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Dallas, Texas USA



# INSTALLATION INSTRUCTIONS ML296DFVK

**MERIT® SERIES**  
**DOWNFLOW AIR DISCHARGE**

508521-01  
07/025  
Supersedes 11/2024



**THIS MANUAL MUST BE LEFT WITH THE  
HOMEOWNER FOR FUTURE REFERENCE**

**!** This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.

## **! WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer (or equivalent), service agency or the gas supplier.

## **! CAUTION**

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

## **! WARNING**

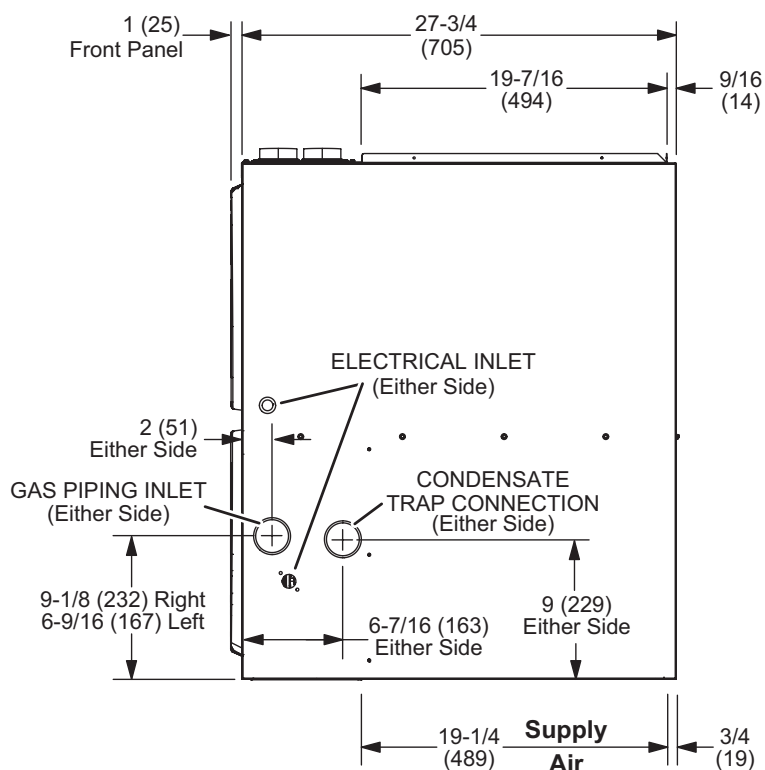
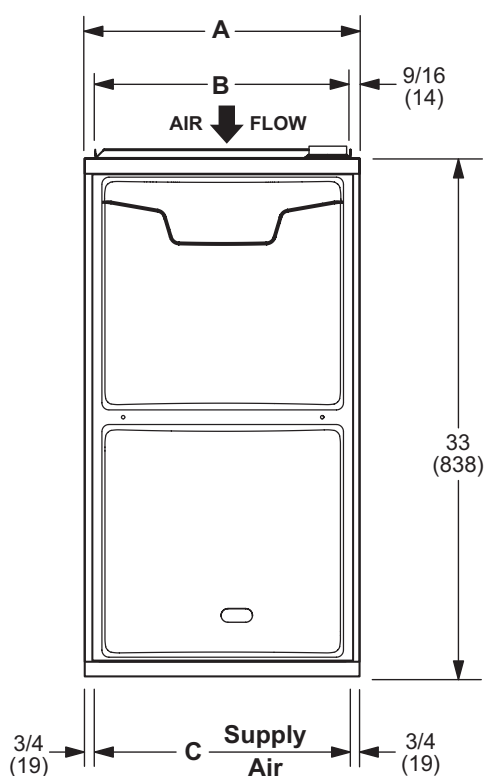
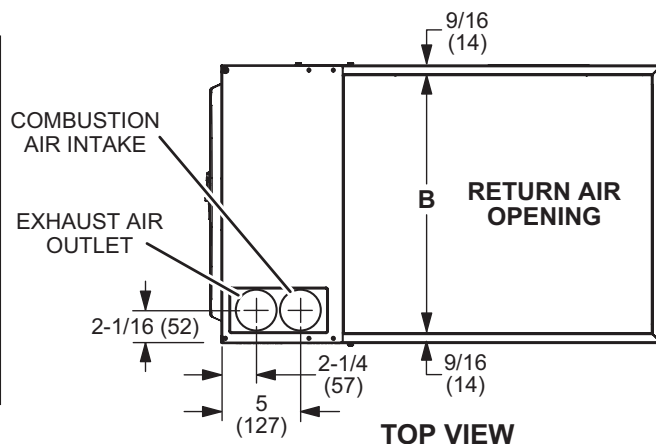
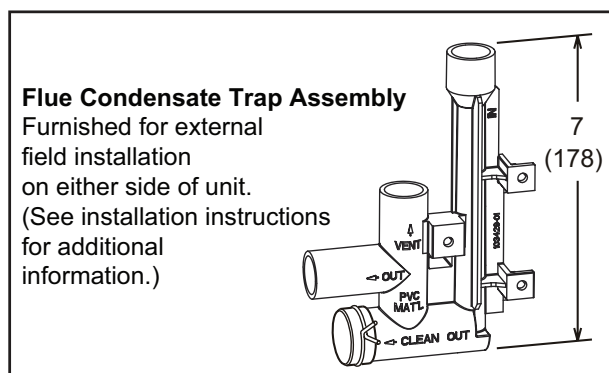
This furnace is equipped with an ignition control factory enabled for use with Lennox A2L refrigerant systems. Disabling the refrigerant detection functionality on A2L system is prohibited by safety codes. Refer to furnace installation instructions for non-A2L and non-Lennox refrigerant system setup.

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# Unit Dimensions - inches (mm)



Model No.	A in. (mm)	B in. (mm)	C in. (mm)
ML296DF045XV36BK ML296DF070XV48BK	17-1/2 (446)	16-3/8 (416)	16 (406)
ML296DF090XV60CK	21 (533)	19-7/8 (505)	19-1/2 (495)

## ML296DFVK Gas Furnace

The ML296DFVK Category IV gas furnace is shipped ready for installation in the downflow position.

The furnace is equipped for installation in natural gas applications. A conversion kit (ordered separately) is required for use in propane/LP gas applications.

**The ML296DFVK can be installed as a Direct Vent or Non-Direct Vent gas central furnace.**

NOTE - In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged outdoors. In Non-Direct Vent installations, combustion air is taken from indoors or ventilated attic or crawlspace and flue gases are discharged outdoors. See FIGURE 1 and FIGURE 2 for applications involving roof termination.

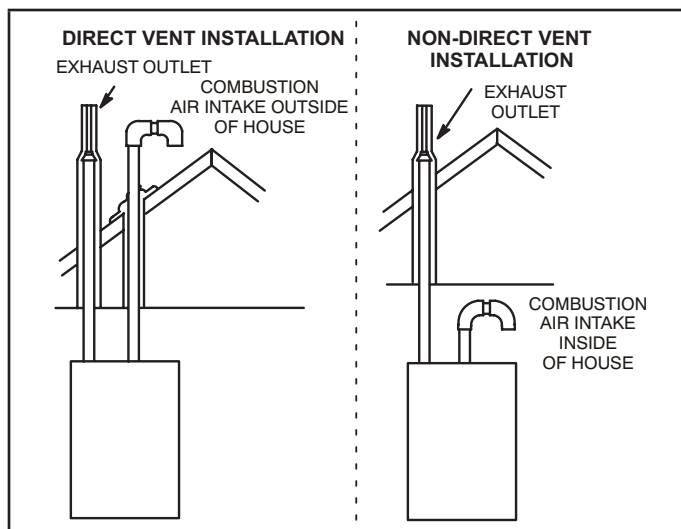


FIGURE 1

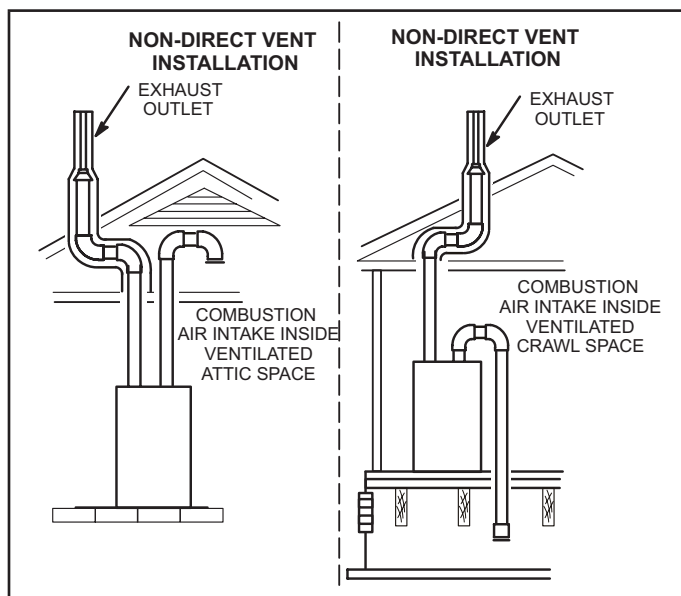


FIGURE 2

## Shipping and Packing List

### Package 1 of 1 contains

- 1 - Assembled ML296DFVK unit
- 1 - Bag assembly containing the following:
  - 1 - Snap bushing
  - 1 - Snap plug
  - 1 - Wire tie
  - 1 - Condensate trap
  - 1 - Condensate trap cap
  - 1 - Condensate trap clamp
  - 1 - 2" diameter Air intake screen
  - 1 - 3/4" Threaded street elbow
  - 2 - 2" Street elbows
  - 2 - Side vent sealing plates
  - 2 - Side vent sealing gaskets
  - 6 - Sheet metal screws

## **⚠ DANGER**

Danger of explosion.

There are circumstances in which odorant used with LP/propane gas can lose its scent. In case of a leak, LP/propane gas will settle close to the floor and may be difficult to smell. An LP/propane leak detector should be installed in all LP applications.

Check equipment for shipping damage. If you find any damage, immediately contact the last carrier.

The following items may also be ordered separately:

- 1 - Thermostat
- 1 - LP/Propane changeover kit
- 1 - High altitude pressure switch
- 1 - Sensor Kit (field installed)

## Safety Information

## **⚠ WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

## **⚠ CAUTION**

As with any mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.

Use only the type of gas approved for use with this furnace. Refer to unit nameplate. ML296DFVK units are CSA International certified to ANSI Z21.47 and CSA 2.3 standards.

## Building Codes

In the USA, installation of gas furnaces must conform with local building codes. In the absence of local codes, units must be installed according to the current National Fuel Gas Code (ANSI-Z223.1/NFPA 54). The National Fuel Gas Code is available from the following address:

American National Standards Institute, Inc.  
11 West 42nd Street  
New York, NY 10036

In Canada, installation must conform with current National Standard of Canada CSA-B149 Natural Gas and Propane Installation Codes, local plumbing or waste water codes and other applicable local codes. In order to ensure proper unit operation in non-direct vent applications, combustion and ventilation air supply must be provided according to the current National Fuel Gas Code or CSA-B149 standard.

## Locations and Clearances

This furnace is CSA International certified for installation clearances to combustible material as listed on the unit nameplate and in the table in FIGURE 3. Accessibility and service clearances must take precedence over fire protection clearances.

For installation in a residential garage, the furnace must be installed so that the burner(s) and the ignition source are located no less than 18 inches (457 mm) above the floor. The furnace must be located or protected to avoid physical damage by vehicles. When a furnace is installed in a public garage, hangar, or other building that has a hazardous atmosphere, the furnace must be installed according to recommended good practice requirements and current National Fuel Gas Code or CSA B149 standards.

**NOTE** - Furnace must be adjusted to obtain a temperature rise within the range specified on the unit nameplate. Failure to do so may cause erratic limit operation and premature heat exchanger failure.

This ML296DFVK furnace must be installed so that its electrical components are protected from water.

## Installation in Combination with a Cooling Coil

When this furnace is used with cooling units (FIGURE 3), it shall be installed in parallel with, or on the upstream side of, cooling units to avoid condensation in the heating compartment.

With a parallel flow arrangement, a damper (or other means to control the flow of air) must adequately prevent chilled air from entering the furnace. If the damper is manually operated, it must be equipped to prevent operation of either the heating or the cooling unit, unless it is in the full **HEAT** or **COOL** setting.

When installed, this furnace must be electrically grounded according to local codes. In addition, in the United States, installation must conform with the current National Electric Code, ANSI/NFPA No. 70. The National Electric Code (ANSI/NFPA No. 70) is available from the following address:

National Fire Protection Association  
1 Battery March Park  
Quincy, MA 02269

In Canada, all electrical wiring and grounding for the unit must be installed according to the current regulations of the Canadian Electrical Code Part I (CSA Standard C22.1) and/or local codes.

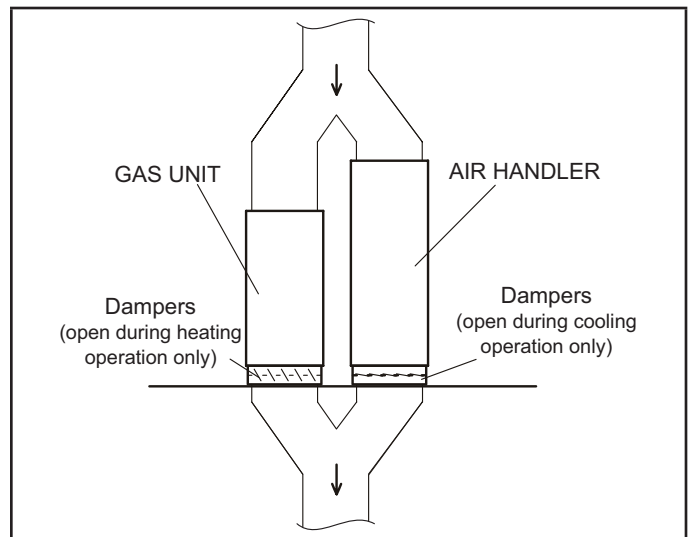


FIGURE 3

**NOTE** - This furnace is designed for a minimum continuous return air temperature of 60°F (16°C) or an intermittent operation down to 55°F (13°C) dry bulb for cases where a night setback thermostat is used. Return air temperature must not exceed 85°F (29°C) dry bulb.

The ML296DFVK furnace may be installed in alcoves, closets, attics, basements, garages, utility rooms and crawl spaces.

**This furnace design has not been CSA certified for installation in mobile homes, recreational vehicles, or outdoors.** Never use an open flame to test for gas leaks. Check all connections using a commercially available soap solution made specifically for leak detection.

## Use of Furnace as Construction Heater

Units may be used for heating of buildings or structures under construction, if the following conditions are met to ensure proper operation:

**DO NOT USE THE UNIT FOR CONSTRUCTION HEAT UNLESS ALL OF THE FOLLOWING CRITERIA ARE MET:**

- Furnace must be in its final location. The vent system must be permanently installed per these installation instructions.
- Furnace must be installed as a two pipe system and one hundred percent (100%) outdoor air must be provided for combustion air requirements during construction.
- A room thermostat must control the furnace. The use of fixed jumpers that will provide continuous heating is prohibited.
- The input rate and temperature rise must be set per the furnace rating plate.
- Supply and Return air ducts must be provided and sealed to the furnace. Return air must be terminated outside of the space where furnace is installed.

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- The input rate and temperature rise must be set per the furnace rating plate.
- Supply and Return air ducts must be provided and sealed to the furnace. Return air must be terminated outside of the space where furnace is installed.
- The refrigerant leak detection sensor must be inspected for dust/debris deposits. Please refer to the evaporator coil and/or refrigerant detection sensor kit instructions for additional information.

**EQUIPMENT MAY EXPERIENCE PREMATURE COMPONENT FAILURE AS A RESULT OF FAILURE TO FOLLOW THE ABOVE INSTALLATION INSTRUCTIONS. FAILURE TO FOLLOW THE ABOVE INSTALLATION INSTRUCTIONS VOIDS THE MANUFACTURER'S EQUIPMENT LIMITED WARRANTY. LENNOX DISCLAIMS ALL LIABILITY IN CONNECTION WITH INSTALLER'S FAILURE TO FOLLOW THE ABOVE INSTALLATION INSTRUCTIONS.**

**NOTWITHSTANDING THE FOREGOING, INSTALLER IS RESPONSIBLE FOR CONFIRMING THAT THE USE OF CONSTRUCTION HEAT IS CONSISTENT WITH THE POLICIES AND CODES OF ALL REGULATING ENTITIES. ALL SUCH POLICIES AND CODES MUST BE ADHERED TO.**

#### General

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

In addition to the requirements outlined previously, the following general recommendations must be considered when installing a ML296DFVK furnace:

- Place the furnace as close to the center of the air distribution system as possible. The furnace should also be located close to the chimney or vent termination point.
- When the furnace is installed in non-direct vent applications, do not install the furnace where drafts might blow directly into it. This could cause improper combustion and unsafe operation.
- When the furnace is installed in non-direct vent applications, do not block the furnace combustion air opening with clothing, boxes, doors, etc. Air is needed for proper combustion and safe unit operation.
- When the furnace is installed in an attic or other insulated space, keep insulation away from the furnace.
- When the furnace is installed in an unconditioned space, consider provisions required to prevent freezing of condensate drain system.

## CAUTION

ML296DFVK unit should not be installed in areas normally subject to freezing temperatures.

### Combustion, Dilution & Ventilation Air

**If the ML296DFVK is installed as a Non-Direct Vent Furnace, follow the guidelines in this section.**

**NOTE** - In Non-Direct Vent installations, combustion air is taken from indoors or ventilated attic or crawlspace and flue gases are discharged out-doors.

## WARNING

Insufficient combustion air can cause headaches, nausea, dizziness or asphyxiation. It will also cause excess water in the heat exchanger resulting in rusting and premature heat exchanger failure. Excessive exposure to contaminated combustion air will result in safety and performance related problems. Avoid exposure to the following substances in the combustion air supply:

Permanent wave solutions  
Chlorinated waxes and cleaners  
Chlorine base swimming pool chemicals  
Water softening chemicals  
De-icing salts or chemicals  
Carbon tetrachloride  
Halogen type refrigerants  
Cleaning solvents (such as perchloroethylene)  
Printing inks, paint removers, varnishes, etc.  
Hydrochloric acid  
Cements and glues  
Antistatic fabric softeners for clothes dryers  
Masonry acid washing materials

In the past, there was no problem in bringing in sufficient outdoor air for combustion. Infiltration provided all the air that was needed. In today's homes, tight construction practices make it necessary to bring in air from outside for combustion. Take into account that exhaust fans, appliance vents, chimneys, and fireplaces force additional air that could be used for combustion out of the house.

Unless outside air is brought into the house for combustion, negative pressure (outside pressure is greater than inside pressure) will build to the point that a downdraft can occur in the furnace vent pipe or chimney. As a result, combustion gases enter the living space creating a potentially dangerous situation.

In the absence of local codes concerning air for combustion and ventilation, use the guidelines and procedures in this section to install ML296DFVK furnaces to ensure efficient and safe operation. You must consider combustion air needs and requirements for exhaust vents and gas piping.



A portion of this information has been reprinted with permission from the National Fuel Gas Code (ANSI Z223.1/ NFPA 54). This reprinted material is not the complete and official position of the ANSI on the referenced subject, which is represented only by the standard in its entirety.

In Canada, refer to the CSA B149 installation codes

## ⚠ CAUTION

Do not install the furnace in a corrosive or contaminated atmosphere. Meet all combustion and ventilation air requirements, as well as all local codes.

All gas-fired appliances require air for the combustion process. If sufficient combustion air is not available, the furnace or other appliance will operate inefficiently and unsafely. Enough air must be provided to meet the needs of all fuel-burning appliances and appliances such as exhaust fans which force air out of the house. When fireplaces, exhaust fans, or clothes dryers are used at the same time as the furnace, much more air is required to ensure proper combustion and to prevent a downdraft. Insufficient air causes incomplete combustion which can result in carbon monoxide.

In addition to providing combustion air, fresh outdoor air dilutes contaminants in the indoor air. These contaminants may include bleaches, adhesives, detergents, solvents and other contaminants which can corrode furnace components.

The requirements for providing air for combustion and ventilation depend largely on whether the furnace is installed in an unconfined or a confined space.

### Unconfined Space

An unconfined space is an area such as a basement or large equipment room with a volume greater than 50 cubic feet (1.42 m<sup>3</sup>) per 1,000 Btu (.29 kW) per hour of the combined input rating of all appliances installed in that space.

This space also includes adjacent rooms which are not separated by a door. Though an area may appear to be unconfined, it might be necessary to bring in outdoor air for combustion if the structure does not provide enough air by infiltration. If the furnace is located in a building of tight construction with weather stripping and caulking around the windows and doors, follow the procedures in the air from outside section.

### Confined Space

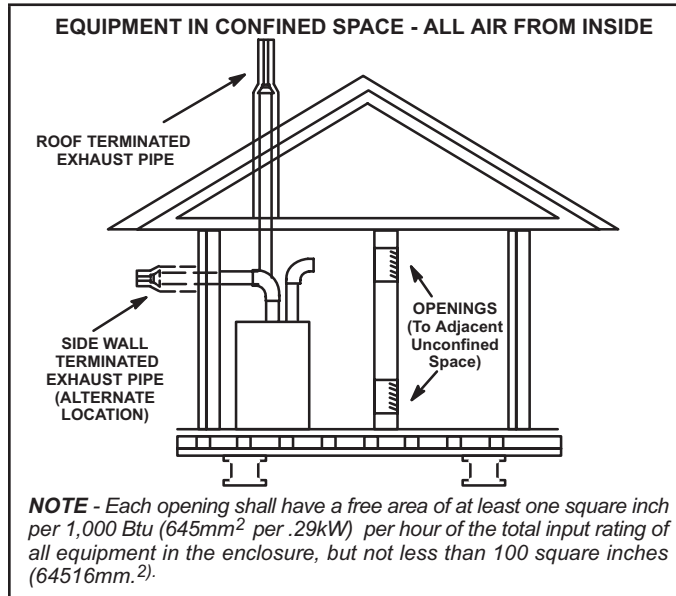
A confined space is an area with a volume less than 50 cubic feet (1.42 m<sup>3</sup>) per 1,000 Btu (.29 kW) per hour of the combined input rating of all appliances installed in that space. This definition includes furnace closets or small equipment rooms.

When the furnace is installed so that supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air must be handled by ducts which are sealed to the furnace casing and which terminate outside the space containing the furnace. This is especially important when the furnace is mounted on a platform in a confined space such as a closet or small equipment room.

Even a small leak around the base of the unit at the platform or at the return air duct connection can cause a potentially dangerous negative pressure condition. Air for combustion and ventilation can be brought into the confined space either from inside the building or from outside.

### Air from Inside

If the confined space that houses the furnace adjoins a space categorized as unconfined, air can be brought in by providing two permanent openings between the two spaces. Each opening must have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 1,000 Btu (.29 kW) per hour of total input rating of all gas-fired equipment in the confined space. Each opening must be at least 100 square inches (64516 mm<sup>2</sup>). One opening shall be within 12 inches (305 mm) of the top of the enclosure and one opening within 12 inches (305 mm) of the bottom. See FIGURE 4.



**FIGURE 4**

## Air from Outside

If air from outside is brought in for combustion and ventilation, the confined space shall be provided with two permanent openings. One opening shall be within 12" (305mm) of the top of the enclosure and one within 12" (305mm) of the bottom. These openings must communicate directly or by ducts with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors or indirectly through vertical ducts. Each opening shall have a minimum free area of 1 square inch per 4,000 Btu (645mm<sup>2</sup> per 1.17kW) per hour of total input rating of all equipment in the enclosure. When communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 square inch per 2,000 Btu (645mm<sup>2</sup> per .59kW) per total input rating of all equipment in the enclosure (FIGURE 5). It is also permissible to bring in air for combustion from a ventilated attic (FIGURE 6) or ventilated crawl space (FIGURE 7).

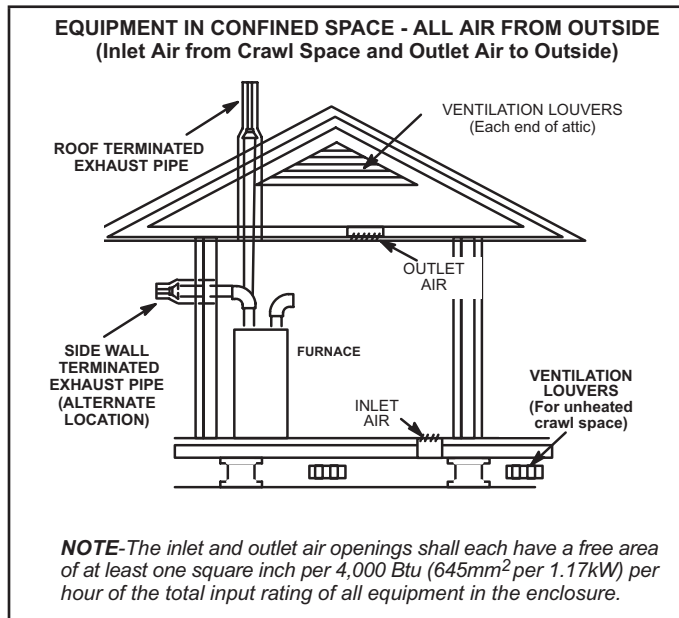


FIGURE 5

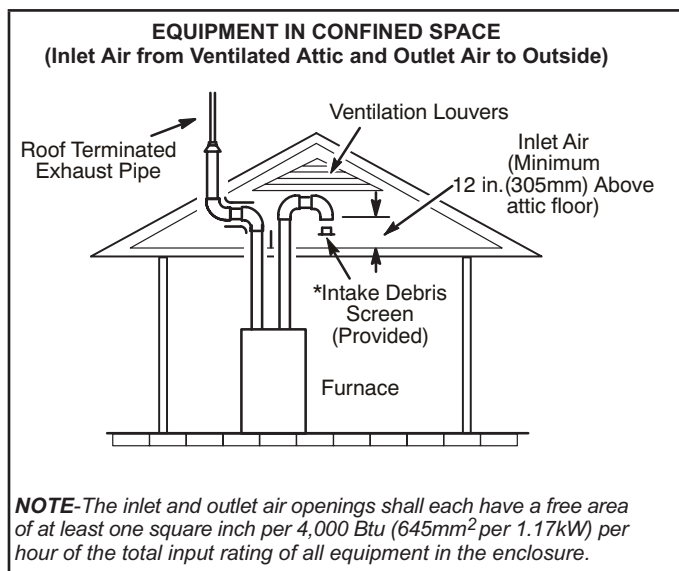


FIGURE 6

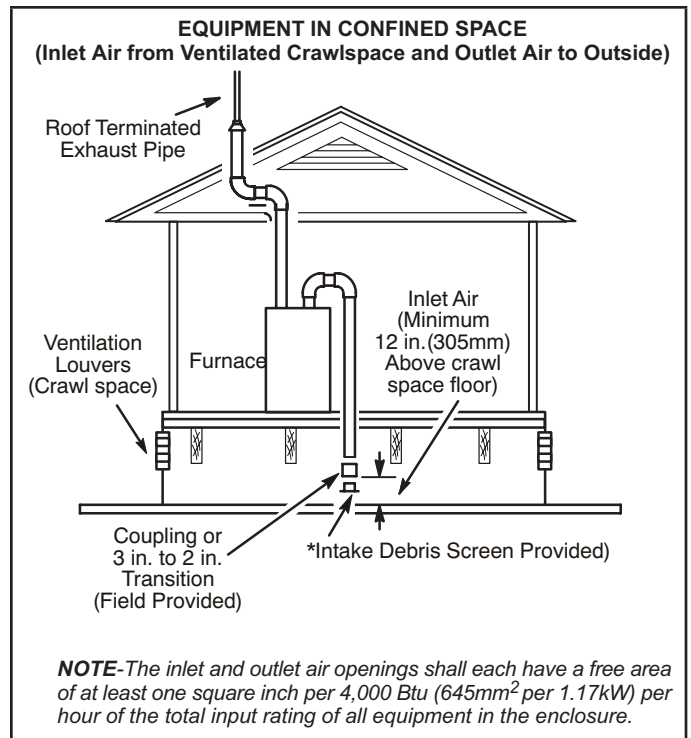
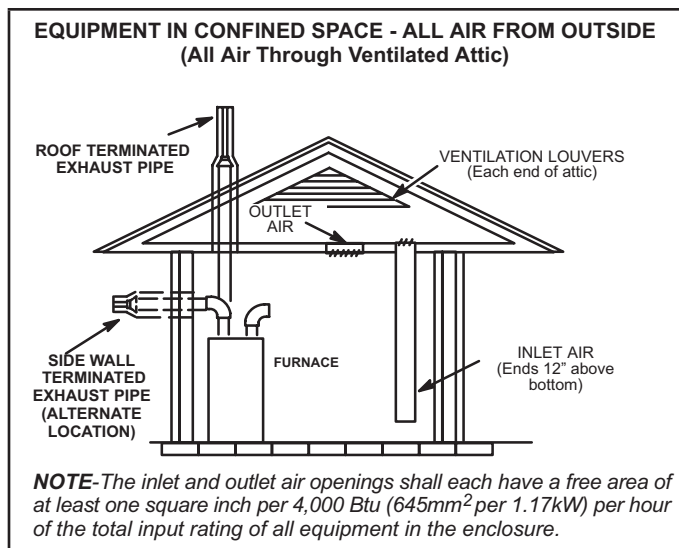


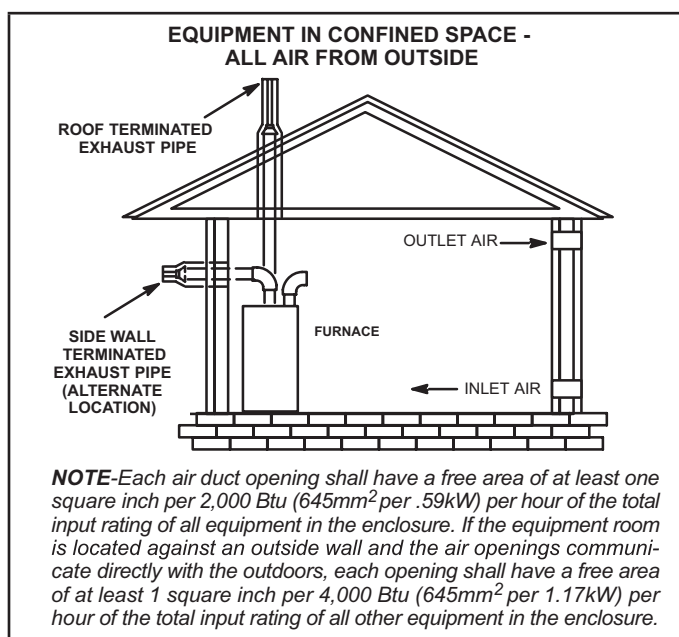
FIGURE 7

If air from outside is brought in for combustion and ventilation, the confined space must have two permanent openings. One opening shall be within 12 inches (305 mm) of the top of the enclosure and one opening within 12 inches (305 mm) of the bottom. These openings must communicate directly or by ducts with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors or indirectly through vertical ducts. Each opening shall have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 4,000 Btu (1.17 kW) per hour of total input rating of all equipment in the enclosure. See FIGURE 5 and FIGURE 8. When communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 2,000 Btu (.56 kW) per total input rating of all equipment in the enclosure. See FIGURE 9.

