P46A-48LDW

October 30, 2026
Supersedes: 02-20-23

50R/P4648xH ENERGY RECOVERY SYSTEM

INSTALLATION INSTRUCTIONS FOR ENERGY RECOVERY SYSTEMS USED WITH KGA/KCA 180S-300S KHA 180S-240S UNITS

Patent# 5,548,970

ETL Certified per UL 1995 and CSA 22.2

SHIPPING AND PACKING LIST

Package 1 of 1 contains: **See Illustration 1 and 2.**

1 - Energy Recovery System Assembly
1 - Outdoor Fresh Air Hood with Filter
1 - Outdoor Exhaust Air Hood with Barometric Damper
1 - ERS Support Rail
2 - Side Filler Panels
1 - Divider
1 - LD Shield (**50R4648 Only**)
1 - Balancing Damper Assembly (**50R4648 Only**)
1 - Hardware Bag:
- 14' - Gasket ¾" x 1 ¼"
- 7' - Gasket ⅛" x ½"
- 1 - Field Harness
- 4 - Wire Ties
- 10 - Self-tapping Screw(s) 10-16 x ½"
- 8 - Gold Screw(s) 10-16 x ½"
- 5 - Mounting Screw(s) #14-16 x ¾"
- 1 - Installation Instruction
- 2 - Wiring Stickers

PRINCIPLE OF OPERATION

The ERS enthalpy wheel contains parallel layers of a polymeric material that are impregnated with silica gel (desiccant). The wheel is located in the entering (intake) air and exhaust air streams of the ventilation equipment. As the wheel rotates through each air stream, the wheel surface adsorbs sensible and latent energy. In the heating mode, the wheel rotates to provide a constant transfer of heat from the exhaust air stream to the colder intake air stream. During the cooling season, the process is reversed. **For pivoting applications** the wheel pivots out of the air stream to allow economizer to operate normally for "free cooling" when outdoor temperature and humidity is acceptable. During economizer operation, the ERS exhaust blower continues to run, providing power exhaust for the system. The intake blower is de-energized during economizer operation.

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a qualified installer or service agency.

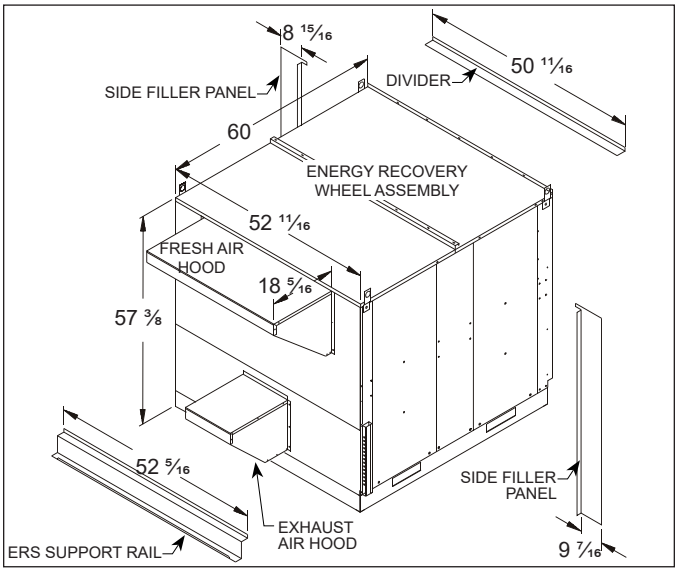


Illustration 1. Unit Dimensions

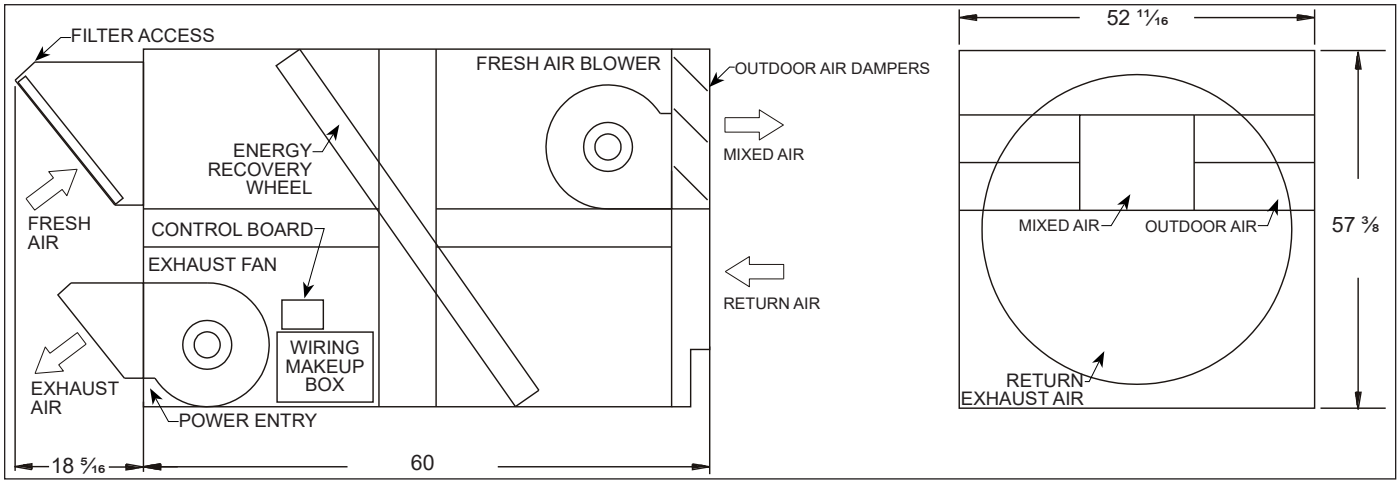


Illustration 2. Unit Layout

⚠ CAUTION

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

GENERAL

These instructions are intended as a general guide and do not supersede local codes in any way. Authorities having jurisdiction should be consulted before installation.

REQUIREMENTS

When installed, the unit must be electrically wired and grounded in accordance with local codes or, in the absence of local codes, with the current National Electric Code, ANSI/NFPA No. 70.

SHIPPING DAMAGE

Check unit for shipping damage. Receiving party should contact last carrier immediately if shipping damage is found.

RIGGING UNIT FOR LIFTING

1. Maximum weight of unit is - 1150 Lbs (crated).
2. Remove crating and retrieve hardware bag that is attached to back of control box inside ERS. Also retrieve ERS support rail, (2) side filler panels and divider panel.
3. All ERS door panels must be in place for rigging.
4. Lifting lugs are supplied with the unit. Loosen machine bolts and rotate lifting lug. Retighten bolt before lifting.

ROOFTOP UNIT PREPARATION

1. Disconnect all power to rooftop unit.
2. Open filter access door. If installing a pivoting wheel, verify and/or install an internal modulating economizer. **See Figure 1.**
3. Remove the rooftop unit horizontal supply air and return air access panels. Also remove any hoods and/or power exhaust equipment. Discard hoods, power exhaust equipment, and horizontal supply and return air access panels. **See Figure 1.**

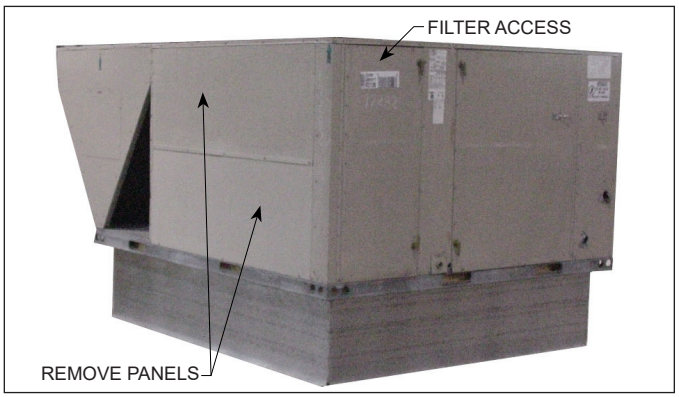


Figure 1 . Remove RTU Return Air Access Panel

4. Remove both of the clips that are mounted to the upper spacer panel of the unit. **See Figure 2 and 12.**

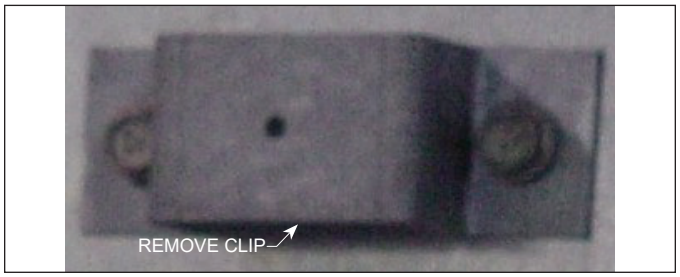


Figure 2. Remove Clips

For installing Pivoting wheel only (50P4648)

