ON, 0.5 SECONDS OFF)	.
INDOOR BLOWER OPERATION: CONTINUOUS FAN MODE (COSTANT TORQUE ONLY)	<b>A</b>
INDOOR BLOWER OPERATION: FOLLOWED BY CFM SETTING FOR INDOOR BLOWER (1 SECOND ON, 0.5 SECOND OFF) / CFM SETTING FOR MODE DISPLAYED (VARIABLE SPEED ONLY)	
COOLING STAGE (1 SECOND ON, 0.5 SECOND OFF) 1 OR 2 DISPLAYED / PAUSE / REPEAT CODES. VARIABLE SPEED ONLY	<b>C</b>
GAS HEAT (1 SECOND ON, 0.5 SECOND OFF) PAUSE / CFM DISPLAYED / PAUSE / REPEAT CODES BLINKING - IGNITION	<b>H</b>
HEAT PUMP STAGE (1 SECOND ON, 0.5 SECOND OFF) 1 OR 2 DISPLAYED / PAUSE / CFM SETTING DISPLAYED / PAUSE / REPEAT CODES	<b>h</b>
DEFROST MODE	<b>dF</b>
<b>ERROR/FAULT CONDITON</b>	<b>CODE</b>
NO ERROR IN THE MEMORY	E000
<b>ELECTRICAL FAULTS (WAIT FOR RECOVERY)</b>	
AC LINE VOLTAGE LOW	E110
LINE VOLTAGE POLARITY REVERSED	E111
EARTH GROUND NOT DETECTED	E112
AC LINE VOLTAGE HIGH	E113
LINE VOLTAGE FREQUENCY UOT OF RANGE	E114
LOW 24V - CONTROLWILL RESTART IF THE ERROR RECOVERS	E115
<b>HARDWARE FAULT (5 MINUTES LOCKOUT)</b>	
CONTROL HARDWARE (INCLUDE A/D ELECTRONICS AND FLAME TEST) FAILURE	E125
<b>HARD LOCKOUT FAULT</b>	
ROLLOUT OPEN OR PREVIOUSLY OPENED	E200
<b>GAS VALVE/PRESSURE SWITCH/LIMT FAULTS (wait for recovery)</b>	
GAS VALVE RELAY (1ST OR 2ND STAGE) PROBLEM	E204
GAS VALVE 2ND STAGE BRELAY PROBLEM	E206
LOW PRESSURE SW FAILED TO CLOSE (STUCK OPEN)	E223
LOW PRESSURE SW FAILED TO OPEN (STUCK CLOSED)	E224
HIGH PRESSURE SW FAILED TO CLOSE (STUCK OPEN)	E225
HIGH PRESSURE SW FAILED TO OPEN (STUCK CLOSED)	E226
LOW PRESSURE SWITCH OPENED IN RUN OR TFI	E227
FLAME SENSE OUT OF SEQUENCE-STILL PRESENT	E241
PRIMARY LIMIT SWITCH OPENED	E250
<b>RSBUS COMMUNICATION CODES</b>	
DEVICE COMMUNIATION PROBLEM - NO OTHER DEVICES ON BUS	E105
UNRESPONSIVE DEVICE	E120
ACTIVE SUBNETCONTROLLER MISSING FOR MORE THAN 3 MINUTES	E124
<b>OUTDOOR UNITS CODES</b>	
RELAY Y1 STUCK	E344
RELAY O FAILURE	E345
OUTDOOR AIR TEMPOERATURE SENSOR FAILURE	E180
RELAY Y1 FAILURE - RELAY ENERGIZED BUT NO INPUT SENSED	E347
RELAY Y2 FAILURE - RELAY ENERGIZED BUT NO INPUT SENSED	E348
INTERLOCK SWITCH (DS TERMINAL) SENSED OPEN (COMMUNCATING MODE ONLY)	E370

TABLE 5 Continued

<b>SOFT LOCKOUT FAULTS (60 MINUTES)</b>	
UNABLE TO COMMUNICATE WITH CIRCULAR MOTOR	E201
GAS VALVE RELAY (1ST OR 2ND STAGE) CONTACT SHORTED	E205
HOT SURFACE IGNITOR (HSI) SENSED OPEN	E207
SOFT LOCKOUT-FLAME FAILURE ON IGNITION, IGNITION RETRY>MAX, LAST FAILED RETRY DUE TO FLAME FAILURE	E270
SOFT LOCKOUT-PRESSURE SWITCH OPEN, IGNITION RETRY>MAX, LAST FAILED RETRY DUE TO LPSW OPEN	E271
SOFT LOCKOUT-PRESSURE SWITCH OPEN, IN RUN MODE HEATING RECYCLES>MAX, LAST FAILED RETRY DUE TO LPSW OPEN	E272
SOFT LOCKOUT-FLAME FAILURE IN RUN MODE, HEATING RECYCLES>MAX, LAST FAILED RETRY DUE TO LOSS OF FLAME	E273
SOFT LOCKOUT-LIMIT OPEN > 3 MINUTES	E274
SOFT LOCKOUT-FLAME OUT OF SEQUENCE AND IS GONE	E275
IGNITOR CIRCUIT FAULT-FAILED IGNITOR OR TRIGGERING CIRCUITRY.	E290
INDOOR BLOWER UNABLE TO START	E292
<b>PERFORMANCE WARNING</b>	
POOR GROUND DETECTED	E117
IGNITION ON HIGH FIRE	E229
LOW FLAME CURRENT IN HEATING MODE	E240
NON-VOLATILE DATA CORRUPTION	E131
LOW FLAME CURRENT IN HEATING MODE	E240
DISCHARGE TEMPERATURE TOO HIGH	E252
INDOOR BLOWER MOTOR TEMPERATURE TOO HIGH	E295
DISCHARGE AIR SENSOR FAILURE - NO ERROR IF JUST DISCONNECTED, ONLY SHOW IF SHORTED OR OUT OF RANGE	E310
RESTRICTED AIRFLOW HEATING, HEAT FIRING RATE REDUCED TO MATCH CFM	E311
RESTRICTED AIRFLOW COOLING OR CONTINUOUS FAN MODE - INFORMATION ONLY	E312
INDOOR OUTDOOR UNIT CAPACITY MISMATCH	E313
<b>LOW GWP REFRIGERANT FAULTS</b>	
REFRIGERANT LEAK DETECTED, THERMOSTAT LOCKOUT	E150
REFRIGERANT LEAK DETECTOR SENSOR #1 FAULT	E151
REFRIGERANT LEAK DETECTOR SENSOR #2 FAULT	E152
REFRIGERANT LEAK DETECTOR SENSOR #1 COMM. LOST	E154
REFRIGERANT LEAK DETECTOR SENSOR #2 COMM. LOST	E155
REFRIGERANT LEAK DETECTOR SENSOR #1 TYPE INCORRECT	E160
REFRIGERANT LEAK DETECTOR SENSOR #2 TYPE INCORRECT	E161
REFRIGERANT LEAK DETECTOR CONTROL FAILURE	E163
LOW GWP TEST	E164
LOW GWP RELAY STUCK	E390



## Ignition Control Diagnostic Codes

Code	Diagnostic Codes/Status of Equipment	Action Required to Clear and Recover
.	Idle mode (Decimal blinks at 1 Hertz -- 0.5 second ON, 0.5 second OFF).	
A	Cubic feet per minute (cfm) setting for indoor blower (1 second ON, 0.5 second OFF) / cfm setting for current mode displayed.	
C	Cooling stage (1 second ON, 0.5 second OFF) / 1 or 2 displayed / Pause / cfm setting displayed / Pause / Repeat codes).	
d	Dehumidification mode (1 second ON) / 1 second OFF) / cfm setting displayed / Pause / Repeat Codes).	
h	Heat pump stage (1 second ON, 0.5 second OFF) / % of input rate displayed / Pause / cfm setting / Pause / Repeat codes.	
H	Gas Heat Stage (1 second ON, 0.5 second OFF) / 1 or 2 displayed / Pause / cfm setting displayed / Pause / Repeat codes. Blinking during ignition.	
dF	Defrost mode.	
U	Discharge Air Temperature	
E000	No error in memory	
E105	Device communication problem - No other devices on RS BUS (Communication system).	Equipment is unable to communicate. Indicates numerous message errors. In most cases errors are related to electrical noise. Make sure high voltage power is separated from RSBus. Check for miswired and/or loose connections between the stat, indoor unit and outdoor unit. Check for a high voltage source of noise close to the system. Fault clears after communication is restored.
E110	Low line voltage.	Line Voltage Low (Voltage lower than nameplate rating). Check power line voltage and correct. Alarm clears 5 seconds after fault recovered.
E111	Low line voltage.	Reverse line power voltage wiring. System resumes normal operation 5 seconds after fault recovered.
E112	Ground not detected	System shuts down. Provide proper earth ground. System resumes normal operation 5 seconds after fault recovered.
E113	High line voltage.	Line Voltage High (Voltage higher than nameplate rating). Provide power voltage within proper range. System resumes normal operation 5 seconds after fault recovered.
E114	Line voltage frequency out-of-range.	No 60 Hertz Power. Check voltage and line power frequency. Correct voltage and frequency problems. System resumes normal operation 5 seconds after fault recovered.
E115	Low 24V - Control will restart if the error recovers.	24-Volt Power Low (Range is 18 to 30 volts). Check and correct voltage. Check for additional power-robbing equipment connected to system. May require installation of larger VA transformer to be installed in furnace / air handler. Clears after fault recovered.
E117	Poor ground detected (Warning only)	Provide proper grounding for unit. Check for proper earth ground to the system. Warning only will clear 30 seconds after fault recovered.
E120	Unresponsive device. Communication only.	Usually caused by delay in outdoor unit responding to indoor unit polling. Recycle power. Check all wiring connections. Cleared after unresponsive device responds to any inquiry.

## Ignition Control Diagnostic Codes Continued

Code	Diagnostic Codes/Status of Equipment	Action Required to Clear and Recover
E124	Active communicating thermostat signal missing for more than 3 minutes.	Equipment lost communication with the thermostat. Check four wiring connections, ohm wires and cycle power at the thermostat. Alert stops all services and waits for heartbeat message from thermostat (subnet controller). Cleared after valid thermostat (subnet controller) message is received.
E125	Control failed self-check, internal error, failed hardware. Will restart if error recovers. Integrated control not communicating. Covers hardware errors (flame sense circuit faults, pin shorts, etc.).	Hardware problem on the control. Cycle power on control. Replace if problem prevents service and is persistent. Critical alert. Cleared 300 seconds after fault recovered.
E131	Corrupted control parameters (Verify configuration of system). Communicating only.	Reconfigure the system. Replace control if heating or cooling is not available. Only applicable in the communicating mode, not in startup. Exit from Commissioning and Execute 'Set Factory Default mode Control will still operate on default parameter settings
E150	A2L Refrigerant leak alarm	This may indicate the presence of a leak at or in the indoor unit coil of the equipment, that will need to be repaired for proper and safe operation. Additionally, it may indicate that proper refrigerant charge will need to be verified. The fault cannot be cleared while the refrigerant detection system sensor is reporting the presence of a leak.
E151	Refrigerant Leak Detector Sensor #1 fault	The refrigerant detection sensor #1 in the unit is reporting an issue that prevents it from functioning properly and replacement of the sensor may be necessary. This fault clears when the sensor no longer reports the presence of a fault condition
E152	Refrigerant Leak Detector #2 Fault	The refrigerant detection sensor #1 in the unit is reporting an issue that prevents it from functioning properly and replacement of the sensor may be necessary. This fault clears when the sensor no longer reports the presence of a fault condition
E154	Refrigerant Leak Detector #1 Communication lost or invalid sensor dip switch configuration (ON/OFF)	There may be an issue with the wiring harness connecting the sensor #1 to the furnace control board, either with the wiring itself or with the connector. Check the wiring and connector for damage or improper connectivity. Check the sensor for damage or obstruction on the harness plug. This fault clears when communications with the sensor has been reestablished, but blower latches for a minimum 5 minutes. Retest of the presence of fault can be effected by pressing the LOW GWP test button on the furnace unit control board.  This may also indicate incorrect LOW GWP dip switch settings. See installation instructions
E155	Refrigerant Leak Detector #2 Communication lost	There may be an issue with the wiring harness connecting the sensor #1 to the furnace control board, either with the wiring itself or with the connector. Check the wiring and connector for damage or improper connectivity. Check the sensor for damage or obstruction on the harness plug. This fault clears when communications with the sensor has been reestablished, but blower latches for a minimum 5 minutes. Retest of the presence of fault can be effected by pressing the LOW GWP test button on the furnace unit control board.
E160	Refrigerant Leak Detector Sensor #1 type incorrect	The sensor #1 is of a type not suitable for use in the application. Replace the sensor with a Lennox approved replacement part. This fault clears when a sensor suitable for the application is detected by the furnace control board, but blower will latch for a minimum of 5 minutes. Retest of the presence of the fault can be effected by pressing the LOW GWP test button on the furnace unit control board

## Ignition Control Diagnostic Codes Continued

E161	Refrigerant Leak Detector Sensor #2 type incorrect	The sensor #2 is of a type not suitable for use in the application. Replace the sensor with a Lennox approved replacement part. This fault clears when a sensor suitable for the application is detected by the furnace control board, but blower will latch for a minimum of 5 minutes. Retest of the presence of the fault can be effected by pressing the LOW GWP test button on the furnace unit control board
E163	Furnace Control Board Failure	There is an issue with the furnace control board, preventing the furnace from operating properly. This may require the replacement of the indoor unit control board. This fault clears when the furnace controller operates normally.
E164	Low GWP Test	Low GWP Test mode activates by manually engaging Low GWP test button. Normal operations resumes and codes clear automatically after 1-minute
E180	Outdoor air temperature sensor failure. Only shown if shorted or out-of range.	Compare outdoor sensor resistance to temperature/ resistance charts in unit installation instructions. Replace sensor pack if necessary. At beginning of (any) configuration, furnace or air handler control will sense outdoor air and discharge air temperature sensor(s). If detected (reading in range), appropriate feature will be set as 'installed' and that could be seen in 'About' screen. In normal operation after control recognizes sensors, alarm will be sent if valid temperature reading is lost. To get rid of setting and alarm, redo configuration and make sure that temperature sensor is marked as 'not installed' in Indoor Unit 'About' screen. When Indoor unit control is replaced, thermostat will 'tell' new control if temperature sensor is in system or not. Clears 30 seconds after fault recovered.
E200	Hard lockout - Rollout circuit open or previously open.	Correct cause of rollout trip, or replace flame rollout switch. Test furnace operation. Cleared after fault recovered.
E201	Indoor blower communication failure - Unable to communicate with blower motor.	Indoor blower communication failure (including power outage). Lost communication with indoor blower motor. Possible causes: motor not powered, loose wiring. Problem may be on control or motor side. Cleared after fault recovered.
E202	Indoor blower motor mis-match - Indoor motor horsepower does not match unit capacity.	Incorrect appliance capacity code selected. Check for proper configuring under: Unit Size Codes for Furnace/Air Handler on configuration guide or in installation instructions. Cleared after the correct match is detected following a reset. (Remove thermostat from system while applying power and reprogramming.)
E203	Appliance capacity / size is NOT programmed. Invalid unit codes refer to configuration flow chart.	No appliance capacity code selected. Check for proper configuring under: Unit Size Codes for Furnace on configuration guide or in installation instructions. Critical Alert. Cleared after valid unit code is read following a reset. (Remove thermostat from system while applying power and reprogramming.)
E204	Gas valve mis-wired.	Check gas valve operation and wiring. Clears when repaired.
E205	Gas valve control relay contact shorted.	Check wiring on control and gas valve. If wiring is correct, replace control.

## Ignition Control Diagnostic Codes Continued

Code	Diagnostic Codes/Status of Equipment	Action Required to Clear and Recover
E206	Gas valve second-stage relay failure	Furnace will operate on 1st stage for remainder of the heating demand. Will clear after fault recovered. If unable to operate 2nd stage, replace control.
E207	Hot surface ignitor sensed open.	Measure resistance of hot surface ignitor. Replace if open or not within specified range found in IOM. Resumes normal operation after fault is cleared.
E223	Low pressure switch failed open.	Check pressure (inches w.c.) of low pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Resumes normal operation after fault is cleared.
E224	Low pressure switch failed closed.	Check operation of low pressure switch to see if it is stuck closed on heat call longer than 150 seconds. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Resumes normal operation after fault is cleared.
E225	High pressure switch failed open.	Check pressure (inches w.c.) of high pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Resumes normal operation after fault is cleared.
E226	High pressure switch failed closed	Check operation of high pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Resumes normal operation after fault is cleared.
E227	Low pressure switch open during trial for ignition or run mode.	Check pressure (inches w.c.) of low pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Resumes normal operation after fault is cleared.
E228	Combustion air inducer calibration failure	Unable to perform pressure switch calibration. Check vent system and pressure switch wiring connections. Resumes normal operation after fault is cleared.
E229	Ignition on high fire	IFC switched to high fire ignition because low fire pressure switch did not close in allowed time. No action is needed.
E240	Low flame current - Run mode.	Check micro-amperes of flame sensor using control diagnostics or field-installed mode. Clean or replace sensor. Measure voltage of neutral to ground to ensure good unit ground. Alert clears after current heat call has been completed.
E241	Flame sensed out of sequence - Flame still present.	Shut off gas. Check for gas valve leak. Replace, if necessary. Alert clears when fault is recovered.
E250	Limit switch circuit open.	Check for proper firing rate on furnace. Ensure there is no blockage in heater. Check for proper air flow. If limit not closed within 3 minutes, unit will go into 1-hour soft lockout. Resumes normal operation after fault is cleared.
E252	Discharge air temperature too high (gas heat only).	Check temperature rise, air flow and input rate. Cleared when heat call is finished.
E270	Soft lockout - Exceeded maximum number of retries. No flame current sensed.	Check for proper gas flow. Ensure that ignitor is lighting burner. Check flame sensor current. Clears when heat call finishes successfully.

## Ignition Control Diagnostic Codes Continued

Code	Diagnostic Codes/Status of Equipment	Action Required to Clear and Recover
E271	Soft lockout - Exceeded maximum number of retries. Last retry failed due to the pressure switch opening.	Check pressure (inches w.c.) of low pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Clears when heat call finishes successfully.
E272	Soft lockout - Exceeded maximum number of recycles. Last recycle due to the pressure switch opening.	Check operation of low pressure switch to see if it is stuck closed on heat call. Check pressure (inches w.c.) of high pressure switch closing on heat call. Measure operating pressure (inches w.c.). Inspect vent and combustion air inducer for correct operation and restriction. Clears when heat call finishes successfully.
E273	Soft lockout - Exceeded maximum number of recycles. Last recycle due to flame failure.	Check micro-amperes of flame sensor using control diagnostics or field-installed mode. Clean or replace sensor. Measure voltage of neutral to ground to ensure good unit ground. Clears when heat call finishes successfully.
E274	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to the limit circuit opening or limit remained open longer than 3 minutes	Shut down system. 1-hour soft lockout. Check firing rate and air flow. Check for blockage. Clears when heat call finishes successfully.
E275	Soft lockout - Flame sensed out of sequence. Flame signal is gone.	Shut off gas. Check for gas valve leak. 1-hour soft lockout. Clears when flame has been proven stable.
E290	Ignitor circuit fault - Failed ignitor or triggering circuitry.	Measure resistance of hot surface ignitor. Replace if open or not within specifications. 1-hour soft lockout. Clears when flame has been proven stable.
E292	Indoor blower motor unable to start due to obstructed wheel, seized bearings.	Indoor blower motor unable to start (seized bearing, stuck wheel, etc.). Replace motor or wheel if assembly does not operate or meet performance standards. 1-hour soft lockout. Clears after circulator successfully starts.
E295	Indoor blower motor temperature is too high.	Indoor blower motor over temperature (motor tripped on internal protector). Check motor bearings and amps. Replace if necessary. Cleared after blower demand is satisfied.
E310	Discharge error temperature sensor failure. Only shown if shorted or out of range.	Compare outdoor sensor resistance to temperature/ resistance charts in installation instructions. Replace sensor if necessary. Cleared in Communicating mode: 30 seconds after fault recovered. In Non- Communicating mode: Cleared after the current heat call is completed.
E311	Heat rate reduced to match indoor blower air flow.	Warning Only. Furnace blower in cutback mode due to restricted airflow. Reduce firing rate every 60 seconds to match available CFM. Check filter and duct system. To clear, replace filter if needed or repair/ add duct. 2-stage controls will reduce firing rate to 1st stage. Clears when heat call finishes successfully.