When ducts are used, they shall be of the same cross-sectional area as the free area of the openings to which they connect. The minimum dimension of rectangular air ducts shall be no less than 3 inches (75 mm). In calculating free area, the blocking effect of louvers, grilles, or screens must be considered. If the design and free area of protective covering is not known for calculating the size opening required, it may be assumed that wood louvers will have 20 to 25 percent free area and metal louvers and grilles will have 60 to 75 percent free area. Louvers and grilles must be fixed in the open position or interlocked with the equipment so that they are opened automatically during equipment operation.



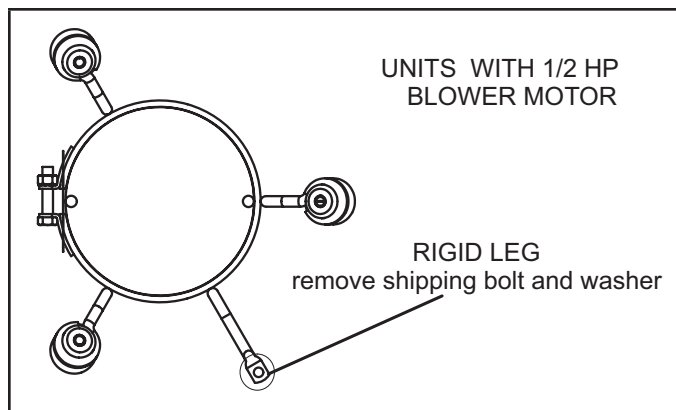
**FIGURE 8**



**FIGURE 9**

### Shipping Bolt Removal

Units with 1/2 hp blower motor are equipped with three flexible legs and one rigid leg. The rigid leg is equipped with a shipping bolt and a flat white plastic washer (rather than the rubber mounting grommet used with a flexible mounting leg). See FIGURE 10. **The bolt and washer must be removed before the furnace is placed into operation.** After the bolt and washer have been removed, the rigid leg will not touch the blower housing.



**FIGURE 10**

### Installation - Setting Equipment

## ⚠ WARNING

Do not install the furnace on its front, back or in the horizontal position. See FIGURE 12. Do not connect the return air ducts to the back of the furnace. Doing so will adversely affect the operation of the safety control devices, which could result in personal injury or death.

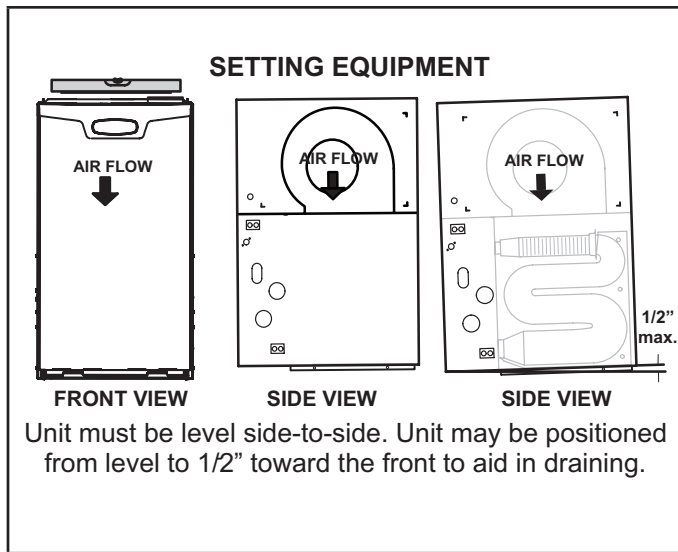
Select a location that allows for the required clearances that are listed on the unit nameplate. Also consider gas supply connections, electrical supply, vent connection, condensate trap and drain connections, and installation and service clearances [24 inches (610 mm) at unit front]. **The unit must be level from side to side. Unit may be positioned from level to 1/2" toward the front to aid in draining. See FIGURE 11.**

Allow for clearances to combustible materials as indicated on the unit nameplate. Minimum clearances for closet or alcove installations are shown in FIGURE 13.

## ⚠ WARNING

Blower access panel must be securely in place when blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

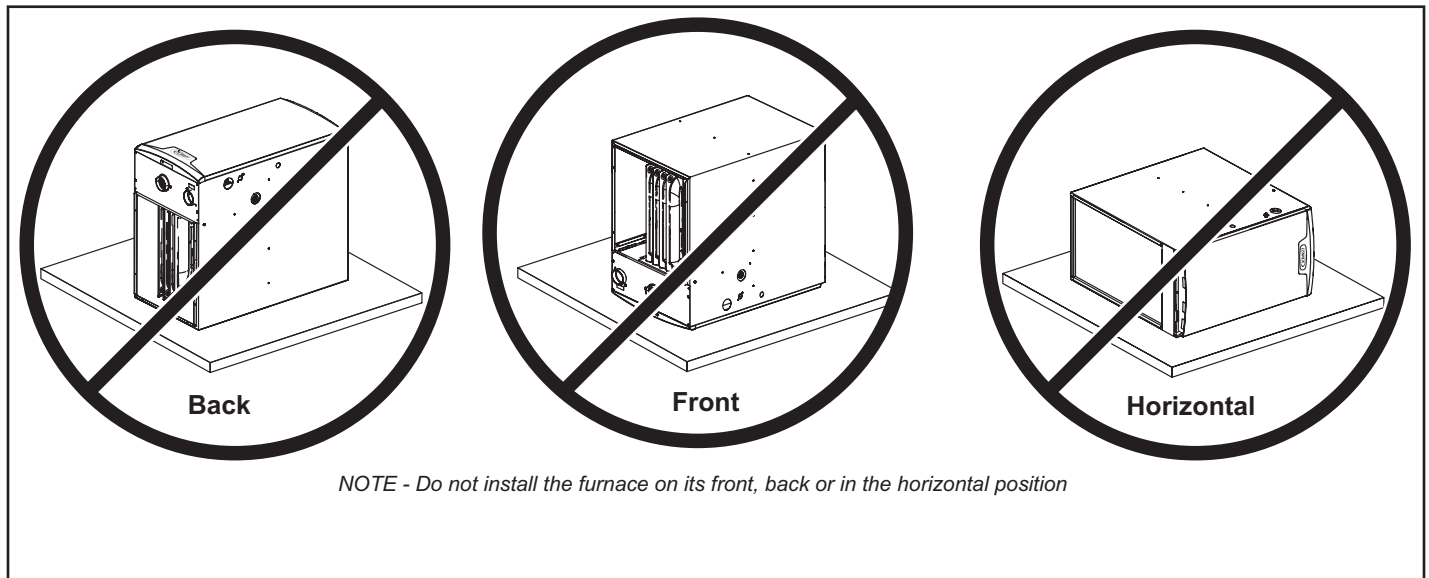




**FIGURE 11**

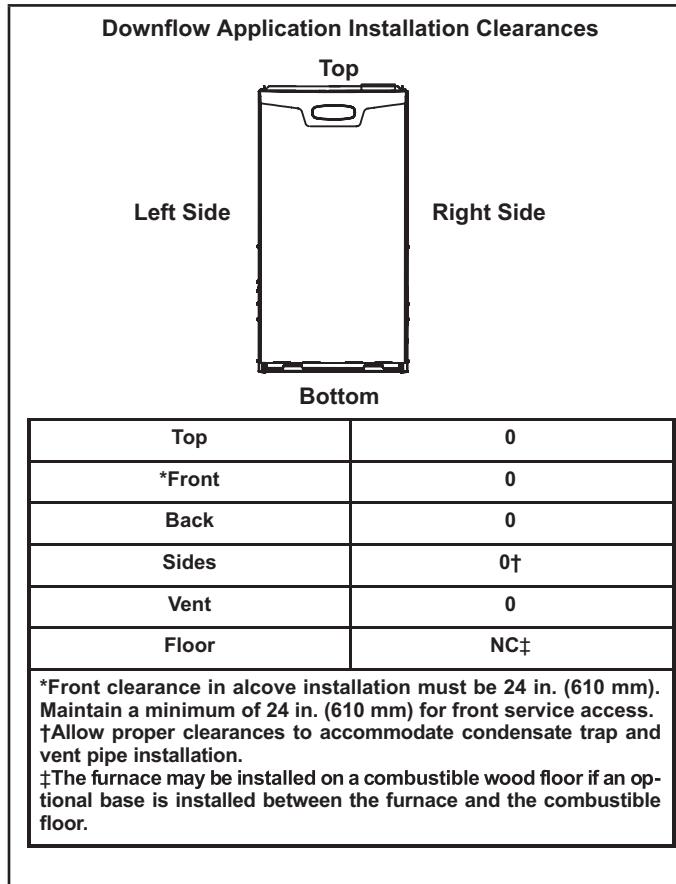
## ⚠ **WARNING**

Improper installation of the furnace can result in personal injury or death. Combustion and flue products must never be allowed to enter the return air system or air in the living space. Use sheet metal screws and joint tape to seal return air system to furnace. In platform installations with furnace return, the furnace should be sealed airtight to the return air plenum. A door must never be used as a portion of the return air duct system. The base must provide a stable support and an airtight seal to the furnace. Allow absolutely no sagging, cracks, gaps, etc. For no reason should return and supply air duct systems ever be connected to or from other heating devices such as a fireplace or stove, etc. Fire, explosion, carbon monoxide poisoning, personal injury and/or property damage could result.



**FIGURE 12**

The unit may be installed three ways in downflow applications: on non-combustible flooring, on combustible flooring using an additive base, or on a reverse-flow cooling coil cabinet. Do not drag the unit across the floor in the downflow position. Floor and furnace flange damage will result. **Refer to FIGURE 13 for clearances in downflow applications.**



**FIGURE 13**

#### Installation on Non-Combustible Flooring **FIGURE 14**

- 1 - Cut floor opening keeping in mind clearances listed on unit rating plate. Also keep in mind gas supply connections, electrical supply, flue and air intake connections and sufficient installation and servicing clearances. See TABLE 1 for correct floor opening size.
- 2 - Flange warm air plenum and lower the plenum into the opening.

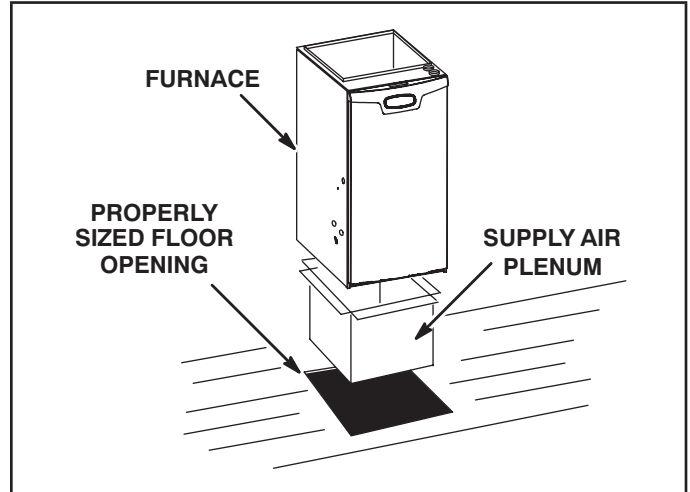
3 - Set the unit over the plenum and seal the plenum to the unit.

4 - Ensure that the seal is adequate.

**TABLE 1**  
**NON-COMBUSTIBLE FLOOR OPENING SIZE**

Cabinet Width	Front to Rear		Side to Side	
	in.	mm	in.	mm
B (17.5")	19-3/4	502	16-5/8	422
C (21")	19-3 4	502	20-1/8	511

NOTE - Floor opening dimensions listed are 1/4 inch (6 mm) larger than the unit opening. See dimension drawing on page 2.



**FIGURE 14**

#### Installation on Combustible Flooring **FIGURE 15**

- 1 - When unit is installed on a combustible floor, a downflow combustible flooring base must be installed between the furnace and the floor. The base must be ordered separately. See TABLE 2 for opening size to cut in floor.

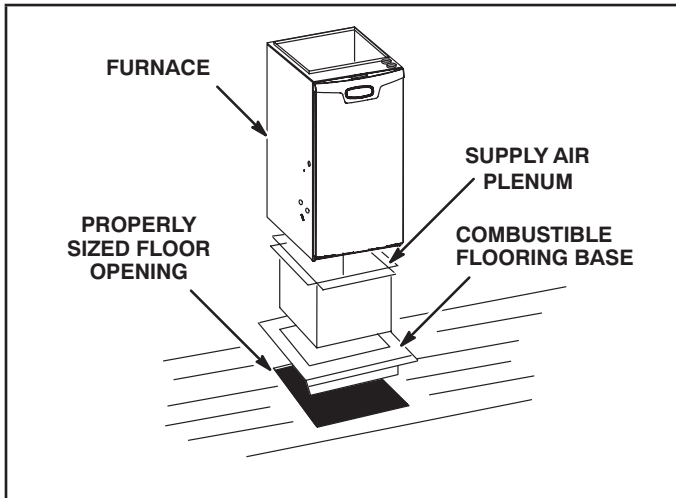
### **! CAUTION**

The furnace and combustible flooring base shall not be installed directly on carpeting, tile, or other combustible material other than wood flooring.

**TABLE 2**

**COMBUSTIBLE FLOORING BASE OPENING SIZE**

Cabinet Width	Catalog Number	Front to Rear		Side to Side	
		in	mm	in	mm
B (17.5")	11M60	22	559	18-3/4	476
C (21")	11M61	22	559	22-3/4	578



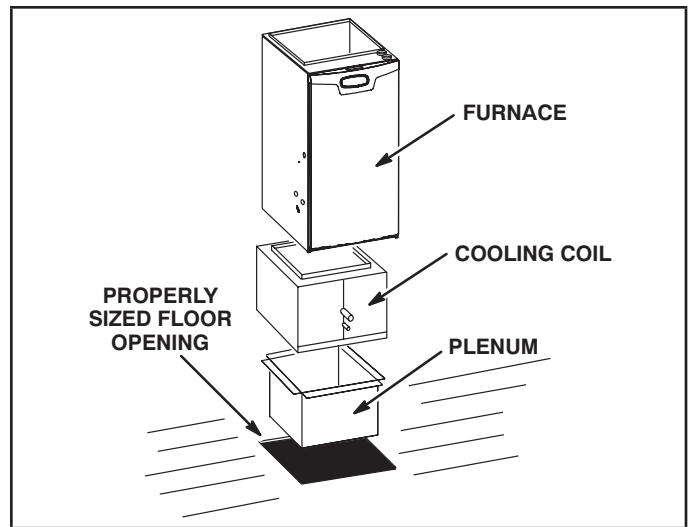
**FIGURE 15**

- 2 - After opening is cut, set the combustible flooring base into opening.
  - 3 - Check fiberglass strips on the combustible flooring base to make sure they are properly glued and positioned.
  - 4 - Lower supply air plenum into the combustible flooring base until plenum flanges seal against fiberglass strips.
- NOTE** - Be careful not to damage fiberglass strips. Check for a tight seal.
- 5 - Set the furnace over the plenum.
  - 6 - Ensure that the seal between the furnace and plenum is adequate.

**Installation on Cooling Coil Cabinet FIGURE 16**

**NOTE** - Downflow combustible flooring kit is not used.

- 1 - Refer to reverse-flow coil installation instructions for correctly sized opening in floor and installation of cabinet.
- 2 - When cooling cabinet is in place, set and secure the furnace according to the instructions that are provided with the cooling coil. Secure the furnace to the cabinet.
- 3 - Seal the cabinet and check for air leaks.

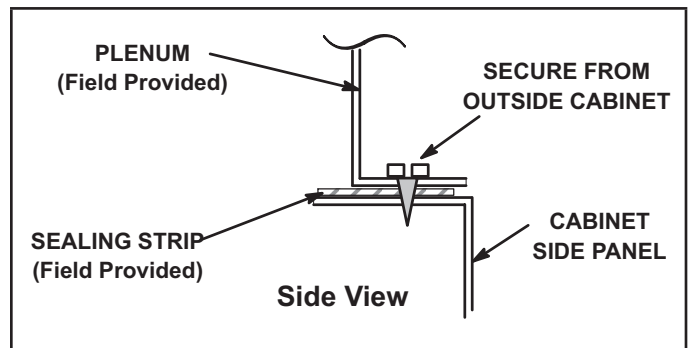


**FIGURE 16**

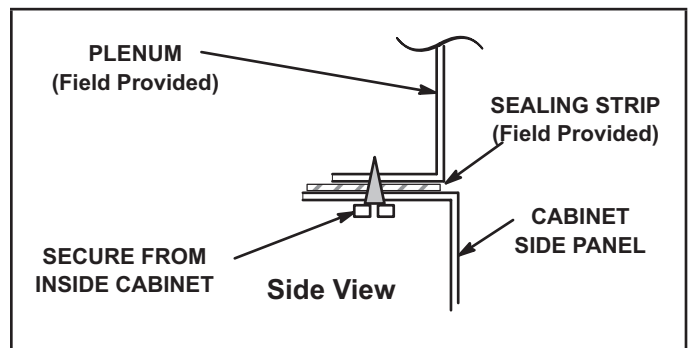
**Return Air Opening -- Downflow Units**

Return air may be brought in only through the top opening of a furnace installed in the downflow position. The following steps should be taken when installing plenum:

- 1 - Bottom edge of plenum should be flanged with a hemmed edge (See FIGURE 17 and FIGURE 18).
- 2 - Sealing strips should be used to ensure an airtight seal between the cabinet and the plenum.
- 3 - In all cases, plenum should be secured to top of furnace using sheet metal screws.
- 4 - Make certain that an adequate seal is made.



**FIGURE 17**



**FIGURE 18**

## Filters

This unit is not equipped with a filter or rack. A field-provided filter is required for the unit to operate properly. TABLE 3 lists recommended minimum filter size.

A filter must be in place whenever the unit is operating.

## ⚠ IMPORTANT

If a high efficiency filter is being installed as part of this system to ensure better indoor air quality, the filter must be properly sized. High efficiency filters have a higher static pressure drop than standard efficiency glass/foam filters. If the pressure drop is too great, system capacity and performance may be reduced. The pressure drop may also cause the limit to trip more frequently during the winter and the indoor coil to freeze in the summer, resulting in an increase in the number of service calls.

Before using any filter with this system, check the specifications provided by the filter manufacturer against the data given in the appropriate Lennox Product Specifications bulletin. Additional information is provided in Service and Application Note ACC002

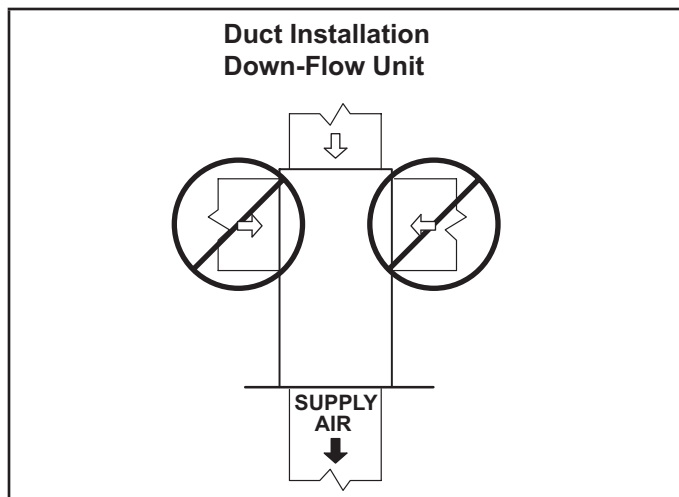
(August 2000).

TABLE 3

Furnace Cabinet Width	Minimum Filter Size
17-1/2"	16 x 25 x 1 (1)
21"	

## Duct System

Use industry-approved standards to size and install the supply and return air duct system. Refer to ACCA Manual D. This will result in a quiet and low-static system that has uniform air distribution. See figure below for proper duct installation.



**NOTE** - This furnace is not certified for operation in heating mode (indoor blower operating at selected heating speed) with an external static pressure which exceeds 0.8 inches w.c. Operation at these conditions may result in improper limit operation.

## Supply Air Plenum

If the furnace is installed without a cooling coil, a removable access panel should be installed in the supply air duct. The access panel should be large enough to permit inspection of the heat exchanger. The furnace access panel must always be in place when the furnace is operating and it must not allow leaks into the supply air duct system.

## Return Air Plenum

**NOTE** - Return air must not be drawn from a room where this furnace, or any other gas-fueled appliance (i.e., water heater), or carbon monoxide-producing device (i.e., wood fireplace) is installed.

When return air is drawn from a room, a negative pressure is created in the room. If a gas appliance is operating in a room with negative pressure, the flue products can be pulled back down the vent pipe and into the room. This reverse flow of the flue gas may result in incomplete combustion and the formation of carbon monoxide gas. This raw gas or toxic fumes might then be distributed throughout the house by the furnace duct system.

Use fiberglass sealing strips, caulking, or equivalent sealing method between the plenum and the furnace cabinet to ensure a tight seal. If a filter is installed, size the return air duct to fit the filter frame.

## Pipe & Fittings Specifications

All pipe, fittings, primer and solvent cement must conform with American National Standard Institute and the American Society for Testing and Materials (ANSI/ASTM) standards. The solvent shall be free flowing and contain no lumps, undissolved particles or any foreign matter that adversely affects the joint strength or chemical resistance of the cement. The cement shall show no gelation, stratification, or separation that cannot be removed by stirring. Refer to TABLE 4 for approved piping and fitting materials.

## ⚠ CAUTION

Solvent cements for plastic pipe are flammable liquids and should be kept away from all sources of ignition. Do not use excessive amounts of solvent cement when making joints. Good ventilation should be maintained to reduce fire hazard and to minimize breathing of solvent vapors. Avoid contact of cement with skin and eyes.

**TABLE 4**  
**PIPING AND FITTINGS SPECIFICATIONS**

Schedule 40 PVC (Pipe)	D1785
Schedule 40 PVC (Fittings)	D2466
Schedule 40 CPVC (Pipe)	F441
Schedule 40 CPVC (Fittings)	F438
SDR-21 PVC or SDR-26 PVC (Pipe)	D2241
SDR-21 CPVC or SDR-26 CPVC (Pipe)	F442
Schedule 40 ABS (Pipe)	D1527
Schedule 40 ABS (Fittings)	D2468
ABS-DWV (Drain Waste & Vent) (Pipe & Fittings)	D2661
PVC-DWV (Drain Waste & Vent) Pipe & Fittings)	D2665
<b>PRIMER &amp; SOLVENT CEMENT</b>	<b>ASTM SPECIFICATION</b>
PVC & CPVC Primer	F656
PVC Solvent Cement	D2564
CPVC Solvent Cement	F493
ABS Solvent Cement	D2235
PVC/CPVC/ABS All Purpose Cement For Fittings & Pipe of the same material	D2564, D2235, F493
ABS to PVC or CPVC Transition Solvent Cement	D3138
<b>CANADA PIPE &amp; FITTING &amp; SOLVENT CEMENT</b>	<b>MARKING</b>
PVC & CPVC Pipe and Fittings	ULCS636
PVC & CPVC Solvent Cement	
ABS to PVC or CPVC Transition Cement	
<b>POLYPROPYLENE VENTING SYSTEM</b>	
PolyPro® by Duravent	
InnoFlue® by Centrotherm	
<b>UL 1738 CERTIFIED GAS VENTING SYSTEM</b>	
IPEX System1738 Schedule 40 PVC Pipes and Fittings	UL1738
IPEX System1738 PVC FGV Cement & Primer	

## **IMPORTANT**

Exhaust and intake connections are made of PVC. Use PVC primer and solvent cement when using PVC vent pipe. When using ABS vent pipe, use transitional solvent cement to make connections to the PVC fittings in the unit.

Use PVC primer and solvent cement or ABS solvent cement meeting ASTM specifications, refer to Table 4. As an alternate, use all purpose cement, to bond ABS, PVC, or CPVC pipe when using fittings and pipe made of the same materials. Use transition solvent cement when bonding ABS to either PVC or CPVC

Low temperature solvent cement is recommended during cooler weather. Metal or plastic strapping may be used for vent pipe hangers. Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.

**Canadian Applications Only** - Pipe, fittings, primer and solvent cement used to vent (exhaust) this appliance must be certified to ULC S636 and supplied by a single manufacturer as part of an approved vent (exhaust) system. In addition, the first three feet of vent pipe from the furnace flue collar must be accessible for inspection.



**TABLE 5**  
**OUTDOOR TERMINATION USAGE\***

Input Size	Vent Pipe Dia. in.	STANDARD				CONCENTRIC		
		Flush Mount Kit	Wall Kit		Field Fabricated	1-1/2 inch	2 inch	3 inch
			2 inch	3 inch		71M80 (US) 444W92 (CA)	69M29 (US) 444W92 (CA)	60L46 (US) 444W93 (CA)
		51W11 (US) 51W12 (CA)	22G44 (US) 430G28 (CA)	44J40 (US) 481J20 (CA)				
045	<sup>6</sup> 1-1/2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
	2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
	2-1/2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
	3	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
070	<sup>6</sup> 1-1/2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES	N/A	N/A
	2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
	2-1/2	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
	3	<sup>3</sup> YES	YES	<sup>1</sup> YES	<sup>5</sup> YES	<sup>2</sup> YES		
090	2	<sup>3</sup> YES	N/A	YES	<sup>5</sup> YES	N/A	YES	YES
	2-1/2	<sup>3</sup> YES		YES	<sup>5</sup> YES		YES	YES
	3	<sup>3</sup> YES		YES	<sup>5</sup> YES		YES	YES

NOTE - Standard Terminations do not include any vent pipe or elbows external to the structure. Any vent pipe or elbows external to the structure must be included in total vent length calculations. See vent length tables.

\* Kits must be properly installed according to kit instructions.

<sup>1</sup>Requires field-provided outdoor 1-1/2" exhaust accelerator.

<sup>2</sup>Concentric kits 71M80 and 44W92 include 1-1/2" outdoor accelerator, when used with 045 and 070 input models. 1-1/2 in pipe must transition to 2 in pipe when used with a concentric kit.

<sup>3</sup> Flush mount kits 51W11 and 51W12 includes 1-1/2 in. outdoor exhaust accelerator, required when used with 045, 070 and 090 input models. 1-1/2 in pipe must transition to 2 in pipe when used with the flushmount kit.

<sup>4</sup> Termination kits 30G28, 44W92, 4493 and 81J20 are certified to ULC S636 for use in Canada only.

<sup>5</sup> See TABLE 10 for vent accelerator requirements.

<sup>6</sup> 2 in to 1-1/2 in reducer required must be field provided.

## Joint Cementing Procedure

All cementing of joints should be done according to the specifications outlined in ASTM D 2855.

**NOTE** - A sheet metal screw may be used to secure the intake pipe to the connector, if desired. Use a drill or self tapping screw to make a pilot hole.

## DANGER

### DANGER OF EXPLOSION!

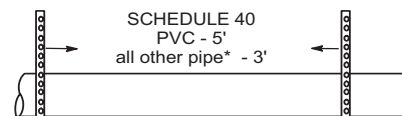
Fumes from PVC glue may ignite during system check. Allow fumes to dissipate for at least 5 minutes before placing unit into operation.

