UNIT INFORMATION

100125

Service Literature

High Efficieny LHT036 through 072 With R-454B

LHT036, 048, 060 and 072 are high efficiency packaged units equipped with variable speed direct drive blowers, a two-speed compressor, and a variable speed outdoor fan.

Optional electric heat is factory or field installed . Electric heat operates in single stage depending on the kW input size. 7.5 kW through 22.5 kW heat sections are available for the LHT unit.

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

WARNING

Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.

The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance, or an operating electric heater).

Do not pierce or burn.

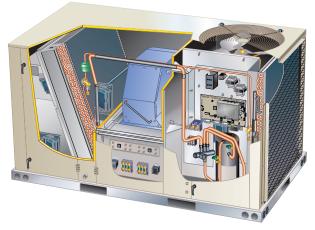
Be aware that refrigerants may not contain an odor.

▲ WARNING

If this appliance is conditioning a space with an area smaller than TA min or stored in a space with an area smaller than A min as defined by this instruction, then that space must be without continuously operating open flames (e.g. an operating gas appliance) or other potential ignition sources (e.g. an operating electric heater or similar hot surface). A flame-producing device may be installed in the same space if the device is provided with an effective flame arrest system.

WARNING

Auxiliary devices which may be potential ignition sources shall not be installed in the duct work. Examples of potential ignition sources are hot surfaces with a temperature exceeding 700°C and electric switching components.



False ceilings or drop ceiling may be used as a return air plenum only if the unit being installed has a Refrigerant Detection System installed.

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out with work in confined spaces being avoided.

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

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▲ WARNING

To prevent serious injury or death:

- 1- Lock-out/tag-out before performing maintenance.
- 2- If system power is required (e.g., smoke detector maintenance), disable power to blower, remove fan belt where applicable, and ensure all controllers and thermostats are set to the "OFF" position before performing maintenance.
- Always keep hands, hair, clothing, jewelry, tools, etc., away from moving parts.

A WARNING

Only Manufacturer approved auxiliary devices are permitted to be installed in this unit.

A CAUTION

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants.

▲ WARNING



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.

A CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

▲ IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.

A WARNING

- This appliance must be installed in accordance with local and national wiring regulations.
- If the appliance is not fitted with an option for full disconnection from power, a means of disconnection must be incorporated in the fixed wiring in accordance with national and local wiring regulations.

Item		Order		Si	ize	
item		Number	036	048	060	072
COOLING SYSTEM						
Condensate Drain Tra	PVC	22H54	Х	X	X	Х
	Copper	76W27	Х	Х	X	Х
Drain Pan Overflow Sv	vitch	21Z07	OX	OX	OX	OX
BLOWER - SUPPLY	AIR					
Motors - Standard Sta	tic Direct Drive ECM Blower - 0.50 HP	Factory	0			
(All voltages)	1.0 HP	Factory		0	0	
Motors - High Static (3 phase only)	DirectPlus™ Direct Drive ECM Blower System - 1.5 HP	Factory	0	0	0	0
CABINET						
Combination Coil/Hail	Guards	13T03	OX	OX	OX	OX
Corrosion Protection		Factory	0	0	0	0
CONTROLS						
Blower Proving Switch		21Z10	OX	OX	OX	OX
Commercial Controls	LonTalk® Module	54W27	OX	OX	OX	OX
	Novar® LSE	Factory	0	0	0	0
Dirty Filter Switch		53W66	OX	OX	OX	OX
Fresh Air Tempering		21Z08	OX	OX	OX	OX
Smoke Detector - Sup	ply or Return (Power board and one sensor)	21Z11	OX	OX	OX	OX
Smoke Detector - Sup	ply and Return (Power board and two sensors)	21Z12	OX	OX	OX	OX
ELECTRICAL				_		
Voltage	208/230V - 1 phase	Factory	0	0	0	0
60 Hz	208/230V - 3 phase	Factory	0	0	0	0
	460V - 3 phase	Factory	0	0	0	0
	575V - 3 phase	Factory	0	0	0	0
¹ HACR Circuit Breake	rs	Factory	0	0	0	0
¹ Disconnect Switch	80 amp	22A23	OX	OX	OX	OX
	150 amp	22A24	OX	OX	OX	OX
² Short-Circuit Current	Rating (SCCR) of 100kA (includes Phase/Voltage Detection)	Factory	0	0	0	0
GFI Service	15 amp non-powered, field-wired (208/230V, 460V only)	74M70	OX	OX	OX	ОХ
Outlets	15 amp factory-wired and powered (208/230V, 460V)	Factory	0	0	0	0
	³ 20 amp non-powered, field-wired (208/230V, 460V, 575V)	67E01	Х	Х	Х	Х
	² 20 amp non-powered, field-wired (575V only)	Factory	0	0	0	0
Weatherproof Cover for	or GFI	10C89	Х	Х	Х	Х
Phase/Voltage Detecti	on - 3 Phase Models Only	Factory	0	0	0	0

¹ HACR Circuit Breaker or Disconnect switch is required and must be ordered separately.

² Disconnect Switch not available with SCCR option. SCCR option is only available with factory installed electric heat or no electric. SCCR option is not available if the MOCP of the configured unit is greater than 200A.

³ Canada requires a minimum 20 amp circuit. Select 20 amp, non-powered, field wired GFI.

NOTE - Order Numbers shown are for ordering field installed accessories.

OX = Configure To Order (Factory Installed) or Field Installed.

O = Configure To Order (Factory Installed).

X = Field Installed.

W		Order		Si	ze	
Item		Number	036	048	060	072
ELECTRIC HEAT						
7.5 kW	208/240V-1ph	24U10	OX	OX	OX	
	208/240V-3ph	24U11	OX	OX	OX	OX
	460V-3ph	24U12	OX	OX	OX	OX
	575V-3ph	24U13	OX	OX	OX	OX
15 kW	208/240V-1ph	24U15	OX	OX	OX	
	208/240V-3ph	24U16	OX	OX	OX	OX
	460V-3ph	24U17	OX	OX	OX	OX
	575V-3ph	24U18	OX	OX	OX	OX
22.5 kW	208/240V-1ph	24U19			OX	
	208/240V-3ph	24U20			OX	OX
	460V-3ph	24U21			OX	OX
	575V-3ph	24U22			OX	OX
ECONOMIZER	-					
High Performance Economizer With Outdoor Air Hood (Ser		-				
(Approved for California Title 24 Building Standards / AMC	A Class 1A Certified	·				
High Performance Economizer - Includes Barometric Relief Dampers and Combination Hood		20H48	OX	OX	OX	OX
Economizer Accessories						
Horizontal Economizer Conversion Kit		17W45	Χ	Х	X	Х
Economizer Controls (Not for Title 24)						
Single Enthalpy		21Z09	OX	OX	OX	OX
Differential Enthalpy	Order 2	21Z09	OX	OX	OX	OX
Sensible Control	Sensor is Furnished	Factory	0	0	0	0
Outdoor Air CFM Control		13J76	Х	Х	Х	Х
Global Control S	ensor Field Provided	Factory	0	0	0	0
Building Pressure Control		13J77	Х	Х	Х	Х
POWER EXHAUST FAN (DOWNFLOW ONLY)						
Standard Static	208/230V-1 or 3ph	21Z13	OX	OX	OX	OX
NOTE - Factory or Field installed Power Exhaust Fan requires	460V-3ph	21Z14	OX	OX	OX	OX
"Barometric Relief Dampers for Power Exhaust Kit (21Z21)" for field installation.	575V-3ph	21Z15	OX	OX	OX	ОХ
BAROMETRIC RELIEF						
¹ Barometric Relief Dampers for Power Exhaust Kit		21Z21	Х	Х	X	Х
² Horizontal Barometric Relief Dampers With Exhaust Hood		19F01	Х	Х	Х	Х
OUTDOOR AIR						
Outdoor Air Dampers With Outdoor Air Hood						
Motorized		15D17	OX	OX	OX	OX
Manual		15D18	Х	Х	Х	Х
¹ Required when Economizer is factory installed with factory installed Power Exh	aust Fan ontion	-				

¹ Required when Economizer is factory installed with factory installed Power Exhaust Fan option.

OPTIONS / ACCESSORIES

² Required when Economizer is configured for horizontal airflow.

NOTE - Order Numbers shown are for ordering field installed accessories.

OX = Configure To Order (Factory Installed) or Field Installed.
O = Configure To Order (Factory Installed).
X = Field Installed.

OPTIONS / ACCESSORIES						
Itam		Order		Si	ze	
Item		Number	036	048	060	072
INDOOR AIR QUALITY						
Air Filters						
Healthy Climate® High Efficiency Air Filters	MERV 8 (Order 4)	54W21	OX	OX	OX	OX
20 x 20 x 2 in.	MERV 13 (Order 4)	52W39	OX	OX	OX	OX
	MERV 16 (Order 4)	21U40	X	Х	Χ	Х
Replaceable Media Filter With Metal Mesh Frame (includes non-pleated filter media)	20 x 20 x 2 in. (Order 4)	44N60	Χ	Х	X	X
Indoor Air Quality (CO₂) Sensors						
Sensor - Wall-mount, off-white plastic cover with LCD) display	77N39	Χ	X	Х	Х
Sensor - Wall-mount, off-white plastic cover, no display	ay	23V86	Χ	Х	Х	Х
Sensor - Black plastic case, LCD display, rated for pl	enum mounting	87N52	Χ	Х	Х	Х
Sensor - Black plastic case, no display, rated for plen	um mounting	23V87	Х	Х	Х	Х
CO ₂ Sensor Duct Mounting Kit - for downflow applica	tions	23Y47	Χ	Х	X	Х
Aspiration Box - for duct mounting non-plenum rated	CO ₂ sensors (77N39)	90N43	Χ	X	Χ	Х
Needlepoint Bipolar Ionization (NPBI)						
Needlepoint Bipolar Ionization (NPBI) Kit		22U14	Χ	X	Χ	Х
UVC Germicidal Lamps						
¹ Healthy Climate [®] UVC Light Kit (110/230V-1ph)		21A92	Х	X	X	Х
Step-Down Transformers	460V primary, 230V secondary	10H20	Х	Х	Х	Х
	575V primary, 230V secondary	10H21	X	X	X	Х
ROOF CURBS						
Hybrid Roof Curbs, Downflow						
8 in. height		11F50	Χ	X	Х	Х
14 in. height		11F51	X	Х	Х	Х
18 in. height		11F52	Χ	Х	X	Х
24 in. height		11F53	Χ	Х	Χ	Х
Adjustable Pitched Curb						
14 in. height		42W27	Χ	X	X	Х
Transition Curb						
Matches Enlight 036-072 Units to existing L Series® C	urbs	31B05	Х	Х	Х	Х
CEILING DIFFUSERS						
Step-Down - Order one	RTD11-95S	13K61	Х	Х	Х	Х
Flush - Order one	FD11-95S	13K56	X	Х	Х	Х
Transitions (Supply and Return) - Order one	T1TRAN20N-1	17W54	Х	Х	Х	Х

¹ Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

NOTE - Order Numbers shown are for ordering field installed accessories.

OX = Configure To Order (Factory Installed) or Field Installed.

O = Configure To Order (Factory Installed).

X = Field Installed.

Model		LHT036H5E	LHT048H5E	LHT060H5E	LHT072H5E
Nominal To	nnage	3	4	5	6
Efficiency		High	High	High	High
Blower Typ	 -	MSAV® ECM	MSAV® ECM	MSAV® ECM	MSAV® ECM
Diower Typ		Direct Drive	Direct Drive	Direct Drive	Direct Drive
Cooling	Gross Cooling Capacity (Btu		46,800	60,000	70,000
Performan		<u> </u>	44,500	57,000	66,000
	¹ AHRI Rated Air Flow (cfm-high/lo		1400/1100	1800/1300	2100/1500
	¹ SEER2 (Btuh/Wa	,	15.6	15.2	
	¹ EER2 (Btuh/Wa	,	12.0	11.8	
	¹ IEER (Btuh/Wa	tt)			15.5
	¹ EER (Btuh/Wa	tt)			11.0
	Total Unit Power (k\	V) 2.9	3.7	4.7	5.9
Heating	¹ Total High Heating Capacity (Btu	h) 34,000	44,000	57,000	66,000
Performan	¹ AHRI Rated Air Flow (cfr	n) 1400/935	1400/1100	1800/1300	2100/1500
	¹ HSPF2 (Region I	√) 7.20	7.20	7.20	
	¹ CC	P 3.5	3.5	3.5	3.5
	Total Unit Power (k\	V) 2.8	3.7	4.8	5.5
	¹ Total Low Heating Capacity (Btu	h) 19,000	25,000	33,000	35,500
	¹ CC	P 2.1	2.1	2.2	2.25
	Total Unit Power (k\	V) 2.7	3.3	4.2	4.6
Sound Rati	ng Number dE	A 75	75	82	82
Refrigerant	<u> </u>	e R-454B	R-454B	R-454B	R-454B
		13 lbs. 9 oz.	13 lbs. 15 oz.	16 lbs. 2 oz.	13 lbs. 10 oz.
Electric He	at Available		See F	Page 4	
	or Type (Number)			e Scroll (1)	
Outdoor Co			19.3	19.3	19.3
	Tube Diameter - i		3/8	3/8	3/8
	Rov		2	3	3
2.44	Fins - i		20	20	20
Dutdoor	Motor HP (number and typ	,	1/3 (1 ECM)	1/3 (1 ECM)	1/3 (1 ECM)
Fan	Rp		850/700	945/725 140-310	945 310
	Waʻ Diameter (Number) - i		140-240 (1) 24	(1) 24	(1) 24
	Blade		3	3	3
	Total air volume - ci		4060/3330	4400/3550	4400
ndoor	Net face area - f		9.7	9.7	9.7
Coil	Tube Diameter - i		3/8	3/8	3/8
	Rov		3	4	4
	Fins - i		14	14	14
	Condensate drain size (NPT) - i		(1) 1	(1) 1	(1) 1
	Expansion device type	pe Ba	lanced Port Thermo	static Expansion \	/alve
ndoor	Standard Blower type	ре	Direct Drive ECM		
Blower	Static Blade type		Forward Curved		
	(All Voltages) Nominal motor F	IP 0.50	1	1	
	Wheel (Number) diameter x width -		(1) 11 X 10	(1) 11 X 10	
	High Blower typ			irect Drive ECM	
	Static Blade typ			d Curved	
	(3ph Only) Nominal motor F		1.5	1.5	1.5
	Wheel (Number) diameter x width - i	n. (1) 14 X 5	(1) 14 X 5	(1) 14 X 5	(1) 14 X 5
ilters	Туן	oe	MERV 4, I	Disposable	
	Number and size - i	n.	(4) 20 :	x 20 x 2	
Line voltag	e data (Volts-Phase-Hz)		208/230-1-60		208/230-3-60
			208/230-3-60		460-3-60
			460-3-60		575-3-60
			575-3-60		I

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

¹AHRI Certified to AHRI Standard 210/240 (3-5 ton) or 340/360 (6 ton):

Cooling Ratings - 95°F outdoor air temperature and 80°F db/67°F wb entering indoor coil air.

High Temperature Heating Ratings - 47°F db/43°F wb outdoor air temperature and 70°F entering indoor coil air.

Low Temperature Heating Ratings - 17°F db/15°F wb outdoor air temperature and 70°F entering indoor coil air.

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.). 2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See Page 14 for wet coil and options/accessory air resistance data.

DOWNFLOW External Static	N 20%			30%			40%			Per 50%	rcentaç	ye of T	Total Mc 60%	Percentage of Total Motor Torque	rque 70	%0Z		%08			%06			100%	
Press. Cf in. w.g.	Cfm Watts	S RPM		Cfm Watts	RPM	Cfm	Cfm Watts	RPM	Cfm Watts		RPM C	Cfm Wa	Watts R	RPM Cf	Cfm Wa	Watts RI	RPM Cfm	n Watts	ts RPM	M Cfm) Watts	ts RPM	/ Cfm	Watts	-
	819 47	403	1006	79	463	1192	111	523	1335	152	573 14	1477 1	193 6	622 158	1580 23	236 6	661 1682	32 279	669	9 1812	2 353	3 753	1876	400	
0.1 72	723 48	485	919	82	539	1114	116	593	1264	159 (637 14	1414 2	202 6	681 15	1522 24	246 7	715 1629	29 290	749	9 1767	7 365	5 797	1835	414	\vdash
0.2 63	636 51	292	840	88	613	1044	124	, 099	1201	169 (699 13	1357 2	213 7	738 14	1470 25	258 7	769 1582	32 303	3 799	9 1726	380) 841	1797	429	
0.3 55	557 57	641	692	96	683	981	134	725	1144	180	760 13	1306 2	226 7	794 14;	1423 27	273 8	821 1540	10 319	848	3 1689	397	7 885	1761	446	
0.4 48	485 65	713	704	106	750	923	146	787	1091	194	818 12	1259 2	241 8	848 138	1380 28	289 8	872 1500	336	895	5 1653	3 415	5 929	1725	463	
0.5 41	418 73	783	644	116	815	870	158	846	1043	207	873 12	1215 2	256 9	900 133	1339 30	305 9	921 1462	353	942	2 1618	3 433	3 973	1689	481	
0.6	355 82	849	287	127	876	819	171	903	966	222	927 11	1173 2	272 9	950 129	1299 32	321 9	969 1425	25 370	1 987	7 1582	2 451	1016	6 1651	499	_
0.7	-	!	1	!	:	692	184	957	920	236	978 11	1131 2	287 9	998 12	1259 33	337 10	1015 1387	37 387	1032	2 1544	4 468	3 1058	8 1610	516	_
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6.0	:	:		:	:	029	206	1057	857	260 1	1073 10	1043 3	314 10	1088 117	1173 36	366 11	1102 1303	3 417	1116	6 1458	3 498	3 1142	2	:	-
1.0	-	:		1	:	617	214	1102	908	269 1	1116 9	994 3	324 11	1130 112	1125 37	376 11	1144 1255	55 428	1157	7 1406	5 510	1184	4	;	
1.1	:	:		!	:	561	219	1145	751	276 1	1157 9	941 3	332 11	1169 1071	_	384 11	1183 1200	00 436	1196	6 1347	7 518	3 1225	2	:	
1.2		:		!	:	200	221	1185	691	278 1	1196 8	881 3	335 12	1207 10	1010 38	388 12	1221 1139	39 441	1234	4 1280	522	1265	2	;	
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HORIZONTAI	 																								ł
External										Pel	ercentage	of	Total Mo	Motor Torque	rque										
Static	20%			30%			40%			20%		Ø	%09		70	%02		%08	\o		%06	o,		100%	
Press. Cf in. w.g.	Cfm Watts RPM	S RPM	Cfm	Cfm Watts RPM	RPM	Cfm	Cfm Watts	RPM	Cfm V	Watts	RPM C	Cfm Wa	Watts RI	RPM Cf	Cfm Wa	Watts RI	RPM Cfm	n Watts	ts RPM		Cfm Watts	ts RPM	/ Cfm	Watts	10
	794 45	388	970	92	454	1146	107	519	1281	149	575 14	1416 1	191 6	630 15;	1522 11	110 6	678 1627	27 293	3 726	3 1715	5 351	1 768	1802	408	1
0.1 70	709 44	460	895	78	519	1080	111	212	1223	155 (627 13	1366 1	199 6	677 1477	77 251		721 1588	38 303	764	1681	1 362	2 804	1773	420	
0.2	630 46	531	855	82	583	1019	117	634	1169	163 (679 13	1318 2	208 7	723 143	1435 26	262 7	763 1552	52 315	803	3 1648	3 375	5 841	1743	434	
0.3 55	556 51	602	759	88	646	961	125	069	1117	172	730 12	1273 2	219 7	769 13	1395 27	274 8	805 1516	16 328	841	1 1615	5 388	3 877	1714	448	
0.4 48	486 58	671	969	26	602	906	135	746	1068	184	781 12	1230 2	232 8	815 13	1356 28	288 8	848 1481	31 343	880) 1582	2 403	914	1683	463	
0.5 42	420 66	740	637	107	771	854	147	802	1021	196	831 17	1188 2	245 8	860 13	1317 30	301 8	890 1446	222 91	919	9 1549	9 418	3 951	1652	478	
0.6		-				804	159	856	946	209	881 17	1147 2	259 9	905 12	1279 3	316 9	932 1410	10 372	928	3 1514	4 432	989	1618	492	
0.7		-				756	172	910	932	223 (930 17	1107 2	273 9	949 12	1241 33	330 6	973 1374	74 386	966	3 1478	3 446	3 1026	6 1582	506	
0.8						602	185	962	888	236	978 10	1066 2	287 9	993 120	1201 34	344 10	1014 1336	36 400	1034	4 1440	0 460	1063	3 1544	519	
0.0						663	197	1013	844	249 1	1025 10	1025 3	300 10	1036 1161	_	357 10	1054 1296	96 413	1072	2 1399	9 472	1100	0 1502	530	\neg
1.0	:	-		:	:	:					ნ	982 3	313 10	1078 11	1118 36	369 10	1094 1254	54 424	1109	9 1355	5 482	2 1136	6 1456	540	

