UNIT INFORMATION

LGT SERIES 13 to 25 ton

13 to 25 ton 45.7 to 88 kW

Service Literature

100135 05/2025

LGT156 through 300 with R454B

The LGT156, 180, 210, 240 and 300 units are configure to order units (CTO) with a wide selection of factory installed options.

The LGT156 \ 300 is available in 169,000 to 480.000 Btuh. See SPECIFICATIONS-GAS HEAT for more detail per model.

Gas heat sections are designed with aluminized steel tube heat exchangers with stainless steel as an option.

Cooling capacities range from 13 to 25 tons. LGT 156 utilize two compressors and three condenser fans. LGT 180 utilize three compressors and four condenser fans. LGT 210 utilize four compressors and four condenser fans. LGT 240 & 300 utilize four compressors and six condenser fans.

Multi-Stage Air Volume MSAV® blower option is available. The VFD-driven blower will operate at lower speeds when demand is low and increase to higher speeds when demand is high.

Variable speed VAV system is available as an option which enables supply duct static measurement to control blower CFM and discharge air temperature to control cooling stages.

All LGT units are designed to accept any of several different energy management thermostat control systems with minimum field wiring. Factory- or field-provided control options connect to the unit through Smartwire connectors. When "plugged in" the controls become an integral part of the unit wiring.

The CORE Control System is designed to accelerate equipment install and service. Standard with all Enlight rooftop units, control system integrates key technologies that lower installation costs, drive system efficiency, and protect your investments.

The CORE Unit Controller is a microprocessor-based controller that provides flexible control of all unit functions. Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.



False ceilings or drop ceiling may be used as a return air plenum only if the unit being installed has a Refrigerant Detection System

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out with work in confined spaces being avoided.

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

Table of Contents

Options / Accessories
Specifications
Gas Heat Specifications / High Altitude Page 13
Blower Data
Electrical Data
Unit Parts Arrangement
I-Unit Components
II-Placement and Installation Page 51
III-Charging
IV Start Up - Operation
V-System Service Checks
VI-Maintenance
VII-Accessories
VIII-Hot Gas Re-Heat
IX-Staged Blower
X-VAV System
XI-Decommissioning
XII-Wiring and Operation Sequence Page 100

▲ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier

A WARNING

To prevent serious injury or death:

- 1- Lock-out/tag-out before performing maintenance.
- 2- If system power is required (e.g., smoke detector maintenance), disable power to blower, remove fan belt where applicable, and ensure all controllers and thermostats are set to the "OFF" position before performing maintenance.
- 3- Always keep hands, hair, clothing, jewelry, tools, etc., away from moving parts.

WARNING

Only Manufacturer approved auxiliary devices are permitted to be installed in this unit.

A CAUTION

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants.

WARNING



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

A CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

▲ WARNING

- This appliance must be installed in accordance with local and national wiring regulations.
- If the appliance is not fitted with an option for full disconnection from power, a means of disconnection must be incorporated in the fixed wiring in accordance with national and local wiring regulations.

A CAUTION

The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction

A CAUTION

Children should be supervised not to play with the appliance.

▲ CAUTION

Servicing shall be performed only as recommended by the manufacturer.

CAUTION

Leak Detection System installed. Unit must be powered except for service.

WARNING

Ducts connected to an appliance shall not contain a potential ignition source.

▲ IMPORTANT

Pipe work, including piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and be in compliance with national and local codes and standards, such as ASHRAE 15, ASHRAE 15.2, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection prior to being covered or enclosed.

A IMPORTANT

Refrigerant sensors for refrigerant detection systems shall only be replaced with sensors specified by the appliance manufacture.

A CAUTION

This unit is equipped with electrically powered safety measures. To be effective, the unit must be electrically powered at all times after installation, other than when servicing.

A2L Refrigerant Considerations

Ensure that the work area is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects, taking into account the effects of aging or continual vibration from sources such as compressors or fans.

Under no circumstances shall potential sources of ignition be used when searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practices be followed since flammability is a consideration. The following procedure shall be adhered to:

- -Safely remove refrigerant following local and national regulations.
- -Evacuate the circuit.
- -Purge the circuit with inert gas.
- -Evacuate.
- -Purge the circuit with inert gas.
- -Open the circuit

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygenfree nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerants purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

Item Description		Order			Size		
item Description		Number	156	180	210	240	300
COOLING SYSTEM							
Condensate Drain Trap	PVC	22H54	X	Х	Х	Х	Х
	Copper	76W27	X	Х	Х	Х	Х
Drain Pan Overflow Sw	itch	21Z07	OX	OX	OX	OX	0)
HEATING SYSTEM							
Bottom Gas Piping Kit		85M31	X	Х	Х	Х	Х
Combustion Air Intake I	· · · · · · · · · · · · · · · · · · ·	89L97	X	Х	Х	Х	Х
Gas Heat Input	Low - 169,000 Btuh	Factory	0	0	0		
	Standard - 260,000 Btuh	Factory	0	0	0	0	С
	Medium - 360,000 Btuh	Factory	0	0	0	0	С
	High - 480,000 Btuh	Factory		0	0	0	0
Low Temperature Vestil		22H58	X	Х	Х	Х	X
	460V-3ph	22H59	X	Х	X	Х	Х
	575V-3ph	22V43	Х	Х	X	Х	X
LPG/Propane Conversi		14N28	X	Х	Х		
(Order 2 kits)	Standard Heat	14N28	X	Х	Х	Х	X
	Medium Heat	14N29	X	Х	Х	Х	Х
	High Heat	14N30		Х	Х	Х	X
Stainless Steel Heat Ex		Factory	0	0	0	0	С
Vertical Vent Extension	Kit (Order two kits)	42W16	X	Х	Х	Х	X
BLOWER - SUPPLY A							
Blower Option	VAV Variable Air Volume (Without VFD Bypass Control)	Factory	0	0	0	0	0
	MSAV® Multi-Stage Air Volume (With VFD Bypass Control)	Factory	0	0	0	0	С
	MSAV® Multi-Stage Air Volume (Without VFD Bypass Control)	Factory	0	0	0	0	С
Motors	Belt Drive - 3 HP	Factory	0	0	0		
	Belt Drive - 5 HP	Factory	0	0	0	0	С
	Belt Drive - 7.5 HP	Factory		0	0	0	С
	Belt Drive - 10 HP	Factory				0	С
Drive Kits	Kit #1 535-725 rpm	Factory	0	0	0		
See Blower Data Tables		Factory	0	0	0		
selection	Kit #3 685-856 rpm	Factory	0	0	0	0	С
	Kit #4 850-1045 rpm	Factory	0	0	0	0	С
	Kit #5 945-1185 rpm	Factory	0	0	0	0	С
	Kit #6 850-1045 rpm	Factory		0	0	0	С
	Kit #7 945-1185 rpm	Factory		0	0	0	С
	Kit #8 1045-1285 rpm	Factory		0	0	0	С
	Kit #10 1045-1285 rpm	Factory				0	С
	Kit #11 1135-1330 rpm	Factory				0	0
	Blower Belt Auto-Tensioner	24B80	X	Х	Х	Х	X
CABINET							
Combination Coil/Hail C	Guards	23U69	ОХ				
		23U71		ОХ	ОХ	ОХ	0)
Corrosion Protection	· · · · · · · · · · · · · · · · · · ·	Factory	0	0	0	0	0

 $\ensuremath{\mathsf{NOTE}}$ - Order Numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

OPTIONS / ACCE	ESSORIES						
Itam Description		Order			Size		
Item Description		Number	156	180	210	240	300
CONTROLS							
Commercial Controls	LonTalk® Module	54W27	ОХ	OX	OX	OX	OX
	Novar® LSE	Factory	0	0	0	0	0
Dirty Filter Switch		53W68	ОХ	ОХ	ОХ	OX	ОХ
Fresh Air Tempering		21Z08	ОХ	OX	OX	ОХ	ОХ
Smoke Detector - Suppl	y or Return (Power board and one sensor)	22H56	ОХ	OX	OX	ОХ	ОХ
	y and Return (Power board and two sensors)	22H57	ОХ	OX	OX	ОХ	ОХ
INDOOR AIR QUALITY	,						
Air Filters							
Healthy Climate® High E	Efficiency Air Filters MERV 8	54W67	ОХ	OX	OX	OX	ОХ
24 x 24 x 2 (Order 6 per		52W40	OX	OX	OX	OX	ОХ
, .	MERV 16	21U42	X	X	X	X	X
Replacement Media Filt	er With Metal Mesh Frame	44N61	X	X	X	X	X
(includes non-pleated fil							
Indoor Air Quality (CO	2) Sensors						
Sensor - Wall-mount, of	f-white plastic cover with LCD display	77N39	Х	Х	Χ	Χ	Х
Sensor - Wall-mount, of	f-white plastic cover, no display	23V86	Х	Χ	Χ	Х	Х
Sensor - Black plastic ca	ase, LCD display, rated for plenum mounting	87N52	Х	Χ	Χ	Х	Х
Sensor - Black plastic ca	ase, no display, rated for plenum mounting	23V87	Х	Х	Χ	Х	Х
CO ₂ Sensor Duct Mount	ting Kit - for downflow applications	23Y47	Х	Х	Х	Х	Х
Aspiration Box - for duct	mounting non-plenum rated CO₂ sensors (77N39)	90N43	Х	Х	Х	Х	Х
Needlepoint Bipolar lo	nization (NPBI)						
Needlepoint Bipolar Ioni	zation (NPBI) Kit	21U37	Х	Х	Х		
		21U38				Х	
		21U39					Х
UVC Germicidal Light	Kit						
¹ Healthy Climate® UVC	Light Kit (110/230V-1ph)	21A94	Х	Χ	Χ	Χ	Χ
Step-Down Transformer	s 460V primary, 230V secondary	10H20	X	Х	Χ	Х	Х
	575V primary, 230V secondary	10H21	X	Х	Χ	Χ	X
ELECTRICAL							
Voltage 60 Hz	208/230V - 3 phase	Factory	0	0	0	0	0
	460V - 3 phase	Factory	0	0	0	0	0
	575V - 3 phase	Factory	0	0	0	0	0
HACR Circuit Breakers	·	Factory	0	0	0	0	0
² Short-Circuit Current R	Rating (SCCR) of 100kA (includes Phase/Voltage Detection)	Factory	0	0	0	0	0
² Disconnect Switch	80 amp	54W88	ОХ	ОХ	ОХ	ОХ	ОХ
(see Disconnect Table		54W89	ОХ	ОХ	OX	OX	ОХ
	250 amp	90W82					ОХ
GFI Service	15 amp non-powered, field-wired (208/230V, 460V only)	74M70	ОХ	ОХ	ОХ	ОХ	ОХ
Outlets	³ 15 amp factory-wired and powered (208/230V, 460V only)	Factory	0	0	0	0	0
	⁴ 20 amp non-powered, field-wired (208/230V, 460V, 575V)	67E01	X	Х	X	Χ	X
	⁴ 20 amp non-powered, field-wired (575V)	Factory	0	0	0	0	0
Weatherproof Cover for		10C89	X	X	X	Х	Χ

¹ Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

² Disconnect Switch is furnished and factory installed with SCCR option.

³ Unit powered GFI Service Outlets are not available with SCCR option.
Disconnect Switch or Circuit Breaker is required with unit powered GFI Service Outlets.

⁴ Canada requires a minimum 20 amp circuit. Select 20 amp, non-powered, field wired GFI.

NOTE - Order Numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

Item Description		Order			Size		
		Number	156	180	210	240	300
ECONOMIZER							
High Performance Economizer (Approved for California Title 24 Buil	ding Standards A	MCA Class	1A C	ertifie	d)		
High Performance Economizer (Downflow or Horizontal)		22J18	ОХ	ОХ	ОХ	ОХ	0>
Includes Economizer Dampers with Outdoor Air Hood							
Downflow Applications - Use furnished Outdoor Air Hood - Order Downflor Relief Dampers with Exhaust Hood separately	w Barometric						
Horizontal Applications - Use furnished Outdoor Air Hood - Order Horizon Relief Dampers with Exhaust Hood separately	tal Barometric						
Economizer Controls							
Differential Enthalpy (Not for Title 24)	Order 2	21Z09	ОХ	ОХ	ОХ	ОХ	OX
Sensible Control	nsor is Furnished	Factory	0	0	0	0	0
Single Enthalpy (Not for Title 24)		21Z09	ОХ	ОХ	ОХ	ОХ	0>
Global Control Sens	or Field Provided	Factory	0	0	0	0	0
Building Pressure Control		13J77	Х	Х	Х	Χ	X
Outdoor Air CFM Control		13J76	Х	Х	Х	Χ	X
Barometric Relief Dampers With Exhaust Hood							
Downflow Barometric Relief Dampers		54W78	ОХ	ОХ	ОХ	ОХ	OX
Horizontal Barometric Relief Dampers		16K99	Х	Х	Х	Χ	X
OUTDOOR AIR							
Outdoor Air Dampers With Outdoor Air Hood							
Motorized		22J27	ОХ	ОХ	ОХ	ОХ	0>
Manual		13U05	Х	Χ	Х	Χ	X
POWER EXHAUST (DOWNFLOW APPLICATIONS ONLY)							
Standard Static, SCCR Rated	208/230V	22H90	ОХ	ОХ	ОХ	ОХ	0)
	460V	22H91	ОХ	ОХ	ОХ	ОХ	0)
	575V	22V34	ОХ	ОХ	ОХ	ОХ	0>
HUMIDITROL® CONDENSER REHEAT OPTION (MSAV®) MODELS (NLY						
Humiditrol Dehumidification Option		Factory	0	0	0	0	0
-1		,					

¹ Field installed Power Exhaust requires Economizer with Outdoor Air Hood and Downflow Barometric Relief Dampers with Exhaust Hood. Must be ordered separately.

NOTE - Order Numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

ROOF CURBS Hybrid Roof Curbs, Downflow 8 in. height 14 in. height	Order Number	156	180	Size 210	240	
Hybrid Roof Curbs, Downflow 8 in. height	Number	156	180	210	7////	
Hybrid Roof Curbs, Downflow 8 in. height					240	300
8 in. height						
•	11F58				V	
14 in. neight		X	X	X	X	X
40: 1:11	11F59	X	X	X	X	X
18 in. height	11F60	X	X	X	X	X
24 in. height	11F61	X	Х	X	X	X
Adjustable Pitch Curb						
14 in. height	43W26	Х	Х	Х	Х	X
Standard Roof Curbs, Horizontal - Requires Horizontal Return Air Panel Kit						
26 in. height - slab applications	11T89	Х	Х	Х	Χ	
30 in. height - slab applications	11T90					Х
37 in. height - rooftop applications	11T96	Х	Х	Х	Х	
41 in. height - rooftop applications	11T97					Χ
Insulation Kit For Standard Horizontal Roof Curbs						
For 26 in. Curb	73K32	Х	Х	Х	Х	
For 30 in. Curb	73K33					Х
For 37 in. Curb	73K34	Х	Х	Х	Х	
For 41 in. Curb	73K35					Х
Horizontal Return Air Panel Kit						
Required for Horizontal Applications with Roof Curb	87M00	Х	Х	Х	Χ	Х
CEILING DIFFUSERS						
Step-Down - Order one RTD11-185S	13K63	Х	Χ			
RTD11-275S	13K64			Χ	Χ	Х
Flush - Order one FD11-185S	13K58	Х	Χ			
FD11-275S	13K59			Х	Χ	Х
Transitions (Supply and Return) - Order one C1DIFF33C-1	12X68	Х	Χ			
C1DIFF34C-1	12X70			Х	Χ	Х

NOTE - Order Numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed

O = Configure To Order (Factory Installed)

X = Field Installed

SPECIFICA	TIONS		13 TO	
Model		LGT156H5M	LGT156H5V	
Nominal Tonna	ge	13 Ton	13 Ton	
Efficiency Type	,	High	High	
Blower Type		MSAV®	VAV	
		Multi-Stage Air Volume	Variable Air Volume	
Cooling	Gross Cooling Capacity (Btuh	152,000	152,000	
Performance	¹ Net Cooling Capacity (Btuh	148,000	148,000	
	¹ AHRI Rated Air Flow (cfm	5800	5800	
	¹ IEER (Btuh/Wat	15.4	15	
	¹ EER (Btuh/Wat	12	12	
	Total Unit Power (kW	12.3	12.3	
ound Rating N	Number dB.	88	86	
Refrigerant	Refrigerant Typ	R-454B	R-454B	
harge	Without Reheat Option Circuit	9 lbs. 0 oz.	9 lbs. 0 oz.	
	Circuit	7 lbs. 10 oz.	7 lbs. 10 oz.	
-	With Reheat Option Circuit	1 9 lbs. 0 oz.		
	Circuit	2 7 lbs. 15 oz.		
as Heat Availa	ble	See	page 13	
ompressor Ty	pe (number)	Two-Stage Scroll (1), Single-Stage Scroll (1)		
utdoor Coils	Net face area - ft.² (tota) 41.4	41.4	
	Row	1	1	
	Fins - ir	. 23	23	
utdoor Coil	Motor HP (number and type) 1/3 (1 ECM) (2 PSC)	1/3 (1 ECM) (2 PSC)	
Fans	Rpr	1075	1075	
	Watts (tota	1100	1100	
	Diameter (Number) - ir	3 (24)	3 (24)	
	Blade	3	3	
	Total Air volume - cfr	12,000	12,000	
ndoor	Net face area - ft.² (tota) 21.4	21.4	
oils	Tube diameter - ir	3/8	3/8	
	Row	3	3	
	Fins - ir	. 14	14	
	Condensate drain size (NPT) - ir	. (1) 1	(1) 1	
	Expansion device typ	Balanced Port Thermostatic Exp	ansion Valve, removable power head	
Indoor	Nominal motor H		3, 5	
Blower	Maximum usable motor HP (US		5, 5.75	
and	Drive kit numbe		3 HP	
Drive			35-725 rpm	
Selection		Kit 2 7	10-965 rpm	
		5 HP		
			85-856 rpm	
			0-1045 rpm	
14.0	and (Number) discrete and its		5-1185 rpm (2) 45 v 45 in	
	heel (Number) diameter x width - ir	` ′	(2) 15 x 15 in.	
ilters	Type of filte		, Disposable	
	Number and size - ir	` ′	4 x 24 x 2	
₋ıne voltage da	ıta (Volts-Phase-Hz)	208/230-3-60, 460-3-60, 575-3-60		

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

NOTE – All units are limited to a motor service factor of 1.0.

AHRI Certified to AHRI Standard 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

SPECIFICA	ATIONS		15 TOP
Model		LGT180H5M	LGT180H5V
Nominal Tonna	age	15 Ton	15 Ton
Efficiency Type	е	High	High
Blower Type		MSAV®	VAV
		Multi-Stage Air Volume	Variable Air Volume
Cooling	Gross Cooling Capacity (Btuh)	176,000	176,000
Performance	¹ Net Cooling Capacity (Btuh)	172,000	172,000
	¹ AHRI Rated Air Flow (cfm)	5000	5000
	¹ IEER (Btuh/Watt)	15.4	15
	¹ EER (Btuh/Watt)	12	12
	Total Unit Power (kW)	14.3	14.3
Sound Rating		93	93
Refrigerant	Refrigerant Type	R-454B	R-454B
Charge	Without Reheat Option Circuit 1	5 lbs.14 oz.	5 lbs.14 oz.
	Circuit 2	5 lbs. 8 oz.	5 lbs. 8 oz.
	Circuit 3	5 lbs. 0 oz.	5 lbs. 0 oz.
	With Reheat Option Circuit 1	6 lbs. 7 oz.	
	Circuit 2	6 lbs. 1 oz.	
	Circuit 3	6 lbs. 0 oz.	
Gas Heat Availa		<u>.</u>	age 13
Compressor T		Scroll (3)	Scroll (3)
Outdoor Coils	Net face area - ft.² (total)	55.2	55.2
	Rows	1	1
	Fins - in.	23	23
Outdoor Coil	Motor HP (number and type)	1/3 (2 ECM) (2 PSC)	1/3 (2 ECM) (2 PSC)
Fans	Rpm	1075	1075
	Watts (total)	1500	1500
	Diameter (Number) - in.	(4) 24	(4) 24
	Blades	3	3
	Total Air volume - cfm	16,000	16,000
Indoor	Net face area - ft.² (total)	21.4	21.4
Coils	Tube diameter - in.	3/8	3/8
	Rows	3	3
	Fins - in.	14	14
	Condensate drain size (NPT) - in.	(1) 1	(1) 1
	Expansion device type	Balanced Port Thermostatic Expar	nsion Valve, removable power head
³ Indoor	Nominal motor HP	3, 5	, 7.5
Blower	Maximum usable motor HP (US)	3.45	, 5.75
and	Drive kit number		HP
Drive Selection			5-725 rpm
Selection)-965 rpm
			HP
			5-856 rpm
			-1045 rpm -1185 rpm
			•
			HP -1045 rpm
			-1043 fpm -1185 rpm
			5-1285 rpm
W	/heel (Number) diameter x width - in.	(2) 15 x 15 in.	(2) 15 x 15 in.
Filters	Type of filter	3.7	Disposable
	Number and size - in.		x 24 x 2
Line voltage da	ata (Volts-Phase-Hz)		60-3-60, 575-3-60
	, · · · · · - · - · - /	=======================================	.,

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

¹ AHRI Certified to AHRI Standard 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

SPECIFIC	CATIONS		17.5 TON
Model		LGT210H5M	LGT210H5V
Nominal Ton	ınage	17.5 Ton	17.5 Ton
Efficiency Ty	/pe	High	High
Blower Type		MSAV®	VAV
		Multi-Stage Air Volume	Variable Air Volume
Cooling	Gross Cooling Capacity (Btuh)	206,000	206,000
Performance	¹ Net Cooling Capacity (Btuh)	200,000	200,000
	¹ AHRI Rated Air Flow (cfm)	6125	6125
	¹ IEER (Btuh/Watt)	16.0	15.5
	¹ EER (Btuh/Watt)	12	12
	Total Unit Power (kW)	16.7	16.7
Sound Ratin	g Number dBA	94	94
Refrigerant	Refrigerant Type	R-454B	R-454B
Charge	Without Reheat Option Circuit 1	5 lbs. 11 oz.	5 lbs. 11 oz.
	Circuit 2	5 lbs. 14 oz.	5 lbs. 14 oz.
	Circuit 3	5 lbs. 3 oz.	5 lbs. 3 oz.
	Circuit 4	5 lbs. 5 oz.	5 lbs. 5 oz.
	With Reheat Option Circuit 1	6 lbs. 0 oz.	
	Circuit 2	6 lbs. 11 oz.	
	Circuit 3	5 lbs. 4 oz.	
	Circuit 4	5 lbs. 8 oz.	
Gas Heat Ava	ailable	See p	age 13
Compressor	Type (number)	Scroll (4)	Scroll (4)
Outdoor Coil	Is Net face area - ft.2 (total)	55.2	55.2
	Rows	1	1
	Fins - in.	23	23
Outdoor Coi	Motor HP (number and type)	1/3 (2 ECM) (2 PSC)	1/3 (2 ECM) (2 PSC)
Fans	Rpm	1075	1075
	Watts (total)	1500	1500
	Diameter (Number) - in.	(4) 24	(4) 24
	Blades	3	3
	Total Air volume - cfm	16,000	16,000
Indoor	Net face area - ft.2 (total)	21.4	21.4
Coils	Tube diameter - in.	3/8	3/8
	Rows	4	3
	Fins - in.	14	14
	Condensate drain size (NPT) - in.	(1) 1	(1) 1
	Expansion device type	·	nsion Valve, removable power head
³ Indoor	Nominal motor HP		5, 7.5
Blower	Maximum usable motor HP (US)		, 5.75
and	Drive kit number		HP
Drive Soloetion			5-725 rpm
Selection)-965 rpm
			HP
			5-856 rpm
			-1045 rpm
			-1185 rpm
			5 HP
			-1045 rpm
	Kit 7 945-1185 rpm		
	Miles at (Niumaham) diamatan manada		5-1285 rpm
	Wheel (Number) diameter x width - in.	(2) 15 x 15 in.	(2) 15 x 15 in.
Filters	Type of filter		Disposable
Line velter:	Number and size - in.		x 24 x 2
	data (Volts-Phase-Hz)	tion. Grees canacity does not include evaporator ble	60-3-60, 575-3-60

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

¹ AHRI Certified to AHRI Standard 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

NOTE – All units are limited to a motor service factor of 1.0.

SPECIFIC	ATIONS		20 TON
Model		LGT240H5M	LGT240H5V
Nominal Tonr	nage	20 Ton	20 Ton
Efficiency Typ	pe	High	High
Blower Type		MSAV®	VAV
		Multi-Stage Air Volume	Variable Air Volume
Cooling	Gross Cooling Capacity (Btuh)	236,000	236,000
Performance	¹ Net Cooling Capacity (Btuh)	228,000	228,000
	¹ AHRI Rated Air Flow (cfm)	6250	6250
	¹ IEER (Btuh/Watt)	15.4	15.2
	¹ EER (Btuh/Watt)	12	12
	Total Unit Power (kW)	19	19
Sound Rating		94	94
Refrigerant	Refrigerant Type	R-454B	R-454B
Charge	Without Reheat Option Circuit 1	6 lbs. 0 oz.	6 lbs. 0 oz.
g -	Circuit 2	6 lbs. 12 oz.	6 lbs. 12 oz.
	Circuit 3	5 lbs. 0 oz.	5 lbs. 0 oz.
	Circuit 4	5 lbs. 5 oz.	5 lbs. 5 oz.
	With Reheat Option Circuit 1	6 lbs. 8 oz.	3 lb3. 3 02.
	Circuit 2		
	Circuit 2 Circuit 3	6 lbs. 8 oz.	
		5 lbs. 4 oz.	
0 11 14	Circuit 4	5 lbs. 12 oz.	
Gas Heat Avai		See pa	<u> </u>
	Type (number)	Scroll (4)	Scroll (4)
Outdoor Coils	` / ⊨	55.2	55.2
	Rows	1	1
	Fins - in.	23	23
Outdoor Coil	`	1/3 (2 ECM) (4 PSC)	1/3 (2 ECM) (4 PSC)
Fans	Rpm _	1075	1075
	Watts (total) _	1075 - 1950	1075 - 1950
	Diameter (Number) - in.	(6) 24	(6) 24
	Blades	3	3
	Total Air volume - cfm	20,000	20,000
Indoor	Net face area - ft.² (total)	21.4	21.4
Coils	Tube diameter - in.	3/8	3/8
	Rows	4	4
	Fins - in.	14	14
	Condensate drain size (NPT) - in.	(1) 1	(1) 1
	Expansion device type	Balanced Port Thermostatic Expar	
³ Indoor	Nominal motor HP	5, 7.	
Blower	Maximum usable motor HP (US)	5.75, 8.	
and	Drive kit number	51	
Drive	Divo ilitiramosi	Kit 3 685	
Selection			1045 rpm
		Kit 5 945-	·
		7.5	•
			пР 1045 rpm
		Kit 6 650- Kit 7 945-	
		Kit 7 945- Kit 8 1045	•
		10	
			.1185 rpm
		Kit 10 1045	
-	A/I 1/N	Kit 11 1135	
	Wheel (Number) diameter x width - in.	(2) 15 x 15 in.	(2) 15 x 15 in.
Filters	Type of filter	MERV 4, [•
	Number and size - in.	. ,	(24 x 2
	data (Volts-Phase-Hz)	208/230-3-60, 46	·
NOTE - Net canad	city includes evaporator blower motor heat deduction	on Gross capacity does not include avaparator blo	war mater heat deduction

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

AHRI Certified to AHRI Standard 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

SPECIFIC	ATIONS		25 TON			
Model		LGT300H5M	LGT300H5V			
Nominal Tonr	nage	25 Ton	25 Ton			
Efficiency Type	pe	High	High			
Blower Type		MSAV®	VAV			
		Multi-Stage Air Volume	Variable Air Volume			
Cooling	Gross Cooling Capacity (Btuh)	281,000	281,000			
Performance		270,000	270,000			
	¹ AHRI Rated Air Flow (cfm)	7500	7500			
	¹ IEER (Btuh/Watt)	14.3	14			
	¹ EER (Btuh/Watt)	10.6	10.6			
	Total Unit Power (kW)	25.5	25.5			
Sound Rating		94	94			
Refrigerant	Refrigerant Type	R-454B	R-454B			
Charge	Without Reheat Option Circuit 1	5 lbs. 15 oz.	5 lbs. 15 oz.			
	Circuit 2	5 lbs. 7 oz.	5 lbs. 7 oz.			
	Circuit 3	5 lbs. 5 oz.	5 lbs. 5 oz.			
	Circuit 4	5 lbs. 6 oz.	5 lbs. 6 oz.			
	With Reheat Option Circuit 1	6 lbs. 6 oz.				
	Circuit 2	6 lbs. 2 oz.				
	Circuit 3	5 lbs. 2 oz.				
	Circuit 4	5 lbs. 12 oz.				
Gas Heat Avai			age 13			
	Type (number)	Scroll (4)	Scroll (4)			
Outdoor Coils	` ' '	55.2	55.2			
	Rows	1	1			
Outdoor Coil	Fins - in.	23	23			
Fans	` ',	1/3 (2 ECM) (4 PSC)	1/3 (2 ECM) (4 PSC)			
rans	Rpm Watts (total)	1075 1075 - 1950	1075 1075 - 1950			
	י vvatts (נסנמו) Diameter (Number) - in	(6) 24	(6) 24			
	Blades	3	3			
	Total Air volume - cfm	20,000	20,000			
Indoor	Net face area - ft.² (total)	21.4	21.4			
Coils	Tube diameter - in.	3/8	3/8			
00113	Rows	4	4			
	Fins - in.	 14	14			
	Condensate drain size (NPT) - in.	(1) 1	(1) 1			
	Expansion device type	Balanced Port Thermostatic Expar				
³ Indoor	Nominal motor HP		5, 10			
Blower	Maximum usable motor HP (US)	5.75, 8.				
and	Drive kit number		HP			
Drive			-856 rpm			
Selection			1045 rpm			
		Kit 5 945-	1185 rpm			
		7.5	HP			
		7.5 HP Kit 6 850-1045 rpm				
		Kit 7 945-1185 rpm				
			-1285 rpm			
		10				
			 1185 rpm			
		Kit 10 104	·			
			5-1330 rpm			
\	Wheel (Number) diameter x width - in.	(2) 15 x 15 in.	(2) 15 x 15 in.			
Filters	Type of filter	MERV 4, [` ,			
	Number and size - in.	(6) 24 3	(24 x 2			
Line voltage	data (Volts-Phase-Hz)	208/230-3-60, 46	0-3-60, 575-3-60			
JOTE NA	city includes avancrator blower motor heat deduct					

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

AHRI Certified to AHRI Standard 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

SPECIFICA	TIONS					GAS HEAT
Model			LGT156 LGT180 LGT210	LGT156 LGT180 LGT210 LGT240 LGT300		LGT180 LGT210 LGT240 LGT300
Heat Input Type			Low (L)	Standard (S)	Medium (M)	High (H)
Number of Gas	Heat Stages		One	¹ Two	¹ Two	¹ Two
¹ Gas Heating	Input - Btuh	First Stage	169,000	85,000	117,000	156,000
Performance		Second Stage		169,000	234,000	312,000
		Third Stage		214,000	297,000	396,000
		Fourth Stage		260,000	360,000	480,000
	Output - Btuh	First Stage	135,000			
		Second Stage				
		Third Stage				
		Fourth Stage		211,000	292,000	389,000
Temperature Ri	se Range - °F	First Stage	15-45	15-45	30-60	40-70
		Second Stage				
Minimum Air Vo	lume - cfm		3000	4500	4500	5125
Thermal Efficier	ncy		80%	81%	81%	81%
Gas Supply Cor	nnections		1 in. NPT	1 in. NPT	1 in. NPT	1 in. NPT
Recommended	Gas Supply	Natural	7	7	7	7
Pressure - in. w	.g.	LPG/Propane	11	11	11	11
Gas Supply		ı./Max. (Natural)		4.7 - 10.	5 in. w.g.	
Pressure Range	- №	Min./Max. (LPG)		10.8 - 13	3.5 in.w.g.	-

¹ Two-stage heat models can be operated with four stages of gas heating when controlled in either zone sensor, Discharge Air Control, or fresh air tempering mode on the Lennox® CORE unit controller.

HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 feet above sea level without any modification. At altitudes above 2000 feet, units must be derated to match gas manifold pressures shown in table below.

At altitudes above 4500 feet units must be derated 4% for each 1000 feet above sea level.

NOTE – This is the only permissible derate for these units.

Refer to the Installation Instructions for more detailed information.