- 1 - Measure and cut vent pipe to desired length.
- 2 - Deburr and chamfer end of pipe, removing any ridges or rough edges. If end is not chamfered, edge of pipe may remove cement from fitting socket and result in a leaking joint.  
**NOTE** - Check the inside of vent pipe thoroughly for any obstruction that may alter furnace operation.
- 3 - Clean and dry surfaces to be joined.
- 4 - Test fit joint and mark depth of fitting on outside of pipe.
- 5 - Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.
- 6 - Promptly apply solvent cement to end of pipe and inside socket surface of fitting. Cement should be applied lightly but uniformly to inside of socket. Take care to keep excess cement out of socket. Apply second coat to end of pipe.  
**NOTE** - Time is critical at this stage. Do not allow primer to dry before applying cement.
- 7 - Immediately after applying last coat of cement to pipe, and while both inside socket surface and end of pipe are wet with cement, forcefully insert end of pipe into socket until it bottoms out. Turn PVC pipe 1/4 turn during assembly (but not after pipe is fully inserted) to distribute cement evenly. DO NOT turn ABS or cellular core pipe.  
**NOTE** - Assembly should be completed within 20 seconds after last application of cement. Hammer blows should not be used when inserting pipe.
- 8 - After assembly, wipe excess cement from pipe at end of fitting socket. A properly made joint will show a bead around its entire perimeter. Any gaps may indicate an improper assembly due to insufficient solvent.
- 9 - Handle joints carefully until completely set.

## Venting Practices

**NOTE** - For any Low GWP refrigerant systems with exposed line set joints installed in the same space, each non-direct vent furnace system must have a refrigerant detection sensor installed below the level of the burners (see Secondary Sensor Requirements on page 47). Any direct vent furnace system is not subject to this requirement.

### HORIZONTAL PIPING SUPPORT GUIDELINES



\* See Piping and Fittings Specifications table

**NOTE** - Vertical support guidelines: Recommend following the guidelines in the International Plumbing code for PVC.

**NOTE** - Isolate piping at the point where it exits the outside wall or roof in order to prevent transmission of vibration to the structure.

### Wall Thickness Guidelines

24" maximum  
3/4" minimum

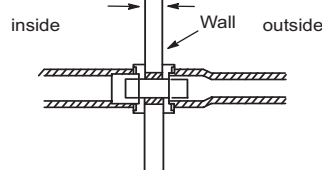
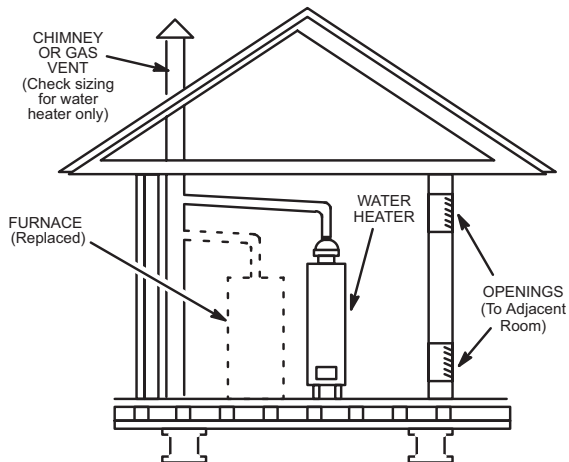


FIGURE 19

### REPLACING FURNACE THAT WAS PART OF A COMMON VENT SYSTEM



If replacing a furnace which was commonly vented with another gas appliance, the size of the existing vent pipe for that gas appliance must be checked. Without the heat of the original furnace flue products, the existing vent pipe is probably oversized for the single water heater or other appliance. The vent should be checked for proper draw with the remaining appliance.

FIGURE 20

- 1 - In areas where piping penetrates joists or interior walls, hole must be large enough to allow clearance on all sides of pipe through center of hole using a hanger.
- 2 - When furnace is installed in a residence where unit is shut down for an extended period of time, such as a vacation home, make provisions for draining condensate collection trap and lines.

### Removal of the Furnace from Common Vent

In the event that an existing furnace is removed from a venting system commonly run with separate gas appliances, the venting system is likely to be too large to properly vent the remaining attached appliances.

Conduct the following test while each appliance is operating and the other appliances (which are not operating) remain connected to the common venting system. If the venting system has been installed improperly, you must correct the system as indicated in the general venting requirements section.

## **WARNING**

### CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

- 1 - Seal any unused openings in the common venting system.
- 2 - Inspect the venting system for proper size and horizontal pitch. Determine that there is no blockage, restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.
- 3 - Close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.

- 4 - Follow the lighting instructions. Turn on the appliance that is being inspected. Adjust the thermostat so that the appliance operates continuously.
- 5 - After the main burner has operated for 5 minutes, test for leaks of flue gases at the draft hood relief opening. Use the flame of a match or candle.
- 6 - After determining that each appliance connected to the common venting system is venting properly, (step 3) return all doors, windows, exhaust fans, fireplace dampers, and any other gas-burning appliances to their previous mode of operation.
- 7 - If a venting problem is found during any of the preceding tests, the common venting system must be modified to correct the problem.

Resize the common venting system to the minimum vent pipe size determined by using the appropriate tables in Appendix G. (These are in the current standards of the National Fuel Gas Code ANSI Z223.1.

### Exhaust Piping **FIGURE 22**

Route piping to outside of structure. Continue with installation following instructions given in piping termination section.

## **WARNING**

### Carbon Monoxide Poisoning Hazard

Cutting or altering exhaust or air intake pipes, which are located in the blower compartment, could result in Carbon Monoxide Poisoning or Death.

## **CAUTION**

Do not discharge exhaust into an existing stack or stack that also serves another gas appliance. If vertical discharge through an existing unused stack is required, insert PVC pipe inside the stack until the end is even with the top or outlet end of the metal stack.

## **CAUTION**

The exhaust vent pipe operates under positive pressure and must be completely sealed to prevent leakage of combustion products into the living space.

## Vent Piping Guidelines

**NOTE** - Lennox has approved the use of DuraVent® and Centrotherm manufactured vent pipe and terminations as an option to PVC. When using the PolyPro® by DuraVent or InnoFlue® by Centrotherm venting system the vent pipe requirements stated in the unit installation instruction – minimum & maximum vent lengths, termination clearances, etc. – apply and must be followed. Follow the instructions provided with PolyPro by DuraVent and InnoFlue by Centrotherm venting system for assembly or if requirements are more restrictive. The PolyPro by DuraVent and InnoFlue by Centrotherm venting system must also follow the uninsulated and unconditioned space criteria listed in TABLE 8.

The ML296DFVK can be installed as either a Non-Direct Vent or a Direct Vent gas central furnace.

**NOTE** - In Non-Direct Vent installations, combustion air is taken from indoors or ventilated attic or crawlspace and flue gases are discharged outdoors. In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged outdoors.

**Intake and exhaust pipe sizing** -- Size pipe according to TABLE 6 (minimum pipe lengths) and TABLE 7 (maximum pipe lengths). Count all elbows inside and outside the home.

**TABLE 6**  
**MINIMUM VENT PIPE LENGTHS**

ML296DFVK MODEL	MIN. VENT LENGTH*
045, 070, 090	15 ft or 5ft plus 2 elbows or 10 ft plus 1 elbow

\*Any approved termination may be added to the minimum length listed. Two 45 degree elbows are equivalent to one 90 degree elbow.

Regardless of the diameter of pipe used, the standard roof and wall terminations described in section Exhaust Piping Terminations should be used. Exhaust vent termination pipe is sized to optimize the velocity of the exhaust gas as it exits the termination. Refer to TABLE 10.

In some applications which permit the use of several different sizes of vent pipe, a combination vent pipe may be used. Contact Lennox' Application Department for assistance in sizing vent pipe in these applications.

## **⚠ IMPORTANT**

Do not use screens or perforated metal in exhaust or intake terminations. Doing so will cause freeze-ups and may block the terminations.

**NOTE** - It is acceptable to use any pipe size which fits within the guidelines allowed in TABLE 7.

**NOTE** - All horizontal runs of exhaust pipe must slope back toward unit. A minimum of 1/4" (6mm) drop for each 12" (305mm) of horizontal run is mandatory for drainage.

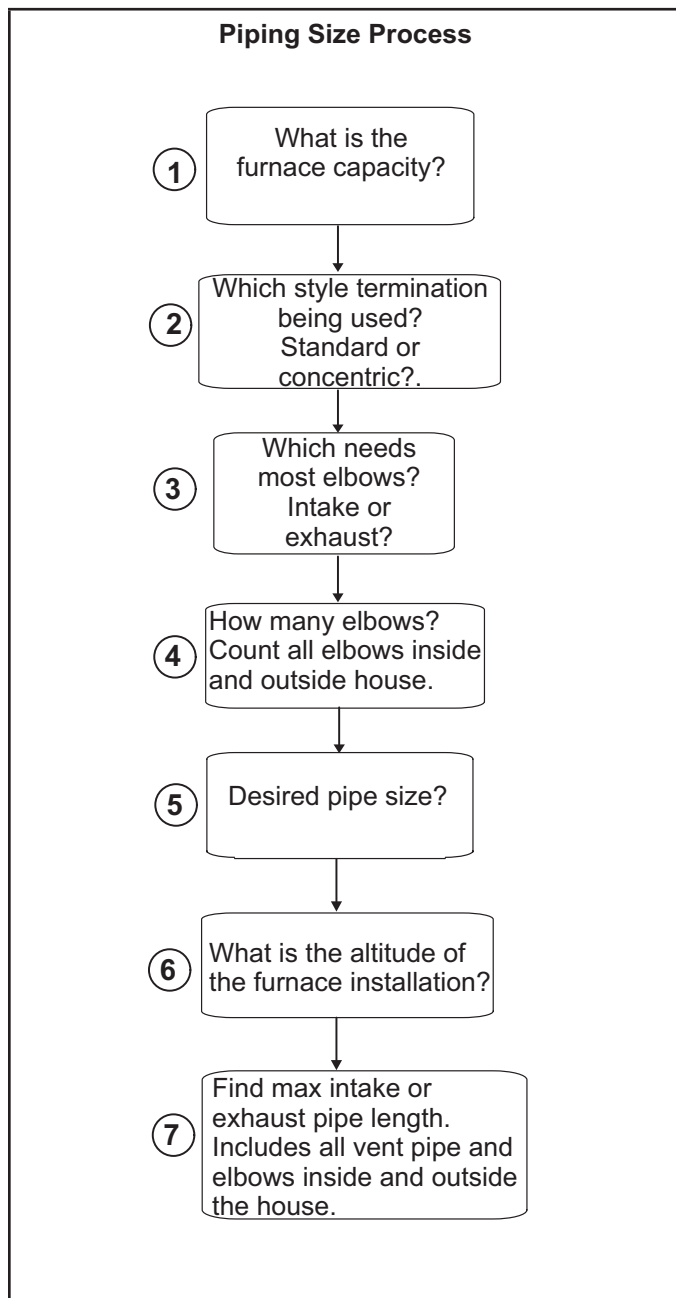
**NOTE** - Lennox offers a glueless vent adapter kit 17H92 as an option for exhaust exiting at the furnace top cap coupling.

**NOTE** - Exhaust pipe **MUST** be glued to furnace exhaust fittings.

**NOTE** - Exhaust piping should be checked carefully to make sure there are no sags or low spots.

**NOTE** - If right side venting option is used, you must include the elbow at the furnace in the elbow count. If transitioning to 3" dia pipe, this elbow equates to 20' of equivalent vent length for all models.

Use the following steps to correctly size vent pipe diameter.



**FIGURE 21**

**TABLE 7****Maximum Allowable Intake or Exhaust Vent Length**

Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Intake and Exhaust must be same size.

**NOTE** - Additional vent pipe and elbows used to terminate the vent pipe outside the structure must be included in the total vent length calculation.

Standard Termination at Elevation 0 - 4500 ft												
Number Of 90° Elbows Used	1-1/2” Pipe			2” Pipe			2-1/2” Pipe			3” Pipe		
	Model			Model			Model			Model		
	045	070	090	045	070	090	045	070	090	045	070	090
1	20	15	n/a	71	56	34	105	105	83	128	127	108
2	15	10		66	51	29	100	100	78	123	122	103
3	10	n/a		61	46	24	95	95	73	118	117	98
4	n/a			56	41	19	90	90	68	113	112	93
5				51	36	14	85	85	63	108	107	88
6				46	31	9	80	80	58	101	102	83
7				41	26	4	75	75	53	98	97	78
8				36	21	n/a	70	70	48	93	92	73
9				31	16		65	65	43	88	87	68
10				26	11		60	60	38	83	82	63
Standard Termination Elevation 4501 - 10,000 ft												
Number Of 90° Elbows Used	1-1/2” Pipe			2” Pipe			2-1/2” Pipe			3” Pipe		
	Model			Model			Model			Model		
	045	070	090	045	070	090	045	070	090	045	070	090
1	20	15	n/a	71	56	34	105	105	83	128	127	108
2	15	10		66	51	29	100	100	78	123	122	103
3	10	n/a		61	46	24	95	95	73	118	117	98
4	n/a			56	41	19	90	90	68	113	112	93
5				51	36	14	85	85	63	108	107	88
6				46	31	9	80	80	58	103	102	83
7				41	26	4	75	75	53	98	97	78
8				36	21	n/a	70	70	48	93	92	73
9				31	16		65	65	43	87	87	68
10				26	11		60	60	38	83	82	63



**TABLE 7 CONT.**

**Maximum Allowable Intake or Exhaust Vent Length**

Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Intake and Exhaust must be same size  
NOTE - Additional vent pipe and elbows used to terminate the vent pipe outside the structure must be included in the total vent length calculation.

Concentric Termination at Elevation 0 - 4500 ft													
Number Of 90° Elbows Used	1-1/2" Pipe			2" Pipe			2-1/2" Pipe				3" Pipe		
	Model			Model			Model				Model		
	045	070	090	045	070	090	045	070	090	110	045	070	090
1	15	10	n/a	63	48	32	95	95	79	44	111	111	104
2	10	n/a		58	43	27	90	90	74	39	106	106	99
3	n/a			53	38	22	85	85	69	34	101	101	94
4				48	33	17	80	80	64	29	96	96	89
5				43	28	12	75	75	59	24	91	91	84
6				38	23	7	70	70	54	19	86	86	79
7				33	18	2	65	65	49	14	81	81	74
8				28	13	n/a	60	60	44	9	76	76	69
9				23	8		55	55	39	4	71	71	64
10				18	3		50	50	34	n/a	66	66	59
Concentric Termination Elevation 4501 - 10,000 ft													
Number Of 90° Elbows Used	1-1/2" Pipe			2" Pipe			2-1/2" Pipe				3" Pipe		
	Model			Model			Model				Model		
	045	070	090	045	070	090	045	070	090	110	045	070	090
1	15	10	n/a	63	48	32	95	95	79	44	111	111	104
2	10	n/a		58	43	27	90	90	74	39	106	106	99
3	n/a			53	38	22	85	85	69	34	101	101	94
4				48	33	17	80	80	64	29	96	96	89
5				43	28	12	75	75	59	24	91	91	84
6				38	23	7	70	70	54	19	86	86	79
7				33	18	2	65	65	49	14	81	81	74
8				28	13	n/a	60	60	44	9	76	76	69
9				23	8		55	55	39	4	71	71	64
10				18	3		50	50	34	n/a	66	66	59

**TABLE 8**

**Maximum Allowable Exhaust Vent Length Using Ventilated Attic or Crawl Space For Intake Air in Feet**

NOTE - Additional vent pipe and elbows used to terminate the vent pipe outside the structure must be included in the total vent length calculation.

Standard Termination at Elevation 0 - 10,000 ft													
Number Of 90° Elbows Used	1-1/2			2" Pipe			2-1/2" Pipe				3" Pipe		
	Model			Model			Model				Model		
	045	070	090	045	070	090	045	070	090	110	045	070	090
1	15	10	n/a	61	46	24	90	90	68	33	108	107	88
2	10	n/a		56	41	19	85	85	63	28	103	102	83
3	n/a			51	36	14	80	80	58	23	98	97	78
4				46	31	9	75	75	53	18	93	92	73
5				41	26	4	70	70	48	13	88	87	68
6				36	21	n/a	65	65	43	8	81	82	63
7				31	16		60	60	38	3	78	77	58
8				26	11		55	55	33	n/a	73	72	53
9				21	6		50	50	28		68	67	48
10				16	1		45	45	23		63	62	43

## TYPICAL EXHAUST PIPE CONNECTIONS

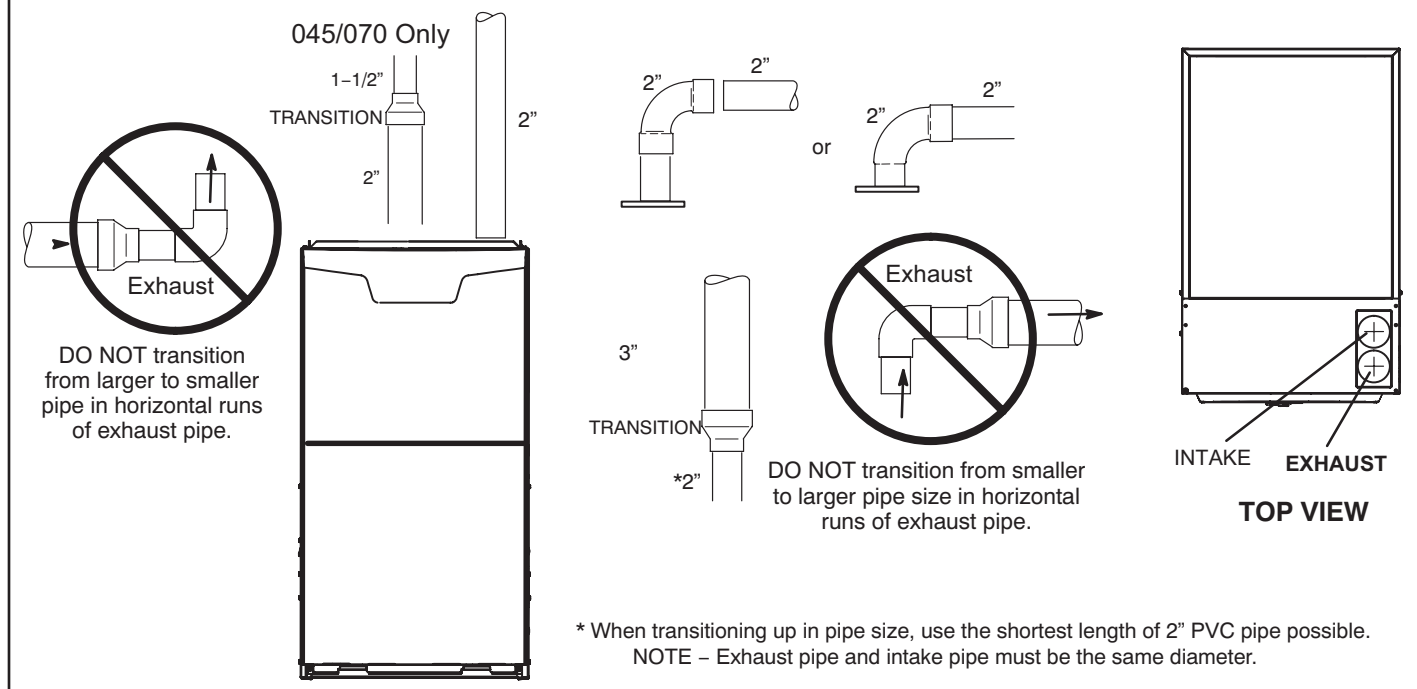


FIGURE 22

## TYPICAL INTAKE PIPE CONNECTIONS

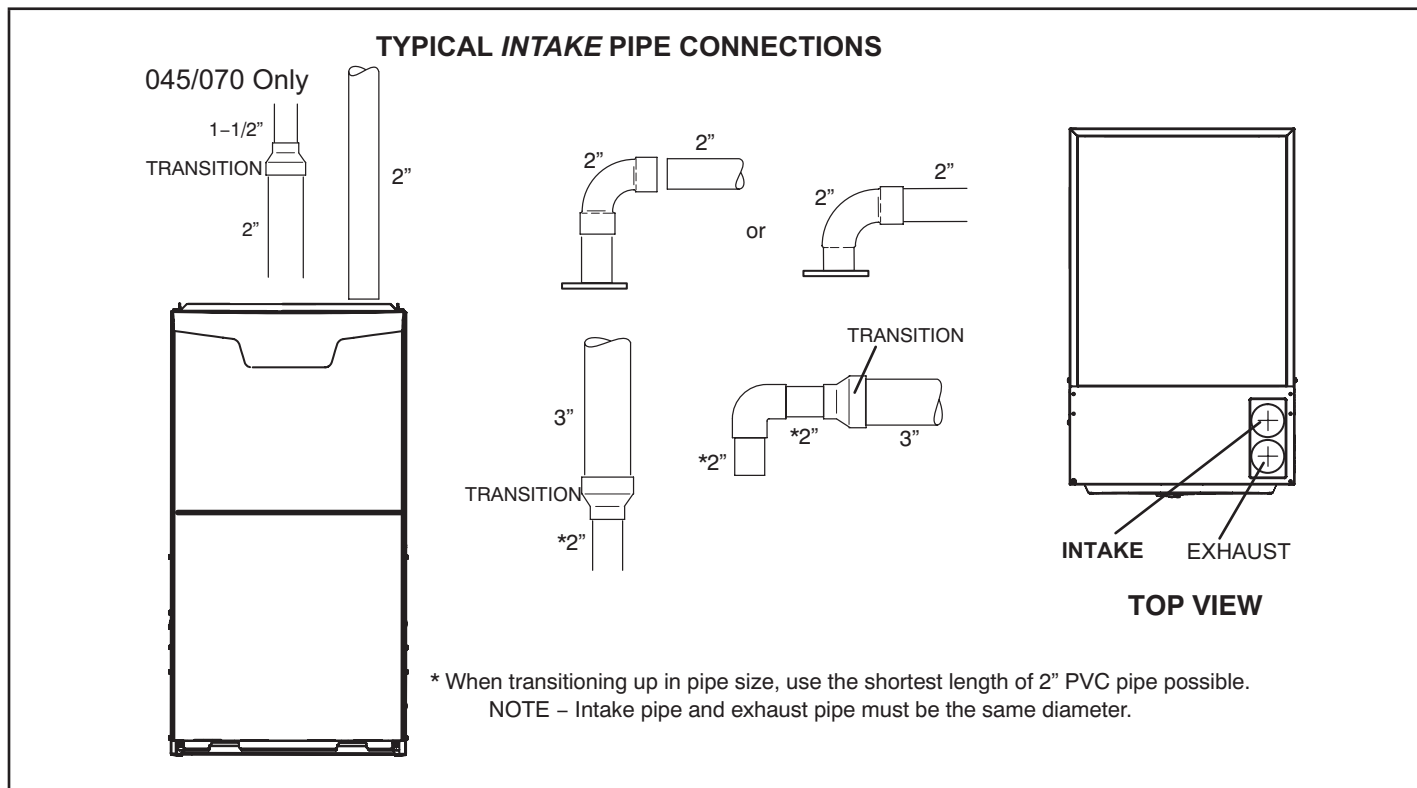


FIGURE 23

## Intake Piping FIGURE 23

The ML296DFVK furnace may be installed in either direct vent or non-direct vent applications. In non-direct vent applications, when intake air will be drawn into the furnace from the surrounding space, the indoor air quality must be considered. Guidelines listed in Combustion, Dilution and Ventilation Air section must be followed.

Follow the next two steps when installing the unit in **Direct Vent applications**, where combustion air is taken from outdoors and flue gases are discharged outdoors. **The provided air intake screen must not be used in direct vent applications (outdoors).**

- 1 - Use cement or a sheet metal screw to secure the intake pipe to the inlet air connector.
- 2 - If intake air is drawn from a ventilated crawlspace (FIGURE 24) or ventilated attic (FIGURE 25) the exhaust vent length must not exceed those listed in TABLE 9. If 3" diameter pipe is used, reduce to 2" diameter pipe to accommodate the debris screen.
- 3 - Route piping to outside of structure. Continue with installation following instructions given in general guide lines for piping terminations and intake and exhaust piping terminations for direct vent sections. Refer to FIGURE 5 for pipe sizes.

### CAUTION

If this unit is being installed in an application with combustion air coming in from a space serviced by an exhaust fan, power exhaust fan, or other device which may create a negative pressure in the space, take care when sizing the inlet air opening. The inlet air opening must be sized to accommodate the maximum volume of exhausted air as well as the maximum volume of combustion air required for all gas appliances serviced by this space.

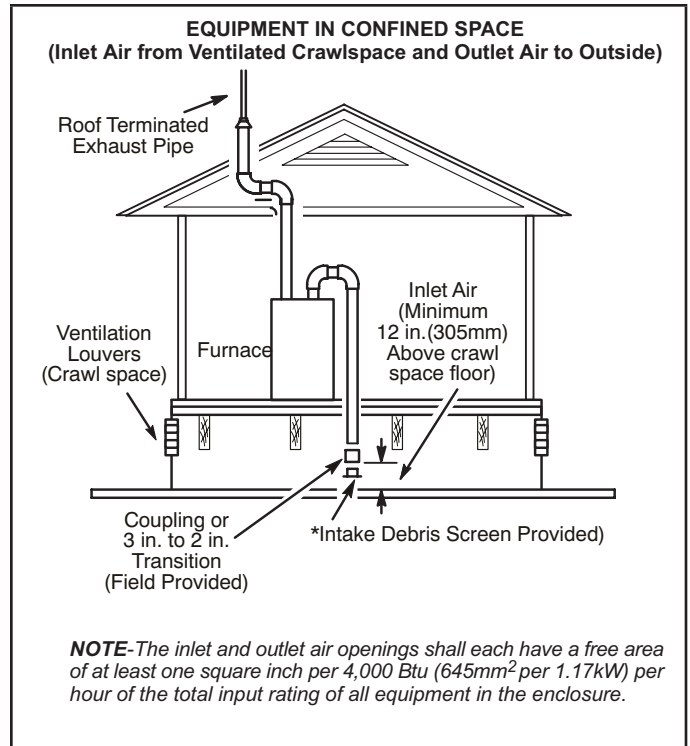


FIGURE 24

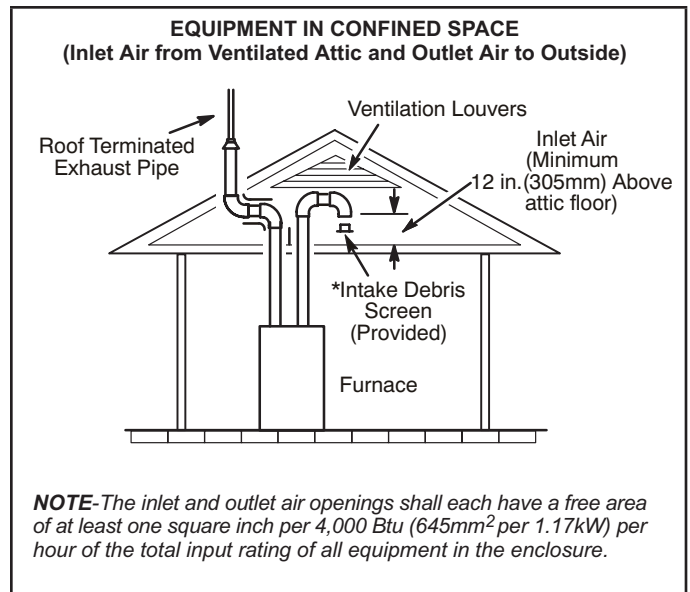
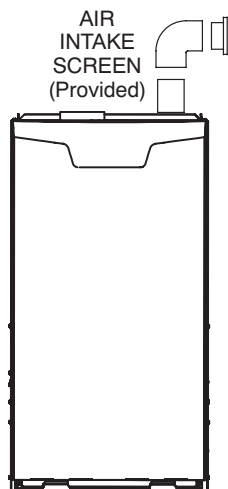


FIGURE 25

## TYPICAL AIR INTAKE PIPE CONNECTIONS NON-DIRECT VENT APPLICATIONS



**NOTE** - Air intake screen and elbow may be rotated, so that screen may be positioned to face forward or to either side.

**FIGURE 26**

Follow the next two steps when installing the unit in Non-Direct Vent applications where combustion air is taken from indoors and flue gases are discharged outdoors.

- 1 - Use field-provided materials and the factory-provided air intake screen to route the intake piping as shown in FIGURE 26. Maintain a minimum clearance of 3" (76mm) around the air intake opening. The air intake opening (with the protective screen) should always be directed forward, or sideways.
- 2 - Use cement to secure the intake pipe to the connector, if desired.

### General Guidelines for Vent Terminations

In Non-Direct Vent applications, combustion air is taken from indoors and the flue gases are discharged to the outdoors. The ML296DFVK is then classified as a non-direct vent, Category IV gas furnace. In Direct Vent applications, combustion air is taken from outdoors and the flue gases are discharged to the outdoors. The ML296DFVK is then classified as a direct vent, Category IV gas furnace.