## Ignition Control Diagnostic Codes

Code	Diagnostic Codes/Status of Equipment	Action Required to Clear and Recover
E312	Restricted air flow in cooling or continuous fan mode is lower than cfm setting.	Warning Only. Restricted airflow - Indoor blower is running at a reduced CFM (Cutback Mode - The variable speed motor has pre-set speed and torque limiters to protect the motor from damage caused by operating outside of design parameters (0 to 0.8" W.C.. total external static pressure). Check filter and duct system. To clear, replace filter if needed or repair/add duct. Cleared after the current service demand is satisfied.
E313	Indoor or outdoor unit capacity mismatch. Communication only.	Incorrect indoor/outdoor capacity code selected. Check for proper configuring in installation instructions. Alarm is just a warning. The system will operate, but might not meet efficiency and capacity parameters. Alarm will clear when commissioning is exited. Cleared after commissioning is complete.
E334	Relay "Y1" stuck on interated control.	Replace integrated control.
E345	Relay O Failure	
E347	No 24 Volt output on Y1 of "integrated control" with non communicating outdoor unit.	Operation stopped. Y1 relay / Stage 1 failed. (Pilot relay contacts did not close or the relay coil did not energize; no input back to IFC chip). Critical Alert. Cleared after reset and Y1 input sensed.
E348	No 24 Volt output on Y2 of "integrated control" with non?communicating outdoor unit.	Y2 relay / Stage 2 failed. (Pilot relay contacts did not close or the relay coil did not energize; no input back to IFC chip). Critical Alert. Cleared after reset and Y1 input sensed.
E370	Interlock switch sensed open for 2 minutes.	Control sees the loss of 24VAC for 2 minutes. Terminate all services and wait for interlock switch to close. The alarm will clear when 24VAC is continuously sensed on DS terminal for a minimum of 10 seconds or on a power reset.
E390	LOW GWP Relay Stuck	This indicates an issue with the LOW GWP relay in the furnace control. This may require the replacement of the indoor control board. This fault clears when the relay operates normally.



## Ignition Control DIP Switch Settings

### Conventional Thermostat (non-communicating)

Units are equipped with a two-stage, variable speed integrated control. This control manages ignition timing, heating mode fan off delays and indoor blower speeds based on selections made using the control dip switches and jumpers. See FIGURE 5. The control includes an internal watchdog feature which automatically resets the ignition control when it has been locked out. After one hour of continuous thermostat demand for heat, the watchdog will break and remake thermostat demand to the furnace and automatically reset the control to relight the furnace.

**Note:** All icomfort settings are set at the icomfort Touch® thermostat. See icomfort installation instruction. In icomfort communication system all DIP switch and clippable link settings are ignored. For conventional thermostats proceed with DIP switch and clippable link settings as outlined in the following.

### Heating Operation DIP Switch Settings

**Switch 1 -- Thermostat Selection --** This unit may be used with either a single-stage or two-stage thermostat. The thermostat selection is made using a DIP switch which must be properly positioned for the particular application. The DIP switch is factory-positioned for use with a two-stage thermostat. If a single-stage thermostat is to be used, the DIP switch must be repositioned.

- Select "OFF" for two-stage heating operation controlled by a two-stage heating thermostat (factory setting);
- Select "ON" for two-stage heating operation controlled by a single-stage heating thermostat. This setting provides a timed delay before second-stage heat is initiated.

**Switch 2 -- Second Stage Delay (Used with Single-Stage Thermostat Only) --** This switch is used to determine the second stage on delay when a single-stage thermostat is being used. The switch is factory-set in the OFF position, which provides a 7-minute delay before secondstage heat is initiated. If the switch is toggled to the ON position, it will provide a 12-minute delay before secondstage heat is initiated. This switch is only activated when the thermostat selector jumper is positioned for SINGLEstage thermostat use.

**Switches 3 and 4 -- Blower-Off Delay --** The blower-on delay of 30 seconds is not adjustable. The blower-off delay (time that the blower operates after the heating demand has been satisfied) can be adjusted by moving switches 3 and 4 on the integrated control. The unit is shipped from the factory with a blower-off delay of 90 seconds. The blower off delay affects comfort and is adjustable to satisfy individual applications. Adjust the blower off delay to achieve a supply air temperature between 90° and 110°F at the exact moment that the blower is de-energized. Longer off delay settings provide lower supply air temperatures; shorter settings provide higher supply air temperatures. TABLE 6 provides the blower off timings that will result from different switch settings.

TABLE 6

Blower Off Delay Switch Settings

Blower Off Delay (Seconds)	Switch 3	Switch 4
60	On	Off
90 (factory)	Off	Off
120	Off	Off
180	On	Off

**Indoor Blower Operation DIP Switch Settings Switches 5 and 6 -- Cooling Mode Blower Speed --** The unit is shipped from the factory with the dip switches positioned for high speed (4) indoor blower motor operation during the cooling mode. TABLE 7 provides the cooling mode blower speeds that will result from different switch settings. Switches 5 and 6 set the blower cfm for secondstage cool. The integrated control automatically ramps down to 70% of the second-stage cfm for first-stage cfm. Refer to tables for corresponding cfm values.

TABLE 7

Cooling Mode Blower Speeds

Speed	Switch 5	Switch 6
Low	On	On
Medium Low	Off	On
Medium High	On	Off
High (Factory)	Off	Off

### Switches 7 and 8 -- Cooling Blower Speed Adjustment

The unit is shipped from the factory with the dip switches positioned for NORMAL (no) adjustment. The dip switches may be positioned to adjust the blower speed by +10% or -10% to better suit the application. TABLE 8 below provides blower speed adjustments that will result from different switch settings. Refer to tables for corresponding cfm values.

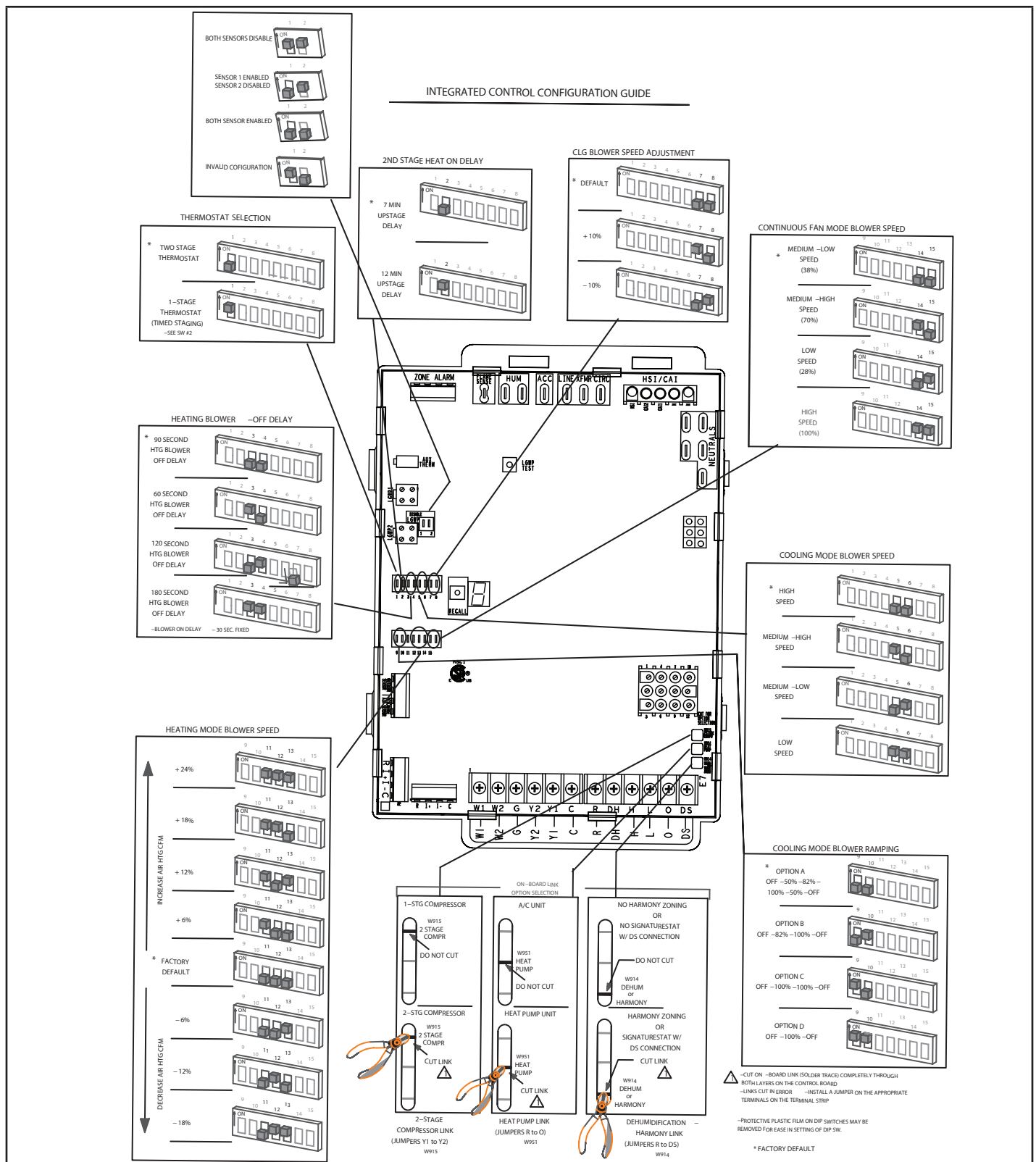
TABLE 8

Cooling Blower Speed Adjustment

Adjustment	Switch 7	Switch 8
+10% (approx.)	On	Off
Factory Default	Off	Off
-10% (approx.)	Off	On

### Switches 9 and 10 -- Cooling Mode Blower Speed

**Ramping --** Blower speed ramping may be used to enhance dehumidification performance. The switches are factory set at option A which has the greatest effect on dehumidification performance. TABLE 9 provides the cooling mode blower speed ramping options that will result from different switch settings. The cooling mode blower speed ramping options are detailed on the next page.



**FIGURE 5**



**NOTE** - The off portion of the selected ramp profile also applies during heat pump operation in dual fuel applications.

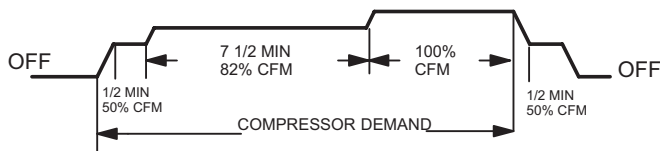
**TABLE 9**

**Cooling Mode Speed Ramping**

Ramping Option	Switch 9	Switch 10
A (factory)	Off	Off
B	Off	On
C	On	Off
D	On	On

**Ramping Option A (Factory Selection)**

- Motor runs at 50% for 30 seconds.
- Motor then runs at 82% for approximately 7-1/2 minutes.
- If demand has not been satisfied after 7-1/2 minutes, motor runs at 100% until demand is satisfied.
- Once demand is met, motor runs at 50% for 30 seconds then ramps down to stop.



**Ramping Option B**

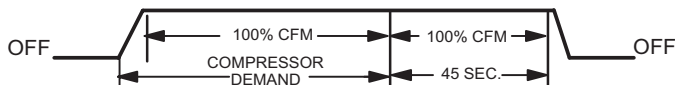
- Motor runs at 82% for approximately 7-1/2 minutes. If demand has not been satisfied after 7-1/2 minutes, motor runs at 100% until demand is satisfied.
- Once demand is met, motor ramps down to stop.



**Ramping Option C**

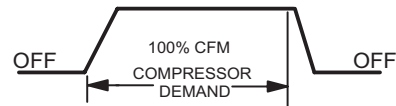
- Motor runs at 100% until demand is satisfied.

Once demand is met, motor runs at 100% for 45 seconds then ramps down to stop.



**Ramping Option D**

- Motor runs at 100% until demand is satisfied.
- Once demand is met, motor ramps down to stop.



**Switches 11, 12 and 13 -- Heating Mode Blower Speed**

-- The switches are factory set to the OFF position which provides normal heat speed. Refer to TABLE 10 for switches 11, 12 and 13 that provided the corresponding increases or decrease to both high and low heat demand.

**TABLE 10**

**Heating Mode Blower Speeds**

Heat Speed	Switch 11	Switch 12	Switch 13
Increase 24%	On	On	On
Increase 18%	On	On	Off
Increase 12%	On	Off	On
Increase 6%	On	Off	Off
Factory Default	Off	Off	Off
Decrease 6%	Off	Off	On
Decrease 12%	Off	On	Off
Decrease 18%	Off	On	On

See TABLE 12 for allowable heating speeds.

**Switches 14 and 15 -- Continuous Blower Speed --**

TABLE 11 provides continuous blower speed adjustments that will result from different switch settings.

**TABLE 11**

**Continuous Blower Speed**

Continuous Blower Speed	Switch 14	Switch 15
28% of High Cool Speed	Off	On
38% of High Cool Speed (Factory Setting)	Off	Off

See TABLE 13 for allowable circulation speeds.

**Unnumbered switch not used.**

**TABLE 12**

<b>Allowable Heating Speeds</b>								
SL280UH Model	-18%	-12%	-6%	Default	+6%	+12%	+18%	+24%
070V36AK	Allowed	Allowed	Allowed	Factory Setting	Allowed	Allowed	Allowed	Allowed
090V36BK							Not Allowed	Not Allowed
090V48BK							Allowed	Allowed
090V60CK								Not Allowed
110V60CK								
135V60DK								

**TABLE 13**

<b>Allowable Circulation Speeds</b>		
Model Number	28% (second stage cool)	38% (second stage cool)
All Models	Allowed	Factory Setting

## On-Board Links

**Note:** In communicating systems with a conventional outdoor unit (non-communicating), the on-board clippable links must be set to properly configure the system.

### WARNING

Carefully review all configuration information provided. Failure to properly set DIP switches, jumpers and on-board links can result in improper operation!

#### On-Board Link W914 Dehum or Harmony (R to DS)

On-board link W914, is a clippable connection between terminals R and DS on the integrated control. W914 must be cut when the furnace is installed with either the Harmony III zone control or a thermostat which features humidity control. If the link is left intact the PMW signal from the Harmony III control will be blocked and also lead to control

damage. Refer to TABLE 14 for operation sequence in applications including SL280DFNVK, a thermostat which features humidity control and a single-speed outdoor unit. TABLE 15 gives the operation sequence in applications with a two-speed outdoor unit.

#### On-Board Link W951 Heat Pump (R to O)

On-board link W951 is a clippable connection between terminals R and O on the integrated control. W951 must be cut when the furnace is installed in applications which include a heat pump unit and a thermostat which features dual fuel use. If the link is left intact, terminal "O" will remain energized eliminating the HEAT MODE in the heat pump.

#### On-Board Link W915 2 Stage Compr (Y1 to Y2)

On-board link W915 is a clippable connection between terminals Y1 and Y2 on the integrated control. W915 must be cut if two-stage cooling will be used. If the Y1 to Y2 link is not cut the outdoor unit will operate in second-stage cooling only.

**TABLE 14  
OPERATING SEQUENCE**

#### SL280UHVK, Non-Communicating Thermostat with Humidity Control Feature and Single-Speed Outdoor Unit

OPERATING SEQUENCE		SYSTEM DEMAND				SYSTEM RESPONSE				
System Condition	Step	Thermostat Demand				Relative Humidity		Compressor	Blower CFM (cool)	Comments
		Y1	O	G	W1	Status	D			
NO CALL FOR DEHUMIDIFICATION										
Normal Operation	1	On	On	On		Acceptable	24 VAC	High	100%	Compressor and indoor blower follow thermostat demand
BASIC MODE (only active on a Y1 thermostat demand)										
Normal Operation	1	On	On	On		Acceptable	24 VAC	High	100%	ComfortSense® 7500 thermostat energizes Y1 and de-energizes D on a call for de-humidification
Dehumidification call	2	On	On	On		Demand	0 VAC	High	70%*	
PRECISION MODE (operates independent of a Y1 demand)										
Normal Operation	1	On	On	On		Acceptable	24 VAC	High	100%	Dehumidification mode begins when humidity is greater than set point
Dehumidification Call	2	On	On	On		Demand	0 VAC	High	70%*	
Dehumidification Call Only	1	On	On	On		Demand	0 VAC	High	70%*	ComfortSense® 7500 thermostat will try to maintain room humidity setpoint by allowing the room space to maintain a cooler room thermostat setpoint**
	Jumpers at indoor unit with a single stage outdoor unit. With Condensing unit - Cut W914 (R to DS) on SureLight® control With Heat Pump - Cut W914 (R to DS) & W951 (R to O) on SureLight® control									

Dave Lennox ComfortSense® 7500 thermostat to use for this application - Y2081 4 heat / 2 cool

\*Dehumidification blower speed is 70% of COOL speed for all units .

\*\*In Precision mode, ComfortSense® 7000 thermostat will maintain room temperature up to 2 °F (1.2°C) cooler than room setting.

**TABLE 15  
OPERATING SEQUENCE**

**SL280UHVK, Non-Communicating Thermostat with Humidity Control Feature and Two-Speed Outdoor Unit**

OPERATING SEQUENCE		SYSTEM DEMAND						SYSTEM RESPONSE				
System Condition	Step	Thermostat Demand						Relative Humidity		Compressor	Blower CFM (cool)	Comments
		Y1	Y2	O	G	W1	W2	Status	D			
NO CALL FOR DEHUMIDIFICATION												
Normal Operation Y1	1	On		On	On			Acceptable	24 VAC	Low	70%*	Compressor and indoor blower follow thermostat demand
Normal Operation Y2	2	On	On	On	On			Acceptable	24 VAC	High	100%	
ROOM THERMOSTAT CALLS FOR FIRST STAGE COOLING												
BASIC MODE (only active on a Y1 thermostat demand)												
Normal Operation	1	On		On	On			Acceptable	24 VAC	Low	70%*	ComfortSense® 7500 thermostat energizes Y1 and de-energizes D on a call for de-humidification
Dehumidification call	2	On	On	On	On			Demand	0 VAC	High	70%**	
PRECISION MODE (operates independent of a Y1 demand)												
Normal Operation	1	On		On	On			Acceptable	24 VAC	Low	70%*	Dehumidification mode begins when humidity is greater than set point
Dehumidification Call	2	On	On	On	On			Demand	0 VAC	High	70%**	
Dehumidification Call Only	1	On	On	On	On			Demand	0 VAC	High	70%**	ComfortSense® 7500 thermostat will try to maintain room humidity setpoint by allowing the room space to maintain a cooler room thermostat setpoint**
ROOM THERMOSTAT CALLS FOR FIRST AND SECOND STAGE COOLING												
BASIC MODE (only active on a Y1 thermostat demand)												
Normal Operation	1	On	On	On	On			Acceptable	24 VAC	High	100%	ComfortSense® 7500 thermostat energizes Y2 and de-energizes D on a call for de-humidification
Dehumidification Call	2	On	On	On	On			Demand	0 VAC	High	70%**	
PRECISION MODE (operates independent of a Y1 thermostat demand)												
Normal Operation	1	On		On	On			Acceptable	24 VAC	Low	70%*	Dehumidification mode begins when humidity is greater than set point
Dehumidification Call	2	On	On	On	On			Demand	0 VAC	High	70%**	
Dehumidification Call ONLY	1	On	On	On	On			Demand	0 VAC	High	70%**	ComfortSense® 7500 thermostat will try to maintain room humidity setpoint by allowing the room space to maintain a cooler room thermostat setpoint***
	Jumpers at indoor unit with a two stage outdoor unit Cut factory jumper from Y1 to Y2 or cut W915 (Y1 to Y2) With Condensing unit - Cut W914 (R to DS) on SureLight® control With Heat Pump - Cut W914 (R to DS) & W951 (R to O) on SureLight® control											
ComfortSense® 7500 thermostat to use for this application - Y2081 4 heat / 2 cool												
*Normal operation first stage cooling blower speed is 70% COOL speed.												
**Dehumidification blower speed is, reduced to 70% of COOL.												
***In Precision mode, ComfortSense® 7000 thermostat will maintain room temperature up to 2 °F (1.2°C) cooler than room setting.												