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1077 1121

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RPM

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906 908 948

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RPM 810 878

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323 | 1119 | 1073 | 379 | 1133 | 1208 | 434 | 1146 | 1307

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD: 1 - Any factory installed options air resistance (heat section, economizer, etc.). 2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See Page 14 for wet coil and options/accessory air resistance data. See Page 14 for minimum air volume with electric heat. **DOWNFLOW**

100000	: -										6		. 30		T											
External											ב ב	Lcenta	de or	Percentage of Total Motor Torque		ordue		-			-			-		
Static		20%			30%			40%			20%		_	%09		~	%02	-	80	%08		%06			100%	
Press. in. w.g.	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts RPM		Cfm V	Watts	RPM	Cfm W	Watts R	RPM	Cfm Wa	Watts RPM		Cfm Wa	Watts RPM	M Cfm	n Watts	s RPM	⊿ Cfm	Watts	RPM
0	1115	124	488	1344	200	572	1573	276	655	1747	377	724 1	1920	477 7	792 20	2041 5	581 844		2161 684	34 896	6 2304	14 852	964	. 2354	936	992
0.1	1012	101		1253	181	-	1493	261	691	1677	366	755 1	1860 4	471 8	819 19	1990 5	578 868	-	2119 685	35 916	6 2277	.7 860	086	2339	951	1006
0.2	926	88	584	1177	172	929	1427	256	728	1619	365	788	1811	473 8	848 19	1949 5	583 894		2086 693	93 939	9 2256	873	666	2328	696	1024
0.3	854	86		1113	173	\vdash	1372	260	167	1572	371	823 1	1772	482 8	878 19	1916 5	595 921		2059 707			.0 891	1019	9 2319	991	1043
0.4	794	91	684	1061	181	746	1328	270	807	1535	383	859 1	1741	496 9	910 18	1890 6	611 950		2038 725	55 989	9 2226	6 913	1042	2 2311	1014	1065
0.5	745	104	734	1019	195	162	1292	286	847	1504	401	895 1	1715	515 9	942 18	1868 6	631 979		2020 747	1016	16 2214	4 936	1066	3 2301	1039	1089
9.0	704	122	785	983	215	837	1262	307	888	1478	423	932 1	1693	538 9	976 18	1849 6	654 1011	11 20	2004 77	770 1045	15 2201	1 960	1092	2 2288	1063	1114
0.7	671	145	836	954	238	883	1237	331	929	1456	447	969 1	1674	562 10	1009 18	1831 6.	678 10	1041 19	1988 79	794 1073	73 2185	5 983	1118	3 2270	1085	1140
0.8	643	171	988	929	264	928	1215	357	696	1435	472	1006 1	1655	587 10	1043 18	1813 7	703 10	1073 19	1970 81	818 1103	33 2164	1005	5 1145	5 2246	1104	1168
6.0	619	199	935	206	291	826	1194	383	1010	1415	498	1043 1	1635 (612 10	1076 17	1792 73	726 110	1104 19	1948 840	1132	32 2138	1024	4 1173	3 2212	1119	1196
1.0	296	228	983	884	319	1016	1172	410	1049	1392	523	1079 1	1612 (635 1	1109 17	1766 7	747 11:	1135 19	1920 859	59 1161	31 2104	1038	8 1200	C		
,ag							1148	434	1087	1366	545	1115 1	1583 (655 1	1142 17	1734 7	765 110	1166 18	1885 874	74 1189	39 2060	1047	7 1227	2		
1.2							1120	456	1124	1334	564	1149 1	1548 (671 17	1173 16	1695 7	777 119	1195 18	1841 883	33 1217	17 2004	1050	0 1254	4		
1.3							1085	474	1159	1295	578	1181	1505 (681 12	1202 16	1646 7	784 1223	-	1786 88	886 1244	1935	1044	4 1280	C		
1.4	1	1	!	1 1	:	1 1	1043	486	1192	1247	. 989	1211	1451 (685 12	1230 15	1585 7	783 12	1250 17	1718 881	1269	39 1851	1029	9 1305	2		1 1
HORIZONTAL	NTAL																									
External	_										Pe	rcenta	ge of 7	Percentage of Total Motor Torque	otor Tc	rque										
Static		20%			30%			40%			20%		_	%09		7	%02		80	%08		%06			100%	
Press. in. w.g.	Cfm.	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm W	Watts R	RPM	Cfm Wg	Watts RPM		Cfm Wa	Watts RPM	M Cfm	n Watts	S RPM	⊿ Cfm	Watts	RPM
0	1087	111	493	1304	184	629	1520	257	999	1689	368	738 1	1857	478 8	810 19	1972 5	588 864		2087 698	98 918	8 2196	844	975	5 2283	925	1000
0.1	1021	104	537	1246	180	618	1470	255	669	1646	\vdash	768	1821	480 8	837 19	1941 5	592 88	888 20	2061 704	938	8 2179	9 852	992	2255	926	1017
0.2	961	102	582	1193	181	829	1425	259	734	1607		799 1	1789	487 8	864 19	1914 6	601 912		2039 714	14 960	0 2163	3 864	. 1012	2 2231	932	1034
0.3	906	106	628	1145	186	669	1384	266	692	1572	\vdash	831 1	1759	498 8	892 18	1889 6	613 938	\vdash	2018 728	28 984	4 2149	9 879	1033	3 2209	941	1053
0.4	855	113	674	1101	196	740	1347	278	806	1540	396	864 1	1732	513 9	921 18	1866 63	629 965		1999 744	1008	38 2134	896	1054	1		
0.5	808	125	720	1060	209	781	1312	293	842	1509	412	896	1706	530 9	950 18	1843 6	646 992		1980 762	32 1033	33 2119	9 915	1077	2		
9.0	764	139	992	1022	225	823	1279	310	879	1481	430	930 1	1682	549 9	980 18		666 1019	_	1960 782	-	58 2102	2 935	1101	1		
0.7	722	155	812	985	242		1247	328	916	1452	449	964 1	1657	569 10	1011 17	1799 6	686 1048		1940 803	1084	34 2084	4 955	1125	9		
0.8	682	172	858	949	260	906	1216	348	953	1424	469	997 1	1632	589 10	1041 17	1776 7	706 10	1076 19	1919 823	23 1111	11 2063	3 974	. 1150	(1	1 1
6.0	643	191	903	914	279	946	1185	367	686	1396	489	1030	1606 (610 10	1071 17	1751 73	727 110	1104 18	1895 84	843 1137	37 2039	992	1175			:
1.0		1 1 1			1 1 1		1153	386	1024	1366	208	1062 1	1579 (629 17	1100 17	1724 7	745 11;	1132 18	1869 861	31 1163	33 2011	1 1008	8 1201	1		
1.1	-						1120	404	1059	1334	525	1095 1	1548 (646 17	1130 16	1694 7	761 110	1160 18	1839 87	876 1189	39 1979	9 1021	1 1226	9		
1.2							1085	420	1093	1300	541	1126 1	1515 (661 17	1158 16	1660 7	775 118	1186 18	1805 889	39 1214	14 1941	.1 1031	-	C		
1.3	:	1	1	:	:	!	1047	433	1126	1263	553	1156 1	1478 (672 1	1186 16	1622 7	785 12	1213 17	1766 898	98 1239	39 1897	7 1037	7 1275		:	!
4.1	;	:	:	!	!	:	1005	442	1158	1221	561	1185 1	1436 (680 17	1212 15	1579 7	792 123	1238 1721		903 1263	33 1847	.7 1037	7 1298	-:	!	1

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD: 1 - Any factory installed options air resistance (heat section, economizer, etc.). 2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See Page 14 for wet coil and options/accessory air resistance data. See Page 14 for minimum air volume with electric heat.

_	DOWNFLOW	ΜO																										
_	External											Pe	rcent	age of	Percentage of Total Motor Torque	Motor	Torque	4										
	Static		20%			30%			40%			%09			%09			%02			%08		5)	%06		1	100%	
	Press. in. w.g.	Cfm	Watts	RPM	Cfm \	Watts	RPM	Cfm	Watts	RPM	Cfm V	Vatts	RPM	Cfm	Cfm Watts RPM	-	Cfm /	Watts	RPM	Cfm V	Watts RPM		Cfm W	Watts R	RPM	Cfm W	Watts R	RPM
	0	1101	120	494	1328	196	578	1555	272	662	1728	374	731	1901	475	800	2023	280	852	2145	684	903 2	2292	854 9	970 2	2348 9	942 8	966
I	0.1	1002	66	541	1241	180	620	1479	260	869	1662	366	763	1845	471	827	1976	629	876	2106	897	924 2	2268 8	865	987 2	2334 8	958 1	1013
	0.2	918	88	589	1167	173	663	1416	257	736	1608	366	962	1800	475	856	1938	586	902	2076	3 269	947 2	2249 8	880 1	1006 2324		978 1	1031
l	0.3	848	98	638	1106	174	902	1364	261	774	1564	373	830	1763	485	. 988	1907	299	929	2051	712	972 2	2234 8	899 1	1028 2316		1000	1052
	0.4	790	92	688	1056	183	751	1321	273	814	1527	387	998	1733	501	918	1882	617	958 2	2031	732 (998 2	2221	921 1	1051 2307		1024 1	1074
I	0.5	742	105	738	1015	197	962	1287	289	854	1498	405	902	1709	520	950	1862	637	988	2014	754 1	1025 2208	_	944	1076 2296		1048 1	1099
	9.0	703	124	788	981	217	841	1258	310	894	1473	427	939	1688	543	984	1843	099	1019 1998		777 1053 2194	053 2	_	968 1	1101 2281 1071	281 1	-	1124
I	7.0	670	146	838	952	240	887	1233	334	935	1451	451	926	1669	268	1017 1826		. 589	1050 1982		801 1082 2177	082 2		991	1128 2260	260 1	1092	1151
	8.0	642	172	888	927	266	932	1211	360	975	1431	477	1013	1650	293	1051 1807	1807	602	1081 1963		825 1	1111 2155		1012 1	1155 2	2233 1	1109 1	1178
	6.0	618	200	286	904	294	926	1190	387	1015	1410	502	1050	1629	617	1084	1785	732	1112 1940		846 1	1140 2127		1029 1	1182 -		:	:
Pa	1.0	262	229	985	882	321	1020	1168	413	1054	1387	526	1086	1605	639	1117 1758		752	1143 1911		864 1	1169 2090		1042 1	1209		-	1
age	1.1							1144	437	1092	1360	548	1120 1576		629	1148	1725	692	1173 1874		878 1	1197 2043	:043 1	1049 1	1236 -			1
9	1.2							1115	458	1129	1328	999	1154	1540	674	1179 1685		780	1202 1829		886 1	1225 1	1985 1	1049 1	1262		:	1
	1.3							1080	475	1163	1288	579	1186	1496	683	1208	1634	785	1230 1772		887 1	1251 1913		1042 1	1288 -		:	1
	1.4							1037	487	1196	1239	282	1216	1441	989	1236	1572	783	1256	1703	880 1	1275 1	1826 1	1024 1	1312 -			1
-1	HORIZONTAI	ITAL																										

External											P	rcent	age of	Percentage of Total Motor Torque	Motor	Torque	a										
Static		20%			30%			40%			20%			%09			%02			%08			%06			100%	
Press. in. w.g.	Cfm	Watts	RPM	Cfm \	Watts RPM	RPM	Cfm	Watts RPM	RPM	Cfm /	Watts	RPM	Cfm	Watts RPM	RPM	Cfm	Watts	RPM	Cfm V	Watts RPM		Cfm	Watts RPM	RPM	Cfm V	Watts	RPM
0	1077	113	502	1282	175	585	1486	237	899	1670	363	746	1854	489	823	1993	623	884	2131	757	944	2216	882	995 2268		926	1009
0.1	1016	109	546	1227	172	624	1437	234	701	1626	361	775	1814	488	848	1956	623	906	2098	757	964	2194	887	1011 2242		928	1026
0.2	962	111	591	1177	174	663	1392	236	735	1585	364	805	1777	492	874	1923	627	930	2069	762	985	2175	895	1029 2218		935	1044
0.3	913	118	989	1133	181	203	1352	244	770	1548	372	836	1744	200	902	1893	989	922	2042	772	1007 2157		206	1048 2196		945	1063
0.4	898	130	682	1092	193	744	1315	256	908	1515	384	898	1714	512	930	1866	648	086	2018	784	1030 2139		922	1069			!!!
0.5	827	146	728	1054	209	785	1281	271	842	1484	399	901	1687	526	929	1841	663	1007 1995		200	1054 2121		938	1090	:	:	:
9.0	789	165	775	1019	227	827	1249	288	879	1455	416	934	1660	543	988	1816	629	1034	1972	815	1079 2102		922	1113			!!!
0.7	752	185	821	986	247	869	1219	308	916	1427	435	296	1634	562	1018	1792	869	1061 1949		833	1104	2081	972	1136		:	
0.8	718	208	867	954	268	910	1189	328	953	1399	455	1000	1608	581	1047	1767	716	1088	1925	851	1129	2058	686	1160			1 1 1
6.0	684	231	913	922	290	951	1160	349	686	1371	475	1033	1581	009	1077	1741	734	1116 1900		898	1154	2031	1004	1185			
1.0							1129	369	1025	1341	494	1066	1553	618	1106	1713	751	1143 1872		884	1179	2001	1017	1209			
1.1						1 1	1097	388	1060	1310	511	1098	1522	634	1135	1682	992	1170 1841		868	1204	1966	1028	1233			1 1
1.2							1063	405	1095	1276	527	1129	1488	648	1163	1647	779	1196 1806		606	1228	1925	1034	1257			
1.3							1026	420	1128	1239	240	1159 1451	1451	629	1190 1609	1609	788	1221 1767		917	1252 1879		1036	1281			
1.4							982	431	1160 1197	1197	548	548 1188 1409		665 1216 1566	1216	1566	793	793 1245 1723 920	1723	920	1274	1274 1825 1033	1033	1304			

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

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1 - Any factory installed options air resistance (heat section, economizer, etc.).
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See Page 14 for wet coil and options/accessory air resistance data. See Page 14 for minimum air volume with electric heat.

DOWNFLOW

5 1												Total	totio D	31000	2											
2	Total						-					lotal o	Iotal Static Pressure - III. W.g	essale		G										
⋖	Air	0.1		0.2		0.3		4.0		0.5		9.0	_	0.7	0.8	œ	0.0	ြ	1.0		-	_	1.2		1.3	
ວ	cfm RI	RPM Watts		RPM Watts		RPM Watts		RPM Watts	tts RPM	M Watt	tts RPM	M Watts	S RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM	Watts	RPM V	Watts	RPM V	Watts
4(400 7	718 19	9 803		41 878	78 60		-	-	-	-	-														
9	8 009	845 50	0 929		72 1008	08 92	1080	80 111	1 1149	127	1226	26 129	1307	126	1386	124										
8	6 008	971 79	9 1057		101 11;	1138 123	3 1214	14 143	3 1286	36 160	1362	32 168	1439	173	1510	181	1574	197	1630	220	1681	250	1731	279	1779	307
10	1000 11	1136 113	3 1215		135 129	1293 157	7 1367	67 177	7 1438	38 196	1510	10 209	1579	222	1642	239	1697	263	1747	293	1796	324	1844	353	1890	379
12	1200 13	1335 151	1406		172 14	1476 193	3 1544	44 213	3 1611	11 232	1675	75 250	1735	272	1788	299	1834	332	1878	368	1923	400	1970	428	2015	454
14	1400 15	1560 177	7 1617		204 16	1675 231	1 1732	32 257	7 1788	38 283	1841	11 310	1891	339	1936	371	1978	405	2019	439	2063	469	2108	496	2152	522
16	1600 17	1742 245	5 1792	_	278 18	1842 311	1 1892	92 344	4 1940	928 01	76 1988	38 406	2035	434	2080	461	2125	486	2169	513	2213	541	2256	220	2297	601
18	1800 19	1922 330	0 1970		363 2017	17 395	5 2064	64 426	6 2110	0 457	57 2155	55 485	2200	512	2244	539	2287	568	2328	009	2369	634	2408	671	2447	708
	2000 21	2112 405	5 2158		438 2202	02 471	1 2246	46 503	3 2289	39 536	16 2331	31 568	2373	602	2413	640	2452	681	2490	723	2527	992	2564	809	2599	851
	2200 23	2305 493	3 2347		531 2389	89 569	9 2429	29 608	8 2469	39 648	8 2508	18 691	2546	737	2582	784	2619	832	2654	878	2690	923	2724	965	2758	1007
6 1 e 1		2499 617	7 2539		660 2578	78 704	4 2615	15 748	8 2652	52 794	94 2688	38 841	2722	890	2757	939	2791	986	2825	1031	2858	1075	2891	1117	2923	1158
	2600 26	2697 773	3 2733		818 27	2769 864	4 2803	03 911	1 2837	37 957	7 2871	71 1005	5 2903	1052	2936	1099	2968	1143	3000	1186	3031	1228	3062	1270	3092	1311
28	2800 28	2896 944	4 2929		990 29	2962 1036	36 2993	93 1082	32 3025	25 112	28 3056	56 1173	3 3087	1216	3118	1259	3147	1300	3177	1341	3206	1382	3236	1423	3264	1463
30	3000	3093 1115	15 3124		1160 31	3154 1205	3184	84 1249	19 3214	129	93 3243	1335	5 3272	1376	3300	1416	3327	1456	3355	1495	3383	1536	3410	1576	3437	1615
						Total §	Static	Total Static Pressure		- in. w.g.																
<u>؛</u> ۲	Total	4.1		1.5		1.6		1.7		1 .8		1.9		2.0												
₹		RPM Watts		RPM Watts		RPM Watts	1	RPM Watts	tts RPM	M Watt	tts RPM	M Watts		RPM Watts	1											
8	800 18	1826 333	;	i	:	:	:	:	;	;	:	1	:	;												
10	1000 15	1935 403	3 1979		424 2021	21 444	4 2064	64 464	4 2106)6 485	5 2149	609 61	2191	533												
12	1200 20	2058 476	6 2100		498 2142	42 518	8 2184	84 541	1 2226	56 565	5 2267	37 592	2308	619												
14	1400 21	2194 548	8 2235		574 2275	75 601	1 2316	16 629	9 2356	56 658	8 2395	95 689	2433	720												
16	1600 23	2337 632	2 2377		665 24	2415 698	8 2453	53 733	3 2490	90 768	8 2527	27 803	2563	839												
18	1800 24	2484 746	6 2521		785 2557	57 824	4 2592	92 863	3 2627	27 902	2661	31 942	2695	981												
20	2000 26	2634 894	4 2668		935 2701	01 977	7 2735	35 1018	18 2768	38 1058	58 2802	1099	9 2834	1139												
22	2200 27	2790 1049	19 2823		1090 2855	55 1130	30 2887	87 1170	70 2919	121	10 2952	52 1250	2984	1289												
24	2400 26	2954 1200	00 2986		1240 3017	17 1280	30 3048	48 1320	20 3080	30 1360	50 3111	1399	9 3142	1437												
26	2600 31	3123 1351	51 3153	\rightarrow	1391 3184	84 1431	31 3215	15 1470	70 3245	150	09 3276	76 1548	3 3306	1586												
28	2800 32	3294 1502	3323		1542 3352	52 1580	30 3382	82 1619	19 3412	165	58 3442	1696	3 3472	1734	-											
30	3000 34	3464 1653	53 349	3492 1691	191 35	3520 172	1729 3549	49 1767	3578	78 180	05 3608	1844	4 3638	1882												