In both Non-Direct Vent and Direct Vent applications, the vent termination is limited by local building codes. In the absence of local codes, refer to the current National Fuel Gas Code ANSI Z223-1/NFPA 54 in U.S.A., and current CSA-B149 Natural Gas and Propane Installation Codes in Canada for details.

Position termination according to location given in FIGURE 28 or FIGURE 29. In addition, position termination so it is free from any obstructions and 12" above the average snow accumulation.

At vent termination, care must be taken to maintain protective coatings over building materials (prolonged exposure to exhaust condensate can destroy protective coatings). It is recommended that the exhaust outlet not be located within 6 feet (1.8m) of an outdoor AC unit because the condensate can damage the painted coating.

**NOTE** - See TABLE 9 for maximum allowed exhaust pipe length without insulation in unconditioned space during winter design temperatures below 32°F (0°C). If required exhaust pipe should be insulated with 1/2" (13mm) Armaflex or equivalent. In extreme cold climate areas, 3/4" (19mm) Armaflex or equivalent may be necessary. Insulation must be protected from deterioration. Armaflex with UV protection is permissible. Basements or other enclosed areas that are not exposed to the outdoor ambient temperature and are above 32 degrees F (0°C) are to be considered conditioned spaces.

## **IMPORTANT**

Do not use screens or perforated metal in exhaust terminations. Doing so will cause freeze-ups and may block the terminations.

## **IMPORTANT**

For Canadian Installations Only: In accordance to CSA International B149 installation codes, the minimum allowed distance between the combustion air intake inlet and the exhaust outlet of other appliances shall not be less than 12 inches (305mm).

**TABLE 9**

**Maximum Allowable Exhaust Vent Pipe Length (in ft.<sup>3</sup>) Without Insulation In Unconditioned Space For Winter Design Temperatures Two - Stage High Efficiency Furnace**

Winter Design Temperatures <sup>1</sup> °F (°C)	Vent Pipe Diameter	Unit Input Size					
		045		070		090	
		PVC	<sup>2</sup> PP	PVC	<sup>2</sup> PP	PVC	<sup>2</sup> PP
32 to 21 (0 to -6)	1-1/2	22	n/a	20	n/a	n/a	n/a
	2 in	21	18	33	30	46	42
	2-1/2 in	16	n/a	26	n/a	37	n/a
	3 in	12	12	21	21	30	30
20 to 1 (-7 to -17)	1-1/2	12	n/a	20	n/a	n/a	n/a
	2 in	11	9	19	17	28	25
	2-1/2 in	7	n/a	14	n/a	21	n/a
	3 in	2	2	9	9	16	16
0 to -20 (-18 to -29)	1-1/2	8	n/a	13	n/a	n/a	n/a
	2 in	6	4	12	10	19	16
	2-1/2 in	1	n/a	7	n/a	13	n/a
	3 in	1	1	2	2	8	8

1 Refer to 99% Minimum Design Temperature table provided in the current edition of the ASHRAE Fundamentals Handbook.

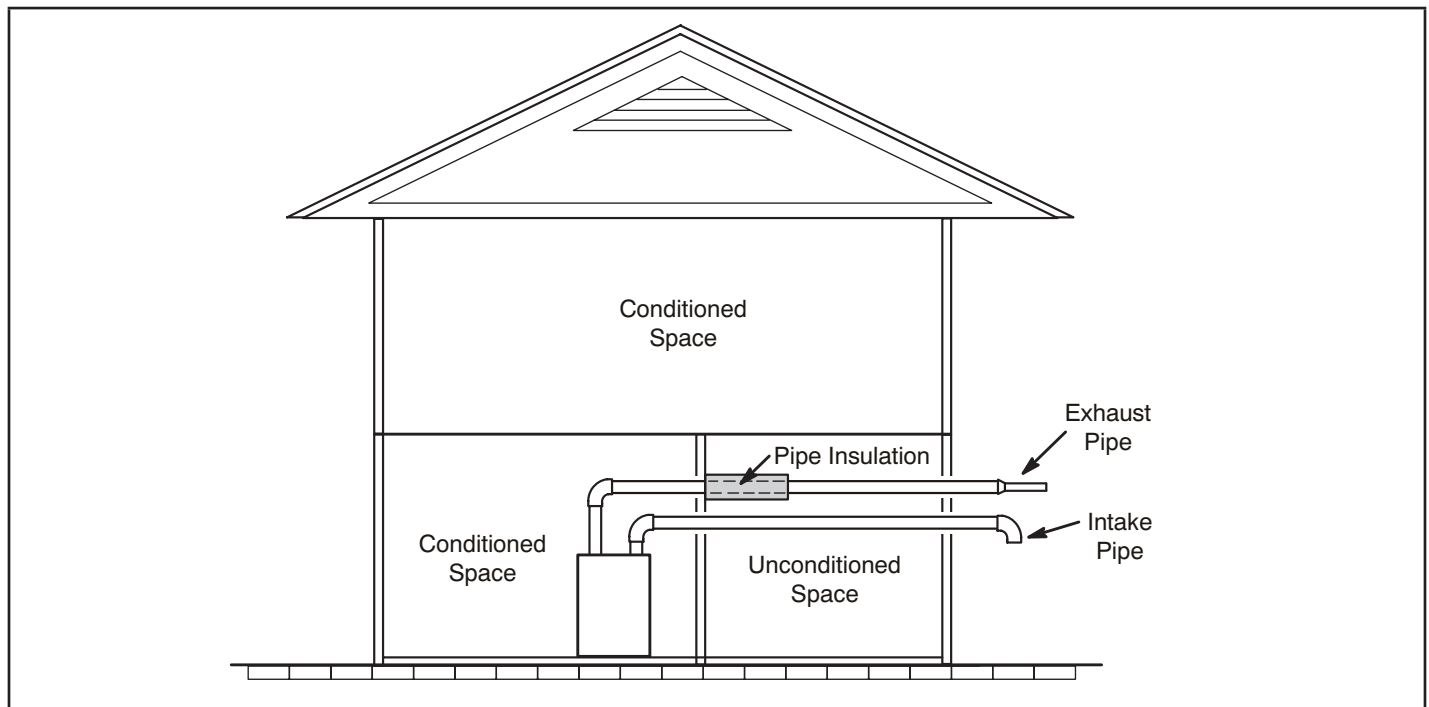
2 Poly-Propylene vent pipe (PP) by Duravent and Centrotherm.

3 Vent length in table is equivalent length. Consider each elbow as 5ft. of linear length.

NOTE - Concentric terminations are the equivalent of 5' and should be considered when measuring pipe length.

NOTE - Maximum uninsulated vent lengths listed may include the termination (vent pipe exterior to the structure) and cannot exceed 5 linear feet or the maximum allowable intake or exhaust vent length listed in TABLE 7 or TABLE 8 which ever is less.

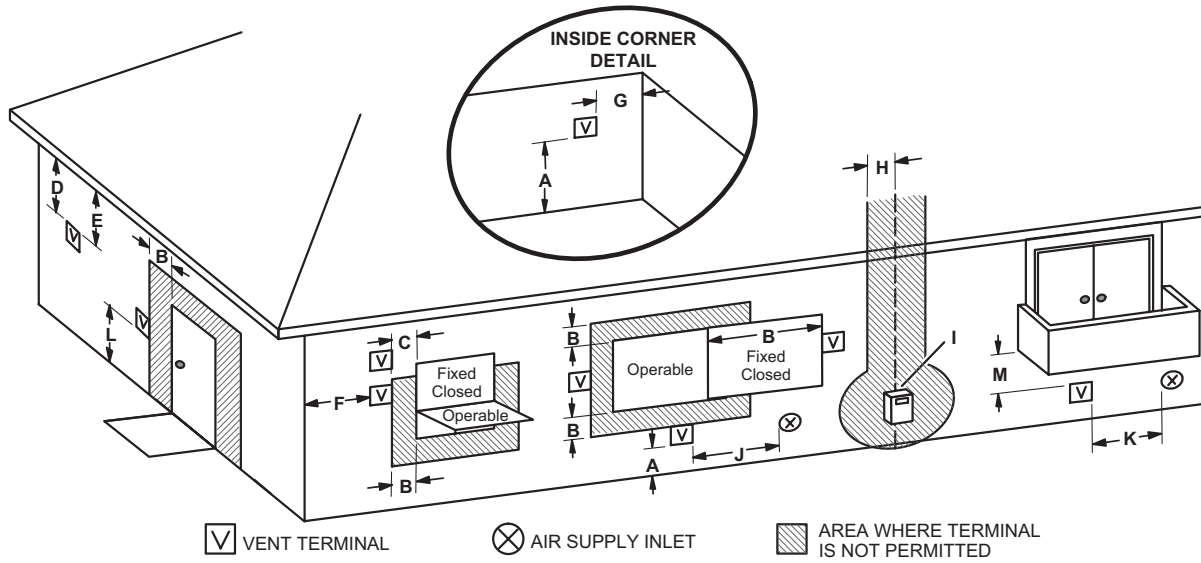
NOTE - If insulation is required in an unconditioned space, it must be located on the pipe closest to the furnace. See FIGURE 27.



**FIGURE 27**



## VENT TERMINATION CLEARANCES FOR NON-DIRECT VENT INSTALLATIONS IN THE USA AND CANADA



	US Installations <sup>1</sup>	Canadian Installations <sup>2</sup>	
A =	Clearance above grade, veranda, porch, deck or balcony	12 inches (305mm) or 12 in. (305mm) above average snow accumulation.	12 inches (305mm) or 12 in. (305mm) above average snow accumulation.
B =	Clearance to window or door that may be opened	4 feet (1.2 m) below or to side of opening; 1 foot (30cm) above opening	6 inches (152mm) for appliances <10,000 Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
C =	Clearance to permanently closed window	* 12"	* 12"
D =	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (610 mm) from the center line of the terminal	* Equal to or greater than soffit depth.	* Equal to or greater than soffit depth.
E =	Clearance to unventilated soffit	* Equal to or greater than soffit depth.	* Equal to or greater than soffit depth.
F =	Clearance to outside corner	* No minimum to outside corner	* No minimum to outside corner
G =	Clearance to inside corner	*	*
H =	Clearance to each side of center line extended above meter / regulator assembly	* 3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly	3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly
I =	Clearance to service regulator vent outlet	* 3 feet (.9m)	3 feet (.9m)
J =	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	4 feet (1.2 m) below or to side of opening; 1 foot (30 cm) above opening	6 inches (152mm) for appliances <10,000 Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
K =	Clearance to mechanical air supply inlet	3 feet (.9m) above if within 10 feet (3m) horizontally	6 feet (1.8m)
L =	Clearance above paved sidewalk or paved driveway located on public property	7 feet (2.1m)†	7 feet (2.1m)†
M =	Clearance under veranda, porch, deck or balcony	*12 inches (305mm)‡	12 inches (305mm)‡

<sup>1</sup> In accordance with the current ANSI Z223.1/NFPA 54 Natural Fuel Gas Code

<sup>2</sup> In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code

† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.

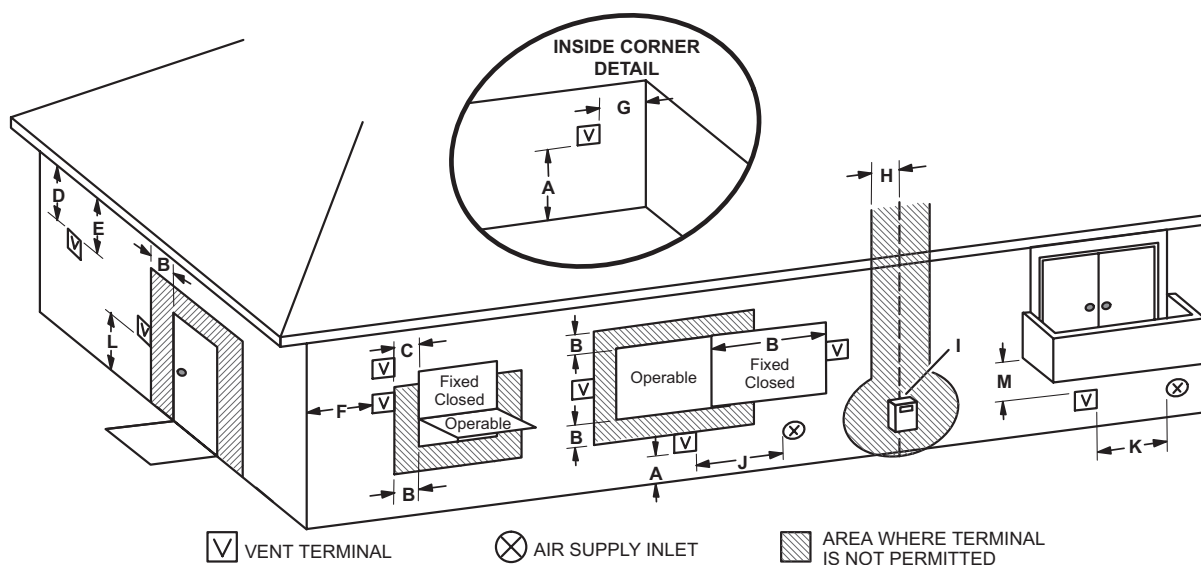
‡ Permitted only if veranda, porch, deck or balcony is fully open on a minimum of two sides beneath the floor. Lennox recommends avoiding this location if possible.

\*For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearance will be in accordance with local installation codes and the requirements of the gas supplier and these installation instructions."

**NOTE** - This figure is intended to illustrate clearance requirement and does not serve as a substitute for locally adopted installation codes.

**FIGURE 28**

## VENT TERMINATION CLEARANCES FOR DIRECT VENT INSTALLATIONS IN THE US AND CANADA



	US Installations <sup>1</sup>	Canadian Installations <sup>2</sup>	
A =	Clearance above grade, veranda, porch, deck or balcony	12 inches (305mm) or 12 in. (305mm) above average snow accumulation.	12 inches (305mm) or 12 in. (305mm) above average snow accumulation.
B =	Clearance to window or door that may be opened	6 inches (152mm) for appliances <10,000 Btuh (3kw), 9 inches (228mm) for appliances > 10,000 Btuh (3kw) and <50,000 Btuh (15 kw), 12 inches (305mm) for appliances > 50,000 Btuh (15kw)	6 inches (152mm) for appliances <10,000 Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
C =	Clearance to permanently closed window	* 12"	* 12"
D =	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (610mm) from the center line of the terminal	* Equal to or greater than soffit depth	* Equal to or greater than soffit depth
E =	Clearance to unventilated soffit	* Equal to or greater than soffit depth	* Equal to or greater than soffit depth
F =	Clearance to outside corner	* No minimum to outside corner	* No minimum to outside corner
G =	Clearance to inside corner	*	*
H =	Clearance to each side of center line extended above meter / regulator assembly	3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly	3 feet (.9m) within a height 15 feet (4.5m) above the meter / regulator assembly
I =	Clearance to service regulator vent outlet	* 3 feet (.9m)	3 feet (.9m)
J =	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	6 inches (152mm) for appliances <10,000 Btuh (3kw), 9 inches (228mm) for appliances > 10,000 Btuh (3kw) and <50,000 Btuh (15 kw), 12 inches (305mm) for appliances > 50,000 Btuh (15kw)	6 inches (152mm) for appliances <10,000 Btuh (3kw), 12 inches (305mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
K =	Clearance to mechanical air supply inlet	3 feet (.9m) above if within 10 feet (3m) horizontally	6 feet (1.8m)
L =	Clearance above paved sidewalk or paved driveway located on public property	* 7 feet (2.1m)	7 feet (2.1m)†
M =	Clearance under veranda, porch, deck or balcony	*12 inches (305mm)‡	12 inches (305mm)‡

<sup>1</sup> In accordance with the current ANSI Z223.1/NFPA 54 Natural Fuel Gas Code

<sup>2</sup> In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code

† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.

‡ Permitted only if veranda, porch, deck or balcony is fully open on a minimum of two sides beneath the floor. Lennox recommends avoiding this location if possible.

\*For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearance will be in accordance with local installation codes and the requirements of the gas supplier and these installation instructions.

**NOTE** - This figure is intended to illustrate clearance requirements and does not serve as a substitute for locally adopted installation codes.

**FIGURE 29**

## Details of Intake and Exhaust Piping Terminations for Direct Vent Installations

**NOTE** - In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged to outdoors.

**NOTE** - Flue gas may be slightly acidic and may adversely affect some building materials. If any vent termination is used and the flue gases may impinge on the building material, a corrosion-resistant shield (minimum 24 inches square) should be used to protect the wall surface. If the optional tee is used, the protective shield is recommended. The shield should be constructed using wood, plastic, sheet metal or other suitable material. All seams, joints, cracks, etc. in the affected area should be sealed using an appropriate sealant. See figure FIGURE 38.

Intake and exhaust pipes may be routed either horizontally through an outside wall or vertically through the roof. In attic or closet installations, vertical termination through the roof is preferred. FIGURE 30 through FIGURE 37 show typical terminations.

- 1 - Vent terminations are not required to be in the same pressure zone. You may exit the intake on one side of the structure and the exhaust on another side (FIGURE 31). You may exit the exhaust out the roof and the intake out the side of the structure (FIGURE 32).
  - 2 - Intake and exhaust pipes should be placed as close together as possible at termination end (refer to illustrations). Maximum separation is 3" (76mm) on roof terminations and 6" (152mm) on side wall terminations.
- NOTE** - When venting in different pressure zones, the maximum separation requirement of intake and exhaust pipe DOES NOT apply.
- 3 - On roof terminations, the intake piping should terminate straight down using two 90° elbows (FIGURE 30).
  - 4 - Exhaust piping must terminate straight out or up as shown. A reducer may be required on the exhaust piping at the point where it exits the structure to improve the velocity of exhaust away from the intake piping. See TABLE 10.

**TABLE 10**

**EXHAUST PIPE TERMINATION SIZE REDUCTION**

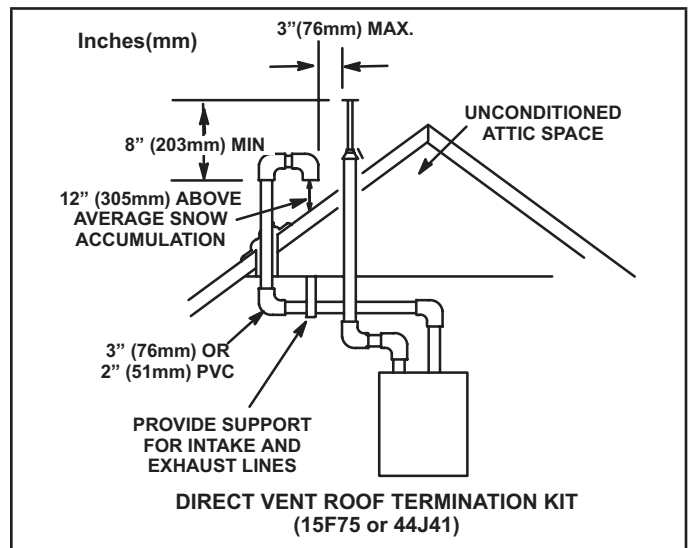
MODEL	Termination Pipe Size
*045 and 070	1-1/2" (38MM)
*090	2" (51MM)

\*-045, -070 and -090 units with the flush mount termination must use the 1-1/2" accelerator supplied with the kit.

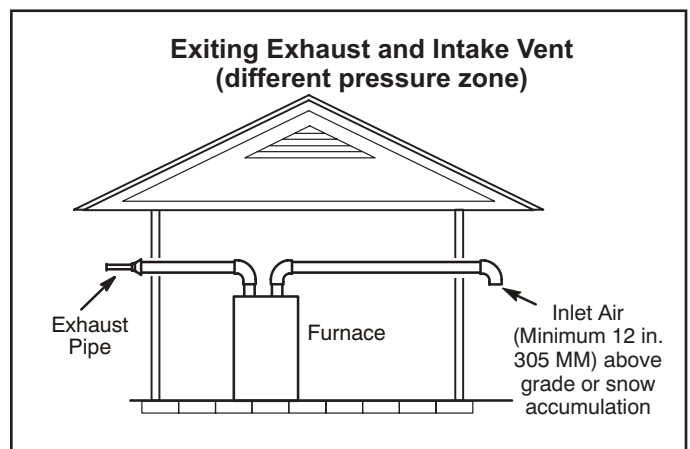
- 5 - On field-supplied terminations for side wall exit, exhaust piping may extend a maximum of 12 inches (305mm) for 2" PVC and 20 inches (508mm) for 3" (76mm) PVC beyond the outside wall. Intake piping should be as short as possible. See FIGURE 38.

**NOTE** - Care must be taken to avoid recirculation of exhaust back into intake pipe.

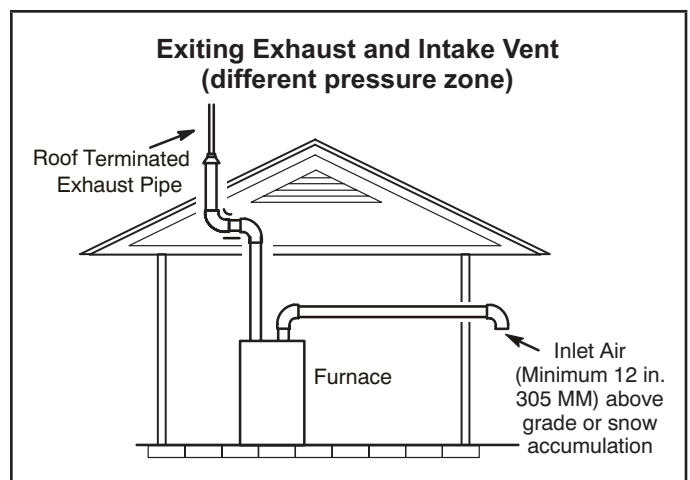
- 6 - On field supplied terminations, a minimum distance between the end of the exhaust pipe and the end of the intake pipe without a termination elbow is 8" and a minimum distance of 6" with a termination elbow. See FIGURE 38.



**FIGURE 30**



**FIGURE 31**



**FIGURE 32**

- 7 - If intake and exhaust piping must be run up a side wall to position above snow accumulation or other obstructions, piping must be supported. At least one bracket must be used within 6" from the top of the elbow and then every 24" (610mm) as shown in FIGURE 38, to prevent any movement in any direction. When exhaust and intake piping must be run up an outside wall, the exhaust piping must be terminated with pipe sized per TABLE 10. The intake piping may be equipped with a 90° elbow turndown. Using turndown will add 5 feet (1.5m) to the equivalent length of the pipe.
- 8 - A multiple furnace installation may use a group of up to four terminations assembled together horizontally, as shown in FIGURE 35.