A. The economizer may use an A7 enthalpy sensor located on the division panel between the economizer outdoor air and return air dampers. If present, the sensor must be moved to the intake air section of the ERS. Disconnect sensor A7 wires from logic module, remove screws securing the sensor, and retain sensor assembly and screws. **See Figure 3.**

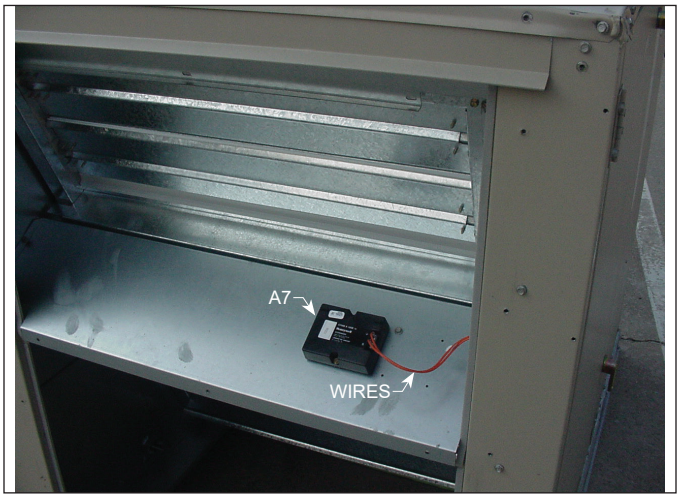


Figure 3. Enthalpy Sensor

B. Disconnect plug P4 from connector J4. **See Figure 4.**

C. Install the provided ERS field harness between J4 and P4 by plugging P27 into J4, plugging J27 into P4 harness. **See Figure 4.**

D. Plug purple and blue wires from ERS field harness into logic module at SO+ (purple) and SO (blue).

For installing Fixed wheel only (50R4648)

A. Slide in balancing damper on economizer rails. Put balancing damper in place with the damper blade at the bottom. Balancing damper mounts in place of the economizer shown in Figure 5. Loosen wing nut on adjustable quadrant, rotate arm to set blades to 50% open and retighten wing nut. **See Figure 6.**

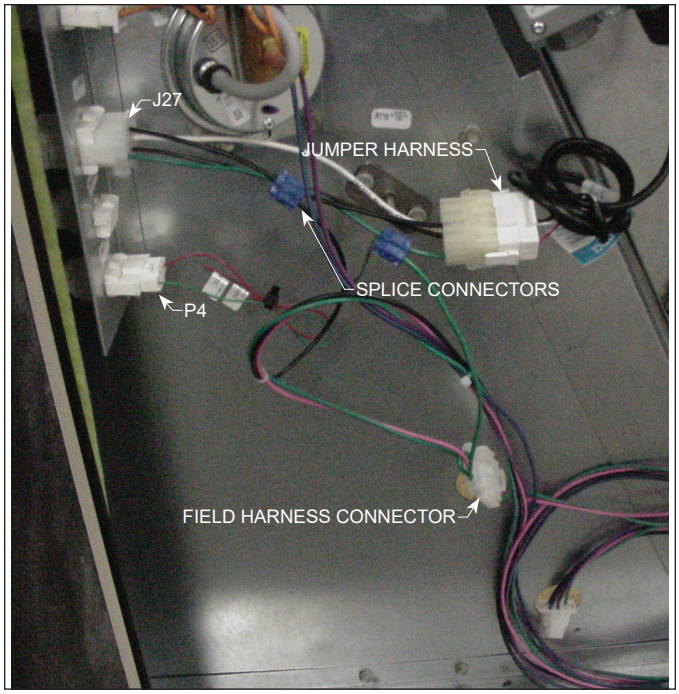


Figure 4. Install Provided Field Harness

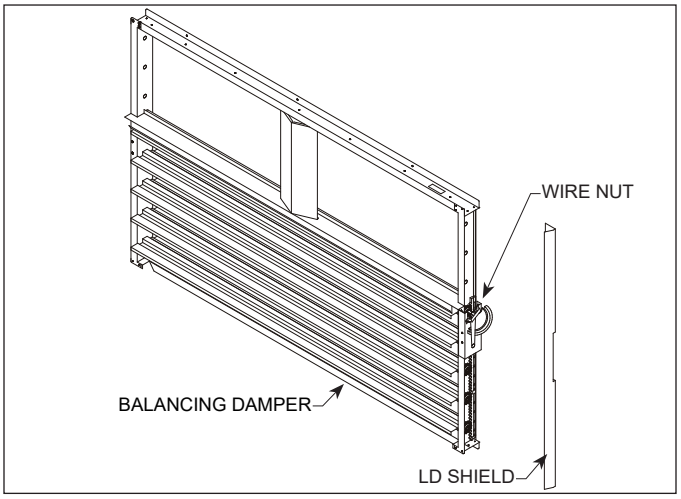


Figure 5. Balancing Damper

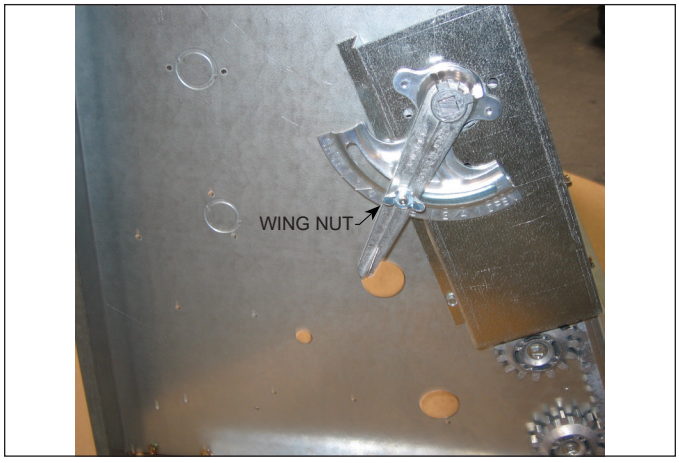


Figure 6. Loosen Wing Nut

B. Plug field harness P27 into economizer plug J4. **See Figure 7.**

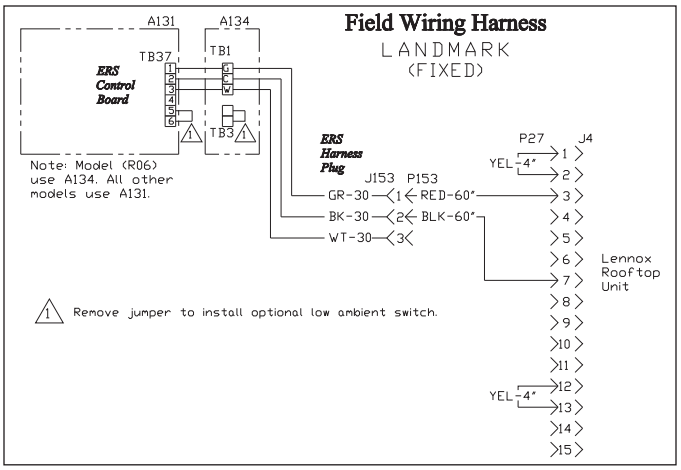


Figure 7. Wire Harness Wiring (Fixed) Diagram

5. Using wire ties neatly route the wires to clear any moving parts.
6. Route the 6-pin (**50P4648**) / 3-pin (**50R4648**) connector P153 and wiring harness under the economizer and out the return air. Coil excess wire and route into return air of the rooftop unit. **See Figure 8.**



Figure 8. Wire Harness (P153)

INSTALL ENERGY RECOVERY SYSTEM

1. Position ERS support rail with notched flange pointing away from rooftop unit. Center the ERS support rail by using the center hole of plate and aligning it with the center hole in the base pan of the return opening. Use (5) of the #14-16 x ¾" screws provided to secure plate to base of unit. Apply ¾" x 1 ¼" gasket alone face of the support rail. **See Figure 9.**
2. Install divider. Attaching to rooftop unit division panel with 1" flange pointing upward. This part has slots to aid in setting to proper position (Approx. 1" away from divider edge). Apply ¾" x 1 ¼" gasket to front edge of seal stop. **See Figure 10.**
3. Remove all screws holding the corner of top panel of rooftop unit around the horizontal exhaust air opening. Ensure that the top panel will move upward at least 2".