Watts

ł 1 1 362 444 520 009 713 998

BLOWER DATA

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HORIZONTAL

	2 ∢	ਠ	4)9	8	10	12	14	16		age		24	26	28		D ∆	Ī	8(10	12	14	16	18	20	22	24
1	Air	cfm	400	009	800	1000	1200	1400	1600	1800	2000	2200	2400 2	2600	2800		Total ∩ Air cfm		800	1000	1200	1400	1600	1800	2000	2200	2400
	0.1	RPM	208	835	981	1166	1374	1591	1778	1973	2182	2388	2589	2787	2983		1.4	RPM		1916	2049	2194	2349	2506	2663	2826	2997
	_	Watts	16	46	75	105	142	183	258	352	437	540	629	845	1021			Watts		386	468	543	627	749	906	1068	1227
	0.2	RPM Watts	793	918	1064	1241	1440	1647	1827	2018	2224	2426	2624	2819	3013		1.5	RPM		1957	2089	2235	2387	2539	2694	2857	3027
	2	Watts	37	65	92	124	162	209	290	383	468	929	719	887	1063		D.	Watts		408	490	292	657	787	945	1107	1266
	0.3	RPM	872	1000	1144	1315	1506	1701	1876	2063	2265	2464	2658	2850	3042	2	1.6	RPM		1998	2128	2274	2423	2571	2725	2887	3056
	က	Watts	53	82	109	141	182	235	323	415	499	613	761	930	1106	tal Sta	9	Watts		428	510	588	688	825	985	1146	1304
	0.4	RPM	1	1077	1221	1387	1569	1755	1923	2107	2306	2500	2691	2881	3070	tic Pre	1.7	RPM		2037	2168	2313	2457	2602	2755	2916	3085
	4	Watts	:	92	124	159	203	263	355	445	531	651	803	973	1149	ssure		Watts		447	529	611	722	864	1024	1184	1342
	0.5	RPM	:	1149	1294	1454	1630	1806	1970	2151	2346	2536	2724	2911	3099	Total Static Pressure - in. w.g.	1.8	RPM		2077	2207	2350	2490	2632	2785	2946	
	10	Natts	1	107	139	176	224	291	386	476	563	691	846	1017	1191		_	Natts		465	549	637	757	903	1063	1221	:
Tot	9.0	RPM \	:	1221	1365	1520	1687	1854	2015	2194	2385	2571	2756	2941	:		1.9	RPM \			2246	2387	2522	2662	2815	2975	
al Stati		Watts	:	109	148	191	246	320	416	504	296	731	890	1060	:			Watts			269	664	793	942	1101	1259 (
c Pres	0.7	RPM V	1	:	1434	1582	1739	1899	2059	2237	2424	2605	2786	2970	:		2.0	RPM V			2285	2423	2554	2692	2845	3005	
sure -		Watts	-	:	154	207 1	271 1	351 1	444 2	531	630 2	774	935 2	1104	:			Watts	:		591	694	830	981	1138	1296	
Total Static Pressure - in. w.d.	0.8	RPM	-	-	1497	1638	1787	1942	2102	2279	2461 (2637	2816	2999	1												
		Watts R	:	:	163 1	227 1	299 1	382 1	470 2	557 2	666 2	819 2	980 2	1147 3	:												
	0.9	RPM W	:	:	1555 1	1689	1832	1984 4	2144 4	2319	2496 7	2668 8	2846 1	3028	:												
		Watts R	:	;	179 16	252 1	330 18	412 20	494 2	584 23	705 29	863 2	1025 28	1189 30	:												
	1.0	RPM W	1	:	1607	1737 2	1876 3	2026 4	2185 5	2359 6	2530 7	2700	2876 10	3057 12	1												
		Watts RF	i :	;	200 16	279 17	361 19	442 20	519 22	613 23	745 25	907 27	1068 29	1230 30	;												
	1.	RPM Watts	:	;	1656 22	1783 30	1920 391	2068 46	2227 54	2397 64	2564 78	2732 94	2907 11	3087 12	;												
		1	1	1	226 17	308 18		469 21	545 22	645 24	786 25	949 27	1109 29	1270 -	1												
	1.2	RPM Watts	:	:	1704 254	1829 33	1964 41	2110 49	2268 57	2435 67	2598 826	2764 990	2937 11	:	:												
			:	:	¥ :	335 18	419 2007	496 21	572 23	679 2471	26 2631		1149 2967	:	:												
	1.3	RPM Watt	1	1	1	1873 362	07 444	2153 520	2309 600	71 713	31 866	2795 1029	67 1188	1	1												
		Ħ		;		32	4	2	00	13	36	120	88														

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2600 2800

1029 1188

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD: 1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See Page 14 for wet coil and options/accessory air resistance data. See Page 14 for minimum air volume with electric heat.

DOWNFLOW

5	DOWNFLOW										F	10,0	Carrotte Cotton		1											
Total	<u> </u>				_						2	lal old	1 2	- ames	. W.G											
Ā	_	0.1	٥	0.2		0.3	ی	0.4	0	0.5	9.0	9	0.7		0.8		6.0		1.0		7.		1.2		7.3	
ctm	n RPM	M Watts	s RPM	Watts	s RPM	Watts		RPM Watts	RPM	Watts	RPM	Watts	RPM \	Watts	RPM V	Watts	RPM W	Watts R	RPM W	Watts RI	RPM W	Watts R	RPM Wa	Watts RI	RPM W	Watts
400	0 720	20 20	805	41	880	09	-											:	:	:	-	:	-	-	:	;
009	0 849	19 51	933	73	1011	1 93	1083	112	1152	128	1229	130	1310	126	1389	125	:	:	:	;	-	:		:	:	:
800	0 978	78 81	1064	103	1145	5 124	1220	144	1291	162	1367	170	1443	175	1514	183	1578 1	198 1	1634	222 16	1684 2	252 1	1734 28	281 17	1783 3	309
1000	00 1147	47 116	1225	138	1302	2 159	1376	179	1446	198	1517	211	1586	224	1648	242	1703 2	266 1	1753	296 18	1801 3	327 1	1849 3	356 18	1896 3	382
1200	00 1347	47 154	1418	175	1487	7 196	1555	216	1620	235	1684	253	1743	275	1795	302 1	1841	336 1	1884	373 19	1930 4	405 1	1976 4:	433 2C	2021 4	458
1400	1571	71 182	1629	209	1686	3 236	1742	262	1798	288	1850	315	1899	346	1943	380	1984 4	417 2	2025	453 20	2068 4	485 2	2113 5	512 21	2156 5	537
1600	00 1753	53 252	1803	286	1853	3 318	1902	351	1951	383	1998	415	2043	447	2087	478 2	2130 5	508 2	2173	539 22	2216 5	568 2	2259 5	595 23	2302 6	621
1800	00 1935	35 339	1983	371	2030) 403	2076	434	2122	465	2167	495	2210	524	2253	554 2	2295	586 2	2337 (618 23	2378 6	650 2	2418 6	682 24	2458 7	714
2000	00 2127	27 415	2172	448	2217	7 481	2260	513	2303	546	2345	226	2385	614	2425	653 2	2464 6	693 2	2503	734 25	2541 7	774 2	2578 8	814 26	2614 8	855
2200 ag	00 2321	21 507	2363	545	2404	1 583	2444	623	2484	664	2522	707	2560	753 2	2596	801	2632	848 2	2667 8	895 27	2703 9	939 2	2737 98	981 27	2770 10	1023
o 5400	00 2516	16 635	2556	629	2594	1 723	2631	767	2668	813	2703	861	2737	606	2772	928 2	2805 1	1005 2	2839 1	1050 28	2872 10	1093 2	2905 11	1135 29	2936 11	1176
N 2600	00 2715	15 796	2751	841	2786	3 887	2820	933	2854	086	2887	1027	2919	1074 2	2952	1120 2	2983 1	1164 3	3015 1	1207 30	3046 13	1249 3	3077 12	1290 31	3107 13	1330
2800	00 2915	15 970	2947	1016	3 2979	9 1062	3011	1107	3042	1152	3073	1197	3104	1240	3134	1282	3164 1	1323 3	3193 1	1364 32	3222 14	1404 3	3251 14	1445 32	3280 14	1485
3000	3112	12 1142	3142	1187	3172	2 1232	3202	1276	3232	1319	3261	1361	3289	1401	3317	1441	3344 1	1480 3	3371 1	1520 33	3399 1	1560 3	3426 16	1600 34	3453 16	1638
İ	_				_	Total Static Pressure	atic Pr	essure	- in. w.g.	ත																
lotal Air ofm	<u> </u>	4.1	_	1.5		1.6		1.7	_	1.8	1.9	စ	2.0	6												
		RPM Watts		RPM Watts		RPM Watts	1	RPM Watts	RPM Wati	Watts	RPM	RPM Watts	RPM Watts	Watts												
800	0 1830	30 335	:	-	-	:	-					-	-	:												
1000	00 1940	40 405	1983	426	2026	3 446	2068	466	2111	488	2154	512	2196	536												
1200	00 2064	64 480	2106	501	2148	3 522	2190	544	2232	269	2273	262	2314	623												
1400	00 2199	99 260	2241	584	2282	2 608	2323	634	2363	664	2402	694	2440	726												
1600	00 2344	44 647	2384	675	2424	4 706	2462	740	2498	2776	2535	811	2571	848												
1800	00 2497	97 749	2533	788	2568	3 829	2602	872	2636	914	2671	953	2705	992												
2000		48 898	2681	941	2714	1 986	2746	1030	2779	1072	2812	1112	2845	1152												
2200	00 2803	03 1064	1 2835	1105	2867	7 1145	2899	1186	2931	1225	2964	1265	2995	1303												
2400	00 2968	68 1217	7 2999	1258	3031	1298	3062	1337	3093	1377	3124	1415	3156	1454												
2600	3138	38 1371	3168	1411	3199	9 1450	3229	1489	3260	1528	3290	1566	3321	1604												
2800	3309	09 1524	3338	1563	3368	3 1602	3398	1640	3428	1678	3458	1717	3488	1755												
3000	3481	81 1677	7 3508	1715	3537	7 1752	3566	1790	3595	1828	3625	1866	3655	1904												

Watts

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BLOWER DATA

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:
1 - Any factory installed options air resistance (heat section, economizer, etc.).
2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).
See Page 14 for wet coil and options/accessory air resistance data. See Page 14 for minimum air volume with electric heat.

HORIZONTAL

		1.2	Watts		1		340	424	503	581	692	844	1010	1172	1336	1498	1660															
		-	RPM		:		1836	1973	2121	2281	2448	2613	2780	2955	3135	3317	3499															
		1.1	Watts		:	229	312	397	476	553	657	804	970	1133	1297	1460	1622															
			RPM		:	1661	1790	1929	2079	2240	2412	2579	2748	2925	3106	3290	3472															
		1.0	Watts		:	203	283	367	449	528	625	292	928	1092	1257	1421	1584															
			RPM		:	1612	1744	1885	2037	2199	2374	2546	2717	2895	3077	3262	3446															
		6.0	Watts		:	181	255	336	420	503	296	722	885	1050	1217	1383	1547															
		0	RPM		:	1560	1696	1842	1995	2157	2334	2512	2686	2865	3048	3234	3419															
	v.g.	0.8	RPM Watts		:	165	231	305	390	479	268	683	841	1006	1176	1344	1509															
2.	<u>-</u>				:	1503	1646	1797	1953	2115	2294	2477	2655	2835	3019	3205	3393		ı										1			
31000	Iotal Static Pressure	0.7	Watts		:	155	210	276	358	453	541	646	962	961	1133	1305	1472		2.0	Watts	:		296	702	842	995	1155	1315	1476	1635	1794	1952
4:0	atic Pr		RPM		:	1441	1590	1749	1911	2073	2252	2440	2623	2806	2990	3177	3366			RPM	:		2293	2432	2563	2704	2859	3021	3192	3367	3543	3717
1010	otal St	9.0	Watts		109	148	194	251	328	426	515	611	753	916	1090	1265	1433		1.9	Watts	:		574	672	805	957	1118	1278	1439	1599	1758	1916
	-		RPM		1226	1372	1530	1697	1866	2029	2210	2402	2590	2776	2961	3149	3339			RPM	:		2254	2396	2532	2674	2829	2991	3162	3337	3514	3689
		0.5	M Watts		107	140	178	228	298	396	486	222	712	872	1046	1223	1394	w.g.	1.8	M Watts	:	468	553	644	768	918	1080	1241	1402	1562	1721	1880
			RP		1154	1301	1464	1641	1818	1984	2167	2363	2555	2744	2932	3121	3312	Ë.	`	RP	:	2083	2215	2360	2501	2644	2799	2962	3132	3308	3485	3660
		0.4	RPM Watts		96	126	161	207	270	364	456	545	672	829	1003	1181	1353	Total Static Pressure	1.7	RPM Watts	:	450	534	618	733	879	1041	1203	1364	1525	1685	1844
	-				1083	1230	1397	1582	1768	1938	2123	2323	2520	2711	2902	3092	3284	atic Pr			:	2043	2176	2322	2468	2614	2769	2932	3103	3279	3456	3633
		0.3	RPM Watts		83	111	144	186	242	333	426	513	633	982	929	1139	1312	otal St	9.1	RPM Watts	:	431	514	594	669	840	1003	1166	1327	1488	1648	1808
	-				1006	1153	1326	1519	1715	1890	2079	2283	2483	2678	2871	3064	3257				:	2004	2136	2284	2434	2583	2739	2902	3074	3250	3428	3605
		0.2	RPM Watts	38	99	94	3 126	166	216	301	395	2 482	969	1 744) 916	1096	1270		1.5	RPM Watts	:	411	494	5 571	3 667	2 801	3 963	3 1127	1289	1450	1611	3 1772
	-			796	924	1072	1253	1454	1661	1842	2035	2242	2446	2644	2840	3035	3229				:	1964	2097	2245	2398	2552	2708	9 2873	3044	3221	3400	3578
		0.1	RPM Watts	16	47	9/	108	3 146	3 189	1 268	364	451	9 228	9 703	8 874	3 1054	1228		1.4	RPM Watts	:	389	473	5 549	(637	9 763	924	1089	5 1250	1412	2 1574	1735
			RPIN	711	840	066	1179	1388	1606	1794	1991	2202	2408	2609	2808	3006	3202			_	:	1923	2057	2205	2360	2519	2677	2842	3015	3192	3372	3552
ያ .	otal	Air.	ctm	400	009	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	i	lotal Air cfm	5	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000

FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

Air	Wet Indoor Coil					Filters	
Volume cfm	036, 048	060, 072	Electric Heat	Economizer	MERV 8	MERV 13	MERV 16
800	0.01		0.01	0.04	0.04	0.05	0.04
1000	0.02	0.02	0.03	0.04	0.04	0.07	0.05
1200	0.03	0.04	0.06	0.04	0.04	0.07	0.05
1400	0.04	0.05	0.09	0.04	0.04	0.07	0.06
1600	0.05	0.07	0.12	0.04	0.04	0.07	0.08
1800	0.06	0.08	0.15	0.05	0.04	0.07	0.09
2000	0.08	0.10	0.18	0.05	0.05	0.08	0.10
2200		0.11	0.18	0.05	0.05	0.08	0.11
2400		0.13	0.20	0.05	0.05	0.08	0.12

MINIMUM AIR VOLUME REQUIRED FOR ELECTRIC HEAT

		Min	imum CFM
Size	kW Size	Direct Drive ECM	DirectPlus™ Direct Drive ECM
	7.5	600	1200
036-072	15	1100	1350
	22.5	1600	1800
072	30	N/A	2000

POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm
0.00	2000
0.05	1990
0.10	1924
0.15	1810
0.20	1664
0.25	1507
0.30	1350
0.35	1210

CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

	RT	FD11-95S		
Air Volume - cfm	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	Flush Diffuser
1800	0.13	0.11	0.09	0.09
2000	0.15	0.13	0.11	0.10
2200	0.18	0.15	0.12	0.12
2400	0.21	0.18	0.15	0.14
2600	0.24	0.21	0.18	0.17
2800	0.27	0.24	0.21	0.20
3000	0.32	0.29	0.25	0.25

ELECTRICAL/EL	ECIRIC HEA	I DAIA	A								3	TON
Model							LHT03	6H5				
¹ Voltage - 60Hz			208/230	V - 1 Ph	:	208/230	V - 3 Pł	1	460V	- 3 Ph	575V	- 3 Ph
Compressor	Rated Lo	ad Amps	14	1.6	9.9				4	.8	3.5	
(Non-Inverter)	Locked Rotor Amps		9	0	82			44.3		28.7		
Outdoor Fan Motor	Full Load Amps	(1 ECM)	2	.8		2	.8		1	.4	1	.1
Power Exhaust (1) 0.33 HP	Full Lo	ad Amps	2.4		2.4				1	.3		1
ervice Outlet 115V GFI (amps)		1	5		1	5		1	5	2	0	
Indoor Blower		HP	0	.5	0	.5	1	.5	0.5	1.5	0.5	1.5
Motor	Full Lo	ad Amps	4	.3	4	.3	4	.4	2.2	2.3	1.7	2.3
² Maximum	l	Jnit Only	3	5	2	:5	2	:5	15	15	15	15
Overcurrent Protection (MOCP)	` '	0.33 HP Exhaust	4	.0	3	0	3	0	15	15	15	15
³ Minimum	l	Jnit Only	2	26	2	.0	2	.0	10	10	8	8
Circuit Ampacity MCA)	With (1) 0.33 HP Power Exhaust		28		2	2	2	2	11	12	9	9
ELECTRIC HEAT DAT	A		,	ı	,	ı		1		'		
Electric Heat Voltage			208V	240V	208V	240V	208V	240V	48	0V	60	0V
² Maximum	Unit+	7.5 kW	460	70	45	45	45	45	25	25	20	20
Overcurrent Protection (MOCP)	Electric Heat ⁻	15 kW	4 100	110	460	70	460	70	35	35	30	30
³ Minimum	Unit+	7.5 kW	60	65	40	43	40	43	21	21	17	17
Circuit Ampacity MCA)	Electric Heat ⁻	15 kW	94	104	59	65	59	65	33	33	26	26
² Maximum	Unit+	7.5 kW	70	70	45	45	45	45	25	25	20	20
Overcurrent Protection (MOCP)	Electric Heat ⁻ and (1) 0.33 HP Power Exhaust	15 kW	4 100	110	70	70	70	70	35	35	30	30
³ Minimum	Unit+	7.5 kW	62	67	42	45	42	45	23	23	18	18
Circuit Ampacity MCA)	Electric Heat ⁻ and (1) 0.33 HP Power Exhaust	15 kW	96	106	61	67	62	68	34	34	27	27
ELECTRICAL ACCESS	SORIES			'								
Disconnects		7.5 kW	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23
	-	15 kW	22A24	22A24								

Disconnects - 22A23 - 80A **22A24** - 150A

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

ELECTRICAL/EL	ECIKIC HEA	I DAIF	4								4	TON
Model							LHT04	8H5				
¹ Voltage - 60Hz			208/230	V - 1 Ph		208/230	V - 3 Pr	1	460V	- 3 Ph	575V	- 3 Ph
Compressor	Rated Lo	ad Amps	18	3.3		11	.9		6.8		4	.8
	Locked Rotor Amps		138		112				61.8		3	39
Outdoor Fan Motor	Full Load Amps	(1 ECM)	2	.8		2	.8		1	.4	1	.1
Power Exhaust (1) 0.33 HP	Full Lo	ad Amps	2.4		2.4				1	.3		1
Service Outlet 115V GF	l (amps)		15			1	5		1	5	2	20
Indoor Blower		HP		1		1	1	.5	1	1.5	1	1.5
Motor	Full Lo	ad Amps	7	.4	7	.4	4	.4	3.7	2.3	3	2.3
² Maximum	l	Jnit Only	5	0	3	5	3	0	20	15	15	15
Overcurrent Protection (MOCP)	With (1) 0.33 HP Power Exhaust		50		35		35		20	20	15	15
³ Minimum	l	Jnit Only	3	4	2	6	2	3	14	13	11	10
Circuit Ampacity MCA)	With (1) 0.33 HP Power Exhaust		36		2	8	2	5	15	14	12	11
ELECTRIC HEAT DATA	A											
Electric Heat Voltage			208V	240V	208V	240V	208V	240V	48	0V	60	0V
² Maximum	Unit+	7.5 kW	470	80	50	50	⁴ 45	50	25	25	20	20
Overcurrent Protection (MOCP)	Electric Heat	15 kW	4 110	125	470	80	70	70	40	35	30	30
³ Minimum	Unit+	7.5 kW	67	73	45	48	42	45	25	24	20	19
Circuit Ampacity MCA)	Electric Heat	15 kW	101	112	65	71	62	68	37	35	29	28
² Maximum	Unit+	7.5 kW	80	80	⁴ 50	60	50	50	30	25	25	20
Overcurrent Protection (MOCP)	Electric Heat and (1) 0.33 HP Power Exhaust	15 kW	4 110	125	470	80	70	70	40	40	30	30
³ Minimum	Unit+	7.5 kW	70	75	48	51	45	48	27	25	21	20
Circuit Ampacity MCA)	Electric Heat and (1) 0.33 HP Power Exhaust	15 kW	104	114	67	73	64	70	38	37	30	29
ELECTRIC HEAT DATA	A		'	'	'	'		'		'	'	
Disconnects		7.5 kW	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23

