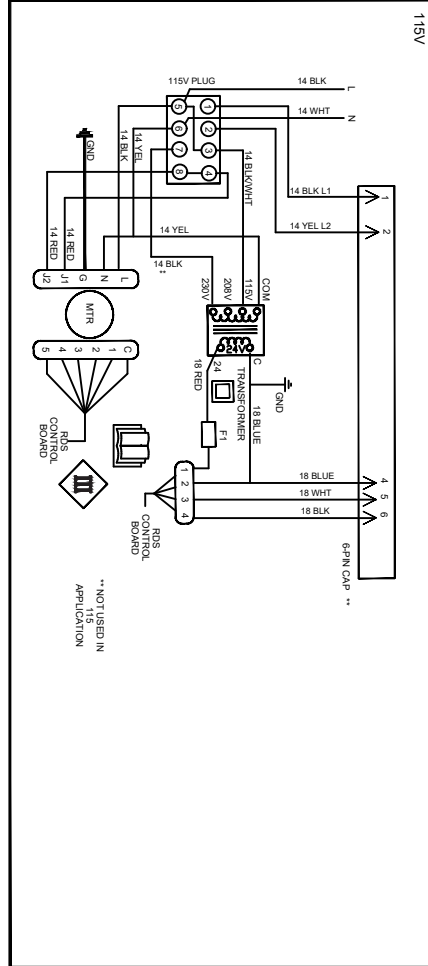
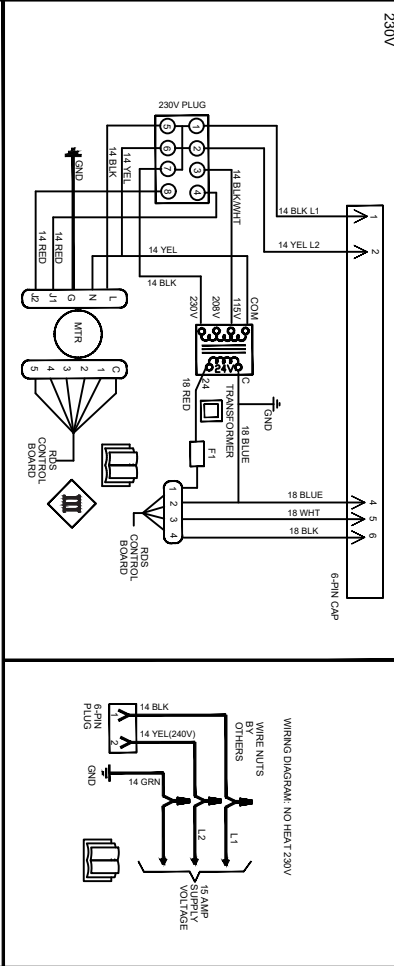
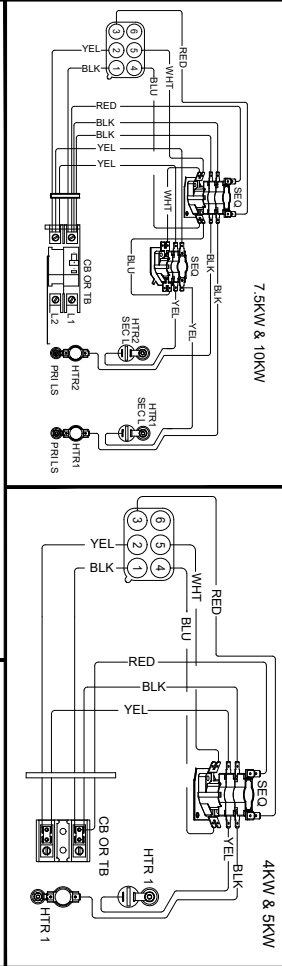
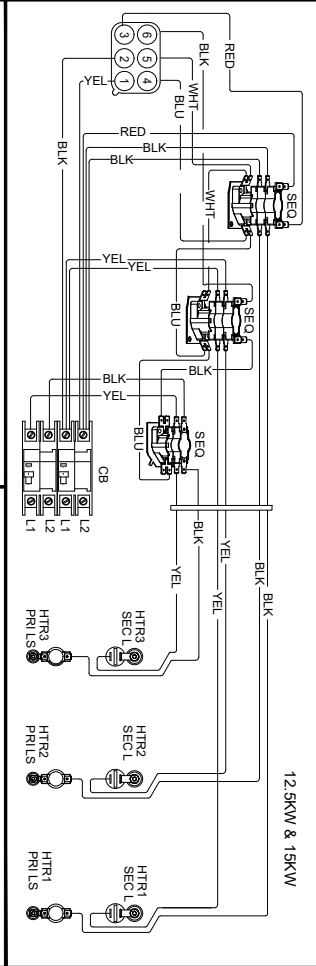
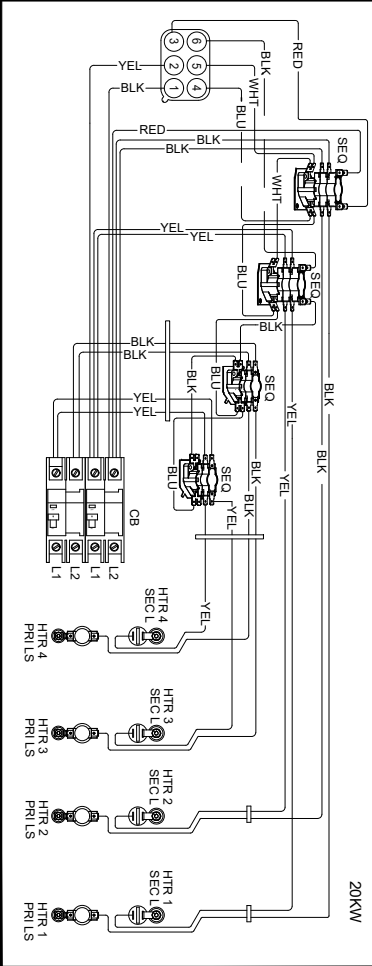


Cut size: 7" Wide x 10 3/8" Tall

ELECTRIC HEAT

CONSTANT TORQUE LABEL WIRING DIAGRAM

Supersedes

Form No.
538648-01

Litho U.S.A.

52/11

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HEATERS USED
7.5kW & 10kW = HTR1
7.5 & 10 kW = HTR1 & HTR2
12.5kW & 15 kW = HTR1 & HTR2 & HTR3
20 kW = HTR1, HTR2, HTR3 & HTR4

TR = TERMINAL BLOCK
CB = CIRCUIT BREAKER
SEQ = SEQUENCER
HTR = HEATER ELEMENT
PRLS = LIMIT SWITCH
SEC L = LIMIT SWITCH
HTR = HEATER ELEMENT

POWER (FACTORY WIRING)
CONTROL (FACTORY WIRING)
CONTROL (FIELD WIRING)
BE 24 VOLT, N.E.C. CLASS 2

THREE POLE SEQUENCER
PLUG PIN LOCATION
ON 1-10
OFF 11-10
ON 20-60
OFF 1-30
ON 30-90
OFF 1-30

TWO POLE SEQUENCER
PLUG PIN LOCATION
ON 1-10
OFF 11-10
ON 20-60
OFF 1-30
ON 30-90
OFF 1-30

**TD = TIME DELAY (OPT.)
TR = TRANSFORMER
MTR = MOTOR
CAP = MOTOR CAPACITOR
GND = GROUND
FUSE = FUSE 3 AMP BLADE TYPE .32V