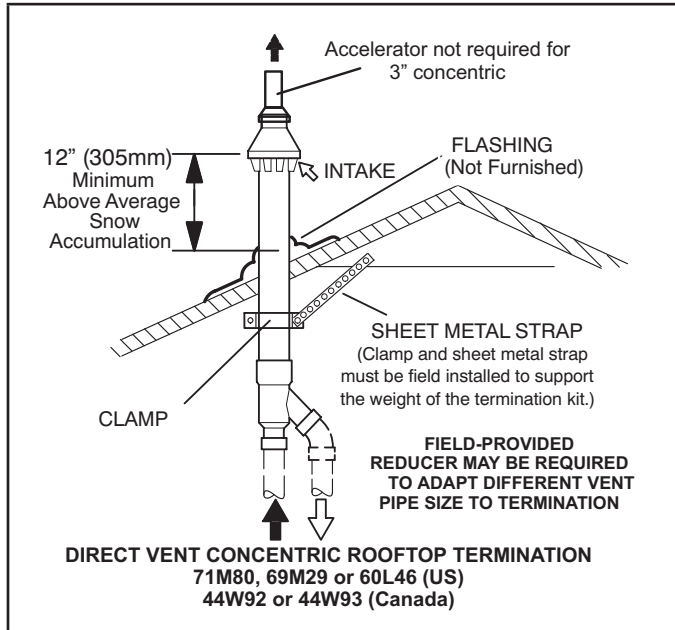


FIGURE 33

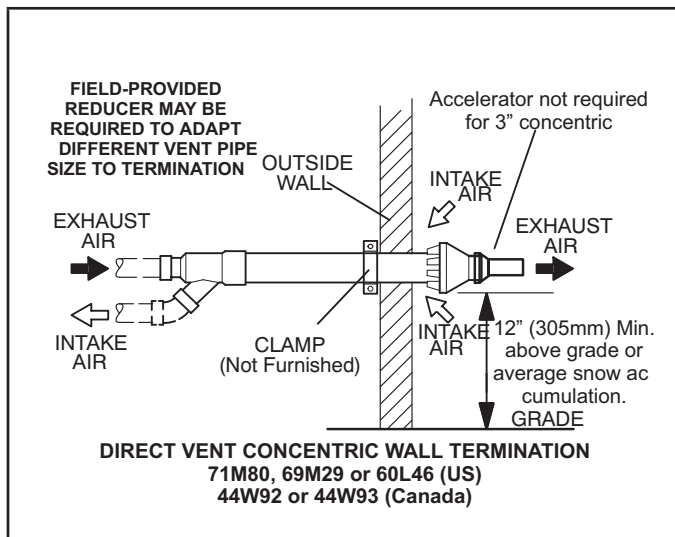


FIGURE 34

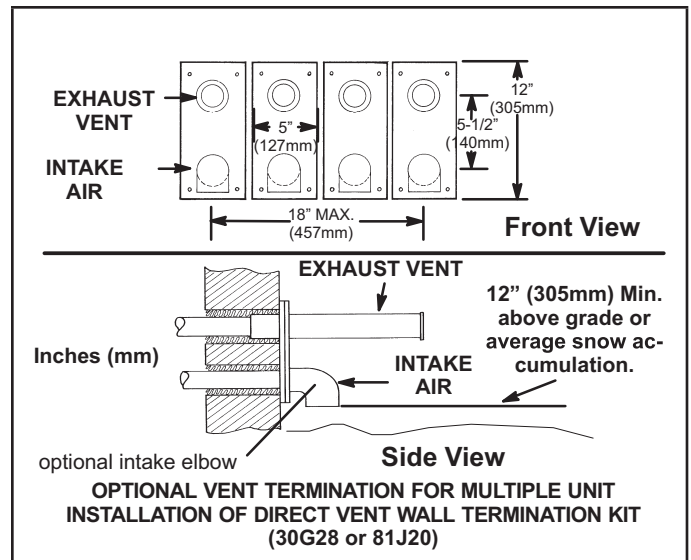


FIGURE 35

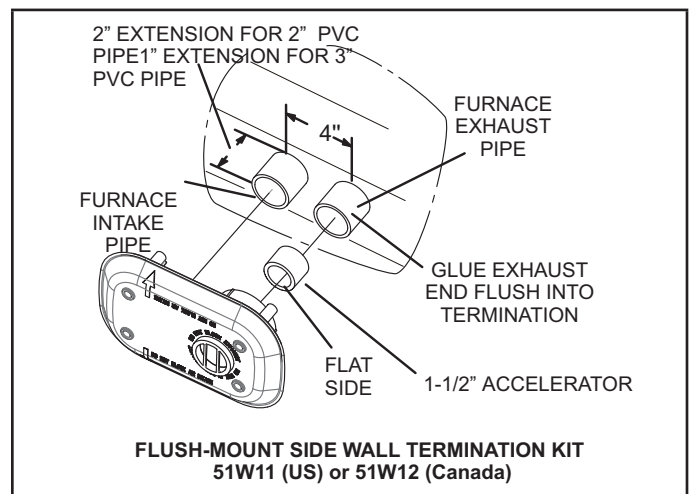


FIGURE 36

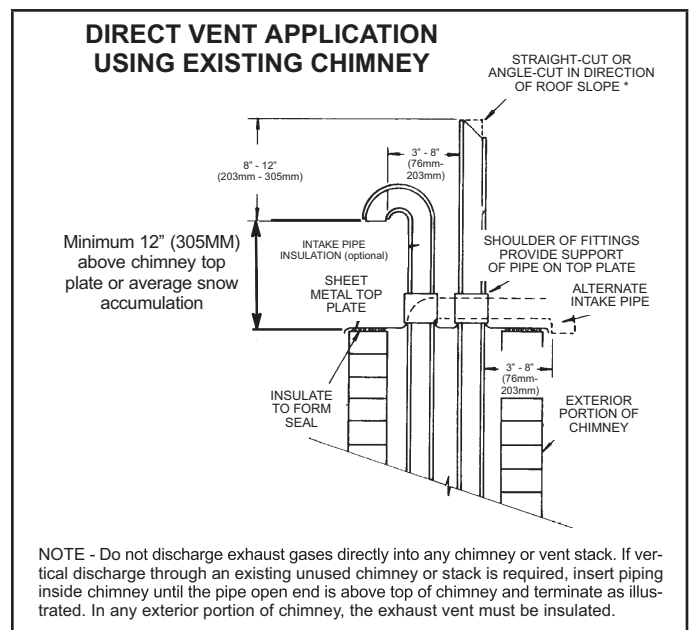
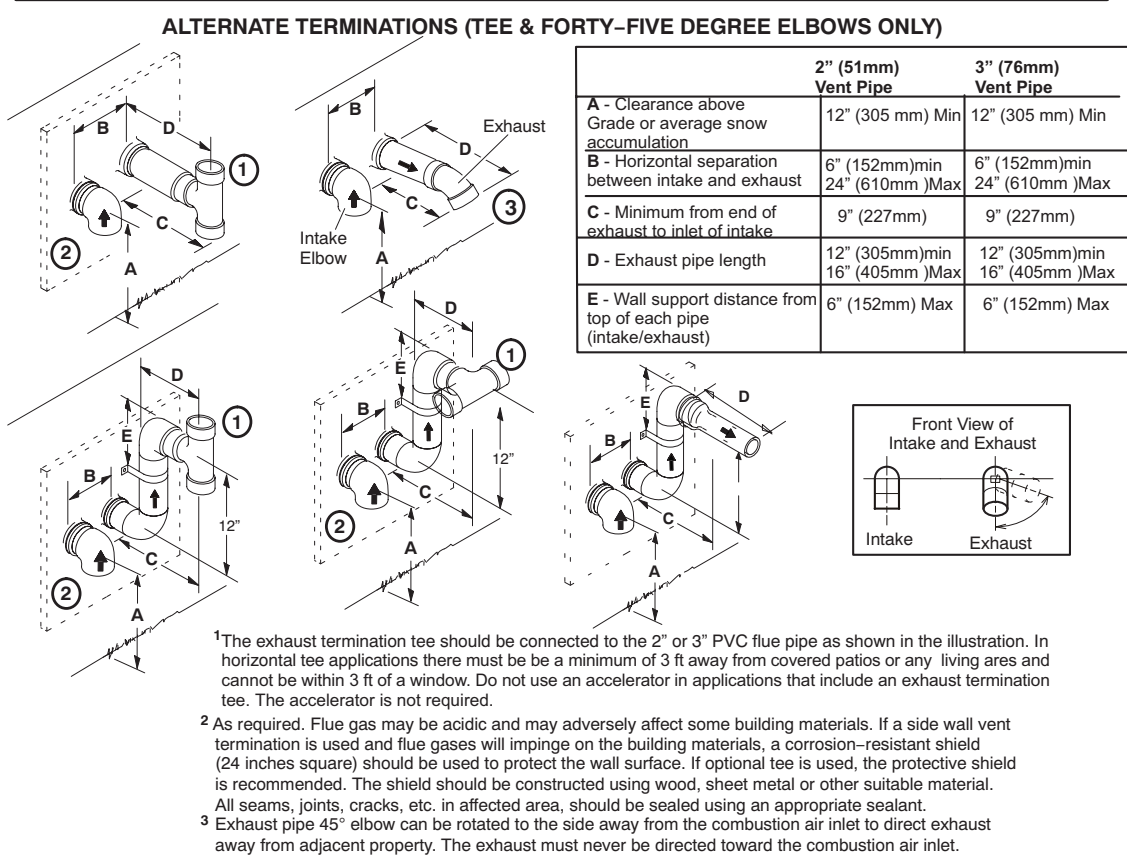
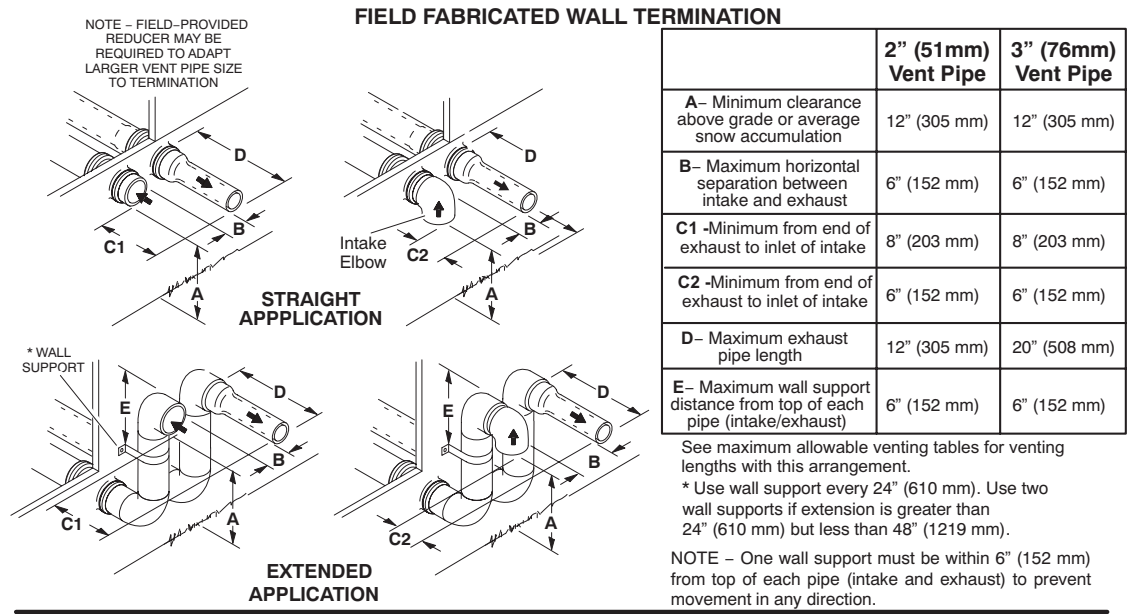


FIGURE 37



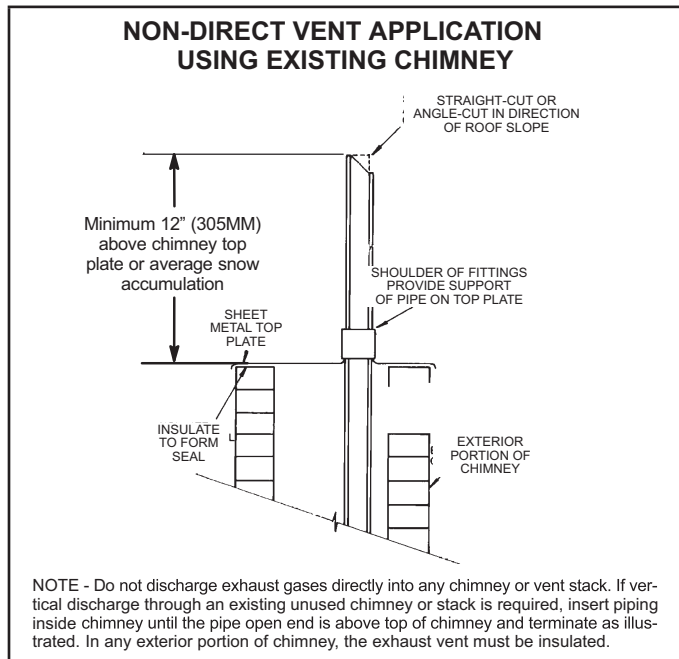
**FIGURE 38**



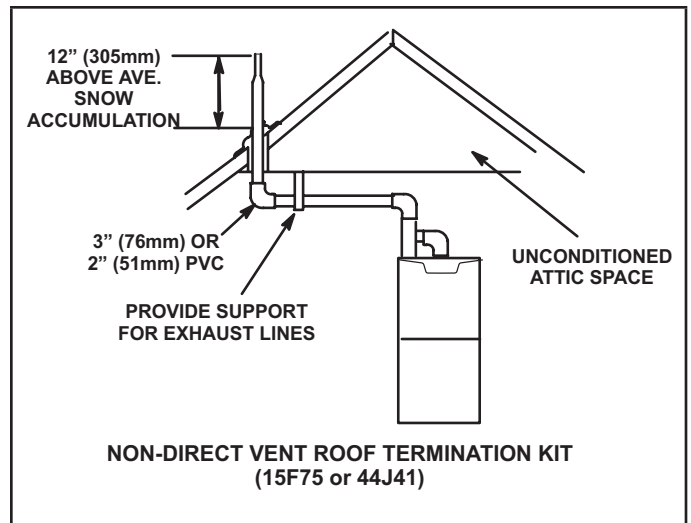
## Details of Exhaust Piping Terminations for Non-Direct Vent Applications

Exhaust pipes may be routed either horizontally through an outside wall or vertically through the roof. In attic or closet installations, vertical termination through the roof is preferred. FIGURE 39 and FIGURE 40 show typical terminations.

- 1 - Exhaust piping must terminate straight out or up as shown. The termination pipe must be sized as listed in table 10. The Specified pipe size ensures proper velocity required to move the exhaust gases away from the building.
- 2 - On field supplied terminations for side wall exit, exhaust piping may extend a maximum of 12 inches (305mm) for 2" PVC and 20 inches (508mm) for 3" (76mm) PVC beyond the outside wall.
- 3 - If exhaust piping must be run up a side wall to position above snow accumulation or other obstructions, piping must be supported every 24 inches (610mm). When exhaust piping must be run up an outside wall, any reduction in exhaust pipe size must be done after the final elbow.
- 4 - Distance between exhaust pipe terminations on multiple furnaces must meet local codes.



**FIGURE 39**

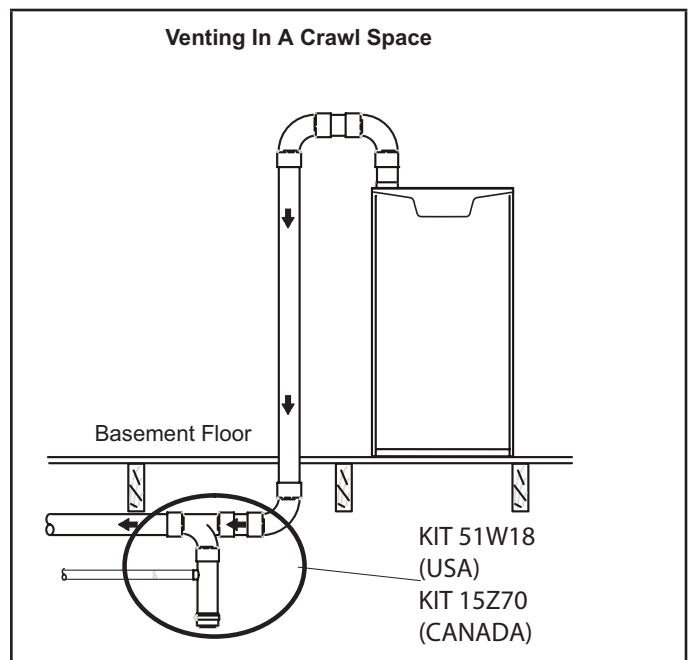


**FIGURE 40**

## Crawl Space and Extended Horizontal Venting

Lennox provides a crawl space vent kit to install 2" or 3" PVC exhaust piping through the floor joists and into the crawl space. See the figure below.

This kit can also be used as a supplemental drain for installations with condensate run back in the vent pipe (ie. long horizontal runs, unconditioned spaces, etc.).



**FIGURE 41**

## Condensate Piping

This unit is designed for either right- or left-side exit of condensate piping. Refer to FIGURE 42 and FIGURE 43 for condensate trap locations.

**NOTE** - If necessary the condensate trap may be installed up to 5' away from the furnace. Use PVC pipe to connect trap to furnace condensate outlet. Piping from furnace must slope down a minimum of 1/4" per ft. toward trap.

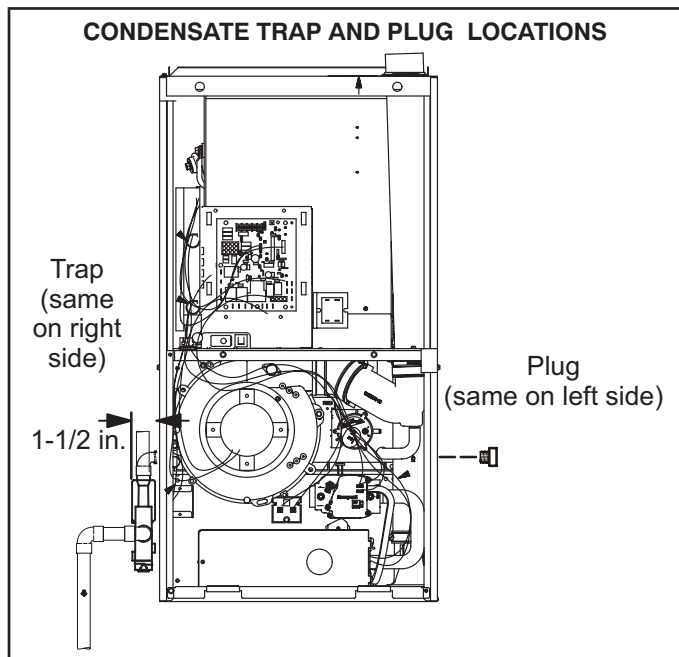


FIGURE 42

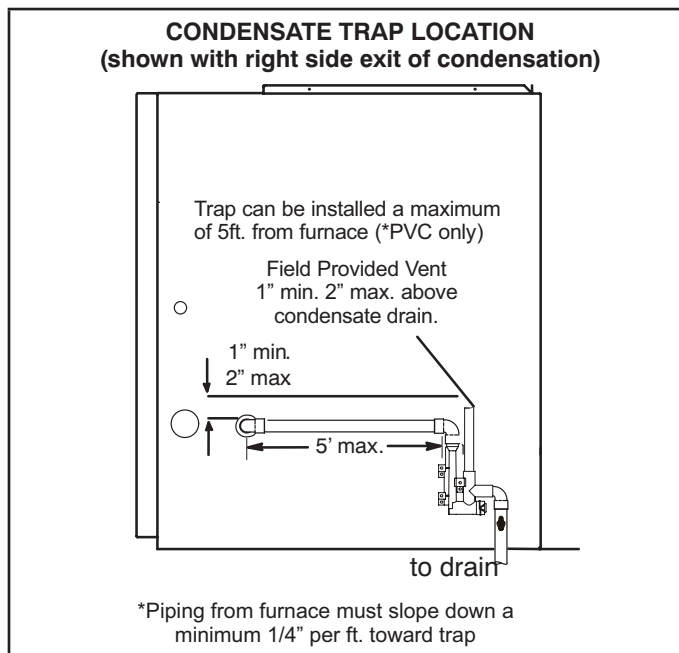


FIGURE 43

- 1 - Determine which side condensate piping will exit the unit, location of trap, field-provided fittings and length of PVC pipe required to reach available drain.
- 2 - Use a large flat head screw driver or a 1/2" drive socket extension and remove plug (FIGURE 42) from the cold end header box at the appropriate location on the side of the unit. Install provided 3/4 NPT street elbow fitting into cold end header box. Use Teflon tape or appropriate pipe dope.

**NOTE** - Cold end header box drain plugs are factory installed. Check the unused plug for tightness to prevent leakage.

- 3 - Install the cap over the clean out opening at the base of the trap. Secure with clamp. See FIGURE 48.
- 4 - Install drain trap using appropriate PVC fittings, glue all joints. Glue the provided drain trap as shown in FIGURE 48. Route the condensate line to an open drain.
- 5 - FIGURE 45 shows the furnace and evaporator coil using a separate drain. If necessary, the condensate line from the furnace and evaporator coil can drain together. See FIGURE 46. The field provided vent must be a minimum 1" to a maximum 2" length above the condensate drain outlet connection.

**NOTE** - If necessary the condensate trap may be installed up to 5 feet away from the furnace. Piping from furnace must slope down a minimum of 1/4" per ft. toward trap.

**NOTE** - Appropriately sized tubing and barbed fitting may be used for condensate drain. Attach to the drain on the trap using a hose clamp. See FIGURE 44.

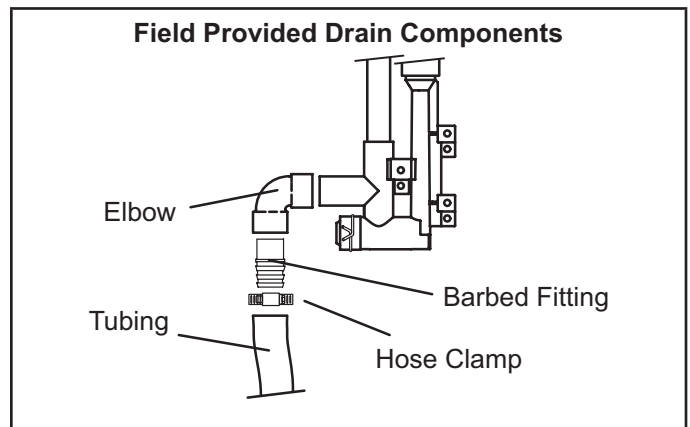


FIGURE 44

6 - If unit will be started immediately upon completion of installation, prime trap per procedure outlined in Unit Start-Up section.

Condensate line must slope downward away from the trap to drain. If drain level is above condensate trap, condensate pump must be used. Condensate drain line should be routed within the conditioned space to avoid freezing of condensate and blockage of drain line. If this is not possible, a heat cable kit may be used on the condensate trap and line. Heat cable kit is available from Lennox in various lengths; 6 ft. (1.8m) - kit no. 26K68; 24 ft. (7.3m) - kit no. 26K69; and 50 ft. (15.2m) - kit no. 26K70.

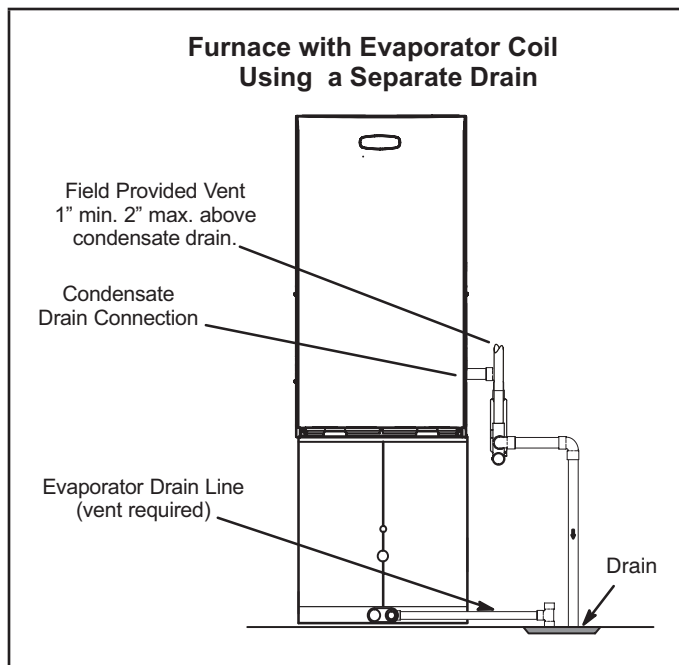


FIGURE 45

## ⚠ IMPORTANT

When combining the furnace and evaporator coil drains together, the A/C condensate drain outlet must be vented to relieve pressure in order for the furnace pressure switch to operate properly.

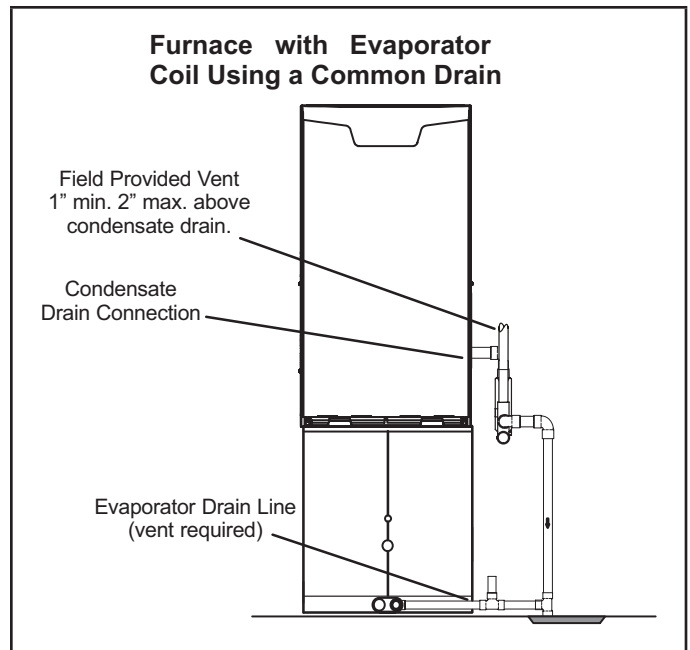


FIGURE 46

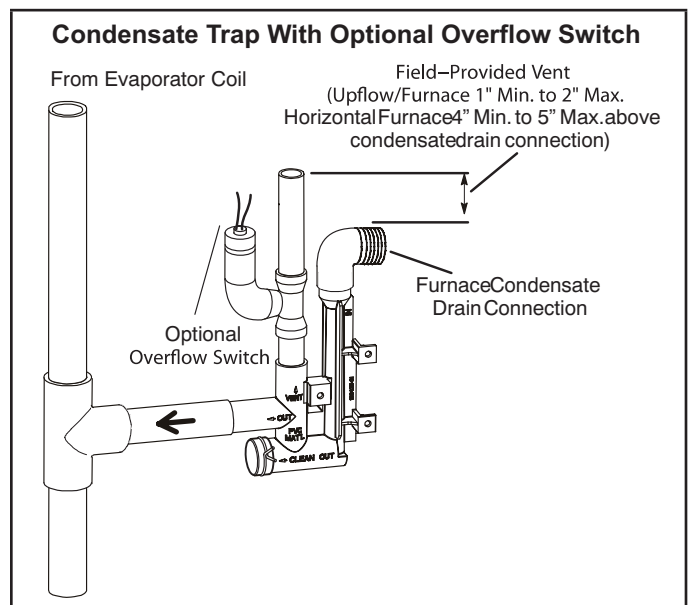


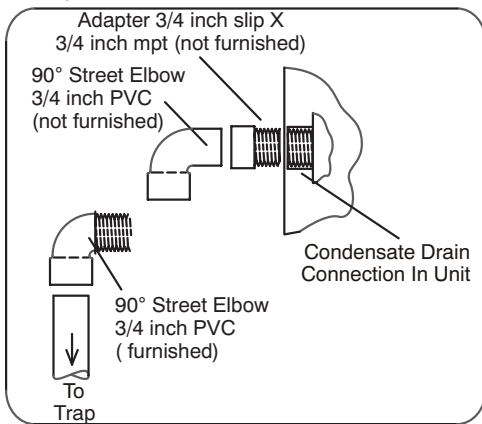
FIGURE 47

## ⚠ CAUTION

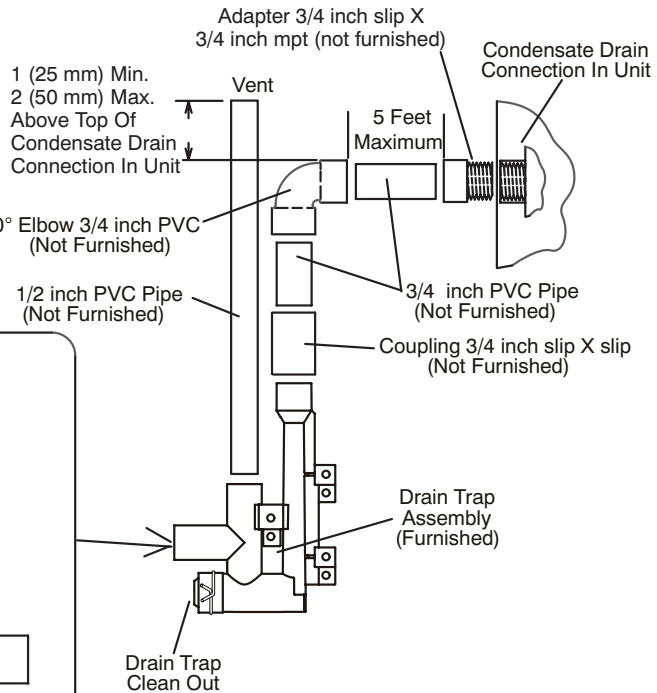
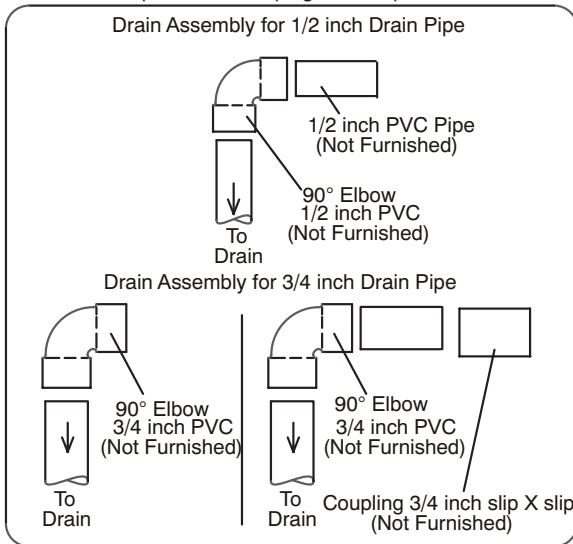
Do not use copper tubing or existing copper condensate lines for drain line.

# **TRAP / DRAIN ASSEMBLY USING 1/2" PVC OR 3/4" PVC**

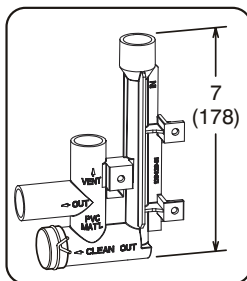
## **Optional Condensate Drain Connection**



## **Optional Drain Piping From Trap**

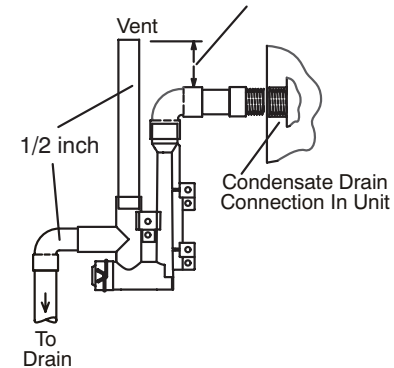


## **Drain Trap Assembly (Furnished)**



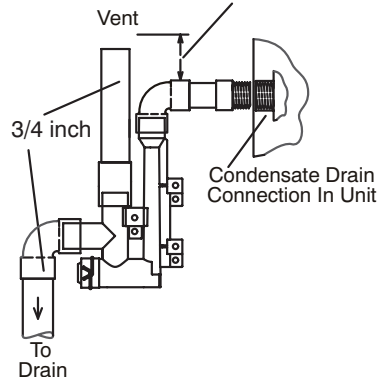
## **Drain Trap Assembly with 1/2 inch Piping**

1 (25 mm) Min. 2 (50 mm) Max. Above Top Of Condensate Drain Connection In Unit



## **Drain Trap Assembly with 3/4 inch Piping**

1 (25 mm) Min. 2 (50 mm) Max. Above Top Of Condensate Drain Connection In Unit



**FIGURE 48**

## Gas Piping

### ⚠ CAUTION

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet. The flexible connector can then be added between the black iron pipe and the gas supply line.

### ⚠ WARNING

Do not over torque (800 in-lbs) or under torque (350 in-lbs) when attaching the gas piping to the gas valve.

- 1 - Gas piping may be routed into the unit through either the left- or right-hand side. Supply piping enters into the gas valve from the side of the valve as shown in FIGURE 50. The maximum torque is 800 in lbs and minimum torque is 350 in lbs when attaching the gas piping to the gas valve.
- 2 - When connecting gas supply, factors such as length of run, number of fittings and furnace rating must be considered to avoid excessive pressure drop. TABLE 11 lists recommended pipe sizes for typical applications.  
***NOTE** - Use two wrenches when connecting gas piping to avoid transferring torque to the manifold.*
- 3 - Gas piping must not run in or through air ducts, clothes chutes, chimneys or gas vents, dumb waiters or elevator shafts. Center gas line through piping hole. Gas line should not touch side of unit. See FIGURE 50.

- 4 - Piping should be sloped 1/4 inch per 15 feet (6mm per 5.6m) upward toward the gas meter from the furnace. The piping must be supported at proper intervals, every 8 to 10 feet (2.44 to 3.05m), using suitable hangers or straps. Install a drip leg in vertical pipe runs to serve as a trap for sediment or condensate.
- 5 - A 1/8" N.P.T. plugged tap or pressure post is located on the gas valve to facilitate test gauge connection. See FIGURE 57.
- 6 - In some localities, codes may require installation of a manual main shut-off valve and union (furnished by installer) external to the unit. Union must be of the ground joint type.

### ⚠ IMPORTANT

Compounds used on threaded joints of gas piping must be resistant to the actions of liquefied petroleum gases.

#### Leak Check

After gas piping is completed, carefully check all field-installed piping connections for gas leaks. Use a commercially available leak detecting solution specifically manufactured for leak detection. Never use an open flame to test for gas leaks.