## B- Indoor Blower Motor

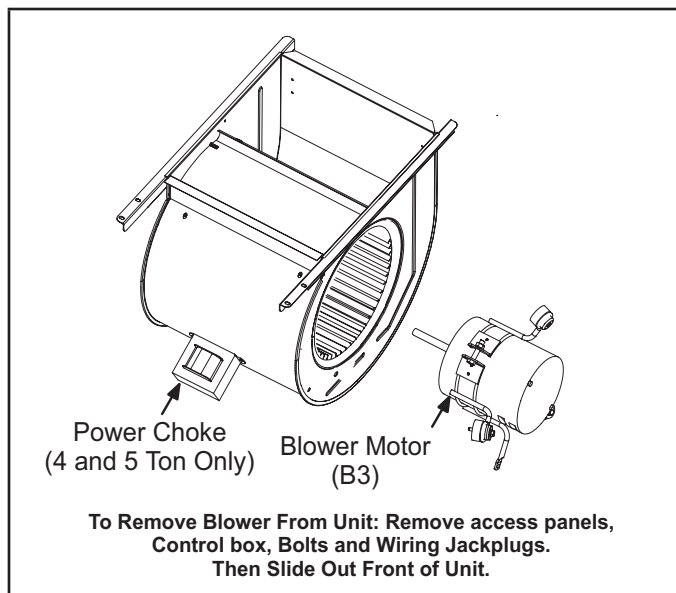


FIGURE 6

### ⚠ WARNING

During blower operation, the ECM motor emits energy that may interfere with pacemaker operation. Interference is reduced by both the sheet metal cabinet and distance.

### Blower Drive

Some units will be equipped with a blower drive shown in FIGURE 7 with LED codes for operation in TABLE 16. The blower drive is not repairable. If it fails replace the drive.

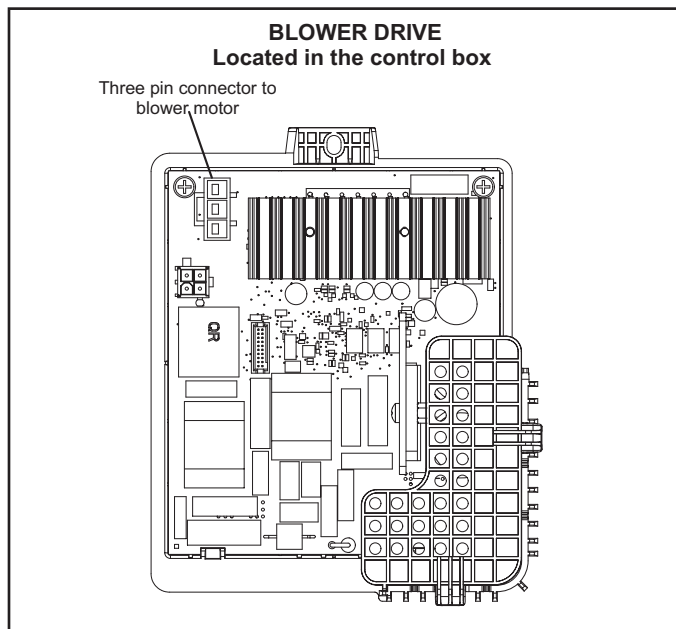


FIGURE 7

TABLE 16

Led*	Meaning
1 short blink	Normal heartbeat
2 short blinks	Drive fault replace drive
3 short blinks	
4 short blinks	
5 short blinks	
1 long blink + 1 short blink	Temporary fault (see troubleshooting page 41)
1 long blink + 2 short blinks	
1 long blink + 3 short blinks	

\* Do not touch or remove drive for replacement until all blinking lights are off. Blinking light(s) indicates drive still has power.

The motor communicates with the integrated control via a 2-way serial connection. The motor receives all necessary functional parameters from the integrated control and does not rely on a factory program like traditional variable speed motors. Units use a three-phase, electronically controlled D.C. brushless motor (controller converts single phase a.c. to three phase D.C.), with a permanent-magnet-type rotor (FIGURE 8). Because this motor has a permanent magnet rotor it does not need brushes like conventional D.C. motors.

The stator windings are split into three poles which are electrically connected to the controller. This arrangement allows motor windings to turn on and off in sequence by the controller.

### ⚠ IMPORTANT

Earlier ECM motors used on other Lennox furnace models are not interchangeable with motors used on the SL280UHVK furnace line.

A solid-state controller is permanently attached to the motor. The controller is primarily an A.C. to D.C. converter. Converted D.C. power is used to drive the motor. The controller contains a microprocessor which monitors varying conditions inside the motor (such as motor workload).

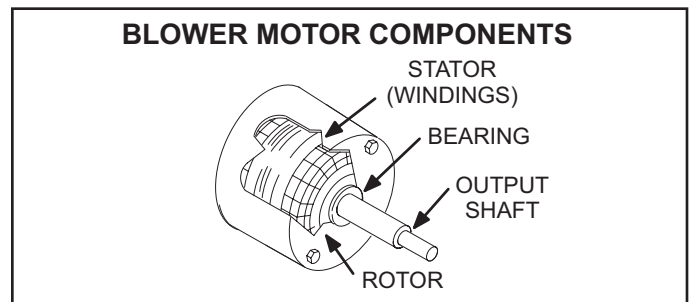


FIGURE 8

The controller uses sensing devices to sense what position the rotor is in at any given time. By sensing the position of the rotor and then switching the motor windings on an

Blower motors use single phase power. An external run capacitor is not used. The motor uses permanently lubricated ball-type bearings.

### Internal Operation

The motor is controlled via serial communication between the integrated control on the furnace and the controller attached to the motor shell. The messages sent back and forth between the two controls serve to communicate rotational direction, demand, motor size, current draw, torque, and rpm, among other variables.

Motor rpm is continually adjusted internally to maintain constant static pressure against the blower wheel. The controller monitors the static work load on the motor and motor ampdraw to determine the amount of rpm adjustment. Blower rpm may be adjusted any amount in order to maintain a constant cfm as shown in Blower Ratings Tables. The cfm remains relatively stable over a broad range of static pressure. Since the blower constantly adjusts rpm to maintain a specified cfm, motor rpm is not rated. Hence, the terms “cool speed”, “heat speed ” or “speed tap” in this manual, on the unit wiring diagram and on blower B3, refer to blower cfm regardless of motor rpm.

### Initial Power Up

When line voltage is applied to B3, there will be a large inrush of power lasting less than 1/4 second. This inrush charges a bank of DC filter capacitors inside the controller. If the disconnect switch is bounced when the disconnect is closed, the disconnect contacts may become welded. Try not to bounce the disconnect switch when applying power to the unit.

### Motor Start-Up

When B3 begins start-up, the motor gently vibrates back and forth for a moment. This is normal. During this time the electronic controller is determining the exact position of the rotor. Once the motor begins turning, the controller slowly eases the motor up to speed (this is called “soft-start”). The motor may take as long as 10-15 seconds to reach full speed. If the motor does not reach 200 rpm within 13 seconds, the motor shuts down. Then the motor will immediately attempt a restart. The shutdown feature provides protection in case of a frozen bearing or blocked blower wheel. The motor may attempt to start eight times. If the motor does not start after the eighth try, the controller locks out. Reset controller by momentarily turning off power to unit.

The DC filter capacitors inside the controller are connected electrically to the motor supply wires. The capacitors take approximately 5 minutes to discharge when the disconnect is opened. For this reason it is necessary to wait at least 5minutes after turning off power to the unit before attempting to service motor.

## WARNING



**Disconnect power from unit and wait at least five minutes to allow capacitors to discharge before attempting to service motor. Failure to wait may cause personal injury or death.**

### Power Choke (L13)

A choke coil is used on SL280UHVK 4 and 5 ton units equipped with 1 hp motors. The choke is located on the blower housing and is used to suppress transient current spikes.

### Troubleshooting Motor Operation

#### FIGURE 9 & FIGURE 10

To verify motor operation see steps below:

- 1 - Remove J48 (5 pin power plug) from P48 on the motor.
- 2 - With the power on at the furnace and door switch depressed, use a test meter to verify 120V between pins 4 and 5 on J48.
- 3 - Reconnect J48 to P48 on the motor.
- 4 - Remove J49 (4 pin low voltage connector) from P49 on the motor.
- 5 - Using test jumpers, apply 24V to pins 3 and 4 on P49 on the motor.  
**Note:** Do not apply 24V to pins 2 and 4 on P49. Doing so will cause permanent damage to the motor.
- 6 - Motor should run at 75%.
- 7 - Test is complete. Remove jumpers and reconnect plugs.

Another option is to use the TECMate PRO motor tester with the 16 to 4 pin adaptor. The use of the TECMate PRO isolates the motor from the integrated control. Follow the instructions provided with the kit. If the motor runs do not replace.



## BLOWER B3 HARNESS CONNECTORS

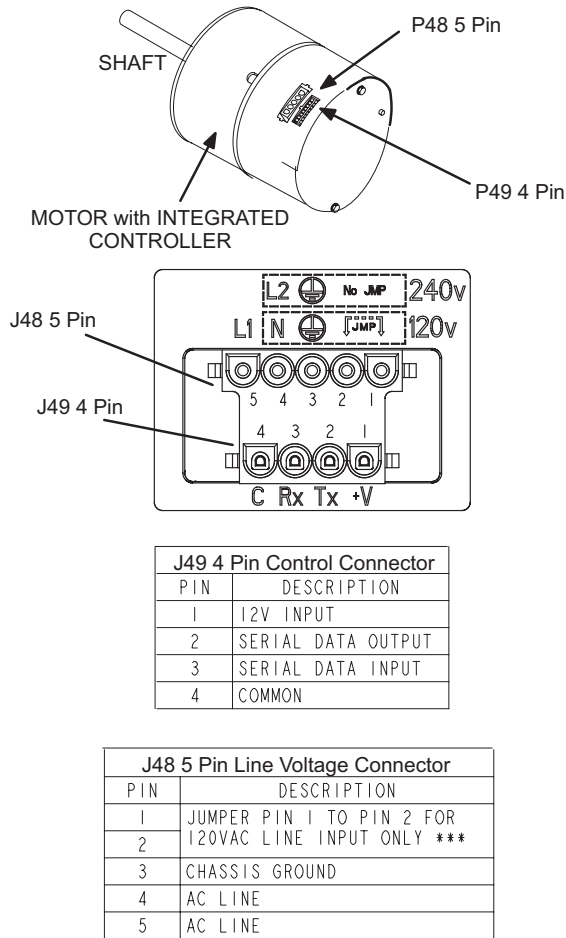


FIGURE 9

## BLOWER B3 HARNESS CONNECTORS

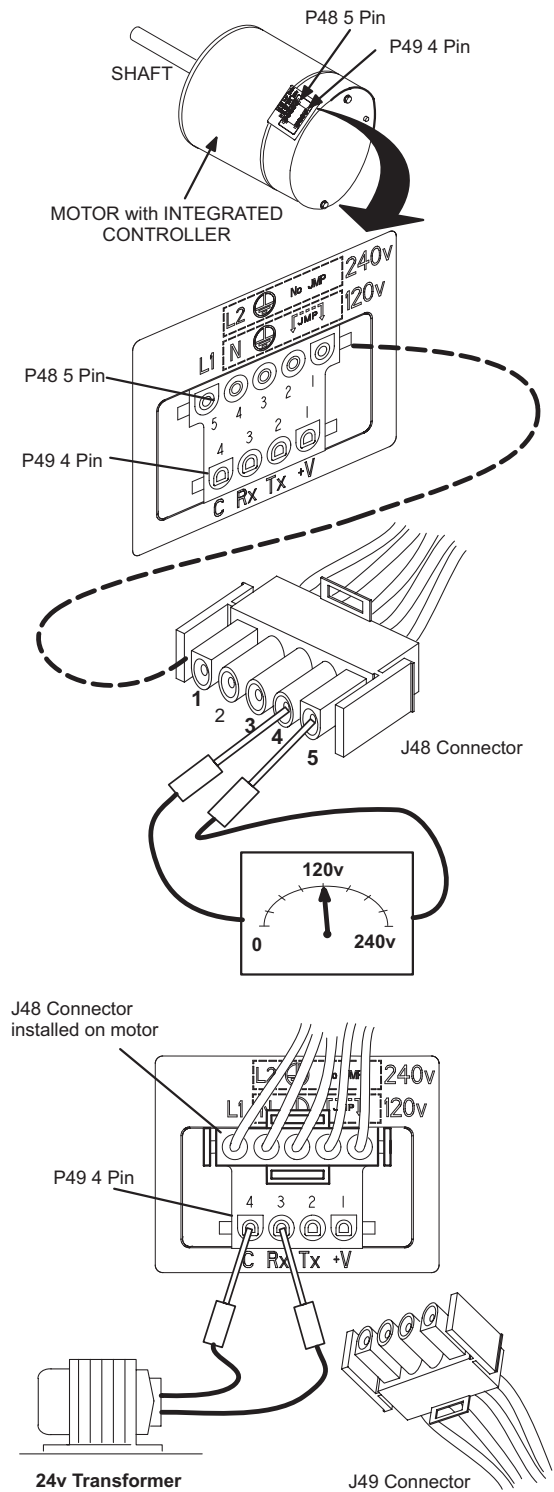


FIGURE 10

## Troubleshooting Motor Windings

Ensure that motor windings are not damaged by performing the following tests:

**NOTE** - If your ohm meter is not an auto-ranging type, set it to the highest ohm scale (100k ohms or greater) before performing tests.

TABLE 17

Ohm Meter Range		
Scale	Measurement Range	
	In Words	ohms
2M	two megohm - two million ohms	0 - 2,000,000
200k	two hundred kilohm - two hundred thousand ohms	0 - 200,000
20k	twenty kilohm -- twenty thousand ohms	0-20,000
2k	two kilohm -- two thousand ohms	0 - 2,000
200	two hundred ohm	0 - 200

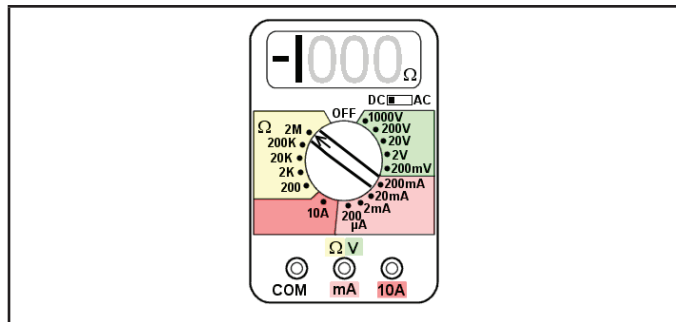


FIGURE 11

## TEST A

Measure the resistance between each of the three motor leads (3-pin plug) and the unpainted part of the end shield.

**If the winding resistance to ground is <100k ohms, replace the motor and control module. If the resistance to ground is >100k, the motor windings are fine. Proceed to Test B.**

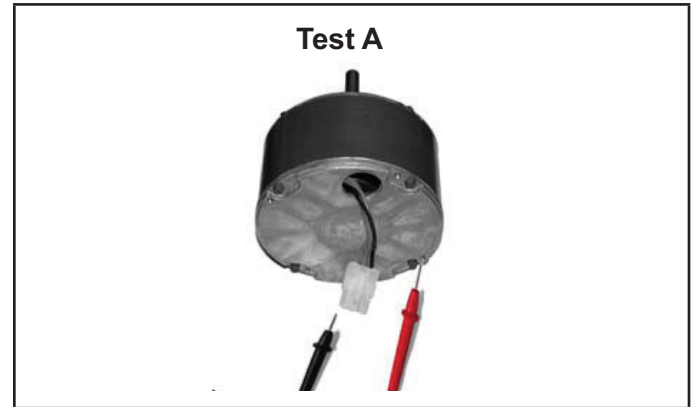


FIGURE 12

## TEST B

Use an ohmmeter to measure the motor phase-to-phase resistance by checking these combinations of the the 3-pin motor plug. For the purpose of this test, start at either end of the connector as lead 1.

- 1 - The lead-to-lead resistance across any two leads should be less than 20 ohms.
- 2 - Each lead-to-lead resistance should be the same.

If the measured resistance is greater than 20 ohms, replace the motor and control module.

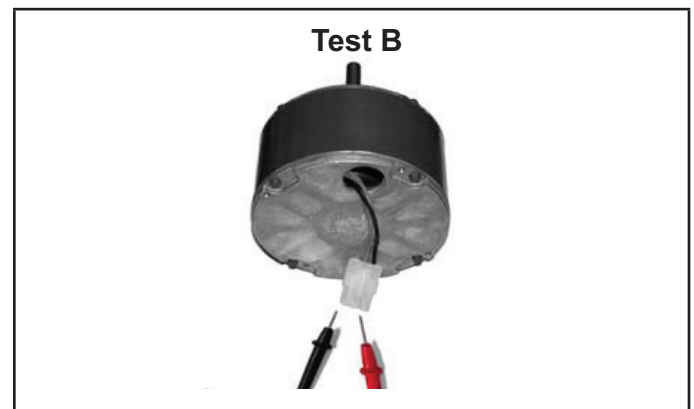


FIGURE 13



## C- Heating Components

### 1. Ignitor

The SureLight® ignitor is made of durable silicon nitride. Ignitor longevity is enhanced by controlling voltage to the ignitor. The integrated control provides a regulated 120 volts to the ignitor for a consistent ignition and long ignitor life. Ohm value should be 39 to 70. See FIGURE 14 for ignitor location and FIGURE 15 for ignitor check out.

**NOTE** - The SL280UHV(X) furnace contains electronic components that are polarity sensitive. Make sure that the furnace is wired correctly and is properly grounded.

### 2. Flame Sensor

A flame sensor is located on the left side of the burner support. See FIGURE 14. The sensor is tip protrudes into the flame envelope of the left-most burner. The sensor can be removed for service without removing any part of the burners. During operation, flame is sensed by current passed through the flame and sensing electrode. The SureLight control allows the gas valve to remain open as long as flame signal is sensed. To check flame sense signal use the push-button found on the integrated control and go to Field Test Mode. The menu will display the flame signal. See TABLE 18 for flame signal.

**TABLE 18**  
**Flame Signal in Microamps**

Normal	Low	Drop Out
2.6 or greater	2.5 or less	1.1

### 3. Gas Valve

The valve (FIGURE 14) is internally redundant to assure safety shut-off. If the gas valve must be replaced, the same type valve must be used.

24VAC terminals and gas control knob are located on the valve. A wire harness connects the terminals from the gas valve to the electronic ignition control. 24V applied to the terminals energizes the valve.

Inlet and outlet pressure taps are located on the valve. A regulator adjustment screw is located on the valve. LPG change over kits are available from Lennox. Kits include burner orifices and a gas valve.

## 4. Flame Rollout Switches (S47)

Flame rollout switch is a high temperature limit located on top of the burner box, one on each side.- See FIGURE 14. The limit is a N.C. SPST manual-reset limit connected in series with the secondary limit S21. When S47 senses rollout, the circuit breaks and the ignition control immediately stops ignition and closes the gas valve. Rollout can be caused by a blocked heat exchanger, flue or lack of combustion air. The switch is factory set to trip (open) at 210°F and cannot be adjusted. The switch can be manually reset. To manually reset a tripped switch, push the reset button located on the control.

### 5. Burners

All units use inshot burners. Burners are factory set and require no adjustment. Always operate the unit with the burner box front panel in place. Each burner uses an orifice (see table 20 for orifice size) that is precisely matched to the burner input. Burners can be removed as a one piece assembly for service. If burner assembly has been removed, it is critical to align center of each burner to the center of the clamshell when re-installing. See more detail in Section VI- MAINTENANCE sub-section A- Heat Exchanger and Burners.