ONE STAGE HEAT

No Adjustment Required

TWO STAGE HEAT

Heat Innut Tune	Altituda Faat	Gas Manifold Pressure - in. w.g.		Input Ra	te (Btuh)
Heat Input Type	Altitude Feet	Natural Gas	LPG/Propane Gas	First Stage	Second Stage
Standard (2 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	169,000	239,000
Medium (2 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	234,000	331,000
High (2 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	312,000	442,000

FOUR STAGE HEAT

4		Gas Manifold	Pressure - in. w.g.		Input Rate (Btuh)						
¹ Heat Input Type	Altitude Feet	Natural Gas	LPG/Propane Gas	First Stage	Second Stage	Third Stage	Fourth Stage				
Standard (4 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	85,000	169,000	204,000	239,000				
Medium (4 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	117,000	234,000	283,000	331,000				
High (4 stage)	2001 - 4500	1.6 / 3.1	4.4 / 8.9	156,000	312,000	377,000	442,000				

¹ Four-Stage Gas Heating is field configured.

BLOWER DATA

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL & AIR FILTERS IN PLACE FOR ALL UNITS ADD:

- 1 Wet indoor coil air resistance of selected unit.
- 2 Any factory installed options air resistance (heat section, economizer, etc.)3 Any field installed accessories air resistance (heat section, duct resistance, diffuser, etc.)

Then determine from blower table blower motor output and drive required.

See page 15 for wet coil, option/accessory air resistance data, and factory installed drive kit specifications.

Minimum Air Volume Required For Different Gas Heat Sizes:

Low Heat - 3000 cfm | Standard and Medium Heat - 4500 cfm | High Heat - 5125 cfm

	2.60	M BHP	:	:	-			5 4.15	0 4.45	5 4.70	5 5.00	0 5.30	_	0 2.90	0 6.25	5 6.55	_	0 7.25	_	8.00	0 8.35	0 8.75	5 9.15	9.60	5 10.05	0 10.45	:								
		RPM	:	:	-	:	:	1205	-	_	1225	1230	1235	1240	1250	1255	1265	1270	1275	1285	1290	1300	1305	_	_	1330	:	:	:	:	:	:	:	:	
	2.40	BHP		:	!	:	!	3.85	4.10	4.35	4.65	4.90	5.20	5.50	5.80	6.10	6.45	6.75	7.10	7.45	7.85	8.25	8.60	9.00	9.40	9.85	10.30	-	-	-	-		-	-	
	7	RPM		:	!	:	!	1160	1165	1175	1180	1185	1195	1200	1205	1215	1220	1225	1235	1240	1250	1260	1265	1275	1280	1290	1300	-	-	-	-		-		
	2.20	BHP		1	!	:	3.30	3.55	3.75	4.05	4.25	4.50	4.80	5.10	5.32	5.65	5.95	6.30	09.9	6.95	7.30	7.65	8.05	8.40	8.85	9.25	9.65	10.10	10.55	-	-		-	:	
	2	RPM	-	:	:	:	1110	1115	1120	1130	1135	1140	1150	1155	1160	1170	1175	1185	1190	1200	1205	1215	1225	1230	1240	1250	1255	1265	1275	:	1	:	1	-	
	2.00	ВНР		;	:	:	3.00	3.25	3.45	3.65	3.90	4.15	4.40	4.70	4.95	5.20	5.50	5.85	6.10	6.45	6.75	7.15	7.50	7.85	8.25	8.65	9.05	9.40	9.85	10.30	1		1	:	
		RPM		:	:	:	1060	1070	1075	1080	1085	1095	1100	1110	1115	1120	1130	1140	1145	1155	1160	1170	1180	1185	1195	1205	1215	1220	1230	1240	1		1		
	00	BHP		:	:	2.55	2.70	2.90	3.10	3.30	3.55	3.80	4.00	4.25	4.50	4.80	5.05	5.35	2.60	5.95	6.25	09.9	06.9	7.25	7.65	8.05	8.35	8.75	9.20	9.60	10.05	10.50	1		
e (Pa)	1.80	RPM		:	:	1005	1010	1020	1025	1030	1040	1045	1050	1060	1065	1075	1080	1090	1095	1105	1115	1125	1130	1140	1150	1160	1165	1175	1185	1195	1205	1215	1	:	
TOTAL STATIC PRESSURE - Inches Water Gauge (Pa)	0	ВНР		:	2.10	2.25	2.45	2.60	2.80	3.00	3.20	3.40	3.65	3.85	4.10	4.35	4.60	4.85	5.10	5.40	5.75	6.05	6.35	6.70	7.05	7.40	7.75	8.15	8.55	8.95	9.40	9.80	10.25		_
s Wate	1.60	RPM		:	950	955	096	965	970	980	985	962	1000	1010	1015	1025	1030	1040	1045	1055	1065	1075	1080	1090	1100	1110	1120	1130	1140	1150	1160	1170	1180		_
- Inche	_	ВНР		1.70	1.85	2.00	2.15	2.30	2.45	2.65	2.85	3.05	3.25	3.45	3.65	3.90	4.15	4.40	4.65	4.95	5.25	2.50	2.80	01.9	6.45	08.9	7.15	7.50		8.25	8.65	9.05	9.55	00.01	
SSURE	1.40	RPM		885	068	_	902		915		930	_	945			026	975						1030					0801	_	100		1120	1135	1145 1	
C PRES		BHP	1.30	1.45	1.60	_	1.85	2.00	2.15			2.70	2.90	3.05	3.25	3.45	3.70	3.95	4.20	4.45	4.65	4.95	5.25	5.50 1	5.85	6.15 1	6.45	6.80	7.20	7.60	, 36.	3.35 1	3.75 1	9.20	-
STATI	1.20	RPM	820	825	830	840	845 '	850 2	855 2	865 2	870 2	880	890	895	902	910	920	930	940 4	950 4	955 4	965 7	975				1015 (1040 7	1050 7	1060 7	1070	1080	1095 9	
TOTAL		BHP R	0	1.20					1.85																	•	•	•	6.55 1				8.00		
	1.00	RPM	755 1	760		775 1		_	795 1	800	810 2	_	_	835 2	840 2	850	_	870	880	890	7 006	910 4	920 4	930 4				9/0/6		_	1005 7	_		_	
	_	BHP	06.0	1.00	1.10	1.20	1.30	1.40	1.55	1.65		1.95	_			_													5.85		_	_			100
	0.80	RPM	089	685	695	200	710	715	725	_	740		755				195				835	845	_		880	_			922			_		_	000,
	0	BHP	0.70	0.75	0.85	0.95	1.05	1.10	1.25	1.35	1.45	1.60	1.70	1.85	2.00				2.70										5.15			_	6.45	_	100
	0.60	RPM	009	610	615	620	630	635	645	655	099	029	089		200		_		_		_		_					820				006	910		0
	_	BHP	0.50	0.55	09.0	0.70	0.75	0.85	06.0	1.00	1.10	1.25	1.35	1.45	1.60	1.75	1.90	2.05	2.20	2.35	2.60	2.75	3.00	3.20	3.40	3.65	3.90	4.20	4.45	4.75	5.05	5.40	5.65	00.9	
	0.40	RPM	505	515	520	530		_	222		575		_				_				_		_				292	_	790			835	845		1
		BHP	0.30	0.35	0.40	0.45	05.0	3.55	09.0	02.0	0.75	3.85	3.95	1.05	1.15	1.30	1.40	1.55	1.70	1.85	5.00	2.20	2.40	2.55	2.80	3.00	3.25	3.50	3.75	4.00	4.30	4.60	4.90	5.20	1
	0.20	_	385 (395 (405 (_	425 (435 (445 (455 (470 (480 (_		520 ,		545 (220				_						715					_	
	Air volume		2750 3	3000	3250 4	3500 4	3750 4	4000	4250 4	4500 4	4750 4	5000	5250 4		5750 5	0009	6250 5	6500										0006	9250 7	9500					01/01/01

BLOWER DATA

FACTORY INSTALLED BELT DRIVE KIT SPECIFICATIONS

Nominal HP	Maximum HP	Drive Kit Number	RPM Range
3	3.45	1	535 - 725
3	3.45	2	710 - 965
5	5.75	3	685 - 856
5	5.75	4	850 - 1045
5	5.75	5	945 - 1185
7.5	8.63	6	850 - 1045
7.5	8.63	7	945 - 1185
7.5	8.63	8	1045 - 1285
10	11.50	7	945 - 1185
10	11.50	10	1045 - 1285
10	11.50	11	1135 - 1330

NOTE - Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE

A !		ndoor oil	Humiditrol®	Reheat Low/ Modium High Economizer Filters			ontal Curb					
Air Volume cfm	156, 180	210, 240, 300	Reheat Coil	Low/ Standard Heat	Medium Heat	High Heat	Economizer				156 thru 240	300
	in. w.g.	in. w.g.	in. w.g.	in. w.g.	in. w.g.	in. w.g.	in. w.g.	MERV 8	MERV 13	MERV 16	in. w.g.	in. w.g.
2750	.01	.02	.01	.02	.04	.05		.01	.03	.06	.03	-
3000	.01	.02	.01	.03	.04	.05		.01	.03	.06	.04	-
3250	.01	.03	.01	.03	.05	.06		.01	.04	.07	.04	.01
3500	.01	.03	.02	.03	.05	.06		.01	.04	.08	.05	.01
3750	.01	.03	.02	.04	.06	.07		.01	.04	.08	.05	.01
4000	.02	.04	.02	.04	.06	.07		.01	.04	.09	.06	.02
4250	.02	.04	.02	.04	.06	.08		.01	.05	.10	.07	.02
4500	.02	.05	.02	.05	.07	.09		.01	.05	.10	.07	.02
4750	.02	.05	.02	.05	.08	.10		.02	.05	.11	.08	.03
5000	.02	.05	.02	.05	.09	.11		.02	.06	.12	.08	.03
5250	.02	.06	.03	.06	.10	.12		.02	.06	.12	.09	.04
5500	.02	.07	.03	.06	.10	.13		.02	.06	.13	.10	.04
5750	.03	.07	.03	.06	.11	.14		.02	.07	.14	.11	.05
6000	.03	.08	.03	.07	.12	.15		.03	.07	.14	.11	.06
6250	.03	.08	.03	.07	.12	.16	.01	.03	.07	.15	.12	.07
6500	.03	.09	.04	.08	.13	.17	.02	.03	.08	.16	.13	.08
6750	.04	.10	.04	.08	.14	.18	.03	.03	.08	.17	.14	.08
7000	.04	.10	.04	.09	.15	.19	.04	.04	.08	.17	.15	.09
7250	.04	.11	.04	.09	.16	.20	.05	.04	.09	.18	.16	.10
7500	.05	.12	.05	.10	.17	.21	.06	.04	.09	.19	.17	.11
8000	.05	.13	.05	.11	.19	.24	.09	.05	.10	.21	.19	.13
8500	.06	.15	.05	.12	.20	.26	.11	.05	.10	.22	.21	.15
9000	.07	.16	.06	.13	.23	.29	.14	.06	.11	.24	.24	.17
9500	.08	.18	.07	.14	.25	.32	.16	.07	.12	.25	.26	.19
10,000	.08	.20	.07	.16	.27	.35	.19	.07	.12	.27	.29	.21
10,500	.09	.22	.08	.17	.30	.38	.22	.08	.13	.29	.31	.24
11,000	.11	.24	.08	.18	.31	.40	.25	.09	.14	.30	.34	.27

NOTE – All units are limited to a motor service factor of 1.0.

POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure	Air Volume Exhausted
in. w.g.	cfm
0.00	8630
0.05	8210
0.10	7725
0.15	7110
0.20	6470
0.25	5790
0.30	5060
0.35	4300
0.40	3510
0.45	2690
0.50	1840

CEILING DIFFUSER AIR RESISTANCE - in. w.g.

A !			Step-Dow	n Diffuser			Flush [Diffuser
		RTD11-185S			RTD11-275S			
	2 Ends Open	1 Side/2 Ends Open	All Ends & Sides Open	2 Ends Open	1 Side/2 Ends Open	All Ends & Sides Open	FD11-185S	FD11-275S
5000	.51	.44	.39				.27	
5200	.56	.48	.42				.30	
5400	.61	.52	.45				.33	
5600	.66	.56	.48				.36	
5800	.71	.59	.51				.39	
6000	.76	.63	.55	.36	.31	.27	.42	.29
6200	.80	.68	.59				.46	
6400	.86	.72	.63				.50	
6500				.42	.36	.31		.34
6600	.92	.77	.67				.54	
6800	.99	.83	.72				.58	
7000	1.03	.87	.76	.49	.41	.36	.62	.40
7200	1.09	.92	.80				.66	
7400	1.15	.97	.84				.70	
7500				.51	.46	.41		.45
7600	1.20	1.02	.88.				.74	
8000				.59	.49	.43		.50
8500				.69	.58	.50		.57
9000				.79	.67	.58		.66
9500				.89	.75	.65		.74
10,000				1.00	.84	.73		.81
10,500				1.10	.92	.80		.89
11,000				1.21	1.01	.88		.96

CEILING DIFFUSER AIR THROW DATA - ft.

Madal	A in Malaura	¹ Effective Thr	ow Range - ft.	Model	Ain Values s	¹ Effective Thr	ow Range - ft.
Model No.	Air Volume cfm	RTD11-185S Step-Down	FD11-185S Flush	Model No.	Air Volume cfm	RTD11-275S Step-Down	FD11-275S Flush
	5600	39 - 49	28 - 37		7200	33 - 38	26 - 35
	5800	42 - 51	29 - 38		7400	35 - 40	28 - 37
156	6000	44 - 54	40 - 50		7600	36 - 41	29 - 38
180	6200	45 - 55	42 - 51	210	7800	38 - 43	40 - 50
	6400	46 - 55	43 - 52	240	8000	39 - 44	42 - 51
	6600	47 - 56	45 - 56	300	8200	41 - 46	43 - 52
	contal or vertical distance				8400	43 - 49	44 - 54
ffuser before tl า.	ne maximum velocity is	reduced to 50 ft. per i	minute. Four sides		8600	44 - 50	46 - 57

47 - 55

48 - 59

8800

ELECTRICAL	DATA								13	3 TON
Model					L	.GT156H	5			
¹ Voltage - 60Hz		208	/230V - 3	Ph	4	60V - 3 P	h	5	75V - 3 P	h
Compressor 1	Rated Load Amps		19.2			9.1			6.2	
(Non-Inverter)	Locked Rotor Amps		162.3			70.8			58.2	
Compressor 2	Rated Load Amps		22.4			9.1			7.2	
(Non-Inverter)	Locked Rotor Amps		166.2			74.6			54	
Outdoor Fan	Full Load Amps (1 ECM)		2.8			1.4			1.1	
Motors (3)	Full Load Amps (2 Non-ECM)		2.4			1.3			1	
	Total		4.8			2.6			2	
Power Exhaust	Full Load Amps		2.4			1.3			1	
(2) 0.33 HP	Total		4.8			2.6			2	
Service Outlet 115V	GFI (amps)		15			15			20	
Indoor Blower	HP	3	3	5	:	3	5	;	3	5
Motor	Full Load Amps	10).6	16.7	4	.8	7.6	3	.9	6.1
² Maximum	Unit Only	8	0	90	3	5	40	2	5	30
Overcurrent Protection (MOCP)	With (2) 0.33 HP Power Exhaust	9	0	90	4	0	40	3	0	30
³ Minimum	Unit Only	6	6	72	3	0	33	2	3	25
Circuit Ampacity (MCA)	With (2) 0.33 HP Power Exhaust	7	1	77	3	2	35	2	5	27
ELECTRICAL	DATA							'	1	5 TON
Model					L	.GT180H	5			
¹ Voltage - 60Hz		208	/230V - 3	Ph	4	60V - 3 P	h	5	75V - 3 P	h
Compressor 1	Rated Load Amps		13.1			6.6			4.8	
(Non-Inverter)	Locked Rotor Amps		93			60			41	
Compressor 2	Rated Load Amps		13.1			6.6				
(Non-Inverter)	Locked Rotor Amps					0.0			4.8	
Compressor 3			93			60			41	
(Non-Inverter)	Rated Load Amps		13.1			60 6.6			41	
(Non-Inverter)	Locked Rotor Amps		13.1 93			60 6.6 60			41 4.8 41	
Outdoor Fan Motors (4)	Locked Rotor Amps Full Load Amps (2 ECM)		13.1 93 2.8			60 6.6 60 1.4			41 4.8 41 1.1	
Outdoor Fan	Locked Rotor Amps Full Load Amps (2 ECM) Total		13.1 93 2.8 5.6			60 6.6 60 1.4 2.8			41 4.8 41 1.1 2.2	
Outdoor Fan	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM)		13.1 93 2.8 5.6 2.4			60 6.6 60 1.4 2.8 1.3			41 4.8 41 1.1 2.2	
Outdoor Fan Motors (4)	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total		13.1 93 2.8 5.6 2.4 4.8			60 6.6 60 1.4 2.8 1.3 2.6			41 4.8 41 1.1 2.2 1 2	
Outdoor Fan	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps		13.1 93 2.8 5.6 2.4 4.8 2.4			60 6.6 60 1.4 2.8 1.3 2.6 1.3			41 4.8 41 1.1 2.2 1 2	
Outdoor Fan Motors (4) Power Exhaust (2) 0.33 HP	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total		13.1 93 2.8 5.6 2.4 4.8 2.4 4.8			60 6.6 60 1.4 2.8 1.3 2.6 1.3			41 4.8 41 1.1 2.2 1 2	
Outdoor Fan Motors (4)	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total	3	13.1 93 2.8 5.6 2.4 4.8 2.4	7.5	3	60 6.6 60 1.4 2.8 1.3 2.6 1.3	7.5	3	41 4.8 41 1.1 2.2 1 2	7.5
Outdoor Fan Motors (4) Power Exhaust (2) 0.33 HP Service Outlet 115V	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total GFI (amps)	3 10.6	13.1 93 2.8 5.6 2.4 4.8 2.4 4.8 15	7.5	3 4.8	60 6.6 60 1.4 2.8 1.3 2.6 1.3 2.6	7.5	3 3.9	41 4.8 41 1.1 2.2 1 2 1 2	7.5
Outdoor Fan Motors (4) Power Exhaust (2) 0.33 HP Service Outlet 115V Indoor Blower	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total GFI (amps) HP		13.1 93 2.8 5.6 2.4 4.8 2.4 4.8 15			60 6.6 60 1.4 2.8 1.3 2.6 1.3 2.6 15			41 4.8 41 1.1 2.2 1 2 1 2 20 5	
Outdoor Fan Motors (4) Power Exhaust (2) 0.33 HP Service Outlet 115V Indoor Blower Motor	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total GFI (amps) HP Full Load Amps Unit Only With (2) 0.33 HP	10.6	13.1 93 2.8 5.6 2.4 4.8 2.4 4.8 15 5 16.7	24.2	4.8	60 6.6 60 1.4 2.8 1.3 2.6 1.3 2.6 1.5 5	11	3.9	41 4.8 41 1.1 2.2 1 2 1 2 20 5 6.1	9
Outdoor Fan Motors (4) Power Exhaust (2) 0.33 HP Service Outlet 115V Indoor Blower Motor 2 Maximum Overcurrent	Locked Rotor Amps Full Load Amps (2 ECM) Total Full Load Amps (2 Non-ECM) Total Full Load Amps Total GFI (amps) HP Full Load Amps Unit Only With (2) 0.33 HP	10.6 70	13.1 93 2.8 5.6 2.4 4.8 2.4 4.8 15 5 16.7 80	24.2 100	4.8 35	60 6.6 60 1.4 2.8 1.3 2.6 1.3 2.6 15 5 7.6 40	11 25	3.9	41 4.8 41 1.1 2.2 1 2 1 2 20 5 6.1 30	9 35

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

Ampacity (MCA)

Power Exhaust

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

ELECTRICAL I	DATA								17.	5 TON
Model					L	.GT210H	5			
¹ Voltage - 60Hz		208	3/230V - 3	Ph	4	60V - 3 P	h	5	75V - 3 F	Ph
Compressor 1	Rated Load Amps		13.5			6.4			5.1	
(Non-Inverter)	Locked Rotor Amps		120.4			50			41	
Compressor 2	Rated Load Amps		13.5			6.4			5.1	
(Non-Inverter)	Locked Rotor Amps		120.4			50			41	
Compressor 3	Rated Load Amps		13.5			6.4			5.1	
(Non-Inverter)	Locked Rotor Amps		120.4			50			41	
Compressor 4	Rated Load Amps		13.5			6.4			5.1	
(Non-Inverter)	Locked Rotor Amps		120.4			50			41	
Outdoor Fan	Full Load Amps (2 ECM)		2.8			1.4			1.1	
Motors (4)	Total		5.6			2.8			2.2	
	Full Load Amps (2 Non-ECM)		2.4			1.3			1	
	Total		4.8			2.6			2	
Power Exhaust	Full Load Amps		2.4			1.3			1	
(2) 0.33 HP	Total		4.8			2.6			2	
Service Outlet 115V	GFI (amps)		15			15			20	
Indoor Blower	HP	3	5	7.5	3	5	7.5	3	5	7.5
Motor	Full Load Amps	10.6	16.7	24.2	4.8	7.6	11	3.9	6.1	9
² Maximum	Unit Only	90	100	110	40	45	50	30	35	40
Overcurrent	With (2) 0.33 HP	90	100	110	45	50	50	35	40	45
Protection (MOCP)	Power Exhaust									
³ Minimum	Unit Only	79	86	95	38	41	45	30	33	36
Circuit	With (2) 0.33 HP	84	91	100	40	44	48	32	35	38

ELECTRICAL D	ATA			20 TON
Model			LGT240H5	
¹ Voltage - 60Hz		208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor 1	Rated Load Amps	13.1	6.6	4.8
(Mon Invertor)			00	4.4

Compressor 1	Rated Load Amps		13.1			6.6			4.8	
(Non-Inverter)	Locked Rotor Amps		93			60			41	
Compressor 2	Rated Load Amps		13.1			6.6			4.8	
(Non-Inverter)	Locked Rotor Amps		93			60			41	
Compressor 3	Rated Load Amps		13.1			6.6			4.8	
(Non-Inverter)	Locked Rotor Amps		93			60			41	
Compressor 4	Rated Load Amps		13.1			6.6			4.8	
(Non-Inverter)	Locked Rotor Amps		93			60			41	
Outdoor Fan	Full Load Amps (2 ECM)		2.8			1.4			1.1	
Motors (6)	Total		5.6			2.8			2.2	
	Full Load Amps (4 Non-ECM)		2.4			1.3			1	
	Total		9.6			5.2			4	
Power Exhaust	Full Load Amps		2.4			1.3			1	
(2) 0.33 HP	Total		4.8			2.6			2	
Service Outlet 115V	GFI (amps)		15			15			20	
Indoor Blower	HP	5	7.5	10	5	7.5	10	5	7.5	10
Motor	Full Load Amps	10.6	16.7	24.2	4.8	7.6	11	3.9	6.1	9
² Maximum	Unit Only	90	100	110	45	50	50	35	35	45
Overcurrent Protection (MOCP)	With (2) 0.33 HP Power Exhaust	90	100	125	50	50	60	35	40	45
³ Minimum	Unit Only	82	89	98	41	44	49	31	34	37
Circuit Ampacity (MCA)	With (2) 0.33 HP Power Exhaust	87	94	103	44	47	51	33	36	39

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

Ampacity (MCA)

Power Exhaust

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

ELECTRICAL I	DATA								2	5 TON
Model					L	_GT300H	5			
¹ Voltage - 60Hz		208	3/230V - 3	B Ph	4	60V - 3 P	h	5	75V - 3 F	Ph
Compressor 1	Rated Load Amps		21.2			9.1			7.7	
(Non-Inverter)	Locked Rotor Amps		156.5			74.8			47.8	
Compressor 2	Rated Load Amps		21.2			9.1			7.7	
(Non-Inverter)	Locked Rotor Amps		156.5			74.8			47.8	
Compressor 3	Rated Load Amps		22.4			9.1			7.2	
(Non-Inverter)	Locked Rotor Amps		166.2			74.6			54	
Compressor 4	Rated Load Amps		22.4			9.1			7.2	
	Locked Rotor Amps		166.2			74.6			54	
Outdoor Fan	Full Load Amps (2 ECM)		2.8			1.4			1.1	
Motors (6)	Total		5.6			2.8			2.2	
	Full Load Amps (4 Non-ECM)		2.4			1.3			1	
	Total		9.6			5.2			4	
Power Exhaust	Full Load Amps		2.4			1.3			1	
(2) 0.33 HP	Total		4.8			2.6			2	
Service Outlet 115V	GFI (amps)		15			15			20	
Indoor Blower	HP	5	7.5	10	5	7.5	10	5	7.5	10
Motor	Full Load Amps	16.7	24.2	30.8	7.6	11	14	6.1	9	11
² Maximum	Unit Only	125	150	150	60	60	70	50	50	60
Overcurrent Protection (MOCP)	With (2) 0.33 HP Power Exhaust	150	150	175	60	70	70	50	50	60
³ Minimum	Unit Only	125	133	141	55	59	62	45	48	50
Circuit Ampacity (MCA)	With (2) 0.33 HP Power Exhaust	130	138	146	57	61	65	47	50	52

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage. ² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

ELECTRICAL ACCESSORIES

DISCONNECTS

Voltage	208V	240V	208V	240V	208V	240V		460V			575V	
Model No.						LGT1	56H5					
Blower Motor HP	(3	į	5			3	5		3	5	
Unit Only	54W88	54W88	54W88	54W88			54W88	54W88		54W88	54W88	
Unit w/ Power Exhaust	54W88	54W88	54W89	54W88			54W88	54W88		54W88	54W88	
Model No.						LGT1	80H5					
Blower Motor HP	(3	Ę	5	7	.5	3	5	7.5	3	5	7.5
Unit Only	54W88	54W88	54W88	54W88	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Unit w/ Power Exhaust	54W88	54W88	54W89	54W89	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Model No.		LGT210H5										
Blower Motor HP	;	3	į	5	7	.5	3	5	7.5	3	5	7.5
Unit Only	54W89	54W89	54W89	54W89	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Unit w/ Power Exhaust	54W89	54W89	54W89	54W89	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Model No.						LGT2	40H5					
Blower Motor HP	į	5	7.	.5	1	0	5	7.5	10	5	7.5	10
Unit Only	54W89	54W89	54W89	54W89	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Unit w/ Power Exhaust	54W89	54W89	54W89	54W89	54W89	54W89	54W88	54W88	54W88	54W88	54W88	54W88
Model No.	LGT300H5											
Blower Motor HP	į	5	7.	.5	1	0	5	7.5	10	5	7.5	10
Unit Only	54W89	54W89	54W89	54W89	90W82	90W82	54W88	54W88	54W88	54W88	54W88	54W88
Unit w/ Power Exhaust	54W89	54W89	90W82	90W82	90W82	90W82	54W88	54W88	54W88	54W88	54W88	54W88
,												

Disconnects - 54W88 - 80A 54W89 - 150A 90W82 - 250A

FIELD WIRING NOTES

- For use with copper wiring only
- Field wiring not furnished
- All wiring must conform to NEC or CEC and local electrical codes
- For specific wiring information, please refer to the installation instructions

Minimum R454B Space and CFM Requirements

Minimum Airflow ¹							
Unit	Q _{min} (CFM)	Q _{min} (m³h)					
LGT/LCT156	238	404					
LGT/LCT180	156	265					
LGT/LCT210	155	264					
LGT/LCT240	178	303					
LGT/LCT300	157	267					
LGT/LCT156 W/ Humidtrol	238	404					
LGT/LCT180 W/ Humidtrol	170	289					
LGT/LCT210 W/ Humidtrol	177	300					
LGT/LCT240 W/ Humidtrol	172	292					
LGT/LCT300 W/ Humidtrol	169	286					

¹ **NOTE -** The minimum airflow is the lowest CFM allowed during venting operation (leak mitigation).

Minimum Room Area of Conditioned Space ²								
Unit	TA _{min} (ft²)	TA _{min} (m²)						
LGT/LCT156	132	12.25						
LGT/LCT180	87	8.03						
LGT/LCT210	87	8.00						
LGT/LCT240	99	9.19						
LGT/LCT300	88	8.08						
LGT/LCT156 W/ Humidtrol	132	12.25						
LGT/LCT180 W/ Humidtrol	95	8.76						
LGT/LCT210 W/ Humidtrol	99	9.10						
LGT/LCT240 W/ Humidtrol	96	8.85						
LGT/LCT300 W/ Humidtrol	94	8.68						

² **NOTE** - The minimum room area of conditioned space is the smallest area the unit can service.

Refrigerant Charge R-454B							
Unit	M _c (lbs)	M _c (kg)					
LGT/LCT156 STG 1	9.00	4.08					
LGT/LCT156 STG 2	7.63	3.46					
LGT/LCT180 STG 1	5.90	2.68					
LGT/LCT180 STG 2	5.50	2.49					
LGT/LCT180 STG 3	5.00	2.27					
LGT/LCT210 STG 1	5.69	2.58					
LGT/LCT210 STG 2	5.88	2.66					
LGT/LCT210 STG 3	5.19	2.35					
LGT/LCT210 STG 4	5.31	2.41					
LGT/LCT240 STG 1	6.00	2.72					
LGT/LCT240 STG 2	6.75	3.06					
LGT/LCT240 STG 3	5.00	2.27					
LGT/LCT240 STG 4	5.31	2.41					
LGT/LCT300 STG 1	5.94	2.69					
LGT/LCT300 STG 2	5.46	2.48					
LGT/LCT300 STG 3	5.34	2.42					
LGT/LCT300 STG 4	5.38	2.44					
LGT/LCT156 STG 1 W/ Humidtrol	9.00	4.08					
LGT/LCT156 STG 2 W/ Humidtrol	7.94	3.60					
LGT/LCT180 STG 1 W/ Humidtrol	6.44	2.92					
LGT/LCT180 STG 2 W/ Humidtrol	6.03	2.74					
LGT/LCT180 STG 3 W/ Humidtrol	6.00	2.72					
LGT/LCT210 STG 1 W/ Humidtrol	6.00	2.72					
LGT/LCT210 STG 2 W/ Humidtrol	6.69	3.03					
LGT/LCT210 STG 3 W/ Humidtrol	5.25	2.38					
LGT/LCT210 STG 4 W/ Humidtrol	5.00	2.27					
LGT/LCT240 STG 1 W/ Humidtrol	6.50	2.95					
LGT/LCT240 STG 2 W/ Humidtrol	6.50	2.95					
LGT/LCT240 STG 3 W/ Humidtrol	5.00	2.27					
LGT/LCT240 STG 4 W/ Humidtrol	5.00	2.27					
LGT/LCT300 STG 1 W/ Humidtrol	6.38	2.89					
LGT/LCT300 STG 2 W/ Humidtrol	6.13	2.78					
LGT/LCT300 STG 3 W/ Humidtrol	5.13	2.32					
LGT/LCT300 STG 4 W/ Humidtrol	5.75	2.61					

	Altitude Adjustment Factor³									
Halt	0	200	400	600	800	1000	1200	1400	1600	
AF	1	1	1	1	1.02	1.05	1.04	1.1	1.12	
Halt	1600	1800	2000	2200	2400	2600	2800	3000	3200	
AF	1.12	1.15	1.18	1.21	1.25	1.28	1.32	1.36	1.4	

³ **NOTE** - Use the Altitude Adjustment Factor to adjust the values in the tables above to different altitudes. Find the relevant altitude above sea level in the two "Halt" rows and then multiply the value needed from the tables above by the altitude factor number. Example: For the minimum airflow in CFM for an LGT/LCT156 at 1000 ft. above see level, multiply 238 by 1.05 to get 249.9 CFM as the new Q_{min}.

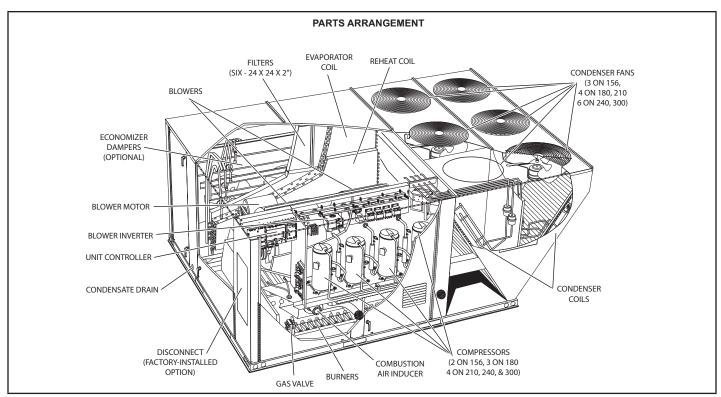


FIGURE 1

I-UNIT COMPONENTS

All 13 through 25 ton (45.7 through 88 kW) units are configure to order units (CTO). Unit components are shown in figures 1. All units come standard with hinged unit panels. The unit panels may be held open with the door rod located inside the unit. All L1, L2 and L3 wiring is color coded; L1 is red, L2 is yellow and L3 is blue.

▲ CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

▲ CAUTION



Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

A-Control Box Components

Control box components are shown in FIGURE 3 and FIGURE 4. The control box is located in the upper portion of the compressor compartment.

1-Disconnect Switch S48

Units with higher SCCR rating may be equipped with an disconnect switch S48. Other factory or field installed optional circuit breakers may be used, such as CB10. S48 and CB10 are toggle or twist-style switches, which can be used by the service technician to disconnect power to the unit.