Figure 9. Gasket Location

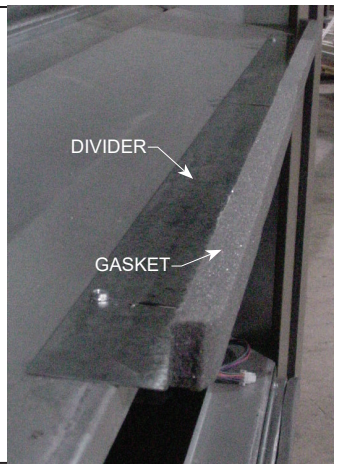


Figure 10. Gasket Location

4. Using lifting lugs, raise ERS unit approximately three (3') feet. Remove nut and bolt assembly to slide telescoping part of leg out of guide from the top and reinsert into bottom of guide having attached flat foot under unit. Do not fasten tightly, adjustment will need to be made when ERS is put into position on unit. **See Figure 11.**

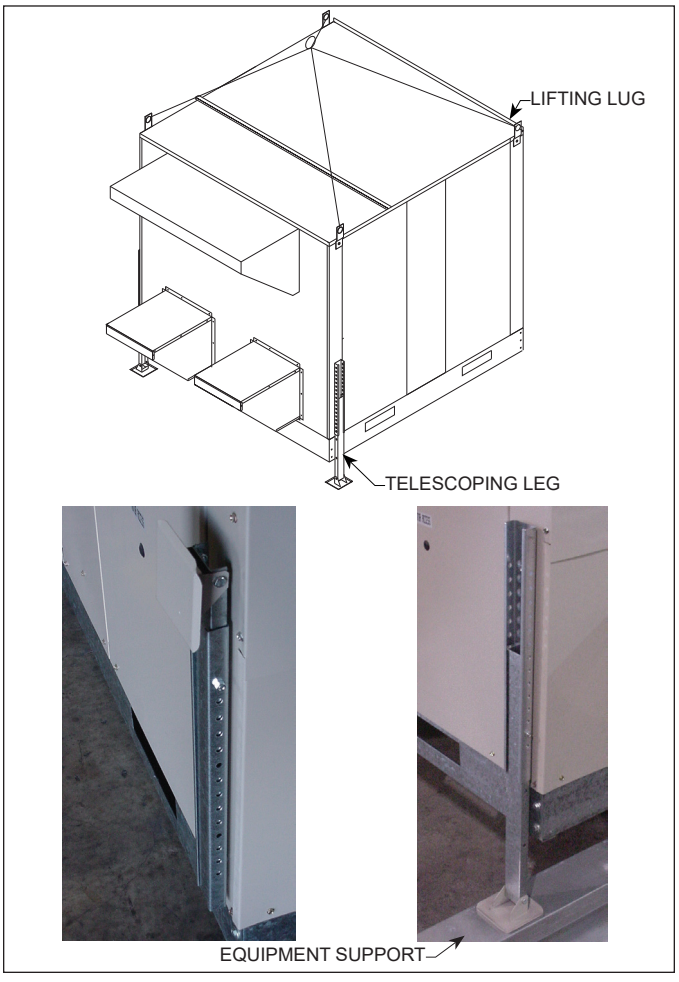


Figure 11. Equipment Support

Note: Equipment support kit or equivalent should be used under feet of standoff legs to prevent roof penetration. See Figure 11.

5. Position ERS in front of horizontal exhaust air opening. Line up the ERS to the rooftop unit. Ensure that there are not any screws on the rooftop unit that will interfere with the mounting flanges of the ERS and if so remove them.
6. Install the side filler panel that is closest to the filter access panel of the unit. Remove the 1st, 3rd, 5th screws from the bottom in the corner post along the return air opening. Set the side filler panel so the screws removed can be reinstalled to same holes. **See Figure 12.**

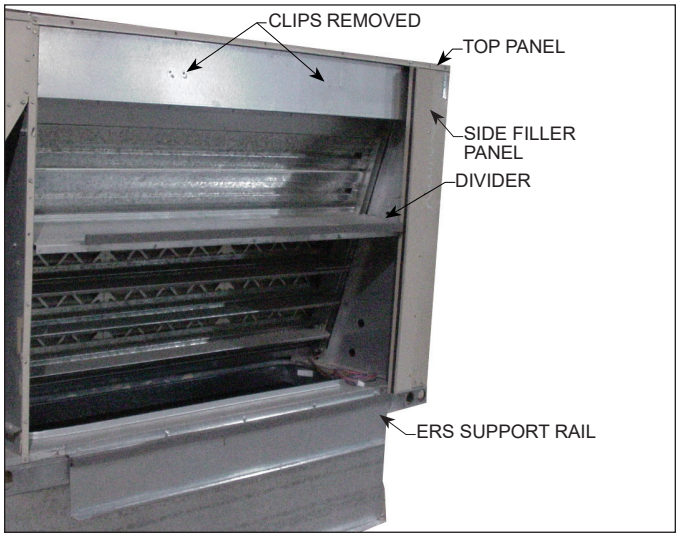


Figure 12. Install Side Filler Panel

7. Lower ERS into ERS support rail catching the front edge of the ERS bottom into the ½" flange. Tuck the front top flange of ERS under the rooftop unit top panel. Slide the ERS so that it is tight against the side filler. Now secure unit top and side filler to the ERS. **See Figures 13.**



Figure 13. ERS Positioning

8. With the ERS in place, adjust the telescoping legs to level and support ERS against rooftop unit. Tighten securely. Rotate lifting lug to original position and tighten machine bolts
9. Insert remaining side filler panel having notched corner at the top. Tuck top edges of filler panel under top panel of rooftop unit and ERS unit. **See Figure 14.**

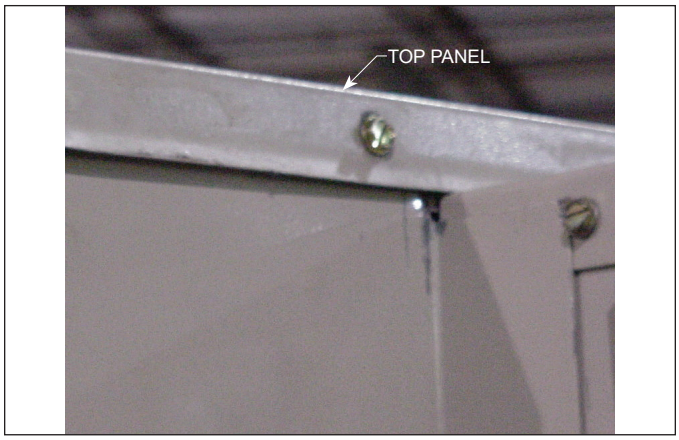


Figure 14. Install Final Side Filler Panel

10. Check and seal, if necessary, along the edges where the ERS meets the rooftop unit to ensure there is no air leakage. Final assembly should resemble **Figure 15**.

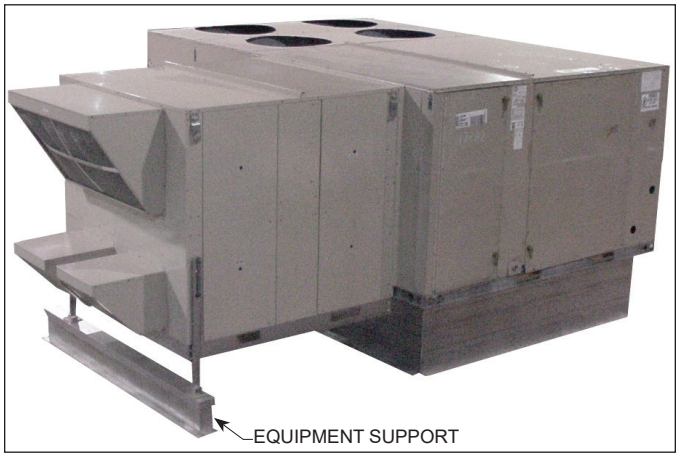


Figure 15. ERS Final Assembly

11. Remove the control access panel and locate the 6-pin (**50P4648**) / 3-pin (**50R4648**) connector P153 wiring harness that was previously routed into the return air of the rooftop unit. Plug the harness connector P153 into the connector J153 located at the bottom of the access door inside the ERS.