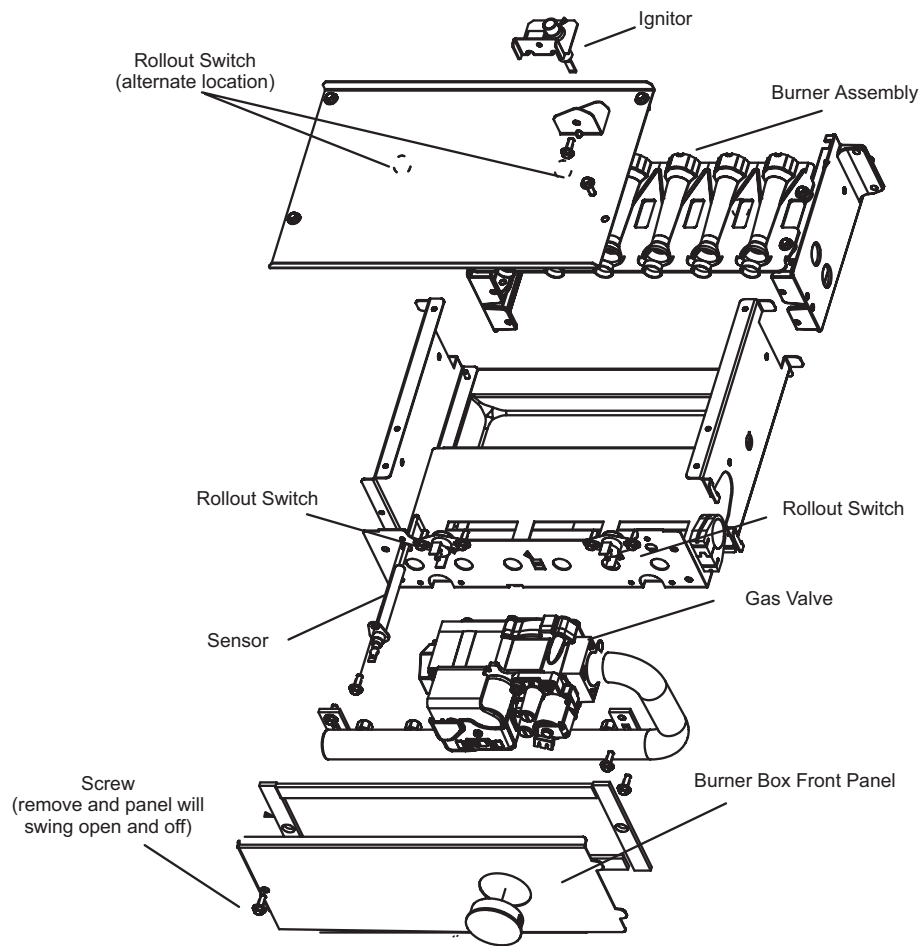
### 6. Primary Limit Control (S10)

The primary limit (S10) is located in the heating vestibule panel. When excess heat is sensed in the heat exchanger, the limit will open. If the limit is open, the furnace control energizes the supply air blower and closes the gas valve. The limit automatically resets when unit temperature returns to normal. The switch must reset within three minutes or the SureLight control will go into Watch guard for one hour. The switch is factory set and cannot be adjusted. The switch may have a different set point for each unit model number. See Lennox Repair Parts Handbook if limit switch must be replaced,

### 7. Secondary Limit Controls (S21)

The secondary limit (S21) is located in the blower compartment on the back side of the blower housing. SL280UHV units require two secondary limits. When excess heat is sensed in the blower compartment, the limit will open. If the limit is open, the furnace control energizes the supply air blower and closes the gas valve. The limit automatically resets when unit temperature returns to normal. The switch must reset within three minutes or the SureLight control will go into Watch guard for one hour. The switch is factory set and cannot be adjusted.

## HEATING COMPONENTS



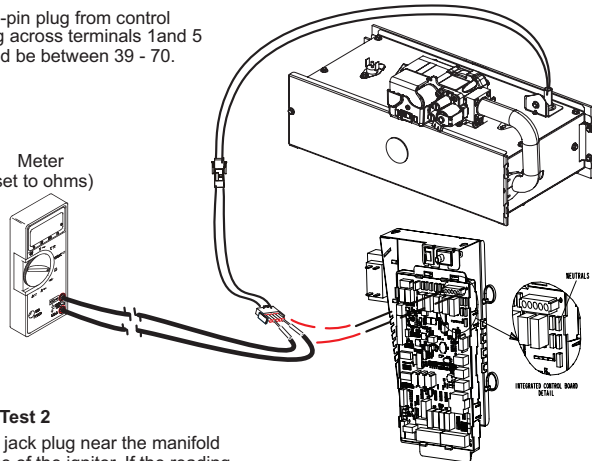
**FIGURE 14**

## Ignitor Check Out

### Test 1

Remove HSI/CAI 5-pin plug from control  
Check ohms reading across terminals 1 and 5  
Ohm value should be between 39 - 70.

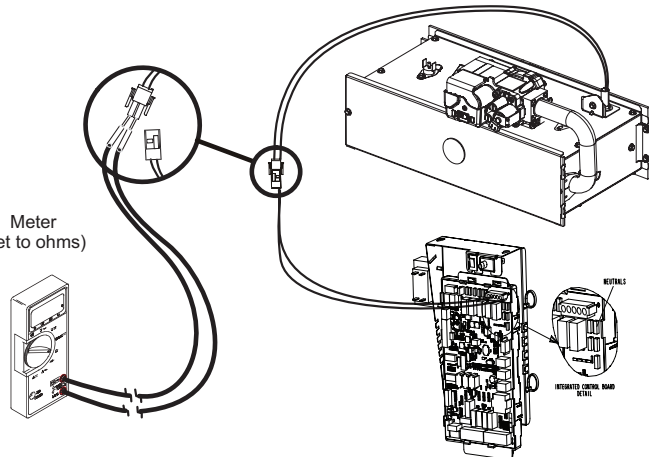
Meter  
(set to ohms)



### Test 2

Separate the 2-pin jack plug near the manifold and check resistance of the ignitor. If the reading is correct, then there is a problem with the wiring between the jack plug and control. If the reading is not correct the issue is the ignitor.

Meter  
(set to ohms)



### Test 3

Insert meter probes into the terminals 1 and 5. (Use small diameter probes in order to not damage plug). Check voltage during 20 second warm up period. Voltage should read 120 volts  $\pm$  10%. If voltage is above these values, check for correct supply voltage to furnace.

Meter  
(set to AC volts)

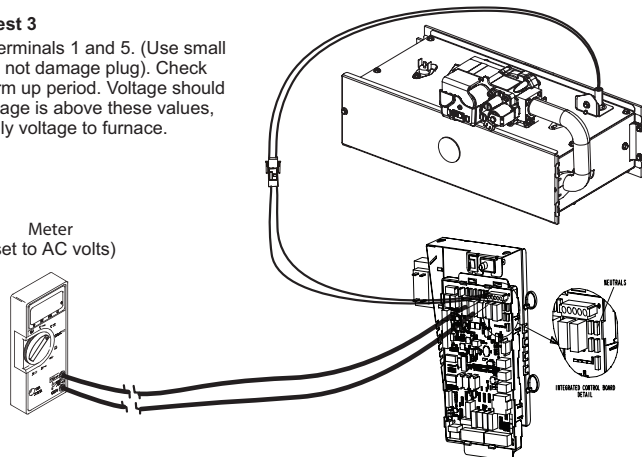


FIGURE 15

## 8. Combustion Air Inducer (B6)

All units use a two-stage combustion air inducer to move air through the burners and heat exchanger during heating operation. The blower uses a 120VAC motor. The motor operates during all heating operation and is controlled by furnace / blower control A92. The inducer also operates for 15 seconds before burner ignition (pre-purge) and for 5 seconds after the gas valve closes (post-purge). The inducer operates on low speed during first-stage heat, then switches to high speed for second stage heat.

**NOTE** - Each furnace model uses a unique CAI. Refer to Lennox Repair Parts listing for correct inducer for replacement.

A pressure switch connected to the combustion air inducer orifice plate is used to prove inducer operation. The combustion air inducer orifice will be different for each model. See TABLE 19 for orifice sizes. The switch monitors air pressure in the inducer housing. During normal operation, the pressure in the housing is negative. If pressure becomes less negative (signifying an obstruction) the proving switch opens. When the proving switch opens, the furnace control (A92) immediately closes the gas valve to prevent burner operation.

**TABLE 19**

Unit	C.A.I. Orifice Size
-070	1.344
-090	1.531
-110	1.812
-135	1.875

## 9. Combustion Air Inducer Pressure Switch (S18)

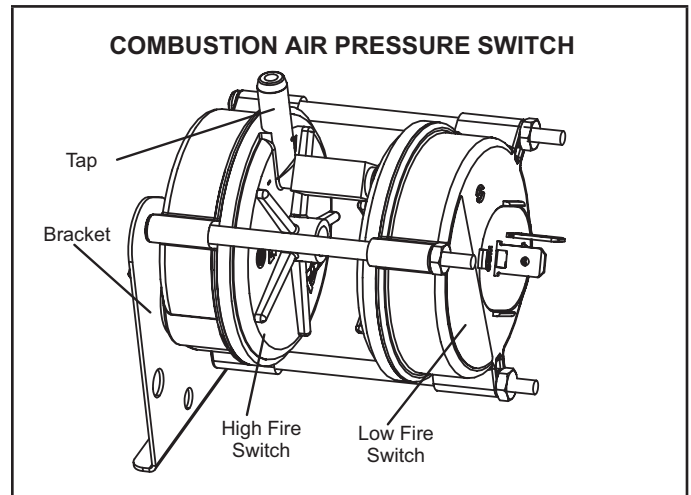
S18 is a dual combustion air pressure switch (first and second stage) located on the combustion air inducer orifice bracket. See FIGURE 16. The switch is connected to the combustion air inducer housing by means of a flexible silicone hose. It monitors negative air pressure in the combustion air inducer housing.

The switches are a single-pole single-throw proving switch electrically connected to the furnace control. The purpose of the switch is to prevent burner operation if the combustion air inducer is not operating or if the flue becomes obstructed.

On heat demand (first or second stage) the switch senses that the combustion air inducer is operating. It closes a circuit to the furnace control when pressure inside the combustion air inducer decreases to a certain set point. Set points vary depending on unit size.

See TABLE 20. The pressure sensed by the switch is negative relative to atmospheric pressure. If the flue becomes obstructed during operation, the switch senses a loss of negative pressure (pressure becomes more equal with atmospheric pressure) and opens the circuit to the furnace control and gas valve. A bleed port on the switch allows relatively dry air in the vestibule to purge switch tubing, to prevent condensate build up.

**NOTE** - The switch is factory set and is not field adjustable. It is a safety shut-down control in the furnace and must not be by-passed for any reason. If switch is closed or by-passed, the control will not initiate ignition at start up.



**FIGURE 16**

**TABLE 20**

Unit	Set Point Low Heat	Set Point High Heat
-070V36A	0.25	0.60
-090V36B -090V60C	0.30	0.68
-090V48B	0.35	0.68
-110V60C	0.30	0.68
135V60D	0.35	0.75

## II-PLACEMENT AND INSTALLATION

Make sure unit is installed in accordance with installation instructions and applicable codes.

## III-START-UP

### A-Preliminary and Seasonal Checks

- 1 - Inspect electrical wiring, both field and factory installed for loose connections. Tighten as required.
- 2 - Check voltage at disconnect switch. Voltage must be within range listed on the nameplate. If not, consult the power company and have voltage condition corrected before starting unit.

### B-Heating Start-Up

## ⚠ WARNING

Shock and burn hazard.

**SL280DFNVK units are equipped with a hot surface ignition system. Do not attempt to light manually.**

- 1 - **STOP!** Read the safety information at the beginning of this section.
- 2 - Set the thermostat to the lowest setting.
- 3 - Turn off all electrical power to the unit.
- 4 - This furnace is equipped with an ignition device which automatically lights the burners. Do not try to light the burners by hand.
- 5 - Remove the access panel.
- 6 - Turn switch on gas valve to OFF. Do not force. See FIGURE 17.
- 7 - Wait five minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas go to next step

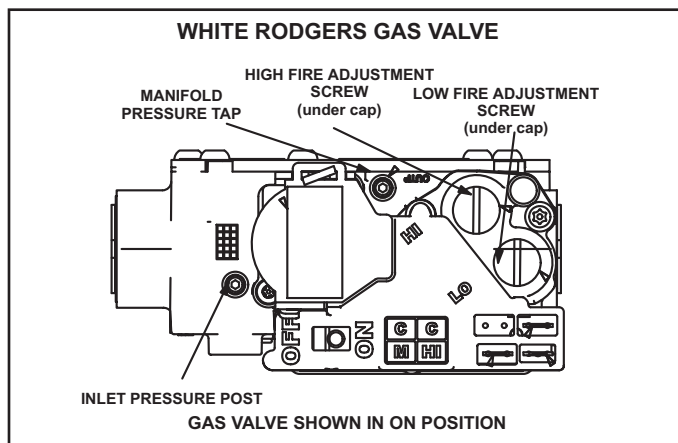


FIGURE 17

- 8 - Move switch on gas valve to ON. Do not force. See FIGURE 17.
- 9 - Replace the access panel.
- 10 - Turn on all electrical power to the unit.
- 11 - Set the thermostat to desired setting.

**NOTE** - When unit is initially started, steps 1 through 11 may need to be repeated to purge air from gas line.

### Turning Off Gas To Unit

- 1 - Set thermostat to lowest setting.
- 2 - Turn off all electrical power to unit if service is to be performed.
- 3 - Remove access panel.
- 4 - Move switch on valve to OFF. Do not force.
- 5 - Replace access panel.

### Failure To Operate

If the unit fails to operate, check the following:

- 1 - Is the thermostat calling for heat?
- 2 - Are access panels securely in place?
- 3 - Is the main disconnect switch closed?
- 4 - Is there a blown fuse or tripped circuit breaker?
- 5 - Is the filter dirty or plugged? Dirty or plugged filters will cause the limit control to shut the unit off.
- 6 - Is gas turned on at the meter?
- 7 - Is the manual main shut-off valve open?
- 8 - Is the internal manual shut-off valve open?
- 9 - Is the unit ignition system in lock out? If the unit locks out again, call the service technician to inspect the unit for blockages.
- 10 - Is pressure switch closed? Obstructed flue will cause unit to shut off at pressure switch. Check flue and outlet for blockages.
- 11 - Are flame rollout switches tripped? If flame rollout switches are tripped, call the service technician for inspection.

### C-Safety or Emergency Shutdown

Turn off unit power. Close manual and main gas valves.

### D-Extended Period Shutdown

Turn off thermostat or set to "UNOCCUPIED" mode. Close all gas valves (both internal and external to unit) to guarantee no gas leak into combustion chamber. Turn off power to unit. All access panels and covers must be in place and secured.

## IV-HEATING SYSTEM SERVICE CHECKS

### A-CSA Certification

All units are CSA design certified without modifications. Refer to the SL280UHVK Installation Instruction.

### B-Gas Piping

## ⚠ CAUTION

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet.

## ⚠ WARNING

Do not over torque (800 in-lbs) or under torque (350 in-lbs) when attaching the gas piping to the gas valve.



## **! IMPORTANT**

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet. The flexible connector can then be added between the black iron pipe and the gas supply line.

## **! WARNING**

Do not over torque (800 in-lbs) or under torque (350 in-lbs) when attaching the gas piping to the gas valve.

Gas supply piping should not allow more than 0.5"W.C. drop in pressure between gas meter and unit. Supply gas pipe must not be smaller than unit gas connection.

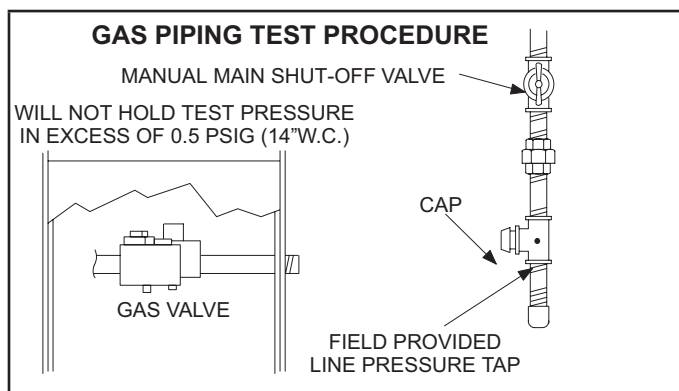
Compounds used on gas piping threaded joints should be resistant to action of liquefied petroleum gases.

### **C-Testing Gas Piping**

## **! IMPORTANT**

In case emergency shutdown is required, turn off the main shut-off valve and disconnect the main power to unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig (14" W.C.). See FIGURE 18. If the pressure is greater than 0.5psig (14"W.C.), use the manual shut-off valve before pressure testing to isolate furnace from gas supply.



**FIGURE 18**

When checking piping connections for gas leaks, use preferred means. Kitchen detergents can cause harmful corrosion on various metals used in gas piping. Use of a specialty Gas Leak Detector is strongly recommended. It is available through Lennox under part number 31B2001. See Corp. 8411-L10, for further details.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

### **D-Testing Gas Supply Pressure**

An inlet post located on the gas valve provides access to the supply pressure. See FIGURE 17. Back out the 3/32 hex screw one turn, connect a piece of 5/16 tubing and connect to a manometer to measure supply pressure. See TABLE 25 for supply line pressure.

### **E-Check Manifold Pressure**

After line pressure has been checked and adjusted, check manifold pressure. Move pressure gauge to outlet pressure tap located on unit gas valve (GV1). Checks of manifold pressure are made as verification of proper regulator adjustment.

Manifold pressure can be measured at any time the gas valve is open and is supplying gas to the unit. See TABLE 25 for normal operating manifold pressure.

## **! CAUTION**

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

The gas valve is factory set and should not require adjustment. All gas valves are factory regulated.

### **Manifold Adjustment Procedure:**

- 1 - Connect test gauge to manifold pressure tap (FIGURE 17) on gas valve.
- 2 - Ignite unit on low fire and let run for 5 minutes to allow for steady state conditions.
- 3 - After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in TABLE 25.
- 4 - If necessary, make adjustments. FIGURE 17 shows location of high fire and low fire adjustment screw.
- 5 - Repeat steps 2, 3 and 4 on high fire.
- 6 - Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.
- 7 - Start unit and perform leak check. Seal leaks if found.

### **F- Proper Gas Flow (Approximate)**

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in TABLE 21. If manifold pressure matches TABLE 25 and rate is incorrect, check gas orifices for proper size and restriction.

**NOTE-** To obtain accurate reading, shut off all other gas appliances connected to meter.

TABLE 21

GAS METERING CLOCKING CHART				
Unit	Natural 1000 btu/ cu ft		LP 2500 btu cu/cu ft	
	Seconds For One Revolution			
	1 cu ft dial	2 cu fr dial	1 cu ft Dial	2 cu ft Dial
-045	80	160	200	400
-070	55	110	136	272
-090	41	82	102	204
-110	33	66	82	164
-135	27	54	68	136

### G- Proper Combustion

Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. See sections E- and F-. Take combustion sample beyond the flue outlet and compare to TABLE 22. The maximum carbon monoxide reading should not exceed 100 ppm.



## IMPORTANT

For safety, shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.

TABLE 22

Firing Rate	CO2% For Nat	CO2% For L.P.
High Fire	6.8 - 7.4	7.5 - 9.0
Low Fire	4.2 - 5.7	5.0 - 6.0
The carbon monoxide reading should not exceed 100 ppm.		

### H- High Altitude

The manifold pressure, gas orifice and pressure switch may require adjustment or replacement to ensure proper operation at higher altitudes. See TABLE 25 for manifold pressures and TABLE 23 and TABLE 24 for pressure switch and gas conversion kits

TABLE 23

Unit Input	High Altitude Pressure Switch Kit		
	0 - 4500 ft.	4501 - 7500 ft.	7501 - 10,000 ft.
070	No Change	No Change	73W35
090	No Change	69W56	73W35
110	No Change	69W56	73W35
135	No Change	73W33	73W34

TABLE 24

Unit Input	High Altitude Natural Gas Orifice Kit	Natural Gas to LP/ Propane Kit		LP/ Propane to Natural Gas Kit
	7501 - 10,000 ft	0 - 7500 ft	7501 - 10,000 ft	0 - 7500 ft
070	73W37	11K51	11K46	77W09
090				
110				
135				

**TABLE 25****Manifold Pressure Settings**

Unit Input	Gas	Orifice Size 0 - 7500 ft.	Orifice Size 7501 - 10,000 ft <sup>1</sup> .	Manifold Pressure in. wg. 0 - 4500 ft		Manifold Pressure in. wg. 4501 - 7500 ft		Manifold Pressure in. wg. 7500 - 7501 - 10,000 ft <sup>2</sup>		Supply Line Pressure in. w.g.	
				Low Firer	High Fire	Low Fire	High Fire	Low Fire	High Fire	Min	Max
070	Natural	0.63	0.55	1.7	3.5	1.6	3.4	1.7	3.5	4.5	13.0
	LP/propane <sup>3</sup>	0.34	0.32	4.5	10.0	4.5	10.0	4.5	10.0	11.0	13.0
090	Natural	0.63	0.55	1.7	3.5	1.5	3.2	1.7	3.5	4.5	13.0
	LP/propane <sup>3</sup>	0.34	0.32	4.5	10.0	4.5	10.0	4.5	10.0	11.0	13.0
110	Natural	0.63	0.55	1.7	3.5	1.5	3.2	1.7	3.5	4.5	13.0
	LP/propane <sup>3</sup>	0.34	0.32	4.5	10.0	4.5	10.0	4.5	10.0	11.0	13.0
135	Natural	0.63	0.55	1.7	3.5	1.6	2.8	1.7	3.5	4.5	13.0
	LP/propane <sup>3</sup>	0.34	0.32	4.5	10.0	4.5	10.0	4.5	10.0	11.0	13.0

<sup>1</sup> This is the only permissible derate for these units.