*The furnace must be isolated from the gas supply system by closing the individual manual shut-off valve during any gas supply system at pressures greater than or equal to 1/2 psig. (3.48 kPa, 14 inches w.c.). This furnace and its components are designed, manufactured and independently certified to comply with all applicable ANSI/CSA standards. A leak check of the furnace and its components is not required.*

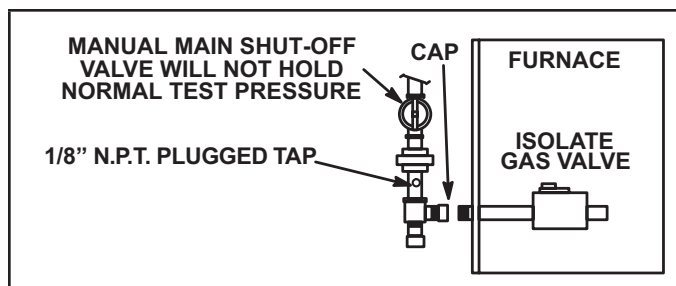


FIGURE 49

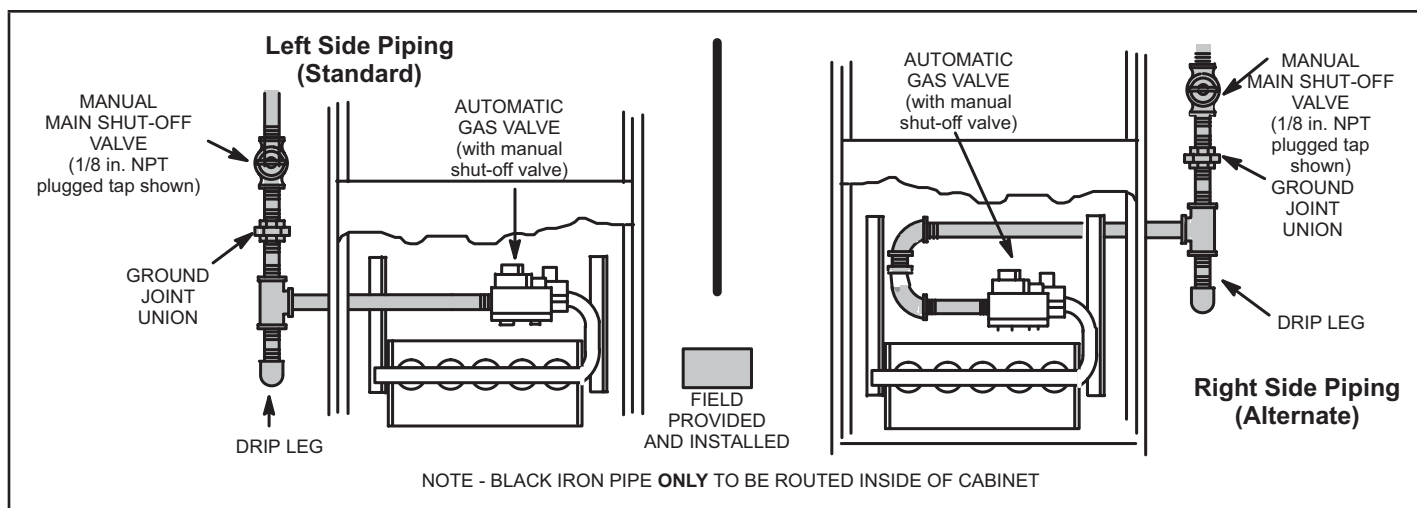
### ⚠ IMPORTANT

When testing pressure of gas lines, gas valve must be disconnected and isolated. See FIGURE 49. Gas valves can be damaged if subjected to pressures greater than 1/2 psig (3.48 kPa).

### ⚠ WARNING

#### FIRE OR EXPLOSION HAZARD

Failure to follow the safety warnings exactly could result in serious injury, death, or property damage. Never use an open flame to test for gas leaks. Check all connections using a commercially available soap solution made specifically for leak detection. Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed.



**FIGURE 50**

**TABLE 11**

Nominal Iron Pipe Size Inches (mm)	Internal Diameter inches (mm)	Length of Pipe - feet (m)									
		10 (3.048)	20 (6.096)	30 (9.144)	40 (12.192)	50 (15.240)	60 (18.288)	70 (21.336)	80 (24.384)	90 (27.432)	100 (30.480)
1/2 (12.7)	.622 (17.799)	172 (4.87)	118 (3.34)	95 (2.69)	81 (2.29)	72 (2.03)	65 (1.84)	60 (1.69)	56 (1.58)	52 (1.47)	50 (1.42)
3/4 (19.05)	.824 (20.930)	360 (10.19)	247 (7.000)	199 (5.63)	170 (4.81)	151 (4.23)	137 (3.87)	126 (3.56)	117 (3.31)	110 (3.11)	104 (2.94)
1 (25.4)	1.049 (26.645)	678 (19.19)	466 (13.19)	374 (10.59)	320 (9.06)	284 (8.04)	257 (7.27)	237 (6.71)	220 (6.23)	207 (5.86)	195 (5.52)
1-1/4 (31.75)	1.380 (35.052)	1350 (38.22)	957 (27.09)	768 (22.25)	657 (18.60)	583 (16.50)	528 (14.95)	486 (13.76)	452 (12.79)	424 (12.00)	400 (11.33)
1-1/2 (38.1)	1.610 (40.894)	2090 (59.18)	1430 (40.49)	1150 (32.56)	985 (27.89)	873 (24.72)	791 (22.39)	728 (20.61)	677 (19.17)	635 (17.98)	600 (17.00)
2 (50.8)	2.067 (52.502)	4020 (113.83)	2760 (78.15)	2220 (62.86)	1900 (53.80)	1680 (47.57)	1520 (43.04)	1400 (39.64)	1300 (36.81)	1220 (34.55)	1160 (32.844)
2-1/2 (63.5)	2.469 (67.713)	6400 (181.22)	4400 (124.59)	3530 (99.95)	3020 (85.51)	2680 (75.88)	2480 (70.22)	2230 (63.14)	2080 (58.89)	1950 (55.22)	1840 (52.10)
3 (76.2)	3.068 (77.927)	11300 (319.98)	7780 (220.30)	6250 (176.98)	5350 (151.49)	4740 (134.22)	4290 (121.47)	3950 (111.85)	3670 (103.92)	3450 (97.69)	3260 (92.31)

**NOTE** - Capacity given in cubic feet (m<sup>3</sup>) of gas per hour and based on 0.60 specific gravity gas.



## Electrical

### ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

#### ⚠ CAUTION



Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

#### ⚠ WARNING



Electric Shock Hazard. Can cause injury or death. Unit must be properly grounded in accordance with national and local codes.

#### ⚠ WARNING

Fire Hazard. Use of aluminum wire with this product may result in a fire, causing property damage, severe injury or death. Use copper wire only with this product.

The unit is equipped with a field make-up box on the left hand side of the cabinet. The make-up box may be moved to the right side of the furnace to facilitate installation. If the make-up box is moved to the right side, clip the wire ties that bundle the wires together. The excess wire must be pulled into the blower compartment. Secure the excess wire to the existing harness to protect it from damage.

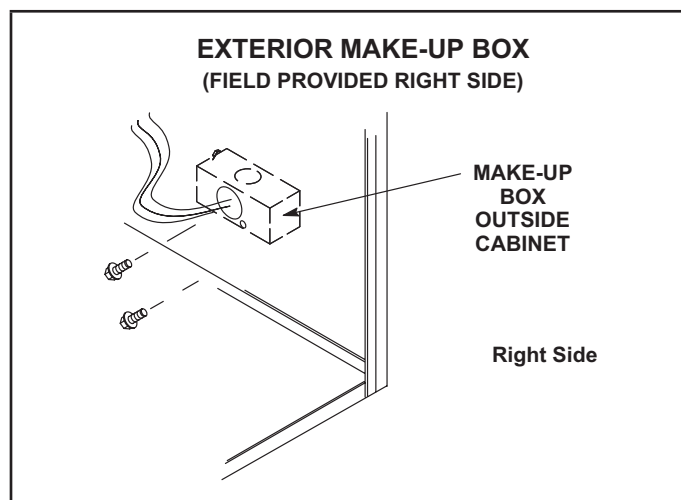


FIGURE 51

## ⚠ IMPORTANT

When matching this gas furnace with zoning, dual fuel or other 24V accessories, It is recommended to replace the factory installed transformer with kit 27J32.

Kit 27J32 contains a 75VA transformer, so you do not overload the original 40VA transformer.

#### ⚠ CAUTION

Failure to use properly sized wiring and circuit breaker may result in property damage. Size wiring and circuit breaker(s) per Product Specifications bulletin (EHB) and unit rating plate.

The power supply wiring must meet Class I restrictions. Protected by either a fuse or circuit breaker, select circuit protection and wire size according to unit nameplate.

**NOTE** - Unit nameplate states maximum current draw. Maximum over-current protection allowed is shown in TABLE 12.

TABLE 12

ML296DFVK Model	Maximum Over-Current Protection (Amps)
045V36B, 070V48B	15
090V60C	20

Holes are on both sides of the furnace cabinet to facilitate wiring.

Install a separate (properly sized) disconnect switch near the furnace so that power can be turned off for servicing.

Before connecting the thermostat or the power wiring, check to make sure the wires will be long enough for servicing at a later date. Remove the blower access panel to check the length of the wire.

Complete the wiring connections to the equipment. Use the provided unit wiring diagram and the field wiring diagram shown in FIGURE 52. Use 18-gauge wire or larger that is suitable for Class II rating for thermostat connections.

## CAUTION

Failure to use properly sized wiring and circuit breaker may result in property damage. Size wiring and circuit breaker(s) per Product Specifications bulletin (EHB) and unit rating plate.

Electrically ground the unit according to local codes or, in the absence of local codes, according to the current National Electric Code (ANSI/NFPA No. 70) and current Canadian Electric Code part 1 (CSA standard C22.1) for Canada. A green ground wire is provided in the field make-up box.

**NOTE** - *The ML296DFVK furnace contains electronic components that are polarity sensitive. Make sure that the furnace is wired correctly and is properly grounded.*

### Generator Use - Voltage Requirements

The following requirements must be kept in mind when specifying a generator for use with this equipment:

- The furnace requires 120 volts (Range: 102 volts to 132 volts)
- The furnace operates at 60 Hz + 5% (Range: 57 Hz to 63 Hz) The furnace integrated control requires both correct polarity and proper ground. Both polarity and proper grounding should be checked before attempting to operate the furnace on either permanent or temporary power
- Generator should have a wave form distortion of less than 5% THD (total harmonic distortion)

### Electrical Wiring

The furnace must be grounded and wired in accordance with local codes or, in the absence of local codes, with the National Electrical Code ANSI/NFPA No. 70 (latest edition) and/or CSA C22.1 Electrical Code (latest edition) if an external electrical source is utilized.

In all instances, other than wiring for the thermostat, the wiring to be done and any replacement of wire shall conform with the temperature limitation for Type T wire –635F (355C) rise.

Connect a sufficiently sized wire with ground to the furnace's line voltage connections and ground wire. Refer to the furnace rating plate for electrical characteristics to be used in sizing field supply wiring and over current protection.

The line voltage supply should be routed through a readily accessible disconnect located within sight of the furnace. A junction box on the furnace side panel is provided for line voltage connections. Refer to the furnace wiring diagram for specific connection information.

**Proper polarity of the supply connections ("HOT" and "NEUTRAL") must be observed to ensure that safety controls provide the protection intended.**

A connection to the unit's ground wire and actual earth ground (typically a ground stake or buried steel pipe) must be maintained for proper operation.



## IGNITION CONTROL

### Integrated Control DIP Switch Settings Conventional Thermostat

ML296DFVK units are equipped with a two-stage, variable speed integrated control. This control manages ignition timing, heating mode fan off delays and indoor blower speeds based on selections made using the control dip switches. The control includes an internal watchdog feature which automatically resets the ignition control when it has been locked out. After one hour of continuous thermostat demand for heat, the watchdog will break and remake thermostat demand to the furnace and automatically reset the control to relight the furnace.

### Bank Of Four DIP Switches SW1 - DIP Switch Settings

**Switch 1 - Thermostat Selection** - This unit may be used with either a single-stage or two-stage thermostat. The thermostat selection is made using a DIP switch which must be properly positioned for the particular application. The DIP switch is factory-positioned for use with a two-stage thermostat. If a single-stage thermostat is to be used, the DIP switch must be repositioned.

- Select "OFF" for two-stage heating operation controlled by a two-stage heating thermostat (factory setting);
- Select "ON" for two-stage heating operation controlled by a single-stage heating thermostat. This setting provides a timed delay before second-stage heat is initiated.

**Switch 2 - Second Stage Heat Delay (Used with Single-Stage Thermostat Only)** - This switch is used to determine the second stage on delay when a single-stage thermostat is being used. The switch is factory-set in the OFF position, which provides a 7-minute delay before second stage heat is initiated. If the switch is toggled to the ON position, it will provide a 12-minute delay before second stage heat is initiated. This switch is only activated when the thermostat selector jumper is positioned for single stage thermostat use.

**Switches 3 and 4 - Heat Indoor Blower-Off Delay** - The blower-on delay of 30 seconds is not adjustable. The blower-off delay (time that the blower operates after the heating demand has been satisfied) can be adjusted by moving switches 3 and 4 on the integrated control. The unit is shipped from the factory with a blower-off delay of 90 seconds. The blower off delay affects comfort and is adjustable to satisfy individual applications. Adjust the blower off delay to achieve a supply air temperature between 90° and 110°F at the exact moment that the blower is de-energized. Longer off delay settings provide lower supply air temperatures; shorter settings provide higher supply air temperatures. TABLE 13 provides the blower off timings that will result from different switch settings.

**TABLE 13**

**Blower Off Delay Switch Settings**

Blower Off Delay Seconds	Switch 3	Switch 4
90	Off	On
120 (default)	Off	Off
180	On	Off
210	On	On

### Bank Of Eight DIP Switches SW2

**Switches 1 and 2 - Cooling Mode Blower Speed** - The unit is shipped from the factory with the dip switches positioned for high speed (4) indoor blower motor operation during the cooling mode. TABLE 14 provides the cooling mode blower speeds that will result from different switch settings. Switches 1 and 2 set the blower cfm for second stage cool. The integrated control automatically ramps down to 70% of the second-stage cfm for first-stage cfm. Refer to tables for corresponding cfm values. See Product Specifications for more detailed blower cfm tables.

**TABLE 14**

**Cooling Mode Blower Speeds**

Speed	Switch 1	Switch 2
Low	On	On
Medium Low	On	Off
Medium High	Off	On
High (factory)	Off	Off

### Switches 3 and 4 - Blower Speed Adjustment

The unit is shipped from the factory with the dip switches positioned for NORMAL (no) adjustment. The dip switches may be positioned to adjust the blower speed by +10% or -10% to better suit the application. TABLE 15 below provides blower speed adjustments that will result from different switch settings. Refer to tables for corresponding cfm values. See Product Specifications for more detailed blower cfm tables.

**TABLE 15**

**Blower Speed Adjustment**

Adjustment	Switch 3	Switch 4
+10 % (approx)	On	Off
Factory Default	Off	Off
-10 % (approx)	Off	On
Field Test (do not use)	On	On

### Switch 5 - Cooling / Heat Pump Blower Off Delay

The unit is shipped from the factory with DIP switch positioned OFF for a 45 second delay. TABLE 16 provides the cooling mode off settings.

**TABLE 16**

**Blower Off Cooling Mode Delay Switch Setting**

Blower Off Delay Seconds	Switch 5
45 (factory)	Off
2	On

**NOTE** - For a smooth transition of indoor blower CFM between operations in heat pump and defrost applications, it is recommended to turn switch 5 to ON position.

### Switch 6 Not Used

### Switches 7 and 8 - Heating Mode Blower Speeds

These switches are factory set to the OFF position which provides factory default heat speed. See TABLE 17 for switch setting. See TABLE 18 for allowable heating speeds.

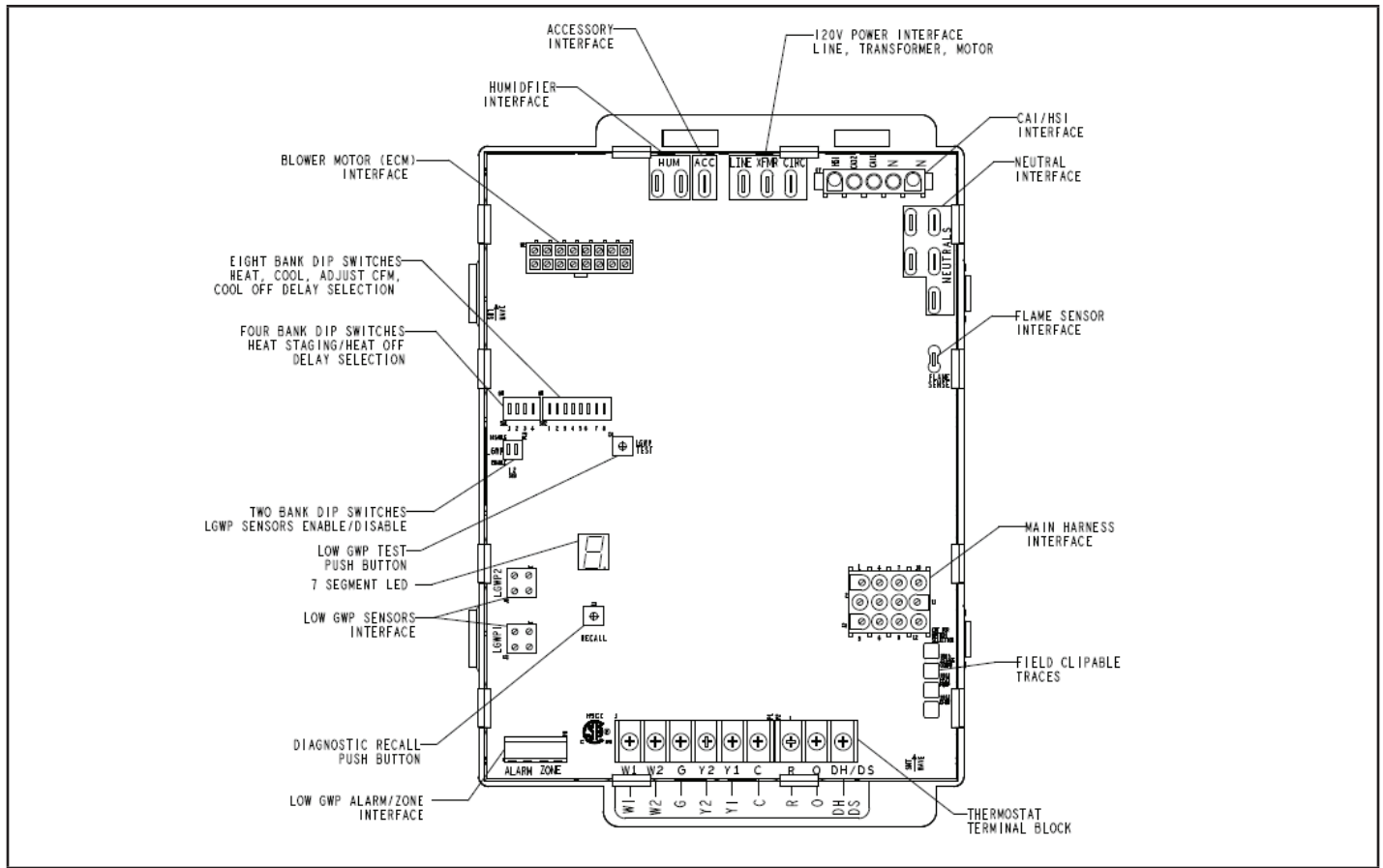
**TABLE 17**

Heat Speed	DIP Switch 7	DIP Switch 8
Medium High	Off	Off
High	Off	On
Medium Low	On	Off
Low	On	On

**TABLE 18**

<b>Allowable Heating Speeds</b>					
ML296DFVK Model	Speed Adjust	Setting "D"	Setting "C"	Setting "B"	Setting "A"
045XV36BK	+10%	Allowed	Allowed	Allowed	Allowed
	Norm			Factory Setting	
	-10%			Allowed	
070XV48BK	+10%			Allowed	Allowed
	Norm			Factory Setting	
	-10%			Allowed	
090XV60CK	+10%			Factory Setting	
	Norm			Allowed	
	-10%			Allowed	

**Two Stage, Variable Speed, Non-Communicating  
107629-01**



**FIGURE 53**

**TABLE 19**

<b>1/4" QUICK CONNECT TERMINALS</b>	
LINE	120VAC INPUT TO THE CONTROL
XFMR	120VAC OUTPUT TO THE TRANSFORMER
CIRC	120VAC OUTPUT TO THE INDOOR BLOWER BLOWER
HUM	UNPOWERED NORMALLY OPEN (DRY) CONTACTS
ACC	120VAC OUTPUT TO THE OPTIONAL ACCESSORY
NEUTRALS	120VAC NEUTRALS (5)
<b>3/16" QUICK CONNECT TERMINALS</b>	
FLAME SENSE	FLAME SENSESATOR INTERFACE

**TABLE 20**

<b>THERMOSTAT INPUT TERMINALS</b>	
W1	LOW STAGE HEAT
W2	HIGH STAGE HEAT
G	FAN
Y1	LOW STAGE COOL (when W915 is clipped)
Y2	HIGH STAGE COOL (when W915 is clipped)
C	THERMOSTAT COMMON / GROUND
R	24VAC POWER TO THE THERMOSTAT
O	HEAT PUMP REVERSING VALVE (when W951 is clipped)
DH / DS	DEHUM / HARMONY(when W914 is clipped)

**TABLE 21**

<b>LOW GWP INTERFACE</b>	
LGWP1	LOW GWP SENSOR #1 INTERFACE
LGWP2	LOW GWP SENSOR # 2 INTERFACE
ALARM	INTERFACE TO LOW GWP LEAK AUDIBLE ALARM (DRY CONTACT)
ZONE	INTERFACE TO ZONING CONTROL FOR LOW GWP APPLICATIONS
LGWP TEST	PUSH BUTTON TO TEST LOW GWP FUNCTIONALITY



# IGNITION CONTROL DIAGNOSTIC CODES

CODE	DIAGNOSTIC CODES/STATUS OF FURNACE
.	Idle mode (Decimal blinks at 1 Hertz -- 0.5 second ON, 0.5 second OFF).
A	Cubic feet per minute(cfm) setting for indoor blower (1 second ON, 0.5 second OFF) / cfm setting for current mode displayed.
C	Cooling stage (1 sec. ON, 0.5 sec. OFF) 1 or 2 displayed / Pause / cfm setting displayed / Pause / Repeat codes.
d	Dehumidification mode (1 second ON, 1 second OFF) CFM setting displayed / Pause/ Repeat Codes.
H	Gas Heat Stage (1 sec. ON, 0.5 sec. OFF) 1 or 2 displayed / Pause/ cfm displayed / Pause / Repeat codes. Blinking - Ignition.
h	Heat Pump Stage. (1 second ON, 0.5 sec OFF) 1 or 2 displayed / Pause / cfm setting displayed / Pause / Repeat codes)
dF	Defrost mode.
E 000	No error in memory
E 110	Low line voltage.
E 111	Line voltage polarity reversed
E 112	Ground not detected
E 113	High line voltage.
E 117	Poor ground detected (Warning only).
E 125	Control failed self-check, internal error, failed hardware. Will restart if error recovers. Covers hardware errors (flame sense circuit faults, pin shorts) etc.
E 150	Refrigerant leak detected
E 151	Refrigerant Leak Detector Sensor #1 Fault
E 152	Refrigerant Leak Detector Sensor #2 Fault
E 154	Refrigerant Leak Detector Sensor #1 Comm. Lost or invalid sensor dip switch configuration (ON/OFF)
E 155	Refrigerant Leak Detector Sensor #2 Comm. Lost
E 160	Refrigerant Leak Detector Sensor #1 Type Incorrect
E 161	Refrigerant Leak Detector Sensor #2 Type Incorrect
E 163	Refrigerant Leak Detector Control Failure
E 164	Low GWP Test
E 200	Hard lockout - Rollout circuit open or previously open.
E 204	Gas valve mis-wired.
E 205	Control gas valve relay contact shorted.
E 207	Hot surface ignitor sensed open - Refer to troubleshooting in installation instruction.
E 223	Low pressure switch failed open - Refer to troubleshooting in installation instruction.
E 224	Low pressure switch failed closed - Refer to troubleshooting in installation instruction.
E 225	High pressure switch failed open - Refer to troubleshooting in installation instruction.
E 226	High pressure switch failed closed - Refer to troubleshooting in installation instruction.
E 227	Low pressure switch opened during trial for ignition or run mode - Refer to troubleshooting in installation instruction.
E 229	Ignition on high fire
E 240	Low flame current - Run mode - Refer to troubleshooting in installation instruction.
E 241	Flame sensed out of sequence - Flame still present.
E 250	Limit switch circuit open - Refer to troubleshooting in installation instruction.
E 270	Soft lockout - Exceeded maximum number of retries. No flame current sensed.
E 271	Soft lockout - Exceeded maximum number of retries. Last retry failed due to pressure switch opening.
E 272	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to pressure switch opening.
E 273	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to a flame failure.
E 274	Soft lockout - Exceeded maximum number of recycles. Last recycle failed due to the limit circuit opening or the limit remained open longer than 3 minutes.
E 275	Soft lockout - Flame sensed out of sequence from code 241 fault. Flame signal is gone.
E 292	Indoor blower motor unable to start or unable to communicate with the control.
E 311	Heat rate reduced to match indoor blower air flow. Replace filter or repair duct restriction.
E 390	Low GWP Relay Stuck

## On-Board Links

### **WARNING**

Carefully review all configuration information provided. Failure to properly set DIP switches, jumpers and on-board links can result in improper operation!

#### **On-Board Link W914 Dehum or Harmony (R to DS)**

On-Board Link W914 Dehum or Harmony (R to DS) On-board link W914, is a clippable connection between terminals R and DS on the integrated control. W914 must be cut when the furnace is installed with either the Harmony III zone control or a thermostat which features humidity control. See active Dehumidification section for more detail. If the link is left intact the PMW signal from the Harmony III control will be blocked and also lead to control damage.

#### **On-Board Link W951 Heat Pump (R to O)**

On-board link W951 is a clippable connection between terminals R and O on the integrated control. W951 must be cut when the furnace is installed in applications which include a heat pump unit and a thermostat which features dual fuel use. If the link is left intact, terminal "O" will remain energized eliminating the HEAT MODE in the heat pump.

#### **On-Board Link W915 2 Stage Compr (Y1 to Y2)**

On-board link W915 is a clippable connection between terminals Y1 and Y2 on the integrated control. W915 must be cut if two-stage cooling will be used. If the Y1 to Y2 link is not cut the outdoor unit will operate in second-stage cooling only.

#### **Diagnostic Push Button**

The diagnostic push button is located adjacent to the seven-segment diagnostic LED. This button is used to enable the Error Code Recall "E" mode and the Flame Signal "F" mode. Press the button and hold it to cycle through a menu of options. Every five seconds a new menu item will be displayed. When the button is released, the displayed item will be selected. Once all items in the menu have been displayed, the menu resumes from the beginning until the button is released.

#### **Humidifier**

An unpowered, normally open (dry) set of contacts with a 1/4" spade terminal "HUM" are provided for humidifier connections and may be connected to 24V or 120V. Any humidifier rated up to one amp can be connected to these terminals. In 120V humidifier applications the neutral leg of the circuit can be connected to one of the provided neutral terminals. This terminal is energized in the heating mode.

#### **Accessory Terminals**

One line voltage "ACC" 1/4" spade terminal is provided on the furnace integrated control. Refer to FIGURE 53 for integrated control configuration. This terminal is energized when the indoor blower is operating

Any accessory rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. If an accessory rated at greater than one amp is connected to this terminal, it is necessary to use an external relay.

#### **Variable Speed Features**

This furnace is equipped with a variable speed circulation air blower motor that will deliver a constant airflow within a wide range of external static pressures. Other features of this variable speed motor include:

##### **Soft Start**

The variable speed motor will slowly ramp up to normal operating speed. This minimizes noise and increases comfort by eliminating the initial blasts of air encountered with standard motors.

##### **Soft Stop**

At the end of a cooling or heating cycle, the variable speed motor will slowly ramp down after a short blower "off" delay. If continuous blower operation has been selected, the variable speed motor will slowly ramp down until it reaches the airflow for that mode.

#### **Passive and Active Dehumidification**

Both the passive and active dehumidification methods described below can be utilized on the same furnace.

##### **Passive Dehumidification**

For situations where humidity control is a problem, a dehumidification feature has been built into the variable speed motor. At the start of each cooling cycle, the variable speed motor will run at 82% of the rated airflow for 7.5 minutes. After 7.5 minutes has elapsed, the motor will increase to 100% of the rated airflow.