Disconnects - 22A23 - 80A **22A24** - 150A

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

15 kW 22A24

22A24 | 22A23 |

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

	LECTRIC HEA	AI DAIF	4								ວ	TON
Model							LHT06	60H5				
¹ Voltage - 60Hz			208/230	V - 1 Ph		208/230	V - 3 Pr	1	460V	- 3 Ph	575V - 3 Ph	
Compressor	Rated L	oad Amps	25	5.2	13.8				6.9		5	.8
	Locked R	otor Amps	147.3		150			58		47.8		
Outdoor Fan Motor	Full Load Amp	s (1 ECM)	2.8		2.8			1.4		1	.1	
Power Exhaust (1) 0.33 HP	Full L	oad Amps	2.4			2	.4		1	.3		1
Service Outlet 115V G	GFI (amps)		1	5		1	5		1	5	2	:0
Indoor Blower		HP		1		1	1	.5	1	1.5	1	1.5
Motor	Full L	oad Amps	7	.4	7	.4	4	.4	3.7	2.3	3	2.3
² Maximum		Unit Only	6	0	4	0	3	5	20	15	15	15
Overcurrent Protection (MOCP)) 0.33 HP er Exhaust	6	0	4	0	4	0	20	20	15	15
³ Minimum	Unit Only		42		28		25		14	13	12	11
Circuit Ampacity MCA)		With (1) 0.33 HP Power Exhaust		45		0	2	7	16	14	13	12
ELECTRIC HEAT DA	TA		ı	l	ı	İ	ı	ı	l		ı	
Electric Heat Voltage			208V	240V	208V	240V	208V	240V		0V		0V
² Maximum Overcurrent	Unit+ Electric Heat	7.5 kW	90	90	4 50	60	50	50	30	25	25	20
Protection (MOCP)	Liodino Fidat	15 kW	4 110	125	470	80	70	70	40	35	30	30
		22.5 kW	⁴ 150	175	490	100	490	100	50	50	40	40
³ Minimum Circuit	Unit+	7.5 kW	76	81	47	51	44	48	26	24	21	20
Ampacity MCA)	Electric Heat	15 kW	110	120	67	73	64	70	37	35	30	29
		22.5 kW	144	159	87	96	84	93	48	47	39	38
² Maximum	Unit+	7.5 kW	490	100	4 50	60	50	50	30	25	25	25
Overcurrent Protection (MOCP)	Electric Heat and (1) 0.33 HP	15 kW	125	125	470	80	470	80	40	40	35	30
,	Power Exhaust	22.5 kW	⁴ 150	175	490	100	4 90	100	50	50	40	40
³ Minimum	Unit+	7.5 kW	78	84	50	53	47	50	27	25	22	21
Circuit Ampacity MCA)	Electric Heat and (1) 0.33 HP	15 kW	112	123	69	75	66	72	38	37	31	30
rumpuony morny	Power Exhaust	22.5 kW	146	162	89	98	86	95	49	48	40	39
ELECTRICAL ACCES	SSORIES		'	'			'	'		'	'	·
Disconnects		7.5 kW	22A24	22A24	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23
	-	15 kW	22A24	22A24	22A23	22A23	22A23	22A23	22A23	22A23	22A23	22A23
	-	22.5 kW	22A24	N/A						22A23		

Disconnects - 22A23 - 80A **22A24** - 150A

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

Model			LHT072H5E							
¹ Voltage - 60Hz			208/23	0V - 3 Ph	460V - 3 Ph	575 - 3Ph				
Compressor	Rated Lo	oad Amps		9.2	9.1	6.2				
(Non-Inverter)	Locked Ro			62.3	70.8	58.2				
Outdoor Fan Motor	Full Load Amps		ECM) 2.8		1.4	1.1				
Power Exhaust (1) 0.33 HP	Full L	oad Amps	:	2.4	1.3	1				
Service Outlet 115V GF	-I (amps)			15	15	20				
Indoor Blower		HP		1.5	1.5	1.5				
Motor	Full Lo	oad Amps	4	4.4	2.3	2.3				
² Maximum		Unit Only		50	20	15				
Overcurrent Protection (MOCP)	•) 0.33 HP r Exhaust		50	25	15				
³ Minimum		Unit Only		32	16	12				
Circuit Ampacity (MCA)	With (1) 0.33 HP Power Exhaust			34	17	13				
ELECTRIC HEAT DAT	A	'			·					
Electric Heat Voltage			208V	240V	480V	600V				
² Maximum	Unit+	7.5 kW	60	60	30	25				
Overcurrent Protection (MOCP)	Electric Heat	15 kW	80	80	40	30				
(/		22.5 kW	490	100	50	40				
³ Minimum	Unit+	7.5 kW	51	54	27	21				
Circuit Ampacity (MCA)	Electric Heat	15 kW	71	77	38	30				
		22.5 kW	90	99	49	39				
² Maximum	Unit+	7.5 kW	4 60	70	30	25				
Overcurrent Protection (MOCP)	Electric Heat and (1) 0.33 HP	15 kW	80	80	40	35				
, , , ,	Power Exhaust		⁴ 100	110	60	40				
		30 kW	54	57	28	22				
³ Minimum	Unit+	7.5 kW	73	79	39	31				
Circuit Ampacity (MCA)	Electric Heat and (1) 0.33 HP	15 kW	93	102	51	40				
, , (,	Power Exhaust	22.5 kW								
ELECTRICAL ACCES	SORIES									
Disconnects	_	7.5 kW	22A23	22A23	22A23	22A23				
	_	15 kW	22A23	22A23	22A23	22A23				
		22.5 kW	22A24	22A24	22A23	22A23				

Disconnects - 22A23 - 80A **22A24** - 150A

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5kA. 1 Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Factory installed circuit breaker not available.

ELECTRIC HEAT CAPACITIES												
		7.5 kW			15 kW		22.5 kW					
Volts Input	kW Input	Btuh Output	Stages	kW Input	Btuh Output	Stages	kW Input	Btuh Output	Stages			
208	5.6	19,100	1	11.3	38,600	1	16.9	57,700	2			
220	6.3	21,500	1	12.6	43,000	1	18.9	64,500	2			
230	6.9	23,600	1	13.8	47,100	1	20.7	70,700	2			
240	7.5	25,600	1	15.0	51,200	1	22.5	76,800	2			
440	6.9	21,500	1	12.6	43,000	1	18.9	64,500	2			
460	6.9	23,600	1	13.8	47,100	1	20.7	70,700	2			
480	7.5	25,600	1	15.0	51,200	1	22.5	76,800	2			
550	6.3	21,500	1	12.6	43,000	1	18.9	64,500	2			
575	6.9	23,600	1	13.8	47,100	1	20.7	70,700	2			
600	7.5	25,600	1	15.0	51,200	1	22.5	76,800	2			

MINIMUM R454B SPACE AND CFM REQUIREMENTS

Minimum Airflow ¹										
Unit	Q _{min} (CFM)	Q _{min} (m³h)								
LHT036	360	610								
LHT048	369	626								
LHT060	427	725								
LHT072	361	612								

¹ The minimum airflow is the lowest CFM allowed during venting operation (leak mitigation)

Minimum Room Area	Minimum Room Area of Conditioned Space ²										
Unit	TA _{min} (ft²)	TA _{min} (m²)									
LHT036	198.68	18.46									
LHT048	204.17	18.97									
LHT060	236.21	21.94									
LHT072	199.59	18.54									

The minimum room area of conditioned space is the smallest area the unit can service

Refrigerant Charge R-454B				
Unit M _c (lbs) M _c (kg				
LHT036	13.56	6.15		
LHT048	13.94	6.32		
LHT060	16.13	7.31		
LHT072	13.63	6.18		

	Altitude Adjustment Factor³								
Halt	0	200	400	600	800	1000	1200	1400	1600
AF	1	1	1	1	1.02	1.05	1.04	1.1	1.12
Halt	Halt 1600 1800 2000 2200 2400 2600 2800 3000 3200							3200	
AF	1.12	1.15	1.18	1.21	1.25	1.28	1.32	1.36	1.4

³ Use the Altitude Adjustment Factor to adjust the values in the tables above to different altitudes. Find the relevant altitude above sea level in the two "Halt" rows and then multiply the value needed from the tables above by the altitude factor number. Example: For the minimum airflow in CFM for an LDT/LHT036 at 1000 ft. above see level, multiply 360 by 1.05 to get 378 CFM as the new Qmin.

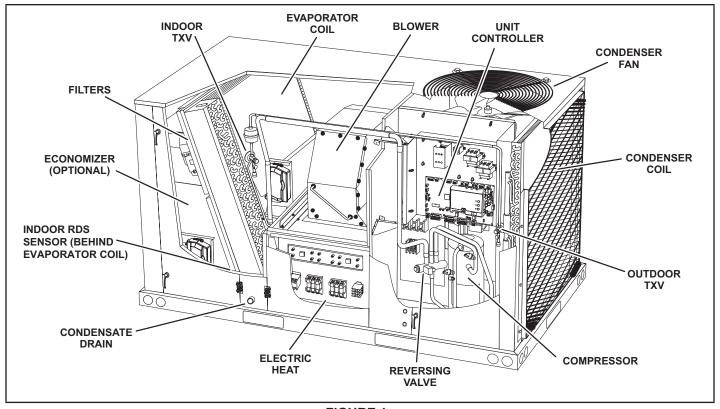


FIGURE 1

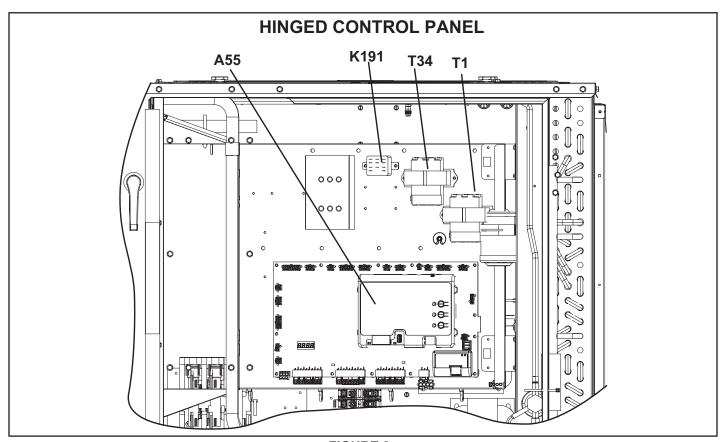


FIGURE 2

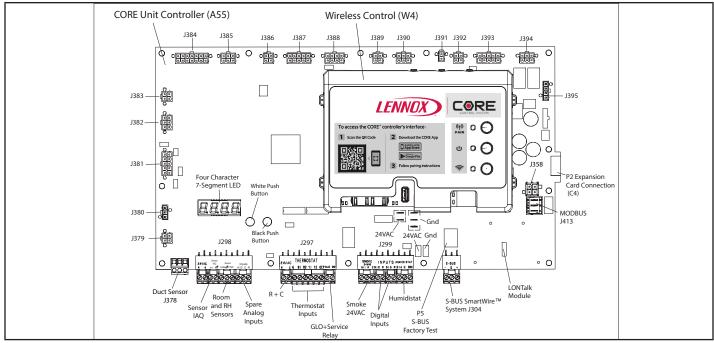


FIGURE 3

I-UNIT COMPONENTS

ELECTROSTATIC DISCHARGE (ESD)
Precautions and Procedures

A CAUTION



Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

All 3 through 6 ton (7 through 15.5 kW) units are configure to order units (CTO). The LHT unit components are shown in FIGURE 1. All units come standard with hinged unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

A-Control Box Components

LHT control box components are shown in FIGURE 2. The control box is located in the upper right portion of the compressor compartment.

1-Control Transformers T1/T43

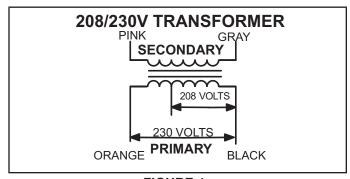


FIGURE 4

All use a single line voltage to 24VAC transformer mounted on the hinged control panel. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit (CB8). The 208/230 voltage transformers use two primary voltage taps as shown in FIGURE 4, while the 460 (G) voltage transformer use a single primary voltage tap. T43 is used for units with hot gas reheat for additional 24VAC.

2-Transformer T4 (J voltage)

All J volt units are equipped with a line voltage to 460V 3-phase transformer to power the indoor blower motor. T4 is mounted in the back panel of the compressor section above T5.

3-Transformer T5 (G and J voltage)

All units use transformer T5 mounted in the back panel in the compressor section. T5 is a line voltage to 230V transformer to power the combustion air inducer, outdoor fan motor, and optional UVC light ballast.. It is connected to line voltage and is powered at all times.

4-Unit Controller A55 (FIGURE 3)

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters, and USB verification and profile sharing. The unit controller can only be interfaced with via the CORE Service mobile app. Refer to the Unit controller instructions provided for additional details on pairing and app functions.

Attention!

Use this QR code to download the mobile service app. Follow the prompts to pair the app with the unit control system and configure the unit. Refer to the "Download Mobile App" section in this manual and the Setup Guide provided with this unit. The QR code is also available in the unit control area.

The app can be downloaded from the appropriate iOS or Android store. Look for the following



The Unit Controller uses input from a zone/room sensor cooling, a thermostat, or a third-party controller to operate the unit. Zone/room sensor, thermostat, and third-party controller wires are connected to J297 on the Unit Controller.

Many default Unit Controller settings are adjustable. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

The Unit Controller is configured to identify optional kits and accessories for proper function. Each character in the configuration ID represents a different option. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

5-Compressor Contactor K1

The Unit Controller closes n.o. K1 contacts to provide power to the inverter control board (A192). The contactor does not energize the compressor in the same manner as a traditional cooling system. Three phase units use three pole double break contactors with a 24 volt coil.

6-Crankcase Heater Relay K191

All units use relay K191 to control crnkcase heater HR1.

7-Power Exhaust Relay K65 (PED units)

Power exhaust relay K65 is a N.O. DPDT relay with a 24VAC coil. K65 is used in all LHT units equipped with the optional power exhaust dampers. K65 is energized by the economizer control panel (A56), after the economizer dampers reach 50% open (adjustable in ECTO). When K65 closes, the exhaust fan B10 is are energized.

B-Cooling Components

All units use a single cooling circuit consisting of a twospeed compressor, all aluminum condenser coil and evaporator coil. See FIGURE 5. All units use one draw-through type condenser fan and a single direct drive blower. The blower draws air across the evaporator during unit operation

Cooling may be supplemented by a factory- or field-installed economizer. The evaporator coil is slab type and uses a thermostatic expansion valve as the primary refrigerant metering device. The compressor is protected by a high pressure switch (S4) on the discharge line, a high temperature limit switch (S5) on the compressor, and a low pressure switch (S87) on the suction line. See FIG-URE 5.

1-High Pressure Switch S4

The high pressure switch is an auto-reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired to the A55 Unit Controller. When discharge pressure rises to 640 ± 10 psig (4412 ± 69 kPa) (indicating a problem in the system) the switch opens and the compressor inverter is de-energized (the economizer can continue to operate). The switch automatically resets at 475 ± 10 psig.

2-Low Pressure Switch S87

The compressor circuit is protected by a loss of charge switch located on the suction line. Switch opens at 40 psig \pm 5 psig (276 \pm 34 kPa) and automatically resets at 90 psig \pm 5 psig (621 kPa \pm kPa).

3-High Temperature Limit Switch S5

The variable speed compressor is equipped with a compressor-mounted normally closed temperature switch that prevents compressor damage due to overheating caused by internal friction. The switch is located on top of the compressor casing. This switch senses the compressor casing temperature and opens at 239-257°F to shut-off compressor operation. The auto-reset switch closes when the compressor casing temperature falls to 151-187°F, and the compressor is re-energized. This switch is a single-pole, single-throw (SPST) bi-metallic switch and is wired to the A55 Unit Controller.

4- Reversing Valve

A refrigerant reversing valve with a 24 volt solenoid coil is used to reverse refrigerant flow during unit operation in all LHT units. The reversing valve is connected in the vapor line of the refrigerant circuit. The reversing valve coil is energized during cooling demand and during defrost. Reversing valve L1 is controlled by the A55 Control board in response to cooling demand or by defrost.

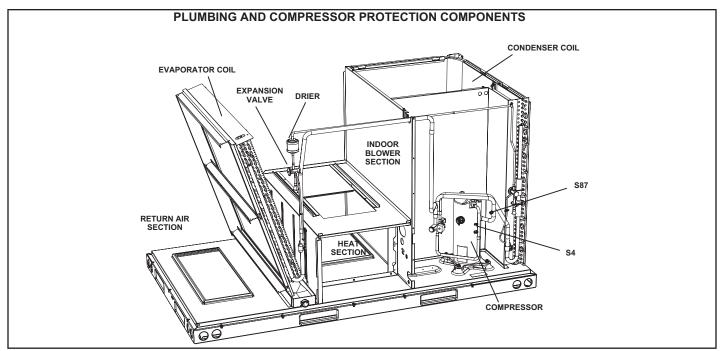


FIGURE 5

5-Thermistors

Units are equipped with two factory-installed thermistors (RT46 and RT48) located on different points on the refrigerant circuit.

The thermistors provide the Unit Controller with constant temperature readings of two specific locations on the refrigeration circuit. These temperatures are used as feedback in certain modes of unit operation. In addition, the Unit Controller uses these temperatures to initiate alarms such as loss of condenser or evaporator airflow and loss of charge.

The LHT036 - 072 units use the RT46 sensor on the indoor evaporator coil and the RT48 sensor on the outdoor condenser coil. See Figure 7, 8 and 9

TABLE 1			
Unit	Sensor Yellow	Figure	
036, 048, 060, 072 Indoor Coil	RT46	6	
036, 048 Outdoor Coil	RT48	7	
060, 072 Outdoor Coil	RT48	8	

6-Low Ambient Operation

When Outdoor Air Temperature (OAT) drops below 62°F (16.6°C) while in cooling operation, the Unit will modulate OD fan in order to maintain coil temperature observed on RT48. Once OAT exceeds 65°F (18.3°C), unit will resume normal operation. The intermittent fan operation results in higher evaporating temperature allowing the system to operate without icing the evaporator coil and losing capacity.

7-Defrost Control

The defrost control ensures that the heat pump outdoor coil does not ice excessively during the heating mode. The defrost control uses input from the coil and ambient sensor to uses demand defrost cycles from the M4 board. If system fails to do calibration or obtain readings for demand defrost, it will run timed defrost at customer setting. If electric heat is installed, it is energized during defrost cycle.