<sup>2</sup> Natural gas high altitude orifice kit required.

<sup>3</sup> A natural to L.P. propane gas changeover kit is necessary to convert this unit. Refer to the changeover kit installation instruction for the conversion procedure.

NOTE - Units may be installed at altitudes up to 4500 ft. above sea level without modifications.



## V-TYPICAL OPERATING CHARACTERISTICS

### A-Blower Operation and Adjustment

- 1 - Blower operation is dependent on thermostat control system.
- 2 - Generally, blower operation is set at thermostat subbase fan switch. With fan switch in ON position, blower operates continuously. With fan switch in AUTO position, blower cycles with demand or runs continuously while heating or cooling circuit cycles.
- 3 - Depending on the type of indoor thermostat, blower and entire unit will be off when the system switch is in OFF position.

### B-Temperature Rise (FIGURE 19)

Temperature rise for SL280UHVK units depends on unit input, blower speed, blower horsepower and static pressure as marked on the unit rating plate. The blower speed must be set for unit operation within the range of "TEMP. RISE °F" listed on the unit rating plate.

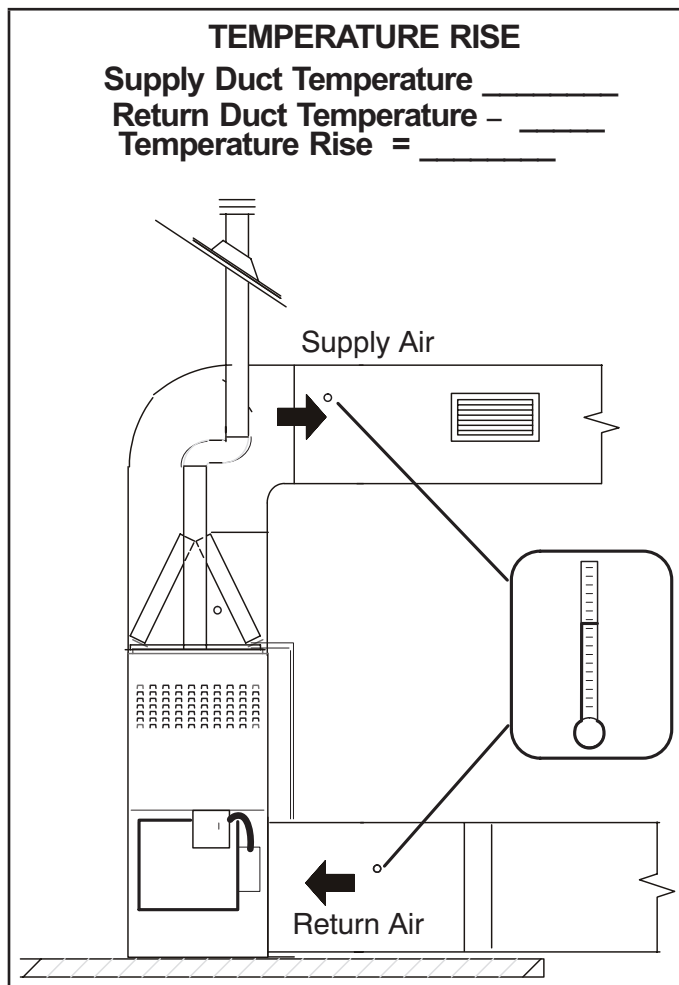


FIGURE 19

### C-External Static Pressure

- 1 - Tap locations shown in FIGURE 20.
- 2 - Punch a 1/4" diameter hole in supply and return air plenums. Insert manometer hose flush with inside edge of hole or insulation. Seal around the hose with permagum. Connect the zero end of the manometer to the discharge (supply) side of the system. On ducted systems, connect the other end of manometer to the return duct as above.
- 3 - With only the blower motor running and the evaporator coil dry, observe the manometer reading. Adjust blower motor speed to deliver the air desired according to the job requirements. For heating speed external static pressure drop must not be more than 0.5" W.C. For cooling speed external static pressure drop must not be more than 0.8" W.C.
- 4 - Seal the hole when the check is complete.

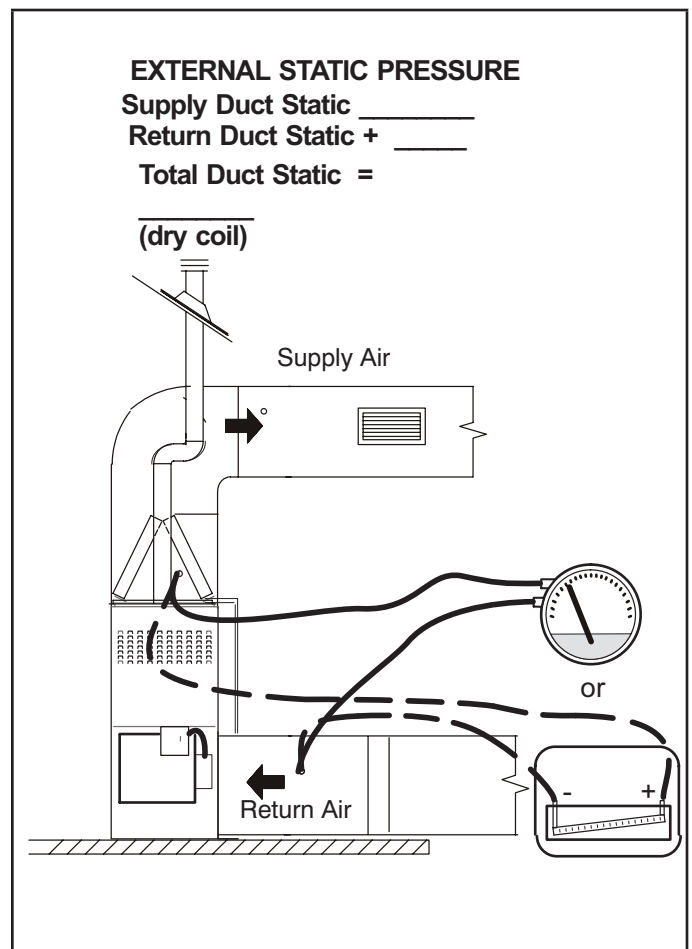


FIGURE 20

## VI-MAINTENANCE

### Annual Furnace Maintenance

At the beginning of each heating season, and to comply with the Lennox Limited Warranty, your system should be checked by a licensed professional technician (or equivalent) as follows:

#### **WARNING**

Disconnect power before servicing unit.

#### **CAUTION**

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

#### **WARNING**

Electric Shock Hazard. Can cause injury or death. Unit must be properly grounded in accordance with national and local codes.

#### **WARNING**

Fire Hazard. Use of aluminum wire with this product may result in a fire, causing property damage, severe injury or death. Use copper wire only with this product.

#### **IMPORTANT**

If a high efficiency filter is being installed as part of this system to ensure better indoor air quality, the filter must be properly sized. High efficiency filters have a higher static pressure drop than standard efficiency glass/foam filters. If the pressure drop is too great, system capacity and performance may be reduced.

The pressure drop may also cause the limit to trip more frequently during the winter and the indoor coil to freeze in the summer, resulting in an increase in the number of service calls.

Before using any filter with this system, check the specifications provided by the filter manufacturer against the data given in the appropriate Lennox Product Specifications bulletin. Additional information is provided in Service and Application Note ACC002 (August 2000).

#### **WARNING**

The inner blower access panel and vent pipe must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

- 1-Check wiring for loose connections, voltage at indoor unit and amperage of indoor motor.
  - 2- Check the condition of the belt and shaft bearings if applicable.
  - 3- Inspect all gas pipe and connections for leaks.
  - 4- Check the cleanliness of filters and change if necessary (monthly).
  - 5-Check the condition and cleanliness of burners and heat exchanger and clean if necessary.
  - 6- Check the cleanliness of blower assembly and clean the housing, blower wheel and blower motor if necessary . The blower motors are prelubricated for extended bearing life. No further lubrication is needed.
  - 7- Inspect the combustion air inducer and clean if necessary.
  - 8- Evaluate the heat exchanger integrity by inspecting the heat exchanger per the AHRI heat exchanger inspection procedure. This procedure can be viewed at [www.ahrinet.org](http://www.ahrinet.org)
  - 9- Ensure sufficient combustion air is available to the furnace. Fresh air grilles and louvers (on the unit and in the room where the furnace is installed) must be properly sized, open and unobstructed to provide combustion air.
  - 10- Inspect the furnace venting system to make sure it is in place, structurally sound, and without holes, corrosion, or blockage. Vent system must be free and clear of obstructions and must slope upward away from the furnace . Vent system should be installed per the National Fuel Gas Code
  - 11- Inspect the furnace return air duct connection to ensure the duct is sealed to the furnace. Check for air leaks on supply and return ducts and seal where necessary.
  - 12- Check the condition of the furnace cabinet insulation and repair if necessary.
  - 13- Perform a complete combustion analysis during the furnace inspection to ensure proper combustion and operation. Consult Service Literature for proper combustion values.
  - 14- Verify operation of CO detectors and replace batteries as required.
  - 15 - Inspect the Low GWP sensor(s) and rubber sleeve
- Perform a general system test. Turn on the furnace to check operating functions such as the start-up and shut-of operation.
- 1 - Check the operation of the ignition system, inspect and clean flame sensor. Check microamps before and after. Check controls and safety devices (gas valve, flame sensor, temperature limits). Consult Service Manual for proper operating range. Thermal Limits should be checked by restricting airflow and not disconnecting the indoor blower. For additional details, please see Service and Application Note H049.

- 2 - Verify that system total static pressure and airflow settings are within specific operating parameters.
- 3 - Clock gas meter to ensure that the unit is operating at the specified firing rate. Check the supply pressure and the manifold pressure. On two-stage gas furnaces check the manifold pressure on high fire and low fire. If manifold pressure adjustment is necessary, consult the Service Literature for unit specific information on adjusting gas pressure. Not all gas valves are adjustable. Verify correct temperature rise.

## A-Heat Exchanger and Burners

### Cleaning the Heat Exchanger and Burners

**NOTE** - Use papers or protective covering in front of the furnace during cleaning.

- 1 - Turn off both electrical and gas power supplies to furnace.
- 2 - Remove flue pipe and top cap (some applications top cap can remain) from the unit.
- 3 - Label the wires from gas valve, rollout switches, primary limit switch and make-up box then disconnect them.
- 4 - Remove the screws that secure the combustion air inducer/ pressure switch assembly to the collector box. Carefully remove the combustion air inducer to avoid damaging blower gasket. If gasket is damaged, it must be replaced to prevent leakage.
- 5 - Remove the collector box located behind the combustion air inducer. Be careful with the collector box gasket. If the gasket is damaged, it must be replaced to prevent leakage.
- 6 - Disconnect gas supply piping. Remove the screw securing the burner box cover and remove cover. Remove the four screws securing the burner manifold assembly to the vestibule panel and remove the assembly from the unit.
- 7 - Remove screws securing burner box and remove burner box.
- 8 - **NOX units only** - Remove screw securing NOX insert. Remove NOX insert. See FIGURE 21.
- 9 - Remove screws from both sides, top and bottom of vestibule panel.
- 10 - Remove heat exchanger. It may be necessary to spread cabinet side to allow more room. If so, remove five screws from the left side or right side of cabinet. See FIGURE 23.
- 11 - Back wash using steam. Begin from the burner opening on each clam. Steam must not exceed 275°F.
- 12 - To clean burners, run a vacuum cleaner with a soft brush attachment over the face of burners. Visually inspect inside the burners and crossovers for any blockage caused by foreign matter. Remove any blockage. FIGURE 22 shows burner detail.

- 13- To clean the combustion air inducer visually inspect and using a wire brush clean where necessary. Use compressed air to clean off debris and any rust.
- 14- Reinstall heat exchanger in vestibule. (Replace the five screws in the cabinet from step 10 if removed).
- 15- NOX units only - replace NOX inserts.
- 16- Reinstall collector box and combustion air assembly. Reinstall all screws to the collector box and combustion air inducer. Failure to replace all screws may cause leaks. Inspect gaskets for any damage and replace if necessary.
- 17- Reinstall burner box, manifold assembly and burner box cover.
- 18- Reconnect all wires.
- 19- Reconnect top cap and vent pipe to combustion air inducer outlet.
- 20- Reconnect gas supply piping.
- 21- Turn on power and gas supply to unit.
- 22- Set thermostat and check for proper operation.
- 23- Check all piping connections, factory and field, for gas leaks. Use a leak detecting solution or other preferred means.

## ⚠ CAUTION

Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed. Do not use matches, candles, flame or other sources of ignition to check for gas leaks.

- 24- If a leak is detected, shut gas and electricity off and repair leak.
- 25- Repeat steps 24 and 26 until no leaks are detected.
- 26- Replace access panel.

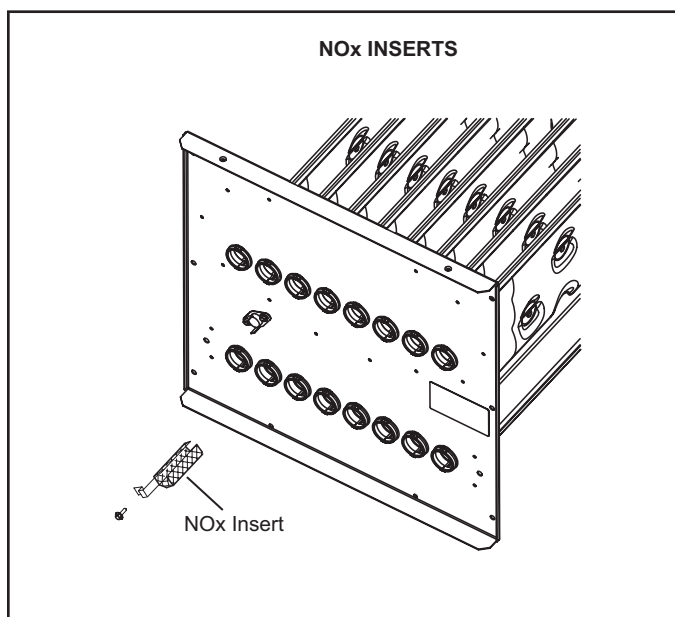
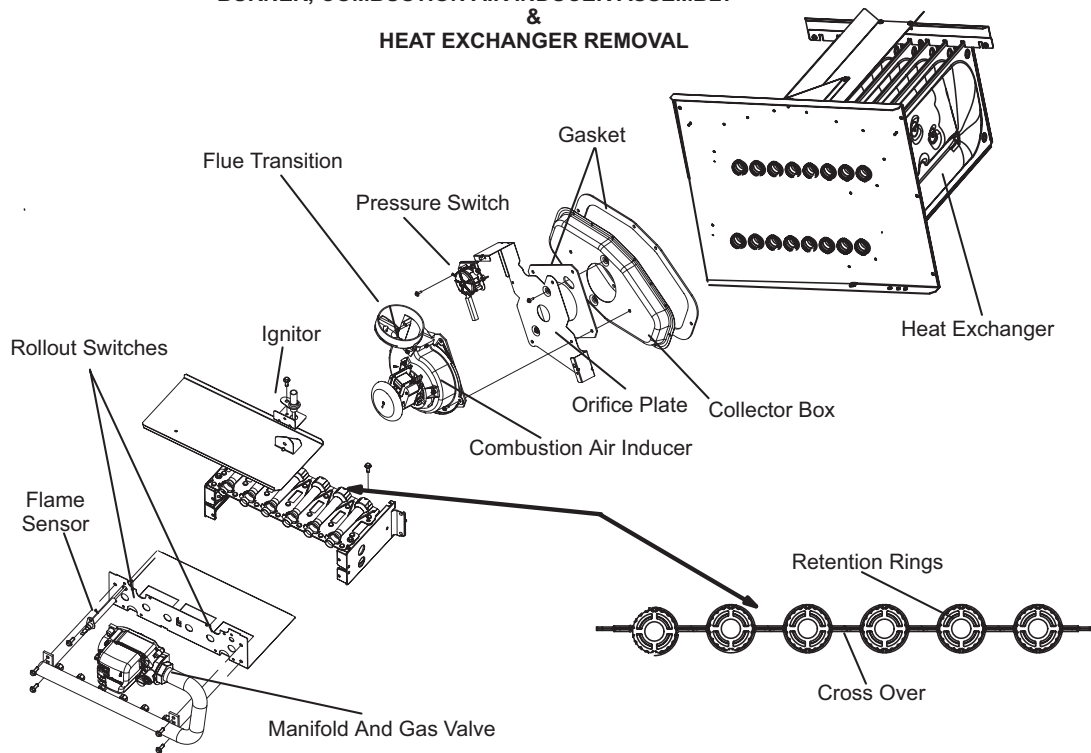


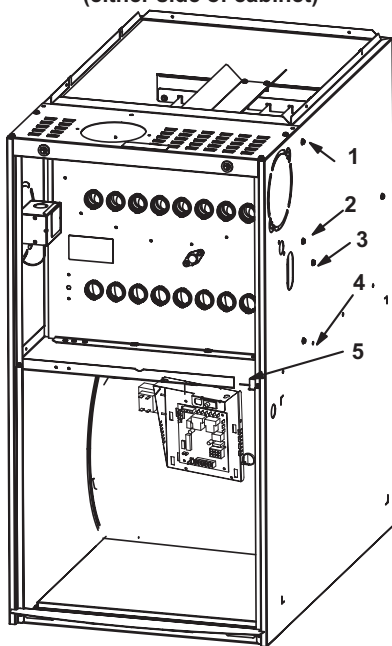
FIGURE 21

# **BURNER, COMBUSTION AIR INDUCER ASSEMBLY & HEAT EXCHANGER REMOVAL**



**FIGURE 22**

**Remove 5 screws if necessary  
(either side of cabinet)**



**FIGURE 23**

## VII- LOW GWP APPLICATION

### **! WARNING**

For use with Lennox approved evaporator coil and LGWP sensors only. Use original manufacturer recommended LGWP sensors if using non Lennox approved evaporator coil.

### CONNECTING THE FURNACE CONTROL BOARD SENSOR.

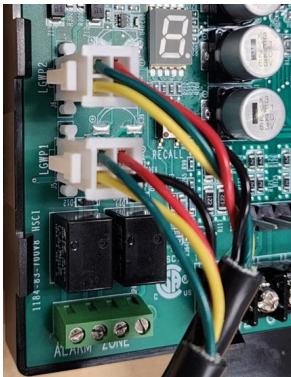
See **FIGURE 26** and follow steps below:

- 1 - Route sensor wire #1 through provided grommet. Form a drip loop below the control board on upflow installations to prevent condensate dripping on the control board.
- 2 - Avoid sharp edges when routing sensor wire during installation.
- 3 - Sensor wire must not block view of 7 segment LED .

Ensure the cable is properly seated into the SENSOR 1 plug (LGWP1). The Molex plug clip should lock into the Molex connection point for a secured connection, as shown below in **FIGURE 24**. Verify the connection is free of dust, debris, and moisture.

**NOTE** - In confined space applications, connect the second sensor to the **SENSOR 2 plug (LGWP2)**. Refer to evaporator coil installation instructions for more detail.

#### Two Stage Variable Speed Control



**FIGURE 24**

### LOW GWP DIP SWITCH SETTINGS

Adjust the DIP switch settings to the sensor configuration. Failure to do so will cause faults on power-up. See **FIGURE 25** and **TABLE 26**.