##### **Active Dehumidification**

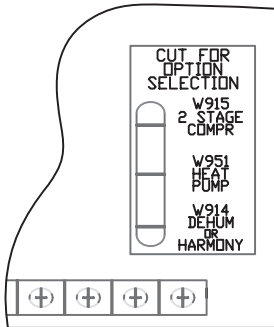
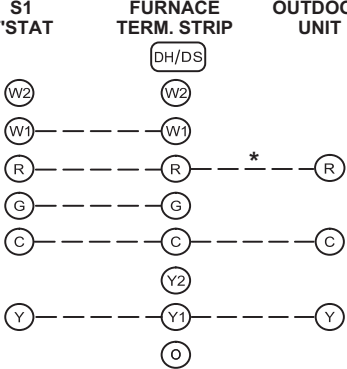
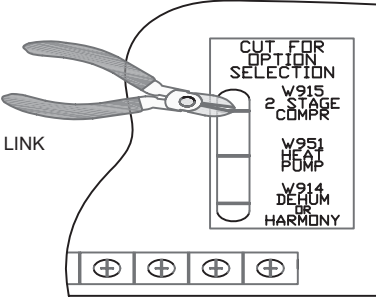
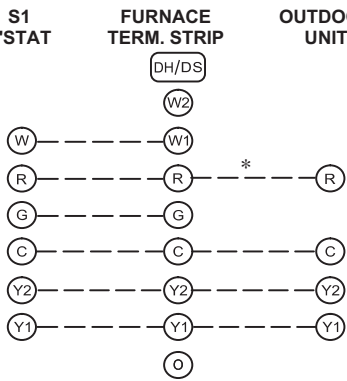
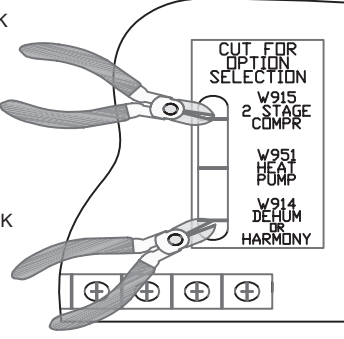
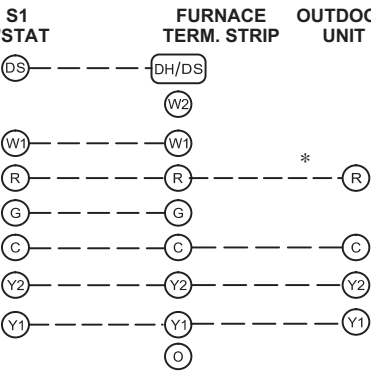
To achieve additional dehumidification, clip the R to DH/DS on the integrated ignition/ blower control board and connect a humidity control that opens on humidity rise to the DEHUM and R terminals. The DEHUM terminal on the control board must be connected to the normally closed contact of the humidity control so that the board senses an open circuit on high humidity. In this setup, the variable speed motor will operate at a 30% reduction in the normal cooling airflow rate when there is a call for dehumidification.

##### **Continuous Blower Operation**

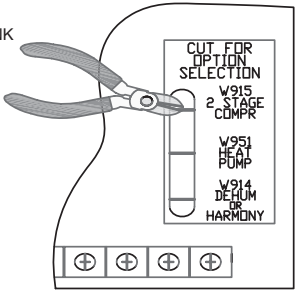
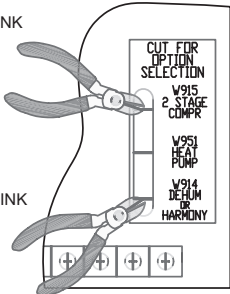
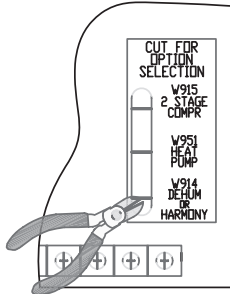
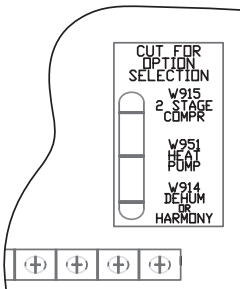
The comfort level of the living space can be enhanced when using this feature by allowing continuous circulation of air between calls for cooling or heating. The circulation of air occurs at the full cooling airflow rate.

To engage the continuous blower operation, place the fan switch on the thermostat into the ON position. A call for fan from the thermostat closes R to G on the ignition control board. The control waits for a 1 second thermostat delay before responding to the call for fan by ramping the circulating blower at to 38% of the cooling speed. When the call for continuous fan is satisfied, the control immediately ramps down the circulating blower.

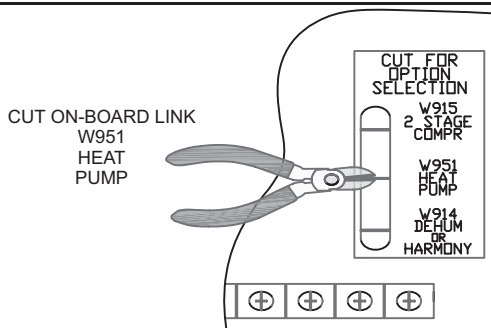
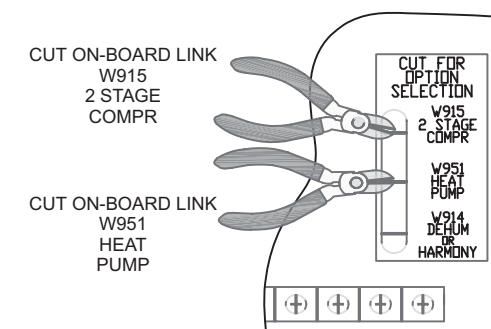
**Field Wiring Applications With Conventional Thermostat (see Ignition Control section for DIP switch settings)**

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
1 Heat / 1 Cool <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (L40 T-stat)</i>	ON	DO NOT CUT ANY ON-BOARD LINKS 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> 
1 Heat / 2 Cool <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (M30 T-stat)</i>	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> 
1 Heat / 2 Cool with t'stat with humidity control <i>NOTE - Use DIP switch 2 to set second-stage heat ON delay. OFF-7 minutes. ON-12 minutes. (M30 T-stat)</i>	ON	CUT ON-BOARD LINK W915 2 STAGE COMPR  CUT ON-BOARD LINK W914 DEHUM OR HARMONY 	<div> S1 T'STAT </div> <div> FURNACE TERM. STRIP </div> <div> OUTDOOR UNIT </div> 

\* Not required on all units.

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
2 Heat / 2 Cool (M30 T-stat)	OFF	<p>CUT ON-BOARD LINK W915 2 STAGE COMPR</p> 	<p>S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT</p> <p>DH/DS</p> <p>W2 --- W2</p> <p>W1 --- W1</p> <p>R --- R --- * --- R</p> <p>G --- G</p> <p>C --- C --- C</p> <p>Y2 --- Y2 --- Y2</p> <p>Y1 --- Y1 --- Y1</p> <p>O</p>
2 Heat / 2 Cool with t'stat with humidity control (M30 T-stat)	OFF	<p>CUT ON-BOARD LINK W915 2 STAGE COMPR</p> <p>CUT ON-BOARD LINK W914 DEHUM OR HARMONY</p> 	<p>S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT</p> <p>DS --- DH/DS</p> <p>W2 --- W2</p> <p>W1 --- W1</p> <p>R --- R --- * --- R</p> <p>G --- G</p> <p>C --- C --- C</p> <p>Y2 --- Y2 --- Y2</p> <p>Y1 --- Y1 --- Y1</p> <p>O</p>
2 Heat / 1 Cool with t'stat with humidity control (M30 T-stat)	OFF	<p>CUT ON-BOARD LINK W914 DEHUM OR HARMONY</p> 	<p>S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT</p> <p>DS --- DH/DS</p> <p>W2 --- W2</p> <p>W1 --- W1</p> <p>R --- R --- * --- R</p> <p>G --- G</p> <p>C --- C --- C</p> <p>Y1 --- Y1 --- Y1</p> <p>Y2</p> <p>O</p>
2 Heat / 1 Cool (M30 T-stat)	OFF	<p>DO NOT CUT ANY ON-BOARD LINKS</p> 	<p>S1 T'STAT FURNACE TERM. STRIP OUTDOOR UNIT</p> <p>DH/DS</p> <p>W2 --- W2</p> <p>W1 --- W1</p> <p>R --- R --- * --- R</p> <p>G --- G</p> <p>C --- C --- C</p> <p>Y2</p> <p>Y --- Y1 --- Y1</p> <p>O</p>

\* Not required on all units.

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
Dual Fuel Single Stage Heat Pump  (M30 T-stat) thermostat w/ dual fuel capa- bilities Capable of 2 stage gas heat control	OFF	 <p>CUT ON-BOARD LINK W951 HEAT PUMP</p>	<p>T'STAT      FURNACE      HEAT PUMP</p> <p>TERM. STRIP</p> <p>(R) --- (R) --- (R)</p> <p>(H) --- (W2) --- (W)</p> <p>(W2) --- (W1) ← 67M41* → (W)</p> <p>(W1) --- (O) --- (O)</p> <p>(O) --- (O) --- (O)</p> <p>(Y1) --- (Y1) --- (Y)</p> <p>(Y2) --- (Y2) --- (Y2)</p> <p>(G) --- (G) --- (G)</p> <p>(D) --- (DH/DS) --- (DH/DS)</p> <p>(B) --- (Y2) --- (Y2)</p> <p>(C) --- (C) --- (C)</p>
Dual Fuel Two Stage Heat Pump  (M30 T-stat) thermostat w/ dual fuel capa- bilities Capable of 2 stage gas heat control	OFF	 <p>CUT ON-BOARD LINK W915 2 STAGE COMPR</p> <p>CUT ON-BOARD LINK W951 HEAT PUMP</p>	<p>T'STAT      FURNACE      HEAT PUMP</p> <p>TERM. STRIP</p> <p>(R) --- (R) --- (R)</p> <p>(H) --- (W2) --- (W)</p> <p>(W2) --- (W1) ← 67M41* → (W)</p> <p>(W1) --- (O) --- (O)</p> <p>(O) --- (O) --- (O)</p> <p>(L) --- (L) --- (L)</p> <p>(Y1) --- (Y1) --- (Y1)</p> <p>(Y2) --- (Y2) --- (Y2)</p> <p>(G) --- (G) --- (G)</p> <p>(D) --- (DH/DS) --- (DH/DS)</p> <p>(B) --- (Y2) --- (Y2) out blue</p> <p>(C) --- (C) --- (C)</p>

\* Connect W1 to W1 ONLY if using defrost tempering kit 67M41

NOTE - **Do NOT** make a wire connection between the room thermostat L terminal and the L terminal of the furnace integrated control.

**Field Wiring Applications With Conventional Thermostat (see Ignition Control section for DIP switch settings)**

Thermostat	DIP Switch Settings and On-Board Links		Wiring Connections
	DIP Switch 1 Thermostat Heating Stages	On Board Links Must Be Cut To Select System Options	
Dual Fuel Single Stage Heat Pump  (M30 T-stat) thermostat w/ dual fuel capa- bilities Capable of 2 stage gas heat control w/dehu- midification control	OFF	<div>CUT ON-BOARD LINK W951 HEAT PUMP</div> <div>CUT ON-BOARD LINK W914 DEHUM OR HARMONY</div> <div></div>	<div>T'STAT</div> <div>FURNACE TERM. STRIP</div> <div>HEAT PUMP</div> <div><div><div>(R)</div><div>(H)</div><div>(W2)</div><div>(W1)</div><div>(O)</div><div>(L)</div><div>(Y1)</div><div>(Y2)</div><div>(G)</div><div>(D)</div><div>(B)</div><div>(C)</div></div><div><div>(R)</div><div></div><div>(W2)</div><div>(W1)</div><div>(O)</div><div></div><div>(Y1)</div><div></div><div>(G)</div><div><div>DH/DS</div></div><div>(Y2)</div><div>(C)</div></div><div><div>(R)</div><div></div><div></div><div><div>67M41*</div><div>O</div><div>P</div><div>O</div></div><div>(O)</div><div></div><div>(Y)</div><div></div><div></div><div></div><div></div><div></div><div></div><div>(C)</div></div></div>
Dual Fuel Two Stage Heat Pump  (M30 T-stat) thermostat w/ dual fuel capa- bilities Capable of 2 stage gas heat control w/dehu- midification	OFF	<div>CUT ON-BOARD LINK W915 2 STAGE COMPR</div> <div>CUT ON-BOARD LINK W951 HEAT PUMP</div> <div>CUT ON-BOARD LINK W914 DEHUM OR HARMONY</div> <div></div>	<div>T'STAT</div> <div>FURNACE TERM. STRIP</div> <div>HEAT PUMP</div> <div><div><div>(R)</div><div>(H)</div><div>(W2)</div><div>(W1)</div><div>(O)</div><div>(L)</div><div>(Y1)</div><div>(Y2)</div><div>(G)</div><div>(D)</div><div>(B)</div><div>(C)</div></div><div><div>(R)</div><div></div><div>(W2)</div><div>(W1)</div><div>(O)</div><div></div><div>(Y1)</div><div></div><div>(G)</div><div><div>DH/DS</div></div><div>(Y2)</div><div>(C)</div></div><div><div>(R)</div><div></div><div></div><div><div>67M41*</div><div>O</div><div>P</div><div>O</div></div><div>(O)</div><div></div><div>(Y)</div><div></div><div></div><div></div><div></div><div></div><div></div><div>(C)</div></div></div>

\* Connect W1 to W1 ONLY if using defrost tempering kit 67M41

NOTE - **Do NOT** make a wire connection between the room thermostat L terminal and the L terminal of the furnace integrated control.



## Low GWP Application

### **⚠ WARNING**

For use with Lennox approved evaporator coil and LGWP sensors only. Use original manufacturer recommended LGWP sensors if using non Lennox approved evaporator coil.

### CONNECTING THE FURNACE CONTROL BOARD SENSOR.

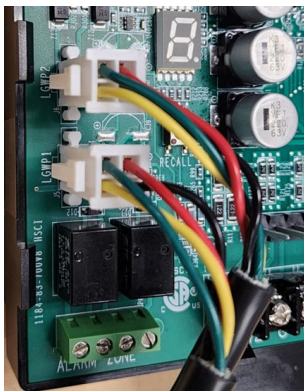
See **FIGURE 56** and follow steps below:

- 1 - Route sensor wire #1 through provided grommet.
- 2 - Avoid sharp edges when routing sensor wire during installation.
- 3 - Sensor wire must not block view of 7 segment LED .

Ensure the cable is properly seated into the SENSOR 1 plug (LGWP1). The Molex plug clip should lock into the Molex connection point for a secured connection, as shown below in **FIGURE 54**. Verify the connection is free of dust, debris, and moisture.

**NOTE** - In confined space applications, connect the second sensor to the SENSOR 2 plug (LGWP2). Refer to evaporator coil installation instructions for more detail.

#### Two Stage Variable Speed Control



**FIGURE 54**

### LOW GWP DIP SWITCH SETTINGS

Adjust the DIP switch settings to the sensor configuration. Failure to do so will cause faults on power-up. See **FIGURE 55** and **TABLE 22**.



**FIGURE 55**

**TABLE 22**

DIP Switch Settings

Configuration	Switch 1	Switch 2
One (1) sensor, connected to SENSOR 1 plug	OFF (enable)	ON (disable)
Two (2) sensors, connected to SENSOR 1 plug and SENSOR 2 plug	OFF (enable)	OFF (enable)
Heat only applications	On (Disabled)	On (Disabled)

In single sensor configurations, the sensor must be connected to the SENSOR 1 plug (LGWP1). Configurations other than the ones shown in **TABLE 22** will cause a servicing fault.

Each DIP switch corresponds to a sensor position (i.e., DIP switch 1 to sensor 1; DIP switch 2 to sensor 2). The default factory switch positions are set to OFF (ENABLED)

The furnace control board software reads the OFF position as an active sensor. A sensor should be present for the corresponding sensor connector. Setting the DIP switch to ON disables the sensor position.

### SECONDARY SENSOR REQUIREMENTS

#### Additional Line Sets

If additional refrigerant line joints are present outside of the line set sleeve and a secondary refrigerant detection sensor is required, its installation must comply with the requirement listed in Refrigeration Detection Sensor kit (27V53). See **FIGURE 56** for routing the secondary sensor cable through the furnace cabinet.

## Non-Low GWP Applications

### **⚠ WARNING**

For Furnace only applications or Furnace replacement in a Non-Low GWP applications, the LOW GWP sensors should be disabled, otherwise the blower will operate continuously. To do this, the Low GWP Dip switches setting for both – Sensor 1 and the Sensor 2 must be moved to the ON position.

### FURNACE CONTROL BOARD LOW GWP MODES OF OPERATION

The modes of operation for the furnace control board are Initializing, Normal, Leak Detected, and Fault.

#### Initializing

The furnace control board is establishing connection with the refrigerant detection sensor and is completing an initial five-minute purge sequence.

#### Normal

The HVAC system is functioning normally. The furnace control board has not detected a refrigerant leak.

### Leak Detected

When the furnace control board detects a refrigerant leak:

1. The furnace control board shuts off the (R) input (24VAC power) to the thermostat, which de-energizes the outdoor unit compressor and heat sources, such as gas and/or electric strip heat. No heating or cooling demands will be met.
2. The furnace control board activates the blower (high speed). The blower purges refrigerant from the cabinet, plenum, and ductwork.
3. After the furnace control board determines the refrigerant levels are below the safety threshold, the blower will continue to operate for the remainder of the seven (7) -minute cycle.
4. After the blower sequence is complete, the HVAC system resumes normal operation.

**NOTE** - The HVAC system may not maintain a cooling or heating setpoint if a significant leak exists. Any refrigerant leaks that remain unaddressed for an extended time may cause the HVAC system to shut down on a low refrigerant pressure limit condition.

### Fault

When a Low GWP fault is detected by the furnace control board, the indoor unit blower engages and remains engaged at a constant air flow output until the fault is cleared.

**NOTE** - See ignition control diagnostic codes on page 41.

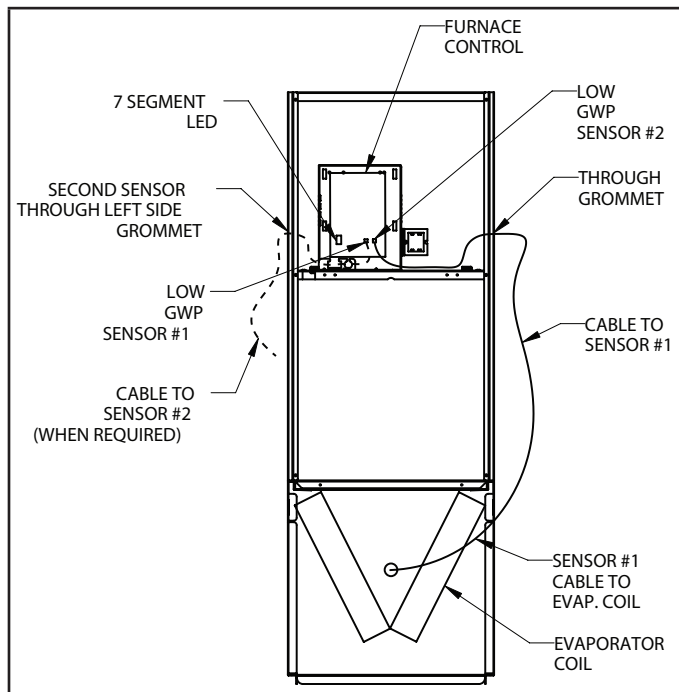


FIGURE 56

### LGWP TEST BUTTON FUNCTIONALITY

The furnace control board is equipped with a Test/Reset push button. The Test button can be used to perform several functions, depending on the mode of operation of the furnace control board.

TABLE 23 lists the functions of the Test button during each mode of operation.

TABLE 23  
LGWP Test Button Function

Mode of Operation	Press the Test Button to:
Normal	Trigger a leak detection response. Verify all equipment is wired correctly into the furnace blower control board (after installation).
Leak Detected	Reset the furnace control board to a normal mode of operation after a previous leak has been detected and purged from the HVAC system
Fault	Reset the furnace control board after troubleshooting and resolving a fault condition. If the fault is not resolved, the furnace control board will enter the Fault mode again.

### LGWP Test Button - Additional Functions

TABLE 24 lists the additional functions of the Test Button while the furnace control board is functioning within the states of Initializing, Monitoring, Leak Detection, Servicing and Fault.

TABLE 24  
Additional Button Functions

State	Press	Action
Initializing	Short	Skips remaining pre-purge after sensors are recognized by the furnace control board
Initializing	Long	Reset control
Monitoring	Short	Clear purge-counter if prior mitigation has occurred; Test mitigation
Monitoring	Long	Reset control
Mitigating	Short	If testing mitigation, end test
Servicing	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Servicing	Long	Reset control
Fault	Short	Reevaluate fault condition - if cleared return to monitoring, otherwise update indicator
Fault	Long	Reset control

### **External Alarm**

(For applications with external alarms wired directly to the furnace control board)

The furnace control board triggers the external alarm system when it enters Leak Detected mode. For alarm notifications, the furnace control board provides a dry relay contact that is rated 3A at 30 VAC/DC.

### **THERMOSTAT COMPATIBILITY**

Thermostats that preserve memory settings are compatible with the furnace control board. Examples include:

- Battery-powered thermostats
- Analog thermostats
- Late-model programmable thermostats

**NOTE** - Early-generation digital and programmable thermostats may not retain the operation mode and temperature setpoints after a power outage.

The following scenarios are likely to occur when home occupants are not available to adjust the thermostat setpoints as the system is recovering from leak detection and resuming normal operation:

- Heating could be lost during a cold night
- Cooling could be lost during a hot day
- The thermostat could reset to an incorrect temperature setpoint

### **START UP PROCEDURE**

The furnace control board is equipped with a LGWP Test/Reset button, see "Test Button Functionality". After the furnace control board has been mounted and wired, restore power to the HVAC system. The system will then run through a purge sequence for five minutes. After the purge sequence is complete, proceed to testing cooling demand and heating demand.

### **Cooling Demand**

1. Prompt a cooling demand at the thermostat.
2. Press the LGWP Test button on the furnace control board.  
The system then executes a leak detection response.
3. Observe the following sequence:
  - a. The LED indicator for leak detection. See ignition control diagnostics codes on page 41
  - b. The blower powers up.
  - c. The outdoor compressor powers down.
4. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion

### **Heating Demand**

1. Prompt a heating demand at the thermostat.
2. Observe the following sequence:
  - a. The LED indicator for leak detection See ignition control diagnostic codes on page 41.
  - b. The blower powers up.
  - c. The gas burners power down.
  - d. The outdoor compressor powers down.
3. Press the LGWP Test button to terminate the simulated Leak Detected mode upon test completion.

The installation of the furnace control board is complete after both sequences are successfully completed.

## Unit Start-Up

### FOR YOUR SAFETY READ BEFORE OPERATING

## ⚠ WARNING

Do not use this furnace if any part has been underwater. A flood-damaged furnace is extremely dangerous. Attempts to use the furnace can result in fire or explosion. Immediately call a qualified service technician to inspect the furnace and to replace all gas controls, control system parts, and electrical parts that have been wet or to replace the furnace, if deemed necessary.

## ⚠ WARNING



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

## ⚠ CAUTION

Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

**BEFORE LIGHTING** the unit, smell all around the furnace area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve on the ML296DFVK is equipped with a gas control switch (lever). Use only your hand to move switch. Never use tools. If the switch will not move by hand, do not try to repair it. Force or attempted repair may result in a fire or explosion.

### Placing the furnace into operation:

ML296DFVK units are equipped with an automatic hot surface ignition system. Do not attempt to manually light burners on this furnace. Each time the thermostat calls for heat, the burners will automatically light. The ignitor does not get hot when there is no call for heat on these units.

### Priming Condensate Trap

The condensate trap should be primed with water prior to start-up to ensure proper condensate drainage. Either pour 10 fl. oz. (300 ml) of water into the trap, or follow these steps to prime the trap:

- 1 - Follow the lighting instructions to place the unit into operation.
- 2 - Set the thermostat to initiate a heating demand.
- 3 - Allow the burners to fire for approximately 3 minutes.
- 4 - Adjust the thermostat to deactivate the heating demand.
- 5 - Wait for the combustion air inducer to stop. Set the thermostat to initiate a heating demand and again allow the burners to fire for approximately 3 minutes

- 6 - Adjust the thermostat to deactivate the heating demand and wait for the combustion air inducer to stop. At this point, the trap should be primed with sufficient water to ensure proper condensate drain operation.

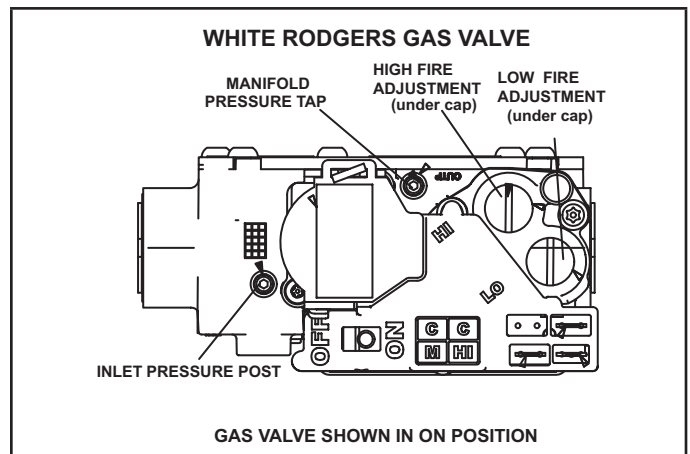
## ⚠ WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or death.

### Gas Valve Operation (FIGURE 57)

- 1 - **STOP!** Read the safety information at the beginning of this section.
- 2 - Set the thermostat to the lowest setting.
- 3 - Turn off all electrical power to the unit.
- 4 - This furnace is equipped with an ignition device which automatically lights the burners. Do not try to light the burners by hand.
- 5 - Remove the access panel.
- 6 - Move gas valve switch to **OFF**. See FIGURE 57.
- 7 - Wait five minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas go to next step.
- 8 - Move gas valve switch to **ON**. See FIGURE 57.
- 9 - Replace the access panel.
- 10 - Turn on all electrical power to the unit.
- 11 - Set the thermostat to desired setting.

**NOTE** - When unit is initially started, steps 1 through 11 may need to be repeated to purge air from gas line.



**FIGURE 57**

- 12 - If the appliance will not operate, follow the instructions "Turning Off Gas to Unit" and call your service technician or gas supplier.

### Turning Off Gas to Unit

- 1 - Set the thermostat to the lowest setting.
- 2 - Turn off all electrical power to the unit if service is to be performed.
- 3 - Remove the access panel.

- 4 - Move gas valve switch to OFF.
- 5 - Replace the access panel.

### Failure To Operate

If the unit fails to operate, check the following:

- 1 - Is the thermostat calling for heat?
- 2 - Are access panels securely in place?
- 3 - Is the main disconnect switch closed?
- 4 - Is there a blown fuse or tripped breaker?
- 5 - Is the filter dirty or plugged? Dirty or plugged filters will cause the limit control to shut the unit off.
- 6 - Is gas turned on at the meter?
- 7 - Is the manual main shut-off valve open?
- 8 - Is the internal manual shut-off valve open?
- 9 - Is the unit ignition system in lockout? If the unit locks out again, inspect the unit for blockages.

### Gas Pressure Adjustment

Gas Flow (Approximate)

TABLE 25

GAS METER CLOCKING CHART				
ML296 Unit	Seconds for One Revolution			
	Natural		LP	
	1 cu ft Dial	2 cu ft Dial	1 cu ft Dial	2 cu ft Dial
-045	80	160	200	400
-070	55	110	136	272
-090	41	82	102	204
Natural-1000 btu/cu ft LP-2500 btu/cu ft				

**NOTE** - To obtain accurate reading, shut off all other gas appliances connected to meter. Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time). Divide by two and compare to time in TABLE 25. If manifold pressure matches TABLE 27 and rate is incorrect, check gas orifices for proper size and restriction. Remove temporary gas meter if installed.

### Supply Pressure Measurement

An inlet pressure post located on the gas valve provides access to the supply pressure. See FIGURE 57. Back out the 3/32 hex screw one turn, connect a piece of 5/16 tubing and connect to a manometer to measure supply pressure. See TABLE 27 for supply line pressure.

### Manifold Pressure Measurement

A manifold pressure post located on the gas valve provides access to the manifold pressure. See FIGURE 57. Back out the 3/32 hex screw one turn, connect a piece of 5/16 tubing and connect to a manometer to measure manifold pressure.

To correctly measure manifold pressure, the differential pressure between the positive gas manifold and the negative burner box must be considered.

**NOTE** - Pressure test adapter kit (10L34) is available from Lennox to facilitate manifold pressure measurement.

- 1 - Connect the test gauge positive side "+" to manifold pressure tap on gas valve as noted above.
- 2 - Tee into the gas valve regulator vent hose and connect to test gauge negative "-".
- 3 - Ignite unit on low fire and let run for 5 minutes to allow for steady state conditions.
- 4 - After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in TABLE 27.
- 5 - If necessary, make adjustments. FIGURE 57 shows location of high fire and low fire adjustment screws.
- 6 - Repeat steps 3, 4 and 5 on high fire. See values in TABLE 27.
- 7 - Shut unit off and remove manometer as soon as an accurate reading has been obtained. Turn the supply and manifold 3/32" hex screw one revolution back into the gas valve.
- 8 - Start unit and perform leak check. Seal leaks if found.



### Proper Combustion

Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Take combustion sample beyond the flue outlet and compare to the table below. **The maximum carbon monoxide reading should not exceed 100 ppm.**

**TABLE 26**

ML296 Model	CO <sub>2</sub> % For Nat		CO <sub>2</sub> % For L.P	
	Low Fire	High Fire	Low Fire	High Fire
045	5.6 - 6.6	7.8 - 8.8	6.6 - 7.6	9.1 - 10.1
070	5.5 - 6.5	7.3 - 8.3	6.5 - 7.5	8.6 - 9.6
090	5.9 - 6.9	7.8 - 8.8	6.9 - 7.9	9.1 - 10.1

### High Altitude Information

**NOTE** - In Canada, certification for installations at elevations over 4500 feet (1372 m) is the jurisdiction of local authorities.