For installing Pivoting wheel only (50P4648)

12. Locate the A7 enthalpy control sensor (if removed earlier from the rooftop unit.)
13. Installations using an A7 enthalpy sensor - Remove the screws to the filter access panel of the fresh air hood on the ERS and remove the air filter. Reinstall the A7 enthalpy control sensor with retained screws removed on the bottom panel of the fresh air intake hood. **See Figure 16.**

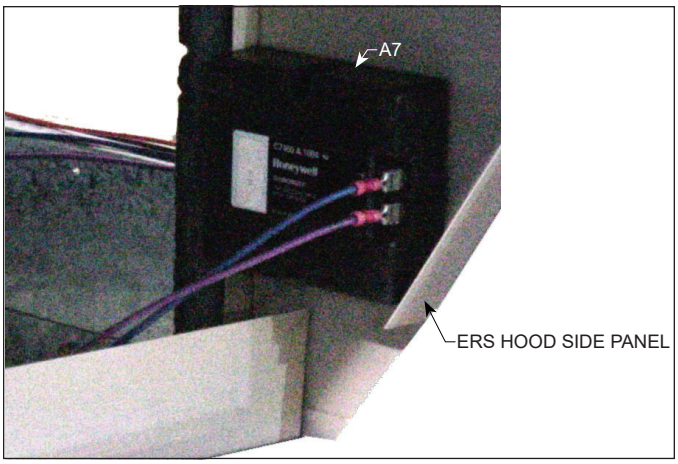


Figure 16. Install Enthalpy Sensor

14. If the A7 enthalpy sensor was retained, locate the blue and purple wire harness on the top deck. Remove the intake air access panel and route blue and purple harness to the A7 enthalpy sensor harness and connect P104 to J193. Secure excess wiring. **See Figure 17.**

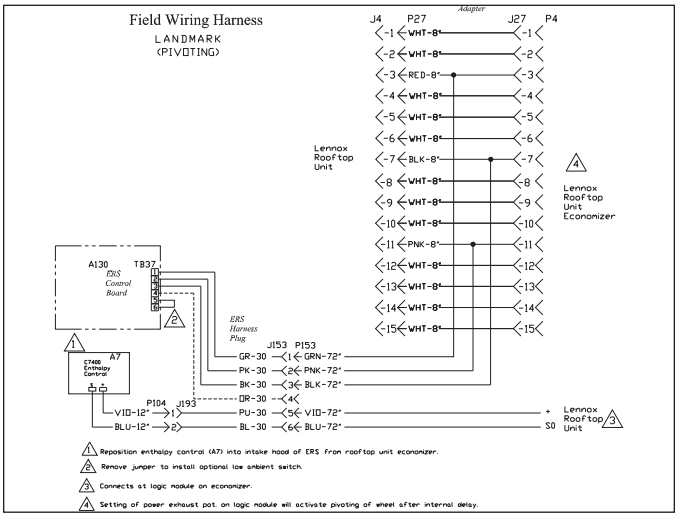


Figure 17. Field Wiring Harness (Pivoting) Diagram

15. All electrical connections must conform to any local codes and the current National Electric Codes (NEC) and Canadian Electric Code (CEC). Refer closely to wiring diagram in unit and/or in these instructions for proper connections. Refer to the unit nameplate for the minimum circuit ampacity and maximum over current protection size. Electrical data is listed on unit rating plate and motor nameplates.
16. Connect line voltage power to ERS unit from ERS field provided or rooftop unit disconnect switch(disconnect must be properly sized). Then connect line voltage from disconnect switch through ERS knockout on middle post to control box per the wiring diagram. **See Figure 18.**

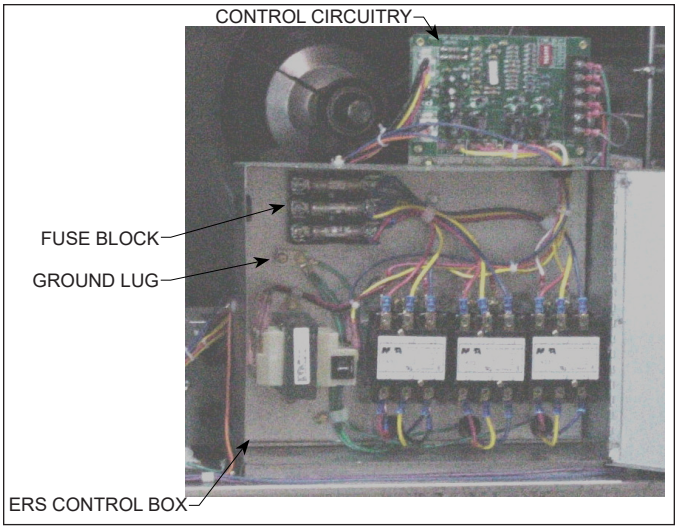


Figure 18. Pivoting Control Box

17. Ground unit with a suitable ground connection either through unit supply wiring or earth ground.

Note: Unit voltage entries must be sealed weather tight after wiring is complete.

18. Replace access panels onto the ERS unit and secure.

ROOFTOP UNIT WIRING (See Field Wiring Diagram)

1. Open access panel to rooftop unit controls.
2. The minimum damper blade position must be adjusted on the economizer control board to the correct amount of outside air specified by the customer. Refer to Lennox rooftop unit manual for setting.
3. Close access panels on the rooftop unit and secure.
4. Restore power to unit.
5. Once ERS is working properly, caulk any open joints, holes, or seams to make the units completely air and water tight.
6. Leave this instruction manual with owner or in an envelope to be kept near unit.

OPTIONAL KITS (Factory Installed)

Low Ambient Control Kit (S26)
Prevents frost formation on energy wheel heat transfer surfaces by terminating the intake blower operation when discharge air temperature falls below a field selectable temperature setting. Intake blower operation resumes operation after temperature rises above the adjustable temperature differential.

The frost threshold is the outdoor temperature at which frost will begin to form on the ERS wheel. For energy recovery systems, the frost threshold is typically below 10°F. Frost threshold is dependent on indoor temperature and humidity. The table shows how the frost threshold temperatures vary depending on indoor conditions.

FROST THRESHOLD TEMPERATURE	
INDOOR RH AT 70°F	**FROST THRESHOLD TEMPERATURE**
20%	0°F
30%	5°F
40%	10°F

Because Energy Recovery Systems have a low frost threshold, frost control options are not necessary in many climates. Where outdoor temperatures may drop below the frost threshold during the ERS operational hours, exhaust only frost control option is available.

Motorized Outside Air Damper
Damper mounts behind the outdoor air intake hood. It opens when the ERS is energized and closes when de-energized. Powered by B30 damper motor.

Motorized Exhaust Air Damper
Damper mounts in the barometric relief hood. Damper opens when the ERS is energized and closes when de-energized.

Stop-Start-Jog (50R4648 Only)
Control option that allows intermittent operation of the enthalpy wheel during mild outdoor conditions to provide cycling and cleaning of the wheel.

Pressure Sensor
Measurement device on the ERS to determine airflow across the Enthalpy Wheel.

Rotation Sensor
Verifies the rotation of the enthalpy wheel.

Disconnect
Optional field device used to provide easy ability to switching the power on and off to the ERS.

VFD Blower Control
Variable frequency drives are available to control the speed of the blowers only. These VFD's can be integrated with a building automation system to deliver precisely the amount of air needed to maximize efficiencies. ***ERS shipped with VFD will have the VFD manufacturer's manual included in the hardware bag and a supplemental wiring diagram will be added to this installation.***

Dirty Filter Sensor
The dirty filter sensor sends a signal to field wired alarm when filters need to be cleaned or changed.

Filter Rack
Filter racks filter air in both the intake and exhaust sections of ERS.

Hinged Door with Handles
Hinged panel access doors with quarter turn latches that allow for easy access to the energy recovery wheel, filters and blowers.

Energy Recovery Wheel - Sensible Type
Sensible Wheel type is used for sensible heat recovery.

ECONOMIZER SETTINGS (50P4648 Only)

Refer to economizer instructions for minimum air flow requirement. The damper end switch(es) setting on the internal economizer damper assembly are field adjustable to any position above minimum air flow for fresh air requirements at the customers specified conditions.