**FIGURE 25**

**TABLE 26**

DIP Switch Settings

Configuration	Switch 1	Switch 2
One (1) sensor, connected to SENSOR 1 plug	OFF (enable)	ON (disable)
Two (2) sensors, connected to SENSOR 1 plug and SENSOR 2 plug	OFF (enable)	OFF (enable)
No sensor R410A or heat only applications	ON (Disabled)	ON (Disabled)

In single sensor configurations, the sensor must be connected to the SENSOR 1 plug (LGWP1). Configurations other than the ones shown in **TABLE 26** will cause a servicing fault.

Each DIP switch corresponds to a sensor position (i.e., DIP switch 1 to sensor 1; DIP switch 2 to sensor 2). The default factory switch positions are set to OFF (ENABLED)

The furnace control board software reads the OFF position as an active sensor. A sensor should be present for the corresponding sensor connector. Setting the DIP switch to ON disables the sensor position.

### SECONDARY SENSOR REQUIREMENTS

#### Additional Line Sets

If additional refrigerant line joints are present outside of the line set sleeve and a secondary refrigerant detection sensor is required, its installation must comply with the requirements listed in Refrigerant Detection Sensor Kit (27V53). See **FIGURE 26** for routing the secondary sensor cable through the furnace cabinet

#### Non-Low GWP Applications

### **! WARNING**

For Furnace only applications or Furnace replacement in a Non-Low GWP applications, the LOW GWP sensors should be disabled, otherwise the blower will operate continuously. To do this, the Low GWP Dip switches setting for both – Sensor 1 and the Sensor 2 must be moved to the ON position.



## FURNACE CONTROL BOARD LOW GWP MODES OF OPERATION

The modes of operation for the furnace control board are Initializing, Normal, Leak Detected, and Fault.

### Initializing

The furnace control board is establishing connection with the refrigerant detection sensor and is completing an initial five-minute purge sequence.

### Normal

The HVAC system is functioning normally. The furnace control board has not detected a refrigerant leak.

### Leak Detected

When the furnace control board detects a refrigerant leak:

1. The furnace control board shuts off the (R) input (24VAC power) to the thermostat, which de-energizes the outdoor unit compressor and heat sources, such as gas and/or electric strip heat. No heating or cooling demands will be met.
2. The furnace control board activates the blower (high speed). The blower purges refrigerant from the cabinet, plenum, and ductwork.

3. After the furnace control board determines the refrigerant levels are below the safety threshold, the blower will continue to operate for the remainder of the seven (7) -minute cycle.
4. After the blower sequence is complete, the HVAC system resumes normal operation.

**NOTE** - The HVAC system may not maintain a cooling or heating setpoint if a significant leak exists. Any refrigerant leaks that remain unaddressed for an extended time may cause the HVAC system to shut down on a low refrigerant pressure limit condition.

### Fault

When a Low GWP fault is detected by the furnace control board, the indoor unit blower engages and remains engaged at a constant air flow output until the fault is cleared.

**NOTE** - See TABLE 5 "Ignition control diagnostic codes

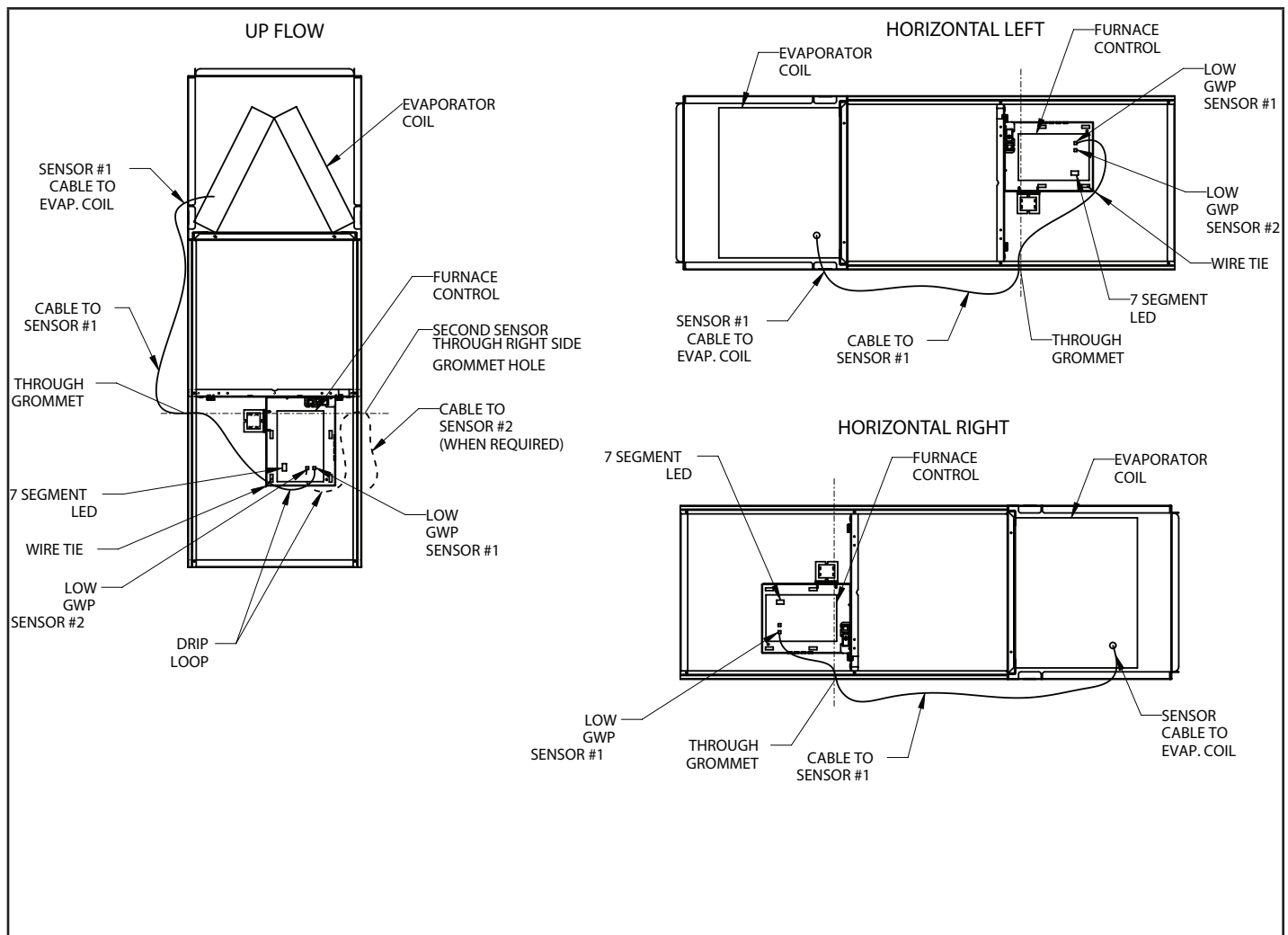


FIGURE 26



## LGWP TEST BUTTON FUNCTIONALITY

The furnace control board is equipped with a Test/Reset push button. The Test button can be used to perform several functions, depending on the mode of operation of the furnace control board.

TABLE 27 lists the functions of the Test button during each mode of operation.

**TABLE 27**  
**LGWP Test Button Function**

Mode of Operation	Press the Test Button to:
Normal	Trigger a leak detection response. Verify all equipment is wired correctly into the furnace blower control board (after installation).
Leak Detected	Reset the furnace control board to a normal mode of operation after a previous leak has been detected and purged from the HVAC system
Fault	Reset the furnace control board after troubleshooting and resolving a fault condition. If the fault is not resolved, the furnace control board will enter the Fault mode again.

### LGWP Test Button - Additional Functions

TABLE 28 lists the additional functions of the Test Button while the furnace control board is functioning within the states of Initializing, Monitoring, Leak Detection, Servicing and Fault.

**TABLE 28**  
**Additional Button Functions**

State	Press	Action
Initializing	Short	Skips remaining pre-purge after sensors are recognized by the furnace control board
Initializing	Long	Reset control
Monitoring	Short	Clear purge-counter if prior mitigation has occurred; Test mitigation
Monitoring	Long	Reset control
Mitigating	Short	If testing mitigation, end test
Servicing	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Servicing	Long	Reset control
Fault	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Fault	Long	Reset control

### External Alarm

(For applications with external alarms wired directly to the furnace control board)

The furnace control board triggers the external alarm system when it enters Leak Detected mode. For alarm notifications, the furnace control board provides a dry relay contact that is rated 3A at 30 VAC/DC.

### THERMOSTAT COMPATIBILITY

Thermostats that preserve memory settings are compatible with the furnace control board. Examples include:

- Battery-powered thermostats
- Analog Thermostat
- Late-model programmable thermostats

**NOTE** - Early-generation digital and programmable thermostats may not retain the operation mode and temperature setpoints after a power outage.

The following scenarios are likely to occur when home occupants are not available to adjust the thermostat setpoints as the system is recovering from leak detection and resuming normal operation:

- Heating could be lost during a cold night
- Cooling could be lost during a hot day
- The thermostat could reset to an incorrect temperature setpoint

### START UP PROCEDURE

The furnace control board is equipped with a LGWP Test/Reset button, see Test Button Functionality. After the furnace control board has been mounted and wired, restore power to the HVAC system. The system will then run through a purge sequence for five minutes. After the purge sequence is complete, proceed to testing cooling demand and heating demand.

#### Cooling Demand

1. Prompt a cooling demand at the thermostat.
2. Press the LGWP Test button on the furnace control board.  
The system then executes a leak detection response.
3. Observe the following sequence:
  - a. The LED indicator for leak detection. See TABLE 5 "Ignition control diagnostic codes"
  - b. The blower powers up.
  - c. The outdoor compressor powers down.
4. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion

#### Heating Demand

1. Prompt a heating demand at the thermostat.
2. Observe the following sequence:
  - a. The LED indicator for leak detection. See TABLE 5 "Ignition control diagnostic codes".
  - b. The blower powers up.
  - c. The gas burners power down.
  - d. The outdoor compressor powers down.
3. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion.

The installation of the furnace control board is complete after both sequences are successfully completed.

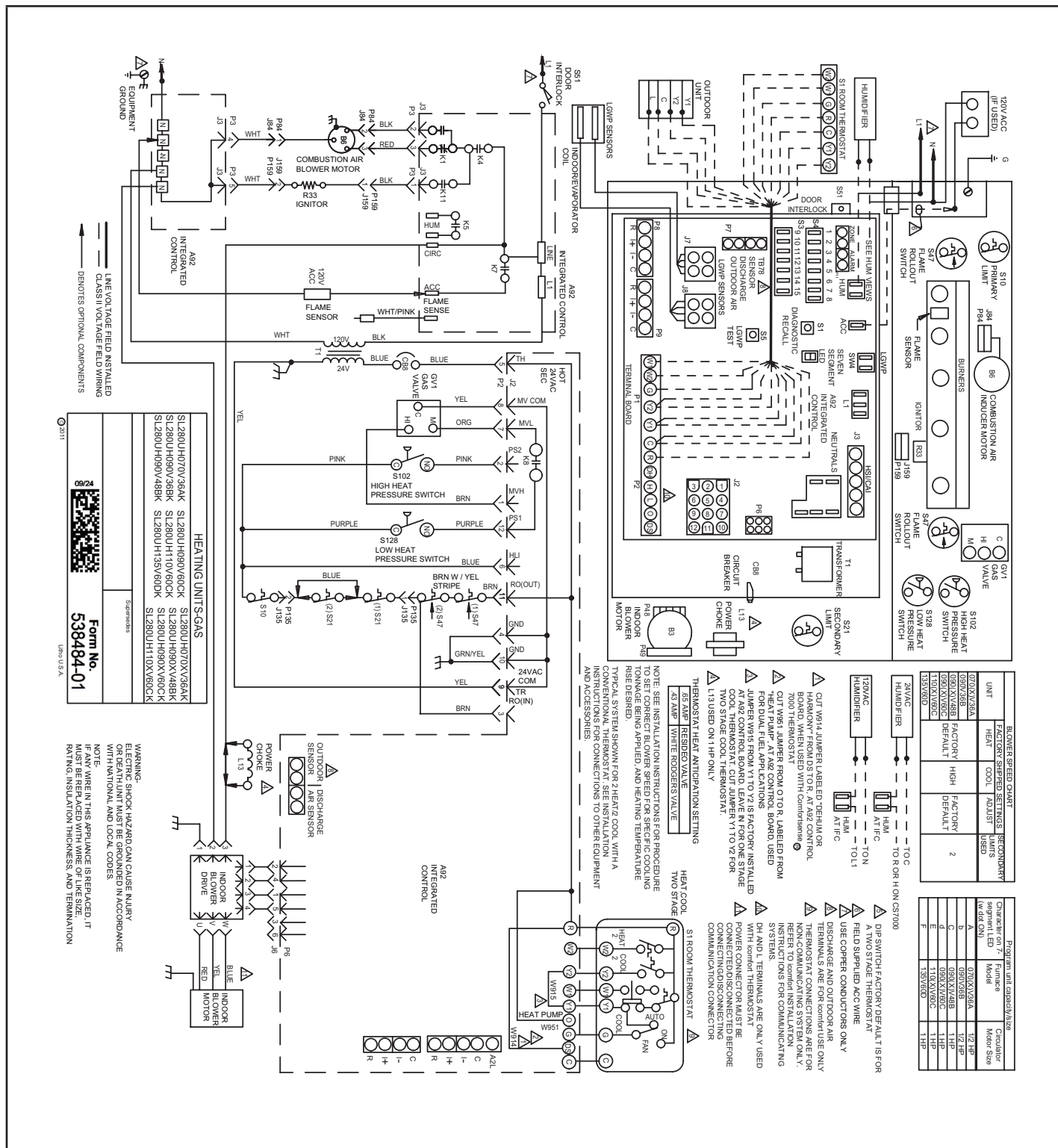
## VIII- Wiring (communicating and Non communicating) and Sequence of Operation

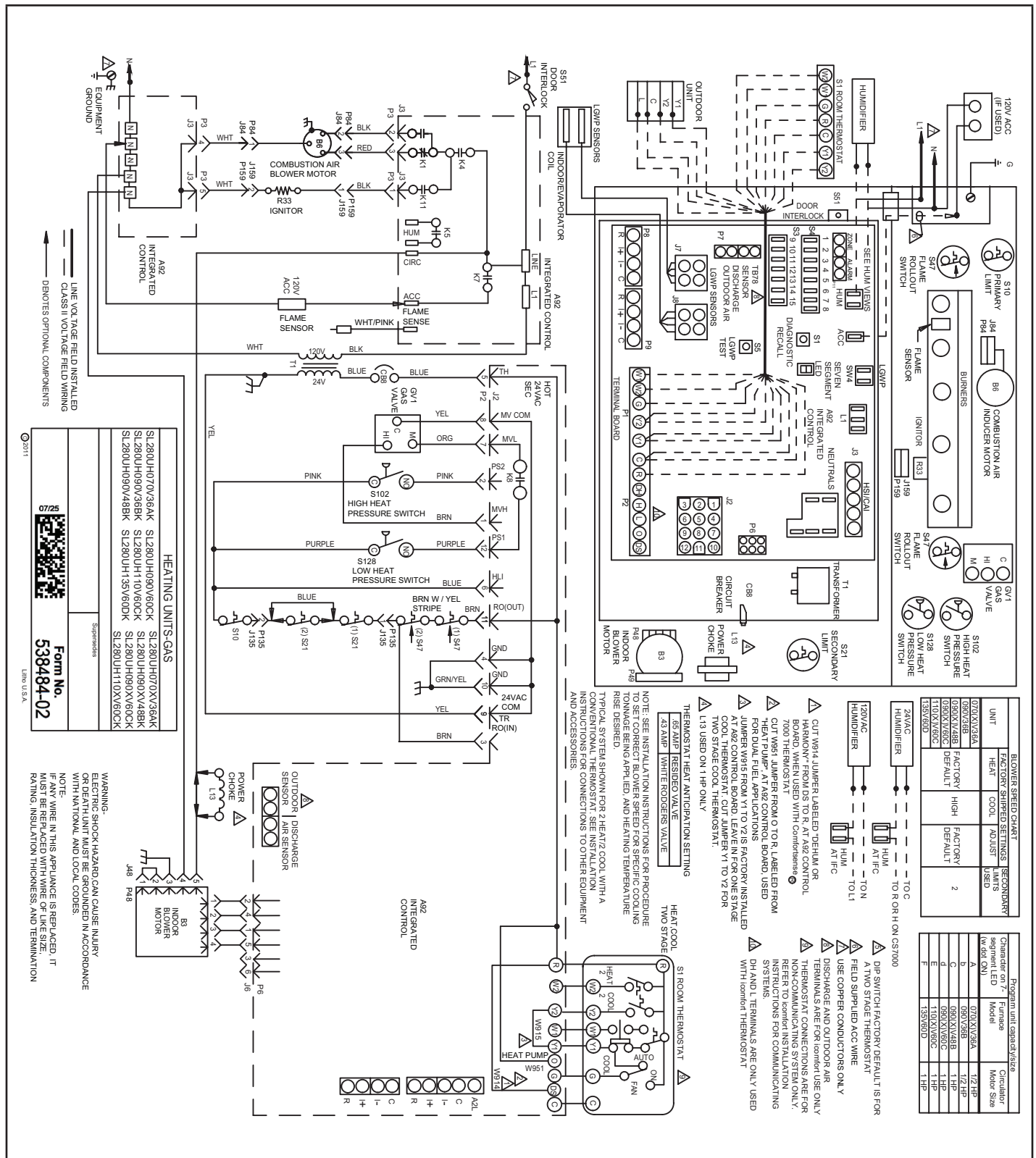
When there is a call for heat, the communicating enabled integrated control runs a self check. The control checks for S10 primary limit and the S47 thermal switch switch normally closed contacts. The control also checks for

S102 high heat and S128 low heat prove switch normally open contacts. Once self check is complete and all safety switches are operational, heat call can continue.

**NOTE** - The ignition control thermostat selection DIP switch is factory-set in the "TWO-STAGE" position.

## SL280UHVK UNITS WITH A BLOWER DRIVE





**A - Heating Sequence -- Integrated Control Thermostat Selection DIP Switch 1 OFF in "Two-Stage" Position (Factory Setting).**

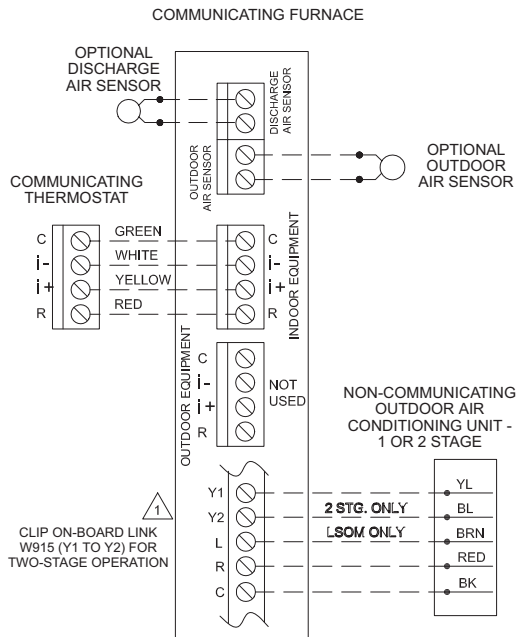
- 1 - On a call for heat, thermostat first-stage contacts close sending a signal to the integrated control. The integrated control runs a self-diagnostic program and checks high temperature limit switches for normally closed contacts and pressure switches for normally open contacts. The combustion air inducer is energized at low speed.
- 2 - Once the control receives a signal that the low pressure switch has closed, the combustion air inducer begins a 15-second pre-purge in low speed.  
**NOTE -** *If the low fire pressure switch does not close the combustion air inducer will switch to high fire. After a 15 second pre-purge the high fire pressure switch will close and the unit will begin operation on high fire. After 10 to 20 seconds of high fire operation the unit will switch to low fire.*
- 3 - After the pre-purge is complete, a 20-second initial ignitor warm-up period begins. The combustion air inducer continues to operate at low speed.
- 4 - After the 20-second warm-up period has ended, the gas valve is energized on low fire (first stage) and ignition occurs. At the same time, the control module sends a signal to begin an indoor blower 30-second ON-delay. When the delay ends, the indoor blower motor is energized on the low fire heating speed, the HUM contacts close energizing the humidifier and 120V ACC terminal is energized. The furnace will continue this operation as long as the thermostat has a first-stage heating demand.
- 5 - If second-stage heat is required, the thermostat second-stage heat contacts close and send a signal to the integrated control. The integrated control initiates a 30-second second-stage recognition delay.
- 6 - At the end of the recognition delay, the integrated control energizes the combustion air inducer at high speed. The control also checks the high fire (second stage) pressure switch to make sure it is closed. The high fire (second stage) gas valve is energized and the indoor blower motor is energized for operation at the high fire heating speed.
- 7 - When the demand for high fire (second stage) heat is satisfied, the combustion air inducer is switched to the low-fire heating speed and the high-fire (second stage) gas valve is de-energized. The low-fire (first stage) gas valve continues operation. The indoor blower motor is switched to the low-fire heating speed.
- 8 - When the thermostat demand for low-fire (first stage) heat is satisfied, the gas valve is de-energized and the field-selected indoor blower off delay begins. The combustion air inducer begins a 5-second post-purge period.

