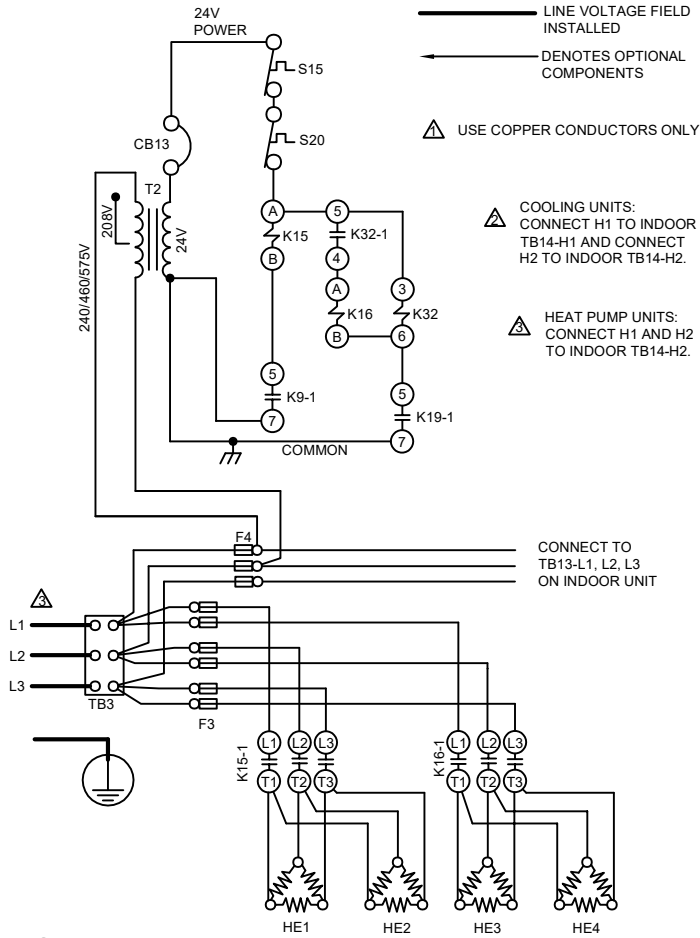


IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING, INSULATION THICKNESS AND TERMINATION

WARNING-ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES

DISCONNECT ALL POWER BEFORE SERVICING



CONNECT TO TB13-L1, L2, L3 ON INDOOR UNIT

180, 240	KW	HE1	HE2	HE3	HE4
	50	12.5	12.5	12.5	12.5

KEY	COMPONENT
CB13	CIRCUIT BREAKER, TRANSFORMER T2
F3	FUSE-ELECTRIC HEAT
F4	FUSE-UNIT
HE1	ELEMENT-ELECTRIC HEAT 1
HE2	ELEMENT-ELECTRIC HEAT 2
HE3	ELEMENT-ELECTRIC HEAT 3
HE4	ELEMENT-ELECTRIC HEAT 4
K9,-1	RELAY-HEAT
K15,-1	CONTACTOR-ELECTRIC HEAT 1

KEY	COMPONENT
K16,-1	CONTACTOR-ELECTRIC HEAT 2
K17,-1	CONTACTOR-ELECTRIC HEAT 3
K19,-1	RELAY-STAGE TWO HEAT
K32,-1	RELAY-SEQUENCER ELECT HT 2
S15	SWITCH-LIMIT, PRIMARY, ELECT HT
S20	SWITCH-LIMIT, SECONDARY ELECT HT
T2	TRANSFORMER-ELECTRIC HEAT
TB3	TERMINAL STRIP-ELECTRIC HEAT

2025/01	WIRING DIAGRAM	01/25
538598-01		
HEATING - ELECTRIC		
ELEH - ELITE 180, 240 UNITS - G,J		
50KW		
SECTION B3		REV 0
Supersedes	New Form No.	
	538598-01	