BLOWER SPEED ADJUSTMENT

Blower speed selection is accomplished by changing the sheave setting on both fresh air and exhaust air blowers. All blowers are factory set at “closed” for maximum airflow. To determine air flow setting, external static pressure readings will need to be read across the ERS **Reference Table #1 on Page 9.** For location to take pressure readings **See Figure 19.**

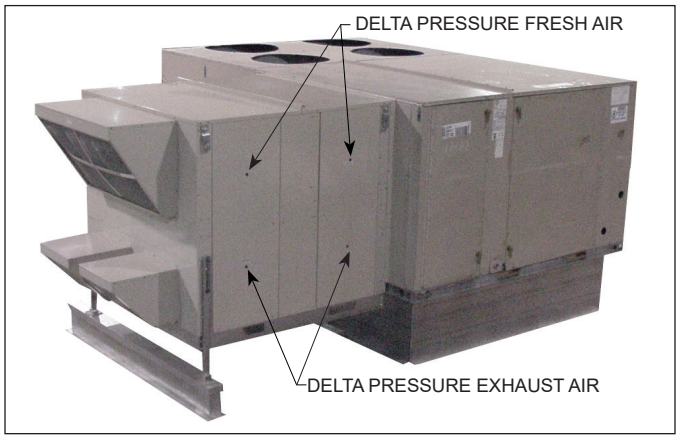


Figure 19. Delta Pressure Locations

OPERATION

Recovery Wheel Mode

On a thermostat call for blower operation in heating, cooling or continuous blower, the ERS media will rotate between fresh air and exhaust air streams. Both the fresh air blower and exhaust air blower will be operating.

Economizer/Power Exhaust Mode (50P4648 Only)

On the activation of the economizer mode (closure of EH and EH1 of logic module), the ERS unit will shutdown for approximately 60 seconds to allow the ERS media to pivot out of the air stream. After this delay timer has been satisfied, the exhaust air blower will operate. The ERS unit will act as a power exhaust unit.

This mode will continue until economizer has been deactivated. The exhaust air blower will shut down and the delay timer will be activated. During this time period the ERS media will pivot back into the air stream. When timing is complete the unit will operate in the Recovery Wheel Mode.

Then if economizer continues to close the ERS will shutdown when the "N" terminal is deactivated, thus allowing rooftop unit to run in night set back mode.

SYSTEM CHECK

1. Disconnect ERS main power.

Note: If Low ambient kit S26 is used the jumper between TB37-5 and TB37-6 should be removed. Also if system check out is being conducted at low ambient temperatures, jumper low ambient switch.

2. Open rooftop unit blower access panel and locate TB1. Jumper terminals 6 (24v) and 3 (G) to energize rooftop unit blower. Refer to manufacturers instructions when an electronic thermostat or other energy management system is used.

For installing Pivoting wheel only (50P4648)

   A. Remove ERS control access panel and install jumper at low voltage terminal strip between TB37-1 and TB37-2.

   B. Restore power to ERS unit. The recovery wheel will pivot out of the air stream, fresh air dampers will open, and after a delay, the exhaust blower will operate.

   C. Remove jumper(s) from low voltage terminal block TB37. View pivoting of media back into air stream and closing of fresh air dampers. After delay timer has cycled then both fresh air blower and one exhaust air blower will operate.

3. Verify that the ERS (3) three phase blower motors are phased sequentially ensuring correct rotation and operation.
   a. Disconnect power.
   b. Reverse any two field power leads to the ERS.
   c. Reapply power.
4. Disconnect main power to unit before making adjustment to economizer and/or ERS unit.
5. Remove all jumpers and replace ERS control access cover.
6. Set thermostat to normal operating position.
7. Restore power to unit.

MAINTENANCE

Motor Maintenance

All motors use prelubricated sealed bearings; no further lubrication is necessary.

Mechanical Inspection

Make visual inspection of dampers, linkage assemblies and UERV rotating bearings during routine maintenance. Filters should be checked periodically and cleaned when necessary. Filter is located in fresh air hoods. **DO NOT** replace permanent filters with throwaway type filters.

Belt Alignment

Proper alignment is essential to maintain long V-Belt life. Belt alignment should be checked every time belt maintenance is performed, each time the belt is replaced, and whenever sheaves are removed or installed.

Belt Installation
Always move the drive unit forward so the belt can be easily slipped into the groove without forcing them. Never force the belt into a sheave with a screw driver or wedge. You will damage the fabric and break the cords. It is recommended that the pulley center distances be offset by ¾" for proper length. This will allow the motor assembly to slide forward to remove belt and backward for belt tension.

Belt Tension
Measure the span length (center distance between pulleys when belt is snug). Mark center of span, then apply a force (6 to 9 Lbs on new belts) perpendicular to the span large enough to deflect the belt 1⁄64" for every inch in span length.

Energy Recovery Wheel Maintenance
Eight pie-shaped ERW segments, are seated on stops between the segment retainer which pivots on the wheel rim and secured to the hub and rim of wheel. Annual inspection of the self cleaning wheel is recommended. With power disconnected, remove UERV access panels (rear) and unplug [J150 and P150] (**Refer to wiring diagrams in this instruction manual**). Remove segment and wash with water and/or mild detergent.

To install wheel segments follow steps A through E . **See Figure 20**. Reverse procedure for segment removal.

A. Unlock two segment retainers (one on each side of the selected segment opening.
B. With the embedded stiffener facing the motor side, insert the nose of the segment between the hub plates.
C. Holding segment by the two outer corners, press the segment towards the center of the wheel and inwards against the spoke flanges. If hand pressure does not fully seat the segment, insert the flat tip of a screw driver between the wheel rim and outer corners of the segment and apply downward force while guiding the segment into place.
D. Close and latch each segment retainer under segment retaining catch.
E. Slowly rotate the wheel 180°. Install the second segment opposite the first for counterbalance. Rotate the two installed segments 90° to balance the wheel while the third segment is installed. Rotate the wheel 180° again to install the fourth segment opposite the third. Repeat this sequence with the remaining four segments.

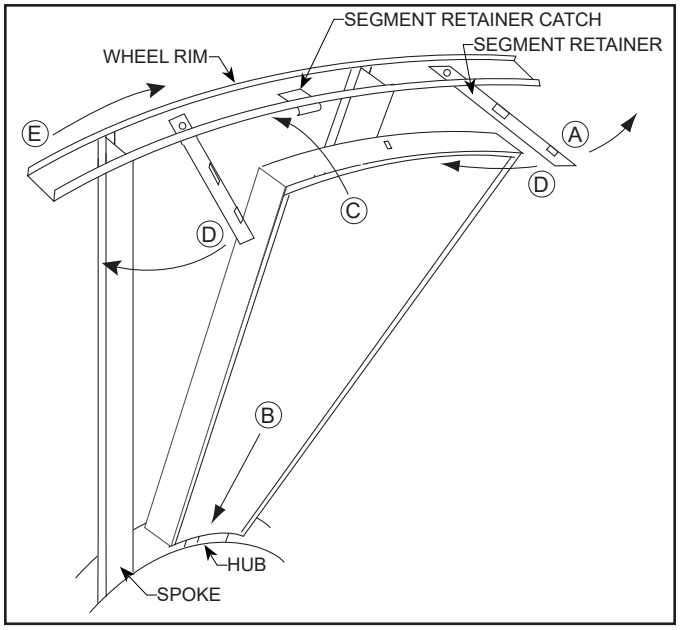


Figure 20. Installing ERS Wheel Segments

ERV/ERS Configuration and Commissioning

Use the applicable procedure below for units equipped with a Prodigy, CORE, or CORE Lite controller. Always verify accessory wiring against the unit-specific wiring diagram before applying power.

Prodigy 2.0 Configuration

Controller Setup

1. Navigate to **Setup > Install > Configuration ID**.
2. Set Configuration ID 1 as follows:
   - **Position 2: T** — Temperature economizer
   - **Position 3: S** — Single-stage power exhaust
   - **Position 4: A** — Damper-position control
3. Navigate to **Settings > RTU Options**.
4. Set Parameter 186 to 10.
5. Navigate to **Setup > Test and Balance > Damper**.
6. Complete the damper setup:
   - Calibrate the outdoor-air damper.
   - Set the minimum damper position for each available blower speed.
   - Select Temperature Setpoint as the economizer control option.
   - Set the free-cooling outdoor-air temperature setpoint.
   - Set the free-cooling supply-air temperature setpoint.
   - Select the applicable ventilation option:
     - Select **Demand Control Ventilation** only when a configured indoor-air-quality or CO_2 input will control ventilation.
     - Otherwise, select None.

- Set the power-exhaust mode to Blower On.
- Set the power-exhaust damper-position setpoint for the ERV wheel pivot command. As a starting point, set it approximately 10 percentage points above the applicable minimum damper position, and confirm operation during commissioning.
- Confirm that fresh-air heating and fresh-air cooling are disabled unless those functions are specifically required by the application.