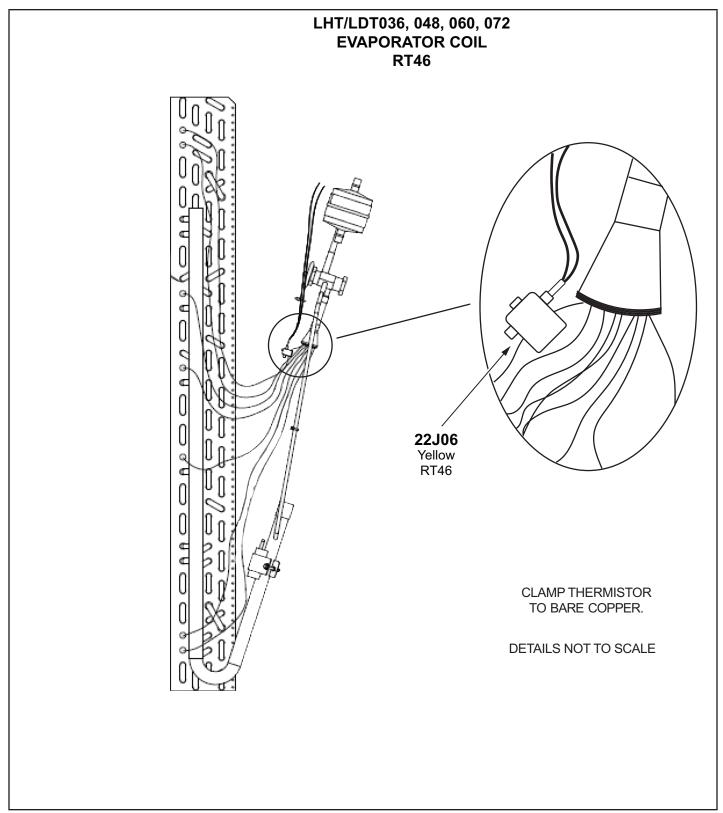


FIGURE 6

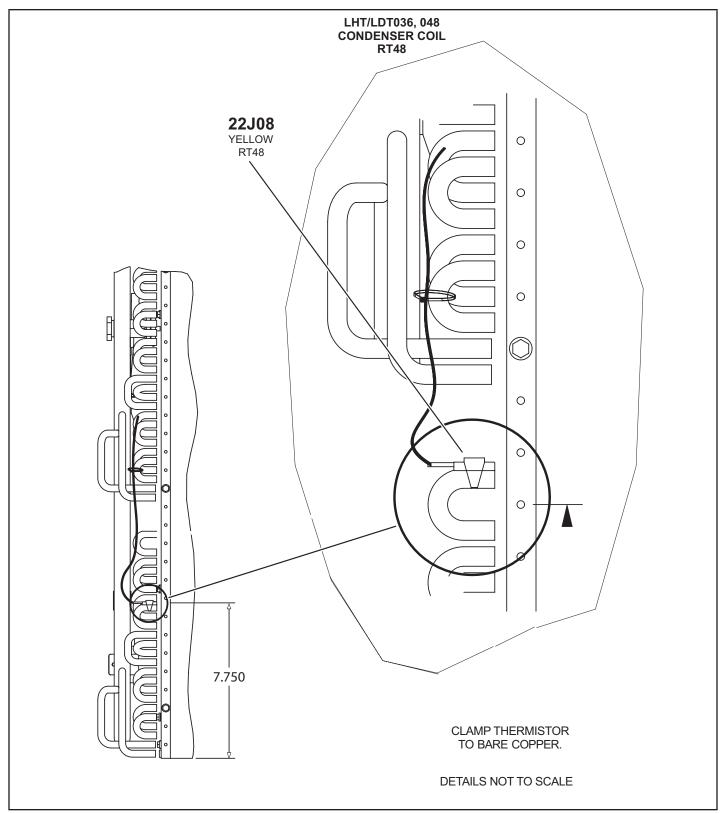


FIGURE 7

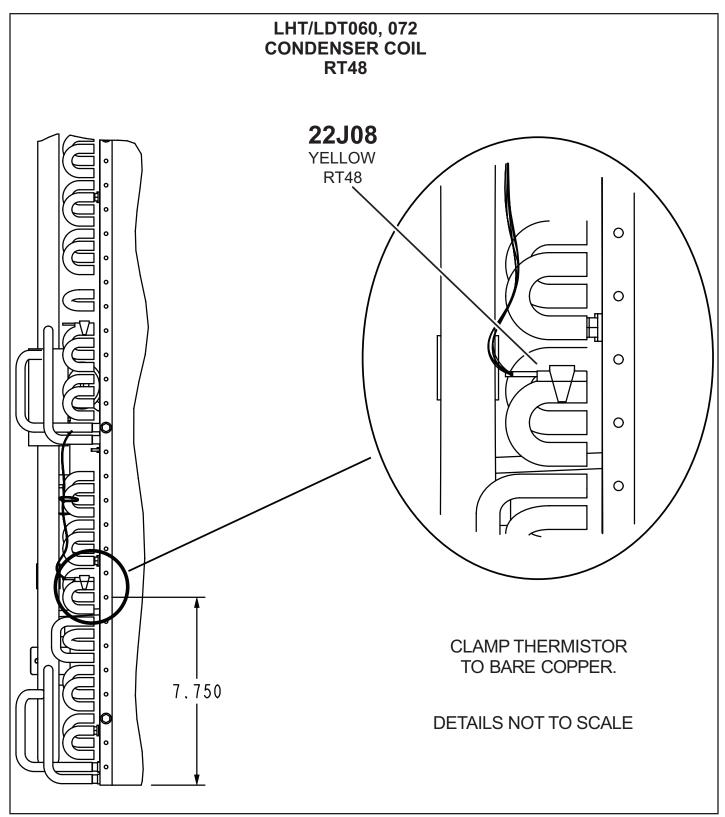


FIGURE 8

8-RDS Sensors

Units are equipped with factory-installed RDS Sensors located on different points on the unit. The RDS sensors provide the Unit Controller with continuous readings for leaked refrigerant concentration levels and sensor health status (Good or Fault). These readings are used to modify unit operation to disperse the leaked refrigerant and to remove possible ignition sources. In addition, the Unit Controller uses these readings to initiate alarms to alert the operator of a refrigerant leak or faulty sensor(s).

Each sensor must be specifically placed for proper unit operation and to initiate valid alarms. To identify sensor locations see TABLE 2.

TABLE 2

RDS Sensor Figures				
Model Qty. Type Figure				
LHT036-072	1 sensor	ID SENSOR	FIGURE 9	

The RDS Sensors and Controller shall only be replaced with parts specified by the appliance manufacturer.

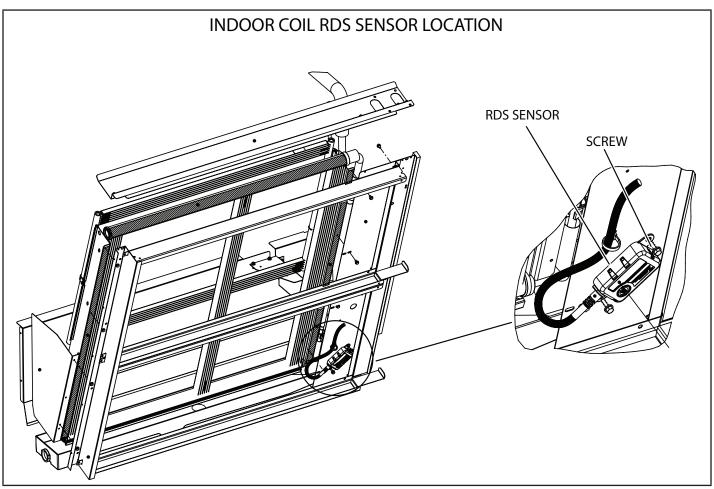


FIGURE 9

▲ WARNING

Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death

9-Two-Speed Compressor B1

All units use one two-speed scroll compressor. See "SPECIFICATIONS" and "ELECTRICAL DATA" (table of contents) or compressor nameplate for compressor specifications.

10-Compressor Crankase Heater (HR1)

Crankcase heater must be energized at all times to prevent compressor damage due to refrigerant migration. Energize crankcase heater 24 hours before unit start-up by setting thermostat so that there is no cooling demand (to prevent compressor from cycling) and apply power to unit.

D-BLOWER COMPARTMENT

▲ IMPORTANT

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

Units are equipped with a variable speed, direct drive blower. The installer is able to enter the design-specified supply air CFM into the Unit Controller for optimal efficiency. The Unit Controller calibrates the supply air volume which eliminates the need to manually take duct static measurements.

Indoor Blower Motor B3

All direct drive blower motors are electronically commutated, brushless, DC motors. CFM adjustments are made by changing Unit Controller parameters via the service app. Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Motors come with premounted aluminum impellers.

1-Blower Operation

Refer to the Unit Controller Setup Guide to energize blower. Use the mobile service app menu; see RTU MENU > COMPONENT TEST > BLOWER > START TEST.

2-Determining Unit CFM

1 - The following measurements must be made with air filters in place.

WARNING

- 1-Make sure that unit is installed in accordance with the installation instructions and applicable codes.
- 2-Inspect all electrical wiring, both field- and factoryinstalled, for loose connections. Tighten as required.
- 3-Check to ensure that refrigerant lines do not rub against the cabinet or against other refrigerant lines.
- 4-Check voltage at disconnect switch. Voltage must be within range listed on nameplate. If not, consult power company and have voltage condition corrected before starting unit.
- 5-Make sure filters are new and in place before startup.

Direct-drive motor may not immediately stop when power is interrupted to the Unit Controller. Disconnect unit power before opening the blower compartment. The Controller's digital inputs must be used to shut down the blower. See Unit Controller manual for operation sequences.

2 - With all access panels in place, measure static pressure external to unit (from supply to return). Blower performance data is based on static pressure readings taken in locations shown in FIGURE 10.

Note - Static pressure readings can vary if not taken where shown.

- 3 Measure the indoor blower wheel RPM.
- 4 Referring to the Blower Data tables, use static pressure and RPM readings to determine unit CFM. Use the Accessory Air Resistance tables when installing units with any of the options or accessories listed. Refer to TABLE 3 for minimum airflow when electric heat is installed.
- 5 From the mobile service app, use TEST & BALANCE> BLOWER menu to modify the following blower parameters:
- · HEATING HIGH CFM

This is the percentage of torque for blower heating speed.

HEATING LOW CFM

This is the percentage of torque for blower heating low speed on single phase gas heating units only.

COOLING HIGH CFM

This is the percentage of torque for blower cooling high speed.

COOLING LOW CFM

This is the percentage of torque for blower cooling low speed and vent speed for standard static blowers (all units).

VENTILATION CFM

This is the percentage of torque for high static blower ventilation speed.

TABLE 3
ELECTRIC HEAT MINIMUM AIRFLOW

	CFM		
kW	Direct Drive	Direct Drive (Impeller-Style)	
7.5	600	1200	
15	1100	1500	
22.5	1600	2000	

3-Adjusting Unit CFM

The supply CFM can be adjusted by changing Unit Controller settings. Refer to TABLE 3 for menu paths and default settings. Record any CFM changes on the parameter settings label located on the inside of the compressor access panel.

IMPORTANT - The default value for Cooling Low CFM is lower than a traditional singe- or two-speed blower. If operating the unit with a 2- or 3-stage controller (2- or 3-stage thermostat, DDC controller, etc.), it is recommended to increase the Cooling Low CFM default value to a suitable level for part load cooling (typically 60% of full load CFM).

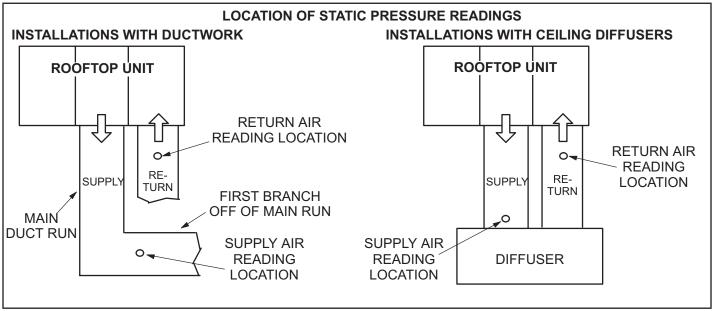


FIGURE 10

TABLE 4 BLOWER PARAMETER SETTINGS - 581102-01

Parameter	Field Setting	Description		
Note: Any changes to Smoke CFM setting must be adjusted before the other CFM settings. Use SETTINGS > RTU OP- TIONS > EDIT PARAMETERS = 12 for EBM, 6 for ECM				
BLOWER SMOKE CFM	%	Percentage of torque for blower smoke speed.		
SETUP > TEST & BALANCE > BLOWER	₹			
BLOWER HEATING HIGH CFM	%	Percentage of torque for blower heating high speed.		
BLOWER HEATING LOW CFM	%	Percentage of torque for blower heating low speed (P volt gas heat only).		
BLOWER COOLING HIGH CFM	%	Percentage of torque for blower cooling high speed.		
BLOWER COOLING LOW CFM	%	Percentage of torque for blower cooling low speed and vent speed for standard static blowers.		
BLOWER VENTILATION CFM	%	Percentage of torque for high static blower ventilation speed.		
SETUP > TEST & BALANCE > DAMPER	2			
BLOWER HIGH CFM DAMPER POS %	%	Minimum damper position for high speed blower operation. Default 0%.		
BLOWER LOW CFM DAMPER POS %	%	Minimum damper position for low speed blower operation. Default 0%.		
POWER EXHAUST DAMPER POS %	%	Minimum damper position for low power exhaust operation. Default 50%.		
SETTINGS > RTU OPTIONS > EDIT PAR	SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 216			
POWER EXHAUST DEADBAND %	%	Deadband % for power exhaust operation. Default 10%.		
SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 10 (Applies to Thermostat Mode ONLY)				
FREE COOLING STAGE-UP DELAY	sec	Number of seconds to hold blower at low speed before switching to blower at high speed. Default 300 seconds.		

Installer: Record any parameter changes under "Field Setting" column. Settings need to be recorded by installer for use when Unit Controller is replaced or reprogrammed.

C-ELECTRIC HEAT COMPONENTS

Electric heat match-ups are found in the ELECTRICAL DATA tables. See table of contents.

All electric heat sections consist of electric heating elements exposed directly to the air stream. See FIGURE 11. See FIGURE 12 for vestibule parts arrangement.

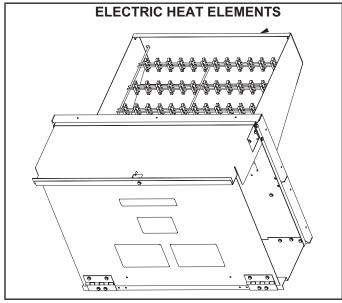


FIGURE 11

1-Contactors K15, K16

All contactors are double break and either single, double or three pole (see diagram) and equipped with a 24VAC coil. The coils in the K15 and K16 contactors are energized by the indoor thermostat. In all units K15 energizes the heating elements, while in the 22.5 kW units, K15 and K16 energize the heating elements simultaneously.

2-High Temperature Limits S15 (Primary)

S15 is a SPST N.C. auto-reset thermostat located on the back panel of the electric heat section above the heating elements. S15 is the high temperature limit for the electric heat section. When S15 opens, indicating a problem in the system, contactor K15 is de-energized (including K16 in 22.5 kW units). When K15 is de-energized, all stages of heat are de-energized. See TABLE 5 for S15 set points. Set points are factory set and not adjustable.

TABLE 5				
Unit kW (Voltage)	S15 Opens ° F	S15 Closes ° F		
7.5 kW (P, Y, G, J)	160	120		
15 kW(P, G, J)	160	120		
15 kW (Y)	170	130		
22.5 kW (Y)	150	110		
22.5 kW (Y, G, J)	160	120		

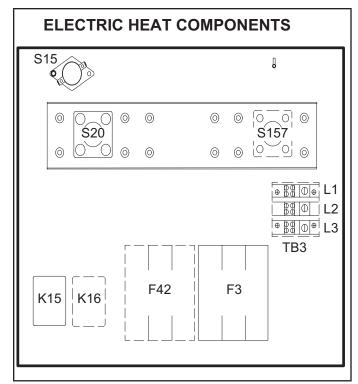


FIGURE 12

3-High Temperature Limit S20 and S157 (Secondary)

S20 and S157 are SPST N.C. manual-reset thermostat s. S20 and S157 are wired in series with the heating elements. See E1EH wiring diagrams. When S20 or S157 open, power is interrupted to the heating elements which are wired in series with the limits. K15/K16 are only de-energized when S15 opens. When the contactors are de-energized, all stages of heat are de-energized. The thermostat is factory set to open at 220F \pm 6°F (104C \pm 3.3°C) on a temperature rise and can be manually reset when temperature falls below 160°F (71.0C). See figure 10 for location.

4-Terminal Strip TB2

Terminal strip TB2 is used for single point power installations only. TB2 distributes power to TB3. Units with multipoint power connections will not use TB2.

5-Terminal Strip TB3

P and Y voltage units are equipped with terminal strip TB3. Electric heat line voltage connections are made to TB3, which distributes power to the electric heat components and is located on the vestibule. See FIGURE 12.

6-Heating Elements HE1 through HE6

Heating elements are composed of helix wound bare nichrome wire exposed directly to the air stream. Three elements are connected in a three-phase arrangement. The elements in 208/230V units are connected in a "Delta" arrangement. Elements in 460 and 575V units are connected in "Wye" arrangement. Each stage is energized independently by the corresponding contactors located on the electric heat vestibule panel. Once energized, heat transfer is instantaneous. High temperature protection is provided by primary and redundant high temperature limits and overcurrent protection is provided by fuses.

7-Fuse F42/F3

Fuse F3/F42 is housed in a fuse block which holds two or three fuses. Each F42/F3 fuse is connected in series with each leg of electric heat. FIGURE 12 and TABLE 6 show the fuses used with each electric heat section.

8-Unit Fuse Block & Fuse F4

Three line voltage fuses F4 provide short circuit and ground fault protection to all cooling components in the LHT units with electric heat. The fuses are rated in accordance with the amperage of the cooling components. The F 4 fuse block is located inside a sheet metal enclosure

II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (T1CURB-AN) or C1CURB-AN).

III-START UP - OPERATION

A-Preliminary and Seasonal Checks

- 1 Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2 Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.
- 3 Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4 Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.
- 5 Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.

TABLE 6

Unit	Valtage / Dhase	se Fuse	F42	F3
Unit	Voltage / Phase		Quantity	Quantity
E1EH0050	208/230V-1P	30 A-250V		2
	208/230V-1P	40 A-250V		2
E4110075	208/230V-3P	25 A-250V		3
E1H0075	460V-3P	15 A-600V		3
	575V-3P	15 A-600V		3
E1EH0100	208V/230V-1P	30 A-250V	2	2
	208/230V-1P	40 A 250V	2	2
E1EH150	208/230V-3P	50 A 250V		3
E IEH ISU	460V-3P	25 A-600V		3
	575V-3P	20 A-600V		3
	208V/230V-1P	40 A 250V	3	3
E4EU000E	208/230V-3P	45 A-250V	3	3
E1EH0225	460V-3P	35 A-600V		3
	575V-3P	30 A-600V		3
E1EH0300	208/230V-3P	60 A250V	3	3
	460V-3P	50 A600V		3
	575V-3P	40 A 600V		3

B-Cooling Start up

1-Operation

 1 - Initiate full load cooling operation using the following mobile service app menu path:

RTU>COMPONENT TEST> COOLING>COOLING STAGE 2

- 2 Units contain one refrigerant circuit or stage.
- 3 Unit is charged with R-454B refrigerant. See unit rating plate for correct amount of charge.
- 4 Refer to charging section method to check refrigerant charge.

C-Electric Heat Start Up

Optional electric heat will stage on and cycle with thermostat demand. See electric heat wiring diagram on unit for sequence of operation.

IV-CHARGING

Refrigerant Charge R-454B				
Unit M _c (lbs) M _c (kg)				
LHT036	13.56	6.15		
LHT048	13.94	6.32		
LHT060	16.13	7.31		
LHT072	13.63	6.18		

A-Refrigerant Charge and Check - Fin/Tube

WARNING-Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, reclaim the charge, evacuate the system, and add required nameplate charge.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed and, since flammability is a consideration, the following procedure shall be adhered to:

- Safely remove refrigerant following local and national regulations,
- · Evacuate the circuit,
- Purge the circuit with inert gas,
- Evacuate,
- Purge with inert gas,
- · Open the circuit

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygenfree nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum.

This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the refrigerating unit is earthed prior to charging the system with refrigerant.
 - Label the system when charging is complete (if not already).
 - Extreme care shall be taken not to overfill the refrigerating unit.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i. e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure- relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants includ-ing, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manu-facturer if in doubt.

- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants includ-ing, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manu-facturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

Prior to recharging the system, it shall be pressure tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

NOTE - System charging is not recommended below 60F (15C). In temperatures below 60F (15C), the charge must be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

 1 - Attach gauge manifolds and operate unit in cooling mode on HIGH SPEED with economizer disabled until system stabilizes (approximately five minutes). Make sure outdoor air dampers are closed.

Note - Use mobile service app menu path RTU MENU > COMPONENT TEST > COOLING > COOLING STAGE 2

- 2 Use a thermometer to accurately measure the outdoor ambient temperature.
- 3 Apply the outdoor temperature to TABLE 7 through TABLE 10 to determine normal operating pressures. Pressures are listed for sea level applications at 80°F dry bulb and 67°F wet bulb return air.
- 4 Compare the normal operating pressures to the pressures obtained from the gauges. Minor variations in these pressures may be expected due to differences in installations. Significant differences could mean that the system is not properly charged or that a problem exists with some component in the system. Correct any system problems before proceeding.

- 5 If discharge pressure is high, remove refrigerant from the system. If discharge pressure is low, add refrigerant to the system.
- Add or remove charge in increments.
- Allow the system to stabilize each time refrigerant is added or removed.
- 6 Use one of the following charge verification methods along with the normal operating pressures to confirm readings.

Charge Verification - Approach Method - AHRI Testing

1 - Using the same thermometer, compare liquid temperature to outdoor ambient temperature.

Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.

- 2 Approach temperature should be 3.8°F ± 1 (2.1°C ± 0.5). An approach temperature greater than this value indicates an under-charge. An approach temperature less than this value indicates an overcharge.
- 3 The approach method is not valid for grossly over or undercharged systems. Use TABLE 11 as a guide for typical operating pressures.