2-Control Transformer T1

All use a single line voltage to 24VAC transformer mounted in the control box. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformers use two primary voltage taps as shown in figure 2, while 460 (G) and 575 (J) voltage transformers use a single primary voltage tap.

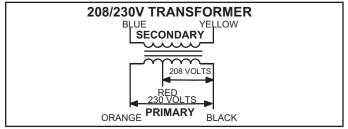


FIGURE 2

3-Contactor Transformer T18

T18 is a single line voltage to 24VAC transformer used in all LGT 13 to 25 ton units. Transformer T18 is protected by a 3.5 amp circuit breaker (CB18). T18 is identical to transformer T1. The transformer supplies 24VAC power to he contactors.

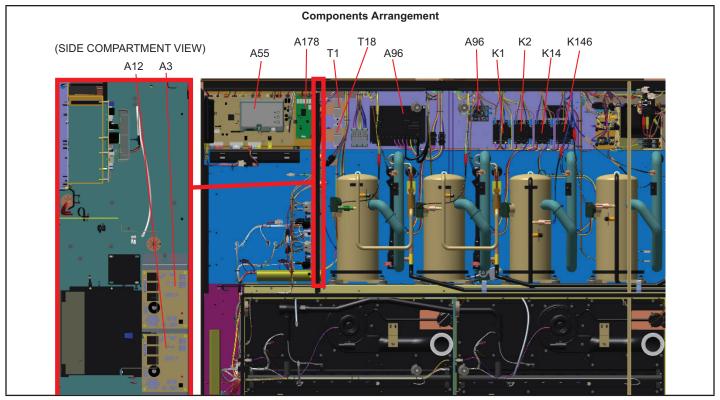


FIGURE 3

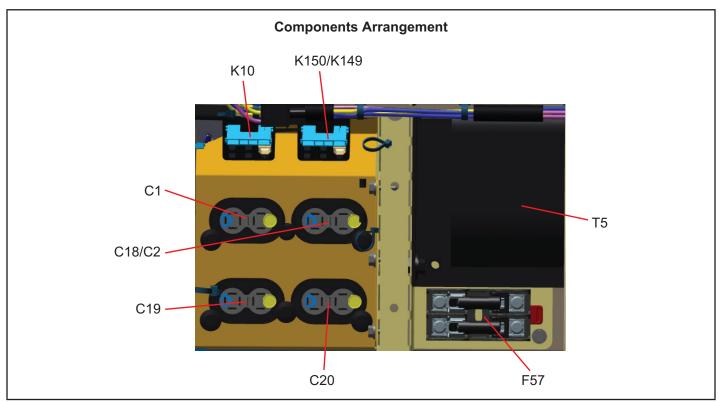


FIGURE 4

4-Terminal Block TB13

TB13 terminal block distributes line voltage power to the line voltage items in the unit.

5-Outdoor Fan Motor Fuse Block & Fuses

F10 Power Exhaust Fan Motor Fuse Block and Fuses F6. STD SCCR 240V, 300V and higher rated SCCR units have three line voltage fuses F10 provide overcurrent protection to all condenser fans. Two line voltage fuses F6 provide overcurrent protection to the two optional power exhaust fans. The fuses are rated at 30A in all 208/230V units but 10A in the 208/230V 240U and 300U models.

6-Compressor Contactor K1, K2, K14, K146

K1, K2: All units

K14: 180, 210, 240, 300 units K146: 210, 240, 300 units

All compressor contactors are three-pole-double-break contactors with 24VAC coils. In 156 units, K1 (energized by A55) energizes compressors B1 in response to first stage cool demand, and K2 (energized by A55) energizes B2 in response to second stage cool demand. In the 180 units, K1 and K2 (energized by A55) energizes compressors B1 and B2 in response to first stage cool demand, and K14 (energized by A178) energizes B13 in response to second stage cool demand. In 210, 240 and 300 units K14 and K146 (energized by A178) energize compressors B13 and B20 in response to second stage cool demand.

7-Blower Contactor K3

Blower contactor K3, used in all units, is a three-pole-double-break contactor with a 24VAC coil used to energize the indoor blower motor B3 in response to blower demand. K3 is energized by Unit Controller (A55). Optional Staged-Blower units which are not equipped with a bypass option will not have a K3.

8-Ultraviolet Germicidal Lamp (UVC)

Transformer T49

UVC transformer T49 is used in 460V and 575V units which are equipped with a UVC. The auto voltage to 230VAC transformer is installed in the control box. The transformer has an output rating of 0.5 amps. T49 transformer supplies 230VAC power to the UVC lamp.

9-Burner Controls A3 & A12

Units have two burner controls. A3 controls gas heat section one and A12 controls gas heat section two. The first gas heat section and the second gas heat section burner controls are identical. Both burner controls are factory set and are not adjustable. The control makes three attempts at ignition and then locks out the system if ignition is not obtained after the third trial. Reset after lockout requires only breaking and remaking thermostat demand. The control shuts off gas flow immediately in the event of a gas or power failure.

Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out. For a more detailed description see the Gas Heat Components section.

10-Power Exhaust Relay K65 & K231 (PED units)

Power exhaust relays K65 and K231 are N.O. DPDT relays with a 24VAC coil. The relay are used in units equipped with the optional power exhaust dampers. K65 and K231 are energized by the A55 Unit Controller, after the economizer dampers reach 50% open (adjustable in ECTO). When K65 closes, exhaust fan B10 is energized and when K231 closes B11 is energized.

11-Variable Frequency Drive A96 (optional)

Staged-Blower units are equipped with a VFD which alters the supply power frequency and voltage to the blower motor. Blower speed is staged depending on the compressor stages, heating demand, ventilation demand, or smoke alarm. The amount of airflow for each stage is preset from the factory. Airflow can be adjusted by changing ECTO parameters in the A55 Unit Controller. The VFD is located below the Unit Controller.

12-VFD Power To Motor Contactor K202 (optional)

Contactor is used in Staged-Blower units equipped with a VFD bypass option. The three pole 40 amp contactor with a 24VAC coil is energized by the A55 Unit Controller. K202 allows power from the VFD to the B3 blower motor in response to blower demand.

13-Inverter Start Forward Rotation Relay K203 (optional)

Relay is used in optional Staged-Blower units and is a three-pole double-throw relay with a 24VAC coil. K203 is energized by the A55 Unit Controller and provides input to the A96 VFD to start blower forward rotation. K203 also de-energizes K3 allowing A96 to control B3 blower.

14-Unit Controller A55

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters and USB verification and profile sharing. Refer to the Unit Controller guide provided with the unit.

Thermostat wires are connected to J297 on the Unit Controller.

15-Compressor 3 & 4 Controller

The compressor 3 & 4 control module A178 controls two additional compressor stages. A178 includes all inputs and outputs required for compressor and fan control, compressor stage diagnostics and low ambient control.

The A55 unit controller is only compatible with L-Connection sensors provided with the unit or purchased separately as specified in the Product Specification. TABLE 1 through TABLE 4 show thermistor and pressure transducer readings.

Relative Humidity Sensor - Optional

The indoor relative humidity sensor (A91) is an analog sensor with a 0-10VDC output over a relative humidity range of 0-100% relative humidity. The sensor is powered with 24VAC.

Enthalpy Sensor - Optional

The optional enthalpy sensors (A7 and A63) used with the economizer have an output of 4-20mA. The sensor is powered with 18VAC provided by M3 unit control.

Economizer Differential Pressure Sensor - Optional

Rooftop units installed with Smart Airflow™ will have a Pressure Transducer (PT5) present in the economizer. PT5 requires 5VDC power supply (P266-5 and {P266-6) and gives 0.25 VDC to 4 VDC output (P266-4) corresponding to 0" water column and 2" water column respectively. For all practical purposes the output should be less than 1.2" water column if not an error code is stored and service alarm output is turned on.

Temperature Sensors

The return air (RT16) and discharge air (RT6) duct probes and the outdoor air (RT17) are all two wire thermistors. The resistance vs. temperature table is shown below:

TABLE 1
Resistance vs. Temperature

Temp. °F (°C)	Resistance +/-2%	Temperature °F (°C)	Resistance +/-2%	Temp. °F (°C)	Resistance +/-2%
-40 (-40)	335,671	40 (4.4)	26,106	90 (32.2)	7,332
-20 (-28.9)	164,959	50 (10)	19,904	100 (37.8)	5,826
0 (-17.8)	85,323	60 (15.6)	15,313	120 (48.9)	3,756
20 (-6.7)	46,218	70 (21.1)	11,884	130 (54.4)	3,047
30 (-1.1)	34,566	80 (26.7)	9,298		

Room Sensors

Room sensor (A2) is a two-wire thermistor with 1k series resistor.

TABLE 2
Two-Wire Thermistor

Temp. °F (°C)	Resistance +/-2%	Temperature °F (°C)	Resistance +/-2%	Temp. °F (°C)	Resistance +/-2%
40 (4.4)	27,102	60 (15.6)	16,313	80 (26.7)	10,299
45 (7.2)	23,764	65 (18.3)	14,474	85 (29.4)	9,249
50 (10)	20,898	70 (21.1)	12,882	90 (32.2)	8,529
55 (12.8)	18,433	75 (23.9)	11,498		

Carbon Dioxide Sensor

The indoor carbon dioxide sensor (A63) is an analog sensor with a 0-10VDC output over a carbon dioxide range of 0-2000 ppm as shown in the following table. The sensor is powered with 24VAC.

TABLE 3
Carbon Dioxide Range

Carbon Dioxide PPM	DC Voltage						
0	0	600	3	1200	6	1800	9
200	1	800	4	1400	7	2000	10
400	2	1000	5	1600	8		

VAV Supply Static Sensor

The supply duct differential static pressure sensor (A30) is an analog sensor with a 0-10VDC output over a range of 0-5"w.c as shown in the following table. The sensor is powered with 24VAC.

TABLE 4
Carbon Dioxide Range

Pressure "w.c.	DC Voltage						
0	0	1.5	3	3	6	4.5	9
0.5	1	2	4	3.5	7	5	10
1	2	2.5	5	4	8		

16-Second-Stage Power Exhaust Relay K231 (Staged-Blower units equipped with power exhaust)

The second power exhaust fan is controlled by K231. A133 will enable K231 only when the blower reaches 70% of full speed (adjustable ECTO). This prevents a negative building pressure when the blower is operating in low speed. Refer to the Unit Controller manual and ECTO labels on the unit.

17-Outdoor Fan Transformers T5

All 460 (G) and 575 (J) voltage units use transformer T5. The auto voltage to 230VAC transformer is mounted in the control box. The transformer has an output rating of 0.5A. T5 transformer supplies 230 VAC power to outdoor fans B21 (156), B5 & B22 (180/210), B21 & B24 (240/300).

18-Fuse F61 (Higher SCCR units only)

Fuse F61 is used on units with higher SCCR rating. F61 provides overcurrent protection to compressor and other cooling components. F61 and S48 are located inside a sheet metal enclosure in the unit left front corner mullion.

19-Blower Motor Overload Relay S42

The relay (S42) is connected in line with the blower motor to monitor the current flow to the motor. When the relay senses an overload condition, a set of normally closed contacts open to de-energize pin #1 in plug P299 of the A55 Unit Controller. A55 de-energizes all outputs. Units will be equipped with a relay manufactured by Telemecanique FIGURE 5 or Siemens FIGURE 6.

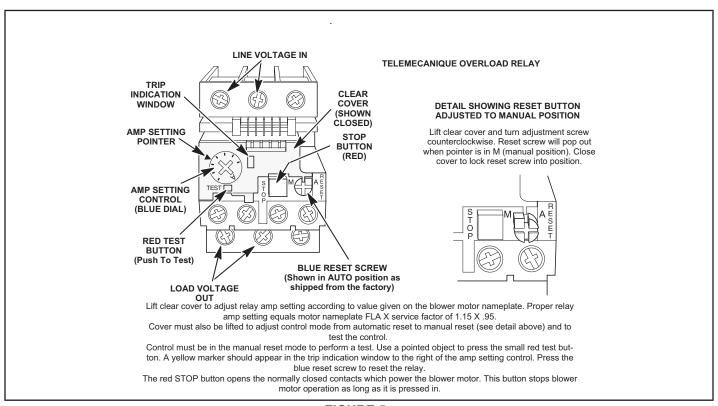


FIGURE 5

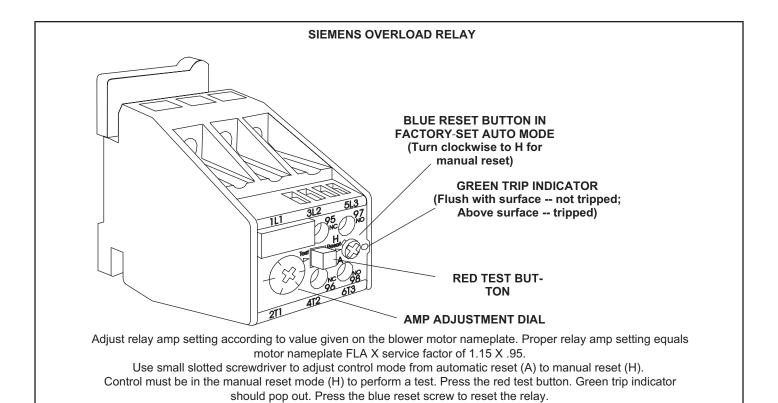


FIGURE 6

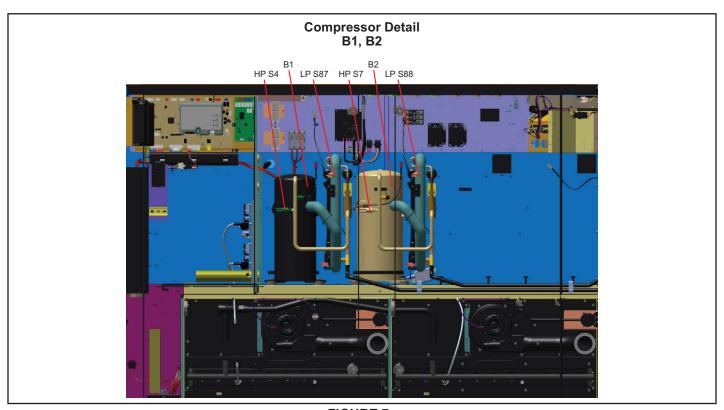


FIGURE 7

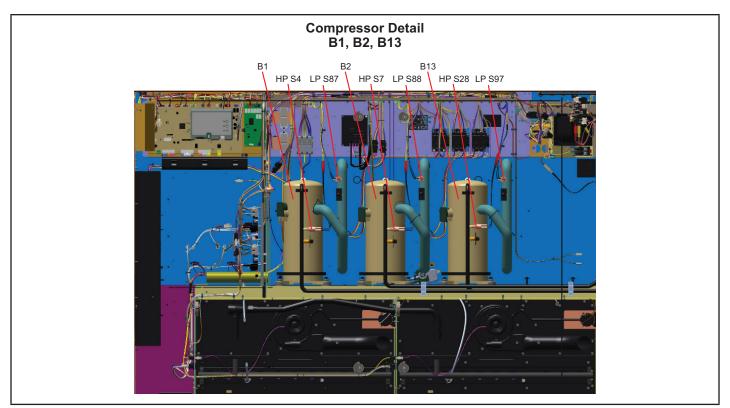


FIGURE 8

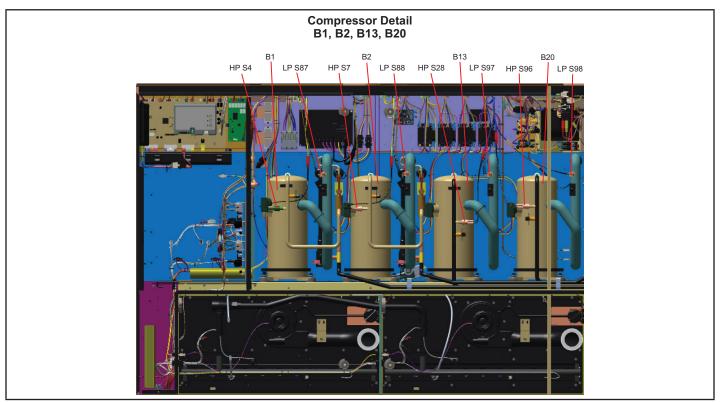


FIGURE 9

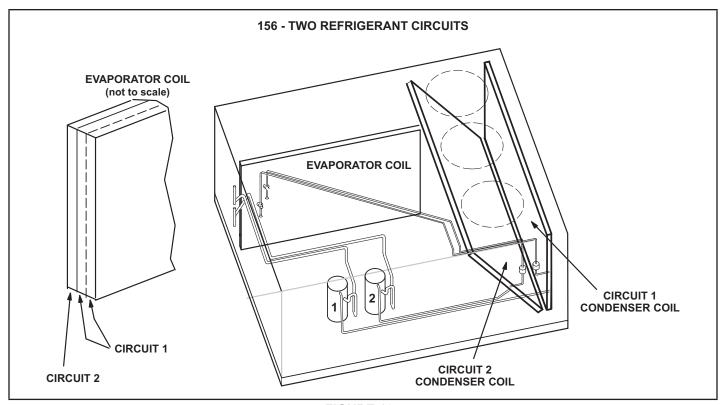


FIGURE 10

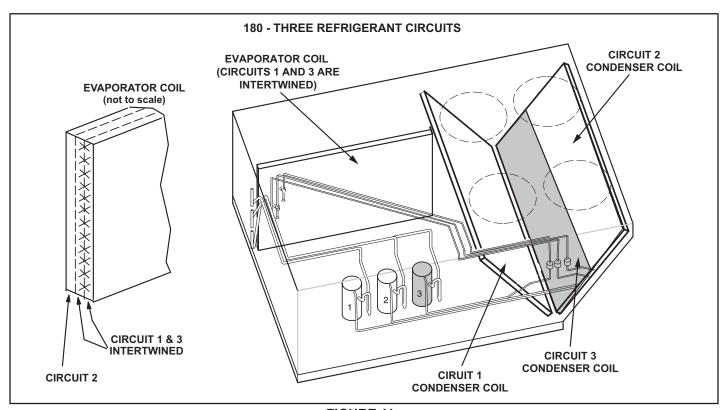


FIGURE 11

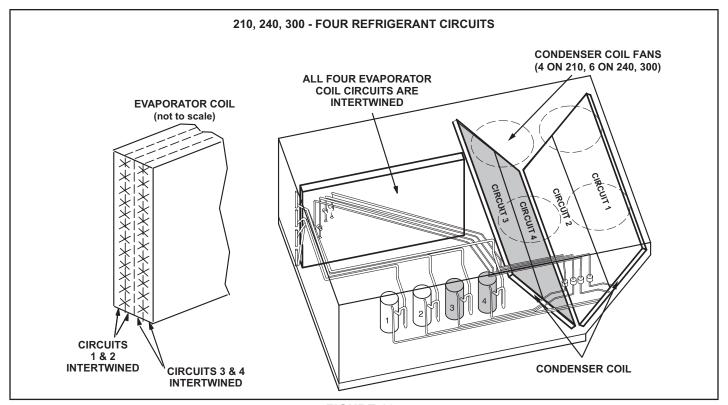


FIGURE 12

B-Cooling Components

Units use independent cooling circuits consisting of one compressor, one condenser coil, and one evaporator coil per circuit.

Three draw-through type condenser fans are used in LGT156, four draw-through type condenser fans are used in LGT180, 210 units and six draw-through type condenser fans are used in LGT240, 300 units.

Cooling may be supplemented by a factory-or field-installed economizer. 156 Units use a row split evaporator while 180, 210, 240 and 300 use intertwined evaporators. Each evaporator uses a thermostatic expansion valve as the primary expansion device. Each evaporator is also equipped with enhanced fins and rifled tubing. In all units each compressor is protected by a crankcase heater, high pressure switch and low pressure switch.

1-Compressors B1, B2, B13, B20

All units use scroll compressors. LGT156 use 2 compressors, 180 use 3 compressors and LGT 210, 240 and 300 use four compressors. Compressor capacity may vary from stage to stage. In all cases, the capacity of each compressor is added to reach the total capacity of the unit. See "SPECIFICATIONS" and "ELECTRICAL DATA" (table of contents) or compressor nameplate for compressor specifications.

A WARNING

Electrical shock hazard. Compressor must be grounded. Do not operate without protective coverover terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.

Each compressor is energized by a corresponding compressor contactor.

NOTE-Refer to the wiring diagram section for specific unit operation.

If a compressor replacement is necessary, call 1-800-453-6669.

A IMPORTANT

Some scroll compressors have an internal vacuum protector that will unload scrolls when suction pressure goes below 20 psig. A hissing sound will be heard when the compressor is running unloaded. Protector will reset when low pressure in system rises above 40 psig. DO NOT REPLACE COMPRESSOR.

2-Crankcase Heaters HR1, HR2, HR5 & HR11

All LGT units use insertion type heaters. Heater HR1 is installed around compressor B1, heater HR2 compressor B2, HR5 compressor B13 and HR11 compressor B20.

3-High Pressure Switches S4, S7, S28, S96

S4 all units

S7 all units

S28 180, 210, 240, 300 units

S96 210, 240, 300

The high pressure switches is an auto-reset SPST N.C. switch which opens on a pressure rise. All units are equipped with this switch. The switch is located in the compressor discharge line and is wired in series with the compressor contactor coil through A55 unit controller or A178 compressor 3 and 4 controller. See FIGURE 7, FIGURE 8 and FIGURE 9.

S4 and S7 are is wired in series with B1 and B2 compressor contactors and S28 and S96 are wired in series with B13 and B20 compressor contactors.

When discharge pressure rises to 640 ± 10 psig (indicating a problem in the system) the switch opens and the respective compressor(s) is de-energized (the economizer can continue to operate). When discharge pressure drops to 475 ± 20 psig the pressure switch will close re-energizing the compressor(s).

Main control A55 has a three-strike counter before locking out. This means the control allows three high pressure trips per one thermostat demand. The control can be reset by breaking and remaking the thermostat demand or manually resetting the control.

4-Low Pressure Switches S87, S88, S97, S98

S87 all units

S88 all units

S97 180, 210, 240, 300 units

S98 210, 240, 300 units

The low pressure switch is an auto-reset SPST N.O. switch (held N.C. by refrigerant pressure) which opens on a pressure drop. All units are equipped with this switch. The switch is located in the compressor suction line. See FIGURE 7, FIGURE 8 and FIGURE 9.

S87 and S88 (compressor one and two) and S98 (compressor three) ans S98 (compressor 4) are wired in series with the contactor coils through the A55 Unit Controller

The Unit Controller A55 governs the low pressure switches by shunting the switches during start up until pressure is stabilized. After the shunt period, the control has a three-strike counter, during a single thermostat demand, before the compressor(s) is locked out. The control is resetby breaking and remaking the thermostat demand or manually resetting the control.

When suction pressure drops to 40 \pm 5 psig (indicating low pressure), the switch opens and the compressor(s) is de-energized. The switch automatically resets when pressure in the suction line rises to 90 \pm 5 psig.

5-Filter Drier (all units)

Units have a filter drier located in the liquid line of each refrigerant circuit at the exit of each condenser coil. The drier removes contaminants and moisture from the system.

6-Condenser Fans

B4, B5, B21 (156 units)

B4, B5, B21, B22 (180, 210 units)

B4, B5, B21, B22, B23 and B24 (240, 300 units)

See SPECIFICATIONS tables at the front of this manual for specifications of condenser fans used in all units. All condenser fans used have single-phase motors. The fan assembly may be removed for servicing and cleaning.

7-Diagnostic Sensors

Temperature thermistor sensors (RT46-53) are located on specific points for each refrigeration circuit. Temperature thermistors provide continuous temperature input to the unit controller for proper cooling operation as well as system protection. Controller logic will de-energize compressors for each refrigeration circuit when evaporator coil temperature falls below 32°F (0°C) to prevent evaporator freeze-up.

Each thermistor must be specifically placed for proper unit operation and to initiate valid alarms. See TABLE 5 through TABLE 7 for proper locations.

TABLE 5 LGT/LCT156							
Cat. No. Ass'y. No.		Sensor Yellow, Blue	Figure				
22J06	623049-01	RT46, 47	FIGURE 13				
23V50	623049-05	RT48, 49	FIGURE 14				

TABLE 6 LGT/LCT180								
Cat. No.	Ass'y. No.	Sensor Yellow, Blue, Red	Figure					
22J06	623049-01	RT46, 47, 50	FIGURE 15					
23V50	623049-05	RT48, 49, 52	FIGURE 16					
	TABLE 7 LGT/LCT210, 240, 300							
Cat. No.	Ass'y. No.	Sensor Yel, Blu, Red, Grn	Figure					
22J06	623049-01	RT46, 47, 50, 51	FIGURE 17					
23V50	623049-05	RT48, 49, 52, 53	FIGURE 18					

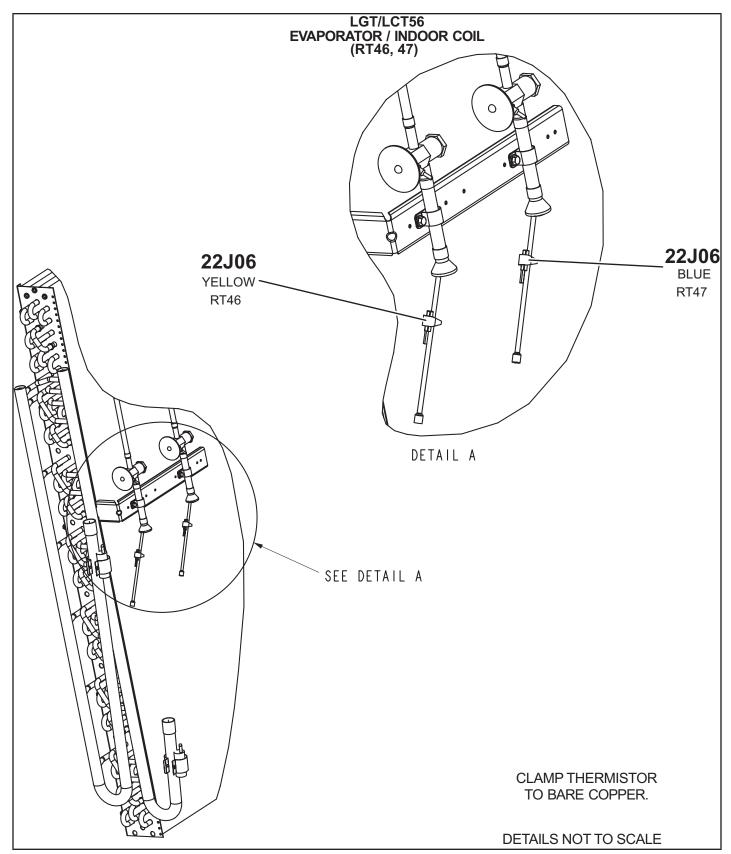


FIGURE 13

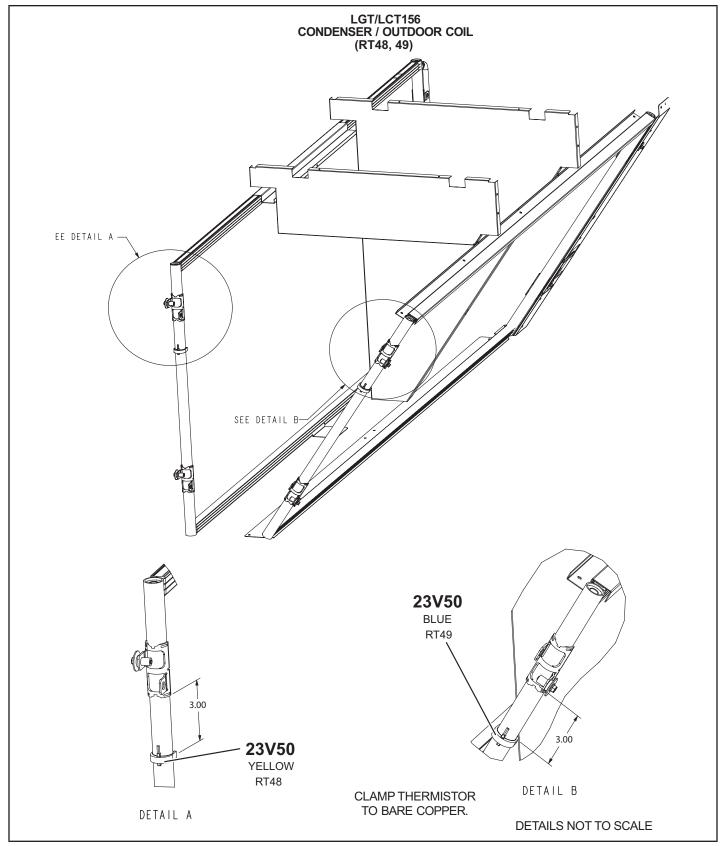


FIGURE 14

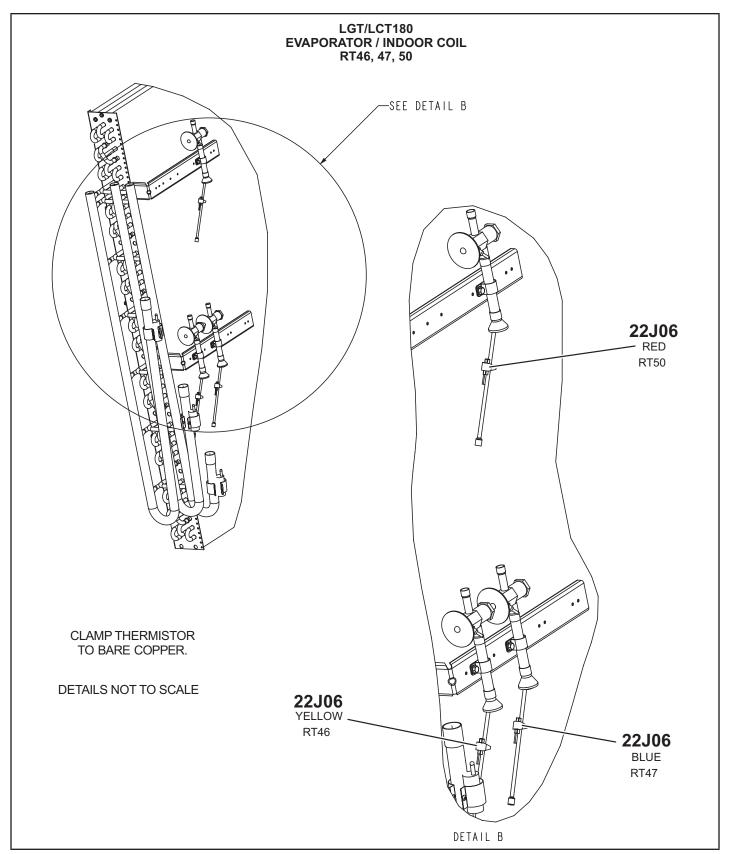


FIGURE 15

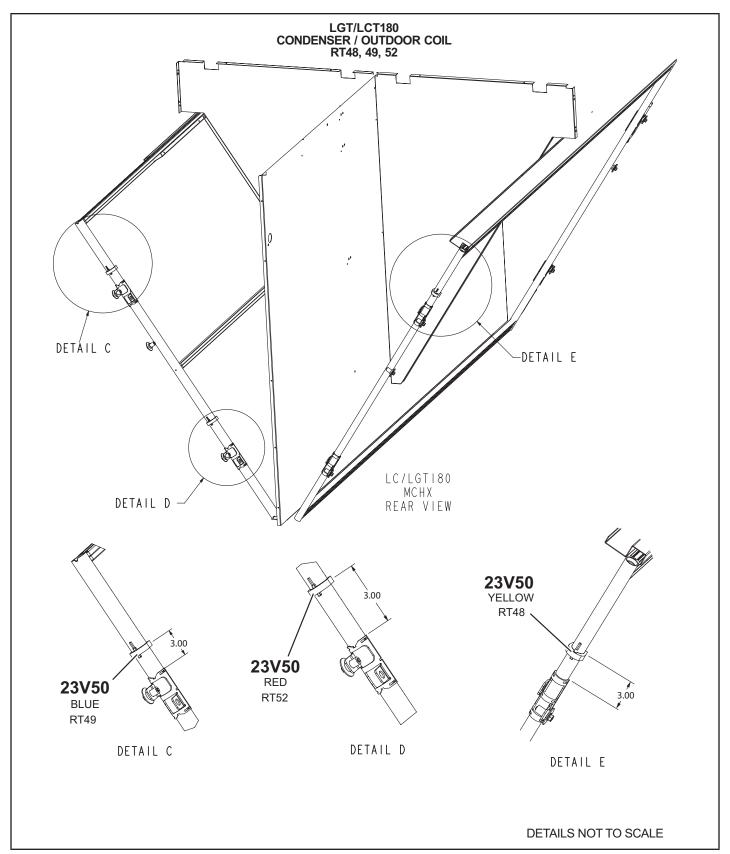


FIGURE 16

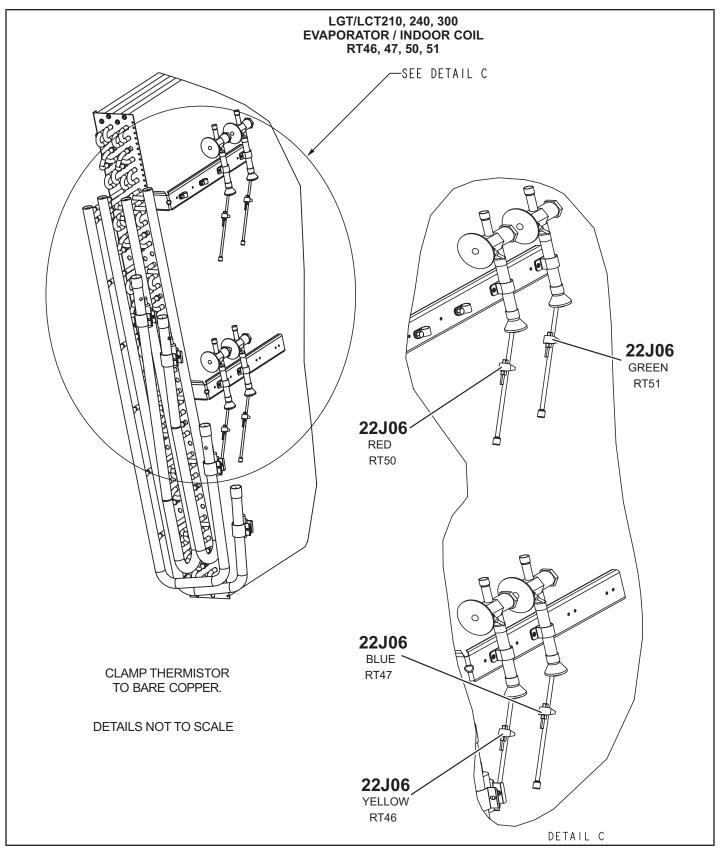


FIGURE 17

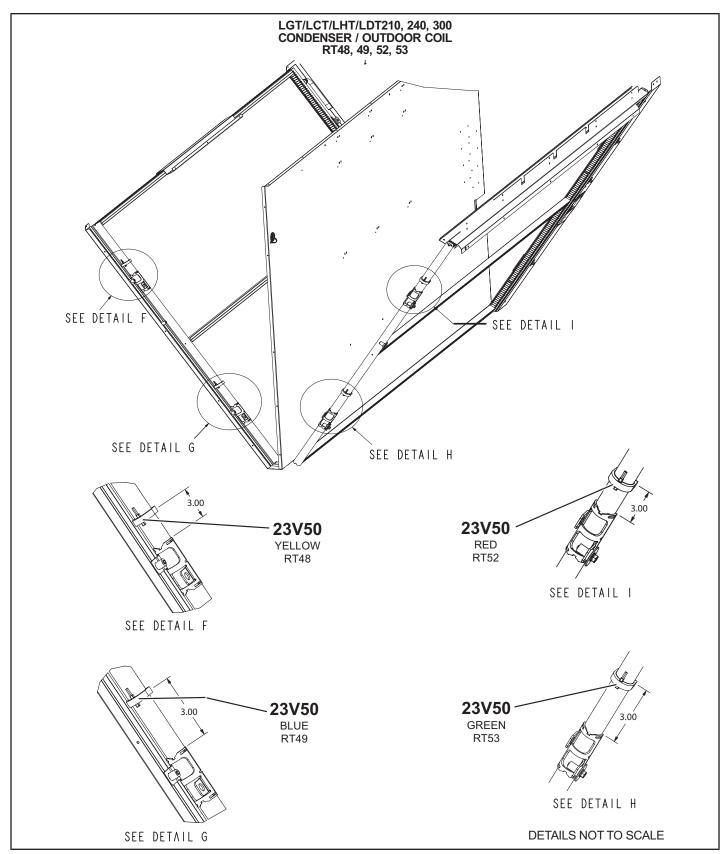


FIGURE 18

8-RDS Sensors

Units are equipped with factory-installed RDS Sensors located on different points on the unit. The RDS sensors provide the Unit Controller with continuous readings for leaked refrigerant concentration levels and sensor health status (Good or Fault). These readings are used to modify unit operation to disperse the leaked refrigerant and to remove possible ignition sources. In addition, the Unit Controller uses these readings to initiate alarms to alert the operator of a refrigerant leak or faulty sensor(s).