Parameter Adjustments

After completing Test and Balance, use **Settings > RTU Options** for subsequent adjustments:

- **Parameter 9** — Minimum damper position during low-speed blower operation
- **Parameter 132** — Minimum damper position during high-speed blower operation
- **Parameter 215** — Stage 1 power-exhaust damper-position setpoint; used as the ERV wheel pivot point
- **Parameter 216** — Stage 1 power-exhaust damper-position deadband
- **Parameter 401** — Power-exhaust enable mode:
  - **0** — On when the blower is energized
  - **1** — Always on
  - **2** — On during the occupied period

Wiring and Operation

Verify all terminations against the unit-specific wiring diagram. On the main Prodigy 2.0 M3 board, use the terminals labeled **OUTPUTS — DO1 and DO2**, located on the right side of connector P298 at the bottom of the controller beneath the display.

- **DO1 — ERV** wheel run: When the blower is on, DO1 is active and outputs 24 VAC to start the ERV wheel.
- **DO2 — ERV** wheel pivot: When the outdoor-air damper travels above the Power Exhaust Damper percentage setpoint, DO2 is active and outputs 24 VAC to pivot the wheel out of the airstream.
- The pivot output de-energizes after the damper position falls below the setpoint by the configured deadband or when the blower is de-energized.

CORE and CORE Lite Configuration

The CORE and CORE Lite controllers use the CORE Service App and the same basic commissioning sequence for this application.

Pair the CORE Service App

1. Initiate pairing at the unit controller.
2. Open the CORE Service App and select the unit from the list.
3. Confirm that the displayed model number, serial number, controller identification, and firmware version match the unit being commissioned.

Configuration ID Setup

1. In the CORE Service App, navigate to **RTU Menu > Setup > Install**.
2. Verify the unit information and enter **Configuration ID 1**.
3. For a temperature-economizer ERV/ERS application with a single pivot output, set:
   - **Position 2: T** — Economizer, temperature control
   - **Position 3: S** — Single-stage power exhaust
   - **Position 4: A** — Power exhaust controlled by damper position
4. Complete the Install wizard and save the configuration.

Important: A configured economizer is required for single-stage or dual-stage power-exhaust operation. The controller disables power exhaust if the economizer is set to **Not Installed** or **Unconfigured**.

Damper and Economizer Setup

1. Navigate to **RTU Menu > Setup > Test and Balance > Damper**.
2. Select Damper Calibration and follow the guided sequence:
   - Drive the damper fully closed.
   - Visually confirm that the damper has stopped at the closed position.
   - Drive the damper fully open.
   - Visually confirm that the damper has stopped at the open position.
3. Allow the app to start the blower when prompted.
4. Set the minimum damper position for each available blower speed:
   - Low-speed minimum damper position, when applicable
   - High-speed minimum damper position, when applicable
5. Select the economizer option Temperature Setpoint.
6. Set the free-cooling outdoor-air temperature setpoint.
7. Set the free-cooling supply-air temperature setpoint.
8. Select the applicable ventilation option:
   - **Demand Control Ventilation** when a configured indoor-air-quality or CO_2 input is used
   - **Building Pressure Control** only when the required pressure sensor and configuration are present
   - None when neither function is used

9. Set Power Exhaust Mode to Blower On.
10. Set the power-exhaust economizer travel setpoint. For this ERV application, **Parameter 215** is used as the wheel-pivot command point.
11. Review the summary screen and save the settings.

Parameter Reference

Use **RTU Menu > Settings > RTU Options > Edit Parameter** when a direct parameter adjustment is required.

- **Parameter 9** — Minimum damper position during low-speed blower operation
- **Parameter 132** — Minimum damper position during high-speed blower operation
- **Parameter 159** — Free-cooling supply-air setpoint
- **Parameter 160** — Economizer free-cooling temperature setpoint
- **Parameter 215** — Stage 1 power-exhaust damper-position setpoint; range 0% to 100%, with a 50% default
- **Parameter 216** — Stage 1 power-exhaust damper-position deadband; range 0% to 100%, with a 10% default
- **Parameter 401** — Power-exhaust enable mode:
  - **0** — On when the blower is energized
  - **1** — Always on
  - **2** — On during the occupied period

For the ERV wheel-pivot application, establish the final **Parameter 215** value during commissioning. A practical starting point is approximately 10 percentage points above the applicable minimum damper position. Confirm that the wheel remains in the airstream at minimum ventilation and pivots out at the intended outdoor-air damper position.

CORE and CORE Lite Wiring

Verify all terminations against the unit-specific wiring diagram and controller layout. On the main CORE control board, connector **J297** is to the right of the thermostat inputs and includes the **DO1** terminals. The **DO2 circuit** is available at **J390 Pin 3**, with **J390 Pin 6** serving as 24 VAC common. J390 is toward the upper middle-right of the controller. This circuit normally operates the **K65 power-exhaust relay**, in ERV applications it is repurposed as the wheel-pivot output.

- **DO1 — ERV wheel run:** When the blower is on, DO1 is active and outputs 24 VAC to start the ERV wheel.
- **DO2 — J390 Pin 3, ERV wheel pivot:** The switched DO2 output is available at J390 Pin 3 (24 VAC), with J390 Pin 6 serving as 24 VAC common. When the outdoor-air damper travels above the Power Exhaust Damper percentage setpoint, DO2 energizes. Although this circuit normally operates the K65 power-exhaust relay, it is repurposed here to pivot the ERV wheel out of the airstream.
- Do not rely on connector position alone; confirm the terminal label, pin number, and output function for the specific unit and controller revision.

Sequence of Operation

- When the blower is energized and **Parameter 401** is set to 0, the ERV run output energizes and the wheel rotates in the airstream.
- When the outdoor-air damper reaches the **Parameter 215** setpoint, the single-stage power exhaust output energizes and commands the ERV wheel to pivot out of the airstream.
- The pivot output de-energizes when the damper position falls below the **Parameter 215** setpoint by the **Parameter 216** deadband.
- The power-exhaust output also de-energizes when the blower is de-energized in Blower On mode.

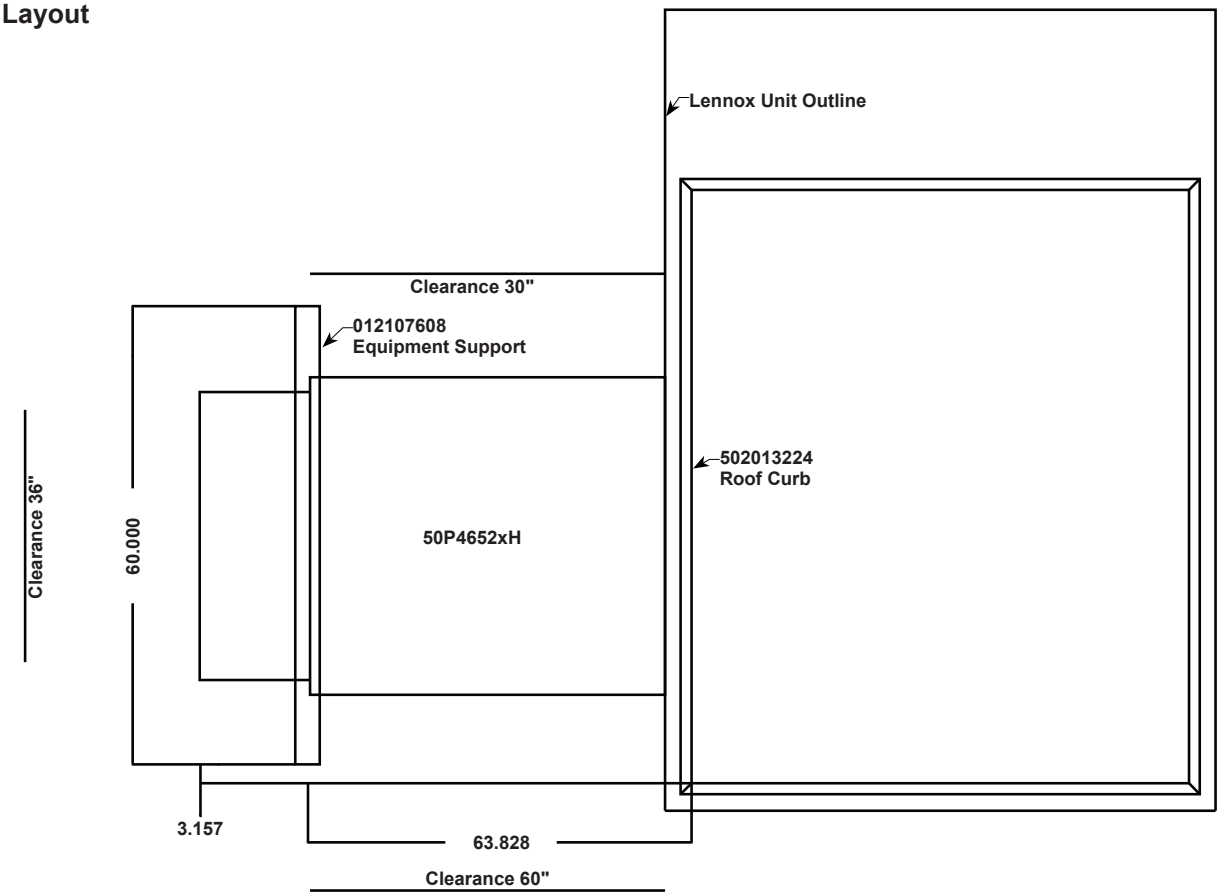
Commissioning Verification

Before returning the unit to normal operation, verify the following:

- Configuration ID 1 matches the installed economizer and ERV/ERS arrangement.
- The economizer is configured and no configuration alarms are active.
- Damper calibration completes successfully at both the fully closed and fully open positions.
- Minimum damper positions are set for all available blower speeds.
- The selected ventilation option matches the installed sensors and control strategy.
- The ERV wheel starts when the blower is energized.
- The wheel pivots out of the airstream at the intended damper position.
- The wheel returns to the operating position after the damper falls below the setpoint by the configured deadband.
- Free-cooling operation uses the intended outdoor-air and supply-air setpoints.
- Fresh-air heating and cooling remain disabled unless required by the application.
- All wiring, output voltages, and connector assignments match the unit-specific wiring

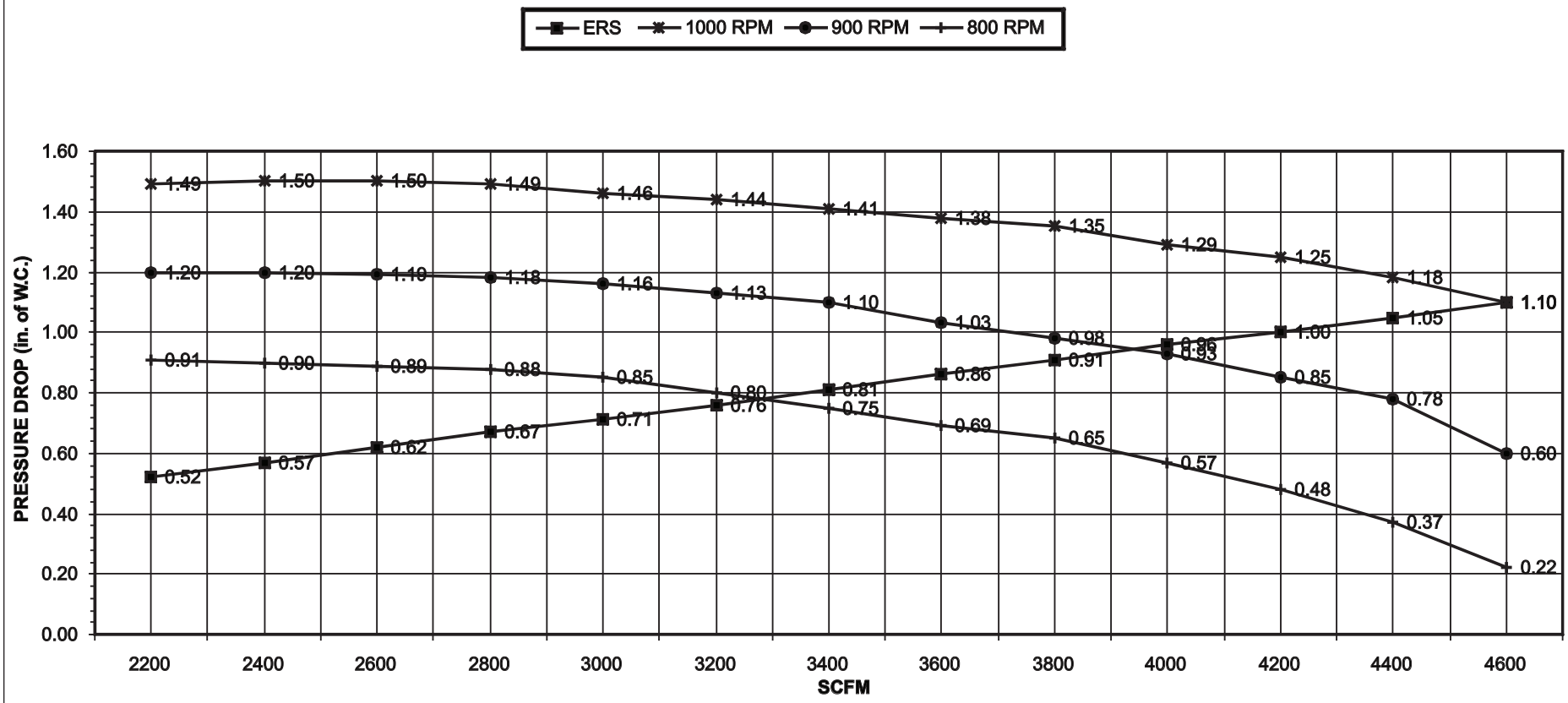
Lennox Model No.	Req'd Curb Height	CFM Range	Voltage	Phase
50P4648xH23	24"	3400-4600	208-230	3
50P4648xH33	24"	3400-4600	460	3
50P4648xH43	24"	3400-4600	575	3
50R4648xH23	24"	3400-4600	208-230	3
50R4648xH33	24"	3400-4600	460	3
50R4648xH43	24"	3400-4600	575	3