Units may be installed at altitudes up to 10,000 ft. above sea level without manifold adjustment. Units installed at altitude of 4501 - 10,000 feet (1373 to 3048m) may require a pressure switch change which can be ordered separately. TABLE 28 lists conversion kit and pressure switch requirements at varying altitudes. The combustion air pressure

**TABLE 27**

Manifold and Supply Line Pressure 0-10,000ft.

Unit	Gas	Manifold Pressure in. wg.										Supply Line Pressure in. w.g 0 - 10,000 ft.	
		0 - 4500 ft		4501 - 5500 ft.		5501 - 6500 ft		6501 - 7500 ft		7501 - 10,000 ft		Min	Max
		Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire	Low Fire	High Fire		
All Sizes	Natural	1.7	3.5	1.6	3.3	1.5	3.2	1.5	3.1	1.7	3.5	4.5	13.0
	LP/Propane	4.5	10.0	4.2	9.4	4.0	9.1	3.9	8.9	4.5	10.0	11.0	13.0

**NOTE** - A natural to L.P. propane gas changeover kit is necessary to convert this unit. Refer to the changeover kit installation instruction for the conversion procedure.

**TABLE 28**

Conversion Kit and Pressure Switch Requirements at Varying Altitudes

Unit	Natural to LP/Propane	High Altitude Natural Burner Orifice Kit	High Altitude LP/Propane Burner Orifice Kit	High Altitude Pressure Switch	
	0 - 7500 ft	7501 - 10,000 ft	7501 - 10,000 ft	4501 - 7500 ft	7501 - 10,000 ft
045	*11K51	73W37	*11K46	14A47	14A50
070				14A55	14A56
090				14A54	14A53

\* Conversion requires installation of a gas valve manifold spring which is provided with the gas conversion kit. Pressure switch is factory set. No adjustment necessary. All models use the factory-installed pressure switch from 0-4500 feet (0-1370 m).



## Testing of Non-Direct Vent Applications for Proper Venting and Sufficient Combustion Air

### **WARNING**

#### **CARBON MONOXIDE POISONING HAZARD!**

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation.

After the ML296DFVK gas furnace has been started, the following test should be conducted to ensure proper venting and sufficient combustion air has been provided to the ML296DFVK as well as to other gas-fired appliances which are separately vented.

If a ML296DFVK furnace replaces a Category I furnace which was commonly vented with another gas appliance, the size of the existing vent pipe for that gas appliance must be checked. Without the heat of the original furnace flue products, the existing vent pipe is probably oversized for the single water heater or other appliance. The vent should be checked for proper draw with the remaining appliance.

The test should be conducted while all appliances (both in operation and those not in operation) are connected to the venting system being tested. If the venting system has been installed improperly, or if provisions have not been made for sufficient amounts of combustion air, corrections must be made as outlined in the previous section.

- 1 - Seal any unused openings in the venting system.
- 2 - Visually inspect the venting system for proper size and horizontal pitch. Determine there is no blockage or restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.
- 3 - To the extent that it is practical, close all building doors and windows and all doors between the space in which the appliances connected to the venting system are located and other spaces of the building.
- 4 - Close fireplace dampers.
- 5 - Turn on clothes dryers and any appliances not connected to the venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan.
- 6 - Follow the lighting instruction to place the appliance being inspected into operation. Adjust thermostat so appliance will operate continuously.
- 7 - Use the flame of match or candle to test for spillage of flue gases at the draft hood relief opening after 5 minutes of main burner operation.

8 - If improper venting is observed during any of the above tests, the venting system must be corrected or sufficient combustion/make-up air must be provided. The venting system should be re-sized to approach the minimum size as determined by using the appropriate tables in appendix G in the current standards of the National Fuel Gas Code ANSI-Z223.1/NPFA 54 in the U.S.A., and the appropriate Natural Gas and Propane appliances venting sizing tables in the current standard of the CSA-B149 Natural Gas and Propane Installation Codes in Canada.

9 - After determining that each appliance remaining connected to the common venting system properly vents when tested as indicated in step 3, return doors, windows, exhaust fans, fireplace dampers and any other gas-burning appliance to their previous condition of use.

## Other Unit Adjustments

### Primary Limit.

The primary limit is located on the heating compartment vestibule panel. This limit is factory set and requires no adjustment.

### Flame Rollout Switches (Two)

These manually reset switches are located on the front of the burner box.

### Pressure Switch

The pressure switch is located in the heating compartment on the cold end header box. This switch checks for proper combustion air inducer operation before allowing ignition trial. The switch is factory-set and must not be adjusted.

### Temperature Rise

Place the unit into operation with a second-stage heating demand. After supply and return air temperatures have stabilized, check the temperature rise. If necessary, adjust the heating blower speed to maintain the temperature rise within the range shown on the unit nameplate. See "Allowable Heating Speeds" table on page 39. Increase the blower speed to decrease the temperature rise. Decrease the blower speed to increase the temperature rise. Failure to properly adjust the temperature rise may cause erratic limit operation.

### Electrical

- 1 - 1 - Check all wiring for loose connections.
- 2 - Check for the correct voltage at the furnace (furnace operating). Correct voltage is 120VAC + 10%
- 3 - Check amp-draw on the blower motor with blower access panel in place.

Motor Nameplate \_\_\_\_\_ Actual \_\_\_\_\_

### Exhaust and Air Intake Pipe

- 1 - Check exhaust and air intake connections for tightness and to make sure there is no blockage.
- 2 - Is pressure switch closed? Obstructed exhaust pipe will cause unit to shut off at pressure switch. Check termination for blockages.
- 3 - Obstructed pipe or termination may cause rollout switches to open. Reset manual flame rollout switches on burner box assembly if necessary.

### Heating Sequence of Operation

On a call for heat from the room thermostat, the control board performs a 1 second self check. Upon confirmation that the pressure switch contacts are in an open position, the control energizes the combustion blower on high speed. The control then checks for adequate combustion air by making sure the low-fire pressure switch contacts are closed.

The igniter energizes and is allowed to warm up for 20 seconds before the gas valve energizes on 1st stage and burners ignite. 45 seconds after the control confirms ignition has occurred, the control drops the combustion blower to low speed.

The circulating blower operates at full 1st stage heat speed until either the heat call is satisfied or the thermostat initiates a call for 2nd stage heat. On a call for 2nd stage heat, the control energizes the circulating air blower on full CFM 2nd stage heat.

If the automatic heat staging option is being used the furnace does not switch to 2nd stage heat in response to a call from the thermostat but instead operates at 1st stage heat for the duration of the selected time before automatically switching to 2nd stage heat.

When the call for heat is satisfied, the control board shuts off the gas valve and runs the combustion blower for an additional 15 seconds. The circulating air blower continues to run for selected blower off delay time (60/90/120/180 sec) at 100% of first stage heat cfm before ramping down and shutting off.

In the event the unit loses ignition, the control will attempt to recycle up to five times before it goes into a 1 hour lock-out. Lockout may be manually reset by removing power from the control for more than 1 second or removing the thermostat call for heat for more than 3 seconds.

If during a heating cycle the limit control senses an abnormally high temperature and opens, the control board deenergizes the gas valve and the combustion blower while the circulating blower at first stage heat stage speed. The circulating blower remains energized until the limits are closed.

### Fan On

When the thermostat is set for continuous fan operation and there is no demand for heating or cooling, a call for fan closes the R to G circuit and the circulating blower motor runs at 38% of the selected cooling CFM until switched off. When the call for fan is turned off, the control de-energizes the circulating blower.

### Cooling

The unit is set up at the factory for single stage cooling. For two stage cooling operation, clip the jumper wire located between the Y to Y2 terminals on the integrated ignition/ blower control board. If the active dehumidification feature is enabled, the circulating blower runs at 70% of the selected cooling speed as long as there is a call for dehumidification.

## WARNING

The system must not be in either the passive or active dehumidification mode when charging a cooling system.

### Single Stage Cooling

A call for cooling from the thermostat closes the R to Y circuit on the integrated ignition/blower control board. The control waits for a 1-second delay before energizing the circulating blower to 82% of the selected cooling CFM (passive dehumidification mode). After 7.5 minutes, the circulating blower automatically ramps up to 100% of the selected cooling airflow. When the call for cooling is satisfied, the circulating blower runs at cooling speed for 45 seconds then shuts down.

### Two-Stage Cooling

A call for 1st stage cooling from the thermostat closes the R to Y circuit on the control board. The control waits for a 1- second delay before energizing the circulating blower. The blower motor runs at 57% of the selected air flow for the first 7.5 minutes of the 2nd stage cooling demand (passive dehumidification mode). After 7.5 minutes, the blower motor runs at 70% of the selected cooling air flow until 1st stage cooling demand is satisfied.

A call for 2nd stage cooling from the thermostat closes the R to Y2 circuit on the control board. The blower motor ramps up to 100% of the selected cooling air flow. When the demand for cooling is met, the blower ramps down to Y1 until satisfied, then runs on low cool speed for 45 seconds then shuts down.

### Heat Pump

For heat pump operation, clip the jumper wire located below the O terminal on the integrated ignition/blower control board. In heat pump mode, a call for heat will result in the circulating air blower operating at the selected cooling airflow after a brief ramp-up period.

## **WARNING**

### **ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.**

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death, or property damage. Before servicing, disconnect all electrical power to furnace.

When servicing controls, label all wires prior to disconnecting. Take care to reconnect wires correctly. Verify proper operation after servicing.

## **WARNING**

The blower access panel must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

### **Annual Furnace Maintenance**

At the beginning of each heating season, and to comply with the Lennox Limited Warranty, your system should be checked as follows:

- 1 - Check wiring for loose connections, voltage at indoor unit and amperage of indoor motor.
- 2 - Check the condition of the belt and shaft bearings if applicable.
- 3 - Inspect all gas pipe and connections for leaks.
- 4 - Check the cleanliness of filters and change if necessary (monthly).
- 5 - Check the condition and cleanliness of burners and heat exchanger and clean if necessary.
- 6 - Check the cleanliness of blower assembly and clean the housing, blower wheel and blower motor if necessary
- 7 - Inspect the condensate drain and trap for leaks and cracks. The drain and trap must also be cleaned and the trap must be primed with water. Inspect the rubber hoses connected to the pressure switches for cracks or loose connections, replace as necessary. Remove the rubber hoses from the cold end header box and inspect for any blockage, clean as needed. If strainers are installed in the hoses remember to remove and clean before reinstalling the hoses.

- 8 - Evaluate the heat exchanger integrity by inspecting the heat exchanger per the AHRI heat exchanger inspection procedure. This procedure can be viewed at [www.ahrinet.org](http://www.ahrinet.org)
- 9 - Ensure sufficient combustion air is available to the furnace. Fresh air grilles and louvers (on the unit and in the room where the furnace is installed) must be properly sized, open and unobstructed to provide combustion air.
- 10 - Inspect the furnace intake and exhaust pipes to make sure they are in place, structurally sound, without holes, blockage or leakage and the exhaust pipe is sloped toward the furnace. Inspect terminations to ensure they are free of obstructions and are structurally sound. Inspect the furnace return air duct connection to ensure the duct is sealed to the furnace. Check for air leaks on supply and return ducts and seal where necessary.
- 11 - Inspect the furnace return air duct connection to ensure the duct is sealed to the furnace. Check for air leaks on supply and return ducts and seal where necessary.
- 12 - Check the condition of the furnace cabinet insulation and repair if necessary.
- 13 - Perform a complete combustion analysis during the furnace inspection to ensure proper combustion and operation. Consult Service Literature for proper combustion values.
- 14 - Verify operation of CO detectors and replace batteries as required.

Perform a general system test. Turn on the furnace to check operating functions such as the start-up and shut-off operation.

- 1 - Check the operation of the ignition system, inspect and clean flame sensor. Check microamps before and after. Check controls and safety devices (gas valve, flame sensor, temperature limits). Consult Service Manual for proper operating range. Thermal Limits should be checked by restricting airflow and not disconnecting the indoor blower. For additional details, please see Service and Application Note H049
- 2 - Verify that system total static pressure and airflow settings are within specific operating parameters.
- 3 - Clock gas meter to ensure that the unit is operating at the specified firing rate for each stage of operation. Check the supply pressure and the manifold pressure on both low fire and high fire. If manifold pressure adjustment is necessary, consult the Service Literature for unit specific information on adjusting gas pressure. Not all gas valves are adjustable. Verify correct temperature rise.

## Winterizing and Condensate Trap Care

- 1 - Turn off power to the furnace.
- 2 - Have a shallow pan ready to empty condensate water.
- 3 - Remove the clean out cap from the condensate trap and empty water. Inspect the trap then reinstall the drain plug.

### Cleaning the Burner Assembly (if needed)

- 1 - Turn off electrical and gas power supplies to furnace. Remove upper and lower furnace access panels.
- 2 - Disconnect the 2-pin plug from the gas valve. Remove the burner box cover (if equipped).
- 3 - Disconnect the gas supply line from the gas valve. Remove gas valve/manifold assembly.
- 4 - Loosen clamps and remove combustion air intake flexible connector (if equipped).
- 5 - Mark and disconnect sensor wire from the sensor. Disconnect plug from the ignitor at the burner box. Remove four screws which secure burner box assembly to vent panel. Remove burner box from the unit.
- 6 - Use the soft brush attachment on a vacuum cleaner to gently clean the face of the burners. Visually inspect the inside of the burners and crossovers for any blockage caused by foreign matter. Remove any blockage.
- 7 - Reinstall the burner box assembly using the existing four screws. Make sure that the burners line up in the center of the burner ports.
- 8 - Reconnect the sensor wire and reconnect the 2-pin plug to the ignitor wiring harness.
- 9 - Reinstall combustion air intake flexible connector (if equipped), secure using existing clamps.
- 10 - Reinstall the gas valve manifold assembly. Reconnect the gas supply line to the gas valve. Reinstall the burner box cover.
- 11 - Reconnect plug to gas valve.
- 12 - Replace the blower compartment access panel.
- 13 - Refer to instruction on verifying gas and electrical connections when re-establishing supplies.
- 14 - Follow lighting instructions to light and operate furnace for 5 minutes to ensure that heat exchanger is clean and dry and that furnace is operating properly.
- 15 - Replace access panel.

## Repair Parts List

### Cabinet Parts

Outer access panel  
Blower access panel  
Top Cap

### Control Panel Parts

Transformer  
Integrated control board  
Door interlock switch

### Blower Parts

Blower wheel  
Motor  
Motor mounting frame  
Motor capacitor  
Blower housing cutoff plate

### Heating Parts

Flame Sensor  
Heat exchanger assembly  
Gas manifold  
Combustion air inducer  
Gas valve  
Main burner cluster  
Main burner orifices  
Pressure switch  
Ignitor  
Primary limit control  
Flame rollout switches

### Refrigerant Detection System Parts

Refrigerant Detection Sensor  
Refrigerant Line Set Sleeve



## Requirements for Commonwealth of Massachusetts

### Modifications to NFPA-54, Chapter 10

#### Revise NFPA-54 section 10.8.3 to add the following requirements:

For all side wall, horizontally vented, gas-fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above the finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

- 1 - **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall, horizontally vented, gas-fueled equipment, the installing plumber or gasfitter shall observe that a hard-wired carbon monoxide detector with an alarm and battery backup is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery-operated or hard-wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall, horizontally vented, gas-fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard-wired carbon monoxide detectors.
  - a. In the event that the side wall, horizontally vented, gas-fueled equipment is installed in a crawl space or an attic, the hard-wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.
  - b. In the event that the requirements of this subdivision cannot be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery-operated carbon monoxide detector with an alarm shall be installed.
- 2 - **APPROVED CARBON MONOXIDE DETECTORS** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.
- 3 - **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented, gas-fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS

- 4 - **INSPECTION.** The state or local gas inspector of the side wall, horizontally vented, gas-fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

#### **EXEMPTIONS: The following equipment is exempt from 24 CMR 5.08(2)(a) 1 through 4:**

- 1 - The equipment listed in Chapter 10 entitled "Equipment Not Required to Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and
- 2 - Product Approved side wall, horizontally vented, gasfueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

#### **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.**

When the manufacturer of Product Approved side wall, horizontally vented, gas-fueled equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

- 1 - Detailed instructions for the installation of the venting system design or the venting system components: and
- 2 - A complete parts list for the venting system design or venting system.

#### **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.**

When the manufacturer of Product Approved side wall, horizontally vented, gas-fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems," the following requirements shall be satisfied by the manufacturer:

- 1 - The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and
- 2 - The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

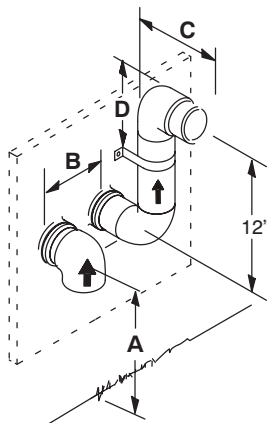
**A copy of all installation instructions for all Product Approved side wall, horizontally vented, gas-fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.**

### Addendum For All Provinces Of Canada

See FIGURE 58 for venting for all province of Canada. Lennox approves the following termination for use in all provinces of Canada.

### For The Province Of Ontario, Horizontal Sidevent Applications Only

For exterior horizontal venting applications, the 2" X 1.5" reducer for 2" venting at the point where the exhaust pipe exits the structure is not required in direct or nondirect vent applications in the Province of Ontario. In these applications, the vent should be oriented such that the exhaust plume is unobjectionable. If the installation requires more separation between the flue gases and the building structure, a reducer may be installed on the exhaust pipe to increase the flue gas velocity.



	2" (51MM) Vent Pipe	3" (76MM) Vent Pipe
<b>A</b> – Clearance above grade or average snow accumulation	12" (305 mm) Min.	12" (305 mm) Min.
<b>B</b> – Horizontal separation between intake and exhaust	6" (152 mm) Min. 24" (610 mm) Max.	6" (152 mm) Min. 24" (610 mm) Max.
<b>C</b> – Exhaust pipe length	Per: Saskatchewan Code of Practice	
<b>D</b> – Wall support distance from top of each pipe (intake/exhaust)	6" (152 mm) Max.	6" (152 mm) Max.

**NOTE** – Flue gas may be acidic and may adversely affect some building materials. If flue gases impinge on the building materials, a corrosion-resistant shield should be used to protect the wall surface. The shield should be constructed using wood, sheet metal or other suitable material. All seams, joints, cracks, etc. in affected area, should be sealed using an appropriate sealant.

**FIGURE 58**



## BLOWER DATA

### ML296DF045XV36BK BLOWER PERFORMANCE (less filter)

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

“ADJUST” Switch Positions	Speed Switch Positions							
	Second Stage “HEAT” Speed - cfm				Second Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	770	860	945	1045	915	1100	1200	1320
<sup>1</sup> NORM	710	780	860	960	845	1010	1110	1215
—	635	710	775	855	750	905	995	1100
“ADJUST” Switch Positions	First Stage “HEAT” Speed - cfm				First Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	700	760	855	940	625	785	860	965
<sup>1</sup> NORM	645	690	775	855	585	710	770	870
—	590	630	700	765	545	660	705	780

<sup>1</sup> Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately **91%** of the same second stage HEAT speed position.

First stage COOL (two-stage air conditioning units only) is approximately **70%** of the same second stage COOL speed position.

Continuous Fan Only speed is approximately **38%** of the same second stage COOL speed position.

Lennox HarmonyIII™ Zoning System Applications - Minimum blower speed is 300 cfm.

## BLOWER DATA

### ML296DF070XV48BK BLOWER PERFORMANCE (less filter)

#### BOTTOM RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

“ADJUST” Switch Positions	Speed Switch Positions							
	Second Stage “HEAT” Speed - cfm				Second Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	1135	1300	1450	1620	1125	1360	1580	1805
<sup>1</sup> NORM	1025	1175	1325	1475	1020	1220	1435	1650
—	930	1060	1185	1315	920	1110	1290	1500
“ADJUST” Switch Positions	First Stage “HEAT” Speed - cfm				First Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	855	945	1050	1185	770	970	1105	1275
<sup>1</sup> NORM	770	810	960	1085	700	850	1010	1160
—	680	725	820	970	615	755	875	1045

<sup>1</sup> Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately **73%** of the same second stage HEAT speed position.

First stage COOL (two-stage air conditioning units only) is approximately **70%** of the same second stage COOL speed position.

Continuous Fan Only speed is approximately **38%** of the same second stage COOL speed position.

Lennox HarmonyIII™ Zoning System Applications - Minimum blower speed is 380 cfm.

## BLOWER DATA

ML296DF090XV60CK BLOWER PERFORMANCE (less filter)

BOTTOM RETURN AIR, RETURN AIR FROM BOTH SIDES OR RETURN AIR FROM BOTTOM AND ONE SIDE

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

“ADJUST” Switch Positions	Speed Switch Positions							
	Second Stage “HEAT” Speed - cfm				Second Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	1430	1555	1725	1865	1350	1550	1755	1985
<sup>1</sup> NORM	1300	1415	1570	1685	1240	1445	1635	1815
—	1195	1275	1415	1515	1120	1290	1455	1630
“ADJUST” Switch Positions	First Stage “HEAT” Speed - cfm				First Stage “COOL” Speed - cfm			
	D	C	<sup>1</sup> B	A	D	C	B	<sup>1</sup> A
+	1175	1275	1415	1505	985	1130	1280	1440
<sup>1</sup> NORM	1075	1165	1295	1375	905	1035	1180	1315
—	980	1045	1160	1240	835	940	1070	1195

<sup>1</sup> Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately **80%** of the same second stage HEAT speed position.

First stage COOL (two-stage air conditioning units only) is approximately **70%** of the same second stage COOL speed position.

Continuous Fan Only speed is approximately **38%** of the same second stage COOL speed position.

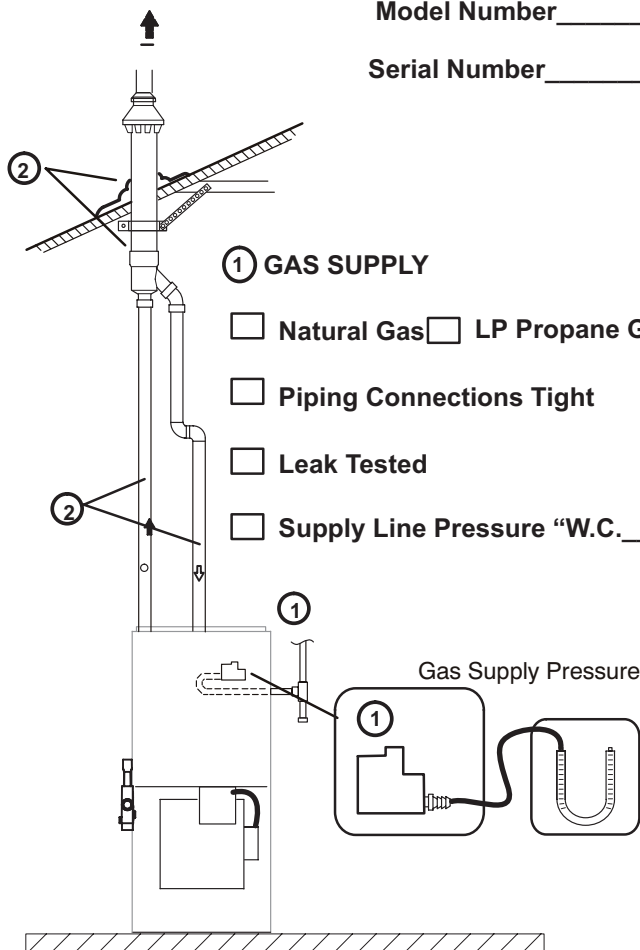
Lennox HarmonyIII™ Zoning System Applications - Minimum blower speed is 460 cfm.



## UNIT SET UP (typical)

Furnace:  
Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_



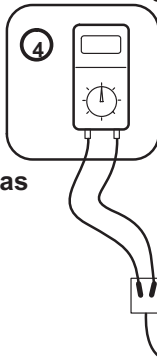
### ① GAS SUPPLY

- ☐ Natural Gas ☐ LP Propane Gas
- ☐ Piping Connections Tight
- ☐ Leak Tested
- ☐ Supply Line Pressure "W.C. \_\_\_\_\_

### ② INTAKE / EXHAUST PIPE

- ☐ All Joints Primed and Glued
- ☐ Terminations Installed Properly
- ☐ Horizontal Pipes Sloped (if applicable)
- ☐ Condensate Trap Primed / Line Sloped
- ☐ Pipes Supported
- ☐ Heat Cable Installed and Operable (if applicable)

Line Voltage



SUPPLY AIR

### ③ DUCT SYSTEM

#### SUPPLY AIR DUCT

- ☐ Sealed
- ☐ Insulated (if necessary)

#### RETURN DUCT

- ☐ Sealed
- ☐ Filter Installed and Clean
- ☐ Grilles Unobstructed

### ④ VOLTAGE CHECK

Supply Voltage \_\_\_\_\_



## UNIT OPERATION

### HEATING MODE

- ① GAS MANIFOLD PRESSURE "W.C." \_\_\_\_\_
- ② COMBUSTION SAMPLE CO<sub>2</sub>% \_\_\_\_\_ CO PPM \_\_\_\_\_
- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE RISE  
Supply Duct Temperature \_\_\_\_\_  
Return Duct Temperature - \_\_\_\_\_  
Temperature Rise = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC  
Supply External Static \_\_\_\_\_  
Return External Static + \_\_\_\_\_  
Total External Static = \_\_\_\_\_

⑥ CONDENSATE LINE

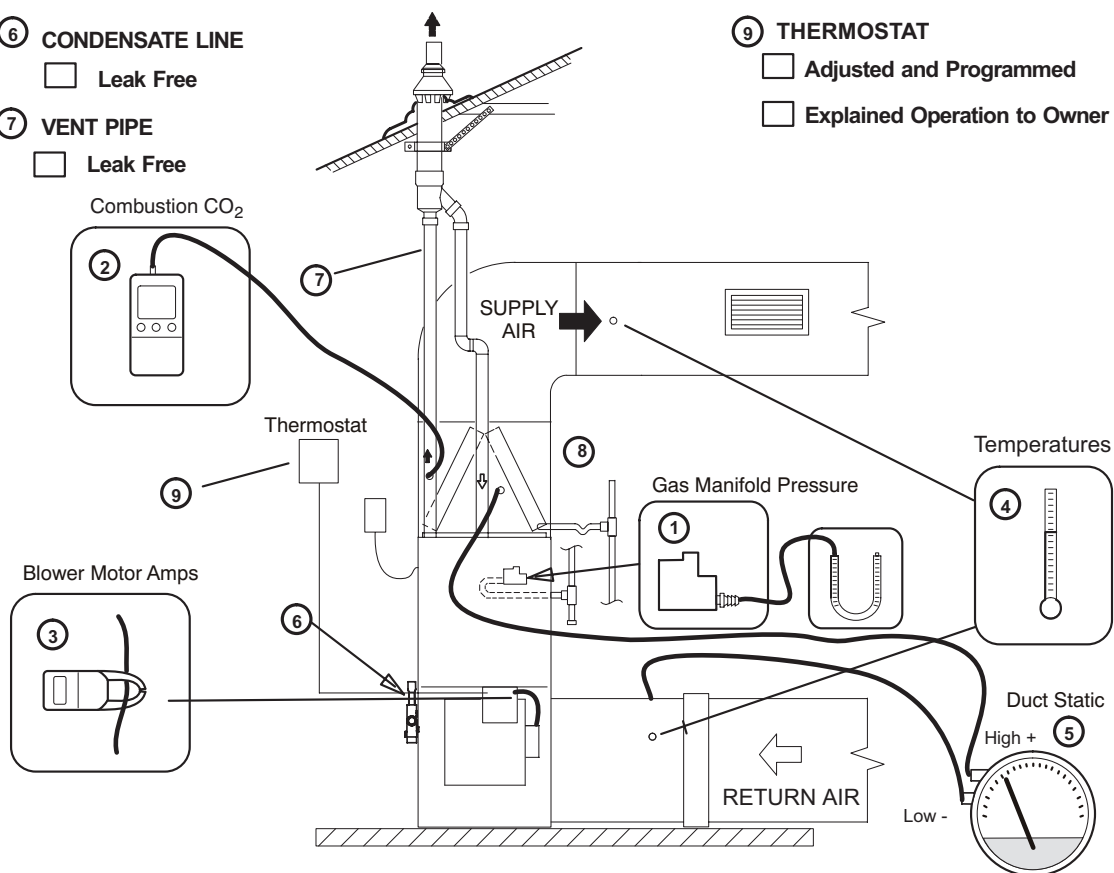
☐ Leak Free

⑦ VENT PIPE

☐ Leak Free

### COOLING MODE

- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE DROP  
Return Duct Temperature \_\_\_\_\_  
Supply Duct Temperature - \_\_\_\_\_  
Temperature Drop = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC (dry coil)  
Supply External Static \_\_\_\_\_  
Return External Static + \_\_\_\_\_  
Total External Static = \_\_\_\_\_
- ⑧ DRAIN LINE  
☐ Leak Free
- ⑨ THERMOSTAT  
☐ Adjusted and Programmed  
☐ Explained Operation to Owner



Contractor's: Name \_\_\_\_\_ Telephone \_\_\_\_\_ Checklist Completed \_\_\_\_\_

Job Address \_\_\_\_\_ - \_\_\_\_\_ Technician's Name \_\_\_\_\_