Each sensor must be specifically placed for proper unit operation and to initiate valid alarms. To identify sensor locations see TABLE 8. To identify sensor alarms see TABLE 9.

TABLE 8									
Unit Model	Figure								
Indoor Coil Area Sensor	FIGURE 19								
Control/Compressor Compartment Sensor	FIGURE 20								

TABLE 9 - Alarms

Alarm	Alarm description	RDS Sensor Location
257	Refrigerant leak sensor fault in the Indoor section (sensor #1)	Indoor compartment
258	Refrigerant leak sensor fault in the control panel/compressor section (sensor #2)	"Control/Compressor or Compressor compartment"

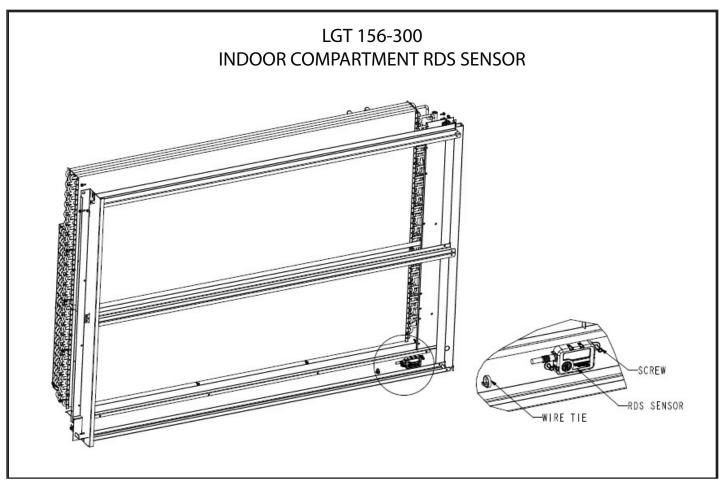


FIGURE 19

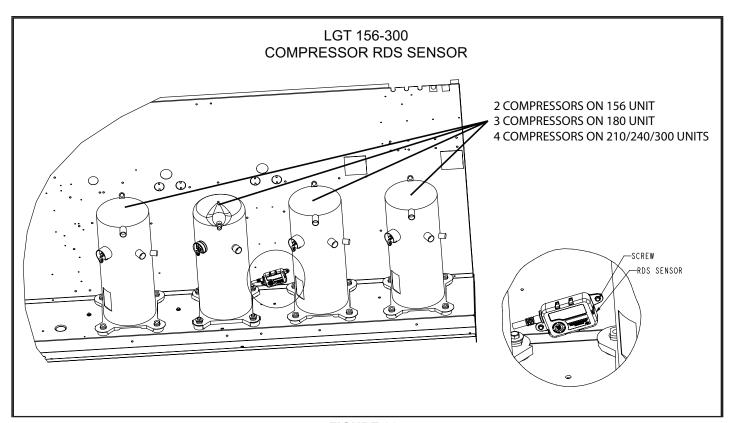
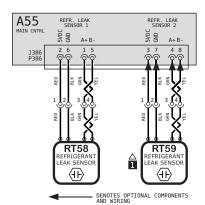


FIGURE 20



KEY LIST

COMPONENT DESCRIPTION

A55 CONTROL BOARD, MAIN

RT58 SENSOR 1, REFR. LEAK DETECTION RT59 SENSOR 2, REFR. LEAK DETECTION

Δ

NOTES

REFRIGERANT LEAK SENSOR 2 (RT59), MAY NOT BE PRESENT IN ALL UNITS.

WARNING
DISCONNECT ALL POWER
BEFORE SERVICING.
ELECTRIC SHOCK HAZARD,
CAN CAUSE INJURY OR
DEATH, UNIT MUST BE
GROUNDED IN ST BE
GROUNDED IN ST BE
ACCORDANCE WITH
ACCORDANCE WITH
ACTORDANCE WITH
FOR USE WITH CORPER

FOR USE WITH COPPER
CONDUCTORS ONLY, REFER
TO UNIT RATING PLATE FOR
MINIMUM CIRCUIT AMPACITY
AND MAXIMUM
OVERCURRENT
PROTECTION SIZE.

EARLY AMPENIA THE

F ANY WIRE IN THIS
APPLIANCE IS REPLACED, IT
MUST BE REPLACED WITH
WIRE OF LIKE SIZE, RATING
AND INSULATION
THICKNESS.

MODEL: Units w/CORE Contr.

VOLT: All

Units w/CORE Contr.
Refr. Leak Detection
All
N/A
NO: 538440-01 SUPSDS: N/A



REV	EC NO.	DATE	BY	APVD	REVISION NOTE
	CN-012295C	04-03-2024	MXR6	MXT5	ORIGINATED AT PD&R CARROLLTON, TX

C-Blower Compartment

The blower compartment is located between the evaporator coil and the compressor / control section on the opposite side of the condenser coil. The blower assembly is accessed by disconnecting the blower motor wiring (and all other plugs) and removing the screws on either side of the sliding base. The base pulls out as shown in FIGURE 23.

1-Blower Wheels

All units have two 15 in. x 15 in. blower wheels. Both wheels are driven by one motor.

2-Indoor Blower Motor B3

All units use three-phase single-speed blower motors. CFM adjustments are made by adjusting the motor pulley (sheave). Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

OPERATION / ADJUSTMENT

Supply Air Staged Units - The blower rotation will always be correct on units equipped with an inverter. Checking blower rotation is not a valid method of determining voltage phasing for incoming power. Supply Air Staged Units and Units Equipped With Optional Voltage or Phase Detection - The Unit Controller checks the incoming power during start-up. If the voltage or phase is incorrect, the Unit Controller will display an alarm and the unit will not start.

A-Blower Operation

Refer to the Unit Controller Setup Guide to energize blower. Use this mobile service app (the QR is located in the control area) menu:

SERVICE > TEST > BLOWER

Instructions provided with the thermostat may also be used to initiate blower only (G) demand. Unit will cycle on thermostat demand. The following steps apply to applications using a typical electro-mechanical thermostat.

- 1 Blower operation is manually set at the thermostat subbase fan switch. With fan switch in ON position, blowers will operate continuously.
- 2 With fan switch in AUTO position, the blowers will cycle with demand. Blowers and entire unit will be off when system switch is in OFF position.

▲ IMPORTANT

Three Phase Scroll Compressor Voltage Phasing

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower* rotation and operation. Compressor and blower are wired in phase at the factory. Power wires are color-coded as

follows: line 1-red, line 2-yellow, line 3-blue.

- 1-Observe suction and discharge pressures and blower* rotation on unit start-up.
- 2-Suction pressure must drop, discharge pressure must rise and blower* rotation must match rotation marking. If pressure differential is not observed or blower* rotation is not correct:
- 3-Disconnect all remote electrical power supplies.
- 4-Reverse any two field-installed wires connected to the line side of S48 disconnect or TB13 terminal strip. Do not reverse wires at blower contactor.
- 5-Make sure the connections are tight. Discharge and suction pressures should operate at their normal start-up ranges.

*Supply air inverter blower motors should rotate in the correct direction; verify scroll compressor rotation separately. Contact technical support if the blower is rotating incorrectly.

▲ WARNING

- 1-Make sure that unit is installed in accordance with the installation instructions and applicable codes.
- 2-Inspect all electrical wiring, both field- and factoryinstalled, for loose connections. Tighten as required.
- 3-Check to ensure that refrigerant lines do not rub against the cabinet or against other refrigerant lines.
- 4-Check voltage at disconnect switch. Voltage must be within range listed on nameplate. If not, consult power company and have voltage condition corrected before starting unit.
- 5-Make sure filters are new and in place before startup.

B-Blower Access

- Disconnect jack/plug connector to blower motor. Also disconnect jack/plug connector heating limit switches on gas units.
- 2 Remove screws on either side of blower assembly sliding base. See FIGURE 23.
- 3 Pull base toward outside of unit.

C-Determining Unit CFM

IMPORTANT - Multi-staged supply air units are factory-set to run the blower at full speed when there is a blower (G) demand without a heating or cooling demand. Refer to the field-provided, design specified CFM for all modes of operation. Use the following procedure to adjust motor pulley to deliver the highest CFM called for in the design spec. See Inverter Start-Up section to set blower CFM for all modes once the motor pulley is set.

1 - The following measurements must be made with a dry indoor coil. Run blower (G demand) without a cooling demand. Measure the indoor blower shaft RPM. Air filters must be in place when measurements are taken. 2 - With all access panels in place, measure static pressure external to unit (from supply to return). Blower performance data is based on static pressure readings taken in locations shown in FIGURE 22.

Note - Static pressure readings can vary if not taken where shown.

- 3 See table of contents for Blower Data and or Optional Accessories. Use static pressure and RPM readings to determine unit CFM.
- 4 The blower RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise to increase CFM. Turn counterclockwise to decrease CFM. See FIGURE 23. Do not exceed minimum and maximum number of pulley turns as shown in TABLE 10.

TABLE 10
MINIMUM AND MAXIMUM PULLEY ADJUSTMENT

Belt	Min Turns Open	Max Turns Open			
A Section	No Minimum	5			
B Section	1*	6			

^{*}No minimum number of turns open when B belt is used on pulleys 6" O.D. or larger.

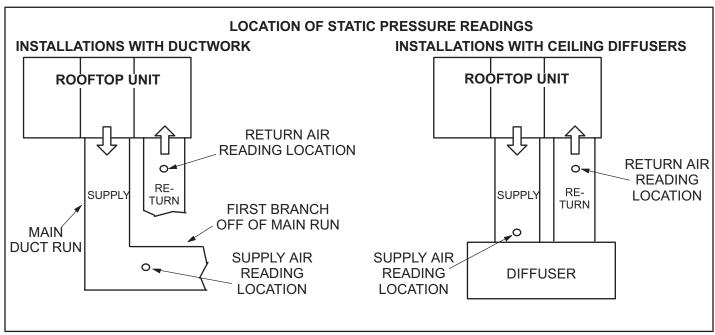


FIGURE 22

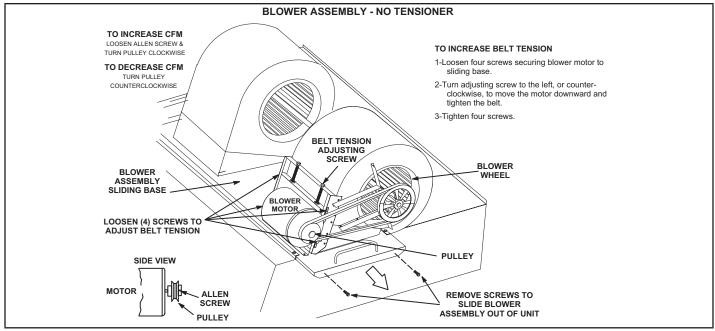


FIGURE 23

D-Blower Belt Adjustment

Maximum life and wear can be obtained from belts only if proper pulley alignment and belt tension are maintained. Tension new belts after a 24-48 hour period of operation. This will allow belt to stretch and seat into pulley grooves. Make sure blower and motor pulley are aligned. See FIGURE 24 for blowers not equipped with a tensioner and FIGURE 25 for units equipped with an optional belt tensioner.

Blowers Without Belt Tensioner

- 1 Loosen four screws securing blower motor to sliding base. See FIGURE 23.
- 2 To increase belt tension -

Turn belt tension adjusting screw to the left, or counterclockwise, to tighten the belt. This increases the distance between the blower motor and the blower housing.

3 - To loosen belt tension -

Turn the adjusting screw to the right, or clockwise to loosen belt tension. 3- Tighten four screws securing blower motor to sliding base once adjustments have been made.

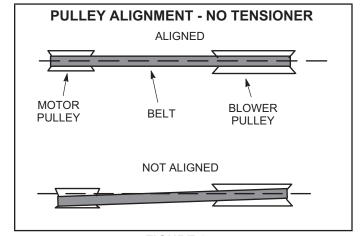


FIGURE 24

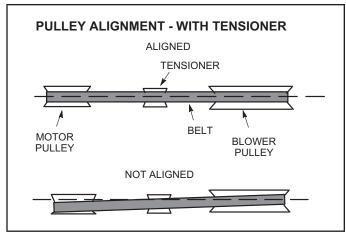


FIGURE 25

E-Check Belt Tension

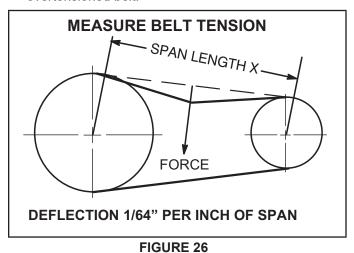
Overtensioning belts shortens belt and bearing life. Check belt tension as follows:

- 1 Measure span length X. See FIGURE 26.
- 2 Apply perpendicular force to center of span (X) with enough pressure to deflect belt 1/64" for every inch of span length.

Example: Deflection distance of a 40" span would be 40/64" or 5/8".

3 - Measure belt deflection force. For a used belt, the deflection force should be 5 lbs. . A new belt deflection force should be 7 lbs

A force below these values indicates and undertensioned belt. A force above these values indicates an overtensioned belt.



F-Field-Furnished Blower Drives

See BLOWER DATA tables for blower drives.

D-GAS HEAT COMPONENTS

See SPECIFICATIONS tables or unit nameplate for Btuh capacities. Units are equipped with two identical gas heat sections (gas heat section one and gas heat section two) see FIGURE 27. Stainless steel flex pipe will feed supply gas to the right side and black pipe will feed the left side. If for service the flexible connection must broken, hand tighten then turn additional 1/4" with a wrench for metal to metal seal (do not overtighten).

NOTE - Do not use thread sealing compound on flex pipe flare connections.

1-Control Box Components A3, A12, A55

▲ WARNING



Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.

Burner Ignition Control A3, A12

The ignition controls are located in the heat section areas (FIGURE 27) below the compressors. The controls are manufactured UTEC. See TABLE 11 for LED codes. The ignition control provides three main functions: gas valve control, ignition and flame sensing. There are three trials for ignition. Each trial is 10 second long with 30 seconds in between trial. After the third attempt for ignition

the unit will lockout for 60 minutes. After lockout, the ignition control automatically resets and provides three more attempts at ignition. Manual reset after lockout requires breaking and remaking power to the ignition control. See FIGURE 28 for a normal ignition sequence and FIGURE 29 for the ignition attempt sequence with retrials (nominal timings given for simplicity). Specific timings for the ignition controls are shown in FIGURE 30.

TABLE 11

LED Floor	La Parka
LED Flashes	Indicates
Slow Flash	Control ok, no call for heat
Fast Flash	Control ok, call for heat present.
Steady Off	Control ok, call for heat present.
Steady On Failure	Control internal failure
1 Flash	Rollout switch open
2 Flashes	Limit open or lockout from to many tries during a single heat demand
3 Flashes	Pressure switch open with inducer on/ open during 5 minute inducer off time.
4 Flashes	Ignition lockout from no flame detected or from too many flame losses.
5 Flashes	Flame sensed out of sequence
6 Flashes	Pressure switch closed with inducer off
7 Flashes	Gas valve relay failure
8 Flashes	Lockout due to too many pressure switch openings during one heat demand

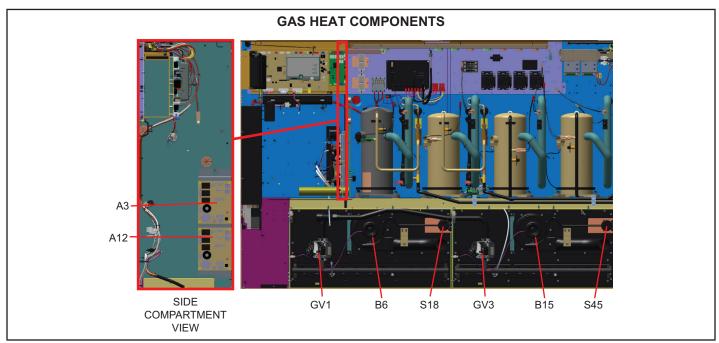


FIGURE 27

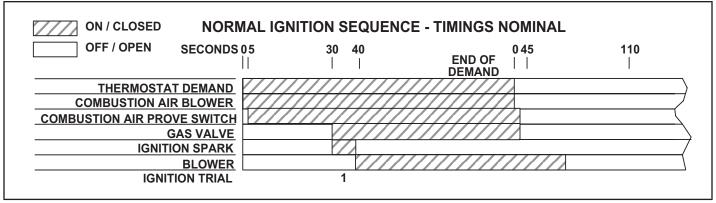


FIGURE 28

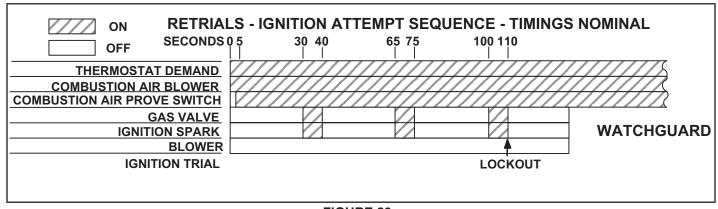


FIGURE 29

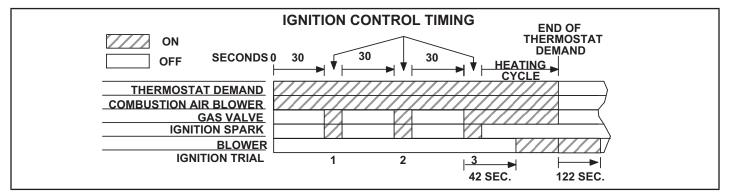


FIGURE 30

Flame rectification sensing is used on all units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

On a heating demand, the ignition control is energized by the A55 Unit Controller. The ignition control then allows 30 to 40 seconds for the combustion air blower to vent exhaust gases from the burners. When the combustion air blower is purging the exhaust gases, the combustion air prove switch is closing proving that the combustion air blower is operating before allowing the ignition control to energize.

When the combustion air prove switch is closed and the delay is over, the ignition control activates gas valve, the spark electrode and the flame sensing electrode. Sparking stops immediately after flame is sensed. The combustion air blower continues to operate throughout the heating demand. If the flame fails or if the burners do not ignite, the ignition control will attempt to ignite the burners up to two more times. If ignition cannot be obtained after the third attempt, the control will lock out. The ignition control is not adjustable

2-Heat Exchanger (FIGURE 31)

Units use aluminized steel cluster inshot burners with matching tubular aluminized (stainless steel is an option) steel heat exchangers and two-stage redundant gas valves. LGT156/300 uses two eleven-tube/burners for high heat, two six-tube/burners for standard or low heat and two nine-tube/burners for medium heat. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance.

As hot combustion gases are drawn upward through each tube by the combustion air blower, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blowers, controlled by the Unit Controller A55, force air across all surfaces of the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange. The gas valves accomplish staging by allowing more or less gas to the burners as called for by heating demand.

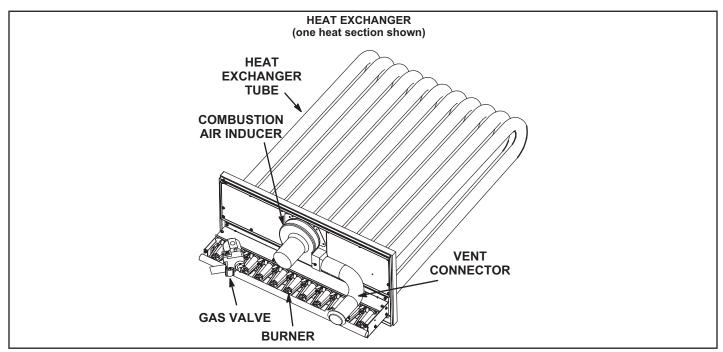


FIGURE 31

3-Burner Assembly (FIGURE 32)

The burners are controlled by the spark electrode, flame sensing electrode, gas valve and combustion air blower. The spark electrode, flame sensing electrode and gas valve are directly controlled by ignition control. Ignition control and combustion air blower is controlled by Unit Controller A55.

Burners

All units use cluster inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place. Burners can be removed for service. Burner maintenance and service is detailed in the SERVICE CHECKS section of this manual.

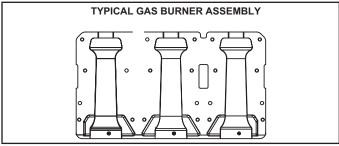


FIGURE 32

Orifice

Each burner uses an orifice (FIGURE 33) which is precisely matched to the burner input. Install only the orifices with the same threads. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service.

NOTE-Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices. Natural gas orifice size is on nameplate. The LP gas orifice size is on the label provided in the LP kit.

NOTE- In primary and secondary high temperature limits S10 and S99 the ignition circuits in both gas heat sections one and two are immediately de-energized when terminals 1-3 open and the indoor blower motor is immediately energized when terminals 1-2 close. This is the primary and secondary safety shut-down function of the unit.

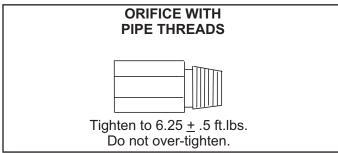


FIGURE 33

4-Primary High Temperature Limits S10 & S99

S10 is the primary high temperature limit for gas heat section one and S99 is the primary high temperature limit for gas heat section two.

In LGT156/300 units, S10 and S99 are located on the drip shield behind the blower housing. In this location S10 and S99 also serve as secondary limits. See FIGURE 34.

Primary limit S10 is wired to the Unit Controller A55 which energizes burner 1 control (A3), while primary limit S99 is wired to the A55 Unit Controller which energizes burner 2 control (A12). Its N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment. At the same time, the N.O. contacts of S10 and S99 close energizing the blower relay coil K3 through control A55. If either limit trips the blower will be energized. Limits settings are factory set and cannot be adjusted. If limit must be replaced same type and set point must be used. See Repair Parts Handbook.

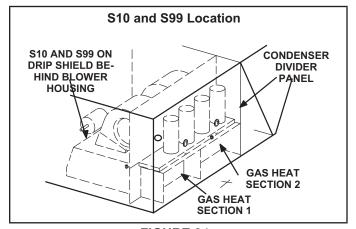


FIGURE 34

5-Flame Rollout Limits S47, S69

Flame rollout limits S47 on first heat section and S69 on second heat section are SPST N.C. high temperature limits located just above the burner air intake opening in the burner enclosures (see figure22). Both switches are wired to the A55 Unit Controller. When S47 or S69 senses flame rollout (indicating a blockage in the combustion air passages), the corresponding flame rollout limit trips and the ignition control immediately closes the gas valve. Limit S47 and S69 in standard heat units are factory preset to open at 290F ± 12F on a temperature rise, while on high heat units both limits open at 270F ± 12F on a temperature rise. All flame rollout limits are manual reset.

6-Combustion Air Prove Switches S18, S45

Prove switches S18 (first heat section) and S45 (second heat section) are located in the compressor compartment. Each has its own control box. Both are identical SPST N.O. switches and monitor combustion air inducer operation. Switch S18 and S45 are wired to the A55 Unit Controller.

The switch closes on a negative pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable. The switch will automatically open on a pressure rise (less negative pressure). TABLE 12 shows prove switch settings.

TABLE 12 S18 & S45 Prove Switch Settings

Close" w.c.	Open " w.c.
0.25 <u>+</u> 5	0.10 <u>+</u> 5

7-Combustion Air Inducers B6 & B15

Combustion air blowers B6 on the first heat section and B15 on the second heat section, are identical blowers which provide fresh air to the corresponding burners while clearing the combustion chamber of exhaust gases. The blowers begin operating immediately upon receiving a thermostat demand and are de-energized immediately when thermostat demand is satisfied.

Both combustion air blowers use a 208/230 or 460V single-phase PSC motor and a 4.81in. x 1.25in blower wheel. All motors operate at 3200 or 3450 RPM and are equipped with auto-reset overload protection. Blowers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific blower electrical ratings can be found on the unit rating plate.

All combustion air blower motors are sealed and cannot be oiled. The blower cannot be adjusted but can be disassembled for cleaning.

8-Combustion Air Motor Capacitors C3 & C11

The combustion air blower motors in all LGT units require run capacitors. Capacitor C3 is connected to combustion air blower B6 and C11 is connected to combustion air blower B15. Capacitors are rated at 208/230V CAB has 4uF 450V capacitors 460V CAB has 2uF 450V capacito3 or 4 MFD for 208/230 CAB.

9-Gas Valves GV1 & GV3

Gas valves GV1 and GV3 are identical. The gas valves are two-stage redundant valves. Units are equipped with valves manufactured by WhiteRodgers.. On a call for first stage heat (low fire), the valve is energized by the ignition control simultaneously with the spark electrode. On a call for second stage heat (high fire), the second stage operator is energized directly from A55 (GV1, GV3). The valve is adjustable for both low fire and high fire. A manual shut-off knob is provided on the valve for shut-off. Manual shut-off knob immediately closes both stages without delay. FIGURE 35 shows gas valve components. TABLE 13 shows factory gas valve regulation for LGT series units.

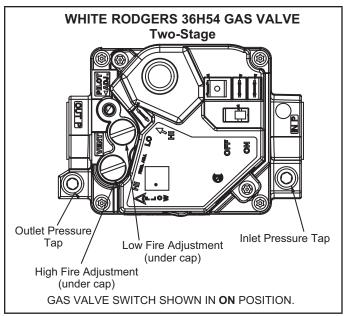


FIGURE 35

TABLE 13
GAS VALVE REGULATION FOR LGT UNITS

Max Inlet		Operating Pressure "W.C. (outlet) Factory Setting									
Pressure "W.C.	Nat	ural	L.P. Propane								
77.0.	Low	High	Low	High							
13.0	1.6 <u>+</u> 0.2.	3.7 <u>+</u> 0.3	5.5 <u>+</u> 0.3	0.5 <u>+</u> 0.5							

10-Spark Electrodes

An electrode assembly is used for ignition spark. Two identical electrodes are used (one for each gas heat section). The electrode is mounted through holes on the left-most end of the burner support. The electrode tip protrudes into the flame envelope of the adjacent burner.

The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (FIGURE 36) and ignites the left burner. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" female quick connect on the electrode end and female spark plug-type terminal on the ignition control end.

NOTE- IN ORDER TO MAXIMIZE SPARK ENERGY TO ELECTRODE, HIGH VOLTAGE WIRE SHOULD TOUCH UNIT CABINET AS LITTLE AS POSSIBLE.

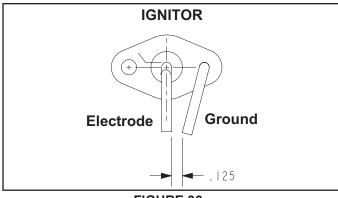


FIGURE 36

11-Flame Sensors

A flame sensor is located on the right side of each burner support. The sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the right most burner. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through he flame) is sensed.

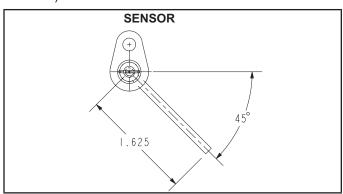


FIGURE 37

II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame.

III-CHARGING

A-Refrigerant Charge and Check - All-Aluminum Coil **WARNING-**Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, reclaim the charge, evacuate the system, and add required nameplate charge.

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the unit is earth grounded prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the unit.

Prior to recharging the system, it shall be pressuretested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

- When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.
- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i. e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-of f valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant.

The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

NOTE - System charging is not recommended below 60°F (15°C). In temperatures below 60°F (15°C), the charge must be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

- 1 Make sure outdoor coil is clean. Attach gauge manifolds and operate unit at full CFM in cooling mode with economizer disabled until system stabilizes (approximately five minutes). Make sure all outdoor air dampers are closed.
- 2 Compare the normal operating pressures to the pressures obtained from the gauges. Check unit components if there are significant differences.
- 3 Measure the outdoor ambient temperature and the suction pressure. Refer to the charging curve to determine a target liquid temperature.

NOTE - Pressures are listed for sea level applications.

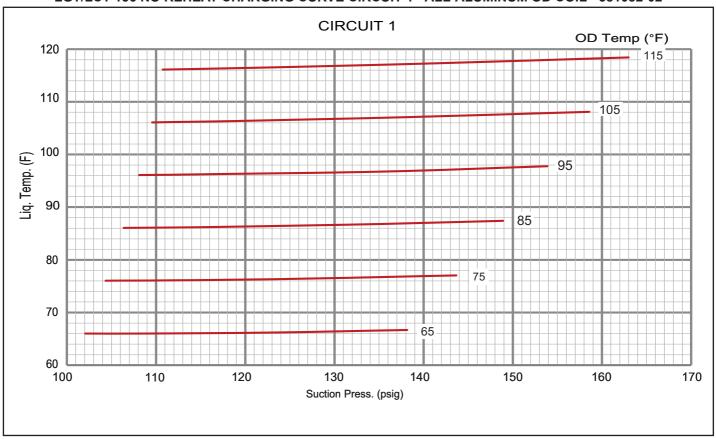
- 4 Use the same thermometer to accurately measure the liquid temperature (in the outdoor section).
 - If measured liquid temperature is higher than the target liquid temperature, add refrigerant to the system.
 - If measured liquid temperature is lower than the target liquid temperature, recover some refrigerant from the system..
- 5 Add or remove charge in increments. Allow the system to stabilize each time refrigerant is added or removed.