ERS Layout



ENERGY RECOVERYVENTILATOR

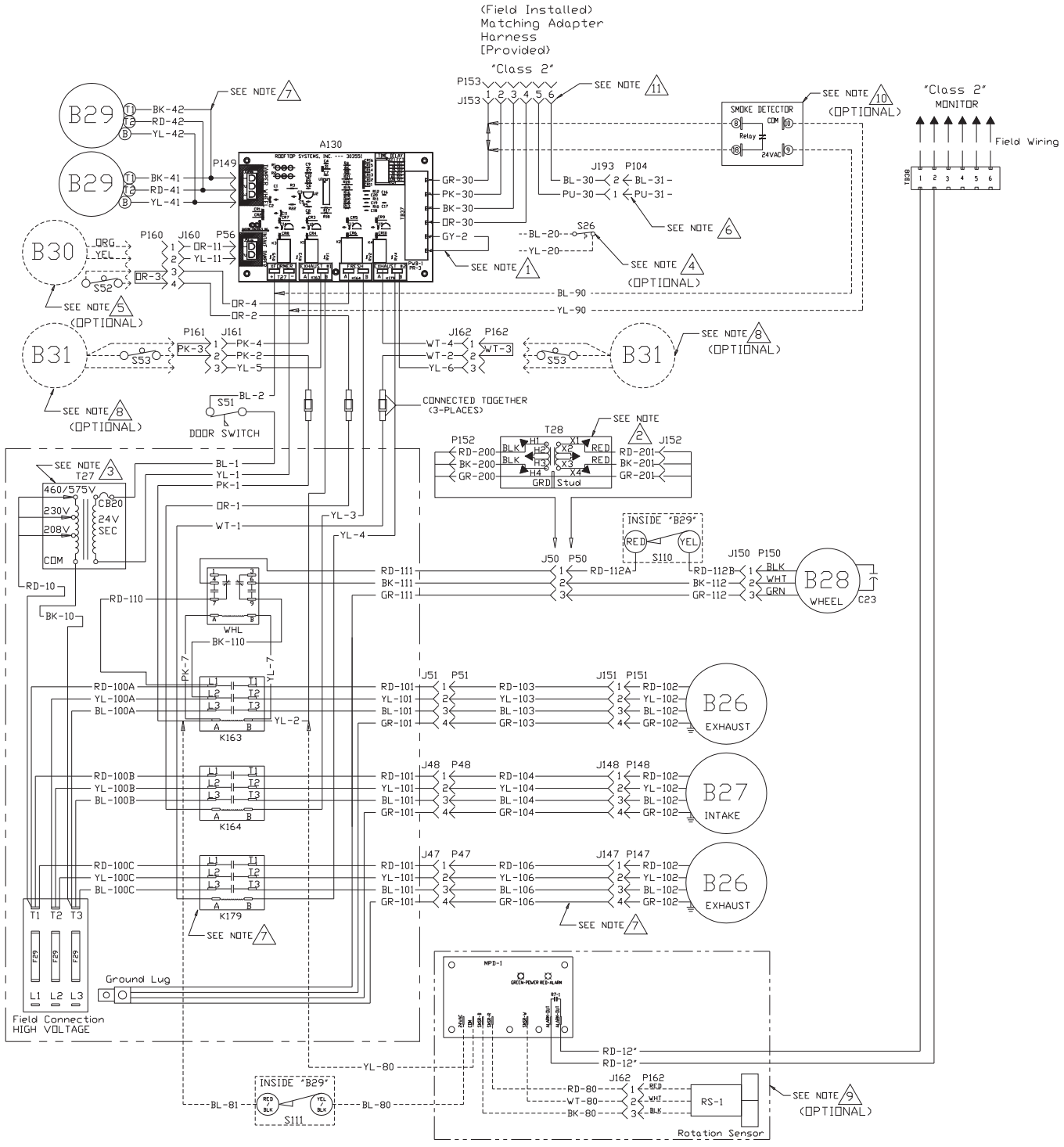
SCFM vs. PRESSURE DROP



Equation of line: SCFM = (PD+0.001429)/0.0002393

TABLE#1

PIVOTING ERS (50P4648) UNIT WIRING DIAGRAM



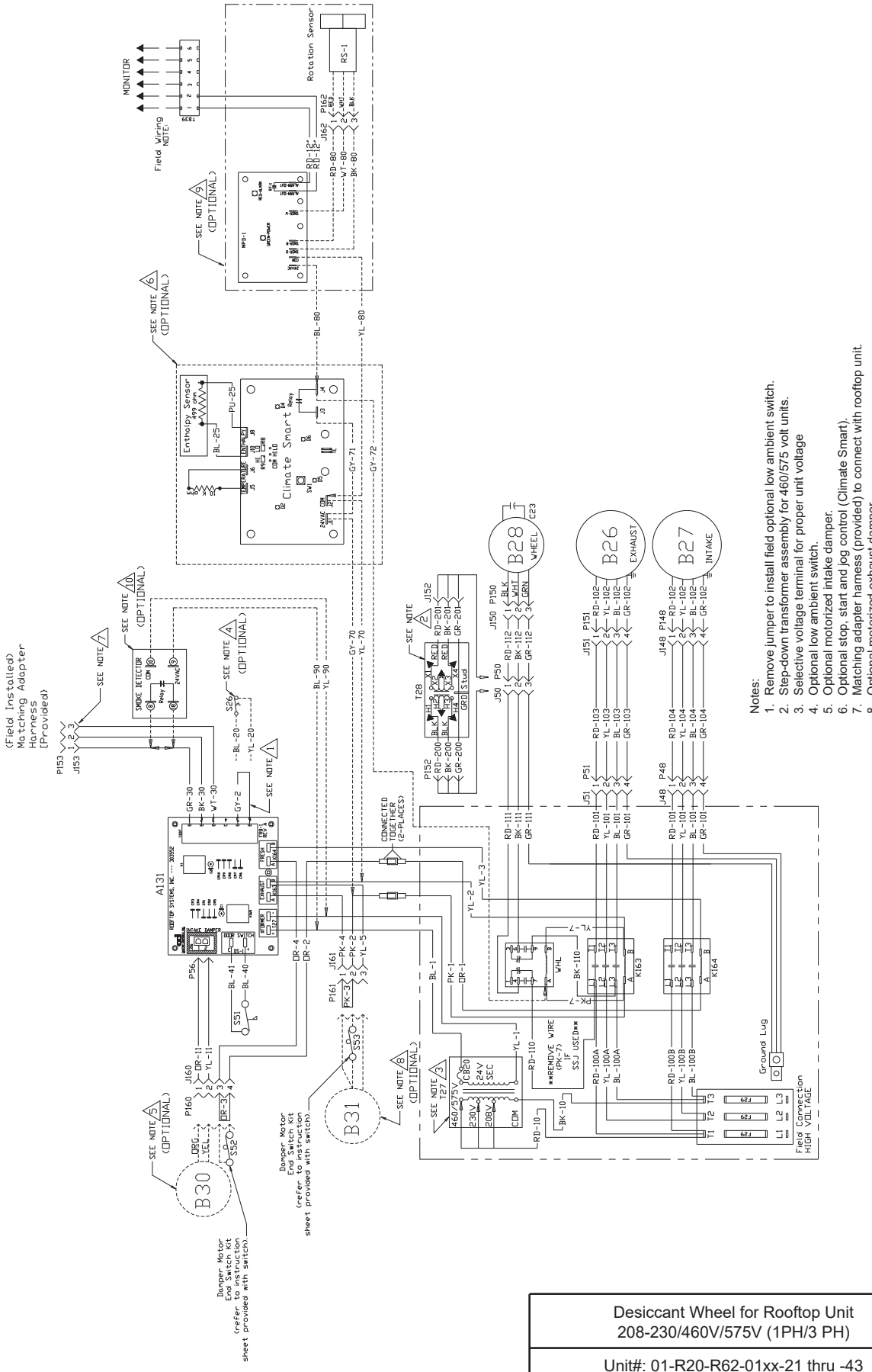
Notes:

1. Remove jumper to install field optional low ambient switch.
2. Step-down transformer assembly for 460/575 volt units.
3. Selective voltage terminal for proper unit voltage
4. Optional low ambient switch.
5. Optional motorized intake damper.
6. Reposition enthalpy control into intake hood of ERV from rooftop unit economizer.
7. Used on higher CFM models
8. Optional motorized exhaust damper.
9. Optional wheel rotation sensor.
10. Optional smoke detector.
11. Matching adapter harness (provided) to connect with rooftop unit.

Desiccant Wheel for Rooftop Unit
208-230/460V/575V (3 PH)

Unit#: 01-P20-P62-01XX-23/-33/-43

FIXED ERS (50R4648) UNIT WIRING DIAGRAM



Desiccant Wheel for Rooftop Unit 208-230/460V/575V (1PH/3 PH)
Unit#: 01-R20-R62-01xx-21 thru -43

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START UP INFORMATION SHEET

VOLTAGE - ERS UNIT

Incoming Voltage L1-L2_____ L1-L3_____ L2-L3_____

Running Voltage L1-L2_____ L 1-L3_____ L2-L3_____

Secondary Voltage_____ C (black) to G (green) Volts*_____

C (black) to W (white) Volts*_____

*** With thermostat calling.**

AMPERAGE - ERS MOTORS

Intake Motor: Nominal HP_____ Rated Amps_____ Running Amps_____

Exhaust Motor: Nominal HP_____ Rated Amps_____ Running Amps_____

Wheel Motor: Nominal HP_____ Rated Amps_____ Running Amps_____

AIRFLOW

Intake Design CFM_____ Pressure Drop_____ Calculated CFM_____

Exhaust Design CFM_____ Pressure Drop_____ Calculated CFM_____

Amb. db Temp_____ Return Air db Temp*_____ Tempered Air db Temp*_____

Amb. wb Temp_____ Return Air wb Temp*_____ Tempered Air wbTemp*_____

*** Measure after 15 minutes of run time**

INSTALLATION CHECK LIST

Model #_____ Serial # _____

Owner_____ Owner Phone #_____

Owner Address _____

Installing Contractor_____ Start Up Mechanic_____

- ☐ Inspect the unit for transit damage and report any damage on the carrier's freight bill.
- ☐ Check model number to insure it matches the job requirements.
- ☐ Install field accessories and unit adapter panels as required. Follow accessory and unit installation manuals.
- ☐ Verify field wiring, including the wiring to any accessories.
- ☐ Check all multi-tap transformers, to insure they are set to the proper incoming voltage.
- ☐ Verify correct belt tension, as well as the belt/pulley alignment. Tighten if needed.
- ☐ Prior to energizing the unit, inspect all the electrical connections.
- ☐ Power the unit. Bump the motor contactor to check rotation. Three phase motors are synchronized at the factory. If blower motor fans are running backwards, de-energize power to the unit, then swap two of the three incoming electrical lines to obtain proper phasing. Re-check.
- ☐ Perform all start up procedures outlined in the installation manual shipped with the unit.
- ☐ Fill in the Start Up Information as outlined on the opposite side of this sheet.
- ☐ Provide owner with information packet. Explain the thermostat and unit operation.