TABLE 7 581066-02 036 NORMAL OPERATING PRESSURES				
Outdoor Coil Discharge Suction Entering Air Temp ± 10 psig ± 5 psi				
65°F	226	137		
75°F	261	139		
85°F	302	141		
95°F	349	143		
100°F	395	145		
115°F	460	148		

TABLE 8 581067-02 048 NORMAL OPERATING PRESSURES				
Outdoor Coil Discharge Suction Entering Air Temp ± 10 psig ± 5 psig				
65°F	235	126		
75°F	272	127		
85°F	314	129		
95°F	359	130		
100°F	401	132		
115°F	456	135		

TABLE 9 581068-02 060 NORMAL OPERATING PRESSURES				
Outdoor Coil Discharge Suction Entering Air Temp ± 10 psig ± 5 psi				
65°F	244	124		
75°F	287	132		
85°F	330	135		
95°F	377	137		
100°F	430	140		
115°F	491	143		

TABLE 10 581240-01 072 NORMAL OPERATING PRESSURES			
Outdoor Coil Entering Air Temp	Discharge ± 10 psig	Suction ± 5 psig	
65°F	258	125	
75°F	299	128	
85°F	342	130	
95°F	387	133	
100°F	444	135	
115°F	498	137	

TABLE 11 SUBCOOLING TEMPERATURE			
Unit	Outdoor Coil Entering Temp	Subcooling Temp	
036	95°F	8.5°F <u>+</u> 1 (4.7°C <u>+</u> 0.5)	
048	95°F	8.4°F <u>+</u> 1 (4.7°C <u>+</u> 0.5)	
060	95°F	9.6°F <u>+</u> 1 (5.3°C <u>+</u> 0.5)	
072	95°F	6.8°F <u>+</u> 1 (3.8°C <u>+</u> 0.5)	

V- SYSTEMS SERVICE CHECKS

LHT units are factory charged and require no further adjustment; however, charge should be checked periodically using the approach method. The approach method compares actual liquid temperature with the outdoor ambient temperature. See section IV- CHARGING.

NOTE-When unit is properly charged discharge line pressures should approximate those in TABLE 7 through TABLE 10.

VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.

A IMPORTANT

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

WARNING

Any service personnel installing, decommissioning, or performing maintenance on the unit must be properly trained with A2L refrigerants

Prior to beginning work on systems containing refigerant to ensure the risk of ignition is minimized:

- All work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i. e. non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, the appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
- No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

- Where electrical components are being changed, service technicians shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flameable refrigerants as applicable:
- The actual refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed.
- The ventilation machinery and outlets are operating adequately and are not obstructed.
- 3 If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
- 4 Markings on the equipment should be visible and legible. Markings and signs that are illegible shall be corrected.
- 5 Refrigerating pipes or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.
- For systems containing refigerant all repair and maintenance to electrical components shall include initial safety checks and component inspection procedures such as that capacitors are discharged in a safe manner to avoid possibility of sparking; that no live electrical components and wiring are exposed while charging, recovering, or purging the system, and that there is continuity of earth bonding. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used that is reported to the owner of the equipment, so all parties are advised.

NOTE - Sealed electrical components shall be replaced, not repaired.

NOTE - Intrinsically safe components must be replaced, not repaired.

- Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.
- When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:
 - a. Safely remove refrigerant following local and national regulations,
 - b. Evacuate the circuit,
 - c. Purge the circuit with inert gas,
 - d. Evacuate,
 - e. Purge with inert gas,
 - f. Open the circuit.
- The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available

▲ IMPORTANT

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

A-Filters

Units are equipped with temporary filters which must be replaced prior to building occupation. See FIGURE 13. All units have 20 X 20 X 2 in. (508 X 508 X 51mm) filters. Refer to local codes or appropriate jurisdiction for approved filters.

NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.

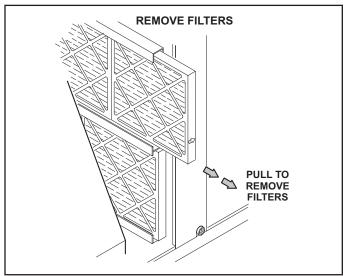


FIGURE 13

B-Lubrication

All motors are lubricated at the factory. No further lubrication is required.

C-Evaporator Coil

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser.

Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

D-Condenser Coil

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

Condenser coils are made of single and two formed slabs. On units with two slabs, dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See FIGURE 14. Flush coils with water following cleaning.

Note - Remove all screws and gaskets prior to cleaning procedure and replace upon completion.

E-Supply Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.

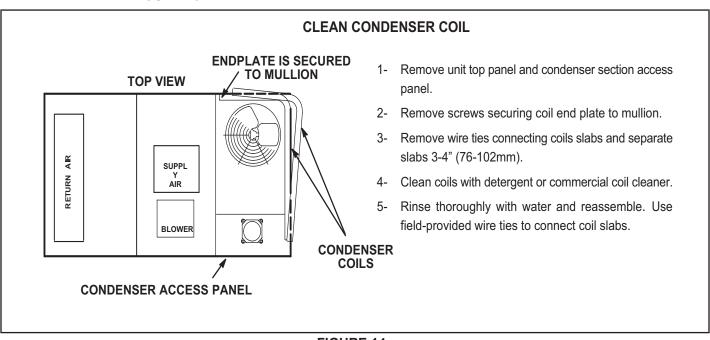


FIGURE 14

VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory- or fieldinstalled to the LHT units.

A-C1/T1CURB

When installing the LHT units on a combustible surface for downflow discharge applications, the C1/T1CURB 8 inch. 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the LHT units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction. The assembled mounting frame is shown in FIGURE 15. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in FIGURE 16. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

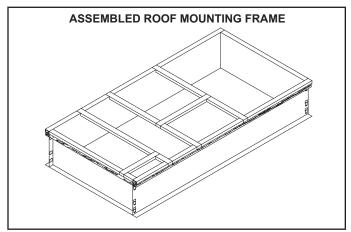


FIGURE 15

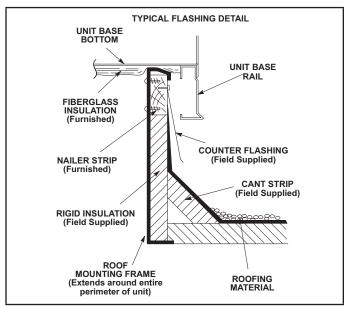


FIGURE 16

B-Transitions

Optional supply/return transitions are available for use with the LHT units (refer to EHB for appropriate transition model). Transition must be installed in the C1/T1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

C-Outdoor Air Dampers

Optional outdoor air dampers are available for use with the LHT units in both manually operated (FIGURE 17) and motorized (FIGURE 18) options (refer to EHB for appropriate transition model). Both sets include the outdoor air hood. The manual damper is set at a fixed point to bring outside air into the building anytime the blower is operating. The motorized damper opens when the blower is operating and the thermostat is sending an occupied signal to the Unit Controller. If the thermostat signal is unoccupied, the motorized damper will not open. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to re-installation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.

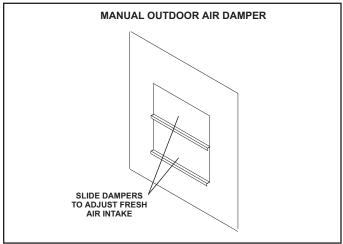


FIGURE 17

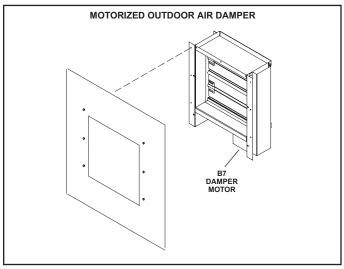


FIGURE 18

D-Supply and Return Diffusers

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all LHT units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

E-Economizer

(Optional Field- or Factory-Installed)

The economizer uses outdoor air for free cooling when temperature is suitable. See FIGURE 19.

When outdoor air is suitable, the Unit Controller will modulate the economizer dampers to maintain 55°F discharge air (RT6). Refer to unit controller manual for menu paths to adjust economizer setpoints

Sensors

Units are equipped with the following factory-installed, CEC Title 24 approved sensors:

RT17 - Outside Air Temperature

RT16 - Return Air Temperature

RT6 - Discharge Air Temperature

See FIGURE 20 for sensor location.

Optional field-provided sensors may be used instead of unit sensors to determine whether outdoor air is suitable for free cooling. Refer to TABLE 11 TEMP OFFSET is the default mode.

Note - Network OAS signal and California Title 24 Compliance options use either TEMPERATURE OFFSET or TEMPERATURE SETPT mode.

Minimum Position

The Unit Controller will move the dampers to minimum position during the following:

Ventilation mode (G demand only)

Outdoor air is NOT suitable for free cooling

The damper position will vary linearly with blower speed based on the damper position settings for high and low CFM. Damper calibration must be initiated in the mobile service app to set high and low damper positions.

GED (Gravity Exhaust / Barometric Relief Dampers) Field-Installed Option

The GED is located in the economizer except in downflow applications or when a PEF (power exhaust fan) is NOT installed. In horizontal airflow applications or when a PEF is installed, the GED is located in the exhaust air hood.

Horizontal Air Discharge Economizers

The economizer is located in the unit the same as downflow applications but note the position of the return air duct. The duct attaches to a duct transition and duct inlet on the end of the unit. An optional GED is located in the duct transition. See FIGURE 21.

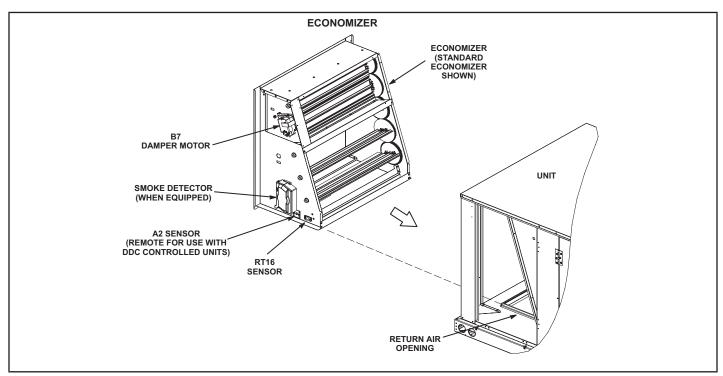


FIGURE 19

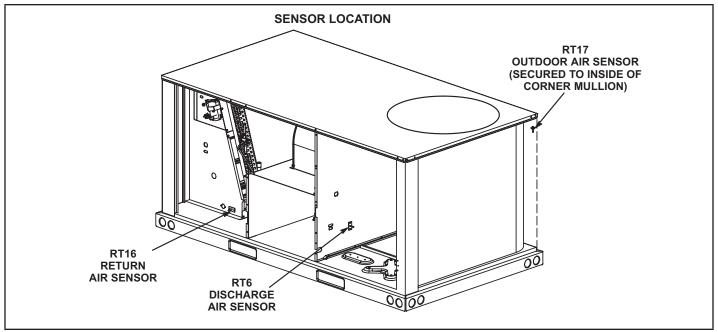


FIGURE 20

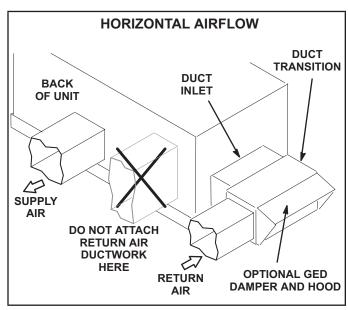


FIGURE 21

F-Power Exhaust Relay K6 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all LHT units equipped with the optional power exhaust dampers. K65 is energized by the Unit Controller after the economizer dampers reach 50% open (adjustable). When K65 closes, exhaust fan B10 is energized.

G-Power Exhaust Fans

Optional power exhaust fans are available for use with the LHT units to provide exhaust air pressure relief (refer to EHB for appropriate transition model). See FIGURE 22 and installation instructions for more detail.

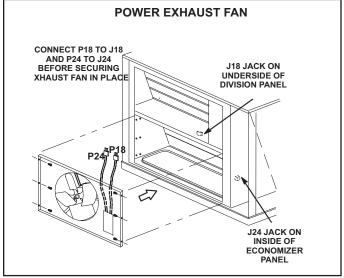


FIGURE 22

H-Optional UVC Lights

The germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts, and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp.

Refer closely to UVC light installation instruction warnings when servicing units.

TABLE 12 ECONOMIZER MODES AND SETPOINT

Free Cooling Mode	Free Cooling Setpoint	Field- Provide Sensors	Dampers will modulate to 55°F discharge air (RT6) when outdoor air is suitable:	Permitted Inputs
TEMP	OFFSET	None Needed	Outdoor air temperature (RT17) is less than return air temperature (RT16) by at least the OFFSET value.	0-40°F
TEMP	OAT STPT	None Needed	Outdoor air temperature (RT17) is less than the OAT STPT value.	41-75°F
Remote	Remote	Eneergy Management System**	Either of the TEMP modes can be used when a network OAS signal is provided by an energy management or building control system, via BACnet, LonTalk, or L Connection. The network can command OAS, NOT OAS, or AUTO. AUTO returns to local control of OAS, which is the selected TEMP mode.	NA
ENTH	DIFF OFFSET	(Two) C7400	Outdoor air enthalpy* (A7) is less than return air enthalpy (A62) by at least the OFFSET value.	0mA-4mA
ENTH	ODE STPT	C7400	Outdoor air enthalpy (A7) is less than free cooling setpoint.	12-19mA
GLOBAL	GLOBAL	24VAC Input Signal	Global input is energized by (P297-9). This setting is also used for outdoor air damper applications. Global input also brings on the blower. (This mode is NOT used when OAS signal is provided via network connection. GLO is only used when a 24VAC signal is used to energize the P297-9 GLO input.)	NA

^{*}Enthalpy includes effects of both temperature and humidity.

Outdoor Air Damper and Economizer Operation

DIRECT DRIVE DRIVE SYSTEM OPERATION:

Note: Direct drive units feature ECM condenser fans that are staged to match the compressor's capacity.

Modulating Outdoor Air Damper:

Damper minimum positions #1 and 2 are adjusted during unit setup to provide minimum fresh air requirements at theindicated supply fan speeds per ASHRAE 62.1.

- -Supply fan is off and the outdoor air damper is closed
- -Supply fan is on low speed and the outdoor air damper is at minimum position 1
- -Supply fan is on high speed and the outdoor air damper is at minimum position 2

¹Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

1-Economizer With Outdoor Air Suitable

Low Cooling Demand -

Compressor Off

Blower Low

Dampers Modulate

High Cooling Demand -

Compressor Low (036, 048, 060 only)

Compressor On (024 only)

Blower High

Dampers Full Open

Note - Compressor is energized after damper has been at full open for three minutes.

2-No Economizer or Outdoor Air Not Suitable

Low Demand -

Compressor Low

Blower Low

Damper Minimum Position

High Cooling Demand - Compressor High

Blower High

Damper Minimum Position

^{**}Energy management systems may require additional field-provided sensors; refer to manufacturer's instructions.

I-Needlepoint Bipolar Ionizer (Optional)

The optional, brush-type ionizer produces positive and negative ions to clean air and reduce airborne contaminants. The ionizer was designed to be low maintenance. The device should be checked semi-annually to confirm the brushes are clean for maximum output. The ionizer is located behind on the blower deck to the left of the blower. See FIGURE 24.

- 1 On the back side of the unit, remove the screw securing the back of the ionizer bracket. See FIGURE 23. Retain the screw to secure the back side of the ionizer bracket.
- 2 Remove two screws securing the front side of the ionizer bracket and pull out of unit and clean brushes.
- 3 Replace ionizer in the reverse order it was removed.

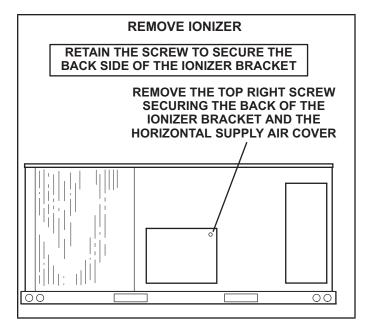


FIGURE 23

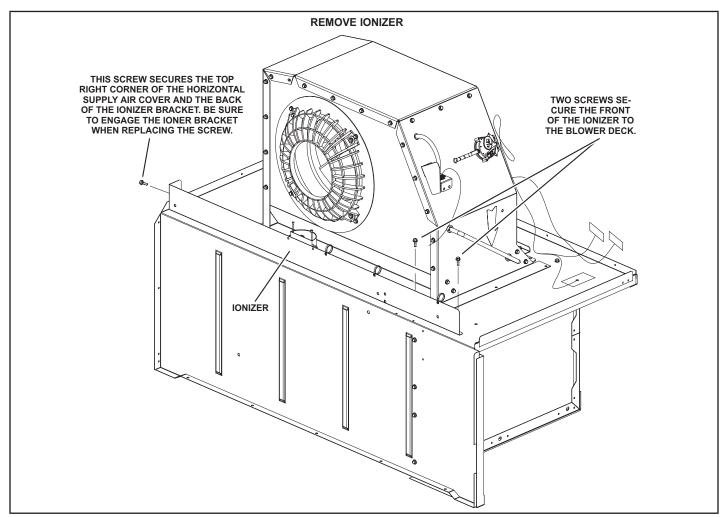


FIGURE 24

VIII-Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available befor the task is commenced.

Steps to ensure this are:

- Become familiar with the equipment and its operation,
- Isolate the system electrically,
- Ensure that before attempting the procedure that mechanical handling equipment is available, if required, for handling refrigerant cylinders, and that all personal protective equipment is available and being used correctly while the recovery process is supervised at all times by a competent person and that the recovery equipment and cylinders conform to the appropriate standards.

Additionally, pump down refrigerant system, if possible, and if a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system. Make sure that cylinders are situated on the scales before recovery takes place. Start the recovery machine and operate in accordance with instructions. Do not overfill cylinders (no more than 80 % volume liquid charge). Do not exceed the maximum working pressure of the cylinder, even temporarily. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labeled stating that it has been decommissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

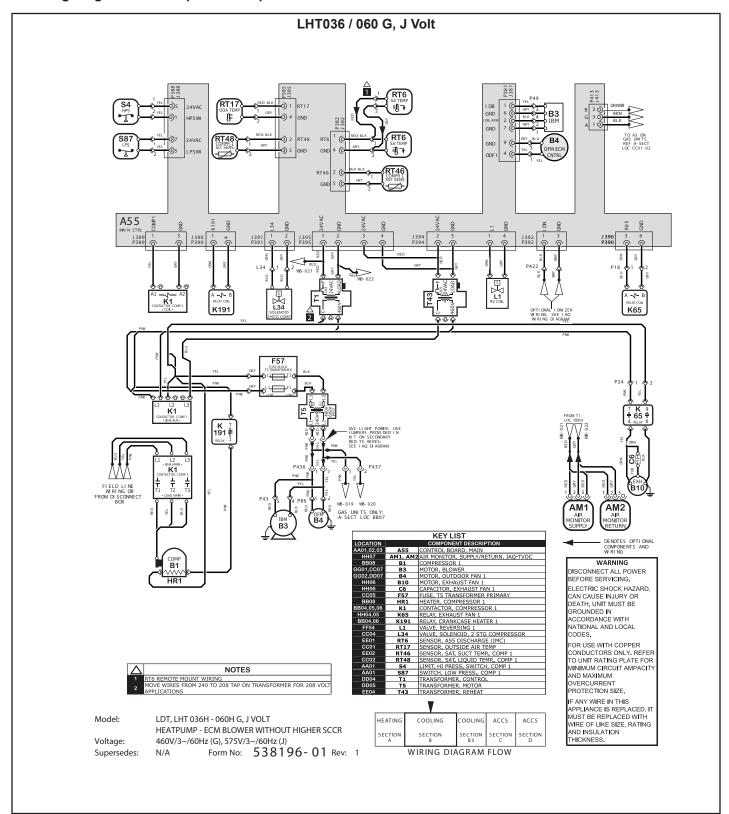
Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area).