- 6 Continue the process until measured liquid temperature agrees with the target liquid temperature. Do not go below the target liquid temperature when adjusting charge. Note that suction pressure can change as charge is adjusted.
- 7 Example: At 95°F outdoor ambient and a measured suction pressure of 130psig, the target liquid temperature is 96°F. For a measured liquid temperature of 106°F, add charge in increments until measured liquid temperature agrees with the target liquid temperature.

TABLE 14 LGT/LCT 156 NO REHEAT OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581081-02

				Ou	tdoor Coil	Entering Ai	r Temperat	ure				
	65	°F	75	°F	85	85°F		95°F		5°F	115°F	
	Suct (psig)	Disc (psig)										
	102	217	104	253	106	294	108	340	110	390	111	446
Circuit 1	109	219	112	255	114	295	117	341	119	392	121	447
Circuit	123	224	127	259	131	300	136	345	138	396	141	451
	138	231	144	266	149	306	154	352	159	402	163	457
	102	230	105	267	107	309	108	356	109	408	108	464
C:	108	233	112	270	114	312	117	359	118	411	119	468
Circuit 2	119	240	124	277	129	320	134	360	137	419	139	475
	130	247	138	285	144	328	150	375	155	427	160	484

LGT/LCT 156 NO REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581082-02



LGT/LCT 156 NO REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581082-02

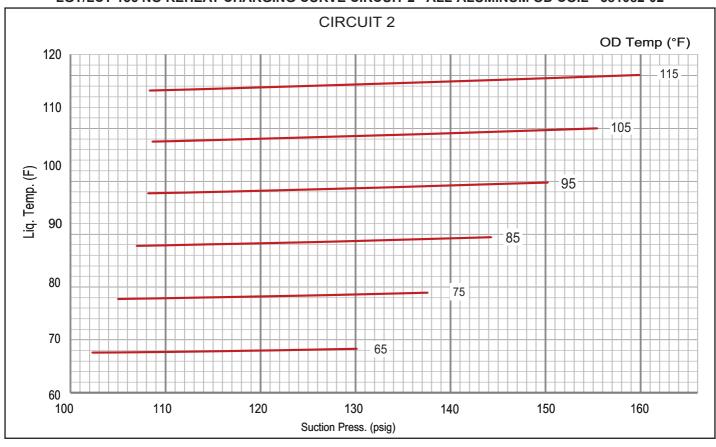
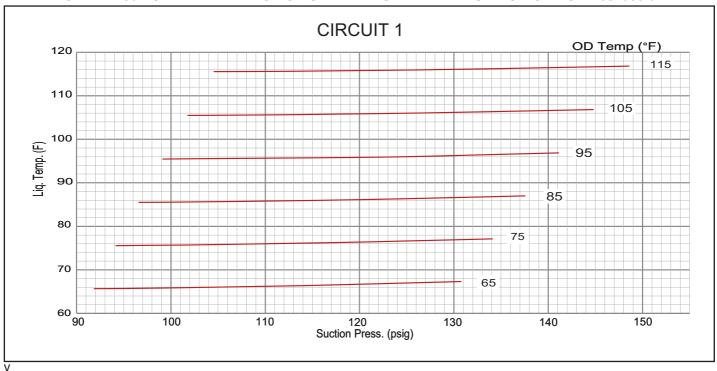


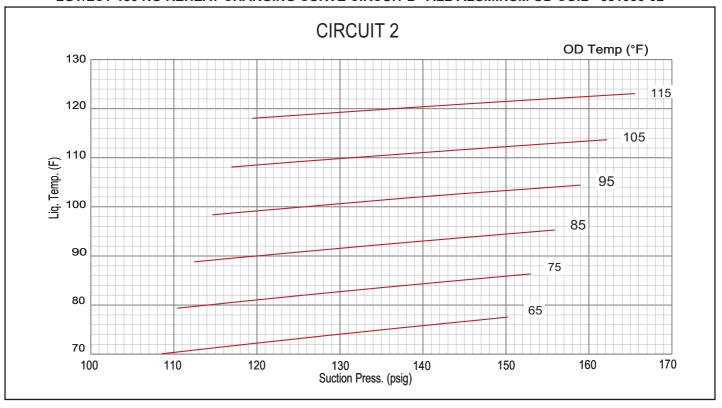
TABLE 15
LGT/LCT 180 NO REHEAT OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581085-02

'				Ou	tdoor Coil	Entering Ai	r Temperat	ure				
	65	5°F	75°F		85	85°F		95°F		5°F	115°F	
	Suct (psig)	Disc (psig)										
	92	208	94	242	97	281	99	324	102	371	105	423
Cinavit 4	99	210	102	244	104	283	107	327	110	374	113	426
Circuit 1	114	214	117	248	120	288	124	332	127	379	130	431
	131	217	134	252	138	291	141	335	145	383	149	436
	109	224	110	261	113	303	115	351	117	402	119	459
Cinavit 0	116	227	118	264	121	306	123	353	126	405	128	462
Circuit 2	133	232	135	270	138	312	141	360	143	412	146	469
	150	238	153	275	156	318	159	365	162	418	166	475
	94	225	95	263	97	306	99	353	101	404	103	461
Cinavit 2	101	229	103	266	105	309	107	356	109	408	111	464
Circuit 3	117	235	119	273	121	315	124	363	127	415	130	471
	133	241	136	279	139	322	142	369	146	421	149	478

LGT/LCT 180 NO REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581086-02



LGT/LCT 180 NO REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581086-02



LGT/LCT 180 NO REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581086-02

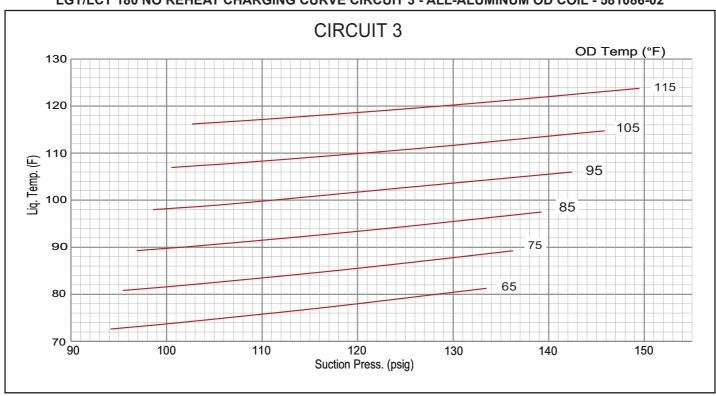
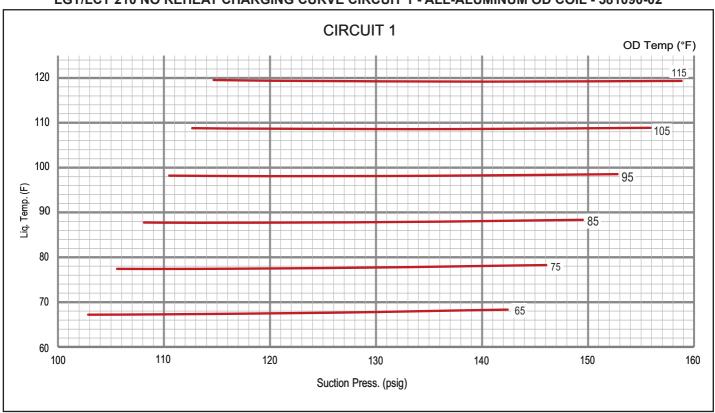


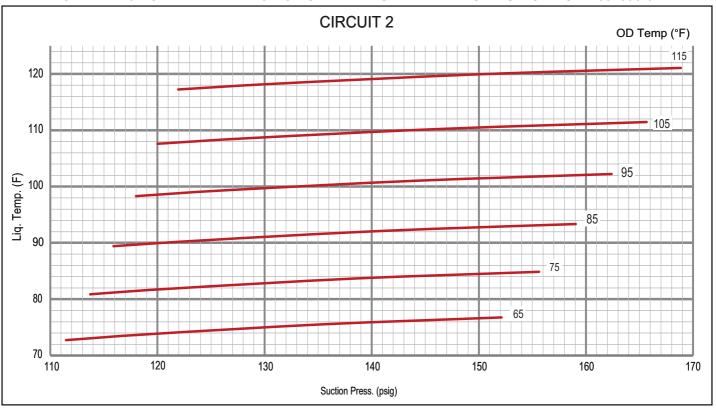
TABLE 16
LGT/LCT 210 NO REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581089-02

				Ou	tdoor Coil	Entering Ai	r Temperat	ure				
	65	5°F	75	75°F		s°F	95°F		105°F		115	5°F
	Suct (psig)	Disc (psig)										
	103	220	106	257	108	300	110	349	113	405	115	466
Circuit 1	110	223	113	259	116	302	118	350	121	405	123	467
Circuit 1	126	228	129	264	132	305	135	353	138	408	140	468
Ī	142	234	146	269	150	310	153	357	156	410	159	470
	111	226	114	264	116	307	118	355	120	408	122	467
C::4 0	119	229	122	267	124	310	127	358	129	411	131	470
Circuit 2	135	236	138	273	141	316	144	364	147	418	150	476
	152	243	156	281	159	324	162	372	166	426	169	484
	97	221	99	258	101	300	104	347	106	399	108	455
Circuit 3	104	224	107	261	109	303	112	350	114	402	117	459
Circuit 3	120	229	123	266	126	309	129	356	132	408	134	465
	137	234	140	271	144	314	147	362	150	414	153	471
	97	224	99	262	101	305	103	352	105	405	107	462
Circuit 4	104	227	106	265	109	308	111	356	113	408	116	466
Circuit 4	120	233	123	272	125	315	128	363	131	415	133	473
	137	240	140	279	143	322	146	370	149	423	152	480

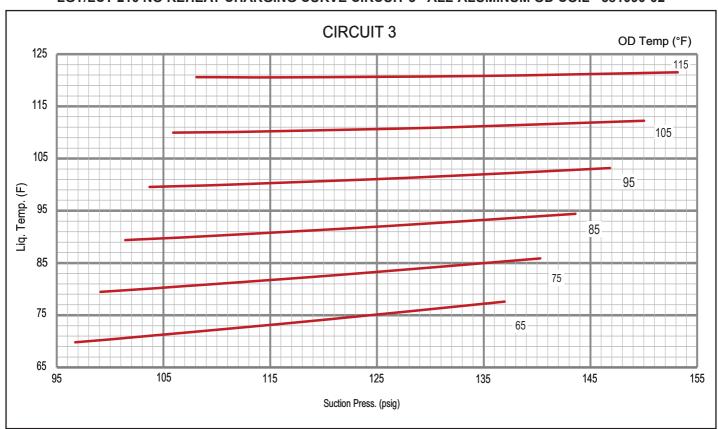
LGT/LCT 210 NO REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581090-02



LGT/LCT 210 NO REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581090-02



LGT/LCT 210 NO REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581090-02



LGT/LCT 210 NO REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581090-02

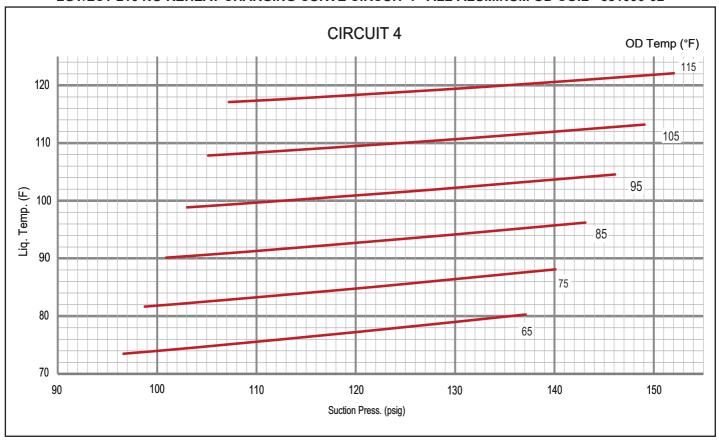
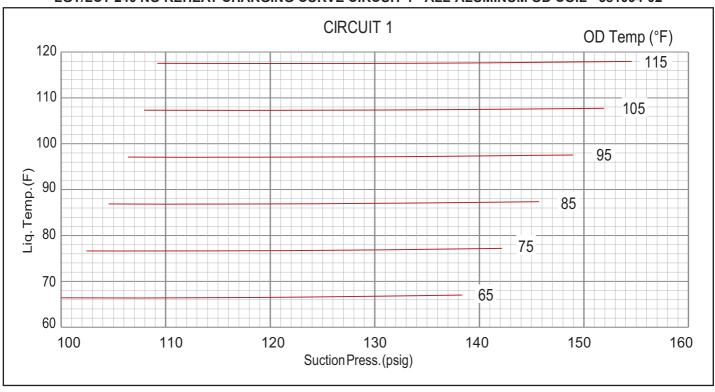


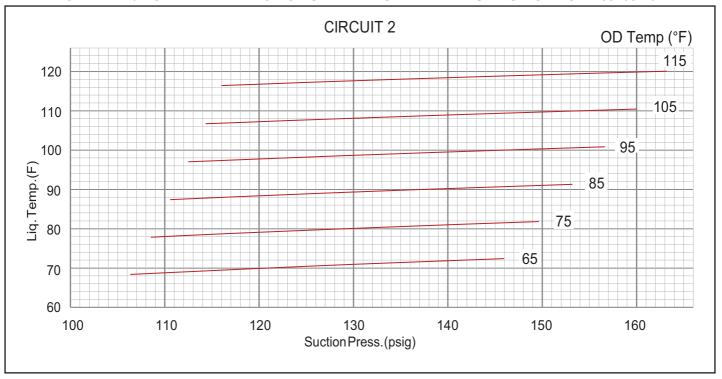
TABLE 17
LGT/LCT 240 NO REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581093-02

				Ou	tdoor Coil	Entering Ai	r Temperat	ure				
	65	5°F	75	75°F		5°F	95°F		105°F		115	5°F
	Suct (psig)	Disc (psig)										
	100	223	102	259	105	301	106	347	108	398	109	454
Cincuit 4	108	225	110	261	113	303	115	349	117	400	118	456
Circuit 1	123	230	126	266	129	308	132	355	134	405	136	461
	138	236	142	273	146	315	149	361	152	412	155	468
	106	228	109	265	111	307	113	353	114	403	116	457
Cinavit 0	114	231	116	268	119	310	121	356	123	406	125	461
Circuit 2	130	237	133	275	136	317	139	363	141	414	144	469
	146	244	150	282	153	325	157	372	160	423	163	478
	92	224	93	261	95	303	97	349	98	399	100	453
Circuit 3	99	226	101	264	103	306	105	352	107	402	109	457
Circuit 3	114	232	117	270	119	313	122	358	124	409	127	464
	131	239	134	277	136	320	139	366	142	417	146	472
	94	223	96	260	98	302	99	348	101	399	102	454
Circuit 4	100	226	103	263	105	305	107	351	109	402	110	457
Circuit 4	115	232	118	269	121	311	124	358	126	409	128	465
	130	239	134	277	137	319	141	366	144	417	147	473

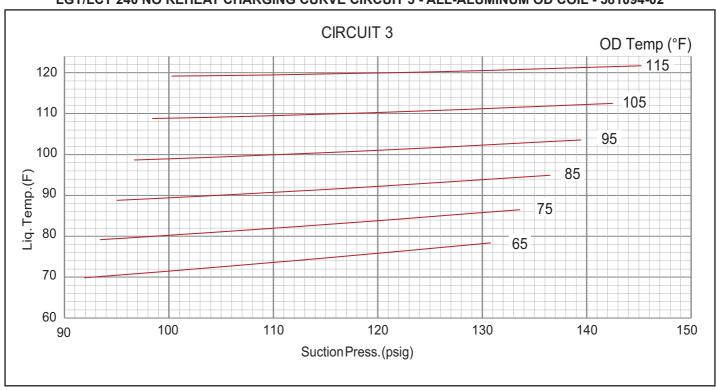
LGT/LCT 240 NO REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581094-02



LGT/LCT 240 NO REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581094-02



LGT/LCT 240 NO REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581094-02



LGT/LCT 240 NO REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581094-02

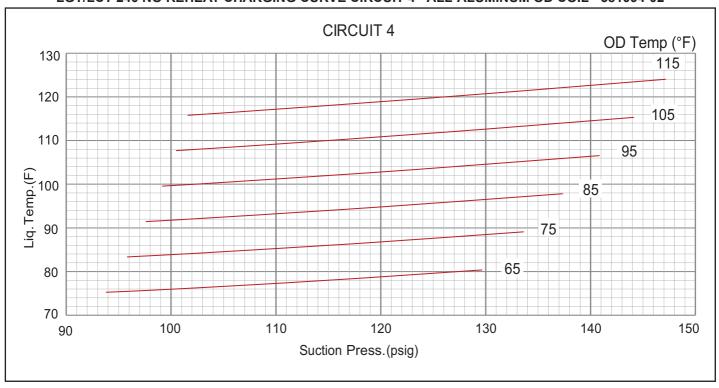
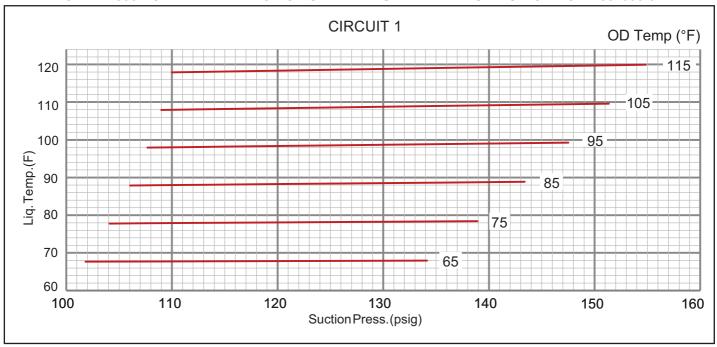


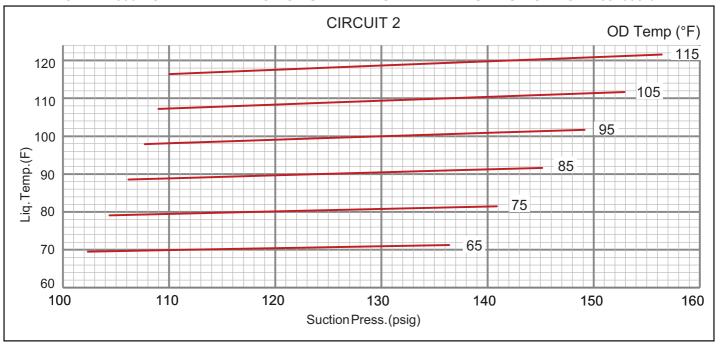
TABLE 18
LGT/LCT 300 NO REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581097-02

				Ou	tdoor Coil	Entering Ai	r Temperat	ure				
	65	°F	75°F		85	85°F		95°F		105°F		5°F
	Suct (psig)	Disc (psig)										
0: "4	102	229	104	267	106	309	108	356	109	408	110	465
	108	232	111	269	113	311	116	359	117	411	119	469
Circuit 1	121	237	125	275	128	317	132	365	134	418	137	476
Ī	134	243	139	281	143	324	148	373	151	426	155	484
	102	237	104	275	106	318	108	365	109	418	110	476
Ciit 0	109	241	111	278	114	321	116	369	118	422	119	480
Circuit 2	122	248	126	286	129	329	132	376	135	430	137	489
	136	257	141	295	145	339	149	387	153	440	156	499
	86	234	88	272	90	315	92	363	93	416	95	475
Circuit 3	92	237	94	275	96	318	99	366	101	419	103	478
Circuit 3	105	244	108	282	111	324	114	370	117	426	120	485
Ī	118	251	122	289	126	332	130	380	134	433	138	492
	90	237	92	275	94	319	96	368	98	422	100	481
Circuit 4	97	240	99	279	102	323	104	373	107	427	109	487
Circuit 4	108	248	112	288	115	333	120	384	122	439	126	499
ĺ	117	257	122	298	127	344	132	395	136	451	140	512

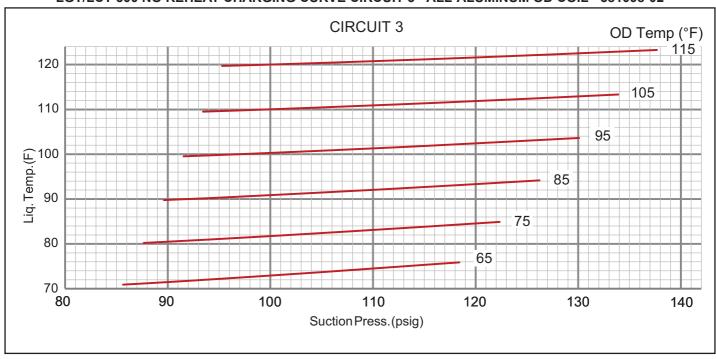
LGT/LCT 300 NO REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581098-02



LGT/LCT 300 NO REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581098-02



LGT/LCT 300 NO REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581098-02



LGT/LCT 300 NO REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581098-02

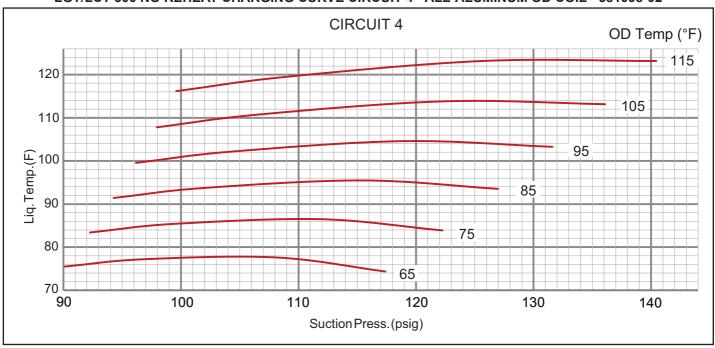
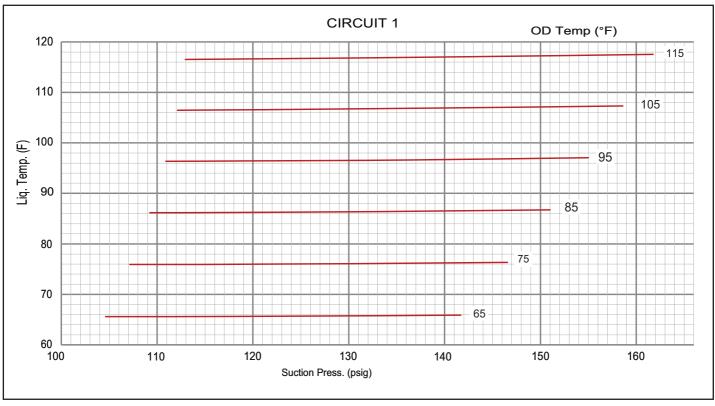


TABLE 19 LGT/LCT 156 REHEAT OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581083-02

Outdoor Coil Entering Air Temperature												
	65°F		75°F		85°F		95°F		105°F		115°F	
	Suct (psig)	Disc (psig)										
Circuit 1	105	230	107	266	109	308	111	356	112	410	113	469
	112	233	115	268	117	310	119	357	121	410	122	469
	126	240	130	275	134	315	136	363	140	413	142	471
	142	250	147	284	151	323	155	368	159	419	162	475
Circuit 2	102	230	105	267	107	309	108	356	109	408	108	464
	108	233	112	270	114	312	117	359	118	411	119	468
	119	240	124	277	129	320	134	360	137	419	139	475
	130	247	138	285	144	328	150	375	155	427	160	484

LGT/LCT 156 REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581084-02



LGT/LCT 156 REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581084-02

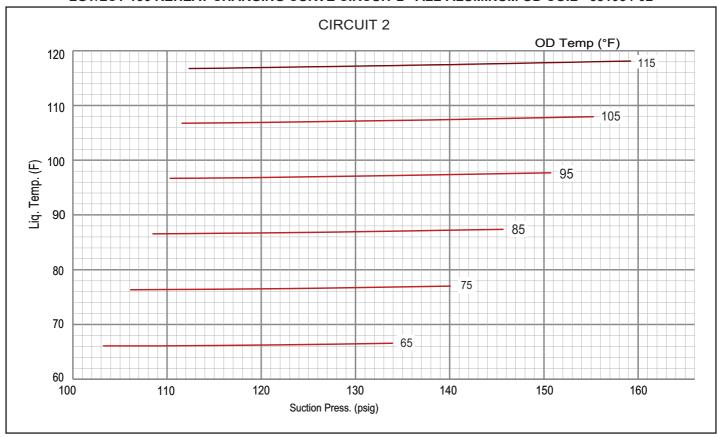
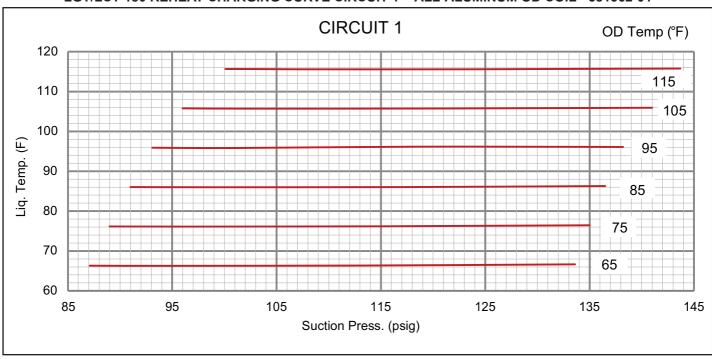


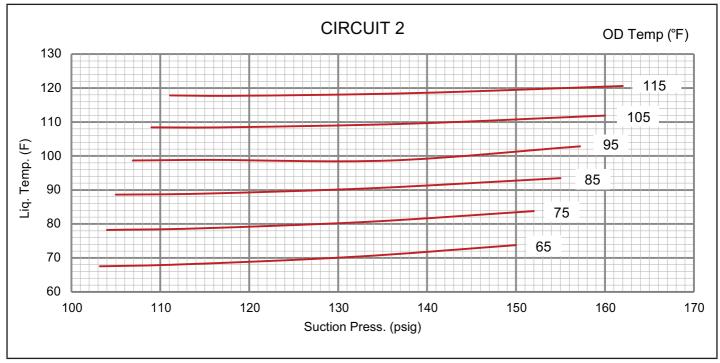
TABLE 20 LGT/LCT 180 REHEAT OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581361-01

Outdoor Coil Entering Air Temperature												
	65°F		75°F		85°F		95°F		105°F		115°F	
	Suct (psig)	Disc (psig)										
0: :: 4	87	223	89	262	91	309	93	364	96	421	100	522
	95	223	96	262	98	309	101	361	103	418	107	503
Circuit 1	113	226	115	265	117	312	119	355	121	412	124	479
	134	230	135	269	137	316	138	352	141	409	144	466
	103	236	104	275	105	322	107	378	109	435	111	536
Circuit 2	113	239	114	278	115	325	116	375	118	432	119	525
Circuit 2	132	246	133	285	134	332	136	377	138	434	139	504
	150	254	152	293	155	340	157	385	160	442	162	496
	94	228	96	267	98	314	100	352	102	409	105	457
Circuit 3	103	231	105	270	106	317	108	350	110	407	113	462
	120	242	122	281	124	328	127	363	128	420	131	470
	135	246	138	285	141	332	146	371	149	428	152	477

LGT/LCT 180 REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581362-01



LGT/LCT 180 REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581362-01



LGT/LCT 180 REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581362-01

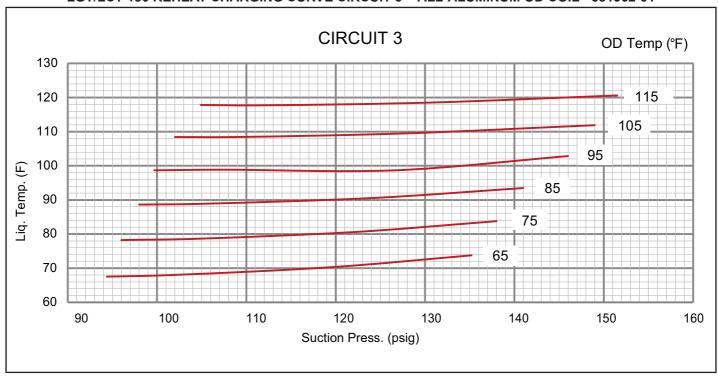
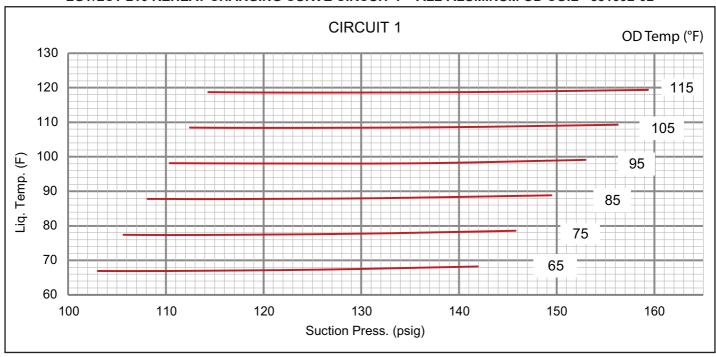


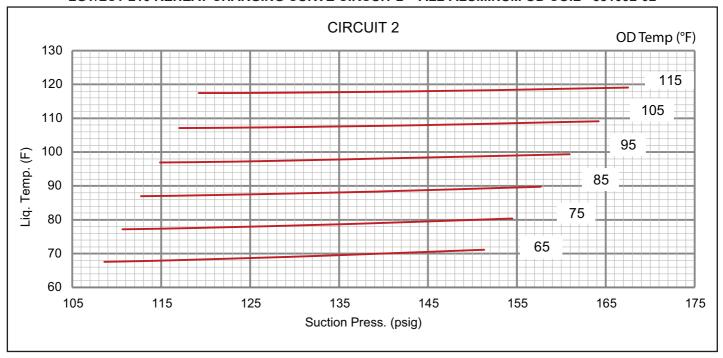
TABLE 21
LGT/LCT 210 REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581091-02

Outdoor Coil Entering Air Temperature												
	65°F		75°F		85°F		95°F		105°F		115°F	
	Suct (psig)	Disc (psig)										
Circuit 1	103	226	106	262	108	303	110	349	112	401	114	458
	110	230	113	266	116	307	118	353	121	405	123	462
	126	237	129	272	132	313	136	360	138	411	141	468
	142	242	146	277	149	318	153	364	156	416	159	473
Circuit 2	109	236	111	273	113	315	115	362	117	413	119	469
	117	239	119	276	121	318	124	365	126	417	128	473
	134	247	136	285	139	328	142	374	145	427	147	484
	151	258	154	297	158	340	161	388	164	441	168	498
	96	222	98	259	100	300	102	346	104	396	107	451
Circuit 3	103	224	105	261	107	303	110	349	112	400	115	455
Circuit 3	119	229	122	267	124	309	126	355	129	407	132	463
	137	235	140	273	142	316	145	364	148	416	151	473
Circuit 4	99	223	101	260	103	303	105	350	108	402	110	459
	106	226	108	263	111	306	113	353	116	406	118	463
	121	231	124	270	127	313	130	359	133	414	136	472
	138	237	141	276	145	320	148	369	151	423	154	481

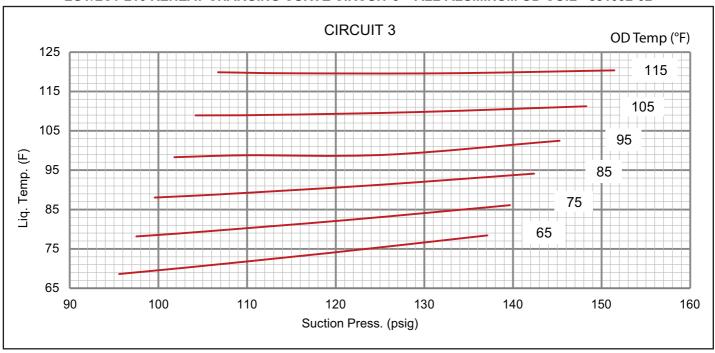
LGT/LCT 210 REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581092-02



LGT/LCT 210 REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581092-02



LGT/LCT 210 REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581092-02



LGT/LCT 210 REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581092-02

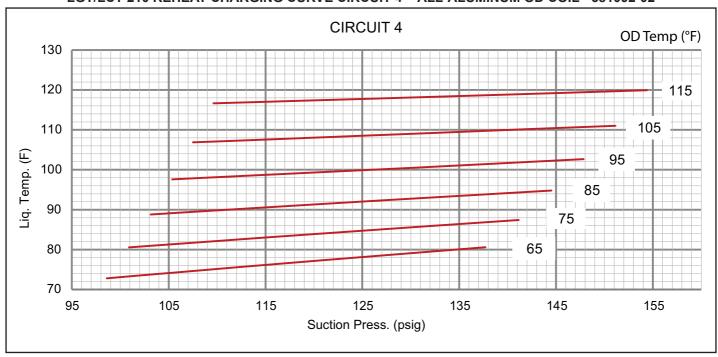
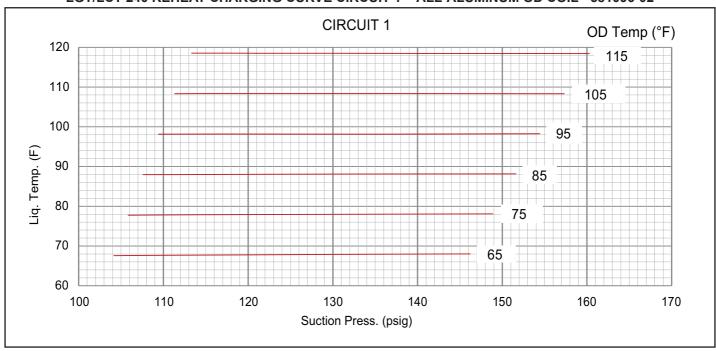