- 9 - When the combustion air post-purge period is complete, the inducer, the HUM contacts as well as the 120V ACC terminals are de-energized. The indoor blower is de-energized at the end of the off delay.
- B - Heating Sequence -- Control Thermostat Selection DIP Switch 1 ON in "Single-Stage" Position**

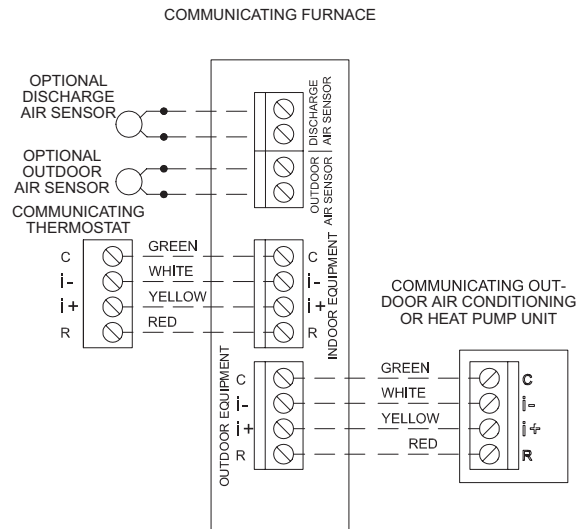
**NOTE -** *In these applications, two-stage heat will be initiated by the integrated control if heating demand has not been satisfied after the field adjustable period (7 or 12 minutes).*

- 1 - On a call for heat, thermostat first-stage contacts close sending a signal to the integrated control. The integrated control runs a self-diagnostic program and checks high temperature limit switches for normally closed contacts and pressure switches for normally open contacts. The combustion air inducer is energized at low speed.
- 2 - Once the control receives a signal that the low pressure switch has closed, the combustion air inducer begins a 15-second pre-purge in low speed.  
**NOTE -** *If the low fire pressure switch does not close the combustion air inducer will switch to high fire. After a 15 second pre-purge the high fire pressure switch will close and the unit will begin operation on high fire. After 10 to 20 seconds of high fire operation the unit will switch to low fire.*
- 3 - After the pre-purge is complete, a 20-second initial ignitor warm-up period begins. The combustion air inducer continues to operate at low speed.
- 4 - After the 20-second warm-up period has ended, the gas valve is energized on low fire (first stage) and ignition occurs. At the same time, the control module sends a signal to begin an indoor blower 30-second ON-delay. When the delay ends, the indoor blower motor is energized on the low fire heating speed and the HUM contacts are energized. The integrated control also initiates a second-stage on delay (factory-set at 7 minutes; adjustable to 12 minutes).
- 5 - If the heating demand continues beyond the secondstage on delay, the integrated control energizes the combustion air inducer at high speed. The control also checks the high fire (second stage) pressure switch to make sure it is closed. The high fire (second stage) gas valve is energized and the indoor blower motor is energized for operation at the high fire heating speed.
- 6 - When the thermostat heating demand is satisfied, the combustion air inducer begins a 5-second low speed post-purge. The field-selected indoor blower off delay begins. The indoor blower operates at the low-fire heating speed.
- 7 - When the combustion air post-purge period is complete, the inducer, the HUM contacts as well as the 120V ACC terminals are de-energized. The indoor blower is de-energized at the end of the off delay.

## Communicating Enabled Furnace and Non-Communicating Outdoor Unit

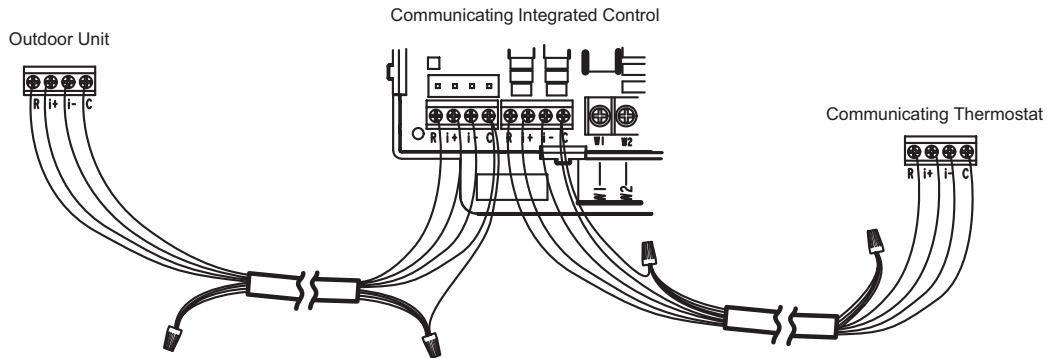


## Communicating Enabled Furnace and Communicating Enabled Outdoor Unit



Communicating systems four thermostat wires between the thermostat and the furnace/air handler control and four wires between the outdoor unit and the furnace/air handler control. When a thermostat cable with more than four wires is used, the extra wires must be properly connected to avoid electrical noise. The wires must not be left disconnected.

Use wire nuts to bundle the four unused wires at each end of the cable. A single wire should then be connected to the indoor unit end of the wire bundle and attached to the "C" terminals as shown below.

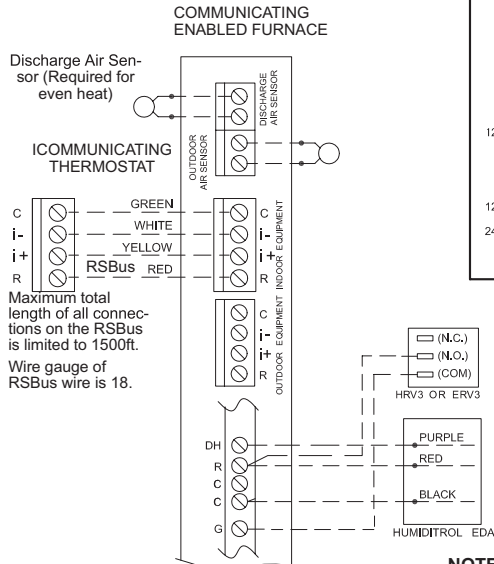




## Optional Accessories for use with any Communicating System

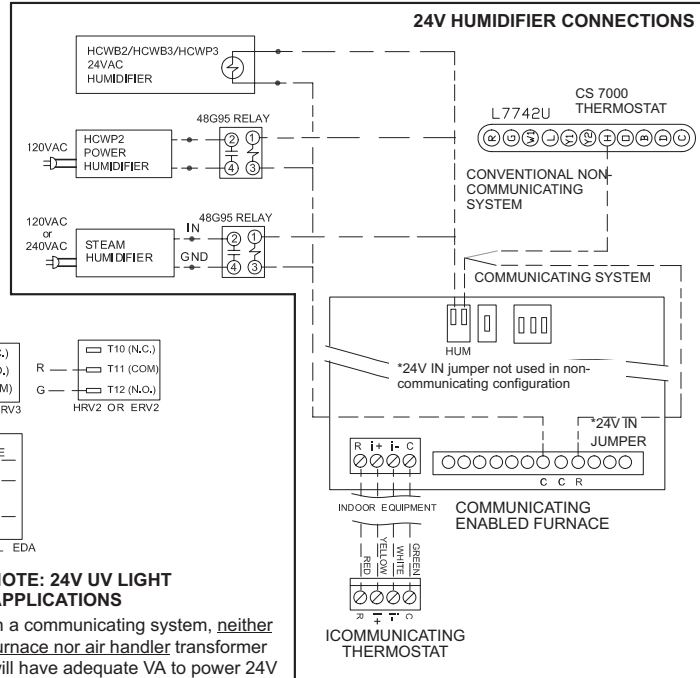
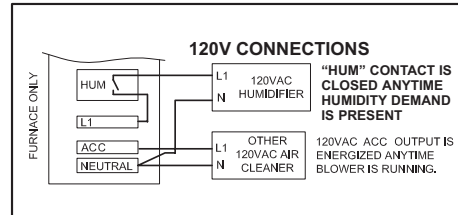
NOTE: ICOMMUNICATING THERMOSTAT SENSES HUMIDITY & CONTROLS HUM CONTACTS TO CYCLE HUMIDIFIER BASED ON DEMAND. NO OTHER CONTROL OR HUMIDISTAT REQUIRED.

OPTIONAL OUTDOOR AIR SENSOR FOR USE WITH HUMIDIFIER (IF NOT ALREADY IN THE SYSTEM FOR OTHER FUNCTIONS. BUILT INTO ALL COMMUNICATING ENABLED OUTDOOR UNITS).

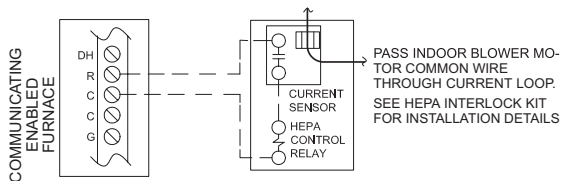


### NOTE: 24V UV LIGHT APPLICATIONS

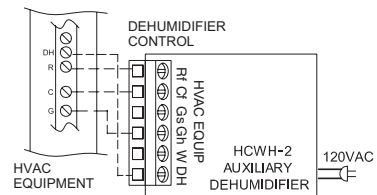
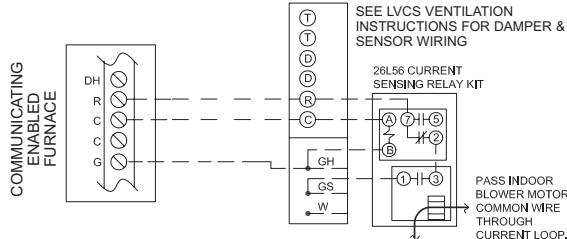
In a communicating system, neither furnace nor air handler transformer will have adequate VA to power 24V UV light applications. An additional transformer for UV light applications is required.



## HEPA BYPASS FILTER X2680 HEPA INTERLOCK KIT

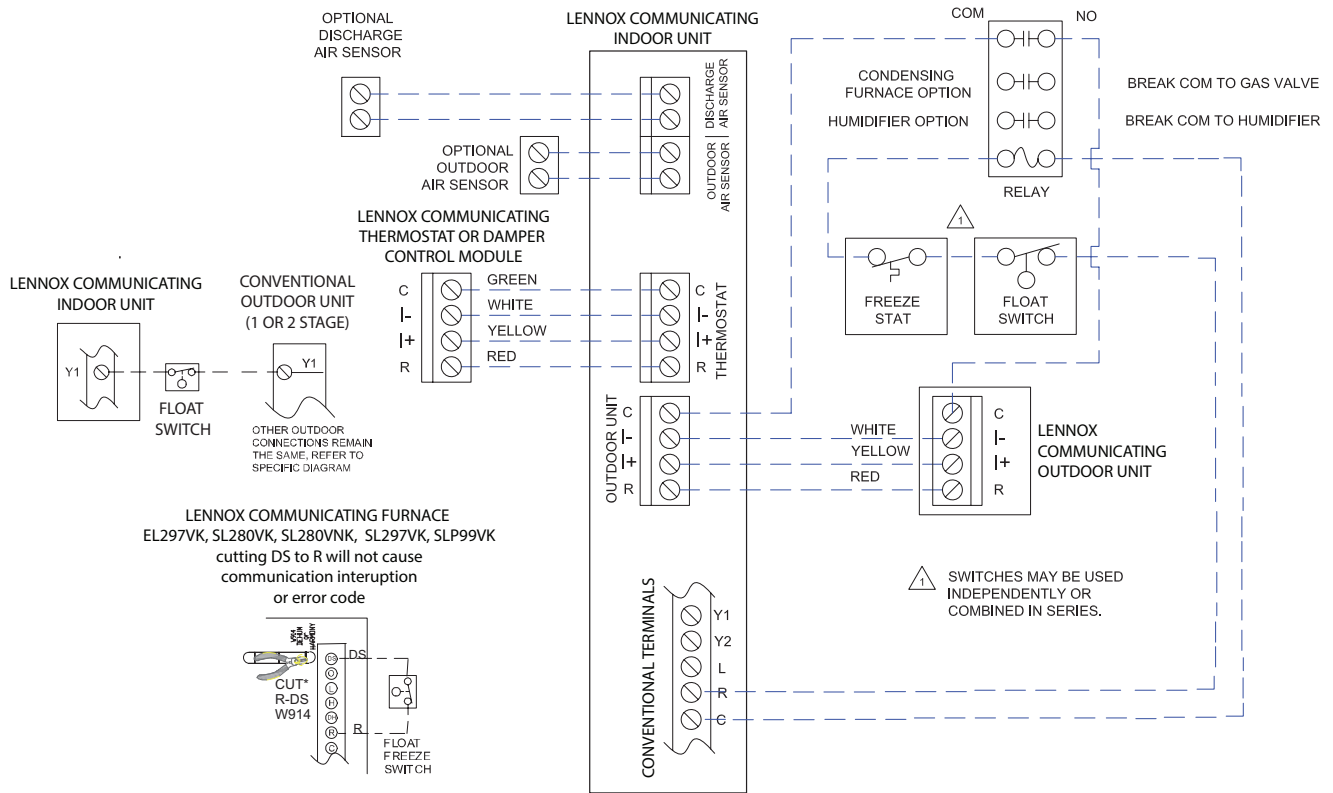


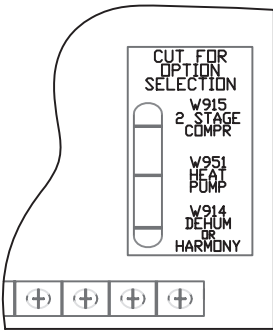
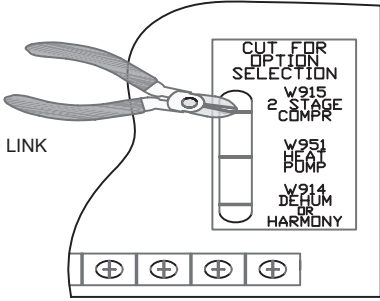
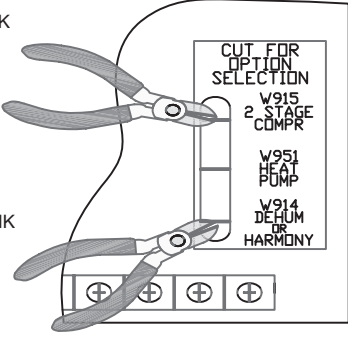
## LVCS VENTILATION CONTROL SYSTEM



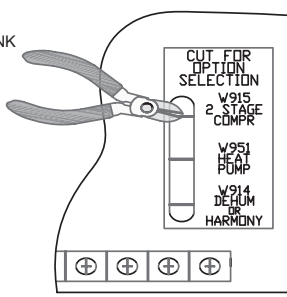
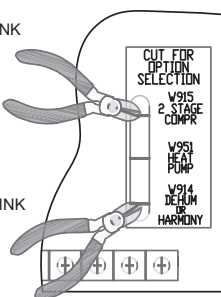
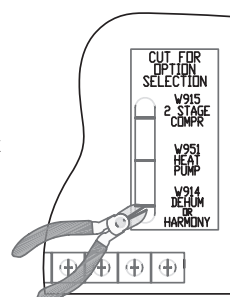
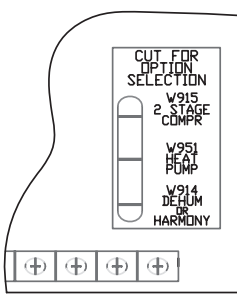


## Optional Accessories With Communicating System

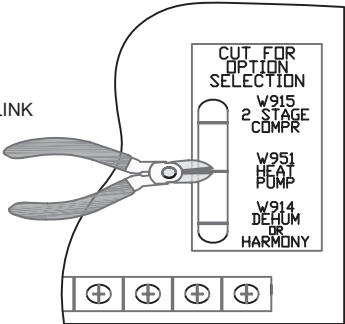
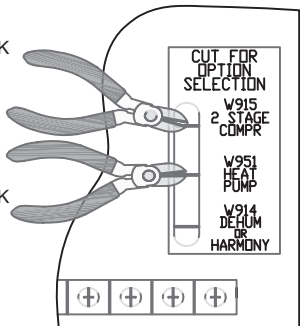


Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
1 Heat / 1 Cool <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (L40 T-stat)</i>	ON	DO NOT CUT ANY ON-BOARD LINKS 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> <div> DH/DS </div> <div> W2 </div> <div> W1 </div> <div> R </div> <div> G </div> <div> C </div> <div> Y </div> <div> W2 </div> <div> W1 </div> <div> R </div> <div> G </div> <div> C </div> <div> Y1 </div> <div> O </div> <div> * </div> <div> R </div> <div> C </div> <div> Y </div>
1 Heat / 2 Cool <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (M30 T-stat)</i>	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> <div> DH/DS </div> <div> W2 </div> <div> W1 </div> <div> R </div> <div> G </div> <div> C </div> <div> Y2 </div> <div> Y1 </div> <div> O </div> <div> * </div> <div> R </div> <div> C </div> <div> Y2 </div> <div> Y1 </div>
1 Heat / 2 Cool with t'stat with humidity control <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (M30 T-stat)</i>	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR CUT ON-BOARD LINK W914 DEHUM OR HARMONY 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> <div> DH/DS </div> <div> W2 </div> <div> W1 </div> <div> R </div> <div> G </div> <div> C </div> <div> Y2 </div> <div> Y1 </div> <div> O </div> <div> * </div> <div> R </div> <div> C </div> <div> Y2 </div> <div> Y1 </div>

\* Not required on all units.