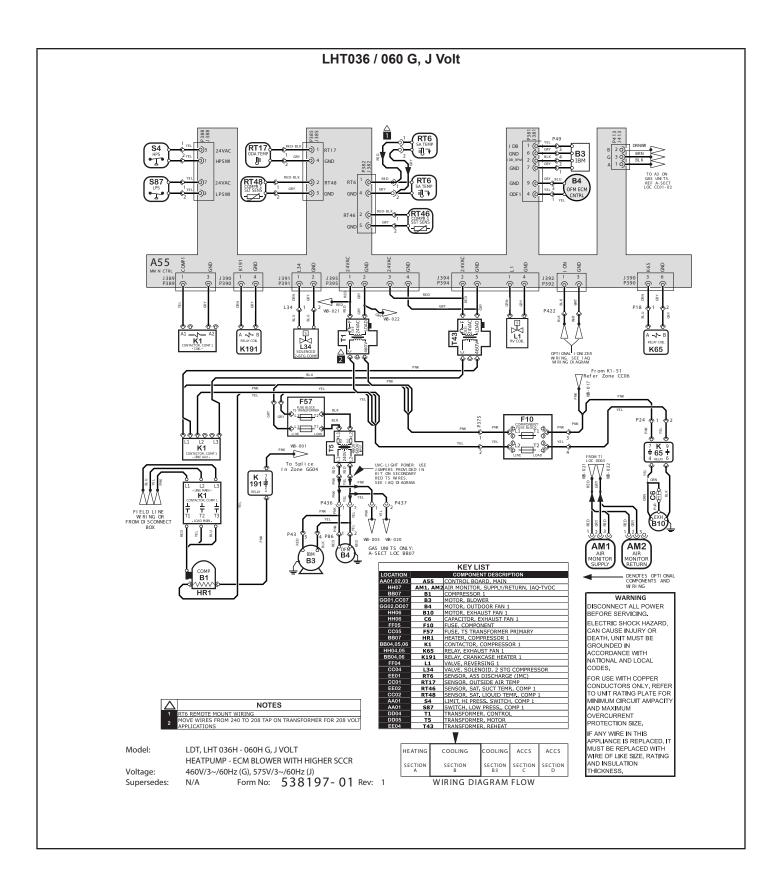
Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. If a leak is suspected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

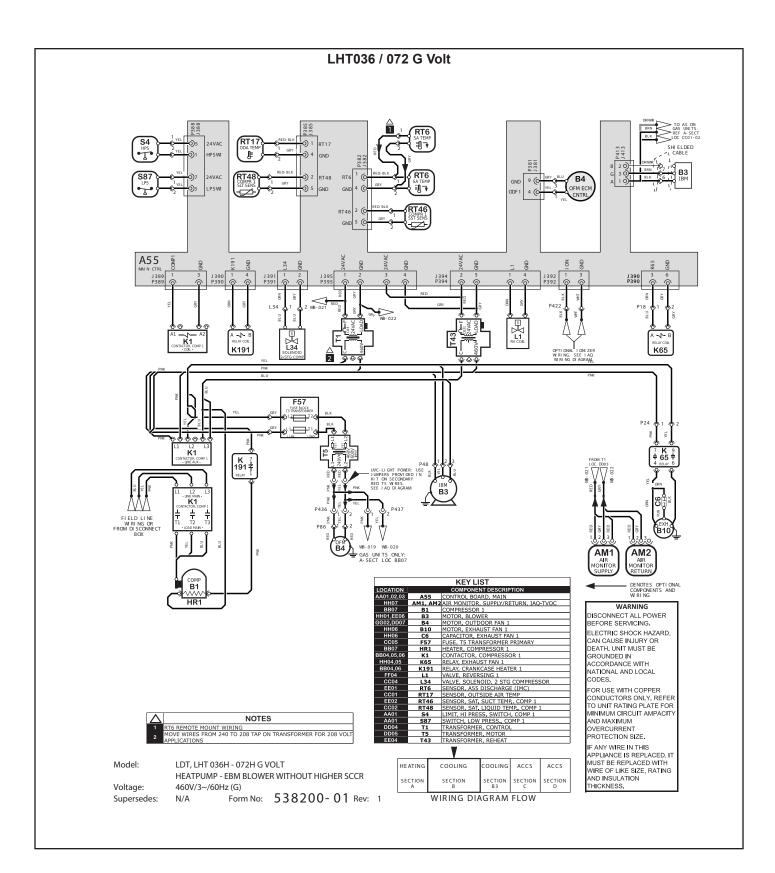
When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

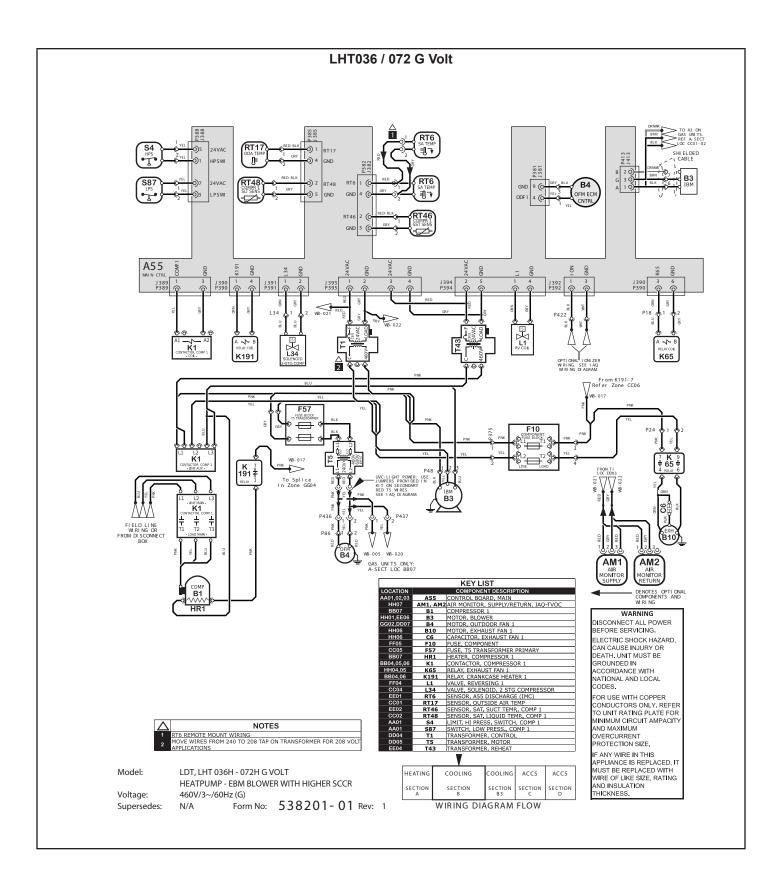
- Safely remove refrigerant following local and national regulations,
- · Evacuate the circuit,
- Purge the circuit with inert gas,
- Evacuate,
- · Purge with inert gas,
- · Open the circuit.

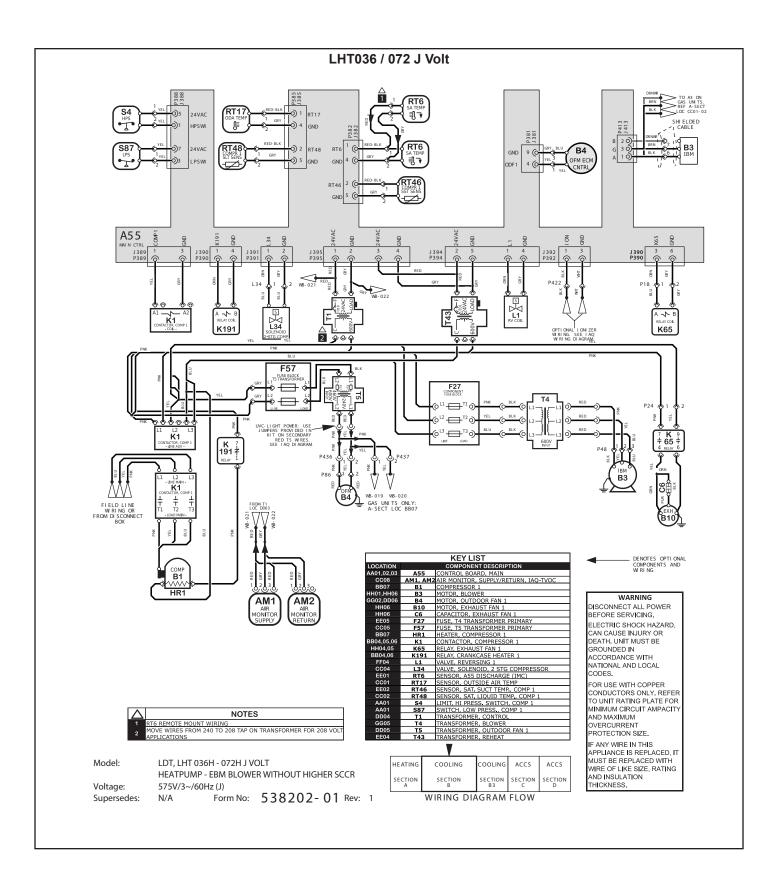
The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygenfree nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. Refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

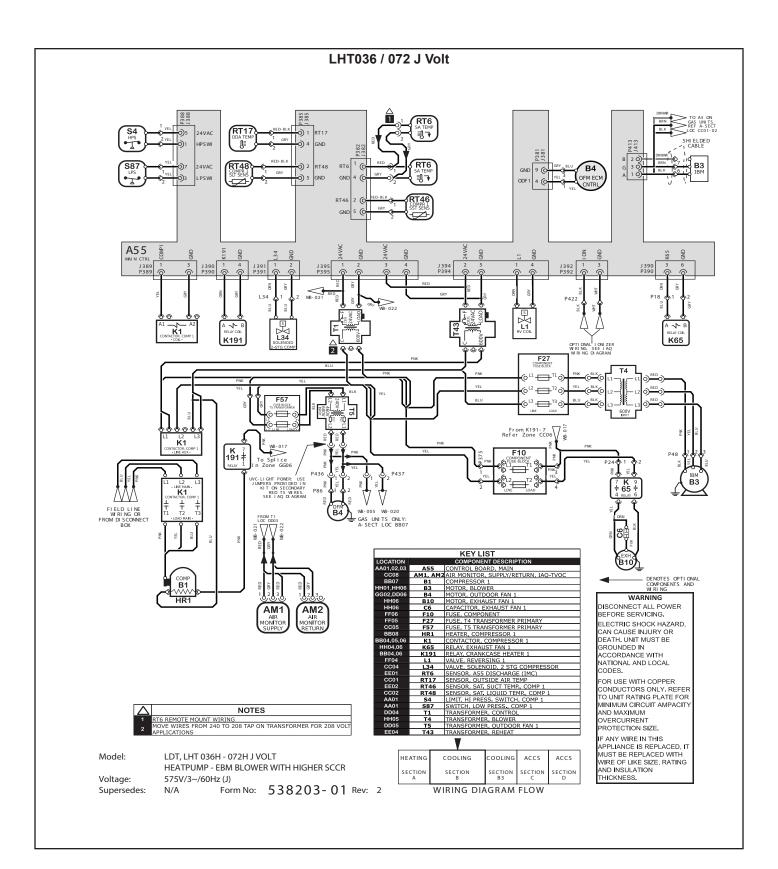


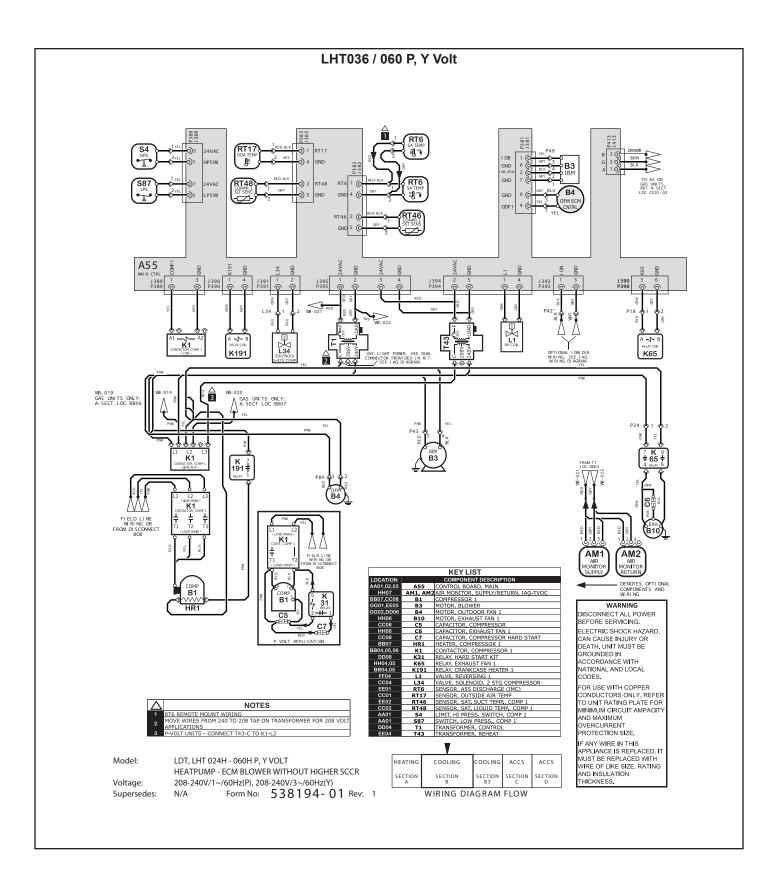


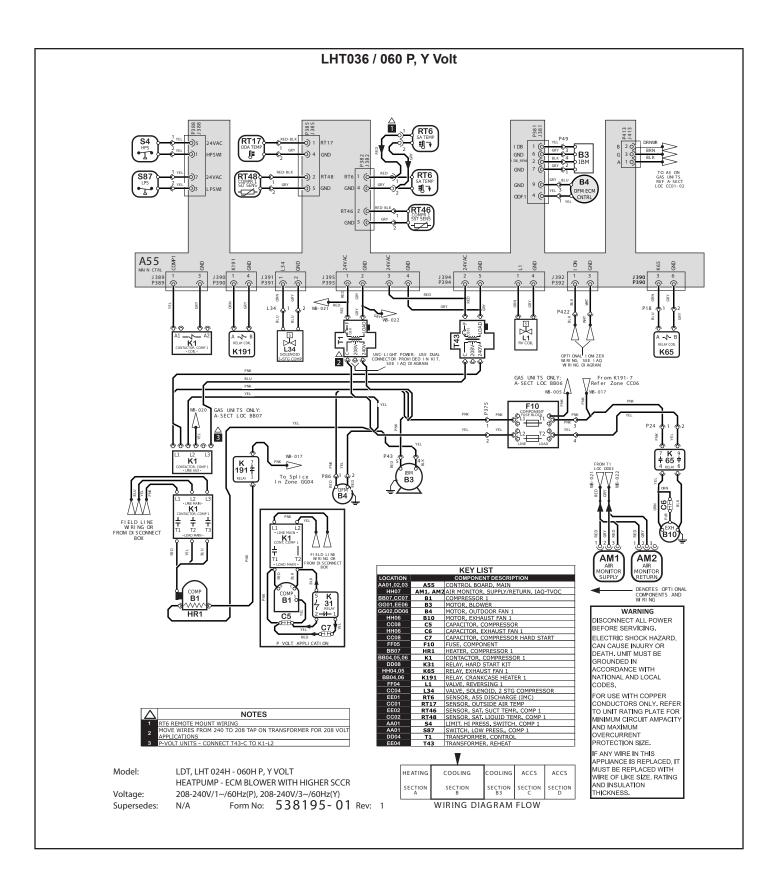


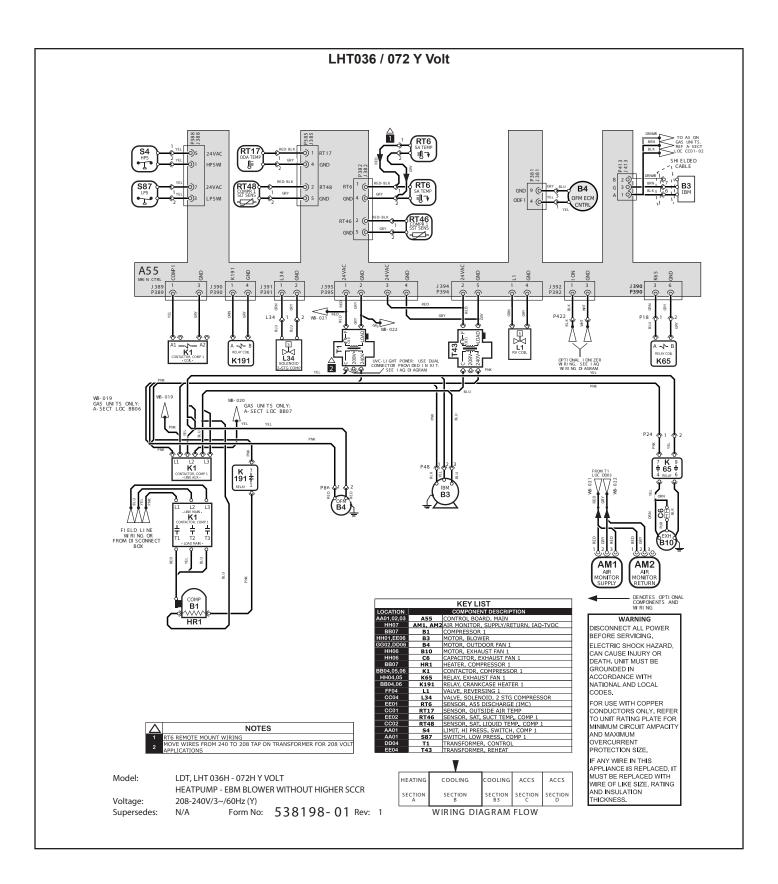


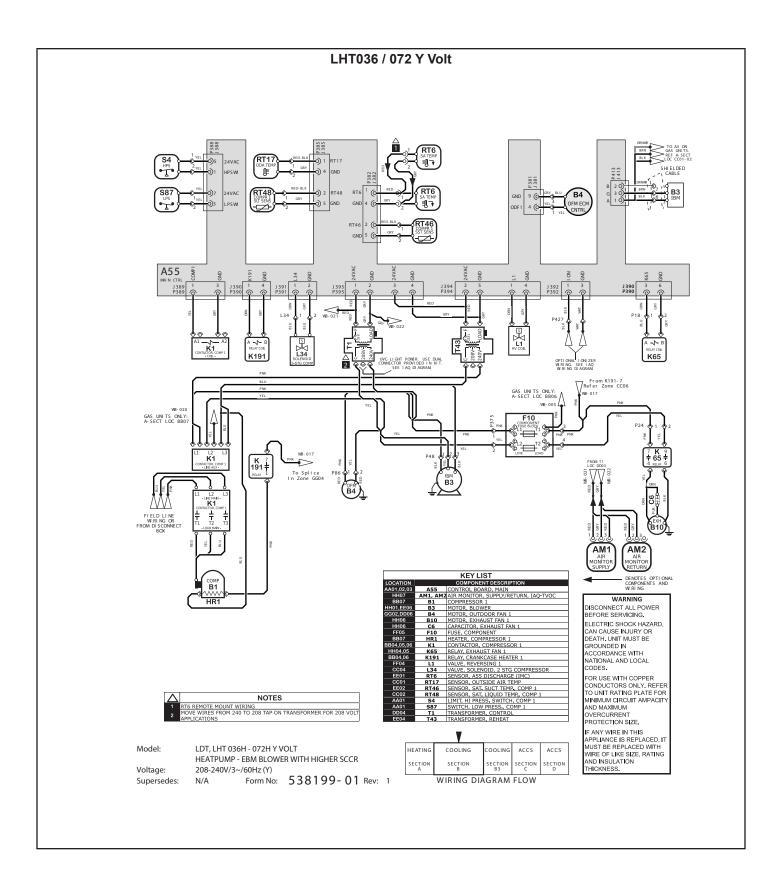












Cooling Sequence of Operation

Power:

- 1- Line voltage energizes transformer T1. T1 provides 24VAC power to the A55 Unit Controller. A55 provides 24VAC to the unit cooling, heating and blower controls.
- 2- Line voltage provides voltage to compressor crankcase heater relay K191-1 N.C. contacts, compressor contactor K1, blower motor B3, and outdoor fan motor B4 (on G volt units line voltage is supplied to two fuses F27, transformer T4, blower motor B3, and outdoor fan motor B4).

Blower Operation:

3- The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor B3 via programmed motor settings. Motor settings are field-adjustable.

First Stage Cooling

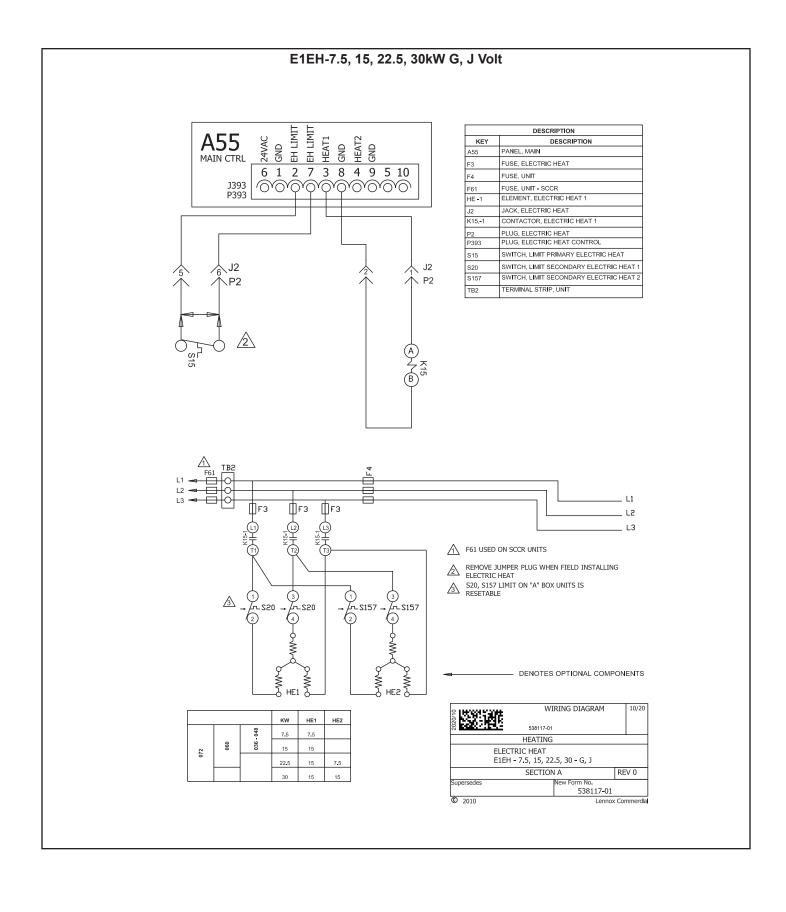
- 4- A55 Unit Controller receives Y1 and G cooling demand.
- 5- After A55 proves n.c. low pressure switch S87, n.c. SST, and n.c. high pressure switch S4, reversing valve (L1), compressor contactor K1 and Blower B3 are energized.
- 6- N.O. contacts K1-1 close energizing the compressor B1.
- 7- SLT prove below 62°F. A55 energized outdoor fan motor B4 to modulate. If above 65°F, outdoor fan motor B4 will be set to low speed.