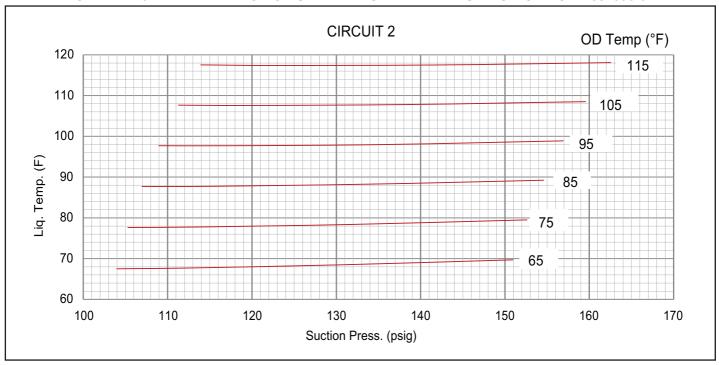
TABLE 22 LGT/LCT 240 REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581095-02

	Outdoor Coil Entering Air Temperature											
	65	°F	75	°F	85	85°F 95°F			105°F		115°F	
	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)
	104	234	106	268	108	312	109	365	111	428	113	500
Circuit 1	112	241	114	274	116	317	118	370	120	432	122	503
Circuit	128	252	131	285	133	326	135	377	138	438	140	508
	146	262	149	293	152	333	154	383	157	442	160	511
	104	242	105	282	107	331	109	388	111	456	114	532
Circuit 2	112	248	114	287	115	335	117	392	120	458	122	534
Circuit 2	130	258	132	295	134	341	136	394	138	462	141	536
	151	264	153	300	155	345	157	399	160	462	163	535
	91	223	93	259	95	300	97	346	99	396	101	450
Circuit 3	98	225	100	261	103	302	105	348	107	398	110	453
Circuit 3	114	229	117	266	120	308	122	354	125	404	128	459
	132	235	135	272	138	314	141	360	144	411	147	466
	93	226	95	264	96	306	98	352	100	403	101	458
Circuit 4	100	229	102	267	104	309	107	355	109	406	111	461
Circuit 4	115	235	118	273	121	315	125	362	127	412	130	468
	132	242	135	280	139	323	143	369	147	420	151	476

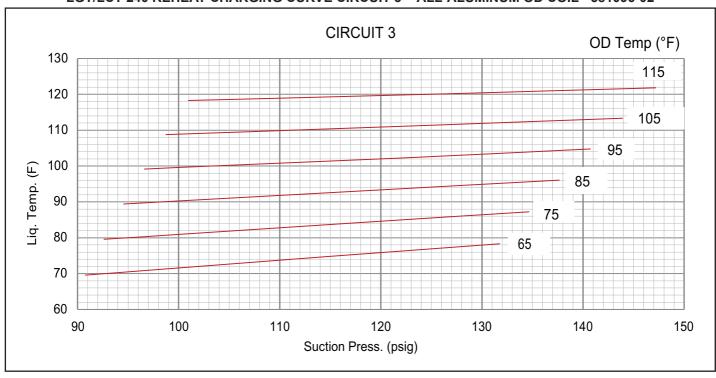
LGT/LCT 240 REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581096-02



LGT/LCT 240 REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581096-02



LGT/LCT 240 REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581096-02



LGT/LCT 240 REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581096-02

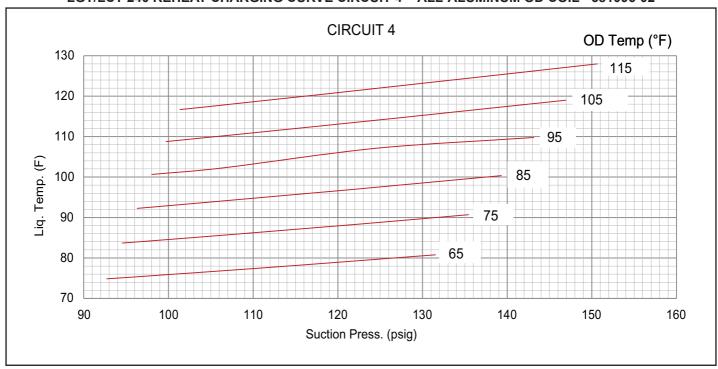
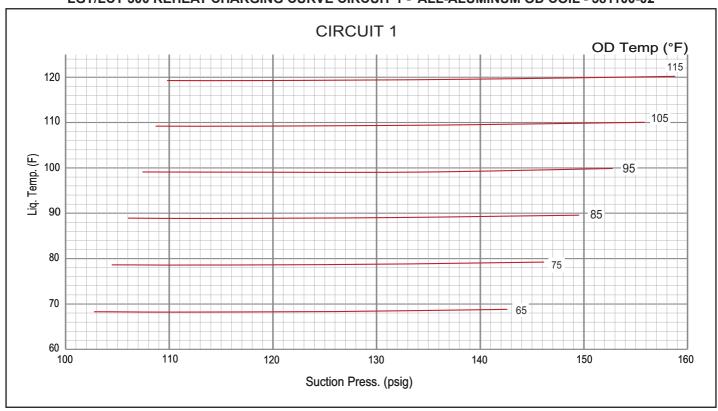


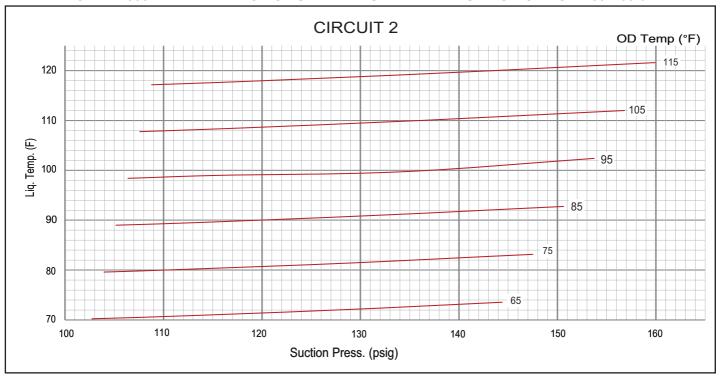
TABLE 23
LGT/LCT 300 REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM OD COIL - 581099-02

	Outdoor Coil Entering Air Temperature											
	65	5°F	75	°F	85°F 95°F		5°F	°F 105°F			5°F	
	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)
	103	244	104	277	106	321	107	373	109	435	110	507
Circuit 1	110	255	112	288	114	331	116	383	118	445	119	516
Circuit	126	268	129	301	131	344	133	389	136	457	139	527
	143	270	146	303	150	344	153	396	156	456	159	526
	103	252	104	291	105	333	106	381	108	433	109	489
Circuit 2	111	257	112	295	114	338	115	386	117	438	118	494
Circuit 2	127	267	129	306	132	349	134	394	136	449	139	505
	144	278	148	317	151	361	154	408	157	461	160	517
	87	238	89	278	91	321	92	368	94	418	96	473
Circuit 3	94	240	96	279	98	323	100	370	102	421	104	475
Circuit 3	108	245	111	285	114	328	117	373	120	427	123	483
	123	253	126	293	130	337	134	385	138	437	142	493
	90	245	92	285	94	330	95	377	97	429	98	484
Circuit 4	96	246	99	287	102	332	104	380	105	431	107	486
Circuit 4	110	253	114	294	117	339	120	385	124	440	126	495
	124	263	129	305	134	350	138	399	142	452	146	508

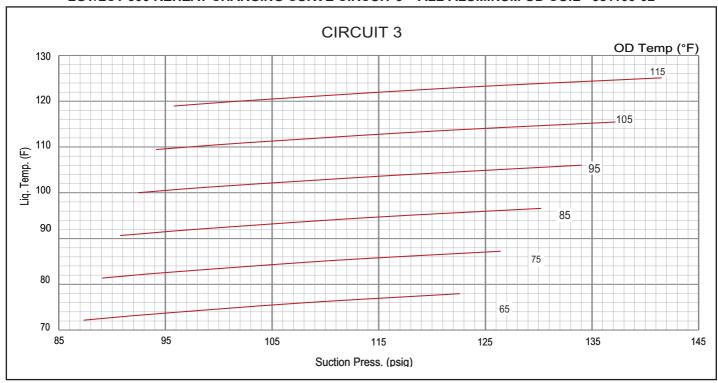
LGT/LCT 300 REHEAT CHARGING CURVE CIRCUIT 1 - ALL-ALUMINUM OD COIL - 581100-02



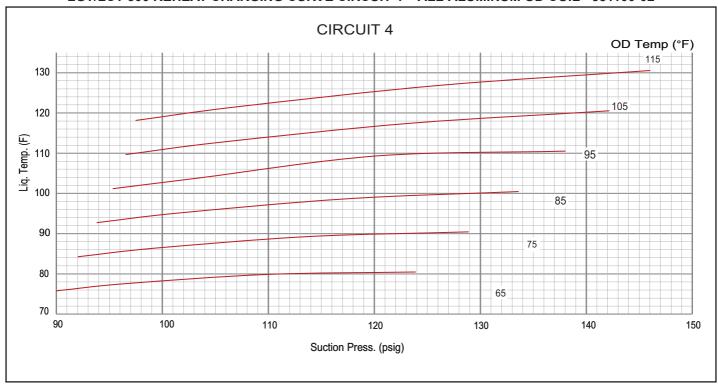
LGT/LCT 300 REHEAT CHARGING CURVE CIRCUIT 2 - ALL-ALUMINUM OD COIL - 581100-02



LGT/LCT 300 REHEAT CHARGING CURVE CIRCUIT 3 - ALL-ALUMINUM OD COIL - 581100-02



LGT/LCT 300 REHEAT CHARGING CURVE CIRCUIT 4 - ALL-ALUMINUM OD COIL - 581100-02



IV-START-UP OPERATION

A-Preliminary and Seasonal Checks

- 1 Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2 Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit control box cover.
- 3 Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4 Check voltage. Voltage must be within the range listed on the nameplate. If not, consult power company and have the voltage corrected before starting the unit.
- 5 Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.
- 6 Inspect and adjust blower belt (see section on Blower Compartment Blower Belt Adjustment).

B-Cooling Start-up

NOTE - Crankcase heaters must be energized 24 hours before attempting to start compressor. Set thermostat so that there is no demand to prevent compressor from cycling. Apply power to unit.

- Initiate first and second stage cooling demands according to instructions provided with thermostat.
- 2 First-stage thermostat demand will energize indoor blower in Low Cooling CFM. Second-stage thermostat demand will energize indoor blower in High Cooling CFM. Both demands energize compressor 1. The remaining compressors will be energized as needed to meet cooling demand.
- 3 156 units contain two refrigerant circuits or systems. 180 units contain three refrigerant circuits or systems. 210, 240 and 300 units contain four refrigerant circuits or systems.
- 4 Each refrigerant circuit is separately charged with R454B refrigerant. See unit rating plate for correct amount of charge.
- 5 Refer to the Refrigerant Check and Charge section to check refrigerant charge.

C-Heating Startup

FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

WARNING



Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

▲ IMPORTANT

This unit is equipped with an automatic spark ignition system. Do not attempt to light manually.

In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

Placing Furnace In Operation

Gas Valve Operation FIGURE 38

- 1 Set thermostat to lowest setting.
- 2 Turn off all electrical power to appliance.
- 3 This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- 4 Open or remove the heat section access panel.
- 5 Turn the knob on the gas valve to "OFF". Do not force.
- 6 Wait five (5) minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.

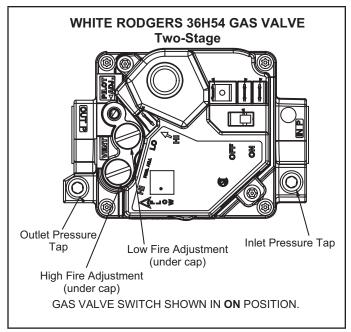


FIGURE 38

- 7 Turn the knob on the gas valve to "ON". Do not force.
- 8 Close or replace the heat section access panel.
- 9 Turn on all electrical power to appliance.
- 10 Set thermostat to desired setting.
- 11 The combustion air inducer will start. The burners will light within 40 seconds.
- 12 If the appliance does not light the first time (gas line not fully purged), it will attempt up to two more ignitions before locking out.
- 13 If lockout occurs, repeat steps 1 through 10.
- 14 If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

Turning Off Gas to Appliance

- 1 If using an electromechanical thermostat, set to the lowest setting.
- 2 Before performing any service, turn off all electrical power to the appliance.
- 3 Open or remove the heat section access panel.
- 4 Turn the knob on the gas valve to "OFF". Do not force.

D-Safety or Emergency Shutdown

Turn off power to the unit. Close manual and main gas valves.

V- SYSTEMS SERVICE CHECKS

A-Heating System Service Checks

All LGT units are ETL/CSA design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LGT Installation, Operation and Maintenance instruction for more information.

1-Gas Piping

Gas supply piping must not allow more than 0.5"W.C. drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

2-Testing Gas Piping

NOTE-In case emergency shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig. See FIGURE 39.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping.

The use of specialty Gas Leak Detector is strongly recommended. It is available through under part number 31B2001. See CORP 8411-L10, for further details. Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

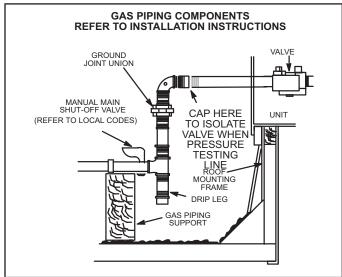


FIGURE 39

3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1 and or GV3. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or "underfire." High pressure can result in permanent damage to the gas valve or "overfire.". See table 19 for supply pressures.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1 and or GV3. See FIGURE 38 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See FIGURE 38 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob can be used to immediately shut off gas supply.

CAUTION

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

Manifold Adjustment Procedure

- 1 Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2 While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.
- 3 After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in TABLE 24.

A IMPORTANT

Disconnect heating demand as soon as an accurate reading has been obtained.

TABLE 24

N	/lanifold Pr		Pressure /.C.		
Nat	ural	LP.Pr	opane	Nat	LP
Low	High	Low	High	4.7-	10.8-
1.6 <u>+</u> 0.2	3.7 <u>+</u> 0.3	5.5 <u>+</u> 0.3	10.5 <u>+</u> 0.5	10.5	13.5

Combustion gases

Flue products must be analyzed and compared to the unit specifications. Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

5-Proper Gas Flow

To check for proper gas flow to burners, determine Btuh input from unit rating plate or the gas heating capacity in the SPECIFICATIONS tables. Divide this input rating by the Btuh per cubic foot of available gas. Result is the number of cubic feet per hour required. Determine the flow of gas through gas meter for two minutes and multiply by 30 to get hourly flow of gas to the burners.

NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

6-Inshot Burner

Burners are factory set for maximum air and cannot be adjusted. Always operate unit with access panel in place. A peep hole is furnished in the heating access panel for flame viewing. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.

Follow steps below to remove burner assembly.

- 1 Turn off power to unit and shut off gas supply.
- 2 Remove screws holding the burner support cap.
- 3 Burner assembly is a cluster assembly (FIGURE 40) and can be removed as one.
- 4 Clean and reassemble (reverse steps 1-3).
- 5 Be sure to secure all wires and check plumbing.
- 6 Turn on power to unit. Follow lighting instructions attached to unit and operate unit in heating mode. Check burner flames. They should be blue with yellow streaks.

7-Spark Electrode Gap

The spark electrode assembly can be removed for inspection by removing two screws securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between 0.125" ± 0.015". See FIGURE 36.

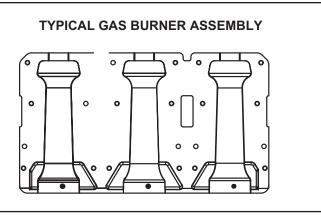


FIGURE 40

8-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

- 1 Turn off gas and electric power.
- 2 Remove access panel(s) and unit center mullion.
- 3 Remove gas valve, manifold assembly and burners.
- 4 Remove combustion air inducer and flue box. Pay careful attention to the order in which gaskets and orifice are removed.
- 5 Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6 Remove screws supporting heat exchanger.
- 7 To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

9-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.

- 1 Disconnect power to unit.
- 2 Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3 Reconnect power and adjust thermostat for heating demand.
- 4 When flame is established, compare reading to TABLE 25. Do not bend electrodes.
- 5 Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

TABLE 25

Manufacturer	Nominal Signal Microamps	Drop Out
UTEC	0.5 - 1.0	.09

NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.

10-Combustion Air Inducer

The combustion air inducer is factory set and is not field adjustable. However, operation should be monitored to ensure proper operation. The combustion air inducer is used to draw fresh air into the combustion chamber while simultaneously expelling exhaust gases. The inducer operates throughout the heating cycle.

On a heating demand, the ignition control is energized by the A55 Unit Controller. The ignition control then allows 30 to 40 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch is closing proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the first stage operator of the gas valve (low fire), the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed.

B-Cooling System Service Checks

LGT units are factory charged and require no further adjustment; however, charge should be checked periodically using the liquid temperature plots in section IIICHARG-ING.

VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.

A WARNING



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

▲ IMPORTANT

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

A WARNING

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants

Prior to beginning work on systems containing refigerant to ensure the risk of ignition is minimized:

- All work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i. e. non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, the appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
- No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

- Where electrical components are being changed, service technicians shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flameable refrigerants as applicable:
- 1 The actual refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed.
- 2 The ventilation machinery and outlets are operating adequately and are not obstructed.
- 3 If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
- 4 Markings on the equipment should be visible and legible. Markings and signs that are illegible shall be corrected.
- 5 Refrigerating pipes or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are construct-

ed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

For systems containing refigerant all repair and maintenance to electrical components shall include initial safety checks and component inspection procedures such as that capacitors are discharged in a safe manner to avoid possibility of sparking, that no live electrical components and wiring are exposed while charging, recovering, or purging the system, and that there is continuity of earth bonding. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used that is reported to the owner of the equipment, so all parties are advised. NOTE - Sealed electrical components shall be replaced, not repaired.

NOTE - Intrinsically safe components must be replaced, not repaired.

- Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.
- Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

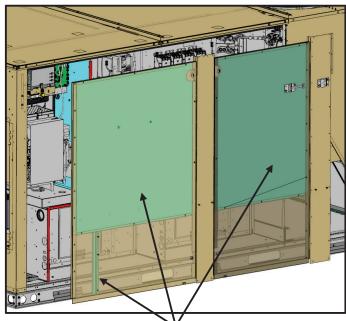
- When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:
 - a. Safely remove refrigerant following local and national regulations,
 - b. Evacuate the circuit,
 - c. Purge the circuit with inert gas,
 - d. Evacuate.
 - e. Purge with inert gas,
 - f. Open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxvgen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

Critical Components for Refrigerant Leak Containment

All Units

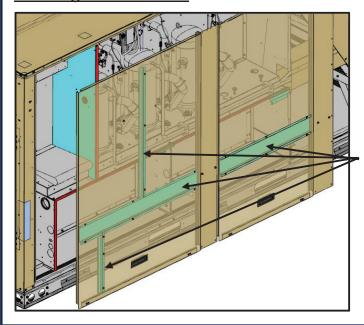
Hinged Door Panels



If the door panels, barrier, mullions and rubber seals (highlighted in red) must be removed for service, ensure they are returned to their proper places before starting the unit. Verify that the rubber seals on the barrier and the compressor base panel are properly aligned and tightly secured. Verify that the brackets behind the mullions are secured.

Verify that the door panel liners and bracket are tightly secured. These steps are critical to containing flammable refrigerant and preventing it from migrating to sources of ignition in the event of a leak.

Non-hinged Door Panels



Verify that the door panel brackets are tightly secured. This is critical to containing flammable refrigerant and preventing it from migrating to sources of ignition in the event of a leak.

A-Filters

LGT units use six 24 X 24 X 2" fiberglass throw-away type filters. Filters may be accessed through the economizer / filter access door. Filters should be checked monthly (or more frequently in severe use) and cleaned or replaced regularly. Take note of the "AIR FLOW DIRECTION" marking on the filter frame when re-installing.

B-Lubrication

All motors and blower wheels used in LGT units are lubricated; no further lubrication is required.

C-Supply Air Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.

D-Evaporator Coil

Inspect and clean coil at beginning of each season. Clean using mild detergent or commercial coil cleanser. Check condensate drain pan and line, if necessary. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet. Check connecting lines and coil for evidence of oil and refrigerant leaks.

E-Condenser Coil

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season. Check connecting lines and coil for evidence of oil and refrigerant leaks.

F-Electrical

- 1 Check all wiring for loose connections.
- 2 Check for correct voltage at unit (unit operating).
- 3 Check amp-draw on both condenser fan motor and blower motor.

Fan Motor Rating Plate _	Actual __		
Indoor Blower Motor Rat	ing Plate	_ Actual_	

VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory or field installed to the LGT units.

A-Roof Curbs

When installing the LGT units on a combustible surface for downflow discharge applications, the hybrid C1CUR-B70C-1 8-in height, C1CURB71C-1 14-in height, C1CUR-B72C-01 18-in height and C1CURB73C-1 24-in roof mounting frame is used. The assembled hybribd mounting frame is shown in FIGURE 41. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in FIGURE 42. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

For horizontal discharge applications, use the standard C1URB14C-1 26-in or C1CURB16C-1 37-in height roof mounting frame. This frame converts unit from down-flow

to horizontal air flow. The 37 inch horizontal frame meets National Roofing Code requirements. The roof mounting frames are recommended in all other applications but not required. If the LGT units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

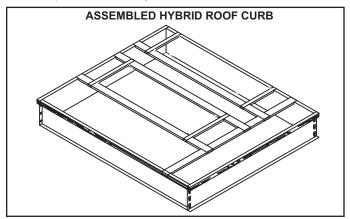


FIGURE 41

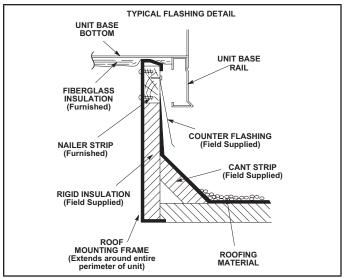


FIGURE 42

B-Transitions

Optional supply/return transitions C1DIFF33C-1 and C1DIFF34C-1 are available for use with LGT series units utilizing optional C1CURB roof curbs. Transition must be installed in the roof curb before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

C-C1DAMP10 & E1DAMP20 Outdoor Air Dampers

C1DAMP10C and E1DAMP20C (FIGURE 43) consist of a set of dampers which may be manually or motor operated to allow up to 25 percent outside air into the system at all times (see FIGURE 43). Either air damper can be installed in LGT units. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to reinstallation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.

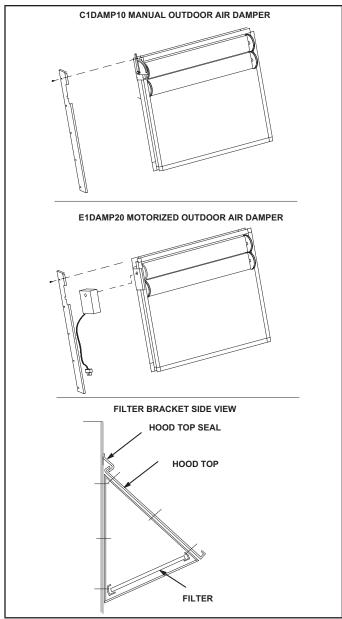


FIGURE 43

D-Supply and Return Diffusers

Optional flush mount diffuser/return FD11 and extended mount diffuser/return RTD11 are available for use with all LGT units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

E-E1ECON15C-2 Standard and E1ECON17C-1 High Performance Economizer (Field or Factory Installed)

The optional economizer can be used with downflow and horizontal air discharge applications. The economizer uses outdoor air for free cooling when temperature and/ or humidity is suitable. An economizer hood is furnished with the economizer.

NOTE - Gravity exhaust dampers are required with power exhaust.

The economizer is controlled by the A55 Unit Controller. The economizer will operate in one of four modes. Each mode requires a different A55 Unit Controller DIP switch setting. Each mode also requires different sensors. The following is a brief description. See economizer installation instruction for more detail.

1-"TMP" MODE (SENSIBLE TEMPERATURE)

In the "TMP" mode, the IMC uses input from the factory installed RT6 Supply Air Sensor, RT16 Return Air Sensor and RT17 Outdoor Air Sensor to determine suitability of outside air and economizer damper operation. When outdoor sensible temperature is less than return air sensible temperature, outdoor air is used for cooling. This may be supplemented by mechanical cooling to meet comfort demands. This application does not require additional optional sensors.

2-"ODE" MODE (OUTDOOR ENTHALPY)

The "ODE" or outdoor enthalpy mode requires a field-provided and -installed Honeywell C7400 enthalpy sensor (16K96). The sensor monitors outdoor air temperature and humidity (enthalpy). When outdoor air enthalpy is below the enthalpy control setpoint, the economizer modulates to allow outdoor air for free cooling.

3-"DIF" MODE (DIFFERENTIAL ENTHALPY)

The "DIF" or differential enthalpy mode requires two field-provided and -installed Honeywell C7400 enthalpy sensors (16K97). One sensor is installed in the outside air opening and the other sensor is installed in the return air opening. When the outdoor air enthalpy is below the return air enthalpy, the economizer opens to bring in ou door air for free cooling.

4-"GLO" MODE (GLOBAL)

Global Mode - The "GLO" or global mode is used with an energy management system which includes a global control feature. Global control is used when multiple units (in one location) respond to a single outdoor air sensor. Each energy management system uses a specific type of outdoor sensor which is installed and wired by the controls contractor.

Motorized Outdoor Air Damper - The "GLO" mode is also used when a motorized outdoor air damper is installed in the system.

NOTE - All economizer modes of operation will modulate dampers to 55F supply air.

F-Gravity Exhaust Dampers

Dampers (FIGURE 44) are used in downflow and LAGEDH are used in horizontal air discharge applications. LAGEDH gravity exhaust dampers are installed in the return air plenum. The dampers must be used any time an economizer or power exhaust fans are applied to LGT series units. An exhaust hood is furnished with the gravity exhaust damper.

Gravity exhaust dampers allow exhaust air to be discharged from the system when an economizer and/or power exhaust is operating. Gravity exhaust dampers also prevent outdoor air infiltration during unit off cycle. See installation instructions for more detail.

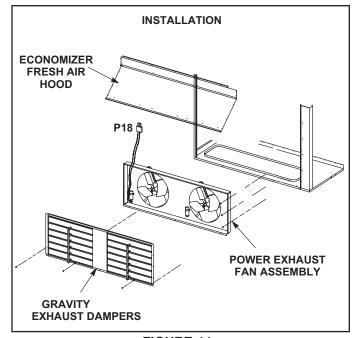


FIGURE 44

G-C1PWRE10 Power Exhaust Fans

C1PWRE10 power exhaust fans are used in downflow applications only. C1PWRE10 fans require optional downflow gravity exhaust dampers and E1ECON15 economizers. Power exhaust fans provide exhaust air pressure relief and also run when return air dampers are closed and supply air blowers are operating. FIGURE 44 shows the location of the power exhaust fans. See installation instructions for more detail.

H-Optional Cold Weather Kit (Canada only)

Electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.G.A. certified to allow cold weather operation of unit down to -60° F.

The kit includes the following parts:

- 1 The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts (line voltage).
- 2 A thermostat mounting box is installed on the vestibule of the heating compartment. Included in the box are the following thermostat switches:
 - a. Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30° F the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F.
 - b. Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with K125 coil. When the temperature rises above 20° F the switch opens and the electric heater is de-energized through K125. The switch automatically resets when the heating compartment temperature reaches -10° F.
 - c. Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with K125 coil. When temperature drops below 20° F the switch closes and electric heater is energized through K125. The switch automatically opens when heating compartment temperature reaches 76° F.

I-Control Systems

The A55 Unit Controller provides all control function for the rooftop unit. Default operation requires a standard room thermostat or direct digital controller (DDC). The A55 can also control the unit from a zone temperature sensor. The A55 Unit Controller is a network controller when daisy-chained to the L Connection® Network Control System. For ease of configuration, the A55 can be connected to a PC with Unit Controller PC software installed.

J-Smoke Detectors A171, A172, A173

Photoelectric smoke detectors are a factory- and field-installed option. The smoke detectors can be installed in the supply air section (A172), return air section (A171), or in both the supply and return air section. Smoke detection control module (A173) is located below the control panel. Wiring for the smoke detectors are shown on the temperature control section (C) wiring diagram in back of this manual.

K-Blower Proving Switch S52

The blower proving switch monitors blower operation and locks out the unit in case of blower failure. The switch is N.O. and closes at .15" W.C. The switch is mounted on the middle left corner of the blower support panel. Wiring for the blower proving switch is shown on the temperature control section (C) wiring diagram in back of this manual.

L-Dirty Filter Switch S27

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. The switch is mounted on the top corner of the economizer. Wiring for the dirty filter switch is shown on the temperature control section (C) wiring diagram in back of this manual.

M-LP / Propane Kit

Units require two (one for each gas heat section) natural to LP/propane kit. The kit includes one gas valve, eleven burner orifices and three stickers. For more detail refer to the natural to LP gas changeover kit installation instructions.

N-Indoor Air Quality (CO2) Sensor A63

The indoor air quality sensor monitors CO2 levels and reports the levels to the A55 Unit Controller. The board adjusts the economizer dampers according to the CO2 levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment. Wiring for the indoor air quality switch is shown on the temperature control section (C) wiring diagram in back of this manual.

O-Optional UVC Lights

The Healthy Climate germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp.

Refer closely to UVC light installation instruction warnings when servicing units.

P-Drain Pan Overflow Switch S149 (optional)

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.C. overflow switch is connected to the M2 Unit Controller (A55) through DI-3. When the switch opens, the Unit Controller will shut off the unit. After a five-minute time out, the Unit Controller will verify the overflow switch position and restart the unit (if the switch has closed). The Unit Controller has a three-strike counter before the unit locks out. This means the Unit Controller will allow the overflow switch to open three times per thermostat demand. If the unit locks out, a reset of the Unit Controller is required after the switch has closed to restore unit operation.

Q-Indoor Air Quality Sensor

If a sensor fails, use the following procedures to physically remove the failed sensor from the unit. All units will have two IAQ sensors installed, one in the return air and the second one in the supply side. See FIGURE 45. The sensors are secured to the tray by two screws. The power cable assembly will need to be detached from the connector located on the bottom of the sensor as well.

Removing the Sensor

- 1 Go to Menu > Network Integrations > Wireless Sensor Network Setup > Wireless Sensor Network.
- 2 From the Network Nodes list, select the IAQ sensor that is being replaced.
- 3 On the Sensor Information Screen, select the Remove Sensor option at the bottom of the screen.
- 4 Type in the sensor name that is to be removed and select Proceed.

Replacing the Sensor

- Open the CORE Service App and navigate to Menu
 (Setup) Network Integration > Wireless Sensor
 Network Setup > Wireless Sensor Network.
- 2 Click Add node on the Network Nodes screen. This triggers the CORE Service App to scan for both the WIAQ Return Sensor and WIAQ Discharge Sensor.
- 3 Follow the prompts on the screen to finish the adding process.
- 4 Verify that the CORE Service App displays the "Node Provisioned" on the Provision Sensor Network.
- 5 Verify if CORE Service app is showing PM2.5 counts for both return and supply mounted sensors and TVOC counts from return mounted sensor.

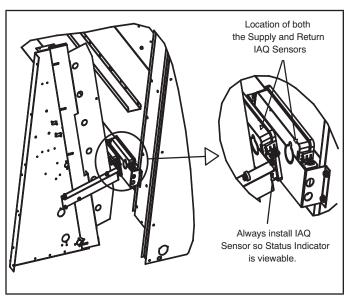


FIGURE 45

R-Bipolar Ionizer

The Needlepoint Bipolar Ionizer (NBPI) kit is specifically designed for LG/LC/LH/LD/KG/KC/KH 024-300 units. The ionizer is equipped with dry contacts which allow a Building Automation System (BAS) to interface and indicate ionizer functionality.

Note - The BAS will be able to monitor units equipped with M4 Unit Controllers only. Units with an M3 Unit Controller or no controller need to be connected to a separate monitoring system.

The Ionizers are also equipped with a green LED which indicates power is on. When the blower is in operation, power is delivered to the Ionizers and ions are generated. See TABLE 26 for unit application.