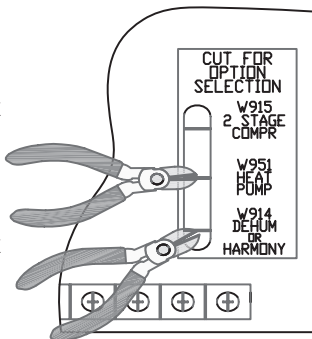
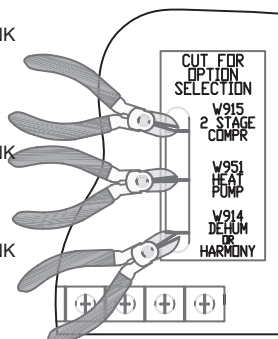
Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections																														
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options																															
2 Heat / 2 Cool (M30 T-stat)	OFF	<div>CUT ON-BOARD LINK W915 2 STAGE COMPR</div> <div></div>	<table><thead><tr><th>S1 T'STAT</th><th>FURNACE TERM. STRIP</th><th>OUTDOOR UNIT</th></tr></thead><tbody><tr><td></td><td>DH/DS</td><td></td></tr><tr><td>W2</td><td>W2</td><td></td></tr><tr><td>W1</td><td>W1</td><td></td></tr><tr><td>R</td><td>R</td><td>* R</td></tr><tr><td>G</td><td>G</td><td></td></tr><tr><td>C</td><td>C</td><td>C</td></tr><tr><td>Y2</td><td>Y2</td><td>Y2</td></tr><tr><td>Y1</td><td>Y1</td><td>Y1</td></tr><tr><td></td><td>O</td><td></td></tr></tbody></table>	S1 T'STAT	FURNACE TERM. STRIP	OUTDOOR UNIT		DH/DS		W2	W2		W1	W1		R	R	* R	G	G		C	C	C	Y2	Y2	Y2	Y1	Y1	Y1		O	
S1 T'STAT	FURNACE TERM. STRIP	OUTDOOR UNIT																															
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2 Heat / 2 Cool with t'stat with humidity control (M30 T-stat)	OFF	<div>CUT ON-BOARD LINK W915 2 STAGE COMPR</div> <div></div> <div>CUT ON-BOARD LINK W914 DEHUM OR HARMONY</div>	<table><thead><tr><th>S1 T'STAT</th><th>FURNACE TERM. STRIP</th><th>OUTDOOR UNIT</th></tr></thead><tbody><tr><td>DS</td><td>DH/DS</td><td></td></tr><tr><td>W2</td><td>W2</td><td></td></tr><tr><td>W1</td><td>W1</td><td></td></tr><tr><td>R</td><td>R</td><td>* R</td></tr><tr><td>G</td><td>G</td><td></td></tr><tr><td>C</td><td>C</td><td>C</td></tr><tr><td>Y2</td><td>Y2</td><td>Y2</td></tr><tr><td>Y1</td><td>Y1</td><td>Y1</td></tr><tr><td></td><td>O</td><td></td></tr></tbody></table>	S1 T'STAT	FURNACE TERM. STRIP	OUTDOOR UNIT	DS	DH/DS		W2	W2		W1	W1		R	R	* R	G	G		C	C	C	Y2	Y2	Y2	Y1	Y1	Y1		O	
S1 T'STAT	FURNACE TERM. STRIP	OUTDOOR UNIT																															
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C	C	C																															
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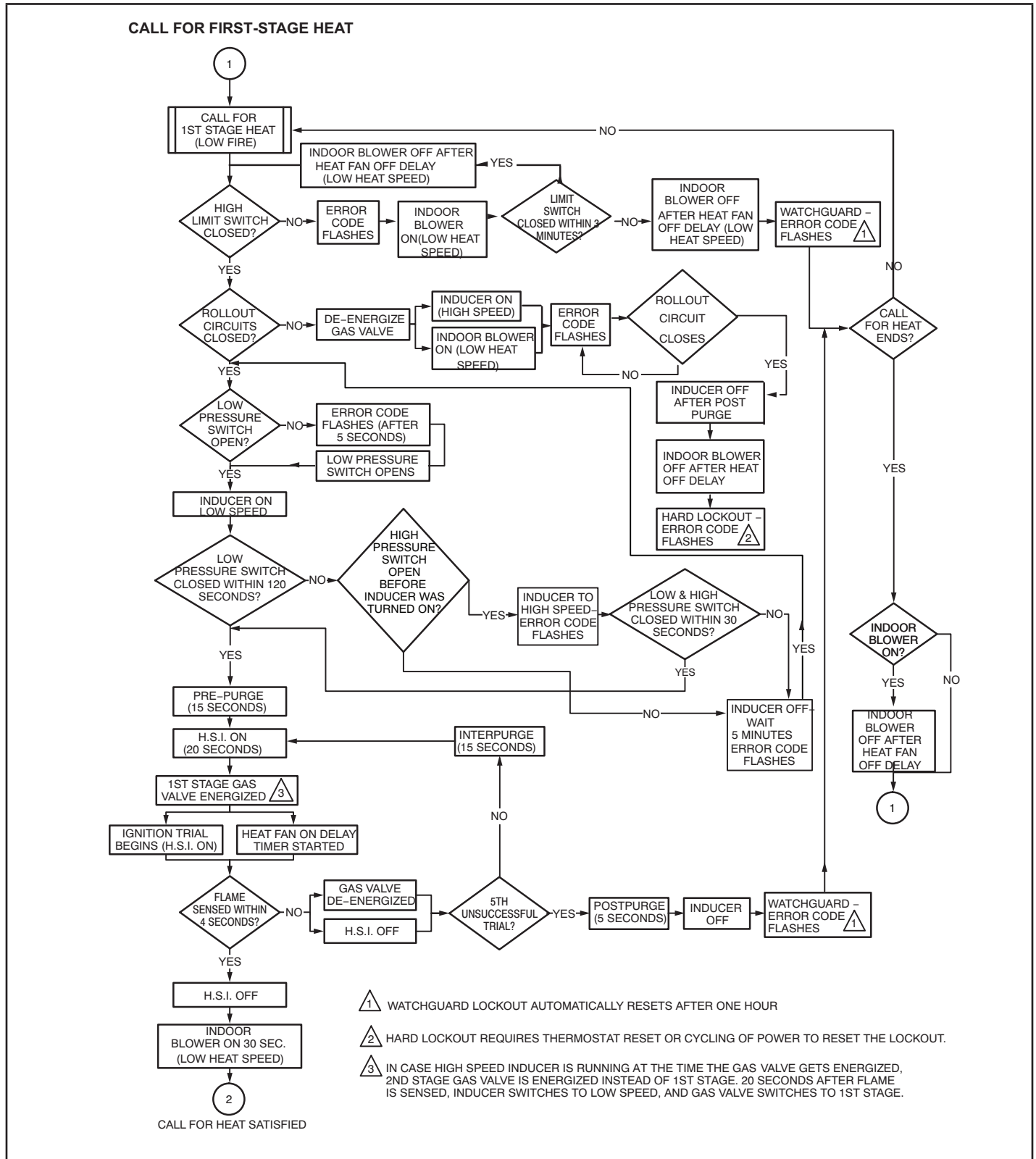
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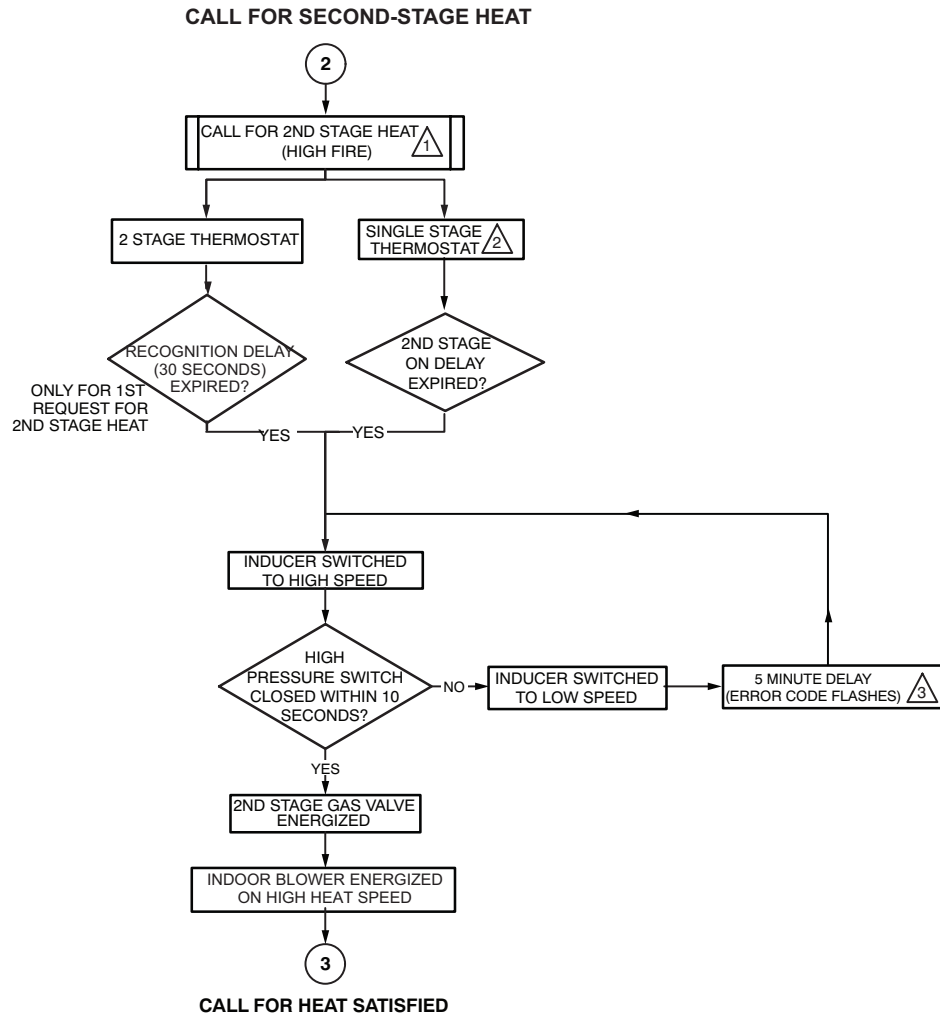
## IX- TROUBLESHOOTING

### Heating Sequence of Operation



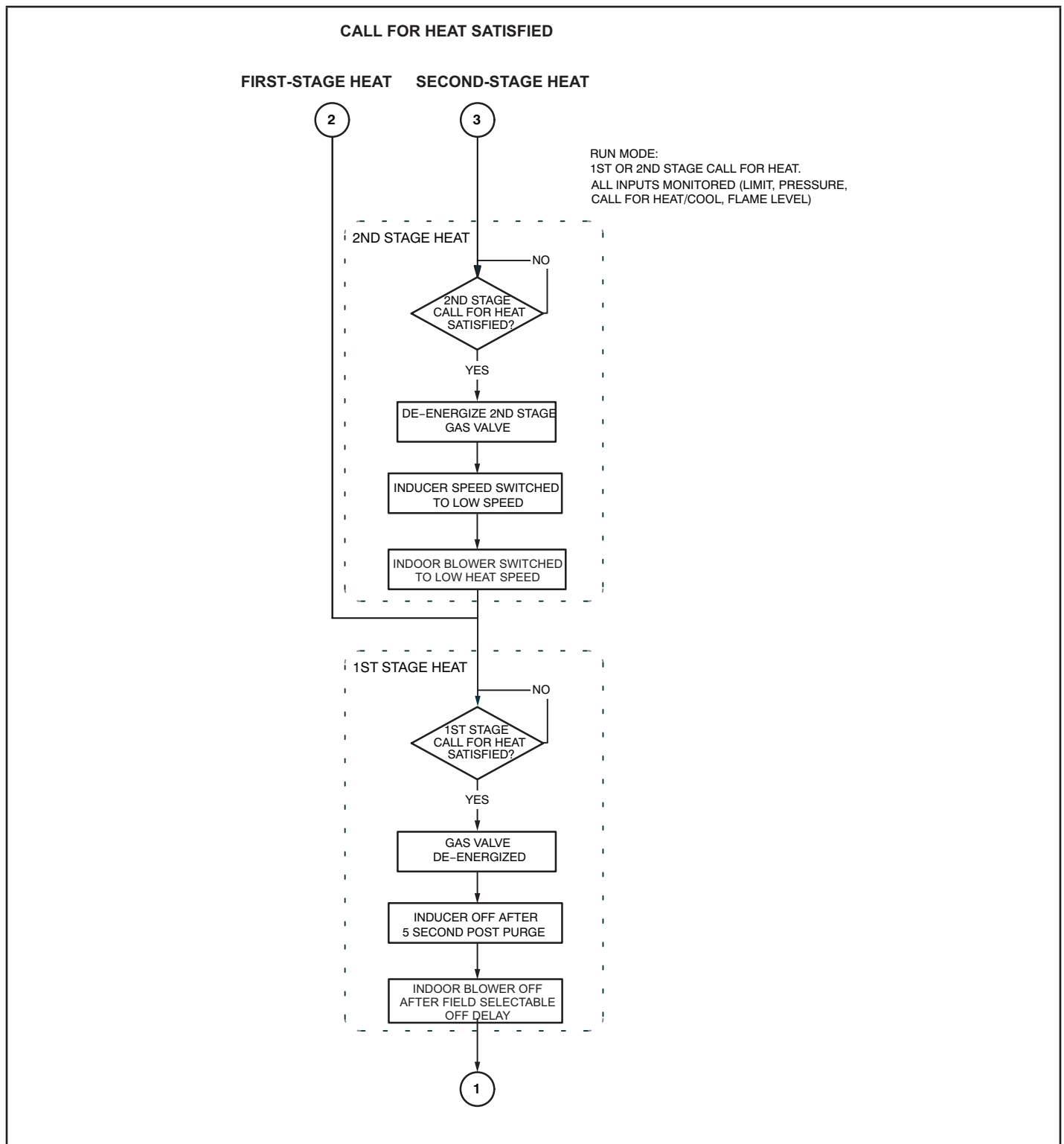


## Heating Sequence of Operation (Continued)

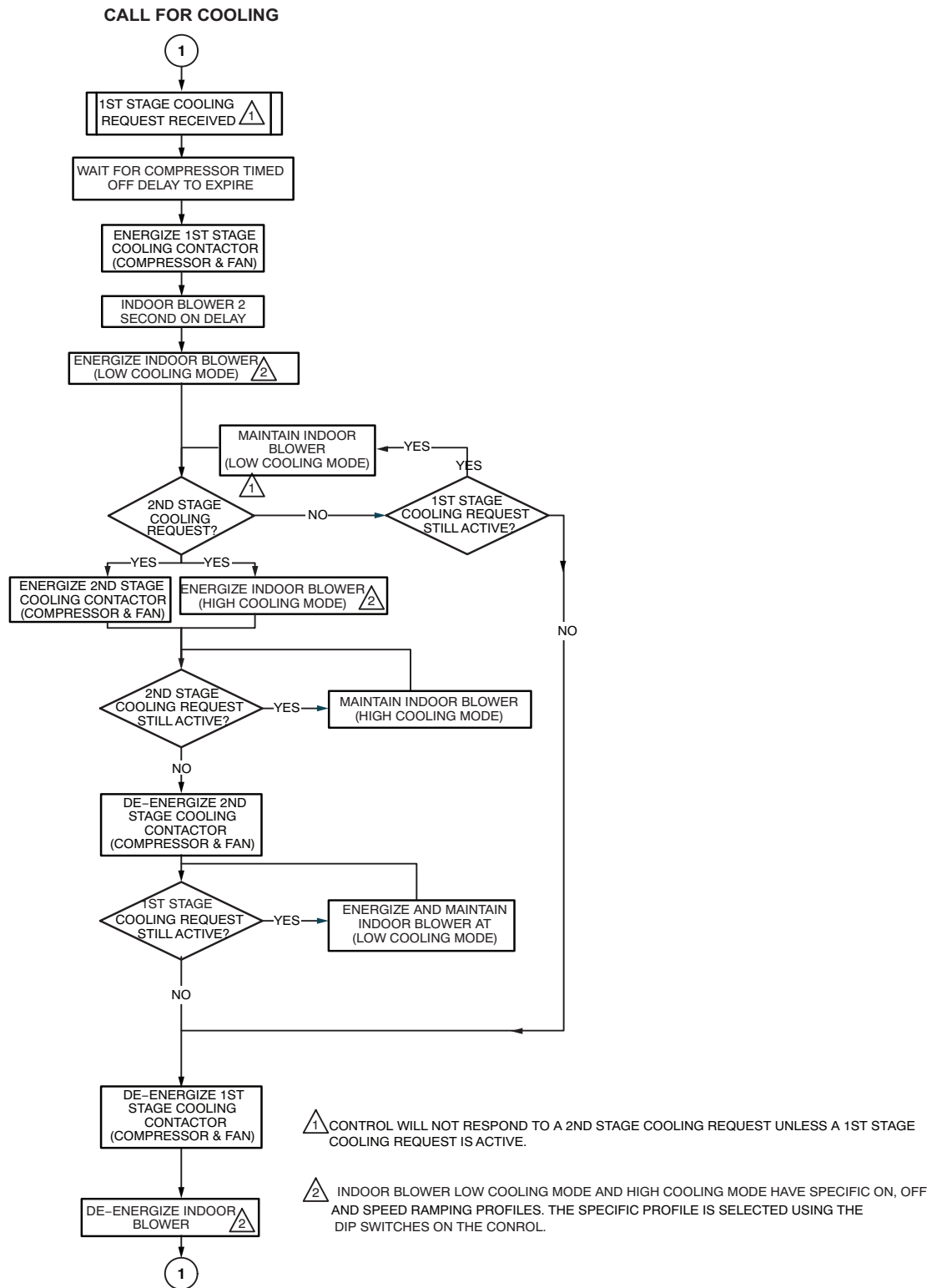


- 1 SYSTEM WILL ALWAYS LIGHT ON LOW FIRE, EVEN IF 2ND STAGE HEAT IS IN PLACE.
- 2 WHEN USED WITH A SINGLE STAGE THERMOSTAT, SET SW1 TO THE ON POSITION IN DIP SWITCH S4.
- 3 IF THE HIGH FIRE PRESSURE SWITCH DOES NOT CLOSE WITHIN 5 ATTEMPTS, THE SYSTEM WILL OPERATE AT LOW FIRE FOR THE REMAINDER OF THE CALL FOR HEAT REQUEST.

## Heating Sequence of Operation (Continued)

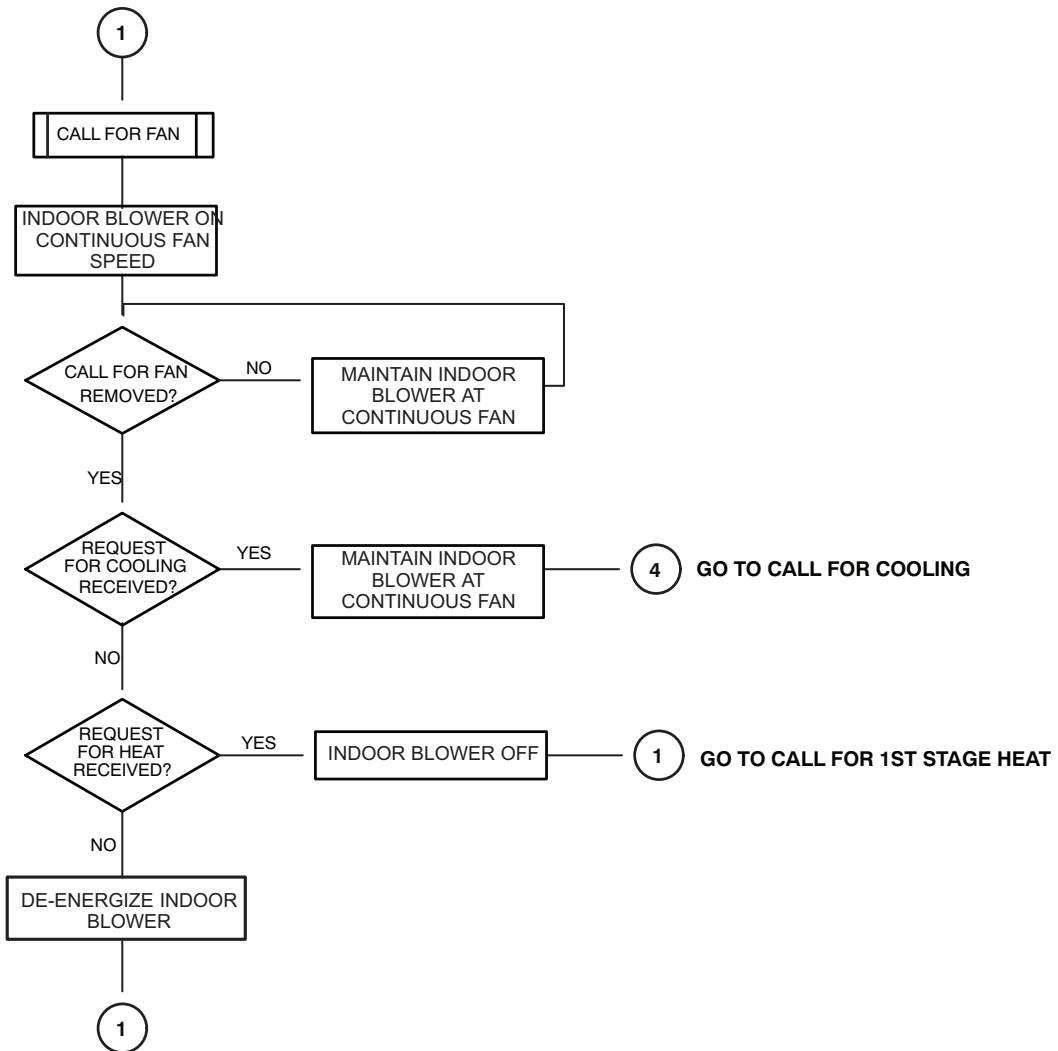


## Cooling Sequence of Operation



## Continuous Fan Sequence of Operation

### CALL FOR FAN



## X-PROGRAM UNIT CAPACITY MODE