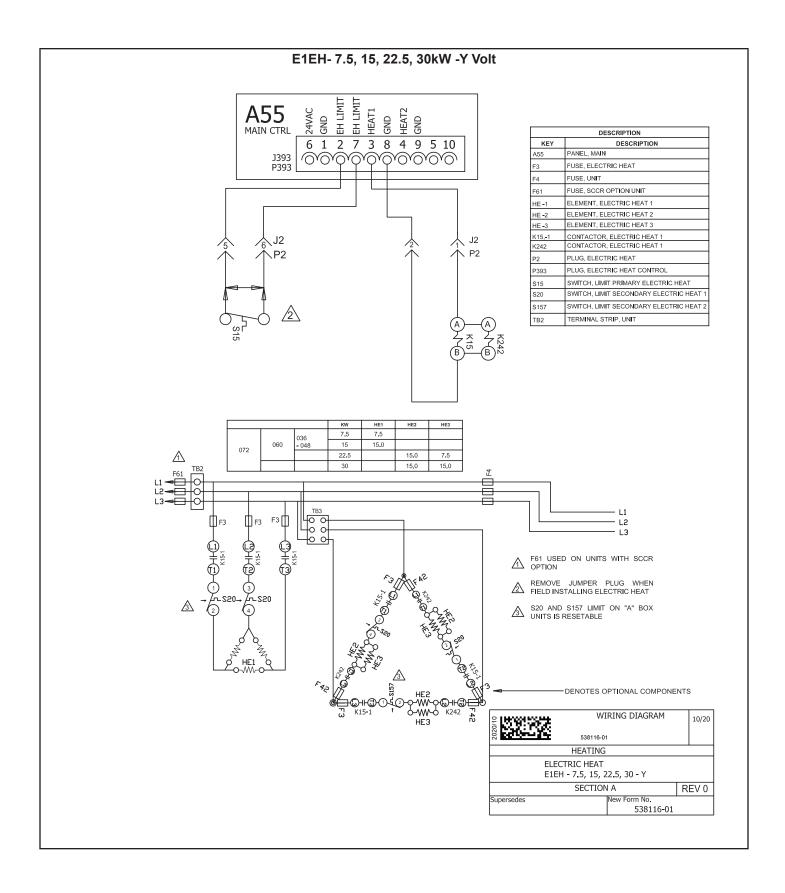
Second Stage Cooling

- 8- A55 received a Y2 and G cooling demand and energizes blower B3 on high speed.
- 9- A55 Energizes compressor solenoid L34, switching compressor to high speed.

Power Exhaust Fan Operation

- 10- A55 receives a position feedback signal from the economizer damper motor and energizes exhaust fan relay K65 with 24VAC at 50% outside air damper open (adjustable).
- 11- N.O. contact K65-1 & 2 close, energizing exhaust fan motor B10.





E1EH-5, 75, 10, 22.5kW, P Volt EH LIMIT EH LIMIT DESCRIPTION **A55** 24VAC GND HEAT1 GND HEAT2 GND KEY DESCRIPTION PANEL, MAIN A55 FUSE, ELECTRIC HEAT 6 1 7 3 8 4 9 5 10 2 FUSE, UNIT FUSE, UNIT - SCCR ELEMENT, ELECTRIC HEAT 1 HE -2 ELEMENT, ELECTRIC HEAT 2 HE -3 ELEMENT, ELECTRIC HEAT 3 ELEMENT, ELECTRIC HEAT 4 HE 4 HE -5 ELEMENT, ELECTRIC HEAT 5 ELEMENT, ELECTRIC HEAT 6 HE -6 J2 JACK, ELECTRIC HEAT J2 J265C JACK, CONTACTOR RELAY ↑ P2 J266A JACK, HEATING CONTROL STG 1 J271A,B JACK, HEATING SENSORS STG 1 CONTACTOR, ELECTRIC HEAT 1 K15,-1 CONTACTOR, ELECTRIC HEAT 2 K16.-1 PLUG, ELECTRIC HEAT PLUG, ELECTRIC HEAT SUB-BASE KIT PLUG, CONTACTOR RELAY PLUG, HEATING CONTROL PLUG, HEATING SENSORS STG 1 P271 SWITCH, LIMIT PRIMARY ELECTRIC HEAT S15 SWITCH, LIMIT SECONDARY ELECTRIC HEAT 1 S20 SWITCH, LIMIT SECONDARY ELECTRIC HEAT 2 TERMINAL STRIP, UNIT F3[] - L1 (R) – L2 (S) DESIGNATION VOLTAGE 208-230/60/3 460/60/3 575/60/3 380-420/50/3 208-230/60/1 ⚠ F61 USED ON SCCR UNITS ONLY REMOVE JUMPER PLUG WHEN FIELD INSTALLING ELECTRIC HEAT S20 LIMIT ON "A" BOX UNITS IS RESETABLE 5, 7.5KW 7.5 KW ONLY - DENOTES OPTIONAL COMPONENTS 10, 15KW 22.5KW WIRING DIAGRAM 10/23 HE2 HE5 HE6 HE1 HE3 HE4 KW 5.0 5.0 538246-02 10.0 5.0 HEATING 036 7.5 ELECTRIC HEAT 15 7.5 E1EH - 5, 7.5, 10, 15, 22.5 - P 22.5 7.5 SECTION A REV 0 538246-02 538246-01

Heat Sequence of Operation

Blower Operation:

1- The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor B3 via programmed motor settings. Motor settings are field-adjustable.

First Stage Heat:

- 2- A55 Unit Controller receives W1 and G heating demand.
- 3- After A55 proves n.c. low pressure switch S87, n.c. high pressure switch S4, compressor contactor K1, Blower, and Fan is energized.

Sequence of Operation -E1EH 5, 7.5, 15, 22.5 - G, J Voltage

Heating Elements:

1- Terminal Strip TB2 is energized when the unit disconnect closes. TB2 supplies line voltage to electric heat elements HE1 and HE2. Elements are protected by fuse F3.

Second Stage Heat:

- 2- A55 Unit Controller receives W2 heating demand.
- 3- 24VAC is routed to the A55 Unit Controller (A55 routes power to the A38 if equipped) After A55 proves N.C. primary limit S15 the electric heat contactor K15 is energized. A55 energizes the blower and economizer.
- 4- 7.5kW, 5kW units N.O. contacts K15-1 close energizing HE1.- 22.5kW units N.O. contacts K15-1 open energizing HE1and HE2.

End of Second Stage Heat:

- 5- Heating demand is satisfied. Terminal W2 in the thermostat is de-energized.
- 6- Electric heat contactor K15 is de-energized.
- 7- 7.5kW, 15kW units N.O. contacts K15-1 open de-energizing HE1..
 - 22.5kW units N.O. contacts K15-1 open de-energizing HE1and HE2.

Sequence of Operation -E1EH 5, 7.5, 15, 22.5 - P, Y Voltage

Heating Elements:

1- Terminal Strip TB2 is energized when the unit disconnect closes. TB2 supplies line voltage to electric heat elementsHE1 and HE2. Elements are protected by fuse F3 and or F42.

Second Stage Heat:

- 2- A55 Unit Controller receives W2 heating demand.
- 3- 24VAC is routed to the A55 Unit Controller (A55 routes power to the A38 if equipped) After A55 proves N.C. primary limit S15 the electric heat contactor K15 is energized. A55 energizes the blower and economizer.
- 4- 7.5kW, 15kW units N.O. contacts K15-1 close energizing HE1.-
 - 22.5kW units N.O. contacts K15-1 open energizing HE2and HE3.

End of Second Stage Heat:

- 5- Heating demand is satisfied. Terminal W2 in the thermostat is de-energized.
- 6- Electric heat contactor K15 is de-energized.
- 7- 7.5kW, 15kW units N.O. contacts K15-1 open de-energizing HE1.
 - 22.5kW units N.O. contacts K15-1 open de-energizing HE2and HE3.

Optional factory-installed SCR (A38) All Voltages Control A38 will provide small amounts of power to the electric heat elements to efficiently maintain warm duct air temperatures when there is no heating demand. The SCR maintains duct air temperature based on input from a field-provided and installed thermostat (A104) and duct sensor (RT20). SCR is located in the compressor section on the left wall. Use only with a thermostat or specified DDC control system.

Use the instructions provided with the thermostat to set DIP switches as follows: S1 On, S2 Off, S3 Off. Use the instructions provided with the duct sensor to install sensor away from electric element radiant heat and in a location where discharge air is a mixed average temperature. Once power is supplied to unit, zero SCR as follows:

- 1- Adjust thermostat (A104) to minimum position.
- 2- Use a small screwdriver to slowly turn the ZERO potentiometer on the SCR until the LED turns solid red.
- 3- Very slowly adjust the potentiometer the opposite direction until the LED turns off.

Thermostat KEY LIST A173 A34 TRANSDUCER, BUILDING PRESSURE A55 CONTROL BOARD, MAIN A63 SENSOR, CO2 (IAQ) OPTIONAL A91 SENSOR, HUMIDITY A171 SENSOR ONE, SMOKE DETECTOR, RETURN AIR A172 SENSOR TWO, SMOKE DETECTOR, SUPPLY AIR A173 CONTROL MODULE, SMOKE DETECTOR (Y) RA SENSO A173 (CONTROL MODULE, SMOKE DETECTOR F/A FIRE ALARM CONTACT K27 RELAY, TRANSFORMER K55 RELAY, BLOWER (SUPERMARKET REHEAT) S27 SWITCH, FILTER S42 SWITCH, OVERLOAD RELAY BLOWER MOTOR S52 SWITCH, AIRFLOW S86 SWITCH, DEHUMIDISTAT S149 SWITCH, OVERFLOW ONE (B) J252 P252 P253 J25 \widehat{Y} \bigcirc A 172 (R) F/A ALARM FROM I AQ WIRING DI AGRAM \bigcirc S42 OVR LOAD RELAY 95 - 17 - 96 ଚ 67 0 0 GND \$27 GND 8 GND FREE A55 MUH GND GND 9 10 7 8 9 10 اڻ 0 0 ٥ Ó C G W1 W2 THERMOSTA (Y1) (Y2) 9 A91 HUMID A55. J 297 I AQ+ 20 3 0 1 20 TO B5-SECT LOC CC03 APPLI ES ONLY TO D-BOX A34 BUILDING PRESSURF (3 RI 1 2 A55. J297 2 0 K27 A24 0 J 387 **S86** A55 3 O (Y3) (V2) (Y1 <u>△</u> A2 TSTAT J 298 J 297 J 299 A63 (3 STAGE COOLING/ 3 STAGE HEATING K 55 **NOTES** OR MOTORS WITH S42 EXTERNAL OVERLOAD LESS INVERTER, SEE INVERTER WITH BY PASS FOR S42 HOOK UP USE S86 DEHUMIDISTAT AND K55 FOR OPTIONAL SUPERMARKET REHEAT SCHEME, PRODIGY PARAMETERS NEED TO BE MODIFIED UNDER THE SETTINGS MENU OR VIA UC SOFTWARE FOR SIMULTANEOUS HEATING AND COOLING G W1 W2 Y1 Y2 OCP R (C) P297-10 (SR) IS SERVICE RELAY OUTPUT (24VAC) IF USED CONNECT TO AN INDICATOR LIGHT THERMOSTAT HOOKUP FOR PROGRAMMABLE CONFIGURATION OF THE BOARD (A55) 4 TO PROVI DE SUPERMARKET REHEAT SCHEME USE S86 DEHUMI DI STAT AND K55 ORE CONTROLLER SETTINGS MUST BE MODIFIED WHEN \$42, \$52, \$149 ARE INSTALLED ONNECT P252 OF A172 SENSOR TO J261 ON SUPPLY AIR SMOKE DETECTOR ONLY ROM A63, A34 & A24, ONLY ONE CAN BE USED AT A TIME TO CONNECT TO J298 EMOVE JUMPER TO INSTALL S149 XTERNAL HUMIDITROL CONTACTS SUPERMARKET REHEAT . DENOTES OPTIONAL COMPONENTS AND WIRING ---- CLASS 2 FIELD WIRING

HEATING

COOLING

COOLING

SECTION B3/5

WIRING DIAGRAM FLOW

ACCS

Model:

Voltage:

Supersedes:

LC, LG, LH, LD Series RTU

538078-01 Form No: 538078-02 Rev: 0

Thermostat

All Voltages

© 2019

ACCS

Economizer M57110K RANGE 2-10 VDC B7 MOTOR-DAMPER-ECO \bigcirc \bigcirc NF 24 - S R AF 24 - S R RANGE 2-10 VDC B7 MOTOR-DAMPER-ECO (1) (5) 2 RED-BLK GRY 0 0 0 0 0 © © 6 14

Δ	NOTES			
1	A7 AND A62 NOT USED FOR SENSIBLE TEMPERATURE CONTROL			
2	FOR UNIT DIFFERENTIAL ENTHALPY CONTROL, ADD A62 RETURN AIR ENTHALPY SENSOR			

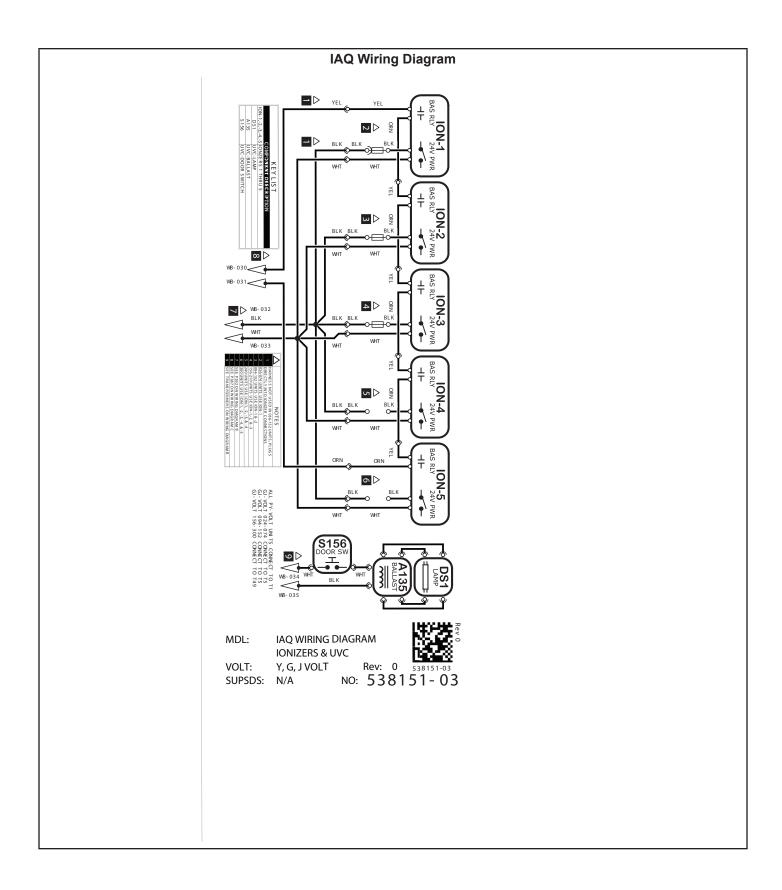
GND GND GND VOT

A55

KEY LIST					
LOCATION		COMPONENT DESCRIPTION			
CC05	A7	SENSOR, SOLID STATE ENTHALPY			
AA06	A55	CONTROL BOARD, MAIN			
DD05	A62	SENSOR, ENTHALPY INDOOR			
BB02	B7	MOTOR, DAMPER ECONOMIZER			
CC05	RT16	SENSOR, RETURN AIR TEMP			

Model: LC,LG,LH,LD,SC,SG Series Economizer & Motorized OAD WINDOWS All Voltages WINDOWS All Voltages Seconomizer № NA Secono

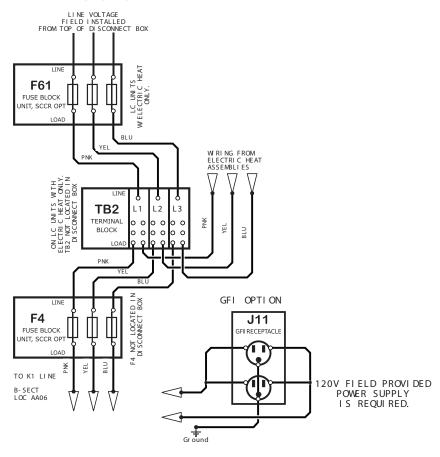
Supersedes: N/A Form No: 538072 - 01 Rev: 2



Power Entry Options 120V FIELD PROVIDED POWER SUPPLY IS REQUIRED WHEN T29 TRANSFORMER IS NOT DENOTES OPTIONAL COMPONENTS AND WIRING POWERED GFI OPTION -LINE VOLTAGE FIELD INSTALLED FROM TOP OF DISCONNECT BOX TO TB89 ON DISCONNECT SWITCH UNITS WITH POWERED GFI ONLY T29 GFI TRANSFORME **J11** F31 GFI RECEPTACLE **TB89** S117 SECONDARY FUSE TERMINAL GH SWITCH F30 LOAD GF**I** BLOCK ٠ BRASS SCREW \bigcap DI SCONNECT SWITCH UNITS WITH POWERED GFI NOT OFFERED ON POWERED GFI: CONNECT TB89 LOAD TO \$48 LINE POWERED GFI: CONNECT \$117-11/12 DI RECTLY TO QUICK CONNECT \$177-11/12 DI RECTLY TO QUICK CONNECT \$179-DES LOCATED ON CB10 LINE L1/12 (TB89) DI SCONNECT SWITCH UNITS WITH POWERED GFI: CONNECT TB89 LOAD TO S48 LINE DI SCONNECT SWITCH TERM NAL BLOCK CI RCUIT BREAKER LI NE VOLTAGE FI ELD I NSTALLED FROM TOP OF DI SCONNECT BOX LI NE VOLTAGE FIELD I NSTALLED FROM TOP OF DI SCONNECT BOX **S48 CB10** CIRCUIT BREAKER DISCONNECT SWITCH LI NE VOLTAGE FI ELD I NSTALLED FROM TOP OF DI SCONNECT BOX YEL ON LC UNITS WITH ELECTRI CHEAT ONLY. TB2 NOT LOCATED IN DISCONNECT BOX ON LC UNITS WITH ELECTRIC HEAT ONLY. TB2 NOT LOCATED IN DI SCONNECT BOX L2 L3 0 0 0 0 0 0 0 0 Ŷ Ŷ å TB2 L2 L2 L3 **TB2** L1 L3 TB2 I 1 0 0 0 0 TERMINAL BLOCK TERMINAL BLOCK TERMINAL BLOCK ه ما 0 0 0000 0 0 LOAD BLU BLU BLU YEL YEL YEL W RING FROM ELECTRIC HEAT ASSEMBLIES IF APPLICABLE W RING FROM ELECTRIC HEAT ASSEMBLIES IF APPLICABLE W RING FROM ELECTRIC HEAT ASSEMBLIES IF APPLICABLE LC UNI TS ONLY. 4 NOT LOCATED IN DI SCONNECT BOX F4 F4 F4 FUSE BLOCK FUSE BLOCK UNIT UNIT UNIT YEL BLU TO K1 LINE YEL YEL TO K1 LINE TO K1 LINE Model: LC, LG, LH, LD Series RTU Power Entry Options 024-074 Voltage: **All Voltages** XXXXXX-XX Form No: 538234-01 Rev: 0 Supersedes:

-----POWER ENTRY OPTIONS------

LCM UNI TS



Model: LC, LH Series RTU WITH SCCR

Power Entry Options 024 - 074

Voltage: All Voltages

Supersedes: N/A Form No: 538111-01 Rev: 1