TABLE 26

LGT Unit	Part No.				
156	21U37	622688-03			
240	21U38	622688-04			
300	21U39	622688-05			

VIII-FACTORY-INSTALLED Hot Gas Re-Heat

General

Hot gas reheat units provide a dehumidifying mode of operation. These units contain a reheat coil adjacent to and downstream of the evaporator coil. Reheat coil solenoid valves, L14 and L30, route hot discharge gas from the compressor to the reheat coil. Return air pulled across the evaporator coil is cooled and dehumidified; the reheat coil adds heat to supply air. FIGURE 46 through FIGURE 48 show reheat refrigerant routing and cooling mode refrigerant routing.

L14 and L30 Reheat Coil Solenoid Valves

When Unit Controller (P298-5 or J299-8) indicates room conditions require dehumidification, reheat valves L14 and L30 are energized (Unit Controller J394-1 or J394-3) and refrigerant is routed to the reheat coil.

Reheat Setpoint

Reheat is factory-set to energize when indoor relative humidity rises above 60% (default). The reheat setpoint can be adjusted by changing mobile service app *Settings - Control* menu. A setting of 100% will operate reheat from an energy management system digital output. The reheat setpoint can also be adjusted using an optional Network Control Panel (NCP).

Reheat will terminate when the indoor relative humidity falls 3% (57% default) or the digital output de-energizes. The reheat deadband can be adjusted at Settings - Control menu.

A91 Humidity Sensor

Relative humidity should correspond to the sensor (A91) output voltage listed in TABLE 27. For example: if indoor air relative humidity is 80% + 3%, the humidity sensor output should read 8.00VDC.

Check the sensor output annually for accuracy. Keep the air intake openings on the sensor clean and free of obstructions and debris.

TABLE 27

Relative Humidity (%RH <u>+</u> 3%)	Sensor Output (VDC)
20	2.00
30	3.00
40	4.00
50	5.00
60	6.00
70	7.00
80	8.00
90	9.00

Check-Out

Test hot gas reheat operation using the following procedure.

- Make sure reheat is wired as shown in wiring section.
- 2 Make sure unit is in local thermostat mode.
- 3 Use mobile service app (the QR is located in the control area) menu path to select:

SERVICE > TEST > DEHUMIDIFIER

The blower, compressor 1 and compressor 2 (reheat) should be operating. Reheat mode will appear on the mobile service app display.

4 - Deselect:

SERVICE > TEST > DEHUMIDIFIER

Compressor 1 and 2 (reheat) should de-energize, blower should still be energized.

Default Reheat Operation

Reheat will operate as shown in TABLE 28 once this condition is met:

1 - System must NOT be operating in heating mode.

IMPORTANT - Free cooling does not operate during reheat.

For other reheat control options, refer to the Unit Controller manual.

Additional Cooling Stages

Units are shipped from the factory to provide two stages of cooling.

Compressors are not de-energized when unit operation changes from cooling to reheat or from reheat to cooling. Instead, L14 and L30 reheat valves are energized (reheat) or de-energized (cooling).

NOTE - Another thermostat staging option is available which allows both compressors to be energized during free cooling. See Unit Controller manual for details.

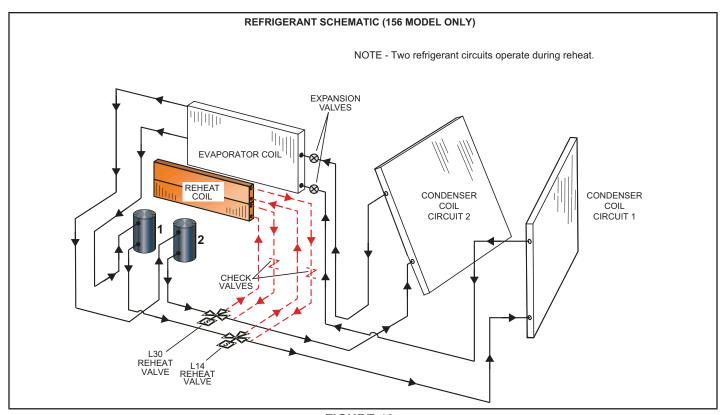


FIGURE 46

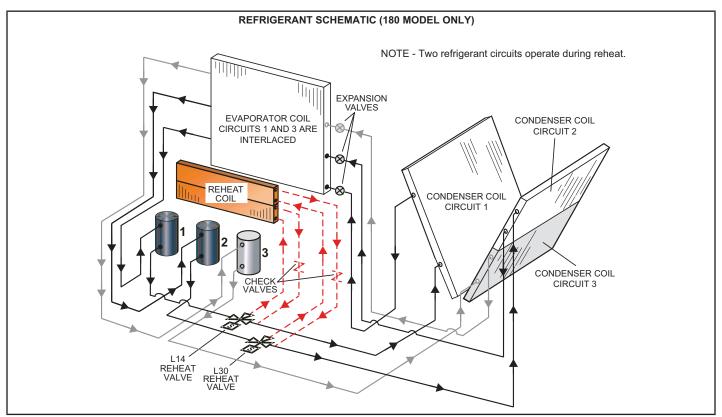


FIGURE 47

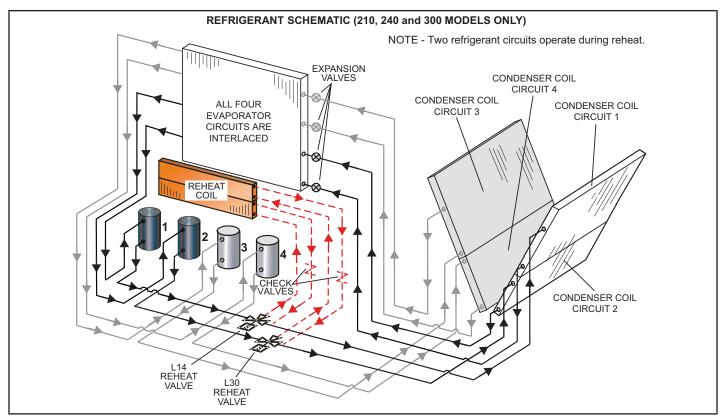


FIGURE 48

TABLE 28 REHEAT OPERATION

Thermostat Mode With 24V Humidistat							
Humidity Demands	Operation						
	Compressor 1 and 2 reheat on						
24V Demand for Dehumidification only	Reheat valves are energized						
	Remaining compressors are off						
	Compressor 1 & 2 reheat on						
24V Demand for Dehumidification only is still present after	Reheat valves are energized						
Five Minutes	Remaining compressors are energized as needed to						
	meet cooling						
Thermostat Mode with Zone F	Relative Humidity (RH) Sensor						
	Compressor 1 and 2 reheat on						
Zone humidity is greater than Setpoint +2%	Reheat valves are energized						
	Remaining compressors are off						
	Compressor 1 & 2 reheat on						
Zone humidity is greater than Setpoint +2% OR	Reheat valves are energized						
Zone humidity is greater than Setpoint for 5 minutes	 Remaining compressors are energized as needed to meet cooling 						

IX--Multi-Staged Blower

A-Design Specifications

Use the "Blower CFM Design Specifications" table attached to the unit (table 18 in the installation instructions) to fill in test and balance values when setting up the unit. If only high and low cooling design specifications are provided, set the medium cooling CFM at the high or low cooling design spec or any CFM between.

B-Set Maximum CFM

Use attached table to determine highest blower CFM for appropriate unit. Adjust the blower pulley to deliver that amount of CFM with only the blower operating. See Determining Unit CFM in the Blower Operation and Adjustment section.

C-Set Blower Speeds

1 - Use the following mobile service app menu to enter the blower design specified CFM into the Unit Controller. Make sure blower CFM is within limitations shown in TABLE 29 or TABLE 30. Refer to the Unit Controller manual provided with unit.

RTU MENU > RTU OPTIONS > BLOWER > SPEED

2 - Enter the following design specifications as shown in the attached table (table18 in the installation instructions).

Blower

Heat CFM
Cooling High CFM
Cooling Low CFM

Vent CFM

- 3 Adjust the blower RPM to deliver the target CFM based on the measured static pressure using the blower table.
- 4 Measure the static pressure again and apply the static pressure and RPM to the blower tables to determine adjusted CFM.
- 5 Repeat adjustments until design CFM is reached.

D-Set Damper Minimum Position

To maintain required minimum ventilation air volumes when the unit is in the occupied mode, two minimum damper positions must be set.

The Unit Controller will open the damper to "Min OCP Blwr High" when blower CFM is at or ABOVE the "midpoint" CFM.

The Unit Controller will open the dampers to "Min OCP Blwr Low" when blower CFM is BELOW a "midpoint" CFM. The Unit Controller will calculate the "midpoint" CFM.

*Available blower speeds vary by unit and thermostat stages.

Set Minimum Position 1

Use the following mobile service app menu to set "Min OCP Blwr High" for the blower CFM above the "midpoint" CFM. When navigating into this menu, the Unit Controller will run damper calibration and allow damper position adjustment.

RTU MENU > SETTINGS > RTU OPTIONS > DAMPER

Tap "Next" to skip tabs and complete damper position calibration until "Damper Calibration Blower Speed High" tab appears.

Measure the intake air CFM. If the CFM is lower than the design specified CFM for ventilation air, use the Unit Controller to increase the damper percent open. If the CFM is higher than specified, decrease the damper percent open.

Note - Intake air CFM can also be determined using the outdoor air temperature, return air temperature and mixed air temperature. Refer to the economizer or outdoor air damper installation instructions.

Set Minimum Position 2

Use the following mobile service app menu in the Unit Controller to set "Min OCP Blwr Low" for the blower CFM below the "midpoint" CFM. When navigating into this menu, the Unit Controller will run damper calibration and allow damper position adjustment.

RTU MENU > SETTINGS > RTU OPTIONS > DAMPER

Tap "Next" to skip tabs and complete damper position calibration until "Damper Calibration Blower Speed High" tab appears.

Measure the intake air CFM. If the CFM is lower than the design specified CFM for ventilation air, use the Unit Controller to increase the damper percent open. If the CFM is higher than specified, decrease the damper percent open.

Note - Intake air CFM can also be determined using the outdoor air temperature, return air temperature and mixed air temperature. Refer to the economizer or outdoor air damper installation instructions.

E-Inverter Bypass Option

The supply air inverter is factory-set to by-pass the inverter manually. To by-pass the inverter and operate the blower in the constant air volume mode, use the following Unit Controller menu and set to "engaged":

SETTINGS > RTU OPTIONS > BLOWER > VFD BYPASS

To configure the unit to by-pass the inverter automatically, use the following Unit Controller menu.

SETUP > INSTALL

Press SAVE until the menu reads:

CONFIGURATION ID 1

Change the 6th character position to "A" for automatic bypass option.

Press SAVE

Caution - Units not equipped with an inverter will have the 6th character set to "N", indicating the inverter is not bypassed. The blower motor could be damaged and/or result in product or property damage if the setting is changed to automatic or manual.

TABLE 29
HEATING, VENTILATION, & SMOKE MINIMUM AND MAXIMUM CFM

	Unit				Heating CFM			Vent CFM			Smoke CFM		
Tons	Model	Speed	Heat Code	Default	Min.	Max.	Default	Min.	Max.	Default	Min.	Max.	
		Low	L		2725								
13	LGT156H	Std	S	5200	4325	6250	5200	1950		5200	1950	6250	
		Med	М		4500								
		Low	L		2725								
15	LGT180H	Std	S	4325	6000 225	2250	2250	6000	2250	7200			
15	LGIIOUH	Med	М	6000	4500	7200 6	6000	2250	2230	0000	2230	7200	
		High	Н		5125								
17.5	LGT210H	Low, Std, Med	L, S, M	7000	4500	8400	7000	7000 2625		7000	2625	8400	
17.5	LG1210H	High	Н	7000	5125	0400	7000			7000	2625		
20	LGT240H	Low, Std, Med	L, S, M	8000	4500	9600	8000	3000		8000	3000	0000	
20	LG1240H	High	Н	0000	5125	9000	0000	3000	3000		8000	3000	9600
25	LGT300H	Low, Std, Med	L, S, M	10000	4500		10000	40000 0750	2750	10000	3750	12000	
25	LG1300H	High	Н	10000	5125		10000	3750		10000	3730	12000	

^{*}Use highest value between Heating and Cooling High CFM Max.

TABLE 30 COOLING MINIMUM AND MAXIMUM CFM

LGT Unit	_	ool 1 CFI ling Low		Cool 4 CFM Cooling High CFM			
Unit	Default	Min.	Max.	Default	Min.	Max.	
156H	3380	1500	6250	5200	4000	6250	
180H	3900	2000	7200	5400	5000	7200	
210H	4550	2500	8400	6300	6000	8400	
240H	5200	3000	9600	7200	6250	9600	
300H	6500	3500	12000	9000	7000	12000	

^{*}Use Cooling High CFM Max

X--VAV System

Units contain a supply air blower equipped with a variable frequency drive A96 (VFD) which varies supply air CFM. The supply air VFD (A96) is located in the control area. See FIGURE 50.

A-Start-Up

1 - A pressure transducer (A30) is shipped in a box in the blower compartment. Install the transducer according to manufacturer's instructions.

Note - Make sure the transducer is installed in the main duct at least 2/3 of the distance away from the unit.

- 2 Two twisted pairs of shielded cable must be used to connect the pressure transducer. See FIGURE 49. J/P378 connector is hanging in the control box.
- 3 Open all zone dampers and/or boxes.
- 4 Locate the A55 Unit Controller. Refer to FIGURE 50.
- 5 Use the mobile service app to calibrate the blower CFM. Select this menu to start the blower:

SETUP > TEST & BALANCE > BLOWER

The mobile app will display the percent of blower speed. Adjust blower speed percentage to meet design airflow specifications. Allow blower speed to stabilize.

- 6 Press NEXT and follow the instructions to calibrate static pressure. If the static pressure meets the design specification, press NEXT again to set the setpoint. If the static pressure does not meet the design specification, adjust the pressure and press NEXT to set the setpoint.
- 7 Record new setpoints in TABLE 31.

TABLE 31
RECORD ADJUSTED SETPOINTS

Parameter	Setpoint Description	Setpoint "wc	Display Setting
386	Smoke		
387	Ventilation		
388	Heating		
389	Cooling		

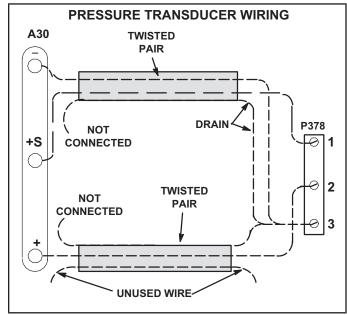


FIGURE 49

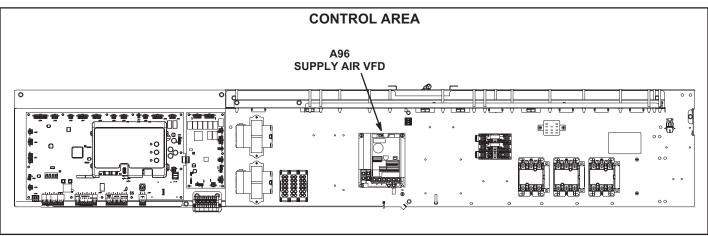


FIGURE 50

B-Unit Operation

Use the mobile app to check unit mechanical operation. See the Service - Test section of the Unit Controller manual.

C-Manual Supply Air VFD Bypass

IMPORTANT - All dampers must be open to prevent damage to duct work and dampers.

Note - This section does not apply to units equipped with optional automatic VFD bypass. That option will automatically change from multi-stage air volume to constant air volume operation in the event of VFD failure.

Manually change blower operation to constant air volume as follows:

1 - Disconnect all power to unit and WAIT AT LEAST
 10 MINUTES before opening the VFD cover.

A WARNING

ELECTRICAL SHOCK HAZARD.

STOP! Before you continue, make sure that power to the VFD has been off for at least 10 minutes. The capacitor in the VFD holds high voltage power for up to 10 minutes after power has been disconnected.

- 2 Locate P246 and P247 connectors near the VFD. See FIGURE 51.
- 3 Disconnect P246 from P246 (power in to VFD) and P247 from P247 (power out to blower). See FIGURE 52.
- 4 Connect P246 to P247. See FIGURE 53.

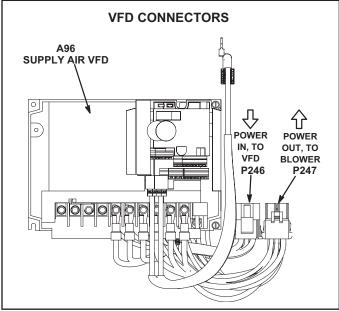


FIGURE 51

- 5 Restore power to unit. Blower will operate in constant air volume (CAV) mode.
 - **Note -** The indoor blower motor will start as soon as the main unit power is restored. In manual bypass, the blower will run regardless of thermostat signals until main unit power is turned off. Manual bypass is meant for emergency operation only and not long-term usage.
- 6 Check the indoor blower motor nameplate for full load amperage (FLA) value. Measure the amp readings from the indoor blower motor operating in bypass mode. If measured amps are higher than nameplate FLA value, decrease the CFM by opening (turning counterclockwise) the motor pulley. See FIGURE 23. Do not exceed minimum and maximum number of pulley turns as shown in table 5.

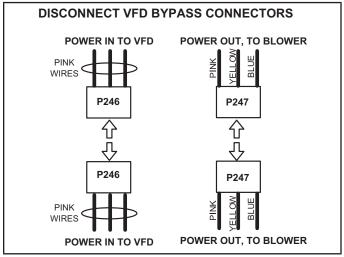


FIGURE 52

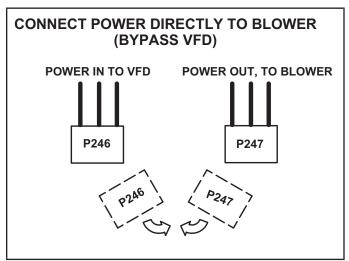


FIGURE 53

XI-Decomissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available befor the task is commenced.

Steps to ensure this are:

- Become familiar with the equipment and its operation,
- Isolate the system electrically,
- Ensure that before attempting the procedure that mechanical handling equipment is available, if required, for handling refrigerant cylinders, and that all personal protective equipment is available and being used correctly while the recovery process is supervised at all times by a competent person and that the recovery equipment and cylinders conform to the appropriate standards.

Additionally, pump down refrigerant system, if possible, and if a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system. Make sure that cylinders are situated on the scales before recovery takes place. Start the recovery machine and operate in accordance with instructions. Do not overfill cylinders (no more than 80 % volume liquid charge). Do not exceed the maximum working pressure of the cylinder, even temporarily. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labeled stating that it has been decommissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

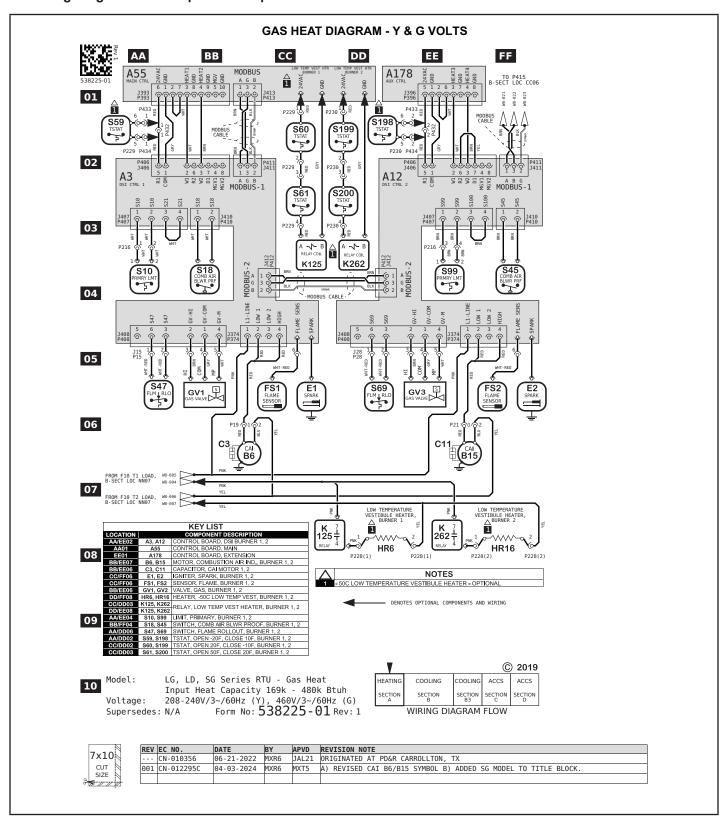
Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

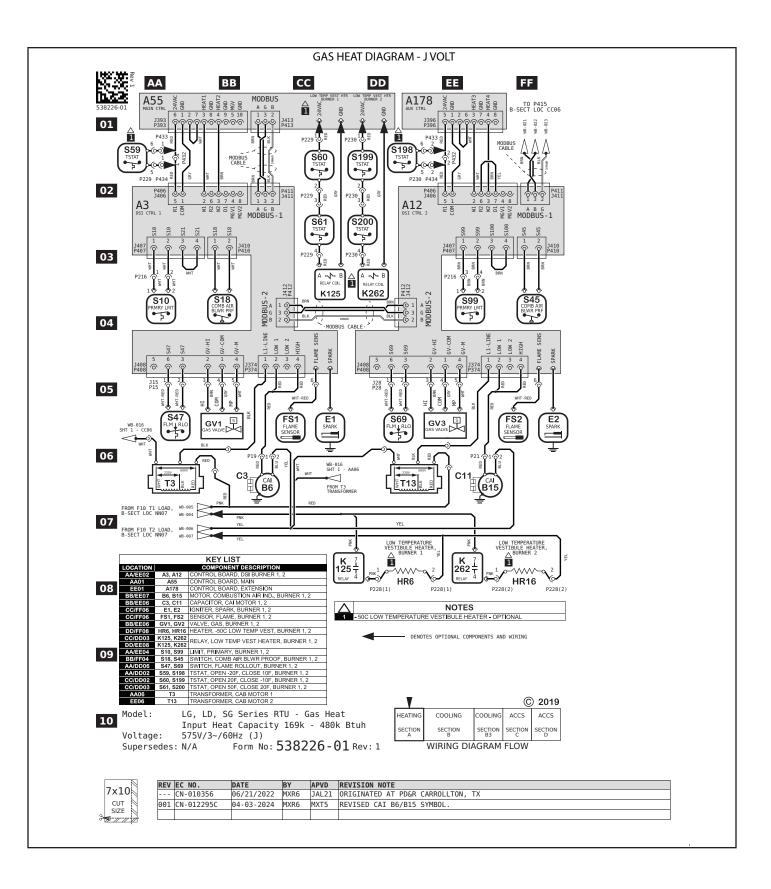
Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

- Safely remove refrigerant following local and national regulations,
- Evacuate the circuit,
- · Purge the circuit with inert gas,
- Evacuate,
- Purge with inert gas,
- · Open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygenfree nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.





Sequence of Operation Gas Heat LGT156/300

FIRST STAGE HEAT:

- 1 Heating demand initiates at W1 in thermostat.
- 2 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. primary limit S10, the combustion air blower B6 is energized.
- 3 After the combustion air blower B6 has reached full speed, the combustion air proving switch (S18) contacts close. The A55 routes 24VAC through N.C. burner 1 flame rollout switch S47 and the closed contacts of the combustion air proving switch (S18) to energize the ignition module A3. After a 30 second delay A3 energizes the gas valve GV1 on low fire.
- 4 As steps 2, 3 and 4 occur, A55 proves N.C. primary gas heat limit S99 and the combustion air blower B15 is energized.
- 5 After the combustion air blower B15 has reached full speed, the combustion air proving switch (S45) contacts close. The A55 routes 24VAC through N.C. burner 2 flame rollout switch S69 and the closed contacts of the combustion air proving switch (S45) to energize the ignition module A12. After a 30 second delay A12 energizes gas valve GV3 on low fire.

SECOND STAGE HEAT:

- 6 With first stage heat operating, an additional heating demand initiates W2 in the thermostat.
- 7 A second stage heating demand is received by A55.
- 8 A55 will energize the corresponding gas valves GV1 and GV3 on high fire.

OPTIONAL LOW AMBIENT KIT (C.G.A. -50° C LOW AMBIENT KIT):

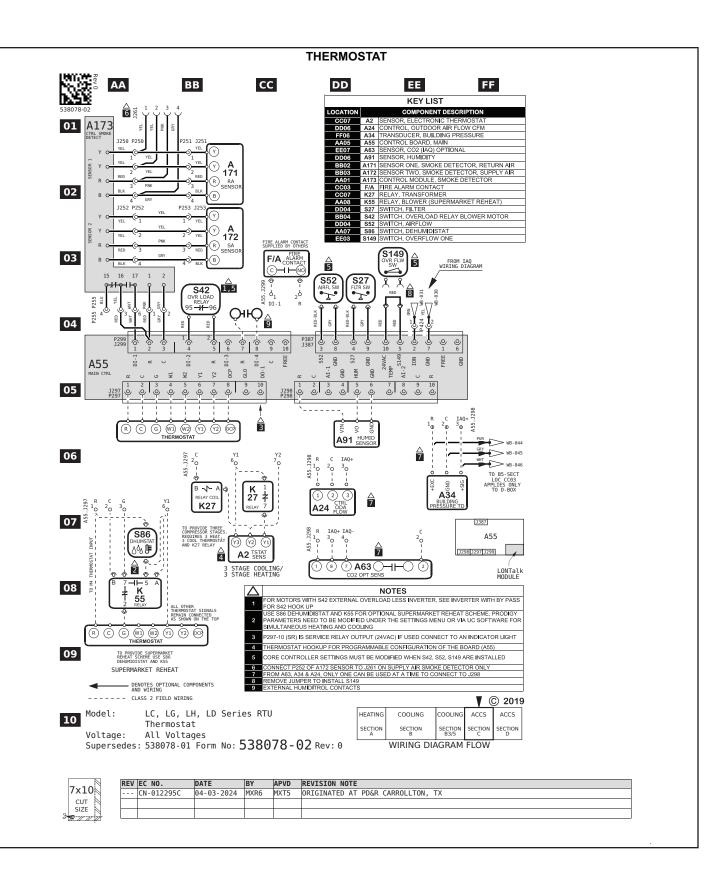
- 9 When heat section temperature drops below -20°F, S59 opens and de-energized A3 and A12 ignition controls. At the same temperature, S60 closes and energizes K125. K125-1 contacts close energizing HR6 Cold Weather Kit electric heat.
- 10 When heat section temperature rises to 10°F, S59 closes allowing power to A3 and A12 ignition controls. At the same temperature, S60 opens and de-energizes K125. K125-1 contacts open deenergizing HR6 Cold Weather Kit electric heat.
- 11 If heat section temperature rises above 50°F, S61 will open and de-energize K125. K125-1 contacts will open and de-energize HR6 Cold Weather Kit electric heat. If heat section temperature drops to 20°F, S61 will close and allow power to K125.

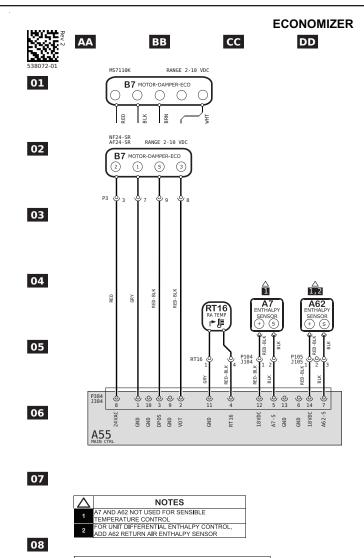
END OF SECOND STAGE HEAT:

- 12 Heating demand is satisfied. Terminal W2 is deenergized.
- 13 High fire on GV1 and GV3 are de-energized by the A55.

END OF FIRST STAGE HEAT:

- 14 Heating demand is satisfied. Terminal W1 is deenergized.
- 15 Ignition module A3 is de-energized by A55 in turn de-energizing GV1. Combustion blower air blower B6 is also de-energized. At the same instant, ignition module A12 is de-energized by A55 in turn de-energizing GV3. B6 combustion air blower is also de-energized.





KEY LIST COMPONENT DESCRIPTION A7 SENSOR, SOLID STATE ENTHALPY
A55 CONTROL BOARD, MAIN
A62 SENSOR, ENTHALPY INDOOR
B7 MOTOR, DAMPER ECONOMIZER
RT16 SENSOR, RETURN AIR TEMP

© 2019 V Model: LC,LG,LH,LD,SC,SG Series LC,LG,LH,LD,SC,SG Series
Economizer & Motorized OAD
All Voltages

HTG CLG | CLG | ACCS| ACCS
SEC | SEC Voltage: All Voltages
Supersedes: N/A Form No: 538072 - 01 Rev: 2



09

REV	EC NO.	DATE	BY	APVD	REVISION NOTE
	CN-008594	10/15/2020	RV	MXR6	ORIGINATED AT PD&R CARROLLTON, TX
001	CN-010356B	03/24/2022	MXR6	JAL21	UPDATED APPLICABLE MODEL NUMBERS.
002	CN-012457P	03/06/2024	AXL	AAH	A) ADDED SC, SG TO MODELS

Sequence of Operation LGT156

1 - Line voltage from TB13 energizes transformer T1 and T18. Transformer T1 and T18 provides 24VACpower to the main controller A55. The transformers also provides 24VAC power to the unit cooling, heating and blower controls and thermostat.

ECONOMIZER OPERATION

- 2 The A55 Unit Controller receives a demand and energizes exhaust fan relay K65 and K231 with 24VAC at 50% (travel) outside air damper open (adjustable).
- 3 N.O. K65-1, K65-2, K231-01 and K231-02 close, energizing exhaust fan motors B10 and B11.

1ST STAGE COOLING

- 4 First stage cooling demand energizes Y1 and G in the thermostat. G energizes blower, if blower is not already running.
- 5 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. low pressure switch S87 and high pressure switch S4, compressor contactor K1 and L34 are energized.
- 6 A55 energizes outdoor fan B21 directly and fans B4 and B5 through K10.
- 7 N.O. K1 closes energizing compressor B1, and N.C. K1-52 opens denergizing HR1.

2ND STAGE COOLING

- 8 Second stage cooling demand energizes Y2.
- 9 After A55 proves N.C. low pressure switch S88 and N.C. high pressure switch S7, contacotor K2 is energized.
- 10 N.O. K2 closes energizing compressor B2 and K2-52 opens de-energizing crankcase heater HR2.

BLOWER OPERATION

With By Pass Installed - Active

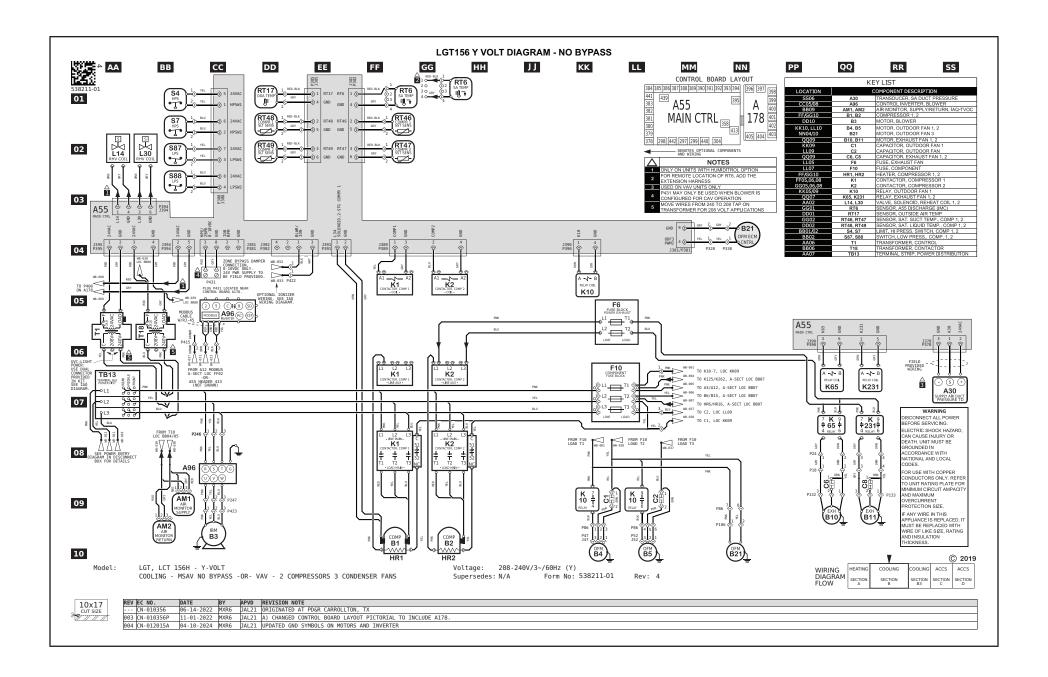
- 1 Main control A55 de-energizes relays K202 and K203
- 2 K202 contacts open to interrupt power to B3 blower motor from A96 blower inverter.
- 3 Main control A55 energizes relay K203-7.
- 4 K203-1 N.C. contacts close allowing power to K3.
- 5 K3 contacts close to allow power to B3 blower motor.

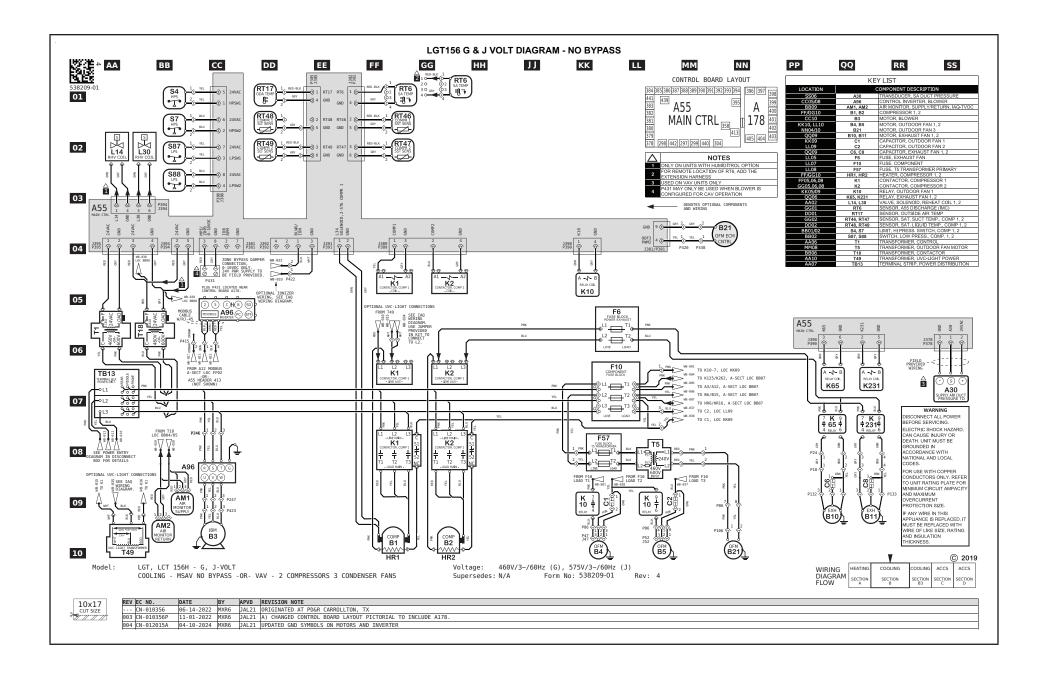
With By Pass Installed - Inactive

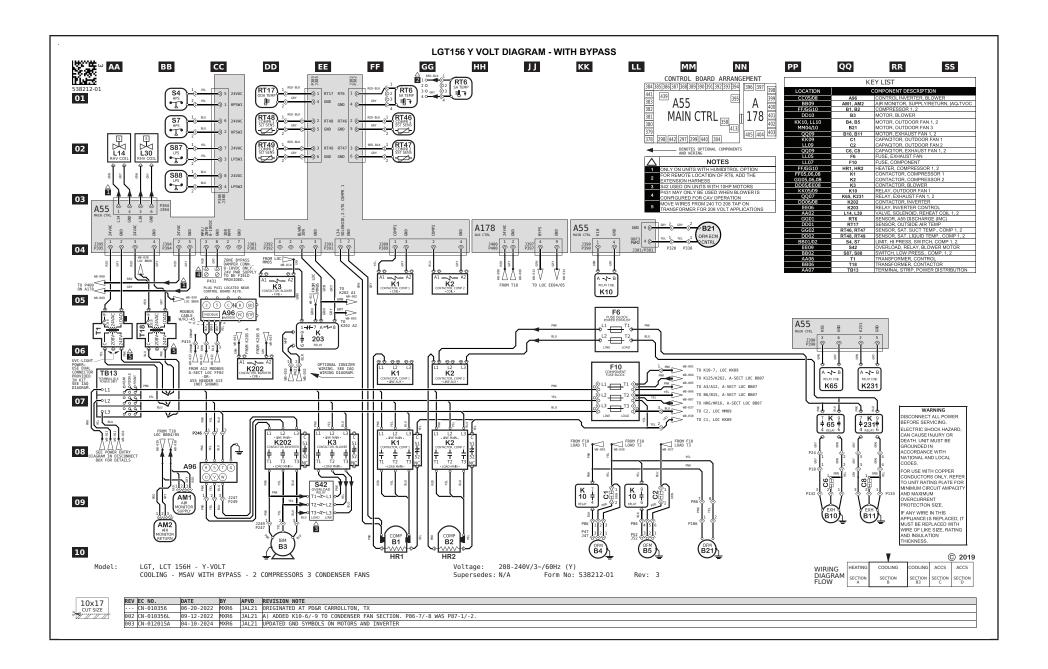
- 1 Main control A55 energizes relays K202 and K203.
- 2 K203-1 N.C. contacts open to de-energize K3 relay coil. K3 contacts open to interrupt power to B3 blower motor through K3 N.O. contacts.
- 3 K202 contacts close to allow power to B3 blower motor from A96 blower inverter.

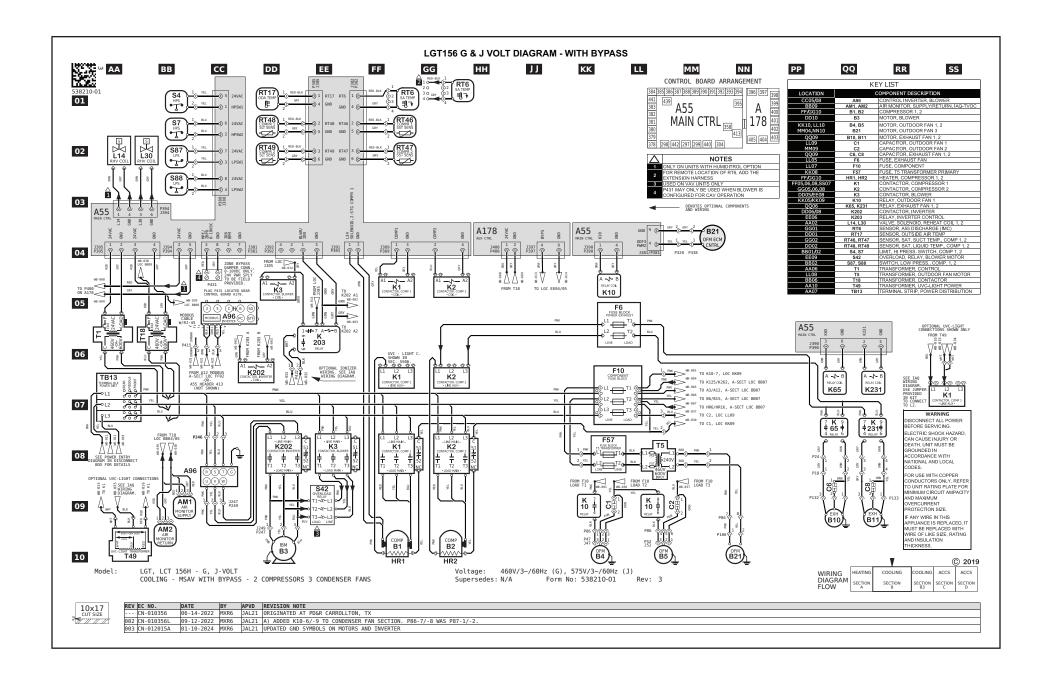
By-Pass Not Installed

1 - Control inverter A96 energizes B3.









Sequence of Operation LGT180

1 - 1Line voltage from TB13 energizes transformer T1 and T18. Transformer T1 and T18 provides 24VAC power to the main controller A55. The transformers also provide 24VAC power to the unit cooling, heating and blower controls and thermostat

ECONOMIZER OPERATION

- 2 The A55 Unit Controller receives a demand and energizes exhaust fan relay K65 and K231 with 24VAC at 50% (travel) outside air damper open (adjustable).
- 3 N.O. K65-1, K65-2, K231-01 and K231-02 close, energizing exhaust fan motors B10 and B11.

1ST STAGE COOLING

- 4 First stage cooling demand energizes Y1 and G in the thermostat. G energizes blower, if blower is not already running (see step 3).
- 5 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. low pressure switch S87 and high pressure switch S4, compressor contactor K1 is energized. After A55 proves N.C. low pressure switch S88 and high pressure switch S7, compressor contactor K2 is energized.
- 6 A55 energizes outdoor fan B5 directly and fan B4 through K10. A178 energizes outdoor fan B22 directly and fan B21 through K149.
- 7 N.O. K1 closes energizing compressor B1, and N.C. K1-52 opens de-nergizing HR1.
- 8 N.O. K2 closes energizing compressor B2, and N.C. K2-52 opens denergizing HR2.

2ND STAGE COOLING

- 9 Second stage cooling demand energizes Y2.
- 10 After A55 proves N.C. low pressure switch S97 and high pressure switch S28, compressor contactor K14 is energized.
- 11 N.O. K14 closes energizing compressor B13, and N.C. K14-52 opens denergizing HR5.

BLOWER OPERATION

With By Pass Installed - Active

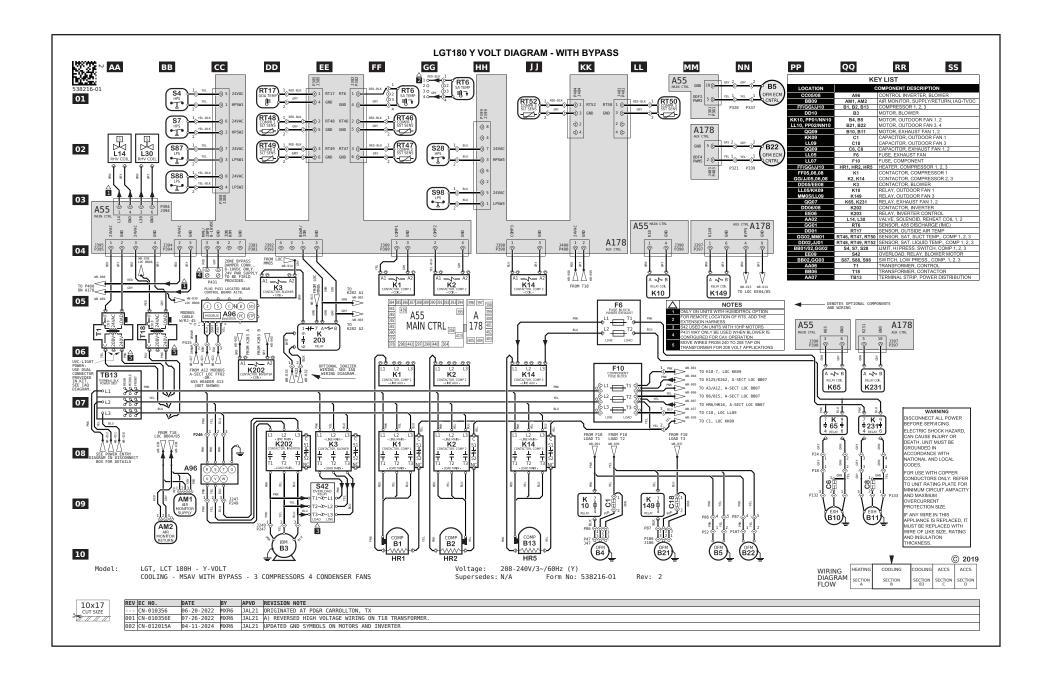
- 1 Main control A55 de-energizes relays K202 and K203
- 2 K202 contacts open to interrupt power to B3 blower motor from A96 blower inverter.
- 3 Main control A55 energizes relay K203-7.
- 4 K203-1 N.C. contacts close allowing power to K3.
- 5 K3 contacts close to allow power to B3 blower motor.

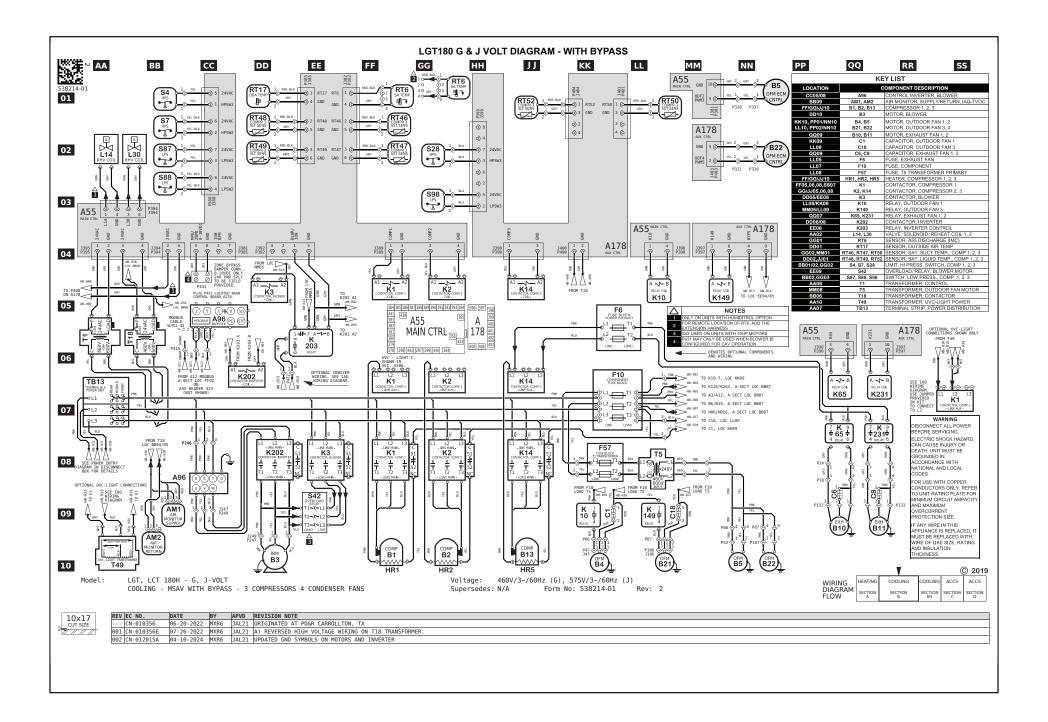
With By Pass Installed - Inactive

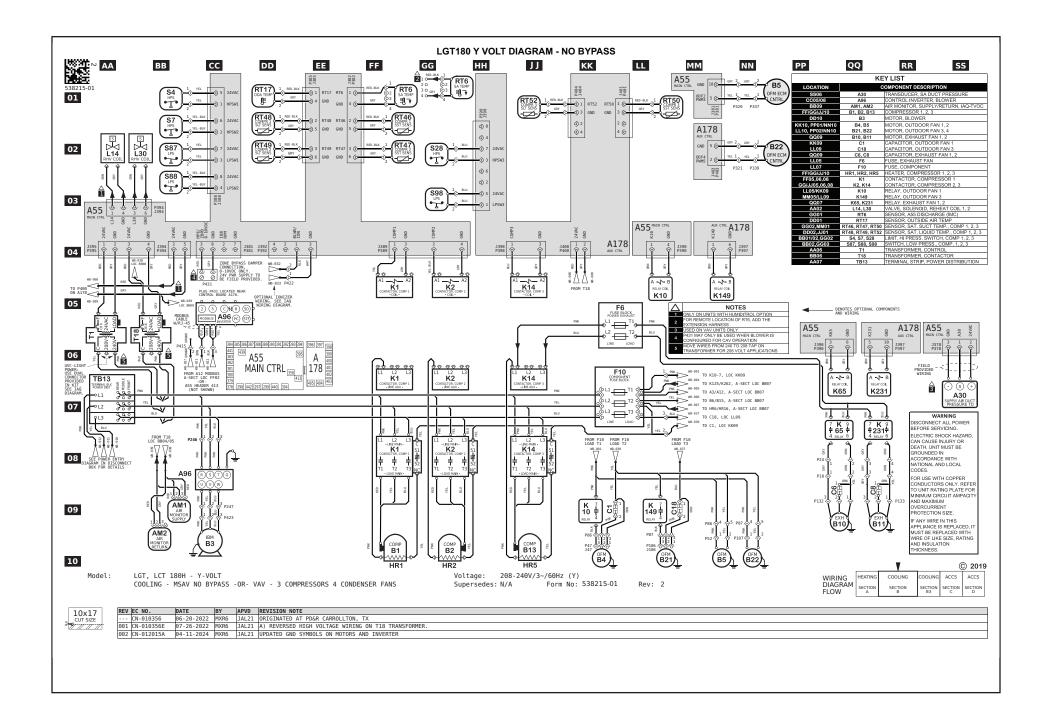
- 1 Main control A55 energizes relays K202 and K203.
- 2 K203-1 N.C. contacts open to de-energize K3 relay coil. K3 contacts open to interrupt power to B3 blower motor through K3 N.O. contacts.
- 3 K202 contacts close to allow power to B3 blower motor from A96 blower inverter.

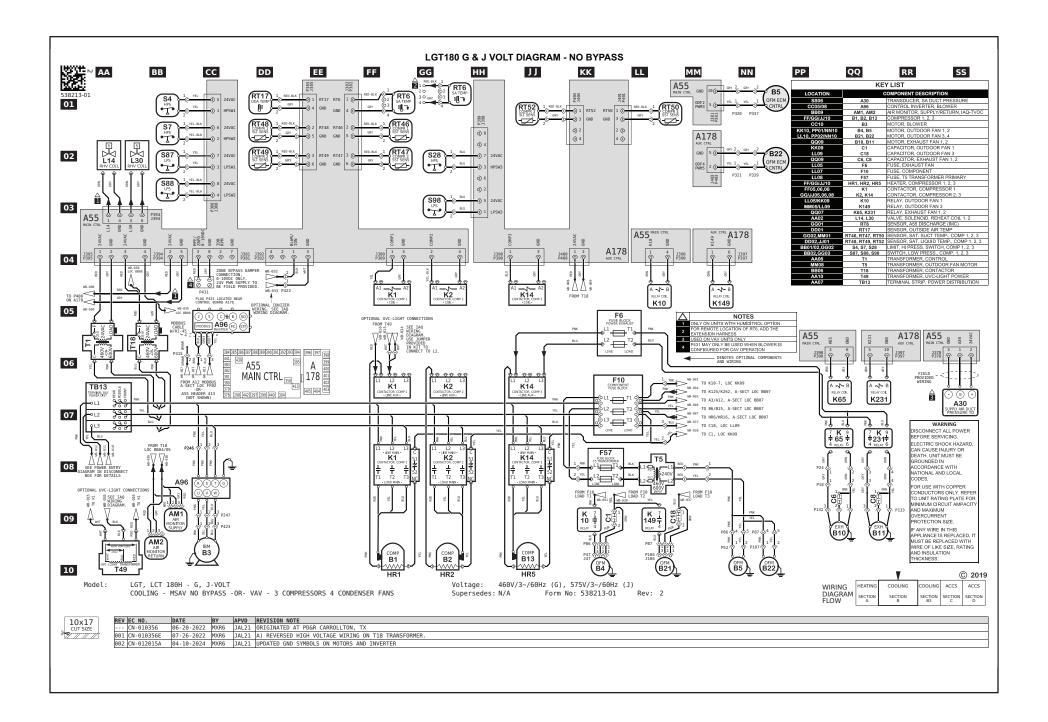
By-Pass Not Installed

1 - Control inverter A96 energizes B3.









Sequence of Operation LGT210

1 - Line voltage from TB13 energizes transformer T1 and T18. Transformer T1 and T18 provides 24VAC power to the main controller A55. The transformers also provide 24VAC power to the unit cooling, heating and blower controls and thermostat.

ECONOMIZER OPERATION

- 2 The A55 Unit Controller receives a demand and energizes exhaust fan relay K65 and K231 with 24VAC at 50% (travel) outside air damper open (adjustable).
- 3 N.O. K65-1, K65-2, K231-01 and K231-02 close, energizing exhaust fan motors B10 and B11.

1ST STAGE COOLING

- 4 First stage cooling demand energizes Y1 and G in the thermostat. G energizes blower, if blower is not already running.
- 5 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. low pressure switch S87, and S88 and N.C. high pressure switch S4 and S7, compressor contactors K1 and K2 are energized.
- 6 A55 energizes outdoor fan B5 directly, and fan B4 through K10.
- 7 N.O. K1 closes energizing compressor B1, and N.C. K1-52 opens de-energizing HR1.
- 8 N.O. K2 closes energizing compressor B2, and N.C. K2-52 opens de-energizing HR2.

2ND STAGE COOLING

- 9 Second stage cooling demand energizes Y2.
- 10 After A55 proves N.C. low pressure switches S97 & S98 and N.C. high pressure switches S28 & S96, contactors K14 and K146 are energized.
- 11 A178 energizes outdoor fan B22 directly, and B22 through K149.
- 12 N.O. K14 closes energizing compressor B13 and K14-52 opens de-energizing crankcase heater HR5.
- 13 N.O. K146 closes energizing compressor B20 and K146-52 opens de-energizing crankcase heater HR11.

BLOWER OPERATION

With By Pass Installed - Active

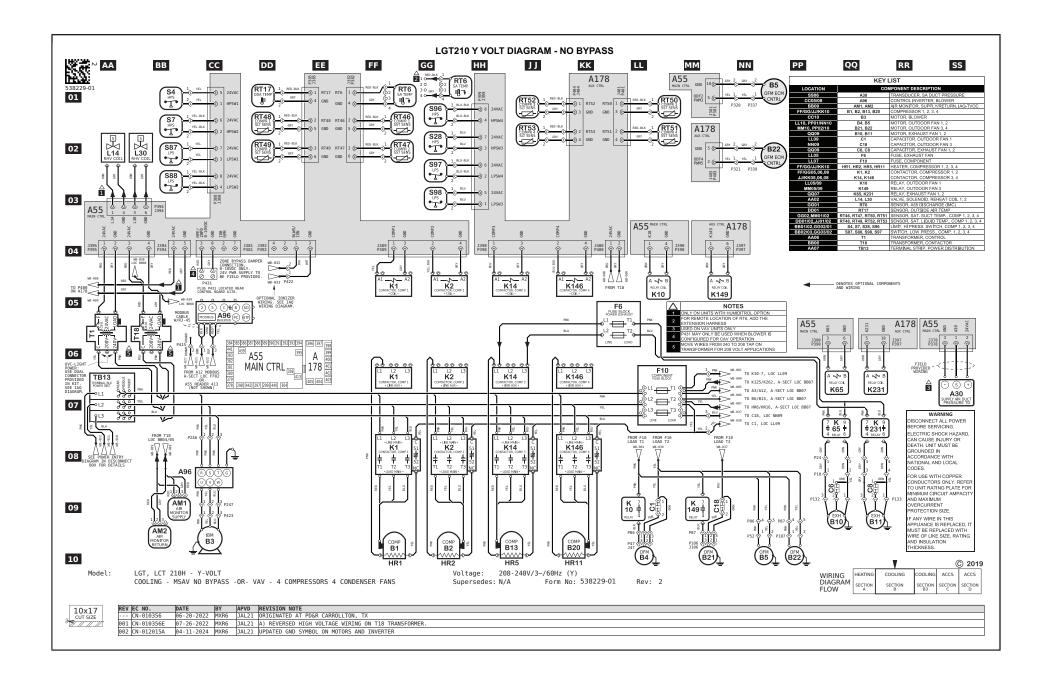
- 1 Main control A55 de-energizes relays K202 and K203
- 2 K202 contacts open to interrupt power to B3 blower motor from A96 blower inverter.
- 3 Main control A55 energizes relay K203-7.
- 4 K203-1 N.C. contacts close allowing power to K3.
- 5 K3 contacts close to allow power to B3 blower motor.

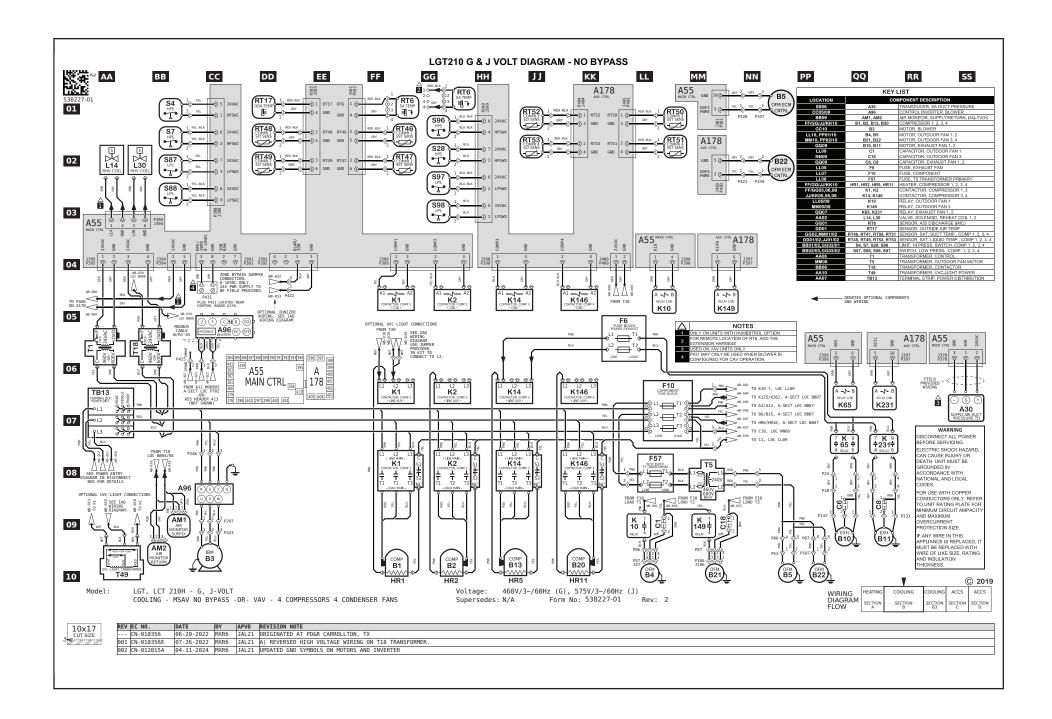
With By Pass Installed - Inactive

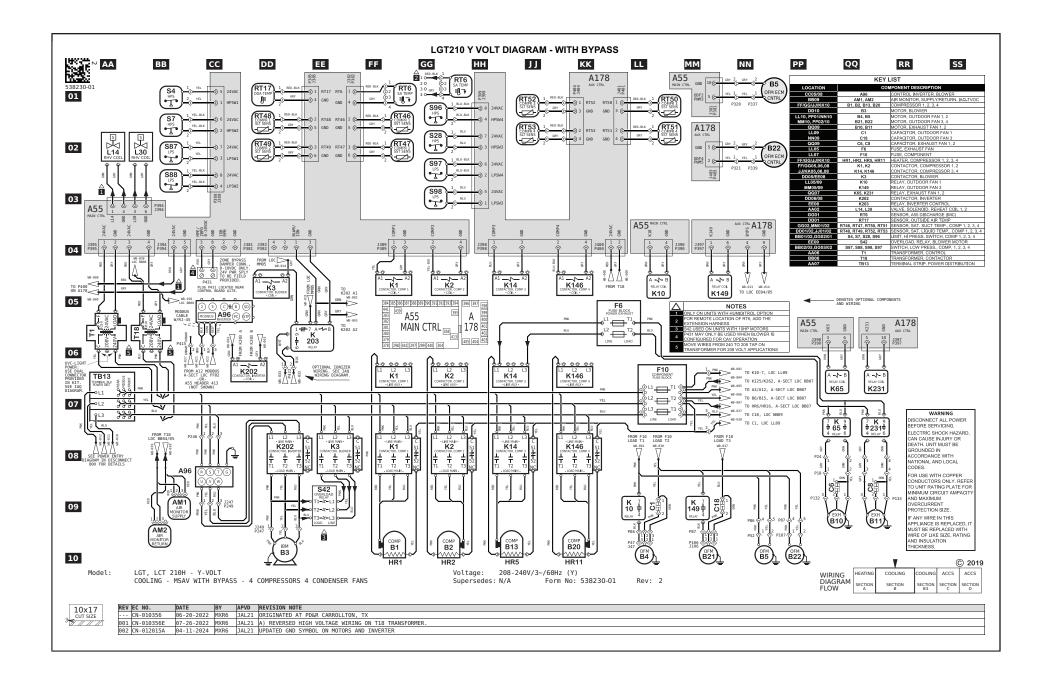
- 1 Main control A55 energizes relays K202 and K203.
- 2 K203-1 N.C. contacts open to de-energize K3 relay coil. K3 contacts open to interrupt power to B3 blower motor through K3 N.O. contacts.
- 3 K202 contacts close to allow power to B3 blower motor from A96 blower inverter.

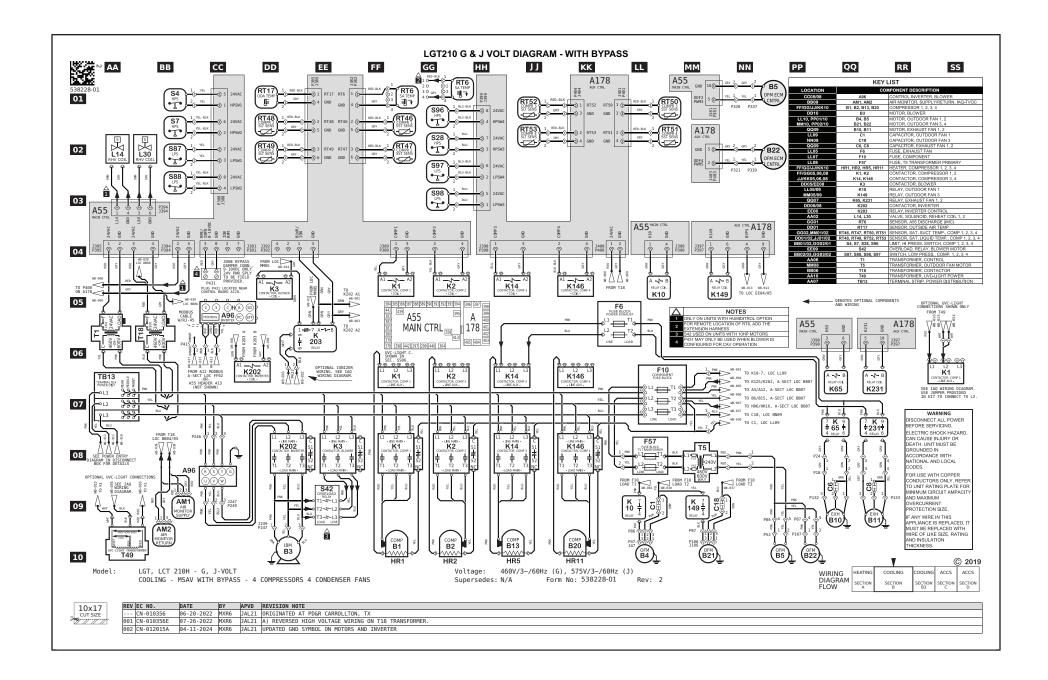
By-Pass Not Installed

1 - Control inverter A96 energizes B3.









Sequence of Operation LGT240, 300

1 - 1- Line voltage from TB13 energizes transformer T1 and T18. Transformer T1 and T18 provides 24VAC power to the main controller A55. The transformers also provide 24VAC power to the unit cooling, heating and blower controls and thermostat.

ECONOMIZER OPERATION

- 2 The A55 Unit Controller receives a demand and energizes exhaust fan relay K65 and K231 with 24VAC at 50% (travel) outside air damper open (adjustable).
- 3 N.O. K65-1, K65-2, K231-01 and K231-02 close, energizing exhaust fan motors B10 and B11.

1ST STAGE COOLING

- 4 First stage cooling demand energizes Y1 and G in the thermostat.
- 5 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. low pressure switches S87, S88 and N.C. high pressure switches S4 and S7, compressor contactors K1 and K2 are energized.
- 6 A55 energizes fan B21 directly and fans B4 & B5 through K10.
- 7 N.O. K1 closes energizing compressor B1, and N.C. K1-52 opens de-energizing HR1, N.O. K2 closes energizing compressor B2, and N.C. K2-52 opens de-energizing HR2.

2ND STAGE COOLING

- 8 Second stage cooling demand energizes Y2.
- 9 N.O. contacts K14-1 close energizing compressor B13, de-energizing HR5.
- 10 A178 energizes fan B24 directly and fans B22 & B23 through K150.
- 11 N.O. K14 closes energizing compressor B13, and N.C. K14-52 opens de-energizing HR5.
- 12 \N.O. K146 closes energizing compressor B20, and N.C. K146-52 opens de-energizing HR11.

BLOWER OPERATION

With By Pass Installed - Active

- 1 Main control A55 de-energizes relays K202 and K203
- 2 K202 contacts open to interrupt power to B3 blower motor from A96 blower inverter.
- 3 Main control A55 energizes relay K203-7.
- 4 K203-1 N.C. contacts close allowing power to K3.
- 5 K3 contacts close to allow power to B3 blower motor.

With By Pass Installed - Inactive

- 1 Main control A55 energizes relays K202 and K203.
- 2 K203-1 N.C. contacts open to de-energize K3 relay coil. K3 contacts open to interrupt power to B3 blower motor through K3 N.O. contacts.
- 3 K202 contacts close to allow power to B3 blower motor from A96 blower inverter.

By-Pass Not Installed

1 - Control inverter A96 energizes B3.

